2022 Illinois Statewide Technical Reference Manual for Energy Efficiency Version 10.0

Volume 2: Commercial and Industrial Measures

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VOLUME 1: OVERVIEW AND USER GUIDE

VOLUME 2	: COMMERCIAL AND INDUSTRIAL MEASURES	9
4.1 Agrid	cultural End Use	9
4.1.1	Engine Block Timer for Agricultural Equipment	9
4.1.2	High Volume Low Speed Fans	11
4.1.3	High Speed Fans	13
4.1.4	Livestock Waterer	15
4.1.5	Fan Thermostat Controller	17
4.1.6	Low Pressure Sprinkler Nozzles.	20
4.1.7	Milk Pre-Cooler	22
4.1.8	VSD Milk Pump with Plate Cooler Heat Exchanger	25
4.1.9	Scroll Compressor for Dairy Refrigeration	28
4.1.10	Dairy Refrigeration Heat Recovery	31
4.1.11	Commercial LED Grow Lights	35
4.1.12	Swine Heat Pads	40
4.1.13	Irrigation Pump VFD	44
4.1.14	High Efficiency Grain Dryer	48
4.1.15	Grain Dryer Tune-Up	55
4.1.16	Greenhouse Boiler Tune-Up	60
4.1.17	Greenhouse Thermal Curtains	63
4.1.18	Infrared Film for Greenhouse	66
4.1.19	ENERGY STAR Dairy Water Heater	69
4.2 Food	Service Equipment End Use	74
4.2.1	Combination Oven	74
4.2.2	Commercial Solid and Glass Door Refrigerators & Freezers	81
4.2.3	Commercial Steam Cooker	84
4.2.4	Conveyor Oven	91
4.2.5	ENERGY STAR Convection Oven	93
4.2.6	ENERGY STAR Dishwasher	96
4.2.7	ENERGY STAR Fryer	106
4.2.8	ENERGY STAR Griddle	111
4.2.9	ENERGY STAR Hot Food Holding Cabinets	116
4.2.10	Ice Maker	119
4.2.11	High Efficiency Pre-Rinse Spray Valve	123

	4.2.12	Infrared Charbroiler	128
	4.2.13	Rotisserie Oven	130
	4.2.14	Infrared Salamander Broiler	132
	4.2.15	Infrared Upright Broiler	134
	4.2.16	Kitchen Demand Ventilation Controls	136
	4.2.17	Pasta Cooker	139
	4.2.18	Rack Oven - Double Oven	141
	4.2.19	ENERGY STAR Electric Convection Oven	143
	4.2.20	Efficient Dipper Wells	147
	4.2.21	On-Demand Package Sealers – Provisional Measure	151
4.	3 Hot \	Water	154
	4.3.1	Water Heater	154
	4.3.2	Low Flow Faucet Aerators	166
	4.3.3	Low Flow Showerheads	174
	4.3.4	Commercial Pool Covers	180
	4.3.5	Tankless Water Heater – Measure combined with 4.3.1 Water Heater in Version 8	183
	4.3.6	Ozone Laundry	184
	4.3.7	Multifamily Central Domestic Hot Water Plants	192
	4.3.8	Controls for Central Domestic Hot Water	196
	4.3.9	Heat Recovery Grease Trap Filter	200
	4.3.10	DHW Boiler Tune-up	204
	4.3.11	Tunnel Washers	208
	4.3.12	Tank Insulation	212
4.	4 HVA	C End Use	216
	4.4.1	Air Conditioner Tune-up	221
	4.4.2	Space Heating Boiler Tune-up.	224
	4.4.3	Process Boiler Tune-up	227
	4.4.4	Boiler Lockout/Reset Controls	230
	4.4.5	Condensing Unit Heaters	232
	4.4.6	Electric Chiller	234
	4.4.7	ENERGY STAR and CEE Tier 2 Room Air Conditioner	240
	4.4.8	Guest Room Energy Management (PTAC & PTHP)	243
	4.4.9	Air and Water Source Heat Pump Systems	250
	4.4.10	High Efficiency Boiler	262

4.4.11	High Efficiency Furnace	265
4.4.12	Infrared Heaters	272
4.4.13	Package Terminal Air Conditioner (PTAC) and Package Terminal Heat Pump (PTHP)	275
4.4.14	Pipe Insulation	281
4.4.15	Single-Package and Split System Unitary Air Conditioners	299
4.4.16	Steam Trap Replacement or Repair	308
4.4.17	Variable Speed Drives for HVAC Pumps and Cooling Tower Fans	315
4.4.18 Comme	Small Commercial Programmable Thermostats – Retired 12/31/2019. Replaced with 4.4.48 Small ercial Thermostats	319
4.4.19	Demand Controlled Ventilation	320
4.4.20	High Turndown Burner for Space Heating Boilers	325
4.4.21	Linkageless Boiler Controls for Space Heating	328
4.4.22	Oxygen Trim Controls for Space Heating Boilers	330
4.4.23	Shut Off Damper for Space Heating Boilers or Furnaces	332
4.4.24	Small Pipe Insulation	334
4.4.25	Small Commercial Programmable Thermostat Adjustments – Retired 12/31/2019	340
4.4.26	Variable Speed Drives for HVAC Supply and Return Fans	341
4.4.27	Energy Recovery Ventilator	347
4.4.28	Stack Economizer for Boilers Serving HVAC Loads	352
4.4.29	Stack Economizer for Boilers Serving Process Loads	355
4.4.30	Notched V Belts for HVAC Systems	358
4.4.31	Small Business Furnace Tune-Up	366
4.4.32	Combined Heat and Power	369
4.4.33	Industrial Air Curtain	377
4.4.34	Destratification Fan	387
4.4.35	Economizer Repair and Optimization	394
4.4.36	Multi-Family Space Heating Steam Boiler Averaging Controls	403
4.4.37	Unitary HVAC Condensing Furnace	405
4.4.38	Covers and Gap Sealers for Room Air Conditioners	413
4.4.39	High Temperature Heating and Ventilation (HTHV) Direct Fired Heater	419
4.4.40	Gas High Efficiency Single Package Vertical Air Conditioner	425
4.4.41	Advanced Rooftop Controls (ARC)	429
4.4.42	Advanced Thermostats for Small Commercial – Retired 12/31/2019. Replaced with 4.4.48 Small	

4.4.43	Packaged RTU Sealing	438
4.4.44	Commercial Ground Source and Ground Water Source Heat Pump	443
4.4.45	Adsorbent Air Cleaning	466
4.4.46	Server Room Temperature Set back	471
4.4.47	Air Deflectors for Unit Ventilators – PROVISIONAL MEASURE	474
4.4.48	Small Commercial Thermostats	476
4.4.49	Boiler Chemical Descaling	481
4.4.50	Electric Chillers with Integrated Variable Speed Drives	484
4.4.51	Advanced Rooftop Controls with High Rotor Pole Switch Reluctance Motors	491
4.4.52	Hydronic Heating Radiator Replacement	499
4.4.53	HVAC Supply, Return and Exhaust Fans - Fan Energy Index	504
4.4.54	Process Heating Boiler	510
4.4.55	Commercial Gas Heat Pump	514
1.5 Light	ing End Use	531
4.5.1	Commercial ENERGY STAR Compact Fluorescent Lamp (CFL) – Retired 12/31/2018, Removed in v8	536
4.5.2	Fluorescent Delamping	537
4.5.3	High Performance and Reduced Wattage T8 Fixtures and Lamps	541
4.5.4	LED Bulbs and Fixtures	554
4.5.5	Commercial LED Exit Signs	570
4.5.6	LED Traffic and Pedestrian Signals	574
4.5.7	Lighting Power Density	577
4.5.8	Miscellaneous Commercial/Industrial Lighting	592
4.5.9	Multi-Level Lighting Switch	596
4.5.10	Lighting Controls	599
4.5.11	Solar Light Tubes	605
4.5.12	T5 Fixtures and Lamps	608
4.5.13	Occupancy Controlled Bi-Level Lighting Fixtures	617
4.5.14 in v8	Commercial ENERGY STAR Specialty Compact Fluorescent Lamp (CFL) – Retired 12/31/2018, Remo	oved
4.5.15	LED Open Sign	622
4.5.16	LED Streetlighting	626
4.5.17	Exterior Photocell Repair	629
1.6 Refri	geration End Use	631
461	Automatic Door Closer for Walk-In Coolers and Freezers	631

	4.6.2	Beverage and Snack Machine Controls	633
	4.6.3	Door Heater Controls for Cooler or Freezer	637
	4.6.4	Electronically Commutated Motors (ECM) for Walk-in and Reach-in Coolers / Freezers	640
	4.6.5	ENERGY STAR Refrigerated Beverage Vending Machine	643
	4.6.6	Evaporator Fan Control for Electrically Commutated Motors	646
	4.6.7	Strip Curtain for Walk-in Coolers and Freezers	649
	4.6.8	Refrigeration Economizers	652
	4.6.9	Night Covers for Open Refrigerated Display Cases	655
	4.6.10	High Speed Rollup Doors	658
	4.6.11	Q-Sync Motors for Walk-in and Reach-in Coolers/Freezers	663
	4.6.12	Variable Speed Drive for Condenser Fans	670
	4.6.13	Add Doors to Open Refrigerated Display Cases	672
	4.6.14	Floating Head Pressure Control	677
4.	7 Com	pressed Air	681
	4.7.1	VSD Air Compressor	681
	4.7.2	Compressed Air Low Pressure Drop Filters	685
	4.7.3	Compressed Air No-Loss Condensate Drains	688
	4.7.4	Efficient Compressed Air Nozzles	691
	4.7.5	Efficient Refrigerated Compressed Air Dryer	694
	4.7.6	Vortex Tube Thermostat - PROVISIONAL MEASURE	697
	4.7.7	Efficient Desiccant Compressed Air Dryer	700
	4.7.8	Desiccant Dryer Dew Point Demand Controls	704
	4.7.9	Compressed Air Heat Recovery	708
	4.7.10	Compressed Air Storage Receiver Tank	711
	4.7.11	Reduce Compressed Air Setpoint	715
	4.7.12	AODD Pump Controls	718
4.	8 Misc	ellaneous End Use	721
	4.8.1	Pump Optimization	721
	4.8.2	Roof Insulation for C&I Facilities	723
	4.8.3	Computer Power Management Software	729
	4.8.4	Modulating Commercial Gas Clothes Dryer	733
	4.8.5	High Speed Clothes Washer	735
	4.8.6	ENERGY STAR Computers	739
	4.8.7	Advanced Power Strip – Tier 1 Commercial	743

4.8.8	High Efficiency Transformer	746
4.8.9	High Frequency Battery Chargers	750
4.8.10	Commercial Clothes Dryer Moisture Sensor	753
4.8.11	Efficient Thermal Oxidizers	757
4.8.12	Spring-Loaded Garage Door Hinge	762
4.8.13	Variable Speed Drives for Process Fans	767
4.8.14	Low Flow Toilets and Urinals	772
4.8.15	Smart Irrigation Controls	775
4.8.16	Commercial Weather Stripping	779
4.8.17	Switch Peripheral Equipment Consolidation	782
4.8.18	ENERGY STAR Uninterruptible Power Supply	786
4.8.19	Energy Efficient Rectifier	789
4.8.20	Energy Efficient Hydraulic Oils - Provisional Measure	792
4.8.21	Energy Efficient Gear Lubricants - Provisional Measure	. 795
4.8.22	Smart Sockets	798
4.8.23	Lithium Ion Forklift Batteries	. 802
4.8.24	Building Operator Certification	805
4.8.25	Warm-Mix Asphalt Chemical Additives	809
4.8.26	Energy Efficient Hand Dryers	812

VOLUME 3: RESIDENTIAL MEASURES

VOLUME 4: CROSS CUTTING MEASURES AND ATTACHMENTS

Volume 2: Commercial and Industrial Measures

4.1 Agricultural End Use

4.1.1 Engine Block Timer for Agricultural Equipment

DESCRIPTION

The measure is a plug-in timer that is activated below a specific outdoor temperature to control an engine block heater in agricultural equipment. Engine block heaters are typically used during cold weather to pre-warm an engine prior to start, for convenience, heaters are typically plugged in considerably longer than necessary to improve startup performance. A timer allows a user to preset the heater to come on for only the amount of time necessary to pre-warm the engine block, reducing unnecessary run time even if the baseline equipment has an engine block temperature sensor.

This measure was developed to be applicable to the following program types: RF. If applied to other program types, the measure savings should be verified.

DEFINITION OF EFFICIENT EQUIPMENT

The efficient measure is an engine block heater operated by an outdoor plug-in timer (15 amp or greater) that turns on the heater only when the outdoor temperature is below 25 °F.

DEFINITION OF BASELINE EQUIPMENT

The baseline scenario is an engine block heater that is manually plugged in by the farmer to facilitate equipment startup at a later time.

DEEMED LIFETIME OF EFFICIENT EQUIPMENT

The expected measure life if assumed to be 3 years.¹

DEEMED MEASURE COST

The incremental cost per installed plug-in timer is \$10.19.²

COINCIDENCE FACTOR

Engine block timers only operate in the winter, so the summer peak demand savings is zero.

Algorithm

CALCULATION OF SAVINGS

ELECTRIC ENERGY SAVINGS

ΔkWh = ISR * Use Season * %Days * HrSave/Day * kW_{heater} - ParaLd

Where:

ISR = In Service Rate $= 78.39\%^{3}$

¹ Equipment life is expected to be longer, but measure life is more conservative to account for possible attrition in use over time

² Based on bulk pricing reported by EnSave, which administers the rebate in Vermont

³ Efficiency Vermont (EVT) Technical Reference Manual (TRM), Measure Savings Algorithms and Cost Assumptions, March 16, 2015. Based on field study conducted by Efficiency Vermont on 352 sites in Vermont and Minnesota.

Use Season = The number of days in the use season in which the temperature drops below

25°F in the state of Illinois

 $= 75 \text{ days}^4$

%Days = Proportion of days timer is used with the Use Season

 $= 84.23\%^{5}$

HrSave/Day = Hours of savings per day when timer is used

= 7.765 hours per day⁶

kW_{heater} = Connected load of the engine block heater

 $= 1.5 \text{ kW}^7$

ParaLd = Parasitic load

 $= 5.46 \text{ kWh}^8$

For example, using the default assumptions on the installation of a timer on an engine block with a 1.5 kW heater:

 Δ kWh = 78.39% * 75 days * 84.23% * 7.765 Hr/Day * 1.5 kW - 5.46 kWh

= 571 kWh

SUMMER COINCIDENT PEAK DEMAND SAVINGS

N/A

NATURAL GAS ENERGY SAVINGS

N/A

WATER IMPACT DESCRIPTIONS AND CALCULATION

N/A

DEEMED O&M COST ADJUSTMENT CALCULATION

N/A

MEASURE CODE: CI-AGE-EBLT-V02-190101

REVIEW DEADLINE: 1/1/2024

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⁴ The number of days in the use season in which the temperature drops below 25°F in the state of Illinois. The data is sourced as an average from TMY3 weather data for five different weather zones within the state.

⁵ EVT TRM, March 16, 2015. Based on field study conducted by EVT on 352 sites in Vermont and Minnesota.

⁶ Ibid. The hours per day saved is sourced as the difference between the baseline run hours per day without the timer, 10.66 hours, and the efficient run hours per day with the timer, 2.90 hours.

⁷ Ibid. Based on an average sized engine block heater, which typically ranges in connected load from 0.20 kW and 2 kW, as sourced from Efficiency Vermont program data.

⁸ Ibid.

4.1.2 High Volume Low Speed Fans

DESCRIPTION

The measure applies to 20-24 foot diameter horizontally mounted ceiling high volume low speed (HVLS) fans that are replacing multiple non HVLS fans that have reached the end of useful life in agricultural applications.

This measure was developed to be applicable to the following program types: TOS. If applied to other program types, the measure savings should be verified.

DEFINITION OF EFFICIENT EQUIPMENT

In order for this characterization to apply, the efficient equipment is assumed to be classified as HVLS and have a VFD.⁹

DEFINITION OF BASELINE EQUIPMENT

In order for this characterization to apply, the baseline condition is assumed to be multiple non HVLS existing fans that have reached the end of useful life.

DEEMED LIFETIME OF EFFICIENT EQUIPMENT

The expected measure life is assumed to be 10 years. 10

DEEMED MEASURE COST

The incremental capital cost for the fans are as follows: 11

Fan Diameter Size (feet)	Incremental Cost
20	\$4150
22	\$4180
24	\$4225

LOADSHAPE

Loadshape C34 - Industrial Motor

COINCIDENCE FACTOR

The measure has deemed kW savings therefore, a coincidence factor is not applied.

Algorithm

CALCULATION OF SAVINGS

ELECTRIC ENERGY SAVINGS 12

The annual electric savings from this measure are deemed values depending on fan size and apply to all building types:

⁹ Act on Energy Commercial Technical Reference Manual No. 2010-4

¹⁰ Ibid.

¹¹ Ibid.

¹² Ibid.

Fan Diameter Size (feet)	kWh Savings
20	6,577
22	8,543
24	10,018

SUMMER COINCIDENT PEAK DEMAND SAVINGS¹³

The annual kW savings from this measure are deemed values depending on fan size and apply to all building types:

Fan Diameter Sixe (feet)	kW Savings
20	2.4
22	3.1
24	3.7

NATURAL GAS ENERGY SAVINGS

N/A

WATER IMPACT DESCRIPTIONS AND CALCULATION

N/A

DEEMED O&M COST ADJUSTMENT CALCULATION

N/A

MEASURE CODE: CI-AGE-HVSF-V02-190101

¹³ Ibid.

4.1.3 High Speed Fans

DESCRIPTION

The measure applies to high speed exhaust, ventilation and circulation fans that are replacing an existing unit that reached the end of its useful life in agricultural applications.

This measure was developed to be applicable to the following program types: TOS. If applied to other program types, the measure savings should be verified.

DEFINITION OF EFFICIENT EQUIPMENT

In order for this characterization to apply, the efficient equipment is assumed to be diffuser equipped and meet the following minimum efficiency criteria. ¹⁴

Diameter of Fan (inches)	Minimum Efficiency for Exhasut & Ventilation Fans	Minimum Efficiency for Circulation Fans
24 through 35	14.0 cfm/W at 0.10 static pressure	12.5 lbf/kW
36 through 47	17.1 cfm/W at 0.10 static pressure	18.2 lbf/kW
48 through 71	20.3 cfm/W at 0.10 static pressure	23.0 lbf/kW

DEFINITION OF BASELINE EQUIPMENT

In order for this characterization to apply, the baseline condition is assumed to be an existing fan that reached the end of its useful life.

DEEMED LIFETIME OF EFFICIENT EQUIPMENT

The expected measure life is assumed to be 7 years. 15

DEEMED MEASURE COST

The incremental capital cost for all fan sizes is \$150.16

LOADSHAPE

Loadshape C34 - Industrial Motor

COINCIDENCE FACTOR

The measure has deemed kW savings therefore, a coincidence factor is not applied.

Algorithm

CALCULATION OF SAVINGS

ELECTRIC ENERGY SAVINGS 17

The annual electric savings from this measure are deemed values depending on fan size and apply to all building types:

¹⁶ Ibid.

¹⁴ Act on Energy Commercial Technical Reference Manual No. 2010-4

¹⁵ Ibid.

¹⁷ Ibid.

Diameter of Fan (inches)	kWh
24 through 35	372
36 through 47	625
48 through 71	1,122

SUMMER COINCIDENT PEAK DEMAND SAVINGS¹⁸

The annual kW savings from this measure are deemed values depending on fan size and apply to all building types:

Diameter of Fan (inches)	kW
24 through 35	0.118
36 through 47	0.198
48 through 71	0.356

NATURAL GAS ENERGY SAVINGS

N/A

WATER IMPACT DESCRIPTIONS AND CALCULATION

N/A

DEEMED O&M COST ADJUSTMENT CALCULATION

N/A

MEASURE CODE: CI-AGE-HSF-V02-190101

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¹⁸ Ibid.

4.1.4 Livestock Waterer

DESCRIPTION

This measure applies to the replacement of electric open waterers with sinking or floating water heaters with equivalent herd size watering capacity of the old unit. Livestock waterers utilize electric heating elements and are used in cold climate locations in order to prevent water from freezing. Energy efficient livestock waterers, also called no or low energy livestock waterers, are closed and insulated watering containers that use lower wattage heating elements, thermostatically controlled, and water agitation (either in the form of air bubbles or floating balls), to prevent water from freezing, using less energy.

This measure was developed to be applicable to the following program types: TOS. If applied to other program types, the measure savings should be verified.

DEFINITION OF EFFICIENT EQUIPMENT

In order for this characterization to apply, the efficient equipment is assumed to an electrically heated thermally insulated waterer with minimum 2 inches of insulation. A thermostat is required on unit with heating element greater than or equal to 250 watts.¹⁹

DEFINITION OF BASELINE EQUIPMENT

In order for this characterization to apply, the baseline equipment is assumed to be an electric open waterer with sinking or floating water heaters that have reached the end of useful life.

DEEMED LIFETIME OF EFFICIENT EQUIPMENT

The expected measure life is assumed to be 10 years.²⁰

DEEMED MEASURE COST

The incremental capital cost for the waterers are \$787.50:²¹

LOADSHAPE

Loadshape CO4 - Non-Residential Electric Heating

COINCIDENCE FACTOR

Heated livestock waterers only operate in the winter in order to keep water from freezing so the summer peak coincident demand savings is zero.

Algorithm

CALCULATION OF SAVINGS

ELECTRIC ENERGY SAVINGS 22

The annual electric savings from this measure is a deemed value and assumed to be 1,592.85 kWh.

SUMMER COINCIDENT PEAK DEMAND SAVINGS

N/A

¹⁹ Act on Energy Commercial Technical Reference Manual No. 2010-4

²⁰ Ibid.

²¹ Ibid.

²² Ibid.

NATURAL GAS ENERGY SAVINGS

N/A

WATER IMPACT DESCRIPTIONS AND CALCULATION

N/A

DEEMED O&M COST ADJUSTMENT CALCULATION

N/A

MEASURE CODE: CI-AGE-LSW1-V03-190101

4.1.5 Fan Thermostat Controller

DESCRIPTION

Incorporating a ventilation fan thermostat controller can reduce energy consumed where livestock is housed. Livestock ventilation fans reduce heat stress during the warmer months of the year.

For the purposes of this measure characterization, the installed ventilation fan thermostat controllers are temperature based on/off controls. While the complexity and intelligence of available controls can vary widely, where integrated controls can automate multiple modes and stages of ventilation, this measure assumes the control functionality is turning off the fan once the temperature falls to a certain point. It is recommended that other intelligent control technologies and strategies be handled through a custom approach, as these control installations require commissioning to optimize the functionality based on unique site and design considerations.

This measure was developed to be applicable to the following program types: TOS. If applied to other program types, the measure savings should be verified.

DEFINITION OF EFFICIENT EQUIPMENT

This measure applies to the incorporation of thermostatic controller for ventilation fans used in the livestock industry. To qualify, the ventilation fan must be used to modulate the temperature to reduce heat stress in a livestock facility.

DEFINITION OF BASELINE EQUIPMENT

The baseline for this measure is a non-thermostatically controlled livestock ventilation fan that operates constantly in their maximum capacity.

DEEMED LIFETIME OF EFFICIENT EQUIPMENT

The life expectancy of this measure is 15 years.²³

DEEMED MEASURE COST

The incremental cost is estimated at \$50 per fan. 24

LOADSHAPE

Loadshape C34 – Industrial Motor

COINCIDENCE FACTOR

The savings come from a reduction in nighttime operation, so a coincidence factor is not applicable for this measure.

Algorithm

CALCULATION OF ENERGY SAVINGS

The annual energy savings are generated by the fan being disabled at temperatures below 70°F. Typically the evening hours are cooler, and the ventilation fans are not required at these lower temperatures. It is assumed, prior to retrofit, that baseline ventilation fans are operating continuously from May 1st through October 31st, encapsulating the entire portion of the year in which hot temperatures exist and the need for livestock housing ventilation is prevalent. The efficient fan operation is derived from regional TMY3 data for the state of Illinois and represent, over

²³ Focus on Energy Evaluation Business Programs Measure Life Study: Final Report August 25, 2009, Public Service Commission of Wisconsin.

²⁴ The measure incremental cost is sourced from the 2019 Michigan Energy Measures Database (MEMD).

the same timeline that was used for the baseline, the number of hours in which the temperature is above 70°F. Electric Energy Savings

$$\Delta kWh/HP = HP_{Fan} \times LF \times C_{ME} \times \Delta Hours \div Eff_{motor}$$

Where:

HP_{Fan} = Motor horsepower of the controlled fan

= Actual; if unknown, default to 1 horsepower²⁵

LF = Fan load factor

= 0.75

CME = 0.746 kW to HP conversion factor

ΔHours = Reduction in fan run hours as a result of the thermostat controller, dependent on

location²⁶

Zone	Hours _{Base}	Hours _{Eff}	ΔHours
Rockford	4,416	1,559	2,857
Chicago	4,416	1,596	2,820
Springfield	4,416	2,054	2,362
Belleville	4,416	2,148	2,268
Marion	4,416	2,224	2,192

Eff_{motor} = $82.5\%^{27}$, motor efficiency

For example, using the default assumptions on a 1 horsepower fan thermostat controller for a single fan on a farm in Marion:

$$\Delta kWh = 1 HP \times 0.75 \times 0.746 \times 2,192 hours / 82.5\% efficiency$$

= 1,487 kWh

SUMMER COINCIDENT PEAK DEMAND SAVINGS

N/A – Assume fans will be in operation at maximum capacity during the coincident peak demand periods, resulting in zero potential demand savings during the hottest periods of the summer.

NATURAL GAS SAVINGS

N/A

WATER AND OTHER NON-ENERGY IMPACT DESCRIPTIONS AND CALCULATION

N/A

²⁵ The default fan horsepower is based on a review of single- and three-phase fans listed on BESS Labs performance tested exhaust fans between 36" and 47". The Bioenvironmental and Structural Systems (BESS) Laboratory is a research and agriculture fan product-testing lab at the University of Illinois. For more detail on the derivation of fan horsepower from BESS Lab's fan performance archive, please see "BESS Bin Data.xlsx".

²⁶ The baseline run time assumes equipment continuous operation from May 1st through October 31st. Efficient run time is based on regional TMY3 weather data and is the count of hours in which outdoor air temperature exceeds 70°F.

²⁷ Table 1 with efficiency classes 60034-30 (2008), 4 Pole High Efficiency Motor, Technical note, IEC 600034-30 standard on efficiency classes for low voltage AC motors, TM)25 EN RevC 01-2-12, ABB.

DEEMED O&M COST ADJUSTMENT CALCULATION

N/A

MEASURE CODE: CI-AGE-FNTC-V01-200101

4.1.6 Low Pressure Sprinkler Nozzles

DESCRIPTION

Incorporating low pressure sprinkler nozzles can decrease the energy and water consumed by reducing required water supply pressure to irrigate crop fields. Low pressure sprinkler nozzles can provide uniform water application by using various orifice applications and configurations while operating at a lower pressure compared to standard, impact driven sprinkler heads. Energy savings are achieved by the irrigation system operating at a lower water pressure while maintaining the same water distribution.

This measure was developed to be applicable to the following program types: TOS. If applied to other program types, the measure savings should be verified.

DEFINITION OF EFFICIENT EQUIPMENT

Low Pressure Irrigation Nozzles operate at 35 psi or lower at rated/required flow. Annual Electric Savings obtained will be based on the number of nozzles replaced. To qualify the nozzles must operate for more than 500 hours per year and provide the equivalent flow at the reduced pressure. The maximum pump pressure must also be reduced accordingly.

DEFINITION OF BASELINE EQUIPMENT

This measure applies to the replacement of high pressure irrigation nozzles that operate at 50 psi or greater at rated/required flow.

DEEMED LIFETIME OF EFFICIENT EQUIPMENT

The life expectancy of this measure is 5 years.²⁸

DEEMED MEASURE COST

The incremental cost, including labor, is \$1.74 per nozzle.²⁹

LOADSHAPE

Loadshape C59 – Agriculture and Well Pumping

COINCIDENCE FACTOR

Coincidence Factor = 0.793³⁰

Algorithm

CALCULATION OF ENERGY SAVINGS

The annual energy savings and coincidental electric demand savings is based on PG&E research on irrigation well pumping systems and corrected based upon the type of crop, irrigated acres, and average acre-feet of water applied per acre.³¹

²⁸ Measure life is sourced from DEER 2008 for permanent, solid-set low pressure sprinkler nozzles.

²⁹ The incremental cost is sourced from SCE Workpaper, SCE13WP007, Low pressure Sprinkler Nozzles, January 2013.

³⁰ Iowa Energy Efficiency Statewide TRM, Version 3.0, effective January 1, 2019

³¹ For additional detail on the derivation of Illinois-specific savings values and how the original source material was modified and normalized into single deemed values, please see the Illinois Workpaper for this measure,

[&]quot;Illinois_Statewide_TRM_Workpaper_Low Pressure Sprinkler Nozzles_2019 4.1.7.docx".

ELECTRIC ENERGY SAVINGS

Annual kWh Savings = 4.06 kWh/yr/nozzle

SUMMER COINCIDENT PEAK DEMAND SAVINGS

Annual kW Savings = 0.0017 kW/yr/nozzle

NATURAL GAS SAVINGS

N/A

WATER AND OTHER NON-ENERGY IMPACT DESCRIPTIONS AND CALCULATION

N/A

DEEMED O&M COST ADJUSTMENT CALCULATION

N/A

MEASURE CODE: CI-AGE-LPSN-V01-200101

4.1.7 Milk Pre-Cooler

DESCRIPTION

There is energy savings for adding a plate heat exchanger (pre-cooler) ahead of the milk storage tank. This addresses the electrical energy savings associated with the decreased milk cooling load. Installing a pre-cooler reduces milk temperature from 100°F to 55-70°F before it enters the bulk tank.

It is important to determine if the site has an adequate supply of water, as milk plate coolers require 1 to 2 times the amount of water as compared to processed milk, to be effective. However, sites leveraging plate coolers will repurpose the warm, discharged water, either for watering cows, wash-down, or other purposes on the farm. As there are indirect benefits associated with the warmer water,³² and because it is typically repurposed, it is assumed that there are no negative water impacts for this measure. There are also no interactive domestic hot water savings attributable to the installation of a pre-cooler as the discharged water is typically not re-directed to the existing hot water heater.

This measure was developed to be applicable to the following program types: TOS. If applied to other program types, the measure savings should be verified.

DEFINITION OF EFFICIENT EQUIPMENT

The installation of the heat exchanger to decrease the cooling requirement of the primary milk bulk tank refrigeration system. The heat exchanger fluid medium used for heat rejection is well or ground water as this produces the largest temperature differential for energy savings. For water requirements, the water supply system must have capacity to keep up with the existing farm water demands and additional demands of the pre-cooler. To minimize the volume of water used for pre-cooling, a solenoid valve should be installed on the water supply line to the pre-cooler and be actuated only when the milk pump is in operation. A bypass line around the solenoid valve or a time delay relay can also be used to provide additional cooling of the residual milk in the pre-cooler between pumping cycles. A storage tank will be necessary for used cooling water storage until it is re-used for watering cows, cleanup or another purpose on the farm.

DEFINITION OF BASELINE EQUIPMENT

The baseline conditions assume that no previous pre-cooler heat exchanger was installed and the entire milk cooling load is on the milk bulk tank.

DEEMED LIFETIME OF EFFICIENT EQUIPMENT

The life expectancy of this measure is 15 years. 33

DEEMED MEASURE COST

The average equipment cost of a plate cooler is \$2,950 with an installation cost of \$494, for a total incremental measure of \$3,444. 34

LOADSHAPE

Loadshape C58 – Farm Plate Cooler / Heat Recovery Unit

³² It is less stressful (metabolically) for cows to drink warmed water, and research has shown that cows will drink more water if it is warmer, leading to increased milk production. "Massachusetts Farm Energy Best Management Practices for Dairy Farms", United States Department of Agriculture (USDA), Natural Resource Conservation Service (NRCS), 2012.

³³ PA Consulting Group for the State of Wisconsin Public Service Commission, Focus on Energy Evaluation. Business Programs: Measure Life Study. Page 45 of pdf file. August 25, 2009.

³⁴ The equipment and labor costs are sourced from the PG&E Workpaper – Milk Pre Cooler (PGE3PAGR114), February 2013.

COINCIDENCE FACTOR

Coincidence factor of 0.16³⁵

Algorithm

CALCULATION OF ENERGY SAVINGS

ELECTRIC ENERGY SAVINGS

Milk Pre-Cooler Heat Exchanger - Chiller Savings

$$\Delta kWh = \frac{\Delta T \times Lbs \ of \ Milk \times Cows \times C_{p,m} \times Days}{EER \times 1,000}$$

Where:

ΔT = Change in milk temperature attributable to the pre-cooler

 $= 30^{\circ}F^{36}$

Lbs of Milk = The pounds of milk produced per day that needs to be cooled

= 68 lbs of milk per cow³⁷

Cows = Number of milking cows per farm

= Actual; if unknown use 101³⁸

 $C_{p,m}$ = Specific heat of milk

 $= 0.93 \text{ Btu/lb } ^{\circ}\text{F}^{39}$

Days = 365 days/yr

EER = Efficiency of the existing compressor

= 8.0 Btuh/watt⁴⁰

1,000 = 1,000 Watts to kW conversion factor

SUMMER COINCIDENT PEAK DEMAND SAVINGS

$$\Delta kW = \frac{\Delta kWh}{Hours} \times CF$$

³⁵ Efficiency Vermont (EVT) Technical Reference Manual (TRM), Measure Savings Algorithms and Cost Assumptions, March 16, 2015

³⁶ The efficacy of a milk plate cooler is sourced from Sanford, Scott (University of Wisconsin–Madison). "Energy Efficiency for Dairy Enterprises." Presentation to Agricultural and Life Sciences Program staff. December 2014. It was assumed that there is a 25°F of milk temperature difference for a single pass plate cooler and a 35°F of temperature difference for a double/multi-pass plate cooler. For the purposes of this measure, a straight average of 30°F between the two types was used. A plate cooler reduces the overall load on the refrigeration compressors and the revised ΔT when accounting for a milk pre-cooler is 30°F less ³⁷ "Ag Heat Recovery Tank Supplemental Data." WI Dairy Statistics tab shows USDA reported annual data from: U.S. Department of Agriculture. "Milk Production per Cow, Wisconsin."

³⁸ The default value for the average number of milking cows per farm is sourced from the 2017 U.S. Census of Agriculture, Illinois State Summary Highlights, Full Report, Volume 1, Chapter 2, U.S. State Level. Average number of cows per farm = 93,341 cows / 924 farms.

³⁹ Specific heat of whole milk, Table 3: Unfrozen Composition Data, Initial Freezing Point, and Specific Heat of Foods, 2014 ASHRAE Handbook - Refrigeration. Page 19.5.

⁴⁰ Average efficiency of an existing compressor on a dairy farm, as sourced from, Massachusetts Farm Energy: Best Management Practices for Dairy Farms, USDA NRCS, 2012 (page 19).

Where:

Hours = 2920 hours^{41}

CF = 0.16

WATER AND OTHER NON-ENERGY IMPACT DESCRIPTIONS AND CALCULATION

N/A

DEEMED O&M COST ADJUSTMENT CALCULATION

N/A

MEASURE CODE: CI-AGE-MLKP-V01-200101

⁴¹ Raw milk for pasturing must be cooled with 4 hours. Assuming 2 milking per day. Dairy Farm Energy Management Guide: California, Ludington, Johnson, Kowalski, & Mage, Southern California Edison, 2004.

4.1.8 VSD Milk Pump with Plate Cooler Heat Exchanger

DESCRIPTION

This technology incorporates adding a variable speed drive to a milk transfer pump. The VSD drive reduces the heat transferred to milk during pumping operation as well increases the amount of time the milk is in the free cooling heat exchanger. The VFD regulates the milk pump in order to increase the efficacy of the plate cooler heat exchanger by slowing the flow of milk. This results in a maximum heat transfer between the warm milk and the cold water used in the plate cooler.

Energy savings are realized by the reduced load on the primary milk cooling system. A milk transfer pump VSD is only effective if paired with a plate cooler.

This measure was developed to be applicable to the following program types: TOS. If applied to other program types, the measure savings should be verified.

DEFINITION OF EFFICIENT EQUIPMENT

Installation of a new variable speed drive (VSD) on a new or existing milk transfer process pump.

DEFINITION OF BASELINE EQUIPMENT

Must have a constant speed milk transfer process pump with no existing VSD controls. A plate cooling heat exchanger can already be a part of the system, or one installed in concert with the VSD.

DEEMED LIFETIME OF EFFICIENT EQUIPMENT

The life expectancy of this measure is 15 years.⁴²

DEEMED MEASURE COST

The average equipment cost of a milk vacuum pump variable speed drive is \$3,871 with an installation cost of \$1,177, for a total incremental measure of \$5,048.

LOADSHAPE

Loadshape C57 - Milk Pump

COINCIDENCE FACTOR

There are no summer coincident peak savings for VFD dairy milk pumps. Through research of refrigeration compressor power demands, no substantial evidence has arisen that any notable kW demand reduction is possible in relation to using a VFD with a milk pre-cooler to pre-cool milk that would otherwise need to be chilled through mechanical refrigeration means.

⁴² Focus on Energy Evaluation Business Programs Measure Life Study: Final Report August 25, 2009, Public Service Comission of Wisconsin.

⁴³ The equipment and labor costs are sourced from the PG&E Workpaper – Milk Vacuum Pump VSD, Dairy Farm Equipment (PGE3PAGR116), February 2013.

Algorithm

CALCULATION OF ENERGY SAVINGS

ELECTRIC ENERGY SAVINGS

 $\Delta kWh = \frac{1}{EER} \times C_{p,m} \times \Delta T \times Lbs \ of \ Milk \times Cows \times Days \ / \ 1,000$

Where:

EER = Efficiency of the existing compressor

= 8.0 Btu/watt⁴⁴

C_{p,m} = Specific heat of milk

 $= 0.93 \text{ Btu/lb } ^{\circ}\text{F}^{45}$

ΔT = Change in milk temperature as a result of the milk transfer pump VSD. This value is the

additional benefits of a VSD on the milk pump over a standard plate cooler

 $= 11.7 \, ^{\circ}F^{46}$

Lbs of Milk = The pounds of milk produced per day that needs to be cooled

= 68 lbs of milk per cow⁴⁷

Cows = Number of milking cows per farm

= Actual, if unknown use 101⁴⁸

Days = 365 days of milking per year

1,000 = Watts to kW conversion factor

For example, using the default assumptions, the average kWh savings resulting from the installation of a milk transfer pump VSD is:

$$\Delta kWh = \frac{1}{8.0 \; Btu/Watt} \times 0.93 \times 11.7^{\circ}F \times 68 \frac{lbs}{milk/cow} \times 101 \; cows \times 365 \frac{days}{yr} / \; 1,000 \\ = 3,410 \; kWh$$

SUMMER COINCIDENT PEAK DEMAND SAVINGS

N/A

⁴⁴ Average efficiency of an existing compressor on a dairy farm, as sourced from, Massachusetts Farm Energy: Best Management Practices for Dairy Farms, USDA NRCS, 2012 (page 19)

⁴⁵ Specific heat of whole milk, Table 3: Unfrozen Composition Data, Initial Freezing Point, and Specific Heat of Foods, 2014 ASHRAE Handbook - Refrigeration. Page 19.5.

⁴⁶ Sanford, Scott (University of Wisconsin–Madison). "Well Water Precoolers." Publication A37843. October 2003. It was determined that a plate cooler alone can reduce milk temperature to 68 °F and a plate cooler paired with a milk transfer pump VSD can reduce milk temperature to 56.3°F. The additional benefits of the milk transfer pump VSD over the plate cooler is 11.7°F.

⁴⁷ "Ag Heat Recovery Tank Supplemental Data." WI Dairy Statistics tab shows USDA reported annual data from: U.S. Department of Agriculture. "Milk Production per Cow, Wisconsin."

⁴⁸ The default value for the average number of milking cows per farm is sourced from the 2017 U.S. Census of Agriculture, Illinois State Summary Highlights, Full Report, Volume 1, Chapter 2, U.S. State Level. Average number of cows per farm = 93,341 cows / 924 farms.

NATURAL GAS SAVINGS

N/A

WATER AND OTHER NON-ENERGY IMPACT DESCRIPTIONS AND CALCULATION

N/A

DEEMED O&M COST ADJUSTMENT CALCULATION

N/A

MEASURE CODE: CI-AGE-VSDM-V01-200101

4.1.9 Scroll Compressor for Dairy Refrigeration

DESCRIPTION

Incorporating a more efficient compressor for process milk refrigeration can decrease the energy consumed at dairy farms. This measure is for the installation of a scroll compressor to replace an existing reciprocating compressor on a milk refrigeration bulk tank. The milk refrigeration system is used to cool milk for preservation and packaging. Milk is extracted from the cow at 98°F and cooled to 38°F, resulting in a substantial load on the milk cooling equipment, which is typically the largest energy use on a dairy farm. Scroll compressors can provide increased refrigeration efficiencies with improved EERs over baseline reciprocating compressors.

The energy savings for this measure is dependent on if the site is utilizing pre-cooling equipment such as a milk plate cooler. Plate coolers can reduce the incoming temperature of the milk into the refrigeration bulk tank, reducing the overall load on the compressor and the potential savings benefits.

This measure was developed to be applicable to the following program types: TOS. If applied to other program types, the measure savings should be verified.

DEFINITION OF EFFICIENT EQUIPMENT

For an efficient scroll compressor with or without a plate cooler heat exchanger, the proposed compressor must be rated at 10.6 EER or greater on a process milk refrigeration system. The calculation assumes the cooling capacity of the compressor remains the same.

DEFINITION OF BASELINE EQUIPMENT

The baseline condition is assumed to be a reciprocating compressor.

DEEMED LIFETIME OF EFFICIENT EQUIPMENT

The expected life of this measure is 15 years.⁴⁹

DEEMED MEASURE COST

The incremental cost is \$447 per compressor. 50

LOADSHAPE

Loadshape C56 - Dairy Farm Combined End Use

COINCIDENCE FACTOR

Coincidence factor of 0.34⁵¹

⁴⁹ Focus on Energy Evaluation Business Programs Measure Life Study: Final Report August 25, 2009, Public Service Comission of Wisconsin.

⁵⁰ The incremental cost is sourced from the PG&E Workpaper – Scroll Compressor (PGE3PAGR113), February 2013. The incremental cost is based on the difference in material and labor cost between a reciprocating compressor, \$2,538, and a scroll compressor, \$2,985.

⁵¹ Efficiency Vermont (EVT) Technical Reference Manual (TRM), Measure Savings Algorithms and Cost Assumptions, March 16, 2015

Algorithm

CALCULATION OF ENERGY SAVINGS

ELECTRIC ENERGY SAVINGS

 $\Delta kWh = \frac{\left(\frac{1}{EER_{base}} - \frac{1}{EER_{eff}}\right) \times Process\ Load}{1,000}$

Where:

EER_{base} = Efficiency of the existing compressor

= 8.4 Btu/watt⁵²

EER_{eff} = Efficiency of the installed, scroll compressor

= 10.6 Btu/watt⁵³

Process Load = $C_{P,Milk} \times \Delta T \times Lbs \ of \ Milk \times Cows \times Days$

Where:

C_{P.Milk} = Specific heat of milk

 $= 0.93 \text{ Btu/lb }^{\circ}\text{F}^{54}$

ΔT = Change in milk temperature as result of the primary cooling system

= 60°F without a milk plate cooler⁵⁵

= 30°F with a milk plate cooler⁵⁶

Lbs of Milk = The pounds of milk produced per day that needs to be cooled

= 68 lbs of milk per cow⁵⁷

Cows = Number of milking cows per farm

= Actual; if unknown use 101⁵⁸

Days = 365 days per year

2022 IL TRM v.10.0 Vol. 2 September 24, 2021 FINAL

⁵² Average efficiency of a reciprocating compressor, as sourced from Wisconsin Focus on Energy TRM – Plate Heat Exchanger and Well Water Pre-Cooler, 2017

⁵³ Average efficiency of a scroll compressor, as sourced from Massachusetts Farm Energy: Best Management Practices for Dairy Farms, USDA NRCS, 2012 (page 33)

⁵⁴ Specific heat of whole milk, Table 3: Unfrozen Composition Data, Initial Freezing Point, and Specific Heat of Foods, 2014 ASHRAE Handbook - Refrigeration. Page 19.5.

⁵⁵ Safe Handling of Milk & Dairy Products. March 8th, 2017 and Sanford, Scott (University of Wisconsin–Madison). "Well Water Precoolers." Publication A37843. October 2003. The temperature of the milk exiting the cow is considered to be 98°F and the final, cooled temperature of the milk is assumed to be 38°F.

⁵⁶ The efficacy of a milk plate cooler is sourced from Sanford, Scott (University of Wisconsin–Madison). "Energy Efficiency for Dairy Enterprises." Presentation to Agricultural and Life Sciences Program staff. December 2014. It was assumed that there is a 25°F of milk temperature difference for a single pass plate cooler and a 35°F of temperature difference for a double/multi-pass plate cooler. For the purposes of this measure, a straight average of 30°F between the two types was used. A plate cooler reduces the overall load on the refrigeration compressors and the revised ΔT when accounting for a milk pre-cooler is 30°F less.

⁵⁷ "Ag Heat Recovery Tank Supplemental Data." WI Dairy Statistics tab shows USDA reported annual data from: U.S.

⁵⁷ "Ag Heat Recovery Tank Supplemental Data." WI Dairy Statistics tab shows USDA reported annual data from: U.S. Department of Agriculture. "Milk Production per Cow, Wisconsin."

⁵⁸ The default value for the average number of milking cows per farm is sourced from the 2017 U.S. Census of Agriculture, Illinois State Summary Highlights, Full Report, Volume 1, Chapter 2, U.S. State Level. Average number of cows per farm = 93,341 cows / 924 farms.

For example, using the default assumptions, average kWh savings of an installed scroll compressor on the milk refrigeration bulk tank with a dairy using an existing plate cooler is:

$$\Delta kWh$$

$$=\frac{\left(\frac{1}{8.4\ EER}-\frac{1}{10.6\ EER}\right)\times\frac{0.93\ Btu}{lb\ of\ Milk}\times(98^{\circ}\text{F}-30^{\circ}\text{F}-38^{\circ}\text{F})\times68\frac{lb\ milk}{cow}\times101\ cows\times365\ Days}{1000\ Watts/kW}}{\Delta kWh=1,728\ kWh}$$

SUMMER COINCIDENT PEAK DEMAND SAVINGS

$$\Delta kW = \frac{\Delta kWh}{Hours} \times CF$$

Where:

Hours =
$$2,920 \text{ hours}^{59}$$

CF = 0.34

For example, using the default assumptions, average coincident peak demand savings of an installed scroll compressor on the milk refrigeration bulk tank with a dairy using an existing plate cooler is:

$$\Delta kW = \frac{1,728 \, kWh}{2,920 \, Hours} \times 0.34$$

$$\Delta kW = 0.201 \, kW$$

NATURAL GAS SAVINGS

N/A

WATER AND OTHER NON-ENERGY IMPACT DESCRIPTIONS AND CALCULATION

N/A

DEEMED O&M COST ADJUSTMENT CALCULATION

MEASURE CODE: CI-AGE-SCRC-V01-200101

⁵⁹ Raw milk for pasturing must be cooled with 4 hours. Assuming 2 milking per day. Dairy Farm Energy Management Guide: California, Ludington, Johnson, Kowalski, & Mage, Southern California Edison, 2004.

4.1.10 Dairy Refrigeration Heat Recovery

DESCRIPTION

A refrigeration heat recovery (RHR) unit captures waste heat from the refrigeration system and uses a heat exchange to transfer some of that heat into incoming well water. That captured waste heat is used to pre-heat ground water before it enters the primary water heater and brought to the desired final temperature needed for cleaning farm equipment. The hot compressed refrigerant is diverted and flows through the heat exchanger, attached to a secondary water tank, on its way to the condenser unit. The heat from the refrigerant is transferred through the tank into the water. Thermal buoyancy causes the warmest water to rise to the top of the tank. When hot water is used, water flows from the RHR tank into the water heater, and well water flows into the heat recovery tank. These units can assist in reducing water heating energy use by approximately 50%. ⁶⁰

It is important to note that if a dairy farm installs an RHR unit and a milk plate cooler, (with or without the use of milk pump VFD control), the plate cooler will impact the savings potential of the RHR unit. The use of a plate cooler will reduce the total milk mechanical refrigeration load. Due to this refrigeration load reduction, the amount of heat rejection possible to the RHR system is diminished.

This measure was developed to be applicable to the following program types: TOS. If applied to other program types, the measure savings should be verified.

DEFINITION OF EFFICIENT EQUIPMENT

The efficient condition is farm refrigeration equipment where an RHR tank is installed and captures waste refrigerant heat from the refrigeration system compressor and transfers that waste into an RHR tank, supplied with cool ground water, through a heat exchanger before continuing through the refrigeration system condensing unit. The newly preheated water in the RHR tank is supplied into the farm's main water heater unit, which will have a smaller temperature differential to overcome, compared to a direct ground water heater feed.

DEFINITION OF BASELINE EQUIPMENT

The baseline condition is an existing dairy farm with refrigeration equipment and a water heater unit without the use of an RHR unit to feed preheated water to the water heater. Water heater is fed directly with ground water.

DEEMED LIFETIME OF EFFICIENT EQUIPMENT

The expected useful life is 15 years.⁶¹

DEEMED MEASURE COST

The incremental cost is \$4,353.62

LOADSHAPE

Loadshape C58 – Farm Plate Cooler / Heat Recovery Unit

COINCIDENCE FACTOR

There are no summer coincident peak savings for RHR units. It is assumed that electric water heaters have a single element and will still be used to heat water up to full temperature, and that the kW rating is unchanged when an RHR unit is added in the water heating loop (resulting in no demand reduction).

⁶⁰ U.S. Department of Agriculture, Natural Resources Conservation Service. "Energy Self-Assessment: Refrigeration Heat Recovery." Accessed December 8, 2015.

⁶¹ PA Consulting Group Inc. "State of Wisconsin Public Service Commission of Wisconsin Focus on Energy Evaluation Business Programs: Measure Life Study Final Report." August 25, 2009.

⁶² The incremental cost is sourced from Efficiency Vermont custom project data based on actual equipment installs between 2010 and 2017.

Algorithm

CALCULATION OF ENERGY SAVINGS

ELECTRIC ENERGY SAVINGS

 $\Delta kWh = Btu_{Recovered} \times Days \times \left(\frac{1}{EF_{elec}}\right) / 3,412$

Where:

 $Btu_{Recovered} = Btu_{Milk\ Potential}$ or $Btu_{RHR\ Storage}$ (lesser of the two)

Where:

 $Btu_{Milk\ Potential} = Lbs\ of\ Milk\ \times Cows\ \times C_{P,Milk} \times \Delta T_{Milk} \times SF$

and

 $Btu_{Storage} = Hot Water \times C_{P,Water} \times P_{Water} \times \Delta T_{Water}$

Days = Number of milking days per year

 $= 365 days^{63}$

3,412 = Btu to kWh electric conversion factor

EF_{elec} = Energy factor for a standard electric water heater

= 90%⁶⁴

Lbs of Milk = The pounds of milk produced per day per cow that needs to be cooled

=68 lbs of milk per cow⁶⁵

Cows = Number of milking cows per farm

= Actual, if unknown use 101⁶⁶

C_{P,Milk} = Specific heat of milk

 $= 0.93 \text{ Btu/(lb-°F)}^{67}$

 ΔT_{Milk} = Change in milk temperature

= °F_{IN} - °F_{FINAL}

°F_{IN} = Temperature of milk being supplied that needs to be cooled

⁶³ Wisconsin Milk Marketing Board. "Did You Know? Website: Milking Every Day." Accessed December 21, 2015

⁶⁴ Talbot, Jacob (American Council for an Energy-Efficient Economy). ACEEE Report A121: Market Transformation Efforts for Water Heating Efficiency. January 2012.

⁶⁵ "Ag Heat Recovery Tank Supplemental Data." WI Dairy Statistics tab shows USDA reported annual data from: U.S. Department of Agriculture. "Milk Production per Cow, Wisconsin."

⁶⁶ The default value for the average number of milking cows per farm is sourced from the 2017 U.S. Census of Agriculture, Illinois State Summary Highlights, Full Report, Volume 1, Chapter 2, U.S. State Level. Average number of cows per farm = 93,341 cows / 924 farms.

⁶⁷ Specific heat of whole milk, Table 3: Unfrozen Composition Data, Initial Freezing Point, and Specific Heat of Foods, 2014 ASHRAE Handbook - Refrigeration. Page 19.5.

= 98°F if no pre-cooler is used in operation; 68°F if a milk pre-cooler is used; 68°F if a milk pre-cooler and VFD milk transfer numbers are used 69°F.

56.3°F if a milk pre-cooler and VFD milk transfer pump are used. 69

°F_{FINAL} = Final stored temperature of cooled milk

= 38°F

SF = Savings factor for the percentage of energy able to be captured from the milk cooling

process

 $=55\%^{70}$

Hot Water = Amount of hot water per day in gallons that the site uses for washing and cleaning

purposes

= 131.7 gallons⁷¹

 $C_{P,Water}$ = Specific heat of water

= 1 Btu/lb-°F

P_{Water} = Density of water

= 8.34 lbs/gallon

 ΔT_{Water} = Temperature difference = Temp_{warm water} - Temp_{cold water}

Temp_{warm water} = 120°F, expected temperature a refrigeration heat recovery unit can

pre-heat well water up to.

Temp_{cold water} = 52.3° F, average well water temperature

SUMMER COINCIDENT PEAK DEMAND SAVINGS

NATURAL GAS SAVINGS

 $\Delta Therms = Btu_{Recovered} \times Days \times \left(\frac{1}{EF_{gas}}\right) / 100,000$

100,000 =Btu to therms natural gas conversion factor

EF_{gas} = Energy factor for a standard natural gas water heater

⁶⁸ The efficacy of a milk plate cooler is sourced from Sanford, Scott (University of Wisconsin–Madison). "Energy Efficiency for Dairy Enterprises." Presentation to Agricultural and Life Sciences Program staff. December 2014. It was assumed that there is a 25°F of milk temperature difference for a single pass plate cooler and a 35°F of temperature difference for a double/multi-pass plate cooler. For the purposes of this measure, a straight average of 30°F between the two types was used. A plate cooler reduces the overall load on the refrigeration compressors and the revised ΔT when accounting for a milk pre-cooler is 30°F less. ⁶⁹ Sanford, Scott (University of Wisconsin–Madison). "Well Water Precoolers." Publication A37843. October 2003

⁷⁰ DeLaval. "Dairy Farm Energy Efficiency." April 20, 2011. DeLaval estimates the heat recovery potential to be between 20 and 60%. Based on engineering judgement and further corroboration from the Wisconsin Focus on Energy TRM, opted to default to a 55% savings factor.

⁷¹ The hot water use per day is based on the average hot water requirements per wash cycle multiplied by the number of wash cycles per day. The average amount of hot water used per wash cycle, 47.9 gallons, is sourced from the National Resource Conservation Service for Wash Water Requirements for Milking Systems, a calculator developed by University of Wisconsin, August 2005, Milking Center Waste Volume, v12,05, The number of wash cycles per day account for the hot water rinse cycles that are used to flush and clean the milk lines before and after milking. As sourced from the Regional Technical Forum (RTF) as part of the Northwest Power & Conservation Council, Deemed Measures List; Agricultural: Variable Frequency Drives-Dairy, FY2012, v1.2. Pre- and post-power meter data for five sites were used to establish RTF energy savings and the raw data used to generate load profiles showed, on average, two milkings per day. As there will be one more wash cycle than milking, the default average wash cycles per day is three.

= 59%

Other variables remain consistent with 'Electric Energy Savings' calculation method.

WATER AND OTHER NON-ENERGY IMPACT DESCRIPTIONS AND CALCULATION

N/A

DEEMED O&M COST ADJUSTMENT CALCULATION

N/A

MEASURE CODE: CI-AGE-DRHR-V01-200101

4.1.11 Commercial LED Grow Lights

DESCRIPTION

LED lamp technology offers reduced energy and maintenance costs when compared with conventional light sources. LED technology has a significantly longer useful life lasting 30,000 hours or more and significantly reduces maintenance costs. The savings and costs for this measure are evaluated with the replacement of HID grow lights with LED fixtures. LED lamps offer a more robust lighting source, longer lifetime, and greater electrical efficiency than conventional supplemental grow lights.

This measure is designed for other interior horticultural applications that use artificial light stimulation in an indoor conditioned space.

This measure was developed to be applicable to the following program types: TOS. If applied to other program types, the measure savings should be verified.

DEFINITION OF EFFICIENT EQUIPMENT

LED fixtures must have a reduced wattage, be listed on the Design Lights Consortium (DLC) qualified products list, 72 be UL Listed, have a power factor (PF) \geq 0.90, a photosynthetic photon efficacy (PPE) of no less than 1.9 micromoles per joule, a minimum rated lifetime of 50,000 hours, and a minimum warranty of 5 years. If DLC PPE requirements for LED grow lighting exceeds the current requirements, the new PPE will become the efficient equipment standard.

DEFINITION OF BASELINE EQUIPMENT

The baseline equipment is the industry established grow light based on the horticultural application, as detailed in the table below. HID fixtures are assumed for flowering and vegetative crops. T5 high-output fixtures are assumed for seedling and microgreen crops.

Сгор Туре	Baseline Technology Type	Baseline PPE (μmol/J) ⁷³	Baseline Watts per Square Foot ⁷⁴	Baseline Fixture Wattage ⁷⁵
Flowering Crops (Tomatoes and Peppers)	High Pressure Sodium	1.7	68.8	1,100 W
Vegetative Growth	Metal Halide	1.25 ⁷⁶	40	640 W
Microgreens ⁷⁷	T5 HO Fixture	0.84 ⁷⁸	22.4	358 W
Propagation ⁷⁹	T5 HO Fixture	0.8480	14.6	234 W

⁷² Design Light Consortium – Horticultural Lighting, Testing and Reporting Requirements for LED-Based Horticultural Lighting, version 2.1, effective July 1, 2021. To date, all horticultural lamps certified by the DLC specification are LEDs.

⁷³ Erik Runkle and Bruce Bugbee "Plant Lighting Efficiency and Efficacy: μmols per joule". Accessed 4/21/2020.

⁷⁴ Jesse Remillard and Nick Collins, "Trends and Observations of Energy Use in the Cannabis Industry," ACEEE, accessed April 17, 2020. Baseline watts per square foot were taken by using typical fixture technology by crop type and dividing by 16 sqft per fixture (a 4'x4' area is a typical coverage amount for one grow light fixture).

⁷⁵ Jesse Remillard and Nick Collins, "Trends and Observations of Energy Use in the Cannabis Industry," ACEEE, accessed April 17, 2020. Baseline watts per square foot were taken by using typical fixture technology by crop type and dividing by 16 sqft per fixture (a 4'x4' area is a typical coverage amount for one grow light fixture).

⁷⁶ Jacob A. Nelson, Bruce Bugbee, "Economic Analysis of Greenhouse Lighting: Light Emitting Diodes vs. High Intensity Discharge Fixtures." Utah State University. Accessed 5/6/2020.

⁷⁷ Microgreens T5 fixture is based on a 6-lamp high output fixture, based on program experience.

⁷⁸ Jacob A. Nelson, Bruce Bugbee, "Economic Analysis of Greenhouse Lighting: Light Emitting Diodes vs. High Intensity Discharge Fixtures." Utah State University. Accessed 5/6/2020.

⁷⁹ Propagation T5 fixture is based on a 4-lamp high output fixture, based on program experience.

⁸⁰ Jacob A. Nelson, Bruce Bugbee, "Economic Analysis of Greenhouse Lighting: Light Emitting Diodes vs. High Intensity Discharge Fixtures." Utah State University. Accessed 5/6/2020.

Crop Type	Baseline Technology Type	Baseline PPE (μmol/J) ⁷³	Baseline Watts per Square Foot ⁷⁴	Baseline Fixture Wattage ⁷⁵
Medical Cannabis – Flowering Stage	High Pressure Sodium	1.7	68.8	1,100 W
Recreational Cannabis – Flowering Stage	HID/LED/Other	2.281	36	576 W ⁸²

Cannabis cultivation facilities have a separate equipment definition due to Illinois legislation.⁸³ See cannabis cultivation code from "Cannabis Regulation and Tax Act, Illinois HB 1438:

"The Lighting Power Densities (LPD) for cultivation space commits to not exceed an average of 36 watts per gross square foot of active and growing space canopy, or all installed lighting technology shall meet a photosynthetic photon efficacy (PPE) of no less than 2.2 micromoles per joule fixture and shall be featured on the Design Lights Consortium (DLC) Horticultural Specification Qualified Products List (QPL)."

DEEMED LIFETIME OF EFFICIENT EQUIPMENT

The expected measure life is 9.5 years (average rated life of 50,000 hours).84

DEEMED MEASURE COST

LED Fixture Costs:85

≤ 250 Watts = \$ 325.87 per fixture

> 250 Watts = \$ 535.04 per fixture

LOADSHAPE

Loadshape C65 – Non-Residential Indoor Agriculture Vegetative Room

Loadshape C66 – Non-Residential Indoor Agriculture Flowering Room

COINCIDENCE FACTOR

Summer coincidence factor for vegetative rooms = 0.95

Summer coincidence factor for flowering rooms = 0.76

 $^{^{81}}$ Recreational cannabis baseline PPE requirement is either 36 W/sqft or 2.2 μ mol/J and DLC listed. Per HB 1438.

⁸² Recreational cannabis baseline wattage was back calculated using 36 W/sqft and 16 sqft coverage area to get 576 W per fixture.

⁸³ Illinois legislation Public Act 101-0027 the Cannabis Regulation and Tax Act, Article 20: Adult Use Cultivation Centers, (Section 20-15 (a) (23) a commitment to a technology standard for resource efficiency of the cultivation center facility (B) Lighting)

⁸⁴ Based on 50,000 hours lifetime and 5,250 hours per year of use (average hours of use per year using flowering and vegetative rooms).

⁸⁵ Focus on Energy Evaluation Business Programs: Measure Life Study Final Report: August 25, 2009

Algorithm

CALCULATION OF ENERGY SAVINGS

ELECTRIC ENERGY SAVINGS

Grow Space Square Footage Method:

$$\Delta kWh = ((W/sqft_{BASE} - W/sqft_{EE})/1000) \times Area \times Hours \times WHF_e$$

Per Fixture Method:

$$\Delta kWh = ((Watts_{BASE} - Watts_{EE})/1000) \times Hours \times WHF_e$$

Where:

W/sqft_{BASE} = Baseline wattage per square foot. If unknown, typical baseline watts per square feet by

crop type can be found in the baseline equipment definition.

$$W/sqft_{BASE} = Watts_{BASE}/Fixture Area$$

Watts_{BASE} = Baseline fixture wattage, see typical baseline wattages by crop type in baseline

equipment definition.

 $W/sqft_{EE}$ = Efficient wattage per square foot

= Actual

 $W/sqft_{EE} = Watts_{EE}/Area$

Watts_{EE} = Efficient fixture wattage.

Fixture Area = Square footage of grow canopy covered by one fixture.

 $= 16 \text{ sqft.}^{86}$

Area = Illuminated area in square feet of active and growing space canopy

= Actual.

Hours = Annual operating hours. See table below for typical hours of operation

breakdown by crop type.

Crop Types	Hours of Operation per Day ⁸⁷	Annual Hours of Operation ⁸⁸
Flowering Crops (Tomatoes/Peppers)	12	4,200
Vegetative/Propagation Growth	18	6,300
Microgreens	18	6,300
Medical Cannabis – Flower Stage	12	4,200

⁸⁶ Assumes a 4' x 4' canopy

⁸⁷ Sole-Source Lighting of Plants. Technically Speaking by Erik Runkle. Michigan State University Extension. September 2017. Accessed: 7/29/2019.

⁸⁸ Annual hours of operation were found by multiplying hours per day by 350 operating days per year. Assuming 5 crop cycles with 3 days of downtime between each cycle

Crop Types	Hours of Operation per Day ⁸⁷	Annual Hours of Operation ⁸⁸
Recreational Cannabis – Flowering Stage	12	4,200

WHFe = 1.21⁸⁹

1000 = Watts to kW conversion factor

Heating Penalty

If electrically heated building:

Grow Space Square Footage Method

$$\Delta kW h_{heat\ penalty}$$
 ⁹⁰ = $((W/sqft_{BASE} - W/sqft_{EE})/1000) \times Area \times Hours \times -IFkWh$

Per Fixture Method:

$$\Delta kWh_{heat\ penalty} = ((Watts_{BASE} - Watts_{EE})/1000) \times Hours \times -IFkWh$$

Where:

IFkWh = 0 if gas heating, 0.284 if electric resistance heating, 0.124 if electric heat pump

heating; lighting-HVAC Interactive Factor for electric heating impacts; this factor represents the increased electric space heating requirements due to the

reduction of waste heat rejected by the efficent lighting.

SUMMER COINCIDENT PEAK DEMAND SAVINGS

Grow Space Square Footage Method:

$$\Delta kW = ((W/sqft_{BASE} - W/sqft_{EE})/1000) \times Area \times CF \times WHF_d$$

Per Fixture Method:

$$\Delta kW = ((Watts_{BASE} - Watts_{EE})/1000) \times CF \times WHF_d$$

Where:

WHF_d = 1.22 if cooling or 1.00 if none; waste heat factor for demand to account for

cooling savings from efficient lighting in cooled buildings.

CF = 0.95 for vegetative crops or 0.76 for flowering crops

NATURAL GAS SAVINGS

Heating Penalty if fossil fuel heated building (or if heating fuel is unknown):

Grow Space Square Footage Method:

$$\Delta Therms = ((W/sqft_{BASE} - W/sqft_{EE})/1000) \times Area \times Hours \times -IFTherms$$

Per Fixture Method:

⁸⁹ Waste heat factor for cooling savings calculation can be found in the Indoor Agriculture Loadshapes excel file.

⁹⁰ Negative value because this is an increase in heating consumption due to the efficient lighting

$$\Delta Therms = ((Watt_{BASE} - Watt_{EE})/1000) \times Hours \times -IFTherms$$

Where:

IFTherms = 0.043 if gas heating, 0 if other heating; lighting-HVAC Interactive Factor for gas

heating impacts; this factor represents the increased gas space heating requirements due to the reduction of waste heat rejected by the efficient.

WATER AND OTHER NON-ENERGY IMPACT DESCRIPTIONS AND CALCULATION

N/A

DEEMED O&M COST ADJUSTMENT CALCULATION

Any costs associated with moving the LED lighting fixture to different heights throughout the different growing phases should also be included as an O&M consideration.

MEASURE CODE: CI-AGE-GROW-V03-220101

4.1.12 Swine Heat Pads

DESCRIPTION

This measure applies to the large Commercial and Industrial sector, specifically for the agriculture industry. Swine farmers will typically keep their newborn piglets alongside their mothers (sows) for up to three to four weeks until they gain sufficient weight and can be moved to a nursery barn. During this farrowing stage, the piglets must be kept at temperatures ranging from 32 to 35°C (90 to 95°F). A sow and her piglets are kept in private farrowing crates, where the sow is kept in a separate and railed cage. This allows the piglets to still suckle from their mother and keeps the sow from crushing her piglets. These farrowing crates can be arranged in single or double systems. Typically, farmers will utilize a heat lamp as the primary heating source for these piglets, which can range from 125 W to 250 W and have an average measure life of 5,000 hours. More energy efficient technology has emerged in the form of heated mats. These mats require significantly less energy than a traditional heat lamp and have no known negative impacts on piglet health. Heating mats come in two options, single (typically rated at ≤100W) or double (typically rated at ≤200W) mats. Single mats serve one litter, and double mats serve two litters.

DEFINITION OF EFFICIENT EQUIPMENT

The use of heat mats in swine farrowing will result in electrical savings for the customer. Research has also shown that newborn piglets do not prefer mat heating over lamp heating, but as they grow, they tend to prefer mat heating. Applied research in large industrial settings found no significant differences between lamp and mat heating on the behavior and well-being of piglets. Therefore, the only difference to note between the two methods is the energy saved in using heating mats.

DEFINITION OF BASELINE EQUIPMENT

The baseline measure for swine farrowing heating is heat lamps, typically ranging from 125 to 250 Watts. Most studies conducted on swine farrowing heat lamps have used 125 watt or 175 watt lamps per litter. ^{91,92}

DEEMED LIFETIME OF EFFICIENT EQUIPMENT

The measure life of a farrowing heat mat is 5 years. 93

DEEMED MEASURE COST

Heat mat prices will vary somewhat with size but a typical single mat costs \$125 and double mat costs \$250. 94 Additional costs can be incurred if a thermostat controller is included, these vary widely depending on controller complexity.

LOADSHAPE

Loadshape C04 - Non-Residential Electric Heating

COINCIDENCE FACTOR

The coincidence factor is assumed to be 0.018.95

Algorithm

⁹¹Zhang, Q. and H. Xin, "Responses of Piglets to Creep heat Type and Location in Farrowing Crate," Applied Engineering in Agriculture (2001): Vol. 17(4) 515-519

^{92 &}quot;Research at Puratone Confirms Effectiveness and Extensive Energy Savings of Heat Pads," Manitoba Hydro Power Smart

⁹³ Professional judgement based on Iowa Energy Efficiency Statewide Technical Reference Manual 2018 Volume 3: Nonresidential Measures, Agriculture Equipment: 3.1.9 Heat Mat, Posted July 12th, 2017

⁹⁴ Hog Slat. (2019). Heat Pad. Online pricing catalogue for agriculture and livestock equipment.

⁹⁵ Coincidence factor is taken from the IL TRM loadshape CO4 – Non-residential Electric Loadshape.

CALCULATION OF ENERGY SAVINGS

ELECTRIC ENERGY SAVINGS

$$kWh_{saved} = kWh_{base} - kWh_{EE}$$

$$kWh_{base} = \frac{Crates_{total} \times Hours \times Fixture_{crate} \times Lamp_{fixture} \times Wattage_{lamp}}{1000 \ \frac{Watts}{kW}}$$

$$kWh_{EE} = \frac{Hours \times \left(Mats_{single} \times Wattage_{single} + Mats_{double} \times Wattage_{double}\right)}{1000 \; \frac{Watts}{kW}}$$

Where:

 $Crates_{total} = (Crates_{single-row} + Crates_{double-row}) \times Rows \times Rooms$

 $Mats_{Single} = Crates_{single-row} \times Rows \times Rooms$

 $Mats_{Double} = Crates_{double-row} \times Rows \times Rooms$

Crates_{total} = Number of Farrowing Crates

Crates_{single-row} = Number of single crates in a row

Crates_{double-row} = Number of double crates in a row

Rows = Number of rows in a room

Rooms = Number of rooms in a farrowing barn

 $\mathsf{Mats}_{\mathsf{single}} \qquad \qquad \mathsf{= Number of single mats}$

Mats_{double} = Number of double mats

Wattage_{single} = Default 100W; Wattage of a single heat mat

Wattage_{double} = Default 200W; Wattage of a double heat mat

Hours = Default 5,105 hours; 96 Annual hours of operation

Fixture_{crate} = Number of heat lamp fixtures per farrowing crate

 $Lamp_{fixture} = Number of heat lamps per fixture$

Wattage_{lamp} = Default 125W or 175W; Heat lamp wattage

DEFAULT SAVINGS FOR SINGLE UNIT REPLACEMENT

Replacement Type	Baseline Heat Lamp	Annual kWh Savings
Single Mat replacing one Heat Lamp	125W	127.6

⁹⁶ While heat mat hours do vary from heat lamps slightly, the savings assumptions match heat lamp hours for consistency. Calculation method from Iowa State University farm manager (Ben Drescher): "At minimum I'd say they are on 24-7 from Oct-March and March-May, and 12 hours a day June-September 8 hours a day. You'd also take off for power washing etc. so if you had a 24 day turn in a farrowing room you'd run them for 21 days and turn the room subtract 3 days from x 15 turns a year - resulting in 5120 hours." Cadmus did not round data and estimated 5,105 hours. Email sent 10/23/15. "FW: Heat lamp bulbs". Itron benchmarked the HOU with their own analysis which resulted in 5,109 hours: 30.42 days/month; 3 months (summer) run 33% of time; 6 months run 50% of time; 3 months (winter) run full time.

Replacement Type	Baseline Heat Lamp	Annual kWh Savings
Double Mat replacing two Heat Lamps		255.3
Single Mat replacing one Heat Lamp	175\\/	382.9
Double Mat replacing two Heat Lamps	175W	765.8

SUMMER COINCIDENT PEAK DEMAND SAVINGS

 $kW_{Saved} = (kWh_{Saved}/Hours) \times CF$

Where:

kWh_{Saved} = kWh savings, see above equation and table.

Hours = Operating hours, 5,105.

CF = Coincidence Factor, 0.018.⁹⁷

DEFAULT SAVINGS FOR SINGLE UNIT REPLACEMENT

Replacement Type	Baseline Heat Lamp	Peak kW Savings
Single Mat replacing one Heat Lamp	125W	0.0005
Double Mat replacing two Heat Lamps		0.0009
Single Mat replacing one Heat Lamp	175W	0.0014
Double Mat replacing two Heat Lamps		0.0027

NATURAL GAS SAVINGS

N/A

WATER AND OTHER NON-ENERGY IMPACT DESCRIPTIONS AND CALCULATION

N/A

DEEMED O&M COST ADJUSTMENT CALCULATION

Approximately 1% of mats are likely to be damaged by swine each year and require full replacement.

Additionally, depending on the flooring, some mats may become loose on steel slated floors. This can be prevented by buying mats that have a channel or groove where it sits in the partition. Another option is to buy tie down clips that cost approximately \$24 per double mat. ⁹⁸

The NPV for replacement heat lamps and annual levelized replacement costs using the societal real discount rate of 0.42% are presented below. The O&M cost adjustments are based on a 1-year measure life for heat lamps and a 5-

 $^{^{97}}$ Coincidence factor is taken from the IL TRM loadshape CO4 – Non-residential Electric Loadshape.

⁹⁸ Franklin Energy field experience

year analysis period for heat pads. The measure life assumptions indicate an annual lamp replacement cost for the baseline equipment. The heat lamp replacement cost is assumed to be \$5.50.99

Replacement Type	NPV of replacement costs for period	Levelized annual replacement cost savings
Single Mat replacing one Heat Lamp	\$21.78	\$4.41
Double Mat replacing two Heat Lamps	\$43.56	\$8.82

MEASURE CODE: CI-AGE-HPAD-V01-210101

⁹⁹ The cost of a replacement heat lamp bulb is sourced from an average of available products via online pricing for agriculture equipment and heat lamps. For more information on the cost of a heat lamp and the derivation of O&M cost savings, please see: "Swine Heat Pads_OM.xlsx".

4.1.13 Irrigation Pump VFD

DESCRIPTION

This measure applies to variable speed drives (VSD) installed on irrigation pump motors for the agriculture industry. This characterization does not apply to positive displacement pumps. The VFD will modulate the speed of the motor when it does not need to run at full load. Since the power of the motor is proportional to the cube of the speed for these types of applications, significant energy savings will result.

This measure was developed to be applicable to the following program types: TOS, RF. If applied to other program types, the measure savings should be verified.

DEFINITION OF EFFICIENT EQUIPMENT

The VFD is applied to a motor that does not yet have one. The irrigation system must have a variable load, and installation is to include the necessary controls as determined by a qualified engineer. Savings are based on application of VFDs to a range of baseline load conditions.

DEFINITION OF BASELINE EQUIPMENT

The time of sale baseline is a new motor installed without a VFD or other methods of control. The retrofit baseline is an existing motor operating as is. Retrofit baselines may or may not include guide vanes, throttling valves, or other methods of control. This information shall be collected from the customer.

Installations of new equipment with VFDs that are required by IECC 2018 as adopted by the State of Illinois are not eligible to claim savings ¹⁰⁰.

DEEMED LIFETIME OF EFFICIENT EQUIPMENT

The expected measure life is 15 years. 101

DEEMED MEASURE COST

Customer provided costs will be used when available. Default measure costs¹⁰² are noted below for up to 75 hp motors. Custom costs must be gathered from the customer for motor sizes not listed below.

НР	Cost
1-9 HP	\$1,874
10-19 HP	\$2,967
20-29 HP	\$4,060
30-39 HP	\$5,154
40-49 HP	\$6,247
50-59 HP	\$7,340
60-69 HP	\$8,433
70-75 HP	\$9,526

LOADSHAPE

Loadshape C59 – Agriculture and Water Pumping

¹⁰⁰ Utah State University Extension. *Variable Frequency Drives for Irrigation Pumps* Variable. Frequency Drives for Irrigation Pumps. Published March 2020

¹⁰¹ DEER 2008.

¹⁰² Average from IPL and MidAmerican VFD reported costs from rebate forms. IPL & MIdA VFD Costs.xls

COINCIDENCE FACTOR

The installation of a VFD on an irrigation pump should not cause any energy reduction during peak runtimes.

Algorithm

CALCULATION OF ENERGY SAVINGS

ELECTRIC ENERGY SAVINGS

$$\Delta kWh = kWh_{Base} - kWh_{VFD}$$

$$kWh_{Base} = \sum_{1}^{\eta} HP_{\eta} * 0.746 \frac{kW}{HP} * Hours_{year} * \%Hours_{\eta}$$

$$kWh_{VFD} = \sum_{1}^{\eta} HP_{VFD,\eta} * 0.746 \frac{kW}{HP} * Hours_{year} * \%Hours_{\eta}$$

$$HP_{\eta} = \frac{Flow_{\eta} * Head_{\eta}}{3960 \times (Eff_{pump} * Eff_{motor})}$$

$$HP_{VFD,\eta} = \frac{Flow_{\eta} \times Head_{VFD,\eta}}{3960 \times (Eff_{pump} * Eff_{VFD} * Eff_{motor})}$$

$$Hours_{year} = \frac{Acres \times Irrigation}{12\frac{in}{ft} * 60\frac{min}{hr} * GPM_{System} / \left(7.481\frac{gal}{ft^3} * 43,560\frac{ft^2}{acre}\right)$$

Where:

kWh_{Base} = Annual energy required for the baseline pump condition

kWh_{VFD} = Annual energy required with a VFD pump installed

 HP_{η} = Baseline horsepower required for a given flow rate

 $HP_{VFD,\eta}$ = Horsepower required for a given flow rate with the VFD installed

Hours_{vear} = Annual Hours of irrigation

%Hours_{η} = Percent of time irrigation pump will be operating at a given flow rate

 η = Number of data points needed or collected

Flow $_{\eta}$ = Flow rate at a given data point in gallons per minute, use actual values

Head $_{\eta}$ = Pressure head at a given data point in feet, use actual values

Head_{VFD, η} = Pressure head at a given data point in feet with a VFD

Eff_{pump} = Percent efficiency of the pump, taken from manufacturers pump curve

Eff_{motor} = Percent efficiency of the pump motor

NEMA Premium Efficiency Motors Default Efficiencies 103

¹⁰³ Douglass, J. (2005). Induction Motor Efficiency Standards. Washington State University and the Northwest Energy Efficiency Alliance, Extension Energy Program, Olympia, WA, October 2005.

	Оре	en Drip Proof (O	DP)	Totally Enc	losed Fan-Co	oled (TEFC)
		# of Poles			# of Poles	
Size HP	6	4	2	6	4	2
3120 111		Speed (RPM)		:	Speed (RPM)	
	1200	1800 Default	3600	1200	1800	3600
1	0.825	0.855	0.770	0.825	0.855	0.770
1.5	0.865	0.865	0.840	0.875	0.865	0.840
2	0.875	0.865	0.855	0.885	0.865	0.855
3	0.885	0.895	0.855	0.895	0.895	0.865
5	0.895	0.895	0.865	0.895	0.895	0.885
7.5	0.902	0.910	0.885	0.910	0.917	0.895
10	0.917	0.917	0.895	0.910	0.917	0.902
15	0.917	0.930	0.902	0.917	0.924	0.910
20	0.924	0.930	0.910	0.917	0.930	0.910
25	0.930	0.936	0.917	0.930	0.936	0.917
30	0.936	0.941	0.917	0.930	0.936	0.917
40	0.941	0.941	0.924	0.941	0.941	0.924
50	0.941	0.945	0.930	0.941	0.945	0.930
60	0.945	0.950	0.936	0.945	0.950	0.936
75	0.945	0.950	0.936	0.945	0.954	0.936
100	0.950	0.954	0.936	0.950	0.954	0.941
125	0.950	0.954	0.941	0.950	0.954	0.950
150	0.954	0.958	0.941	0.958	0.958	0.950
200	0.954	0.958	0.950	0.958	0.962	0.954
250	0.954	0.958	0.950	0.958	0.962	0.958
300	0.954	0.958	0.954	0.958	0.962	0.958
350	0.954	0.958	0.954	0.958	0.962	0.958
400	0.958	0.958	0.958	0.958	0.962	0.958
450	0.962	0.962	0.958	0.958	0.962	0.958
500	0.962	0.962	0.958	0.958	0.962	0.958

Eff_{VFD} = Percent efficiency of the VFD

 $= 97\%^{104}$

Acres = Size of the field that is being irrigated in acres

Irrigation = Gross irrigation required in inches per year

GPM_{System} = Required system flow rate in gallons per minute

¹⁰⁴ Estimated typical VFD efficiency, as sourced from; "Chapter 18: Variable Frequency Drive Evaluation Protocol", The Uniform Methods Project: Methods for Determining Energy Efficiency Savings for Specific Measures, NREL, December 2014 (pg. 2)

SUMMER COINCIDENT PEAK DEMAND SAVINGS

There are no expected peak demand impacts for this measure.

NATURAL GAS SAVINGS

There are no expected fossil fuel impacts for this measure.

WATER AND OTHER NON-ENERGY IMPACT DESCRIPTIONS AND CALCULATION

While there may be water savings from the installation of a VFD on an irrigation pump, they are not being included at this time. Any water savings calculations should be handled in a custom manner.

DEEMED O&M COST ADJUSTMENT CALCULATION

N/A

MEASURE CODE: CI-AGE-PUMP-V01-220101

4.1.14 High Efficiency Grain Dryer

DESCRIPTION

This measure characterizes the energy savings from the replacement of an existing inefficient grain dryer with a new efficient grain dryer (Early Replacement incentive program). Alternatively, this measure is for the purchase of a new high efficiency grain dryer instead of a new standard efficiency grain dryer for an existing facility (Time of Sale program) or a new facility (New Construction incentive program). Energy savings are achieved by drying grain more efficiently through: improved dryer air flow design, improved dryer controls, warm air heat recovery, and burner efficiency improvements. Efficient dryers also have the benefits of increased throughput capacity and reduced annual hours of operation.

This measure was developed to be applicable to the following program types: TOS, EREP, and NC. If applied to other program types, the measure savings should be verified.

DEFINITION OF EFFICIENT EQUIPMENT

The efficient equipment is assumed to be a new, high efficiency grain dryer. Bushels per hour must be provided by the manufacturer, as rated at 5% moisture removal rate per bushel processed.

DEFINITION OF BASELINE EQUIPMENT

The baseline for this measure is a standard efficiency grain dryer currently on the market. Bushels per hour must be provided by the manufacturer, as rated at 5% moisture removal rate per bushel processed.

DEEMED LIFETIME OF EFFICIENT EQUIPMENT

The measure life for the energy-efficient grain dryer is deemed to be 20 years 105.

DEEMED MEASURE COST

If known, the actual material and labor cost of installation should be used. If unknown, the cost of the measure is assumed to be the values summarized in the table below:

Tier (bushels per hour)	Tier (annual bushels)	High-Efficiency Dryer Total Installation Cost (for Early Replacement only)	Average Incremental Cost of of High- Efficiency Dryer vs Standard Dryer	Average Incremental Cost of Variable Speed Drive added to Cost of High-Efficiency Dryer
<500	< 170,000	\$83,000	\$20,000	\$4,000
		(Based on baseline price of		(Based on baseline price of \$2,500
		\$50,000 + (\$50/Bu/hr * 250 Rated		+ 0.046kW/Bu/hr * 250 Rated
		Bu/hr) + Incremental Cost of High		Bu/hr) *\$100/kW)
		Efficiency)		
≥ 500 and	≥ 170,000 and <	\$118,000	\$30,000	\$6,000
< 1000	330,000	(Based on 750 Rated Bu/hr)		(Based on 750 Rated Bu/hr)

¹⁰⁵ Iowa State University Ag Extension, "Computing a Grain Storage Rental Rate", October 2013. The useful life of grain storage bins was estimated to be between 15 and 25 years and the drying equipment useful life was estimated to be between 10 and 12 years. Combined with engineering judgement, the estimated measure life for a high efficiency grain dryer is estimated to be 20 years, which is corroborated by the Wisconsin Focus on Energy 2021 Technical Reference Manual, Cadmus, Publich Service Commission of Wisconsin – Energy Efficient Grain Dryer.

Tier (bushels per hour)	Tier (annual bushels)	High-Efficiency Dryer Total Installation Cost (for Early Replacement only)	Average Incremental Cost of of High- Efficiency Dryer vs Standard Dryer	Average Incremental Cost of Variable Speed Drive added to Cost of High-Efficiency Dryer
≥ 1000	≥ 330,000 and <	\$165,000	\$40,000	\$9,000
and <	670,000	(Based on 1,500 Rated Bu/hr)		(Based on 1,500 Rated Bu/hr)
2000				
≥ 2000	≥ 670,000 and <	\$258,000	\$70,000	\$15,000
and <	1,200,000	(Based on 2,750 Rated Bu/hr)		(Based on 2,750 Rated Bu/hr)
3500				
≥ 3500	≥ 1,200,000 and	\$363,000	\$100,000	\$22,000
and ≤	≤ 1,700,000	(Based on 4,250 Rated Bu/hr)		(Based on 4,250 Rated Bu/hr)
5000				
> 5000	> 1,700,000	\$488,000	\$125,000	\$31,000
		(Based on 6,250 Rated Bu/hr)		(Based on 6,250 Rated Bu/hr)

Early Replacement: The full installation cost is provided in the table above. The assumed deferred cost (after 6.5 years [one third of useful life]) of replacing existing equipment with a new baseline unit is assumed to be the installation cost discounted to present value using the nominal discount rate.

LOADSHAPE

Loadshape NRE11 – Non-Residential Agriculture

COINCIDENCE FACTOR

There are no summer peak savings associated with this measure as it is assumed grain dryers do no operate during peak summer months.

Algorithm

CALCULATION OF ENERGY SAVINGS

ELECTRIC ENERGY SAVINGS

If grain dryer is heated exclusively with electricity:

```
 \Delta kWh = Bushels/Hr_{Capacity}* Annual_Hr_Use_{@Rated\_Capacity}* (Moisture\_\%_{ln} - Moisture\_\%_{out})* \\ Grain\_Lb\_Moisture\_/\_Bushel* Btu/Lb_{Evap}* (1 / Dryer\_Effcy_{std} -1 / Dryer\_Effcy_{Eff}) / 3,412 + (Dryer\_Fan\_Power_{Standard} - Dryer\_Fan\_Power_{Efficient})* Bushels/Hr_{Capacity}* Annual\_Hr_Use_{@Rated\_Capacity}
```

Where:

Bushels/Hr_{Capacity} = Capacity of Grain Dryer in Bushels/Hr when reducing grain moisture content by 5%

Annual_Hr_Use@Rated_Capacity = Average annual hours of use of typical grain dryer

= Deemed value of 336.3 hr/year¹⁰⁶

Annual hours of use were calculated based on following table. Deemed value is arithmetic average of Average Use per Year

Savings Tier (Bushels/hr) from manufacturer	Savings Tier (Bushels/yr)	Average Hours/yr @ Rated Capacity
>= 0 Bu/Hr	170,000	340
>= 500 Bu/Hr	330,000	330
>= 1,000 Bu/Hr	670,000	335
>= 2,000 Bu/Hr	1,200,000	343
>= 3,500 Bu/Hr	1,700,000	340
>= 5,000 Bu/Hr	2,475,000	330

Moisture_%_{in} = 23%¹⁰⁷, a deemed value representing average % moisture in grain arriving at

grain dryer facility¹⁰⁸

Moisture_ $\%_{out}$ = 15% 109 , a deemed value representing average % moisture in grain after being

dried at grain dryer facility

Grain_Lb_Moisture_/_Bushel = Lookup value from following table, Lb Moisture per Bushel per 1% of moisture content reduction. 110

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¹⁰⁶ Alliant Energy Custom Rebate project data from 2012-2014; original Alliant table was modified, adding a new column of hours per year use and renaming labels. Annual tier production quantities (bushels/yr) were divided by the maximum nominal tier capacities (bushels/hr @ rated capacity) to obtain Hours per Year @ Rated Capacity. Arithmetic average hours of use was 336.3 per year.

¹⁰⁷ Wisconsin Focus on Energy project data; 13 recent grain dryer projects in Wisconsin were used as the source of average preand post- moisture content (23% and 15%, respectively) and baseline and proposed dryer efficiency.

 $^{^{108}}$ The National Corn Handbook. "Energy Conservation and Alternative Sources for Corn Drying." NCH-14, page 3, Table 4. http://corn.agronomy.wisc.edu/Management/NCH.aspx

¹⁰⁹ Wisconsin Focus on Energy project data; 13 recent grain dryer projects in Wisconsin were used as the source of average preand post- moisture content (23% and 15%, respectively) and baseline and proposed dryer efficiency.

¹¹⁰ "Tables for Weights and Measurement: Crops". Murhpy, William J., , Accessed August 19, 2020. Table shown was modified from the original by eliminating some redundant rows for similar crops, and by adding a new column that calculates pounds of moisture evaporated per Standard Bushel per 1% moisture reduction by the dryer.

Grain Type	Weight of "Standard Bushel"	Lb Moisture/Bu/1% Evap
Alfalfa	60.0 Lb/Std Bu	0.60 Lb Evap/Std Bu/Delta%
Barley	48.0 Lb/Std Bu	0.48 Lb Evap/Std Bu/Delta%
Clover	60.0 Lb/Std Bu	0.60 Lb Evap/Std Bu/Delta%
Corn, Shelled (15.5%)	56.0 Lb/Std Bu	0.56 Lb Evap/Std Bu/Delta%
Corn, Ear (15.5%)	68.4 Lb/Std Bu	0.68 Lb Evap/Std Bu/Delta%
Cotton	32.0 Lb/Std Bu	0.32 Lb Evap/Std Bu/Delta%
Cowpeas	60.0 Lb/Std Bu	0.60 Lb Evap/Std Bu/Delta%
Flax	60.0 Lb/Std Bu	0.60 Lb Evap/Std Bu/Delta%
Grass, Exc Timothy	14.0 Lb/Std Bu	0.14 Lb Evap/Std Bu/Delta%
Grass, Timothy	45.0 Lb/Std Bu	0.45 Lb Evap/Std Bu/Delta%
Lespedeza	45.0 Lb/Std Bu	0.45 Lb Evap/Std Bu/Delta%
Millet	80.0 Lb/Std Bu	0.80 Lb Evap/Std Bu/Delta%
Oats	32.0 Lb/Std Bu	0.32 Lb Evap/Std Bu/Delta%
Rape	60.0 Lb/Std Bu	0.60 Lb Evap/Std Bu/Delta%
Tye	56.0 Lb/Std Bu	0.56 Lb Evap/Std Bu/Delta%
Sorghum, Forage	50.0 Lb/Std Bu	0.50 Lb Evap/Std Bu/Delta%
Sorghum, grain (13.0%)	56.0 Lb/Std Bu	0.56 Lb Evap/Std Bu/Delta%
Soybeans	60.0 Lb/Std Bu	0.60 Lb Evap/Std Bu/Delta%
Sudan grass	28.0 Lb/Std Bu	0.28 Lb Evap/Std Bu/Delta%
Sunflower, oil type	28.0 Lb/Std Bu	0.28 Lb Evap/Std Bu/Delta%
Trefoil, Birdsfoot	60.0 Lb/Std Bu	0.60 Lb Evap/Std Bu/Delta%
Vetch	60.0 Lb/Std Bu	0.60 Lb Evap/Std Bu/Delta%
Wheat (13.5%)	60.0 Lb/Std Bu	0.60 Lb Evap/Std Bu/Delta%

 $Btu/Lb_{\scriptscriptstyle{\mathsf{Evap}}}$

= 990 Btu per Lb of Water Evaporated; an engineering constant

Dryer_Effcy_{Std}

= Electric grain dryer efficiency of a standard-efficiency electric bin dryer, expressed as a %, defined as Btu of moisture evaporated in the dryer divided by the heating Btu input into the dryer

= $71\%^{111}$, a deemed value, based on the following table, which represents BTU/Lb evaporated and equivalent Overall Efficiency for the dryers and heating sources used in this TRM:

¹¹¹ "Reducing Grain Drying Costs". Sanford, Scott., University of Wisconsin Rural Energy Program, 2013. Notes 20-30% savings in bin dryers through the use of stirrers and ambient air low temperatiure drying. Based on this, 71% is used as a conservative value, but Actual values can be used if available. Accessed August 19, 2020.

Consider Dominary Descriptions	Dryer Ef	ficiency (Dryer_Effcy)	Dryer Fan Power (Dryer_Fan_Power)
Grain Dryer Description	Dryer_Effcy	Btu/lb Water Evaporated (Btu/lb Water)	kW / Bushel
Baseline Gas Grain Dryer w/ Constant Speed Fan Operation	44%	2,241	0.044
Efficient Gas Grain Dryer w/ Constant Speed Fan Operation	61%	1,625	0.044
Efficient Gas Grain Dryer w/ Damper Fan Operation	61%	1,625	0.035
Efficient Gas Grain Dryer w/ Fan VFD	61%	1,625	0.002
Baseline Electric Bin Grain Dryer w/ Constant Speed Fan Operation	71%	1,400	0.44
Efficient Electric Bin Grain Dryer w/ Constant Speed Fan Operation	88%	1,120	0.044
Efficient Electric Bin Grain Dryer w/ Damper Fan Operation	88%	1,120	0.035
Efficient Electric Bin Grain Dryer w/ Fan VFD	88%	1,120	0.002

= 88%¹¹², a deemed value; or Actual. See prior footnote for derivation of this Dryer_Effcy_{Eff}

value.

3,412 = Conversion factor of kWh to Btu; engineering constant.

Dryer_Fan_Power_{Standard} = 0.044 kW/Bu¹¹³, from above table, a deemed value, based on the following average standard bin dryer operational parameters, and the engineering

equation:

 kW/Bu_{std} = CFM/Bu_{std} * in._wc_{std} / 6,354 / Fan_Effieciency_{std} * 0.746 / $Motor_Effcy_{Std}.$

In the above equation, the following deemed constants are typical for standardefficiency Grain Dryers:

Where:

 CFM/Bu_{Std} = 61 CFM/Bu in._wc_{Std} = 3.0" wc

6,354 =Units conversion from cfm * in. wc. / Fan_Efficiency to BHP

Fan_Effieciency_{Std} = 60%

0.746 = Units conversion from BHP to kW

Motor Effcy_{Std} = 80%.

kW/Bu = 61 * 3.0 / 6,354 / 60% * 0.746 / 80% = 0.044 kW/Bu

¹¹² Alliant Energy Custom Rebate project data from 2012-2014; same comments apply as in prior footnote.

 $^{^{113}}$ The Standard Dryer Fan Power using the fan brakehorsepower equation.

Dryer_Fan_Power_{Efficient} = 0.035 kW/Bu¹¹⁴, if fan volume is controlled using outlet damper, or = 0.002 kW/Bu, if fan volume is controlled using VFD.

Above values are deemed constants, based on the following average highefficiency bin dryer operational parameters, and the engineering equation:

```
kW/Bu<sub>Eff</sub> = CFM/Bu<sub>Eff</sub> * in._wc<sub>Eff</sub> / 6,354 / Fan_Efficiency<sub>Eff</sub> * 0.746 / Motor_Effcy<sub>Eff</sub> / Drive_Effcy<sub>Eff</sub>
```

In the above equation, the following deemed constants are assumed to apply to high-efficiency Grain Dryers:

Where:

 $CFM/Bu_{Eff} = 22$

in._wc_{Eff} = 4.4" if Outlet Damper control; 0.4" if VFD control

6,354 = Units conversion from cfm * in. wc. / Fan Efficiency to BHP

 $Fan_Efficiency_{Eff} = 60\%$

0.746 = Units conversion from BHP to kW

 $Motor_Effcy_{Eff} = 80\%$

Drive_Effcy_{Eff} = 100% if Outlet Damper control; 95% if VFD control.

For high-efficiency dryer with VFD control:

SUMMER COINCIDENT PEAK DEMAND SAVINGS

N/A

NATURAL GAS SAVINGS

If grain dryer is heated exclusively with natural gas:

```
 \Delta Therms = Bushels/Hr_{Capacity}* Annual\_Hr\_Use_{@Rated\_Capacity}* (Moisture\_\%_{ln} - Moisture\_\%_{out})* \\ Grain\_Lb\_Moisture\_/\_Bushel* Btu/Lb_{Evap}* (1 / Dryer\_Effcy_{std} -1 / Dryer\_Effcy_{Eff}) / 100,000
```

Where:

100,000 = Conversion factor of Therms to Btu; engineering constant.

All variables are as defined and derived in the preceding electric savings calculations, but using values in the dryer efficiency table above for Baseline or Efficient "Gas or Propane Grain Dryer".

Note: When a variable frequency drive (VFD) is incorporated on the drying fan, electrical savings may be claimed by the fan power derivation in the electric savings algorithm for additive electrical savings for a gas heated grain dryer.

¹¹⁴ The same Dryer Fan Power formula as in the above footnote.

WATER AND OTHER NON-ENERGY IMPACT DESCRIPTIONS AND CALCULATION

N/A

DEEMED O&M COST ADJUSTMENT CALCULATION

N/A

MEASURE CODE: CI-AGE-GDRY-V01-220101

4.1.15 Grain Dryer Tune-Up

DESCRIPTION

This measure is for commercial grain dryers for agricultural operations. Tune-ups improve grain drying efficiency by maintaining dryer components that have become clogged, dirty, or uncalibrated. This measure involves cleaning and/or inspecting burners, fans, and screens and cleaning and recalibrating all temperature and moisture sensors, if applicable.

Crops such as grain, soybeans, and corn need to be dried after harvest to prevent rot, mold, and animals from destroying the crop. After harvest, these wet crops are loaded into a grain dryer where they are dried. Grain drying processes vary but consist of warm (or high temperature) air forced through the crop. The air may be heated electrically or by fossil fuels. Once the grain is dried, it is stored in grain bins or silos until transport. At the time of harvest, moisture content inside grain varies between 17% and 40%. After drying, moisture levels are kept between 13% and 14% to improve shelf life. Maintaining peak efficiency of grain dryers through tune-ups is important for equipment efficiency and grain drying performance. Tune-ups save energy by removing impediments to airflow and calibrating sensors so that equipment capacity is maximized and drying time is minimized.

DEFINITION OF EFFICIENT EQUIPMENT

To qualify for this measure, the facility must, as applicable, complete the tune-up requirements by an approved technican as specified below:

- Inspect and clean screens
- Inspect and clean fans
- Clean and calibrate all temperature sensors
- Clean and calibrate all moisture sensors*
- Inspect and adjust grain dryer controls including temperature setpoint, as needed
- Lubricate bearings

Task marks with an asterisk (*) are only required if the existing grain dryer contains this equipment.

DEFINITION OF BASELINE EQUIPMENT

The baseline condition of this measure is a commercial-grade grain dryer that has not been tuned-up within the past 12 months.

DEEMED LIFETIME OF EFFICIENT EQUIPMENT

The life of this measure is 1 year. 115

DEEMED MEASURE COST

The cost of this measure is \$500.00, which includes service and labor. 116

LOADSHAPE

N/A

¹¹⁵ University of Wisconsin-Madison Extension. "Low Cost Energy Conservation: Grain Drying (A3784-10)." Tune-Ups are recommended annually because of the dusty environment components are subject to during the grain drying process. Although farms often defer grain dryer maintenance, the energy savings will not persist over multiple seasons.

¹¹⁶ From Wisconsin Focus on Energy 2020 Technical Reference Manual, Grain Dryer Tune-Up (pg. 44). Incremental costs are based on trade ally survey.

COINCIDENCE FACTOR

N/A

Algorithm

CALCULATION OF ENERGY SAVINGS

ELECTRIC ENERGY SAVINGS

$$\Delta kWh = Bushels_{ANNUAL} * kWh Saved per Bushel$$

Where:

$$Bushels_{ANNUAL}$$
 = Number of bushels of grain to be dried per year (bushels/yr) = Custom

Where:

$$kWh\ Saved\ per\ Bushel = \left(GD_{EFF}*Lbs_{H2O\ REMOVED}*\frac{kWh\%}{3,412}\right)*SF$$

Where:

 $kWh\ Saved\ per\ Bushel\ =$ Amount of energy saved per bushel of grain dried. Use actual if known. If unknown, default to calculated values in table below based on grain dryer type and efficiency.

$$GD_{EFF}$$
 = Existing grain dryer efficiency (Btu/Lbs_H20)

= Custom, or default value in table below based on type of grain dryer

Grain Dryer Type	GD_EFF (Btu/Lbs_H2O) ¹¹⁷	kWh% ¹¹⁸	kWh Saved per Bushel	Therm Saved per Bushel
Low Temperature Bin Dryer	1,600	100%	0.11723	0
Continuous Mixed Flow Bin Dryer	2,000	2%	0.00293	0.00490
Mixed Flow Dryer	2,000	2%	0.00293	0.00490
High Temperature Batch Bin Dryer	2,400	2%	0.00352	0.00588
Continuous Cross- Flow (Tower) Dryer	2,400	2%	0.00352	0.00588
Cross-Flow Batch Dryer	2,500	2%	0.00366	000613

$$Lbs_{H2O\ REMOVED} = Grain_{LBS\ MOISTURE} * (\%\ Moisture_{IN} - \%\ Moisture_{OUT})$$

Where:

 $Lbs_{H2O\ REMOVED}$ = Pounds of water removed per bushel

¹¹⁷ U.S. Department of Agriculture. "Energy Self-Assessment, Step 2: Informational Section." Grain Drying Energy Efficiency and Energy Cost graph. Accessed May 2019. See Grain Dryer Tune Up Supporting Document for referenced graph. And University of Wisconsin–Madison, Extension. Wisconsin Energy Efficiency and Renewable Energy "Improving Energy Efficiency in Grain Drying: Fact Sheet." December 2012.

 $^{^{118}}$ The National Corn Handbook. "Energy Conservation and Alternative Sources for Corn Drying." NCH-14, page 3, Table 4.

= Default value in table or Custom calculation as detailed below

Сгор Туре	Moisture Removal Assumption	LBS_H2O Removed per Bushels _{annual}
Corn	7% reduction (from 22% initial moisture content (MC) to 15% final MC) ¹¹⁹	5.00
Soybean	7% reduction (from 20% initial MC to 13% final MC) ¹²⁰	5.04 ¹²¹

 $Grain_{LBS\;MOISTURE}$

= Lbs of moisture per bushel per 1% of moisture content reduction. Value is specific to grain type and is based on the following table: 122

<u>Grain Type</u>	Lb Moisture/Bushel/1% Evaporation
Alfalfa	0.60 Lb Evap/Std Bu/Delta%
Barley	0.48 Lb Evap/Std Bu/Delta%
Clover	0.60 Lb Evap/Std Bu/Delta%
Corn, Shelled (15.5%)	0.56 Lb Evap/Std Bu/Delta%
Corn, Ear (15.5%)	0.68 Lb Evap/Std Bu/Delta%
Cotton	0.32 Lb Evap/Std Bu/Delta%
Cowpeas	0.60 Lb Evap/Std Bu/Delta%
Flax	0.60 Lb Evap/Std Bu/Delta%
Grass, Exc Timothy	0.14 Lb Evap/Std Bu/Delta%
Grass, Timothy	0.45 Lb Evap/Std Bu/Delta%
Lespedeza	0.45 Lb Evap/Std Bu/Delta%
Millet	0.80 Lb Evap/Std Bu/Delta%
Oats	0.32 Lb Evap/Std Bu/Delta%
Rape	0.60 Lb Evap/Std Bu/Delta%
Tye	0.56 Lb Evap/Std Bu/Delta%
Sorghum, Forage	0.50 Lb Evap/Std Bu/Delta%
Sorghum, grain (13.0%)	0.56 Lb Evap/Std Bu/Delta%
Soybeans	0.60 Lb Evap/Std Bu/Delta%
Sudan grass	0.28 Lb Evap/Std Bu/Delta%
Sunflower, oil type	0.28 Lb Evap/Std Bu/Delta%
Trefoil, Birdsfoot	0.60 Lb Evap/Std Bu/Delta%
Vetch	0.60 Lb Evap/Std Bu/Delta%
Wheat (13.5%)	0.60 Lb Evap/Std Bu/Delta%

% Moisture_{IN} = Average % moisture of grain as it arrives at the grain dryer

¹¹⁹ The National Corn Handbook. "Energy Conservation and Alternative Sources for Corn Drying." NCH-14, page 3, Table 4.

¹²⁰ University of Nebraska-Lincoln, Institute of Agriculture and Natural Resources. "Harvest Soybeans at 13% Moisture".

 $^{^{\}rm 121}$ University of Minnestota Extension. "Storing, drying, and handling wet soybeans".

¹²² "Tables for Weights and Measurement: Crops". Murhpy, William J. Table shown was modified from the original by eliminating some redundant rows for similar crops, and by adding a new column that calculates pounds of moisture evaporated per standard bushel per 1% moisture reduction by the dryer.

= Actual

% Moisture_{OUT} = Average % moisture of grain as it exits the grain dryer after being dried

= Actual

kWh% = Percentage of overall dryer energy consumption that is electricity

= Default value in table above based on type of grain dryer

3,412 = Conversion from Btu to kWh

SF = Savings factor

 $=5\%^{123}$

For example, for a Mixed Flow Dryer that produces 100,000 bushels of corn per year.

$$\Delta Therms = 100,000 \frac{Bu}{yr} \times \left(2,000 \frac{Btu}{lb \ H2O} \times 5.00 \frac{lbsH20}{bu} \times \frac{98 \% \ Therm}{100,000 \frac{Btu}{Therm}}\right) \times 5\%$$

 $\Delta Therms = 490$

SUMMER COINCIDENT PEAK DEMAND SAVINGS

N/A

NATURAL GAS SAVINGS

 $\Delta Therms = Bushels_{ANNUAL}*Therms Saved per Bushel$

Therms Saved per Bushel =
$$\left(GD_{EFF} * Lbs_{H2O\;REMOVED} * \frac{Therms\%}{100,000}\right) * SF$$

Where:

Therms Saved per Bushel = Amount of energy saved per bushel of grain dried. Use actual if known. If unknown, default to calculated values in table above based on grain dryer type and efficiency.

Therms% = Percentage of overall dryer energy consumption that is natural gas

= (1 - kWh%)

100,000 = Conversion factor

LBS_{H20 REMOVED} = GRAIN_{LBS MOISTURE} *

(%MOISTUREIN - %MOISTUREOUT)WATER AND OTHER NON-ENERGY IMPACT DESCRIPTIONS AND CALCULATION

N/A

¹²³ Conservative estimate – assumptions outlined in the Wisconsin Focus on Energy 2020 Technical Reference Manual, Grain Dryer Tune-Up (pg. 44).

DEEMED O&M COST ADJUSTMENT CALCULATION

N/AMEASURE CODE: CI-AGE-DTUNE-V01-220101

4.1.16 Greenhouse Boiler Tune-Up

DESCRIPTION

This measure is for a non-residential greenhouse boiler. For space heating other than greenhouses, see measure 4.4.2 Space Heating Boiler Tune-Up. For process heating other than greenhouses, see measure 4.4.3 Process Boiler Tune-Up. The tune-up will improve boiler efficiency by cleaning and/or inspecting burners, combustion chamber, and burner nozzles. Adjust air flow and reduce excessive stack temperatures, adjust burner and gas input. Check venting, safety controls, and adequacy of combustion air intake. Combustion efficiency should be measured before and after tune-up using an electronic flue gas analyzer.

DEFINITION OF EFFICIENT EQUIPMENT

To qualify for this measure the facility must, as applicable, complete the tune-up requirements by approved technician¹²⁴ as specified below:

- Measure combustion efficiency using an electronic flue gas analyzer
- Adjust airflow and reduce excessive stack temperatures
- Adjust burner and gas input, manual or motorized draft control
- · Check for proper venting
- Complete visual inspection of system piping and insulation
- Check safety controls
- Check adequacy of combustion air intake
- Clean fireside surfaces
- Inspect all refractory. Patch and wash coat as required.*
- Inspect gaskets on front and rear doors and replace as necessary.*
- Seal and close front and rear doors properly.*
- Clean low and auxiliary low water cut-off controls, then re-install using new gaskets.*
- Clean plugs in control piping.*
- Remove all hand hole and man hole plates. Flush boiler with water to remove loose scale and sediment.*
- Replace all hand hole and man hole plates with new gaskets.*
- Open feedwater tank manway, inspect and clean as required. Replace manway plate with new gasket.*
- Clean burner and burner pilot.
- Check pilot electrode and adjust or replace.
- Clean air damper and blower assembly.
- Clean motor starter contacts and check operation.*
- Make necessary adjustments to burner for proper combustion.
- Perform all flame safeguard and safety trip checks.
- Check all hand hole plates and man hole plates for leaks at normal operating temperatures and pressures.
- Troubleshoot any boiler system problems as requested by on-site personnel

Note: Tune-up activities marked with an asterisk (*) are eligible to be performed by internal maintenance staff at periods of boiler shutdown.

DEFINITION OF BASELINE EQUIPMENT

The baseline condition of this measure is a boiler that has not had a tune-up within the past 36 months.

DEEMED LIFETIME OF EFFICIENT EQUIPMENT

The life of this measure is 3 years. 125

 $^{^{124}}$ Act on Energy Commercial Technical Reference Manual No. 2010-4, 9.2.2 Gas Boiler Tune-up

¹²⁵ Act on Energy Commercial Technical Reference Manual No. 2010-4, 9.2.2 Gas Boiler Tune-up

DEEMED MEASURE COST

The cost of this measure is \$0.83/MBtu/hr per tune-up. 126

DEEMED O&M COST ADJUSTMENTS

N/A

LOADSHAPE

N/A

COINCIDENCE FACTOR

N/A

Algorithm

CALCULATION OF ENERGY SAVINGS

ELECTRIC ENERGY SAVINGS

N/A

SUMMER COINCIDENT PEAK DEMAND SAVINGS

N/A

NATURAL GAS SAVINGS

 Δ Therms = ((Capacity * 8766 * UF) / 100) * (1 - (Eff_{pre} / Eff_{measured}))

Where:

Capacity = Boiler gas input size (kBtu/hr)

= Custom

UF = Utilization Factor

= Default Utilization Factor for heating in a greenhouse for agricultural end use are listed in the table below, or use a custom value based on modeling. 127,128

Heating UF Existing Buildings						
Building Type	Zone 1 (Rockford)	Zone 2 (Chicago)	Zone 3 (Springfield)	Zone 4 (Belleville)	Zone 5 (Marion)	Model Source
Greenhouses with curtains	0.473	0.445	0.383	0.328	0.321	Virtual Grower 3.1, with ASHRAE HDD
Greenhouses without curtains	0.476	0.447	0.385	0.330	0.323	Virtual Grower 3.1, with ASHRAE HDD

¹²⁶ Work Paper – Tune up for Boilers serving Space Heating and Process Load by Resource Solutions Group, January 2012

¹²⁷ Custom site-specific utilization factors for greenhouses can be modeled using the greenhouse configuration and boiler capacity with USDA Virtual Grower software. https://www.ars.usda.gov/midwest-area/wooster-oh/application-technology-research/docs/virtual-grower/

¹²⁸ ASHRAE Fundamentals 2017 Chapter 14 Appendix HDD at 65 °F was used to smooth the Virtual Grower software outputs.

Eff_{pre} = Boiler Combustion Efficiency Before Tune-Up

= Actual. Default value is 80.3%¹²⁹

Note: Contractors should select a firing rate that appropriately represents the average operating condition and take readings at a consistent firing rate for pre and post tune-up.

Eff_{measured} = Boiler Combustion Efficiency after Tune-Up

= Actual. Default value is 82.6%¹³⁰

100 = Converstion from kBtu to therms

8766 = Hours per year

For example, a greenhouse 80.3% efficient, 1050 kBtu boiler is tuned-up resulting in final efficiency of 82.6%:

Δtherms =((1050 * 8766 * 0.419) / 100) * (1 - (0.803 / 0.826))

= 1074 therms

WATER AND OTHER NON-ENERGY IMPACT DESCRIPTIONS AND CALCULATION

N/A

DEEMED O&M COST ADJUSTMENT CALCULATION

N/A

MEASURE CODE: CI-AGE-GTUNE-V01-220101

¹²⁹ Guidehouse evaluation results from tune-up efficiency improvement research for Peoples Gas and North Shore Gas through their C&I and Public Sector Prescriptive Rebate Program, their Small Business Program, and their Multi-Family Programs. The evaluation included project and population data from program year's 2018 and 2019.

¹³⁰ Guidehouse evaluation results from tune-up efficiency improvement research for Peoples Gas and North Shore Gas through their C&I and Public Sector Prescriptive Rebate Program, their Small Business Program, and their Multi-Family Programs. The evaluation included project and population data from program year's 2018 and 2019.

4.1.17 Greenhouse Thermal Curtains

DESCRIPTION

Existing greenhouse construction with polyethlene (PE) roofs allows for significant heat loss overnight. The existing PE roofs cause radiant heat to enter the space during daytime, but also lead to heat loss to outside the structure during the night. This can be addressed using thermal curtains which decrease conduction, convection, and radiation heat losses in greenhouses. Thermal curtains are installed inside the greenhouse and are designed to be placed horizontally above the growing zone within a greenhouse. In addition to retaining heat, thermal curtains are commonly used for shading. Thermal insulating curtains are sheets of fabric that extend above the plant growing zone and span the length of the greenhouse. These curtain barriers can reduce nighttime heat loss by more than 20%. ¹³¹ Operation of thermal curtains can be manual or motorized, but must be installed to ensure a tight seal at all connection points.

This measure case is defined as the installation of a single-layer heat curtain with infrared film in a greenhouse area in which a heat curtain was not present. It is assumed that the thermal curtains are deployed during nighttime hours, and open during daytime hours. This measure was developed to be applicable to the following program types: NC, RF. If applied to other program types, the measure savings should be verified.

DEFINITION OF EFFICIENT EQUIPMENT

This measure case is defined as the installation of a single-layer heat curtain with infrared film in a greenhouse area in which a heat curtain was not present. It is assumed that the thermal curtains are deployed during nighttime hours, and open during daytime hours. They can either be manual or motorized thermal curtains installed in greenhouse constructed of PE glazing.

DEFINITION OF BASELINE EQUIPMENT

The baseline equipment is a greenhouse constructed of PE glazing and no thermal curtain.

DEEMED LIFETIME OF EFFICIENT EQUIPMENT

The measure lifetime for greenhouse thermal curtains is 5 years. 132

DEEMED MEASURE COST

Measure cost for greenhouse thermal curtains is \$1.50 per square foot. 133

LOADSHAPE

NA

COINCIDENCE FACTOR

NA

Algorithm

CALCULATION OF ENERGY SAVINGS

Energy savings are estimated using EnergyPlus version 9.4 whole-building energy simulation. The greenhouse geometry used in the EnergyPlus model consists of 4 connected bays, each bay with a gable type roof construction, measuring 36 feet wide by 100 feet long. The total conditioned floor area of the modeled greenhouse is 14,210

¹³¹ Sanford, Scott, College of Agricultural and Life Science, University of Wisconsin Cooperative Extension. *Using Greenhouse Curtains to Reduce Greenhouse Heating and Cooling Costs.*

¹³² DEER 2008, http://www.deeresources.com/

¹³³ 'Greenhouse Thermal Curtains', Pacific Gas & Electric Company, PGECOAGR101, 2008

square feet, and savings are normalized per square foot floor area. The greenhouse is conditioned by gas-fired unit heaters and no cooling system. Greenhouse thermal curtain U values vary depending on the material type like spunbonded polyster, double-knit cloth, aluminized vinyl, aluminum strips, etc. They can have U values as low as 0.26 up to as high as 0.77. However, an average case of 0.483 U value has been simulated here which is assumed to represent a majority of thermal curtains. ¹³⁴ The area of the thermal curtain equals the conditioned floor area of the greenhouse.

Baseline and efficient models were developed for each Illinois climate zone using inputs for key greenhouse construction characteristics and sources as listed in the following table:

Input Parameter	Baseline Value	Efficient Value
Roof Glazing	Double PE film, U-value 0.7 (Btu/h · ft2 · °F) ¹³⁵	Same as baseline.
Thermal Curtain	None.	Sunset - Sunrise, U-value 0.483 (Btu/h · ft2 · °F) ¹³⁶
Wall Glazing	Single PE film, U-value 1.1 (Btu/h · ft2 · °F) ¹³⁷	Same as baseline.
Infiltration	1.5 Air Change per Hour (ACH) ¹³⁸	Same as baseline.
Ventilation	10 cubic feet per minute (CFM) per area (ft²) ¹³⁹	Same as baseline.
Heating System	Gas-fired unit heater, 0.8 efficiency	Same as baseline.
Thermostat Setpoint	Heating setpoint 70°F	Same as baseline.
Cooling System	Natural Ventilation	Same as baseline.
Occupancy Schedule	8am – 4pm	Same as baseline.
Lighting Power Density	1.83 watts per square foot ¹⁴⁰	Same as baseline.
Lighting Schedule	Varies monthly based on available daylight hours, supplemental lighting operates between 5 – 11 hours per day to target 20 total light hours. 141	Same as baseline.

ELECTRIC ENERGY SAVINGS

NA

¹³⁴ Bartok, John, Department of Natural Resources Management and Engineering, University of Connecticut, Natural Resource, Agriculture, and Engineering Service (NRAES) Cooperative Extension, Energy Conservation for Commercial Greenhouses, 2001 Revision, Table 4-1 Heat loss through blanket and roof, average of all material types.

¹³⁵ Bartok, Table 1-2 Heat flow u-value for double layer polyethlene film.

 $^{^{\}rm 136}$ Bartok, Table 4-1 Heat loss through blanket and roof, average of all material types.

¹³⁷ Bartok, Table 1-2 Heat flow u-value for single layer polyethlene film.

¹³⁸ ASHRAE HVAC Applications, Design for Greenhouses, ch. 25.2.1 Table 4, Suggested Design Air Changes for old construction with good maintenance.

¹³⁹ Bartok, Chapter 6, page 42.

 $^{^{140}}$ ASHRAE ch. 25.2.2 Table 10, Suggested Radiant Energy, Duration, and Time of Day for Supplemental Lighting in Greenhouses, average of all W/ft².

¹⁴¹ ASHRAE ch. 25.2.2 Table 10, Suggested Radiant Energy, Duration, and Time of Day for Supplemental Lighting in Greenhouses, average of all hours.

SUMMER COINCIDENT PEAK DEMAND SAVINGS

NA

NATURAL GAS SAVINGS

Natural gas savings are presented for each climate zone per square foot of greenhouse floor area, which constitutes all floor space under the thermal curtains, including pathways and growing canopy.

Zone	Therm Savings per Square Foot	
Rockford	0.394	
Chicago	0.361	
Springfield	0.325	
Belleville	0.317	
Marion	0.265	

Example:

A 15,000 sq.ft greenhouse located in Chicago is retrofitting a thermal curtain with an IR film above the growing zone. The annual savings for the installation will be computed as:

Savings = 15,000 * 0.361 = 5,415 therms.

WATER AND OTHER NON-ENERGY IMPACT DESCRIPTIONS AND CALCULATION

NA

DEEMED O&M COST ADJUSTMENT CALCULATION

NA

MEASURE CODE: CI-AGE-GHEAT-V01-220101

4.1.18 Infrared Film for Greenhouse

DESCRIPTION

Existing greenhouse construction with polyethlene (PE) roofs allows for heat transmission loss up to 50%¹⁴². The existing PE roofs cause radiant heat to enter the space during daytime, but also lead to heat loss to the outside during the night. This issue can be addressed using Infrared-treated (IR) films. They can be applied on the interior side of the PE roof, reducing heat loss through the roof overnight by absorbing and re-emitting infrared radiation and can reduce heat loss by up to 20%. ¹⁴³ Reduction in heat loss through the roof overnight reduces the heating load on the greenhouse heating system. This measure applies to greenhouses with polyethlene roof construction.

This measure case is defined as a greenhouse roof with infrared (IR) inhibiting film additive on the inflated double polyethylene roof. This measure was developed to be applicable to the following program types: NC, RF. If applied to other program types, the measure savings should be verified.

DEFINITION OF EFFICIENT EQUIPMENT

The efficient equipment is infrared film installed on the interior of a PE roof glazing in a gas-heated greenhouse. The recommendation is to use one layer of IR film placed as the inner layer of the roof glazing. Doing this allows the wetting agent that is also included in most films to conduct the condensed moisture away.

DEFINITION OF BASELINE EQUIPMENT

The baseline equipment is a gas-heated greenhouse with PE roof glazing construction and no infrared film.

DEEMED LIFETIME OF EFFICIENT EQUIPMENT

The measure lifetime for infrared film is 5 years. 144

DEEMED MEASURE COST

Incremental cost for IR films installed in new/retrofit applications is \$0.02 per square foot of IR film. 145

LOADSHAPE

NA

COINCIDENCE FACTOR

NA

Algorithm

CALCULATION OF ENERGY SAVINGS

Energy savings are estimated using EnergyPlus version 9.4 whole-building energy simulation. The greenhouse geometry used in the EnergyPlus model consists of 4 connected bays, each bay with a gable type roof construction, measuring 36 feet wide by 100 feet long. The total conditioned floor area of the modeled greenhouse is 14,210 square feet, and savings are normalized per square foot of conditioned floor area. The greenhouse is conditioned by

¹⁴² Bartok, John, Department of Natural Resources Management and Engineering, University of Connecticut, Natural Resource, Agriculture, and Engineering Service (NRAES) Cooperative Extension, *Energy Conservation for Commercial Greenhouses*, 2001 Revision, Chapter 1, page 4.

¹⁴³ Bartok, Chapter 1, page 5.

¹⁴⁴ Itron, Inc. 2005. 2004-2005 Database for Energy Efficiency Resources (DEER) Update Study – Final Report. Prepared for Southern California Edison.

¹⁴⁵ Itron, Inc. 2014. 2010-2012 WO017 Ex Ante Measure Cost Study Final Report. Prepared for the California Public Utilities Commission.

gas-fired unit heaters and has no dedicated cooling system. Cooling is typically achieved by natural ventilation and exhaust/ventilations fans in the greenhouse space.

Baseline and efficient models were developed for each Illinois climate zone using inputs for key greenhouse construction characteristics and sources as listed in the following table:

Input Parameter	Baseline Value	Efficient Value
Roof Glazing	Double PE film, U-value 0.7 (Btu/h · ft2 · °F) ¹⁴⁶	IR-treated double PE film, U-value 0.5 (Btu/h · ft2 · °F) ¹⁴⁷
Wall Glazing	Single PE film, U-value 1.1 (Btu/h · ft2 · °F) ¹⁴⁸	Same as baseline.
Infiltration	1.5 Air Change per Hour (ACH) ¹⁴⁹	Same as baseline.
Ventilation	10 cubic feet per minute (CFM) per area (ft²) ¹⁵⁰	Same as baseline.
Heating System	Gas-fired unit heater, 0.8 efficiency	Same as baseline.
Thermostat Setpoint	Heating setpoint 70°F	Same as baseline.
Cooling System	Natural Ventilation	Same as baseline.
Occupancy Schedule	8am – 4pm	Same as baseline.
Lighting Power Density	1.83 watts per square foot ¹⁵¹	Same as baseline.
Lighting Schedule	Varies monthly based on available daylight hours, supplemental lighting operates between 5 – 11 hours per day to target 20 total light hours. 152	Same as baseline.

ELECTRIC ENERGY SAVINGS

NA

SUMMER COINCIDENT PEAK DEMAND SAVINGS

NA

NATURAL GAS SAVINGS

Natural gas savings are presented for each climate zone per square foot of greenhouse floor area, which constitutes all floor space under the thermal curtains, including pathways and growing canopy.

Zone	Therm Savings per Square Foot of Floor Area	
Rockford	0.256	
Chicago	0.232	
Springfield	0.206	

¹⁴⁶ Bartok, Table 1-2 Heat flow u-value for double layer polyethlene film.

 $^{^{\}rm 147}$ Bartok, Table 1-2 Heat flow u-value for IR-inhibited double layer polyethlene film.

¹⁴⁸ Bartok, Table 1-2 Heat flow u-value for single layer polyethlene film.

¹⁴⁹ ASHRAE HVAC Applications, Design for Greenhouses, ch. 25.2.1 Table 4, Suggested Design Air Changes for old construction with good maintenance.

¹⁵⁰ Bartok, Chapter 6, page 42.

 $^{^{151}}$ ASHRAE ch. 25.2.2 Table 10, Suggested Radiant Energy, Duration, and Time of Day for Supplemental Lighting in Greenhouses, average of all W/ft².

¹⁵² ASHRAE ch. 25.2.2 Table 10, Suggested Radiant Energy, Duration, and Time of Day for Supplemental Lighting in Greenhouses, average of all hours.

Zone	Therm Savings per Square Foot of Floor Area	
Belleville	0.198	
Marion	0.163	

For example:

A 15,000 sq.ft greenhouse located in Chicago is retrofitting its roof glazing material with an infrared film. The annual savings for the installation will be computed as:

Savings = 15,000 * 0.232 = 3,480 therms.

WATER AND OTHER NON-ENERGY IMPACT DESCRIPTIONS AND CALCULATION

NA

DEEMED O&M COST ADJUSTMENT CALCULATION

NA

MEASURE CODE: CI-AGE-GFILM-V01-220101

4.1.19 ENERGY STAR Dairy Water Heater

DESCRIPTION

This measure is for upgrading from federal minimum code efficiency to an ENERGY STAR commercial or residential high efficiency water heater on a dairy farm. Water heaters may have a tank for water storage or may be instantaneous. For electric water heaters to be certified by ENERGY STAR, heat pump technology is required. Energy performance of residential water heaters is typically measured by Uniform Energy Factor (UEF) [large sizes are measured by Energy Factor (EF)], gas commercial water heaters are rated by Thermal Efficiency (E_t), and electric commercial water heaters are rated by Coefficient of Performance (COP).

DEFINITION OF EFFICIENT EQUIPMENT

The high efficiency equipment must meet ENERGY STAR specifications. 153

DEFINITION OF BASELINE EQUIPMENT

Time of sale: The baseline condition is assumed to be a new standard water heater of the same type and service (residential, commercial) as the existing unit being replaced. The new equipment must exceed federal standard efficiency based on equipment type, size category, and subcategory/rating condition.

New Construction: The baseline condition is a new standard water heater of the same type as the efficient, meeting the IECC code level in place at the time the building permit was issued. Note IECC 2018 became effective July 1, 2019 and is the baseline for all New Construction permits from that date.

For dairies, efficiency requirements assume a high draw pattern.

Service Type	Equipment Type	Size Category	Federal Minimum Efficiency Requirements ¹⁵⁴
	Gas-Fired Storage Water	≥20 gal and ≤55 gal	UEF = 0.6920 - 0.0013 × V _r
	Heater	>55 gal and ≤100 gal	UEF = $0.8072 - 0.0003 \times V_r$
	≤75,000 Btu/h	> 100 gal	$EF = 0.6200 - 0.0019 \times V_r$
Residential	Gas Fired Instantaneous Water Heater	< 2 gal and > 50,000 Btu/h	UEF = 0.81
	Electric Storage Water Heater	≥20 gal and ≤55 gal	UEF = 0.9349 - 0.0001 × V _r
		>55 gal and ≤120 gal	UEF = 2.2418-0.0011 × Vr
	rieatei	> 120 gal	EF = 0.9300-0.00132 × Vr
Residential-duty Commercial	High Capacity Storage Gas-Fired Storage Water Heaters > 75,000 Btu/h	≤120 gallon tanks	UEF = 0.6597 – (0.0009 * Vr
	Gas Storage	Any	80% E _t
Commercial	Gas Instantaneous	Any	80% E _t
	Electric Storage	Any	2.18 COP

¹⁵³ ENERGY STAR Program Requirements for Product Specification for Residential Water Heaters, v4.0, effective January 5, 2022. ENERGY STAR Program Requirements Product Specification for Commercial Water Heaters, v2.0, effective October 1, 2018.

¹⁵⁴ Minimum performance rating assumes a high usage draw pattern of 84 gallons per day. A typical dairy in Illinois is estimated to use 131.7 gallons of hot water per day. Please see '4.1.10 Dairy Refrigeration Heat Recovery' for the derivation of the hot water heated on an average dairy farm. Note that minimum performance requirements for residential water heaters toggle between EF and UEF depending on size category based on 'Code of Federal Regulations, federal standards for residential water heaters, 10 CFR 432.32(d)'. Commercial water heaters must meet a minimum Thermal Efficiency (TE) and are subject to maximum standby loss requirements of Q/800 + 110 x $\sqrt{V_r}$ where Q is the input rating in Btu/hr per '2019 Building Energy Efficiency Standards; 5.3 Mandatory Requirements for Water Heating', California Energy Commission.

DEEMED LIFETIME OF EFFICIENT EQUIPMENT

The expected measure life is assumed to be 15 years for storage units, 20 years for tankless water heaters. 155

DEEMED MEASURE COST

The full install cost and incremental cost assumptions are provided below. ¹⁵⁶ Actual costs should be used where available:

Equipment Type	Category	Installed Cost	Incremental Cost
Gas Storage Water	Baseline	\$616	N/A
Heaters ≥ 75,000 Btu/hr,	Efficient	\$1,055	\$440
≤55 gallons			
	80% E _t	\$4,886	N/A
	83% E _t	\$5,106	\$220
	84% E _t	\$5,299	\$413
Car Stanzas Matan	85% E _t	\$5,415	\$529
Gas Storage Water Heaters > 75,000 Btuh/h	86% E _t	\$5,532	\$646
Heaters > 75,000 Bluil/II	87% E _t	\$5,648	\$762
	88% E _t	\$5,765	\$879
	89% E _t	\$5,882	\$996
	90% E _t	\$6,021	\$1,135
Electric Storage Water Heaters	50 gallons		\$1,050
	80 gallons		\$1,050
	100 gallons		\$1,950

LOADSHAPE

For electric hot water heaters, use Loadshape CO2 – Commercial Electric DHW.

COINCIDENCE FACTOR

The coincidence factor is assumed to be 0.925. 157

Algorithm

CALCULATION OF ENERGY SAVINGS

ELECTRIC ENERGY SAVINGS

Electric energy savings are calculated for electric water heaters per the equations given below.

¹⁵⁵ Additional reference stating >20 years from the US DOE Energy Savers for Tankless or Demand-Type Water Heaters, and 15 years from the 'New York Standard Approach for Estimating Energy Savings from Energy Efficiency Programs', v8.0, effective January 1, 2021.

¹⁵⁶ From the 2010-2012 WO017 Ex Ante Measure Cost Study Final Report from the California Public Utilities Commission Table 3-12.

¹⁵⁷ Coincidence factor based on the average wattage in peak period divided by the maximum wattage from Itron eShape data for Missouri, calibrated to Illinois loads.

$$\Delta kWh = \frac{(T_{OUT} - T_{IN}) * HotWaterUse_{Gallon} * \gamma Water * 1 * \left(\frac{1}{UEF_{elecbase}} - \frac{1}{UEF_{Eff}}\right)}{3412}$$

Where:

T_{OUT} = Tank Temperature

= 170°F 158

 T_{IN} = Incoming water temperature from well or municipal system or other¹⁵⁹

= Take measurement if possible, otherwise use the following assumptions.

= 52.3°F, average well water temperature if no Dairy Refrigeration Heat Recovery system installed

= 120°F, if Dairy Refrigeration Heat Recovery system is operational

= 86°F, if unknown 160

HotWaterUse_{Gallon} = Estimated annual hot water consumption (gallons)

= Actual if possible to provide reasonable custom estimate. If not, use the

following formula:

= GPD * 365

GPD = average gallons of hot water usage per day (=1.30 gallons per cow per day¹⁶¹) * Number of Milking Cows being served by the water

heater

γWater = Density of Water (lb/gal)

= 8.33 lbs/gal

1 = Specific Heat of Water (Btu/lb°F)

UEF_{elecbase} = Rated efficiency of baseline water heater expressed as Uniform Energy Factor

(UEF)

UEF_{eff} = Rated efficiency of the efficient water heater expressed as Uniform Energy

Factor (UEF)

= Actual per ENERGY STAR certified equipment product list

3412 = Converts Btu to kWh

SUMMER COINCIDENT PEAK DEMAND SAVINGS

$$\Delta kW = \frac{\Delta kWh}{Hours} * CF$$

¹⁵⁸ Water heating temperature for dairy farms: The cycle for cleaning needs 170 °F to start and cannot drop below 120°F by the end of the wash cycle. 'Hot Water for Dairy Farms', PHCP Pros, Harvey Ramer, May 11, 2017

¹⁵⁹ Expected temperature a refrigeration heat recovery unit can pre-heat well water up to. For more detail, please see: '4.1.10 Dairy Refrigeration Heat Recovery.'

¹⁶⁰ Average value assuming 50% of farms have Dairy Refrigeration Heat Recovery system

¹⁶¹ '4.1.10 Dairy Refrigeration Heat Recovery' details average default values for hot water use and number of milking cows if unknown. The 1.30 gallons of hot water per day is calculated from (131.7 GPD/101 cows). This value is corroborated by milking system washing hot water consumption of 5L per cow (1.32 gallons per cow) per Shortall J. et al. and supported by data from NYSERDA Dairy Farm Audit Summary, in which 10 dairy farms averaged of 1.40 gallons of hot water per cow per day based on measured electric water heater energy consumption and assumed 98% efficiency.

Where:

Hours = Full load hours of water heater¹⁶² = 6,461CF = Summer Peak Coincidence Factor for measure $= 0.925^{163}$

For example, a residential ENERGY STAR water heater of 100 gallons rated capacity and UEF of 3.5 will be serving hot water to 101 cows milked daily. The farm does not currently have any dairy refrigeration heat recovery system so they are directly getting the water from a well and heating it to 170°F to clean the milking equipment.

$$\Delta kWh = \frac{(T_{OUT} - T_{IN}) * HotWaterUse_{Gallon} * \gamma Water * 1 * \left(\frac{1}{UEF_{elecbase}} - \frac{1}{UEF_{Eff}}\right)}{3,412}$$

$$\Delta kWh = \frac{(170 \text{ °F} - 52.3 \text{ °F}) * 101 cows * \frac{1.30 \frac{gal}{cow}}{day} * 8.33 \frac{lb}{gal} * 1 \frac{Btu}{lb \text{ °F}} * \left(\frac{1}{(2.2418 - 0.0011 \times 100)} - \frac{1}{3.5}\right)}{3,412 \frac{Btu}{kWh}}$$

$$* 365 \frac{days}{yr}$$

 $= 2,527 \, kWh$

For Demand Saving:

$$\Delta kW = \frac{\Delta kWh}{Hours} * CF$$

$$\Delta kW = \frac{2,527}{6,461} * 0.925 = 0.36 kW$$

NATURAL GAS SAVINGS

Natural gas energy savings are calculated for natural gas storage water heaters per the quations given below.

$$\Delta Therms = \frac{(T_{out} - T_{in}) * HotWaterUse_{Gallon} * \gamma Water * 1 * \left(\frac{1}{UEF_{gasbase}} - \frac{1}{UEF_{Eff}}\right)}{100,000}$$

Where:

100,000 = Converts Btu to Therms

¹⁶² Full load hours assumption based on Wh/Max W Ratio from Itron eShape data for Missouri, calibrated to Illinois loads.

¹⁶³ Coincidence factor based on Average W in peak period/Max W from Itron eShape data for Missouri, calibrated to Illinois loads.

UEF_{gasbase}

= Rated efficiency of baseline water heater (Expressed as Uniform Energy Factor (UEF).

For example, a 150,000 Btu/h gas storage water heater of 100 gallons rated volume and UEF of 0.9 delivers hot water for 101 cows milked daily. The farm has a dairy refrigeration heat recovery system that supplies 120 °F water to the heater. The farm uses 170°F hot water for milking equipment cleaning.

$$\Delta Therms = \frac{(T_{OUT} - T_{IN}) \times HotWaterUse_{Gallon} \times \gamma Water}{\times 1 \times \left(\frac{1}{UEF_{gasbase}} - \frac{1}{UEF_{Eff}}\right)}{100,000 \frac{Btu}{therm}}$$

$$(170 - 120)^{\circ}F \times 101 cows \times \frac{1.30 \frac{gal}{cow}}{day}$$

$$\times 365 \frac{days}{yr} \times 8.33 \frac{lb}{gal}$$

$$\Delta Therms = \frac{\times 1 \frac{Btu}{lb^{\circ}F} \times \left(\frac{1}{0.8072 - 0.0003 \times 100} - \frac{1}{0.9}\right)}{100,000 \frac{Btu}{Therm}} \times 365 \frac{Days}{yr}$$

$$\Delta Therms = 35 Therms$$

WATER AND OTHER NON-ENERGY IMPACT DESCRIPTIONS AND CALCULATION

N/A

DEEMED O&M COST ADJUSTMENT CALCULATION

N/A

MEASURE CODE: CI-AGE-ESWH-V01-220101

REVIEW DEADLINE: 1/1/2025

4.2 Food Service Equipment End Use

4.2.1 Combination Oven

DESCRIPTION

This measure applies to both natural gas fired and electric high efficiency combination convection and steam ovens installed in a commercial kitchen.

This measure was developed to be applicable to the following program types: TOS, RF. If applied to other program types, the measure savings should be verified.

DEFINITION OF EFFICIENT EQUIPMENT

To qualify for this measure, the installed equipment must be a new natural gas or electric combination oven meeting the ENERGY STAR idle rate and cooking efficiency requirements as specified below. 164

ENERGY STAR Requirements (Version 2.1, Effective January 1, 2014)

Fuel Type	Operation	Idle Rate (Btu/h for Gas, kW for Electric)	Cooking-Energy Efficiency, (%)
Notural Cas	Steam Mode	≤ 200P+6,511	≥ 41
Natural Gas	Convection Mode	≤ 150P+5,425	≥ 56
Flootwie	Steam Mode	≤ 0.133P+0.6400	≥ 55
Electric	Convection Mode	≤ 0.080P+0.4989	≥ 76

Note: P = Pan capacity as defined in Section 1.S, of the Commercial Ovens Program Requirements Version 2.1¹⁶⁵

DEFINITION OF BASELINE EQUIPMENT

The baseline equipment is a natural gas or electric combination oven that is not ENERGY STAR certified.

DEEMED LIFETIME OF EFFICIENT EQUIPMENT

The expected measure life is assumed to be 12 years. 166

DEEMED MEASURE COST

The costs vary based on the efficiency and make of the equipment. Actual costs should be used.

LOADSHAPE

Loadshape C01 - Commercial Electric Cooking

COINCIDENCE FACTOR

Summer Peak Coincidence Factor for measure is provided below for different building type: 167

Location	CF
Fast Food Limited Menu	0.32
Fast Food Expanded Menu	0.41
Pizza	0.46

¹⁶⁴ ENERGY STAR Commercial Ovens Key Product Criteria, version 2.2, effective October 7, 2015

2022 IL TRM v.10.0 Vol. 2_September 24, 2021_FINAL

¹⁶⁵ Ibid. Pan capacity is defined as the number of steam table pans the combination oven is able to accommodate as per the ASTM F-1495-05 standard specification.

 $^{^{166}}$ The measure life is sourced from the Food Service Technology Center's energy savings calculator for combination ovens.

¹⁶⁷Values taken from Minnesota Technical Reference Manual (Version 2.2, effective May 2, 2018), 'Electric Oven and Range' measure and are based upon "Project on Restaurant Energy Performance-End-Use Monitoring and Analysis", Appendixes I and II, Claar, et. al., May 1985

Location	CF
Full Service Limited Menu	0.51
Full Service Expanded Menu	0.36
Cafeteria	0.39

Algorithm

CALCULATION OF SAVINGS

ELECTRIC ENERGY SAVINGS

The algorithm below applies to electric combination ovens only. 168

 Δ kWh = (Δ CookingEnergy_{ConvElec} + Δ CookingEnergy_{SteamElec} + Δ IdleEnergy_{ConvElec} + Δ IdleEnergy_{SteamElec}) * Days / 1,000

Where:

 Δ CookingEnergy_{ConvElec} = Change in total daily cooking energy consumed by electric oven in convection

mode

= LB_{Elec} * (EFOOD_{ConvElec} / ElecEFF_{ConvBase} - EFOOD_{ConvElec} / ElecEFF_{ConvEE}) * %_{Conv}

 Δ CookingEnergy_{SteamElec} = Change in total daily cooking energy consumed by electric oven in steam

mode

= LB_{Elec} * (EFOOD_{SteamElec} / ElecEFF_{SteamBase} – EFOOD_{SteamElec} / ElecEFF_{SteamEE}) *

%_{Steam}

 \triangle IdleEnergy_{ConvElec} = Change in total daily idle energy consumed by electric oven in convection

mode

= [(ElecIDLE_{ConvBase} * ((HOURS – LB_{Elec}/ElecPC_{ConvBase}) * %_{Conv})) - (ElecIDLE_{ConvEE} *

((HOURS - LB_{Elec}/ElecPC_{ConvEE}) * %_{Conv}))]

\[\Delta \text{IdleEnergy}_{SteamElec} \] = Change in total daily idle energy consumed by electric oven in convection

mode

= [(ElecIDLE_{SteamBase} * ((HOURS - LB_{Elec}/ElecPC_{SteamBase}) * %_{Steam})) - (ElecIDLE_{SteamEE}

* ((HOURS - LB_{Elec}/ElecPC_{SteamEE}) * %_{Steam}))]

Where:

LB_{Elec} = Estimated mass of food cooked per day for electric oven (lbs/day)

= Custom, or if unknown, use 200 lbs (If P < 15) or 250 lbs (If P > = 15)

EFOOD_{ConvElec} = Energy absorbed by food product for electric oven in convection mode

= Custom or if unknown, use 73.2 Wh/lb

ElecEFF = Cooking energy efficiency of electric oven

= Custom or if unknown, use values from table below

	Base	EE
ElecEFF _{Conv}	72%	76%

 $^{^{168}}$ Algorithms and assumptions derived from ENERGY STAR Commercial Kitchen Equipment Savings Calculator

	Base	EE
ElecEFF _{Steam}	49%	55%

%_{Conv} = Percentage of time in convection mode

= Custom or if unknown, use 50%

EFOOD_{SteamElec} = Energy absorbed by food product for electric oven in steam mode

= Custom or if unknown, use 30.8 Wh/lb

%_{steam} = Percentage of time in steam mode

= 1 - %conv

ElecIDLE_{Base} = Idle energy rate (W) of baseline electric oven

= Custom or if unknown, use values from table below

Pan Capacity	Convection Mode (ElecIDLE _{ConvBase)}	Steam Mode (ElecIDLE _{SteamBase)}
< 15	1,320	5,260
> = 15	2,280	8,710

HOURS = Average daily hours of operation

= Custom or if unknown, use 12 hours

ElecPC_{Base} = Production capacity (lbs/hr) of baseline electric oven

= Custom of if unknown, use values from table below

Pan Capacity	Convection Mode (ElecPC _{ConvBase)}	Steam Mode (ElecPC _{SteamBase)}
< 15	79	126
> = 15	166	295

ElecIDLE_{ConvEE} = Idle energy rate of ENERGY STAR electric oven in convection mode

= (0.08*P +0.4989)*1000

ElecPC_{EE} = Production capacity (lbs/hr) of ENERGY STAR electric oven

= Custom of if unknown, use values from table below

Pan Capacity	Convection Mode (ElecPC _{ConvEE)}	Steam Mode (ElecPC _{SteamEE)}
< 15	119	177
> = 15	201	349

ElecIDLE_{SteamEE} = Idle energy rate of ENERGY STAR electric oven in steam mode

= (0.133* P+0.64)*1000

Days = Days of operation per year

= Custom or if unknown, use 365 days per year

1,000 = Wh to kWh conversion factor

For example, a 10-pan capacity electric combination oven would save:

 $\Delta kWh = (\Delta CookingEnergy_{ConvElec} + \Delta CookingEnergy_{SteamElec} + \Delta IdleEnergy_{ConvElec} + \Delta IdleEnergy_{SteamElec}) *$

Days / 1,000

 Δ CookingEnergy_{ConvElec} = 200 * (73.2 / 0.72 – 73.2 / 0.76) * 0.50

= 535 Wh

 Δ CookingEnergy_{SteamElec} = 200 * (30.8 / 0.49 – 30.8 / 0.55) * (1 – 0.50)

= 686 Wh

 $\triangle IdleEnergy_{ConvElec}$ = [(1,320 * ((12 - 200/79) * 0.50)) - (1,299 *((12 - 200/119) * 0.50))]

= -453 Wh

 \triangle IdleEnergy_{SteamElec} = [(5,260 * ((12 - 200/126) * (1 - 0.50))) - (1,970 * ((12 - 200/177) * (1 -

0.50)))]

= 16,678 Wh

 Δ kWh = (535 + 686 + -453 + 16,678) * 365 /1,000

= 6,368 kWh

SUMMER COINCIDENT PEAK DEMAND SAVINGS

 $\Delta kW = \Delta kWh / (HOURS * DAYS) *CF$

Where:

CF = Summer peak coincidence factor is dependent on building type: 169

Location	CF
Fast Food Limited Menu	0.32
Fast Food Expanded Menu	0.41
Pizza	0.46
Full Service Limited Menu	0.51
Full Service Expanded Menu	0.36
Cafeteria	0.39

All other variables as defined above.

For example, a 10-pan capacity electric combination oven in a Full Service Limited Menu restaurant would save:

$$\Delta$$
kW = Δ kWh / (HOURS * DAYS) *CF
= 6,368/ (12 * 365) * 0.51
= 0.74 kW

NATURAL GAS ENERGY SAVINGS

The algorithm below applies to natural gas combination ovens only. 170

¹⁶⁹Values taken from Minnesota Technical Reference Manual (Version 2.2, effective May 2, 2018), 'Electric Oven and Range' measure and are based upon "Project on Restaurant Energy Performance-End-Use Monitoring and Analysis", Appendixes I and II, Claar, et. al., May 1985

 $^{^{170}}$ Algorithms and assumptions derived from ENERGY STAR Commercial Kitchen Equipment Savings Calculator

 Δ Therms = (Δ CookingEnergy_{ConvGas} + Δ CookingEnergy_{SteamGas} + Δ IdleEnergy_{ConvGas} + Δ IdleEnergy_{SteamGas}) * Days / 100,000

Where:

 Δ CookingEnergy_{ConvGas} = Change in total daily cooking energy consumed by gas oven in convection

mode

= LB_{Gas} * (EFOOD_{ConvGas} / GasEFF_{ConvBase} - EFOOD_{ConvGas} / GasEFF_{ConvEE}) * %_{Conv}

 Δ CookingEnergy_{SteamGas} = Change in total daily cooking energy consumed by gas oven in steam

mode

= LB_{Gas} * (EFOOD_{SteamGas} / GasEFF_{SteamBase} - EFOOD_{SteamGas} / GasEFF_{SteamEE}) *

%_{Steam}

∆IdleEnergy_{ConvGas} = Change in total daily idle energy consumed by gas oven in convection

mode

= [(GasIDLE_{ConvBase} * ((HOURS - LB_{Gas}/GasPC_{ConvBase}) * %_{Conv})) - (GasIDLE_{ConvEE} *

((HOURS - LB_{Gas}/GasPC_{ConvEE}) * %_{Conv}))]

\[\Delta IdleEnergy_{SteamGas} = Change in total daily idle energy consumed by gas oven in convection \]

mode

= [(GasIDLE_{SteamBase} * ((HOURS - LB_{Gas}/GasPC_{SteamBase}) * %_{Steam})) - (GasIDLE_{SteamEE}

* ((HOURS - LB_{Gas}/GasPC_{SteamEE}) * %_{Steam}))]

Where:

LB_{Gas} = Estimated mass of food cooked per day for gas oven (lbs/day)

= Custom, or if unknown, use 200 lbs (If P <15), 250 lbs (If 15 <= P 30), or 400

lbs (If P = >30)

EFOOD_{ConvGas} = Energy absorbed by food product for gas oven in convection mode

= Custom or if unknown, use 250 Btu/lb

GasEFF = Cooking energy efficiency of gas oven

= Custom or if unknown, use values from table below

	Base	EE
GasEFF _{Conv}	52%	56%
GasEFF _{Steam}	39%	41%

EFOOD_{SteamGas} = Energy absorbed by food product for gas oven in steam mode

= Custom or if unknown, use 105 Btu/lb

GasIDLE_{Base} = Idle energy rate (Btu/hr) of baseline gas oven

= Custom or if unknown, use values from table below

Pan Capacity	Convection Mode (GasIDLE _{ConvBase})	Steam Mode (GasIDLE _{SteamBase})
< 15	8,747	18,656
15-30	10,788	24,562
>30	13,000	43,300

GasPC_{Base} = Production capacity (lbs/hr) of baseline gas oven

= Custom of if unknown, use values from table below

Pan Capacity	Convection Mode (GasPC _{ConvBase})	Steam Mode (GasPC _{SteamBase})
< 15	125	195
15-30	176	211
>30	392	579

GasIDLE_{ConvEE} = Idle energy rate of ENERGY STAR gas oven in convection mode

= 150*P + 5,425

GasPC_{EE} = Production capacity (lbs/hr) of ENERGY STAR gas oven

= Custom of if unknown, use values from table below

Pan Capacity	Convection Mode (GasPC _{ConvEE})	Steam Mode (GasPC _{SteamEE})
< 15	124	172
15-30	210	277
>30	394	640

GasIDLE_{SteamEE} = Idle energy rate of ENERGY STAR gas oven in steam mode

= 200 * P +6511

100,000 = Conversion factor from Btu to therms

All other variables as defined above.

For example, a 10-pan capacity gas combination oven would save:

 Δ Therms = (Δ CookingEnergy_{ConvGas} + Δ CookingEnergy_{SteamGas} + Δ IdleEnergy_{ConvGas} +

 Δ IdleEnergy_{SteamGas}) * Days / 100,000

 Δ CookingEnergy_{ConvGas} = 200 * (250 / 0.52 – 250 / 0.56) * 0.50

=3,434 therms

 Δ CookingEnergy_{SteamGas} = 200 * (105 / 0.39 – 105 / 0.41) * (1 – 0.50)

= 1,313 therms

 \triangle IdleEnergy_{ConvGas} = [(8,747 * ((12 - 200/125) * 0.50)) - (6,925 * ((12 - 200/124) * 0.50))]

= 9,519 therms

 $\Delta IdleEnergy_{SteamGas}$ = [(18,658 * ((12 - 200/195) * (1 - 0.50))) - (8,511 * ((12 - 200/172) * (1 -

0.50)))]

= 56,251 therms

 Δ Therms = (3,434 + 1,313 + 9,519 + 56,251) * 365 /100,000

= 257 therms

WATER IMPACT DESCRIPTIONS AND CALCULATION

N/A

DEEMED O&M COST ADJUSTMENT CALCULATION

N/A

MEASURE CODE: CI-FSE-CBOV-V02-160601

REVIEW DEADLINE: 1/1/2023

4.2.2 Commercial Solid and Glass Door Refrigerators & Freezers

DESCRIPTION

This measure relates to the installation of a new reach-in commercial refrigerator or freezer meeting ENERGY STAR efficiency standards. ENERGY STAR labeled commercial refrigerators and freezers are more energy efficient because they are designed with components such as ECM evaporator and condenser fan motors, hot gas anti-sweat heaters, or high-efficiency compressors, which will significantly reduce energy consumption.

This measure was developed to be applicable to the following program types: TOS and NC. If applied to other program types, the measure savings should be verified.

DEFINITION OF EFFICIENT EQUIPMENT

In order for this characterization to apply, the efficient equipment is assumed to be a new ENERGY STAR certified vertical closed solid or glass door refrigerator or freezer meeting energy consumptions requirements as determined by door type (solid or glass) and refrigerated volume (V).

ENERGY STAR Requirements (Version 4.0, Effective March 27, 2017)

Volume (ft³)	Maximum Daily Energy Consumption (kWh/day)	
	Refrigerator	Freezer
Vertical Closed		
Solid Door		
0 < V < 15	≤ 0.022V + 0.97	≤ 0.21V + 0.9
15 ≤ V < 30	≤ 0.066V + 0.31	≤ 0.12V + 2.248
30 ≤ V < 50	≤ 0.04V + 1.09	≤ 0.285V -2.703
V ≥ 50	≤ 0.024V + 1.89	≤ 0.142V + 4.445
Glass Door		
0 < V < 15	≤ 0.095V + 0.445	
15 ≤ V < 30	≤ 0.05V + 1.12	< 0.2224 + 2.26
30 ≤ V < 50	≤ 0.076V + 0.34	≤ 0.232V + 2.36
V ≥ 50	≤ 0.105V − 1.111	

DEFINITION OF BASELINE EQUIPMENT

In order for this characterization to apply, the baseline equipment is assumed to be a new vertical closed solid or glass door refrigerator or freezer that is not ENERGY STAR certified.

DEEMED LIFETIME OF EFFICIENT EQUIPMENT

The expected measure life is assumed to be 12 years. 171

DEEMED MEASURE COST

The incremental capital cost per cubic foot of chilled or frozen compartment volume for this measure is provided below. 172

Equipment Type	Incremental Cost per Cubic Foot (ft³)	
Solid Door		

¹⁷¹2008 Database for Energy-Efficiency Resources (DEER), Version 2008.2.05, "Effective/Remaining Useful Life Values", California Public Utilities Commission, December 16, 2008.

2022 IL TRM v.10.0 Vol. 2_September 24, 2021_FINAL

¹⁷² Incremental costs are based on the Northwest Regional Technical Forum, ENERGY STAR Version 4.0 Analysis. For cost calculation details, see the CostData&Analysis tab within the file Commercial Refrigerators & Freezers_Costs_Nov 2017.xlsm.

Equipment Type	Incremental Cost per Cubic Foot (ft³)
Refrigerator	\$24.21
Freezer	\$30.41
Glass Door	
Refrigerator	\$24.77
Freezer	\$33.01

LOADSHAPE

Loadshape C23 - Commercial Refrigeration

COINCIDENCE FACTOR

The summer peak coincidence factor for this measure is assumed to be 0.937. 173

Algorithm

CALCULATION OF SAVINGS

ELECTRIC ENERGY SAVINGS

 Δ kWh = (kWhbase – kWhee) * 365.25

Where:

kWhbase

= baseline maximum daily energy consumption in kWh

= calculated using actual chilled or frozen compartment volume (V) of the efficient unit as shown in the table below.

Туре	kWhbase ¹⁷⁴
Solid Door Refrigerator	0.05 * V + 1.36
Glass Door Refrigerator	0.1 * V + 0.86
Solid Door Freezer	0.22 * V + 1.38
Glass Door Freezer	0.29 * V + 2.95

kWhee¹⁷⁵

- = efficient maximum daily energy consumption in kWh
- = calculated using actual chilled or frozen compartment volume (V) of the efficient unit as shown in the table below.

Volume (ft³)	kWhee	
volume (it)	Refrigerator	Freezer
Vertical Closed		
Solid Door		
0 < V < 15	≤ 0.022V + 0.97	≤ 0.21V + 0.9
15 ≤ V < 30	≤ 0.066V + 0.31	≤ 0.12V + 2.248
30 ≤ V < 50	≤ 0.04V + 1.09	≤ 0.285V -2.703
V ≥ 50	≤ 0.024V + 1.89	≤ 0.142V + 4.445

¹⁷³ The CF for Commercial Refrigeration was calculated based upon the Ameren provided eShapes

¹⁷⁴Federal standards for equipment manufactured on or after March 27, 2017: 10 CFR §431.66 - Energy Conservation Standards for Commercial Refrigerators, Freezers and Refrigerator-Freezers.

 $^{^{175}}$ ENERGY STAR Program Requirements for Commercial Refrigerators and Freezers Partner Commitments Version 4.0, effective March 27, 2017

Volume (ft³)	kWhee	
volume (it)	Refrigerator	Freezer
Glass Door		
0 < V < 15	≤ 0.095V + 0.445	
15 ≤ V < 30	≤ 0.05V + 1.12	
30 ≤ V < 50	≤ 0.076V + 0.34	≤ 0.232V + 2.36
V ≥ 50	≤ 0.105V − 1.111	

V

= the chilled or frozen compartment volume (ft³) (as defined in the Association of Home

Appliance Manufacturers Standard HRF1-1979)

= Actual installed

365.25 = days per year

For example, a solid door refrigerator with a volume of 15 would save

 Δ kWh = (2.11 – 1.30) * 365.25

= 296 kWh

SUMMER COINCIDENT PEAK DEMAND SAVINGS

 $\Delta kW = \Delta kWh / HOURS * CF$

Where:

HOURS = equipment is assumed to operate continuously, 24 hours per day, 365.25 days per year.

= 8766

CF = Summer Peak Coincidence Factor for measure

= 0.937

For example, a solid door refrigerator with a volume of 15 would save

 Δ kW = 296/8766 * .937

=0.0316 kW

NATURAL GAS ENERGY SAVINGS

N/A

WATER IMPACT DESCRIPTIONS AND CALCULATION

N/A

DEEMED O&M COST ADJUSTMENT CALCULATION

N/A

MEASURE CODE: CI-FSE-CSDO-V02-190101

REVIEW DEADLINE: 1/1/2024

4.2.3 Commercial Steam Cooker

DESCRIPTION

To qualify for this measure the installed equipment must be an ENERGY STAR® steamer in place of a standard steamer in a commercial kitchen. Savings are presented dependent on the pan capacity and corresponding idle rate at heavy load cooking capacity and if the steamer is gas or electric.

This measure was developed to be applicable to the following program types: TOS. If applied to other program types, the measure savings should be verified.

DEFINITION OF EFFICIENT EQUIPMENT

To qualify for this measure the installed equipment must be as follows:

Gas	Electric	
ENERGY STAR® qualified with 38% minimum cooking energy efficiency at heavy load (potato) cooking capacity for gas steam cookers.	ENERGY STAR® qualified with 50% minimum cooking energy efficiency at heavy load (potato) cooking capacity for electric steam cookers.	

DEFINITION OF BASELINE EQUIPMENT

The baseline condition is assumed to be a non-ENERGY STAR® commercial steamer at end of life. It is assumed that the efficient equipment and baseline equipment have the same number of pans.

DEEMED LIFETIME OF EFFICIENT EQUIPMENT

The expected measure life is assumed to be 12 years. 176

DEEMED MEASURE COST

The incremental capital cost for this measure is \$998 for a natural gas steam cooker¹⁷⁷ or \$2490 for an electric steam cooker.¹⁷⁸

LOADSHAPE

Loadshape C01 - Commercial Electric Cooking

COINCIDENCE FACTOR

Summer Peak Coincidence Factor for measure is provided below for different building type: 179

Location	CF
Fast Food Limited Menu	0.32
Fast Food Expanded Menu	0.41
Pizza	0.46
Full Service Limited Menu	0.51
Full Service Expanded Menu	0.36

¹⁷⁶California DEER 2008 which is also used by both the Food Service Technology Center and ENERGY STAR®.

2022 IL TRM v.10.0 Vol. 2 September 24, 2021 FINAL

¹⁷⁷Source for incremental cost for efficient natural gas steamer is RSG Commercial Gas Steamer Workpaper, January 2012.

¹⁷⁸Source for efficient electric steamer incremental cost is \$2,490 per 2009 PG&E Workpaper - PGECOFST104.1 - Commercial Steam Cooker - Electric and Gas as reference by KEMA in the ComEd C & I TRM.

¹⁷⁹ Values taken from Minnesota Technical Reference Manual (Version 2.2, effective May 2, 2018), 'Electric Oven and Range' measure and are based upon "Project on Restaurant Energy Performance-End-Use Monitoring and Analysis", Appendixes I and II, Claar, et. al., May 1985.Unknown is an average of other location types

Location	CF
Cafeteria	0.39
Unknown	0.41

Algorithm

CALCULATION OF SAVINGS

Formulas below are applicable to both gas and electric steam cookers. Please use appropriate lookup values and identified flags.

ENERGY SAVINGS

 Δ Savings = (Δ Idle Energy + Δ Preheat Energy + Δ Cooking Energy) * Z

For a gas cooker: $\Delta Savings = \Delta Btu * 1/100,000 * Z$

For an electric steam cooker: $\Delta Savings = \Delta kWh *Z$

Where:

Z = days/yr steamer operating (use 365.25 days/yr if heavy use restaurant and exact number unknown)

 $\Delta Idle \ Energy = (((1- CSM_{Baseline})* IDLE_{BASE} + CSM_{Baseline}* PC_{BASE}* E_{FOOD} / EFF_{BASE})* (HOURS_{day} - (F / CSM_{Baseline})* IDLE_{BASE})* (HOURS_{day} - (F / CSM_{Baseline})* (HOURS_{day} - ($

PC_{Base}) - (PRE_{number} *0.25))) - (((1- CSM_{%ENERGYSTAR}) * IDLE_{ENERGYSTAR} + CSM_{%ENERGYSTAR} *

PCENERGY * EFOOD / EFFENERGYSTAR) * (HOURSDay - (F I/ PCENERGY) - (PREnumber * 0.25))))

Where:

CSM_{%Baseline} = Baseline Steamer Time in Manual Steam Mode (% of time)

 $= 90\%^{180}$

IDLE_{Base} = Idle Energy Rate of Base Steamer¹⁸¹

Number of Pans	IDLE _{BASE} - Gas, Btu/hr	IDLE _{BASE} - Electric, kw
3	11,000	1.0
4	14,667	1.33
5	18,333	1.67
6	22,000	2.0

PC_{Base} = Production Capacity of Base Steamer¹⁸²

Number of Pans	PC _{BASE} , gas (lbs/hr)	PC _{BASE} , electric (lbs/hr)
3	65	70
4	87	93
5	108	117
6	130	140

¹⁸⁰Food Service Technology Center 2011 Savings Calculator

¹⁸¹Food Service Technology Center 2011 Savings Calculator

¹⁸²Production capacity per Food Service Technology Center 2011 Savings Calculator of 23.3333 lb/hr per pan for electric baseline steam cookers and 21.6667 lb/hr per pan for natural gas baseline steam cookers. ENERGY STAR® savings calculator uses 23.3 lb/hr per pan for both electric and natural gas baseline steamers.

E_{FOOD}= Amount of Energy Absorbed by the food during cooking known as ASTM Energy

to Food (Btu/lb or kW/lb)

=105 Btu/lb (gas steamers) or 0.0308 (electric steamers) ¹⁸³

EFF_{BASE} =Heavy Load Cooking Efficiency for Base Steamer

=15% (gas steamers) or 26% (electric steamers) ¹⁸⁴

HOURS_{day} = Average Daily Operation (hours)

Type of Food Service	Hoursday ¹⁸⁵
Fast Food, limited menu	4
Fast Food, expanded menu	5
Pizza	8
Full Service, limited menu	8
Full Service, expanded menu	7
Cafeteria	6
Unknown	6 ¹⁸⁶
Custom	Varies

F = Food cooked per day (lbs/day)

= custom or if unknown, use 100 lbs/day¹⁸⁷

CSM_{%ENERGYSTAR} = ENERGY STAR Steamer's Time in Manual Steam Mode (% of time)¹⁸⁸

= 0%

IDLE_{ENERGYSTAR} = Idle Energy Rate of ENERGY STAR[®] 189

Number of Pans	IDLE _{ENERGY STAR} – gas, (Btu/hr)	IDLE _{ENERGY STAR} — electric, (kW)
3	6,250	0.40
4	8,333	0.53
5	10,417	0.67
6	12,500	0.80

PC_{ENERGY} = Production Capacity of ENERGY STAR® Steamer¹⁹⁰

2022 IL TRM v.10.0 Vol. 2 September 24, 2021 FINAL

¹⁸³ENERGY STAR Commercial Kitchen Equipment Savings Calculator, Steam Cooker Calculations

¹⁸⁴Reference Food Service Technology Center 2011 Savings Calculator values as used by Consortium for Energy Efficiency, Inc. for baseline electric and natural gas steamer heavy cooking load energy efficiencies.

¹⁸⁵ Values taken from Minnesota Technical Reference Manual (Version 2.2, effective May 2, 2018), 'Electric Oven and Range' measure and are based upon "Project on Restaurant Energy Performance-End-Use Monitoring and Analysis", Appendixes I and II, Claar, et. al., May 1985.

¹⁸⁶Unknown is average of other locations

¹⁸⁷Reference amount used by both Food Service Technology Center and ENERGY STAR® savings calculator

¹⁸⁸Reference information from the Food Service Technology Center siting that ENERGY STAR® steamers are not typically operated in constant steam mode, but rather are used in timed mode. Reference ENERGY STAR Commercial Kitchen Equipment Savings Calculator, Steam Cooker Calculation. Both baseline & efficient steamer mode values should be considered for users in Illinois market.

¹⁸⁹Food Service Technology Center 2011 Savings Calculator.

¹⁹⁰Production capacity per Food Service Technology Center 2011 Savings Calculator of 18.3333 lb/hr per pan for gas ENERGY STAR® steam cookers and 16.6667 lb/hr per pan for electric ENERGY STAR® steam cookers. ENERGY STAR® savings calculator uses 16.7 lb/hr per pan for electric and 20 lb/hr for natural gas ENERGY STAR® steamers.

Number of Pans	PC _{ENERGY} - gas(lbs/hr)	PC _{ENERGY} – electric (lbs/hr)
3	55	50
4	73	67
5	92	83
6	110	100

EFF_{ENERGYSTAR} = Heavy Load Cooking Efficiency for ENERGY STAR® Steamer(%)

=38% (gas steamer) or 50% (electric steamer) 191

PRE_{number} = Number of preheats per day

=1¹⁹² (if unknown, use 1)

 Δ Preheat Energy = (PRE_{number} * Δ Pre_{heat})

Where:

PRE_{number} = Number of Preheats per Day

=1¹⁹³ (if unknown, use 1)

PRE_{heat} = Preheat energy savings per preheat

= 11,000 Btu/preheat (gas steamer)¹⁹⁴ or 0.5 kWh/preheat (electric steamer)¹⁹⁵

ΔCooking Energy = ((1/ EFFBASE) - (1/ EFFENERGY STAR®)) * F * E_{FOOD}

Where:

EFF_{BASE} =Heavy Load Cooking Efficiency for Base Steamer

=15% (gas steamer) or 26% (electric steamer) ¹⁹⁶

EFF_{ENERGYSTAR} =Heavy Load Cooking Efficiency for ENERGY STAR® Steamer

=38% (gas steamer) or 50% (electric steamer) ¹⁹⁷

F = Food cooked per day (lbs/day)

= custom or if unknown, use 100 lbs/day¹⁹⁸

E_{FOOD} = Amount of Energy Absorbed by the food during cooking known as ASTM Energy to

 Food^{199}

¹⁹¹Reference Food Service Technology Center 2011 Savings Calculator values as used by Consortium for Energy Efficiency, Inc. for Tier 1A and Tier 1B qualified electric and natural gas steamer heavy cooking load energy efficiencies, as sourced from ENERGY STAR Program Requirements Product Specification for Commercial Steam Cookers, version 1.2, effective August 1, 2013.

¹⁹²Reference ENERGY STAR Commercial Kitchen Equipment Savings Calculator, Steam Cooker Calculations

¹⁹⁴Ohio TRM which references 2002 Food Service Technology Center "Commercial Cooking Appliance Technology Assessment" Chapter 8: Steamers. This is also used by the ENERGY STAR Commercial Kitchen Equipment Savings Calculator. 11,000 Btu/preheat is from 72,000 Btu/hr * 15 min/hr /60 min/hr for gas steamers and 0.5 kWh/preheat is from 6 kW/preheat * 15 min/hr / 60 min/hr

¹⁹⁵ Reference Food Service Technology Center 2011 Savings Calculator values for Baseline Preheat Energy.

¹⁹⁶ Reference Food Service Technology Center 2011 Savings Calculator values as used by Consortium for Energy Efficiency, Inc. for baseline electric and natural gas steamer heavy cooking load energy efficiencies.197 Ibid.

 $^{^{198}\}text{Amount}$ used by both Food Service Technology Center and ENERGY STAR® savings calculator

¹⁹⁹Reference ENERGY STAR Commercial Kitchen Equipment Savings Calculator, Steam Cooker Calculations.

E _{FOOD} - gas(Btu/lb)	E _{FOOD} (kWh/lb)
105 ²⁰⁰	0.0308 ²⁰¹

```
For example, for a gas steam cooker: A 3 pan steamer in a full service restaurant
    ΔSavings
                            = (\DeltaIdle Energy + \DeltaPreheat Energy + \DeltaCooking Energy) * Z * 1/100.000
                           = ((((1-0.9)* 11000 + 0.9 * 65 * 105 /0.15 )*(7 - (100 / 65)-(1*0.25))) - (((1-0) * 6250 +
    ∆Idle Energy
                           0 * 55 * 105 / 0.38) * (7 - (100 / 55) - (1*0.25))))
                           = 188,321
                           = (1 * 11,000)
    ΔPreheat Energy
                           = 11,000
    ∆Cooking Energy
                           = (((1/0.15) - (1/0.38)) * (100 lb/day * 105 btu/lb)))
                           = 42368
                  ΔTherms = (188321 + 11000 + 42368) * 365.25 *1/100,000
                            = 883 therms
For an electric steam cooker: A 3 pan steamer in a cafeteria:
    ΔSavings
                           = (ΔIdle Energy + ΔPreheat Energy + ΔCooking Energy) * Z
                            = ((((1 - .9)* 1.0 + .9 * 70 * 0.0308 / 0.26)*(6 - (100 / 70) - (1*.25))) - (((1-0) * 0.4 + 0 * 0.0308 / 0.26)*(6 - (100 / 70) - (1*.25))))
    ∆Idle Energy
                           50 * 0.0308 / 0.50) * (6 - (100 / 50) - (1*0.25))))
                           = 31.18
    ΔPreheat Energy
                           = (1*0.5))
                           = 0.5
    ΔCooking Energy
                           = (((1/0.26) - (1/0.5)) * (100 * 0.0308)))
                           = 5.69
                  \DeltakWh = (31.18 + 0.5 + 5.69) * 365.25 days
                            = 13,649 kWh
```

Secondary kWh Savings for Water Supply and Wastewater Treatment

The following savings should be included in the total savings for this measure, but should not be included in TRC tests to avoid double counting the economic benefit of water savings.

 Δ kWh_{water} = Δ Water (gallons) / 1,000,000 * E_{water supply}

Where

 $E_{water supply}$ = IL Supply Energy Factor (kWh/Million Gallons) =2.571²⁰²

²⁰¹Ibid

²⁰⁰Ibid.

²⁰² This factor include 2571 kWh/MG for water supply based on Illinois energy intensity data from a 2012 ISAWWA study. For more information please review Elevate Energy's 'IL TRM: Energy per Gallon Factor, May 2018 paper'. Note that the Commercial Steam Cooker does not discharge its water into the wastewater system so only the water supply factor is used here.

For example, an electric 3 pan steamer with average efficiency in a full service restaurant

 Δ Water (gallons) = (40 - 10) * 7 * 365.25

= 76,703 gallons

 ΔkWh_{water} = 76,703/1,000,000*2,571

= 197 kWh

SUMMER COINCIDENT PEAK DEMAND SAVINGS

This is only applicable to the electric steam cooker.

 $\Delta kW = (\Delta kWh/(HOURSDay *DaysYear)) * CF$

Where:

ΔkWh = Annual kWh savings from measure as calculated above. Note do not include the

secondary savings in this calculation.

CF =Summer Peak Coincidence Factor for measure is provided below for different

locations:203

Location	CF
Fast Food Limited Menu	0.32
Fast Food Expanded Menu	0.41
Pizza	0.46
Full Service Limited Menu	0.51
Full Service Expanded Menu	0.36
Cafeteria	0.39

Days_{Year} = Annual Days of Operation

=custom or 365.25 days a year

Other values as defined above

For example, for 3 pan electric steam cooker located in a cafeteria:

 $\Delta kW = (\Delta kWh/(HOURS_{Day} *Days_{Year})) * CF$

= (13,649/ (6 * 365.25)) * 0.39

= 2.43 kW

WATER IMPACT DESCRIPTIONS AND CALCULATION

This is applicable to both gas and electric steam cookers.

 Δ Water (gallons) = (W_{BASE} -W_{ENERGYSTAR®})*HOURS_{Day} *Days_{Year}

Where

W_{BASE} = Water Consumption Rate of Base Steamer (gal/hr)

²⁰³Values taken from Minnesota Technical Reference Manual (Version 2.2, effective May 2, 2018), 'Electric Oven and Range' measure and are based upon "Project on Restaurant Energy Performance-End-Use Monitoring and Analysis", Appendixes I and II, Claar, et. al., May 1985.

 $=40^{204}$

 $W_{\text{ENERGYSTAR}}$

= Water Consumption Rate of ENERGY STAR® Steamer look up²⁰⁵

CEE Tier	gal/hr
Tier 1A	15
Tier 1B	4
Avg Efficient	10
Avg Most Efficient	3

Days_{Year} = Annual Days of Operation

=custom or 365.25 days a year²⁰⁶

For example, an electric 3 pan steamer with average efficiency in a full service restaurant

ΔWater (gallons) = (40 -10) * 7 * 365.25

= 76,703 gallons

DEEMED O&M COST ADJUSTMENT CALCULATION

N/A

MEASURE CODE: CI-FSE-STMC-V05-190101

REVIEW DEADLINE: 1/1/2023

²⁰⁴ FSTC (2002). Commercial Cooking Appliance Technology Assessment. Chapter 8: Steamers.

²⁰⁵Source Consortium for Energy Efficiency, Inc. September 2010 "Program Design Guidance for Steamers" for Tier 1A and Tier 1B water requirements. Ohio Technical Reference Manual 2010 for 10 gal/hr water consumption which can be used when Tier level is not known.

²⁰⁶Source for 365.25 days/yr is ENERGY STAR® savings calculator which references Food Service Technology research on average use, 2009.

4.2.4 Conveyor Oven

DESCRIPTION

This measure applies to natural gas fired high efficiency conveyor ovens installed in commercial kitchens replacing existing natural gas units with conveyor width greater than 25 inches.

Conveyor ovens are available using four different heating processes: infrared, natural convection with a ceramic baking hearth, forced convection or air impingement, or a combination of infrared and forced convection. Conveyor ovens are typically used for producing a limited number of products with similar cooking requirements at high production rates. They are highly flexible and can be used to bake or roast a wide variety of products including pizza, casseroles, meats, breads, and pastries.

Some manufacturers offer an air-curtain feature at either end of the cooking chamber that helps to keep the heated air inside the conveyor oven. The air curtain operates as a virtual oven wall and helps reduce both the idle energy of the oven and the resultant heat gain to the kitchen.

This measure was developed to be applicable to the following program types: TOS. If applied to other program types, the measure savings should be verified.

DEFINITION OF EFFICIENT EQUIPMENT

To qualify for this measure the installed equipment must be a natural gas conveyor oven with a tested baking energy efficiency > 42% and an idle energy consumption rate < 57,000 Btu/hr utilizing ASTM standard F1817.

DEFINITION OF BASELINE EQUIPMENT

The baseline equipment is an existing pizza deck oven at end of life.

DEEMED LIFETIME OF EFFICIENT EQUIPMENT

The expected measure life is assumed to be 17 years. 207

DEEMED MEASURE COST

The incremental capital cost for this measure is \$1800.208

LOADSHAPE

N/A

COINCIDENCE FACTOR

N/A

Algorithm

CALCULATION OF SAVINGS

ELECTRIC ENERGY SAVINGS

N/A

SUMMER COINCIDENT PEAK DEMAND SAVINGS

N/A

²⁰⁷See 'Arkansas Deemed TRM Table for GasFoodService.xls' from v3.0 Arkansas Technical Reference Manual. ²⁰⁸ Ibid.

NATURAL GAS ENERGY SAVINGS

The annual natural gas energy savings from this measure is a deemed value equaling 884 Therms. 209

WATER IMPACT DESCRIPTIONS AND CALCULATION

N/A

DEEMED O&M COST ADJUSTMENT CALCULATION

N/A

MEASURE CODE: CI-FSE-CVOV-V02-180101

REVIEW DEADLINE: 1/1/2024

²⁰⁹ The Resource Solutions Group Commercial Conveyor Oven – Gas workpaper from January 2012; Commercial Gas Conveyor Oven – Large Gas Savings (therms/unit).

4.2.5 ENERGY STAR Convection Oven

DESCRIPTION

This measure applies to natural gas fired ENERGY STAR convection ovens installed in a commercial kitchen.

This measure was developed to be applicable to the following program types: TOS. If applied to other program types, the measure savings should be verified.

DEFINITION OF EFFICIENT EQUIPMENT

To qualify for this measure the installed equipment must be a natural gas convection oven with a cooking efficiency ≥ 46% utilizing ASTM standard 1496 and an idle energy consumption rate < 12,000 Btu/hr.²¹⁰

DEFINITION OF BASELINE EQUIPMENT

The baseline equipment is a natural gas convection oven that is not ENERGY STAR certified and is at end of life.

DEEMED LIFETIME OF EFFICIENT EQUIPMENT

The expected measure life is assumed to be 12 years. 211

DEEMED MEASURE COST

The incremental capital cost for this measure is \$50.212

LOADSHAPE

N/A

COINCIDENCE FACTOR

N/A

Algorithm

CALCULATION OF SAVINGS

ELECTRIC ENERGY SAVINGS

N/A

SUMMER COINCIDENT PEAK DEMAND SAVINGS

N/A

NATURAL GAS ENERGY SAVINGS

Custom calculation below; otherwise, use deemed value of 306 therms. 213

ΔTherms = (ΔDailyIdle Energy + ΔDailyPreheat Energy + ΔDailyCooking Energy) * Days /100000

2022 IL TRM v.10.0 Vol. 2_September 24, 2021_FINAL

²¹⁰ Version 2.2. of the ENERGY STAR specification.

²¹¹ Lifetime from ENERGY STAR Commercial Kitchen Equipment Savings Calculator, Oven Calculations, which cites reference as "FSTC research on available models, 2009".

²¹²Measure cost from ENERGY STAR Commercial Kitchen Equipment Savings Calculator which cites reference as "EPA research on available models using AutoQuotes, 2010".

²¹³ Algorithms and assumptions derived from ENERGY STAR Commercial Kitchen Equipment Savings Calculator, Oven Calculations.

Where:

ΔDailyIdleEnergy = (IdleBase* IdleBaseTime)- (IdleENERGYSTAR * IdleENERGYSTARTime)

ΔDailyPreheatEnergy = (PreHeatNumberBase * PreheatTimeBase / 60 * PreheatRateBase) –

(PreheatNumberENERGYSTAR * PreheatTimeENERGYSTAR/60 *

PreheatRateENERGYSTAR)

 Δ DailyCookingEnergy = (LB * EFOOD/ EffBase) - (LB * EFOOD/ EffENERGYSTAR)

Where:

HOURSday = Average Daily Operation

= custom or if unknown, use 12 hours

Days = Annual days of operation

= custom or if unknown, use 365.25 days a year

LB = Food cooked per day

= custom or if unknown, use 100 pounds

EffENERGYSTAR = Cooking Efficiency ENERGY STAR

= custom or if unknown, use 46%

EffBase = Cooking Efficiency Baseline

= custom or if unknown, use 30%

PCENERGYSTAR = Production Capacity ENERGY STAR

= custom or if unknown, use 80 pounds/hr

PCBase = Production Capacity base

= custom or if unknown, use 70 pounds/hr

PreheatNumberENERGYSTAR = Number of preheats per day

= custom or if unknown, use 1

PreheatNumberBase = Number of preheats per day

= custom or if unknown, use 1

PreheatTimeENERGYSTAR = preheat length

= custom or if unknown, use 15 minutes

PreheatTimeBase = preheat length

= custom or if unknown, use 15 minutes

PreheatRateENERGYSTAR = preheat energy rate high efficiency

= custom or if unknown, use 44000 btu/h

PreheatRateBase = preheat energy rate baseline

= custom or if unknown, use 76000 btu/h

IdleENERGYSTAR = Idle energy rate

= custom or if unknown, use 12000 btu/h

IdleBase = Idle energy rate

= custom or if unknown, use 18000 btu/h

IdleENERGYSTARTime = ENERGY STAR Idle Time

 $=\!HOURsday\text{-}LB/PCENERGYSTAR-\!PreHeatTimeENERGYSTAR/60$

=12 - 100/80 - 15/60

=10.5 hours

IdleBaseTime = BASE Idle Time

= HOURsday-LB/PCbase -PreHeatTimeBase/60

=Custom or if unknown, use

=12 - 100/70-15/60

=10.3 hours

EFOOD = ASTM energy to food

= 250 btu/pound

For example, an ENERGY STAR Oven with a cooking energy efficiency of 46% and default values from above would save.

 Δ Therms = (Δ Idle Energy + Δ Preheat Energy + Δ Cooking Energy) * Days /100000

Where:

 Δ DailyIdleEnergy =(18000*10.3)- (12000*10.5)

= 59,400 btu

 Δ DailyPreheatEnergy = (1 * 15 / 60 * 76000) - <math>(1 * 15 / 60 * 44000)

= 8,000 btu

 Δ DailyCookingEnergy = (100 * 250/.30) - (100 * 250/.46)

=28,986 btu

 Δ Therms = (59,400 + 8,000 + 28,986) * 365.25 /100000

= 352 therms

WATER IMPACT DESCRIPTIONS AND CALCULATION

N/A

DEEMED O&M COST ADJUSTMENT CALCULATION

N/A

MEASURE CODE: CI-FSE-ESCV-V02-180101

REVIEW DEADLINE: 1/1/2024

4.2.6 ENERGY STAR Dishwasher

DESCRIPTION

This measure applies to ENERGY STAR high and low temp under counter, stationary single tank door type, single tank conveyor, and multiple tank conveyor dishwashers, as well as high temp pot, pan, and utensil dishwashers installed in a commercial kitchen.

This measure was developed to be applicable to the following program types: TOS. If applied to other program types, the measure savings should be verified.

DEFINITION OF EFFICIENT EQUIPMENT

To qualify for this measure the installed equipment must be an ENERGY STAR certified dishwasher meeting idle energy rate (kW), washing energy and water consumption (gallons/rack) limits, as determined by both machine type and sanitation approach (chemical/low temp versus high temp).

ENERGY STAR Requirements (Version 3.0, effective July 27, 2021)

	High	Temp Efficiency Requi	irements	Low Temp Efficiency Requirements			
Dishwasher Type	Idle Energy	Washing Energy	Water	Idle Energy	Washing Energy	Water	
	Rate	wasiiiig Elleigy	Consumption	Rate	wasiiiig Elleigy	Consumption	
Under Counter	≤ 0.30 kW	≤ 0.35 kWh/rack	≤ 0.86 GPR	≤ 0.25 kW	≤ 0.15 kWh/rack	≤ 1.19 GPR	
Stationary Single Tank Door	≤ 0.55 kW	≤ 0.35 kWh/rack	≤ 0.89 GPR	≤ 0.30 kW	≤ 0.15 kWh/rack	≤ 1.18 GPR	
Pot, Pan, and Utensil	≤ 0.90 kW	\leq 0.55 + 0.05 * SF _{rack}	≤ 0.58 GPSF	N/A			
Single Tank Conveyor	≤ 1.20 kW	≤ 0.36 kWh/rack	≤ 0.70 GPR	≤ 0.85 kW	≤ 0.16 kWh/rack	≤ 0.79 GPR	
Multiple Tank Conveyor	≤ 1.85 kW	≤ 0.36 kWh/rack	≤ 0.54 GPR	≤ 1.00 kW	≤ 0.22 kWh/rack	≤ 0.54 GPR	

DEFINITION OF BASELINE EQUIPMENT

The baseline equipment is a new dishwasher that is not ENERGY STAR certified.

DEEMED LIFETIME OF EFFICIENT EQUIPMENT

The expected measure life is assumed to be:214

	Dishwasher Type	Equipment Life
	Under Counter	10
Low	Stationary Single Tank Door	15
Temp	Single Tank Conveyor	20
	Multi Tank Conveyor	20
	Under Counter	10
Hiah	Stationary Single Tank Door	15
High Temp	Single Tank Conveyor	20
	Multi Tank Conveyor	20
	Pot, Pan, and Utensil	10

DEEMED MEASURE COST

The incremental capital cost for this measure is provided below: 215

²¹⁴ Lifetime from ENERGY STAR Commerical Kitchen Equipment Savings Calculator which cites reference as "EPA/FSTC research on available models, 2013"

²¹⁵ Measure cost from ENERGY STAR Commercial Kitchen Equipment Savings Calculator which cites reference as "Difference between a similar ENERGY STAR and non-qualifying model EPA research using AutoQuotes, 2016 (for high/low temp undercounter/single door) and 2012 (all other types)".

	Dishwasher Type	Incremental Cost
	Under Counter	\$234
Low	Stationary Single Tank Door	\$662
Temp	Single Tank Conveyor	\$0
	Multi Tank Conveyor	\$970
High Temp	Under Counter	\$2,025
	Stationary Single Tank Door	\$995
	Single Tank Conveyor	\$2,050
	Multi Tank Conveyor	\$970
	Pot, Pan, and Utensil	\$1,710

LOADSHAPE

Loadshape C01 - Commercial Electric Cooking

COINCIDENCE FACTOR

Summer Peak Coincidence Factor for measure is provided below for different restaurant types:²¹⁶

Location	CF
Fast Food Limited Menu	0.32
Fast Food Expanded Menu	0.41
Pizza	0.46
Full Service Limited Menu	0.51
Full Service Expanded Menu	0.36
Cafeteria	0.39

Algorithm

CALCULATION OF SAVINGS

ENERGY STAR dishwashers save energy in three categories: building water heating, booster water heating and idle energy. Building water heating and booster water heating could be either electric or natural gas.

ELECTRIC ENERGY SAVINGS

Custom calculation below²¹⁷, otherwise use deemed values found within the tables that follow.

$$\Delta$$
kWh = Δ BuildingEnergy + Δ BoosterEnergy + Δ IdleEnergy

Where:

ΔBuildingEnergy = Change in annual electric energy consumption of building water heater

= [(WaterUse_{Base} * RacksWashed * Days) *
$$(\Delta T_{in}$$
 *1.0 * 8.2 \div Eff_{Heater} \div 3,412)] - [(WaterUse_{ESTAR} * RacksWashed * Days) * $(\Delta T_{in}$ *1.0 * 8.2 \div Eff_{Heater} \div 3,412)]

ΔBoosterEnergy = Annual electric energy consumption of booster water heater²¹⁸

²¹⁶ Values taken from Minnesota Technical Reference Manual (Version 2.2, effective May 2, 2018), 'Electric Oven and Range' measure and are based upon "Project on Restaurant Energy Performance-End-Use Monitoring and Analysis", Appendixes I and II, Claar, et. al., May 1985

²¹⁷Algorithms and assumptions derived from ENERGY STAR Commercial Kitchen Equipment Savings Calculator.

²¹⁸ Booster water heater energy only applies to high-temperature dishwashers.

= [(WaterUse_{Base} * RacksWashed * Days) * (ΔT_{in} *1.0 * 8.2 ÷ Eff_{Heater} ÷ 3,412)] -[(WaterUse_{ESTAR} * RacksWashed * Days) * (ΔT_{in} *1.0 * 8.2 ÷ Eff_{Heater} ÷ 3,412)] ∆IdleEnergy = Annual idle electric energy consumption of dishwasher = [IdleDraw_{Base}* (Hours *Days - Days * RacksWashed * WashTime ÷ 60)] -[IdleDraw_{ESTAR}* (Hours *Days – Days * RacksWashed * WashTime ÷ 60)] Where: WaterUseBase = Water use per rack (gal) of baseline dishwasher = Custom or if unknown, use value from table below as determined by machine type and sanitation method = Water use per rack (gal) of ENERGY STAR dishwasher WaterUse_{ESTAR} = Custom or if unknown, use value from table below as determined by machine type and sanitation method RacksWashed = Number of racks washed per day = Custom or if unknown, use value from table below as determined by machine type and sanitation method = Annual days of dishwasher operation Days = Custom or if unknown, use 365.25 days per year = Inlet water temperature increase (°F) ΔT_{in} = Custom or if unknown, use 70 °F for building water heaters and 40 °F for booster water heaters 1.0 = Specific heat of water (Btu/lb/°F) 8.2 = Density of water (lb/gal) Eff_{Heater} = Efficiency of water heater = Custom or if unknown, use 98% for electric building and booster water heaters 3.412 = kWh to Btu conversion factor IdleDraw_{Base} = Idle power draw (kW) of baseline dishwasher = Custom or if unknown, use value from table below as determined by machine type and sanitation method = Idle power draw (kW) of ENERGY STAR dishwasher IdleDraw_{ESTAR} = Custom or if unknown, use value from table below as determined by machine type and sanitation method Hours = Average daily hours of dishwasher operation = Custom or if unknown, use 18 hours per day WashTime = Typical wash time (min) = Custom or if unknown, use value from table below as determined by machine type and sanitation method 60 = Minutes to hours conversion factor

For example, an ENERGY STAR high-temperature, under counter dishwasher with electric building and electric booster water heating with defaults from the calculation above and the table below would save:

 Δ kWh = Δ BuildingEnergy + Δ BoosterEnergy + Δ IdleEnergy

Where:

 $\Delta Building Energy = [(1.09 * 75 * 365.25) * (70 * 1.0 * 8.2 ÷ 0.98 ÷ 3,412)] - [(0.86 * 75 * 365.25)]$

* (70 *1.0 * 8.2 ÷ 0.98 ÷ 3,412)]

= 1,082 kWh

 \triangle BoosterEnergy = [(1.09 * 75 * 365.25) * (40 *1.0 * 8.2 ÷ 0.98 ÷ 3,412)] - [(0.86 * 75 * 365.25)

* (40 *1.0 * 8.2 ÷ 0.98 ÷ 3,412)]

= 618 kWh

 $\Delta IdleEnergy$ = [0.76 * (18 *365.25 - 365.25 * 75 * 2.0 ÷ 60)] -

 $[0.30*(18*365.25-365.25*75*2.0\div60)]$

= 2,604 kWh

 Δ kWh = 1,082 + 618 + 2,604

= 4,514 kWh

Default values for WaterUse, RacksWashed, kW_{Idle}, and WashTime are presented in the table below.

	RacksWashed	WashTime	WaterUse		IdleDraw	
Low Temperature	All Dishwashers	All Dishwashers	Conventional	ENERGY STAR	Conventional	ENERGY STAR
Under Counter	75	2.0	1.73	1.19	0.50	0.25
Stationary Single Tank Door	280	1.5	2.10	1.18	0.60	0.30
Single Tank Conveyor	400	0.3	1.31	0.79	1.60	0.85
Multi Tank Conveyor	600	0.3	1.04	0.54	2.00	1.00
High Temperature	All	All	Conventional	ENERGY	Conventional	ENERGY
mgn remperature	Dishwashers	Dishwashers	STAR		Conventional	STAR
Under Counter	75	2.0	1.09	0.86	0.76	0.30
Stationary Single Tank Door	280	1.0	1.29	0.89	0.87	0.55
Single Tank Conveyor	400	0.3	0.87	0.70	1.93	1.20
Multi Tank Conveyor	600	0.2	0.97	0.54	2.59	1.85
Pot, Pan, and Utensil	280	3.0	0.70	0.58	1.20	0.90

Savings for all water heating combinations are presented in the tables below (calculated without rounding variables as provided above).

Electric building and electric booster water heating

	Dishwasher type	kWh _{Base}	kWh _{ESTAR}	ΔkWh
	Under Counter	10,972	7,016	3,957
Low	Stationary Single Tank Door	39,306	21,937	17,369
Temp	Single Tank Conveyor	42,230	24,795	17,434
	Multi Tank Conveyor	50,112	25,809	24,303
	Under Counter	12,363	8,058	4,305
Himb	Stationary Single Tank Door	39,852	27,250	12,602
High	Single Tank Conveyor	45,593	34,621	10,971
Temp	Multi Tank Conveyor	72,523	42,759	29,764
	Pot, Pan, and Utensil	21,079	17,328	3,751

Electric building and natural gas booster water heating

	Dishwasher type	kWh _{Base}	kWh _{ESTAR}	ΔkWh
	Under Counter	10,972	7,016	3,957
Low	Stationary Single Tank Door	39,306	21,937	17,369
Temp	Single Tank Conveyor	42,230	24,795	17,434
	Multi Tank Conveyor	50,112	25,809	24,303
	Under Counter	9,432	5,746	3,687
Hiab	Stationary Single Tank Door	26,901	18,315	8,586
High	Single Tank Conveyor	33,115	24,582	8,533
Temp	Multi Tank Conveyor	51,655	31,141	20,513
	Pot, Pan, and Utensil	14,052	11,505	2,547

Natural gas building and electric booster water heating

	Dishwasher type	kWh _{Base}	kWh _{ESTAR}	ΔkWh
	Under Counter	2,831	1,415	1,415
Low	Stationary Single Tank Door	2,411	1,205	1,205
Temp	Single Tank Conveyor	9,350	4,967	4,383
	Multi Tank Conveyor	10,958	5,479	5,479
	Under Counter	7,234	4,011	3,223
Hiab	Stationary Single Tank Door	17,188	11,614	5,574
High	Single Tank Conveyor	23,757	17,052	6,704
Temp	Multi Tank Conveyor	36,004	22,429	13,575
	Pot, Pan, and Utensil	8,781	7,138	1,643

Natural gas building and natural gas booster water heating

	Dishwasher type	kWh _{Base}	kWh _{ESTAR}	ΔkWh
	Under Counter	2,831	1,415	1,415
Low	Stationary Single Tank Door	2,411	1,205	1,205
Temp	Single Tank Conveyor	9,350	4,967	4,383
	Multi Tank Conveyor	10,958	5,479	5,479
	Under Counter	4,303	1,698	2,604
Hiah	Stationary Single Tank Door	4,237	2,679	1,558
High	Single Tank Conveyor	11,279	7,013	4,266
Temp	Multi Tank Conveyor	15,136	10,811	4,325
	Pot, Pan, and Utensil	1,753	1,315	438

Secondary kWh Savings for Water Supply and Wastewater Treatment

The following savings should be included in the total savings for this measure, but should not be included in TRC tests to avoid double counting the economic benefit of water savings.

 $\Delta kWh_{water} = \Delta Water (gallons) / 1,000,000 * E_{water total}$

Where

E_{water total} = IL Total Water Energy Factor (kWh/Million Gallons)

 $= 5,010^{219}$

For example, an ENERGY STAR low-temperature, under-counter dishwasher with defaults from the calculation above and the table within the electric energy savings characterization would save:

ΔWater = (WaterUse_{Base} * RacksWashed * Days) - (WaterUse_{ESTAR} * RacksWashed * Days)

 Δ Water (gallons) = (1.73 * 75 * 365.25) - (1.19 * 75 * 365.25)

= 14,793 gallons

 Δ kWh_{water} = 14,793/1,000,000*5,010

= 74 kWh

SUMMER COINCIDENT PEAK DEMAND SAVINGS

 $\Delta kW = \Delta kWh/AnnualHours * CF$

Where:

ΔkWh = Annual kWh savings from measure as calculated above. Note: do not include the

secondary savings in this calculation.

AnnualHours = Hours * Days

= Custom, or if unknown assume (18 * 365.25 =) 6575 annual hours

CF = Summer Peak Coincidence Factor

= dependent on restaurant type:²²⁰

Location	CF
Fast Food Limited Menu	0.32
Fast Food Expanded Menu	0.41
Pizza	0.46
Full Service Limited Menu	0.51
Full Service Expanded Menu	0.36
Cafeteria	0.39

For example, a low temperature undercounter dishwasher in a Full Service Limited Menu restaurant with electric building and booster water heaters would save:

 $\Delta kW = \Delta kWh/AnnualHours * CF$

= 3957/6575*0.51

= 0.307 kW

²¹⁹ This factor include 2571 kWh/MG for water supply based on Illinois energy intensity data from a 2012 ISAWWA study and 2439 kWh/MG for wastewater treatment based on national energy intensity use estimates. For more information please review Elevate Energy's 'IL TRM: Energy per Gallon Factor, May 2018 paper'.

²²⁰ Values taken from Minnesota Technical Reference Manual (Version 2.2, effective May 2, 2018), 'Electric Oven and Range' measure and are based upon "Project on Restaurant Energy Performance-End-Use Monitoring and Analysis", Appendixes I and II, Claar, et. al., May 1985.

NATURAL GAS ENERGY SAVINGS

 Δ Therms = Δ BuildingEnergy + Δ BoosterEnergy

Where:

ΔBuildingEnergy = Change in annual natural gas consumption of building water heater

= [(WaterUse_{Base} * RacksWashed * Days)*(ΔT_{in} * 1.0 * 8.2 ÷ Eff_{Heater} ÷ 100,000)] -

[(WaterUse_{ESTAR}* RacksWashed * Days)*(ΔT_{in} * 1.0*8.2 ÷ Eff_{Heater} ÷ 100,000)]

ΔBoosterEnergy = Change in annual natural gas consumption of booster water heater

= [(WaterUse_{Base} * RacksWashed * Days)*(ΔT_{in} * 1.0 * 8.2 ÷ Eff_{Heater} ÷ 100,000)] -

[(WaterUse_{ESTAR}* RacksWashed * Days)*(ΔT_{in} * 1.0*8.2 ÷ Eff_{Heater} ÷ 100,000)]

Where:

WaterUse_{Base} = Water use per rack (gal) of baseline dishwasher

= Custom or if unknown, use value from table within the electric energy savings

characterization as determined by machine type and sanitation method

WaterUse_{ESTAR} = Water use per rack (gal) of ENERGY STAR dishwasher

= Custom or if unknown, use value from table within the electric energy savings

characterization as determined by machine type and sanitation method

RacksWashed = Number of racks washed per day

= Custom or if unknown, use value from table within the electric energy savings

characterization as determined by machine type and sanitation method

Days = Annual days of dishwasher operation

= Custom or if unknown, use 365 days per year

 ΔT_{in} = Inlet water temperature increase (°F)

= Custom or if unknown, use 70 °F for building water heaters and 40 °F for booster water

heaters

1.0 = Specific heat of water (Btu/lb/°F)

8.2 = Density of water (lb/gal)

Eff_{Heater} = Efficiency of water heater

= Custom or 80% for gas building and booster water heaters

100,000 = Therms to Btu conversion factor

For example, an ENERGY STAR high-temperature, under counter dishwasher with gas building and gas booster water heating with defaults from the calculation above and the table within the electric energy savings characterization would save:

 Δ Therms = Δ BuildingEnergy + Δ BoosterEnergy

Where:

 Δ BuildingEnergy = [(1.09 * 75 * 365.25)*(70 * 1.0 * 8.2 ÷ 0.80 ÷ 100,000)] - [(0.86 * 75 *

365.25)*(70 * 1.0 * 8.2 ÷ 0.80 ÷ 100,000)]

= 45 therms

 $\Delta Booster Energy$ = [(1.09 * 75 * 365.25)*(40 * 1.0 * 8.2 ÷ 0.80 ÷ 100,000)] - [(0.86 * 75 *

365.25)*(40 * 1.0 * 8.2 ÷ 0.80 ÷ 100,000)]

= 26 therms

 Δ Therms = 45 + 26

= 71 therms

Savings for all water heating combinations are presented in the tables below.

Electric building and natural gas booster water heating

	Dishwasher type	Therms _{Base}	Thermsestar	ΔTherms
	Under Counter	NA	NA	NA
Low	Stationary Single Tank Door	NA	NA	NA
Temp	Single Tank Conveyor	NA	NA	NA
	Multi Tank Conveyor	NA	NA	NA
	Under Counter	123	97	26
Hiab	Stationary Single Tank Door	541	374	168
High	Single Tank Conveyor	522	420	102
Temp	Stationary Single Tank Door	872	486	387
	Pot, Pan, and Utensil	294	243	50

Natural gas building and natural gas booster water heating

	Dishwasher type	Therms _{Base}	Therms _{ESTAR}	ΔTherms
	Under Counter	340	234	106
Low	Stationary Single Tank Door	1,543	867	676
Temp	Single Tank Conveyor	1,375	829	546
	Multi Tank Conveyor	1,637	850	787
	Under Counter	337	266	71
Hiab	Stationary Single Tank Door	1,489	1,027	462
High	Single Tank Conveyor	1,435	1,154	280
Temp	Multi Tank Conveyor	2,399	1,336	1,064
	Pot, Pan, and Utensil	808	669	139

Natural gas building and electric booster water heating

	Dishwasher type	Therms _{Base}	Therms _{ESTAR}	ΔTherms
	Under Counter	340	234	106
Low	Stationary Single Tank Door	1,543	867	676
Temp	Single Tank Conveyor	1,375	829	546
	Multi Tank Conveyor	1,637	850	787
	Under Counter	214	169	45

	Dishwasher type	Therms _{Base}	Therms _{ESTAR}	ΔTherms
High	Stationary Single Tank Door	948	654	294
Temp	Single Tank Conveyor	913	735	178
	Multi Tank Conveyor	1,527	850	677
	Pot, Pan, and Utensil	514	426	88

WATER IMPACT DESCRIPTIONS AND CALCULATION

 $\Delta Water = (WaterUse_{Base} * RacksWashed * Days) - (WaterUse_{ESTAR} * RacksWashed * Days)$

Where:

WaterUse_{Base} = Water use per rack (gal) of baseline dishwasher

= Custom or if unknown, use value from table within the electric energy savings characterization as determined by machine type and sanitation method

WaterUse_{ESTAR} = Water use per rack (gal) of ENERGY STAR dishwasher

= Custom or if unknown, use value from table within the electric energy savings characterization as determined by machine type and sanitation method

RacksWashed = Number of racks washed per day

= Custom or if unknown, use value from table within the electric energy savings characterization as determined by machine type and sanitation method

Days = Annual days of dishwasher operation

= Custom or if unknown, use 365 days per year

For example, an ENERGY STAR low-temperature, under counter dishwasher with defaults from the calculation above and the table within the electric energy savings characterization would save:

ΔWater = (WaterUse_{Base} * RacksWashed * Days) - (WaterUse_{ESTAR} * RacksWashed * Days)

 Δ Water (gallons) = (1.73 * 75 * 365.25) - (1.19 * 75 * 365.25)

= 14,793 gallons

Savings for all dishwasher types are presented in the table below.

	Annual Water Consumption (gallons)		
	Baseline	ENERGY STAR	Savings
Low Temperature			
Under Counter	47,391	32,599	14,793
Stationary Single Tank Door	214,767	120,679	94,088
Single Tank Conveyor	191,391	115,419	75,972
Multi Tank Conveyor	227,916	118,341	109,575
High Temperature			
Under Counter	29,859	23,559	6,301
Stationary Single Tank Door	131,928	91,020	40,908
Single Tank Conveyor	127,107	102,270	24,837
Multi Tank Conveyor	212,576	118,341	94,235
Pot, Pan, and Utensil	71,589	59,317	12,272

DEEMED O&M COST ADJUSTMENT CALCULATION

N/A

MEASURE CODE: CI-FSE-ESDW-V06-220101

REVIEW DEADLINE: 1/1/2026

4.2.7 ENERGY STAR Fryer

DESCRIPTION

This measure applies to electric or natural gas fired ENERGY STAR certified fryers installed in a commercial kitchen.

This measure was developed to be applicable to the following program types: TOS. If applied to other program types, the measure savings should be verified.

DEFINITION OF EFFICIENT EQUIPMENT

To qualify for this measure, the installed equipment must be an ENERGY STAR certified fryer meeting idle energy rate (W or Btu/hr)) and cooking efficiency (%) limits, as determined by both fuel type and fryer capacity (standard versus large vat).

ENERGY STAR Requirements (Version 3.0, Effective October 1, 2016)

Fryer Capacity	Electric Efficiency Requirements		Natural Gas Efficiency Requirements	
	Idle Energy Rate	Cooking Efficiency Consumption	Idle Energy Rate	Cooking Efficiency Consumption
Standard Open Deep-Fat Fryer	≤ 800 W	≥ 83%	≤ 9,000 Btu/hr	≥ 50%
Large Vat Open Deep-Fat Fryer	≤ 1,100 W	≥ 80%	≤ 12,000 Btu/hr	≥ 30%

DEFINITION OF BASELINE EQUIPMENT

The baseline equipment is a new electric or natural gas fryer that is not ENERGY STAR certified.

DEEMED LIFETIME OF EFFICIENT EQUIPMENT

The expected measure life is assumed to be 12 years.²²¹

DEEMED MEASURE COST

For the incremental capital costs, please see the table below: 222

Fuel Source	Size	Incremental Cost
Elastoia	Standard	\$1,500
Electric	Large Vat	\$500
Natural Cas	Standard	\$1,000
Natural Gas	Large Vat	\$2,000

LOADSHAPE

Loadshape C01 - Commercial Electric Cooking

²²¹Lifetime from ENERGY STAR Commercial Kitchen Equipment Savings Calculator ,which cites reference as "FSTC research on available models, 2009.

²²²Measure cost from ENERGY STAR Commercial Kitchen Equipment Savings Calculator (last updated March 2021) which cites reference as "Difference between a similar ENERGY STAR and non-qualifying model, EPA research using AutoQuotes, October 2020".

COINCIDENCE FACTOR

Summer Peak Coincidence Factor for measure is provided below for different building type: 223

Location	CF
Fast Food Limited Menu	0.32
Fast Food Expanded Menu	0.41
Pizza	0.46
Full Service Limited Menu	0.51
Full Service Expanded Menu	0.36
Cafeteria	0.39

Algorithm

CALCULATION OF SAVINGS

ELECTRIC ENERGY SAVINGS

Custom calculation for an electric fryer below; otherwise use deemed value of 3,274.2 kWh for standard fryers and 2,697.6 kWh for large vat fryers.²²⁴

ΔkWh = (ΔDailyIdleEnergy + ΔDailyPreheatEnergy + ΔDailyCookingEnergy) * Days /1,000

Where:

 Δ DailyIdleEnergy = (ElecIdle_{Base}* ((HOURS - (PreheatTime/60)) - LB/ElecPC_{Base})) - (ElecIdle_{ESTAR} *

((HOURS - (PreheatTime/60)) - LB/ElecPC_{ESTAR}))

 Δ DailyPreheatEnergy = (ElecPreheat_{Base} - ElecPreheat_{ESTAR}) * 1,000

 Δ DailyCookingEnergy = (LB * EFOOD_{Elec}/ ElecEff_{Base}) - (LB * EFOOD_{Elec}/ElecEff_{ESTAR})

Where:

ΔDailyIdleEnergy = Difference in idle energy between baseline and efficient fryer

ΔDailyCookingEnergy = Difference in cooking energy between baseline and efficient fryer

Days = Annual days of operation

= Custom, or if unknown, use 365.25 days per year

1,000 = Wh to kWh conversion factor

ElecIdle_{Base} = Idle energy rate of baseline electric fryer

= 1,200 W for standard fryers and 1,350 W for large vat fryers

ElecIdle_{ESTAR} = Idle energy rate of ENERGY STAR electric fryer

= Custom or if unknown, use 800 W for standard fryers and 1,100 for large vat

fryers

HOURS = Average daily hours of operation

²²³Values taken from Minnesota Technical Reference Manual, (Version 2.2, effective May 2, 2018), 'Electric Oven and Range' measure and are based upon "Project on Restaurant Energy Performance-End-Use Monitoring and Analysis", Appendixes I and II, Claar, et. al., May 1985.

²²⁴ Algorithms and assumptions derived from ENERGY STAR Commercial Kitchen Equipment Savings Calculator (last updated March 2021).

= Custom or if unknown, use 16 hours per day for a standard fryer and 12 hours

per day for a large vat fryer

PreheatTime = Time required to preheat the fryer

= 15 minutes per day

= minutes to hours conversion factor

LB = Food cooked per day

= Custom or if unknown, use 150 pounds

ElecPC_{Base} = Production capacity of baseline electric fryer

= 65 lb/hr for standard fryers and 100 lb/hr for large vat fryers

ElecPC_{ESTAR} = Production capacity of ENERGY STAR electric fryer

= Custom or if unknown, use 70 lb/hr for standard fryers and 110 lb/hr for

large vat fryers

ElecPreheat_{Base} = Preheat energy rate of baseline electric fryer

= 2.4 kWh

ElecPreheat_{ESTAR} = Preheat energy rate of ENERGY STAR electric fryer

= 1.9 kWh

EFOOD_{Elec} = ASTM energy to food for electric fryers

= 167 Wh/lb

ElecEff_{Base} = Cooking efficiency of baseline electric fryer

= 75% for standard fryers and 70% for large vat fryers

ElecEff_{ESTAR} = Cooking efficiency of ENERGY STAR electric fryer

= Custom or if unknown, use 83% for standard fryers and 80% for large vat fryers

For example, an ENERGY STAR standard-sized electric fryer, using default values from the calculation above, would save:

ΔkWh = (ΔDailyIdleEnergy + ΔDailyPreheatEnergy + ΔDailyCookingEnergy) * Days /1,000

Where:

 $\Delta DailyIdleEnergy = (1,200 * ((16 - 15/60) - 150 / 65)) - (800 * ((16 - 15/60) - 150 / 70))$

= 5,245 Wh

 Δ DailyPreheatEnergy = (2.4 - 1.9) * 1,000

= 500 Wh

 Δ DailyCookingEnergy = (150 * 167/ 0.75) - (150 * 167/ 0.83)

= 3,219 Wh

 Δ kWh = (5,245 + 500 + 3,219) * 365.25 / 1,000

= 3,274.2 kWh

SUMMER COINCIDENT PEAK DEMAND SAVINGS

 $\Delta kW = \Delta kWh/(HOURS * Days) * CF$

Where:

ΔkWh = Electric energy savings, calculated above

Other variables as defined above.

For example, an ENERGY STAR standard-sized electric fryer in a cafeteria, using default values from the calculation above, would save:

 Δ kW = Δ kWh/(HOURS * Days) * CF = 3,274.2 / (16 * 365.25) * 0.36

= 0.2017 kW

NATURAL GAS ENERGY SAVINGS

Custom calculation for a gas fryer below, otherwise use deemed value of 512.5 therms for standard fryers and 420.6 therms for large vat fryers.²²⁵

ΔTherms = (ΔDailyIdle Energy + ΔDailyPreheatEnergy + ΔDailyCooking Energy) * Days /100,000

Where:

 Δ DailyIdleEnergy = (GasIdle_{Base}* ((HOURS - (PreheatTime/60)) - LB/GasPC_{Base})) - (GasIdle_{ESTAR} *

((HOURS - (PreheatTime/60)) - LB/GasPC_{ESTAR}))

 Δ DailyPreheatEnergy = GasPreheat_{Base} - GasPreheat_{ESTAR}

 $\Delta Daily Cooking Energy = (LB * EFOOD_{Gas}/GasEff_{Base}) - (LB * EFOOD_{Gas}/GasEff_{ESTAR})$

Where:

100,000 = Btu to therms conversion factor

GasIdle_{Base} = Idle energy rate of baseline gas fryer

= 14,000 Btu/hr for standard fryers and 16,000 Btu/hr for large vat fryers

GasIdle_{ESTAR} = Idle energy rate of ENERGY STAR gas fryer

= Custom or if unknown, use 9,000 Btu/hr for standard fryers and 12,000 Btu/hr

for large vat fryers

GasPC_{Base} = Production capacity of baseline gas fryer

= 60 lb/hr for standard fryers and 100 lb/hr for large vat fryers

GasPC_{ESTAR} = Production capacity of ENERGY STAR gas fryer

= Custom or if unknown, use 65 lb/hr for standard fryers and 110 lb/hr for large

vat fryers

GasPreheat_{Base} = Preheat energy rate of baseline gas fryer

= 18,500 Btu

 $GasPreheat_{ESTAR} \quad = Preheat \ energy \ rate \ of \ ENERGY \ STAR \ gas \ fryer$

= 16,000 Btu

 ${\sf EFOOD}_{\sf Gas} \qquad \qquad {\sf = ASTM \ energy \ to \ food}$

= 570 Btu/lb

²²⁵ Algorithms and assumptions derived from ENERGY STAR Commercial Kitchen Equipment Savings Calculator (last updated March 2021).

GasEff_{Base} = Cooking efficiency of baseline gas fryer

= 35% for both standard and large vat fryers

= Cooking efficiency of ENERGY STAR gas fryer $GasEff_{ESTAR}$

= Custom or if unknown, use 50% for both standard and large vat fryers

Other variables as defined above.

For example, an ENERGY STAR standard-sized electric fryer, using default values from the calculation above,

would save:

= (ΔDailyIdleEnergy + ΔDailyPreheatEnergy + ΔDailyCookingEnergy) * Days /100,000 ΔTherms

Where:

= (14,000 * ((16 - 15/60) - 150 / 60)) - (9,000 * ((16 - 15/60) - 150 / 65))ΔDailyIdleEnergy

= 64,519 Btu/day

ΔDailyPreheatEnergy = 18,500 - 16,000

= 2,500 Btu/day

= (150 * 570/ 0.35) - (150 * 570/ 0.50) ΔDailyCookingEnergy

=73,286 Btu/day

ΔTherms = (64,519 + 2,500 + 73,286) * 365.25 / 100,000

= 512.5 therms

WATER IMPACT DESCRIPTIONS AND CALCULATION

N/A

DEEMED O&M COST ADJUSTMENT CALCULATION

N/A

MEASURE CODE: CI-FSE-ESFR-V03-220101

4.2.8 ENERGY STAR Griddle

DESCRIPTION

This measure applies to single or double-sided electric, natural gas fired, or dual fuel ENERGY STAR griddles installed in a commercial kitchen. For dual fuel griddles, savings should be divided between electric and gas as described in the Natural Gas Energy Savings section of this measure.

This measure was developed to be applicable to the following program types: TOS. If applied to other program types, the measure savings should be verified.

DEFINITION OF EFFICIENT EQUIPMENT

To qualify for this measure the installed equipment must be a single or double-sided natural gas, electric, or dual fuel ENERGY STAR griddle with a tested heavy load cooking energy efficiency of 70 percent (electric) 38 percent (gas) or greater and an idle energy rate of 2,650 Btu/hr per square foot of cooking surface or less, utilizing ASTM F1275. The griddle must have an Idle Energy Consumption Rate < 2,600 Btu/hr per square foot of cooking surface.

DEFINITION OF BASELINE EQUIPMENT

The baseline equipment is an existing natural gas or electric griddle that's not ENERGY STAR certified and is at end of use.

DEEMED LIFETIME OF EFFICIENT EQUIPMENT

The expected measure life is assumed to be 12 years. ²²⁶

DEEMED MEASURE COST

The incremental capital cost for this measure is \$0 for and electric griddle and \$60 for a gas griddle.²²⁷

LOADSHAPE

Loadshape C01 - Commercial Electric Cooking

COINCIDENCE FACTOR

Summer Peak Coincidence Factor for measure is provided below for different building type:²²⁸

Location	CF
Fast Food Limited Menu	0.32
Fast Food Expanded Menu	0.41
Pizza	0.46
Full Service Limited Menu	0.51
Full Service Expanded Menu	0.36
Cafeteria	0.39

²²⁶ Lifetime from ENERGY STAR Commercial Kitchen Equipment Calculator, Commercial Griddle Calculations, which cites reference as "FSTC research on available models, 2009".

²²⁷ Measure cost from ENERGY STAR Commercial Kitchen Equipment Calculator, which cites reference as "EPA research on available models using AutoQuotes, 2010".

²²⁸Values taken from Minnesota Technical Reference Manual (Version 2.2, effective May 2, 2018), 'Electric Oven and Range' measure and are based upon "Project on Restaurant Energy Performance-End-Use Monitoring and Analysis", Appendixes I and II, Claar, et. al., May 1985.

Algorithm

CALCULATION OF SAVINGS 229

ELECTRIC ENERGY SAVINGS

Custom calculation for single or double-sided electric griddles below, otherwise use deemed value of 2,597 kWh.

 $\Delta kWh = (\Delta Idle Energy + \Delta Preheat Energy + \Delta Cooking Energy) * Days /1000$

Where:

ΔDailyIdleEnergy =[(IdleBase * Width * Depth * (HOURSday – (LB/(PCBase * Width * Depth)) –

(PreheatNumberBase* PreheatTimeBase/60)]- [(IdleENERGYSTAR * Width *

Depth * (HOURSday – (LB/(PCENERGYSTAR * Width * Depth)) – (PreheatNumberENERGYSTAR* PreheatTimeENERGYSTAR/60]

ΔDailyPreheatEnergy = (PreHeatNumberBase * PreheatTimeBase / 60 * PreheatRateBase * Width *

Depth) - (PreheatNumberENERGYSTAR* PreheatTimeENERGYSTAR/60 *

PreheatRateENERGYSTAR * Width * Depth)

ΔDailyCookingEnergy = (LB * EFOOD/ EffBase) - (LB * EFOOD/ EffENERGYSTAR)

Where:

HOURSday = Average Daily Operation

= custom or if unknown, use 12 hours

Days = Annual days of operation

= custom or if unknown, use 365.25 days a year

LB = Food cooked per day

= custom or if unknown, use 100 pounds

Width = Griddle Width

= custom or if unknown, use 3 feet

Depth = Griddle Depth

= custom or if unknown, use 2 feet

EffENERGYSTAR = Cooking Efficiency ENERGY STAR

= custom or if unknown, use 70%

EffBase = Cooking Efficiency Baseline

= custom or if unknown, use 65%

PCENERGYSTAR = Production Capacity ENERGY STAR

= custom or if unknown, use 40/6 = 6.67 pounds/hr/sq ft

PCBase = Production Capacity base

= custom or if unknown, use 35/6 = 5.83 pounds/hr/sq ft

PreheatNumberENERGYSTAR = Number of preheats per day

= custom or if unknown, use 1

²²⁹ Algorithms and assumptions derived from ENERGY STAR Griddle Commercial Kitchen Equipment Savings Calculator.

PreheatNumberBase = Number of preheats per day

= custom or if unknown, use 1

PreheatTimeENERGYSTAR = preheat length

= custom or if unknown, use 15 minutes

PreheatTimeBase = preheat length

= custom or if unknown, use 15 minutes

PreheatRateENERGYSTAR = preheat energy rate high efficiency

= custom or if unknown, use 8000/6 = 1333 W/sq ft

PreheatRateBase = preheat energy rate baseline

= custom or if unknown, use 16000/6 = 2667 W/sq ft

IdleENERGYSTAR = Idle energy rate

= custom or if unknown, use 320 W/sq ft

IdleBase = Idle energy rate

= custom or if unknown, use 400 W/sq ft

EFOOD = ASTM energy to food

= 139 w/pound

For example, an ENERGY STAR griddle with a tested heavy load cooking energy efficiency of 70 percent or greater and an idle energy rate of 320 W per square foot of cooking surface or less would save.

 Δ DailyIdleEnergy = [400 * 3 * 2 * (12 - (100/(35/6 * 3 * 2)) - (1 *15/60)]- [320 * (12 - (100/(35/6 * 3 * 2)) - (1 *15/60)]- [320 * (12 - (100/(35/6 * 3 * 2)) - (1 *15/60)]- [320 * (12 - (100/(35/6 * 3 * 2)) - (1 *15/60)]- [320 * (12 - (100/(35/6 * 3 * 2)) - (1 *15/60)]- [320 * (12 - (100/(35/6 * 3 * 2)) - (1 *15/60)]- [320 * (12 - (100/(35/6 * 3)))]- [320 * (12 - (100/(35/6 * 3)))]- [320 * (12 - (100/(35/6 * 3)))]- [320 * (12 - (100/(35/6 * 3)))]- [320 * (12 - (100/(35/6 * 3)))]- [320 * (12 - (100/(35/6 * 3)))]- [320 * (12 - (100/(35/6 * 3)))]- [320 * (1

(100/(40/6 * 3 * 2)) - (1* 15/60]

= 3583 W

 Δ DailyPreheatEnergy = (1*15/60*16000/6*3*2) - <math>(1*15/60*8000/6*3*2)

= 2000W

 Δ DailyCookingEnergy = (100 * 139 / 0.65) - (100 * 139 / 0.70)

= 1527 W

 Δ kWh = (2000+1527+3583) * 365.25 /1000

= 2597 kWh

SUMMER COINCIDENT PEAK DEMAND SAVINGS

 $kW = \Delta kWh/Hours * CF$

For example, an ENERGY STAR griddle in a cafeteria with a tested heavy load cooking energy efficiency of 70 percent or greater and an idle energy rate of 320 W per square foot of cooking surface or less would save

=2597 kWh/4308 * 0.39

= 0.24 kW

NATURAL GAS ENERGY SAVINGS

Custom calculation for single or double-sided gas griddles or dual fuel griddles below, otherwise use deemed value of 149 therms.

 Δ Therms = (Δ Idle Energy + Δ Preheat Energy + Δ Cooking Energy) * Days /100000

Where:

ΔDailyIdleEnergy =[(IdleBase * Width * Depth * (HOURSday - LB/(PCBase * Width * Depth)) –

(PreheatNumberBase* PreheatTimeBase/60)]- [(IdleENERGYSTAR * Width *

Depth * (HOURSday – (LB/(PCENERGYSTAR * Width * Depth)) – (PreheatNumberENERGYSTAR* PreheatTimeENERGYSTAR/60]

ΔDailyPreheatEnergy = (PreHeatNumberBase * PreheatTimeBase / 60 * PreheatRateBase * Width *

Depth) - (PreheatNumberENERGYSTAR* PreheatTimeENERGYSTAR/60 *

PreheatRateENERGYSTAR * Width * Depth)

ΔDailyCookingEnergy = (LB * EFOOD/ EffBase) - (LB * EFOOD/ EffENERGYSTAR)

Where (new variables only):

EffENERGYSTAR = Cooking Efficiency ENERGY STAR

= custom or if unknown, use 38%

EffBase = Cooking Efficiency Baseline

= custom or if unknown, use 32%

PCENERGYSTAR = Production Capacity ENERGY STAR

= custom or if unknown, use 45/6 = 7.5 pounds/hr/sq ft

PCBase = Production Capacity base

= custom or if unknown, use 25/6 = 4.17 pounds/hr/sq ft

PreheatRateENERGYSTAR = preheat energy rate high efficiency

= custom or if unknown, use 60000/6 = 10000 btu/h/sq ft

PreheatRateBase = preheat energy rate baseline

= custom or if unknown, use 84000/6 = 14000 btu/h/sq ft

IdleENERGYSTAR = Idle energy rate

= custom or if unknown, use 15900/6 = 2650 btu/h/sq ft

IdleBase = Idle energy rate

= custom or if unknown, use 21000/6 = 3500 btu/h/sq ft

EFOOD = ASTM energy to food

= 475 btu/pound

For dual fuel griddles, assume that half of the therms savings calculated according to the algorithm above are gas savings and half are electric savings. Electric savings for dual griddles should be calculated as $\Delta kWh = (\Delta Therms * 0.50) * 29.3$.

²³⁰ Duel fuel griddles are usually electric top plates and gas bottom plates, often used by fast food restaurants. As per DOE workpaper "Energy Savings Potential and RD&D Opportunities for Commercial Building Appliances (2015 Update)" these models have a "second heating plate that is lowered on top of the food and used to simultaneously cook both sides." It therefore is reasonable to assume half savings are attributed to gas v electric.

For example, an ENERGY STAR griddle with a tested heavy load cooking energy efficiency of 38 percent or greater and an idle energy rate of 2,650 Btu/h per square foot of cooking surface or less and an Idle Energy Consumption Rate < 2,600 Btu/h per square foot of cooking surface would save.

 Δ DailyIdleEnergy =[3500 * 3 * 2 * (12 - 100/(25/6* 3 * 2)) - (1* 15/60))]- [(2650 * 3 * 2 * (12 - 100/(25/6* 3 * 2))]- (1* 15/60)]

(100/(45/6 * 3 * 2)) - (1* 15/60)))]

= 11258 Btu

 Δ DailyPreheatEnergy = (1 * 15 / 60 * 14,000 * 3 * 2) - <math>(1* 15/60 * 10000 * 3 * 2)

= 6000 btu

 Δ DailyCookingEnergy = (100 * 475 / 0.32) - (100 * 475 / 0.38)

=23438 btu

 Δ Therms = (11258 + 6000 + 23438) * 365.25 / 100000

=149 therms

WATER IMPACT DESCRIPTIONS AND CALCULATION

N/A

DEEMED O&M COST ADJUSTMENT CALCULATION

N/A

MEASURE CODE: CI-FSE-ESGR-V04-200101

4.2.9 ENERGY STAR Hot Food Holding Cabinets

DESCRIPTION

This measure applies to electric ENERGY STAR hot food holding cabinets (HFHC) installed in a commercial kitchen.

This measure was developed to be applicable to the following program types: TOS. If applied to other program types, the measure savings should be verified.

DEFINITION OF EFFICIENT EQUIPMENT

To qualify for this measure the installed equipment must be an ENERGY STAR certified HFHC.

DEFINITION OF BASELINE EQUIPMENT

The baseline equipment is an electric HFHC that's not ENERGY STAR certified and at end of life.

DEEMED LIFETIME OF EFFICIENT EQUIPMENT

The expected measure life is assumed to be 12 years. 231

DEEMED MEASURE COST

The incremental capital cost for this measure is:²³²

HFHC Size	Incremental Cost
Full Size (20 cubic feet)	\$1200
¾ Size (12 cubic feet)	\$1800
½ Size (8 cubic feet)	\$1500

LOADSHAPE

Loadshape C01 - Commercial Electric Cooking

COINCIDENCE FACTOR

Summer Peak Coincidence Factor for measure is provided below for different building type: 233

Location	CF
Fast Food Limited Menu	0.32
Fast Food Expanded Menu	0.41
Pizza	0.46
Full Service Limited Menu	0.51
Full Service Expanded Menu	0.36
Cafeteria	0.39

-

²³¹ Lifetime from ENERGY STAR Commercial Kitchen Equipment Calculator, Hot Food Holding Cabinet Calculations, which cites reference as "FSTC research on available models, 2009".

²³² Measure cost from ENERGY STAR Commercial Kitchen Equipment Calculator, which cites reference as "EPA research on available models using AutoQuotes, 2010".

²³³Values taken from Minnesota Technical Reference Manual (Version 2.2, effective May 2, 2018), 'Electric Oven and Range' measure and are based upon "Project on Restaurant Energy Performance-End-Use Monitoring and Analysis", Appendixes I and II, Claar, et. al., May 1985.

Algorithm

CALCULATION OF SAVINGS

ELECTRIC ENERGY SAVINGS

Custom calculation below, otherwise use deemed values depending on HFHC size: 234

Cabinet Size	Savings (kWh)
Full Size HFHC	9308
¾ Size HFHC	3942
½ Size HFHC	2628

 $\Delta kWh = HFHCBaselinekWh_HFHCENERGYSTARkWh$

Where:

HFHCBaselinekWh = PowerBaseline* HOURSday * Days/1000

PowerBaseline = Custom, otherwise

Cabinet Size	Power (W)
Full Size HFHC	2500
¾ Size HFHC	1200
½ Size HFHC	800

HOURSday = Average Daily Operation

= custom or if unknown, use 15 hours

Days = Annual days of operation

= custom or if unknown, use 365.25 days a year

HFHCENERGYSTARkWh = PowerENERGYSTAR* HOURSday * Days/1000

PowerENERGYSTAR = Custom, otherwise

Cabinet Size	Power (W)
Full Size HFHC	800
¾ Size HFHC	480
½ Size HFHC	320

HOURSday = Average Daily Operation

= custom or if unknown, use 15 hours

Days = Annual days of operation

= custom or if unknown, use 365.25 days a year

²³⁴ Algorithms and assumptions derived from ENERGY STAR Commercial Kitchen Equipment Savings Calculator.

For example, if a full size HFHC is installed the measure would save:

ΔkWh = (PowerBaseline* HOURSday * Days)/1000 – (PowerENERGYSTAR* HOURSday * Days)/1000

= (2500*15*365.25)/1000 - (800*15*365.25)/1000

= 9,314 kWh

SUMMER COINCIDENT PEAK DEMAND SAVINGS

 Δ kW = Δ kWh/Hours * CF Where: Hours = Hoursday *Days

For example, if a full size HFHC is installed in a cafeteria the measure would save:

= 9,314 kWh / (15*365.25)* .39

=0 .66 kW

NATURAL GAS ENERGY SAVINGS

N/A

WATER IMPACT DESCRIPTIONS AND CALCULATION

N/A

DEEMED O&M COST ADJUSTMENT CALCULATION

N/A

MEASURE CODE: CI-FSE-ESHH-V03-190101

4.2.10 Ice Maker

DESCRIPTION

This measure relates to the installation of a new ENERGY STAR qualified commercial ice machine. The ENERGY STAR label applied to air-cooled, cube-type machines including ice-making head, self-contained, and remote-condensing units. This measure could relate to the replacing of an existing unit at the end of its useful life, or the installation of a new system in a new or existing building.

This measure was developed to be applicable to the following program types: TOS and NC. If applied to other program types, the measure savings should be verified.

DEFINITION OF EFFICIENT EQUIPMENT

In order for this characterization to apply, the efficient equipment is assumed to be a new commercial ice machine meeting the minimum ENERGY STAR efficiency level standards.

ENERGY STAR Requirements (Version 3.0, Effective January 28, 2018)

ENERGY STAR Requirements for Air-Cooled Batch-Type Ice Makers				
Equipment	Applicable Ice Harvest Rate	ENERGY STAR Energy Consumption		Potable Water Use
Type	Range (lbs of ice/24 hrs)	Rate (kWh/100 lbs ice)		(gal/100 lbs ice)
	H < 300		≤ 9.20 - 0.01134H	
IMH	300 ≤ H < 800		≤ 6.49 - 0.0023H	≤ 20.0
IIVIII	800 ≤ H < 1500		≤ 5.11 - 0.00058H	≥ 20.0
	1500 ≤ H ≤ 4000		≤ 4.24	
RCU	H < 988		≤ 7.17 – 0.00308H	≤ 20.0
RCU	988 ≤ H ≤ 4000		≤ 4.13	≥ 20.0
	H < 110		≤ 12.57 - 0.0399H	
SCU	110 ≤ H < 200		≤ 10.56 - 0.0215H	≤ 25.0
	200 ≤ H ≤ 4000		≤ 6.25	
ENERGY STAR Requirements for Air-Cooled Continuous-Type Ice Makers				
Equipment	Applicable Ice Harvest Rate Range		ENERGY STAR Energy	Potable Water Use
Type	(lbs of ice/24 hrs)	ilige	Consumption Rate (kWh/100	(gal/100 lbs ice)
туре	(153 01 166/24 1113)		lbs ice)	(gai) 100 ibs ice)
	H < 310		≤ 7.90 – 0.005409H	
IMH	310 ≤ H < 820		≤ 7.08 – 0.002752H	≤ 15.0
	820 ≤ H ≤ 4000		≤ 4.82	
RCU	H < 800		≤ 7.76 – 0.00464H	≤ 15.0
Reo	800 ≤ H ≤ 4000		≤ 4.05	2 15.0
	H < 200		≤ 12.37 – 0.0261H	
SCU	200 ≤ H < 700		≤ 8.24 – 0.005429H	≤ 15.0
	700 ≤ H ≤ 4000		≤ 4.44	

DEFINITION OF BASELINE EQUIPMENT

In order for this characterization to apply, the baseline equipment is assumed to be a commercial ice machine meeting federal equipment standards established January 28, 2018.

DEEMED LIFETIME OF EFFICIENT EQUIPMENT

The expected measure life is assumed to be 9 years.²³⁵

DEEMED MEASURE COST

When available, the actual cost of the measure installation and equipment shall be used. The incremental capital cost for this measure is \$0 for Batch-Type and Continuous-Type²³⁶.

LOADSHAPE

Loadshape C23 - Commercial Refrigeration

COINCIDENCE FACTOR

The Summer Peak Coincidence Factor is assumed to equal 0.937.

Algorithm

CALCULATION OF SAVINGS

ELECTRIC ENERGY SAVINGS

 $\Delta kWH = [(kWh_{base} - kWh_{ee}) / 100] * (DC * H) * 365.25$

Where:

kWh_{base} = maximum kWh consumption per 100 pounds of ice for the baseline equipment

= calculated as shown in the table below using the actual Harvest Rate (H) of the efficient equipment²³⁷.

kWhee = maximum kWh consumption per 100 pounds of ice for the efficient equipment

= calculated as shown in the table below using the actual Harvest Rate (H) of the efficient equipment.

Energy Consumption of Air-Cooled Batch-Type Ice Makers			
Ice Maker Type	Applicable Ice Harvest Rate Range (lbs of ice/24 hrs)	kWh _{Base}	kWh _{ESTAR}
	H < 300	10-0.01233H	≤ 9.20 - 0.01134H
IMH	300 ≤ H < 800	7.05-0.0025H	≤ 6.49 - 0.0023H
IIVIII	800 ≤ H < 1500	5.55-0.00063H	≤ 5.11 - 0.00058H
	1500 ≤ H ≤ 4000	4.61	≤ 4.24
RCU	H < 988	7.97-0.00342H	≤ 7.17 – 0.00308H
RCO	988 ≤ H ≤ 4000	4.59	≤ 4.13
	H < 110	14.79-0.0469H	≤ 12.57 - 0.0399H
SCU	110 ≤ H < 200	12.42-0.02533H	≤ 10.56 - 0.0215H
	200 ≤ H ≤ 4000	7.35	≤ 6.25
Energy Consumption of Air-Cooled Continuous-Type Ice Makers			

²³⁵ Based on DOE Technical Support Document, 2014 as recommended in Navigant 'ComEd Effective Useful Life Research Report', May 2018.

²³⁶Incremental costs from ENERGY STAR Commercial Kitchen Equipment Savings Calculator. Calculator cites EPA research using AutoQuotes, 2016.

²³⁷ Use the appropriate equipment type baseline and ice harvest rate range when calculating the savings for a CEE Tier Advanced ice maker.

Energy Consumption of Air-Cooled Batch-Type Ice Makers			
Ice Maker Type	Applicable Ice Harvest Rate Range (lbs of ice/24 hrs)	kWh _{Basa}	
Equipment Type	Applicable Ice Harvest Rate Range (lbs of ice/24 hrs)	kWh _{Basa}	
	H < 310	9.19-0.00629H	≤ 7.90 – 0.005409H
IMH	310 ≤ H < 820	8.23-0.0032H	≤ 7.08 – 0.002752H
	820 ≤ H ≤ 4000	5.61	≤ 4.82
RCU	H < 800	9.7-0.0058H	≤ 7.76 – 0.00464H
RCO	800 ≤ H ≤ 4000	5.06	≤ 4.05
	H < 200	14.22-0.03H	≤ 12.37 – 0.0261H
SCU	200 ≤ H < 700	9.47-0.00624H	≤ 8.24 – 0.005429H
	700 ≤ H ≤ 4000	5.1	≤ 4.44

= conversion factor to convert kWhbase and kWhee into maximum kWh consumption per pound of ice.

DC = Duty Cycle of the ice machine

 $= 0.57^{238}$

H = Harvest Rate (pounds of ice made per day)

= Actual installed

365.35 = days per year

For example, a batch ice machine with an ice making head producing 450 pounds of ice would save

$$\Delta$$
kWH = [(5.9 – 5.5) / 100] * (0.57 * 450) * 365.25
= 440 kWh

SUMMER COINCIDENT PEAK DEMAND SAVINGS

 $\Delta kW = \Delta kWh / (HOURS * DC) * CF$

Where:

HOURS = annual operating hours

 $= 8766^{239}$

CF = 0.937

²³⁸Duty cycle varies considerably from one installation to the next. TRM assumptions from Vermont, Wisconsin, and New York vary from 40 to 57%, whereas the ENERGY STAR Commercial Ice Machine Savings Calculator assumes a value of 75%. A field study of eight ice machines in California indicated an average duty cycle of 57% ("A Field Study to Characterize Water and Energy Use of Commercial Ice-Cube Machines and Quantify Saving Potential", Food Service Technology Center, December 2007). Furthermore, a report prepared by ACEEE assumed a value of 40% (Nadel, S., Packaged Commercial Refrigeration Equipment: A Briefing Report for Program Planners and Implementers, ACEEE, December 2002). The value of 57% was utilized since it appears to represent a high quality data source.

²³⁹Unit is assumed to be connected to power 24 hours per day, 365.25 days per year.

For example, an ice machine with an ice making head producing 450 pounds of ice would save

ΔkW = 440/(8766 * 0.57) * .937 = 0.083 kW

NATURAL GAS ENERGY SAVINGS

N/A

WATER IMPACT DESCRIPTIONS AND CALCULATION

While the ENERGY STAR labeling criteria require that certified commercial ice machines meet certain "maximum potable water use per 100 pounds of ice made" requirements, such requirements are intended to prevent equipment manufacturers from gaining energy efficiency at the cost of water consumptions. A review of the AHRI Certification Directory²⁴⁰ indicates that approximately 81% of air-cooled, cube-type machines meet the ENERGY STAR potable water use requirement. Therefore, there are no assumed water impacts for this measure.

DEEMED O&M COST ADJUSTMENT CALCULATION

N/A

MEASURE CODE: CI-FSE-ESIM-V05-220101

²⁴⁰AHRI Certification Directory, Automatic Commercial Ice Makers, Accessed on 7/7/10.

4.2.11 High Efficiency Pre-Rinse Spray Valve

DESCRIPTION

Pre-rinse spray valves use a spray of water to remove food waste from dishes prior to cleaning in a dishwasher. More efficient spray valves use less water thereby reducing water consumption, water heating cost, and waste water (sewer) charges. Pre-rinse spray valves include a nozzle, squeeze lever, and dish guard bumper. Pre-rinse spray valves are manually operated, and the frequency of use depends on the volume of dirty dishes washed at a facility. The primary impacts of this measure are water savings. Reduced hot water consumption saves either natural gas or electricity, depending on the type of energy the hot water heater uses.

This measure was developed to be applicable to the following program types: TOS, EREP, KITS and DI. If applied to other program types, the measure savings should be verified.

DEFINITION OF EFFICIENT EQUIPMENT

To qualify for this measure, the new or replacement pre-rinse spray nozzle must have a maximum flow rate that meets program requirements.

DEFINITION OF BASELINE EQUIPMENT

The baseline equipment flow rate depends on program type. For TOS, the baseline equipment is a new pre-rinse spray valve with a maximum flow rate of 1.23 gpm or less.²⁴¹ For EREP and DI, the baseline equipment is an existing pre-rinse spray valve with an assumed flow rate of 2.14 gpm or less.²⁴²

DEEMED LIFETIME OF EFFICIENT EQUIPMENT

The expected measure life is assumed to be 5 years. 243

DEEMED MEASURE COST

When available, the actual cost of the measure (including labor where applicable) should be used. If unknown, the incremental cost of this measure for TOS programs is assumed to be $\$0.^{244}$ For EREP, KITS and DI programs, the total installed cost is assumed to be $\$54.^{245}$

LOADSHAPE

Loadshape C01 - Commercial Electric Cooking

COINCIDENCE FACTOR

with spray valve installations.

N/A

11/ /-

valves only when other kitchen equipment is also being installed, and therefore, there are no additional labor costs associated

²⁴¹ Baseline for TOS programs is calculated using the maximum flow rate for each product class in 10 CFR 431.266, Energy Efficiency Program for Certain Commercial and Industrial Equipment weighted by estimated 2018 shipments for each product class from Table 3.6.1: U.S. DOE, "Technical Support Document: Energy Efficiency Program for Consumer Products and Commercial and Industrial Equipment: Commercial Prerinse Spray Valves," December 2015.

Average flow rate of spray valve replaced through direct install programs from DNV-GL, "Impact Evaluation of National Grid Rhode Island C&I Prescriptive Gas Pre-Rinse Spray Valve Measure – Final Report," September 30, 2014, page 6-6.
 Measure life from U.S. DOE, "Technical Support Document: Energy Efficiency Program for Consumer Products and Commercial and Industrial Equipment: Commercial Prerinse Spray Valves," December 2015, page 8-13."
 Interpret Products and Commercial and Industrial Equipment: Commercial Prerinse Spray Valves," December 2015, page 8-1.
 Total installed cost is the manufacturer selling price (\$35.40) from Table 8.2.1 multiplied by the retailer markup (1.52) from Table 8.2.2: U.S. DOE, "Technical Support Document: Energy Efficiency Program for Consumer Products and Commercial and Industrial Equipment: Commercial Prerinse Spray Valves," December 2015. It is assumed that programs typically install spray

Algorithm

CALCULATION OF ENERGY SAVINGS

ELECTRIC ENERGY SAVINGS (NOTE WATER SAVINGS MUST FIRST BE CALCULATED)

 Δ kWH = Δ Water (gallons) * 8.33 * 1 * (Tout - Tin) * (1/EFF_Elec) /3,412 * FLAG

Where:

ΔWater (gallons) = amount of water saved as calculated below

8.33 = specific mass in pounds of one gallon of water (lbm/gal)

1 = Specific heat of water: 1 Btu/lbm/°F

Tout = Water Heater Outlet Water Temperature

= custom, otherwise assume Tin + 70°F temperature rise from Tin²⁴⁶

Tin = Inlet Water Temperature

= custom, otherwise assume 50.7°F ²⁴⁷

EFF_Elec = Efficiency of electric water heater supplying hot water to pre-rinse spray valve

=custom, otherwise assume 98%²⁴⁸

Flag = 1 if electric or 0 if gas

Time of Sale: For example, a new spray nozzle with 0.98 gal/min flow replacing a nozzle with 1.23 gal/min flow at a large institutional establishments with a cafeteria with 70 degree temperature rise of water used by the prerinse spray valve that is heated by electric hot water saves annually:

$$\Delta$$
kWH = 14,040 * 8.33 * 1 * ((70+50.7) – 50.7) * (1/.98) /3,412 * 1 = 2.448kWh

Retrofit: For example, a new spray nozzle with 0.98 gal/min flow replacing a nozzle with 2.14 gal/min flow at a large institutional establishments with a cafeteria with 70 degree temperature rise of water used by the prerinse spray valve that is heated by electric hot water equals:

Secondary kWh Savings for Water Supply and Wastewater Treatment

The following savings should be included in the total savings for this measure, but should not be included in TRC tests to avoid double counting the economic benefit of water savings.

$$\Delta kWh_{water} = \Delta Water (gallons) / 1,000,000 * E_{water total}$$

Where:

E_{water total} = IL Total Water Energy Factor (kWh/Million Gallons)

²⁴⁶If unknown, assume a 70 degree temperature rise from Tin per Food Service Technology Center calculator assumptions to account for variations in mixing and water heater efficiencies.

²⁴⁷ Table 4 in Chen, et. al., "Calculating Average Hot Water Mixes of Residential Plumbing Fixtures", June 2020, reports a value of 50.7°F for inlet water temperature for U.S. Census Division 3.

²⁴⁸ Electric water heaters have recovery efficiency of 98%, as sourced from available products on the AHRI Certification Directory.

=5,010²⁴⁹

Time of Sale: For example, a new spray nozzle with 0.98 gal/min flow replacing a nozzle with 1.23 gal/min flow at a large institutional establishment with a cafeteria equals

 Δ Water (gallons) = (1.23 - 0.98) * 60 * 3 * 312

= 14,040 gal/yr

 ΔkWh_{water} = 14,040/1,000,000*5,010

= 70 kWh

SUMMER COINCIDENT PEAK DEMAND SAVINGS

N/A

NATURAL GAS ENERGY SAVINGS

 Δ Therms = Δ Water (gallons) * 8.33 * 1 * (Tout - Tin) * (1/EFF_Gas) /100,000 * (1 - FLAG)

Where (new variables only):

EFF_Gas = Efficiency of gas water heater supplying hot water to pre-rinse spray valve

= custom, otherwise assume 80%²⁵⁰

Time of Sale: For example, a new spray nozzle with 0.98 gal/min flow replacing a nozzle with 1.23 gal/min flow at a large institutional establishments with a cafeteria with 70 degree temperature of water used by the prerinse spray valve that is heated by fossil fuel hot water saves annually:

 Δ Therms = 14,040 * 8.33 * 1 * ((70+50.7) - 50.7) * (1/0.80)/100,000 * (1-0)

= 102 Therms

Retrofit: For example, a new spray nozzle with 0.98 gal/min flow replacing a nozzle with 2.14 gal/min flow at a busy large institutional establishments with a cafeteria with 70 degree temperature rise of water used by the pre-rinse spray valve that is heated by fossil fuel hot water saves annually:

 Δ Therms = 65,146 * 8.33 * 1 * ((70+50.7) - 50.7) * (1/0.80)/100,000 * (1-0)

=475 Therms

WATER IMPACT CALCULATION 251

ΔWater (gallons) = (FLObase - FLOeff) * 60 * HOURSday * DAYSyear * ISR

Where:

FLObase = Base case flow in gallons per minute, or custom (Gal/min)

²⁴⁹ This factor include 2571 kWh/MG for water supply based on Illinois energy intensity data from a 2012 ISAWWA study and 2439 kWh/MG for wastewater treatment based on national energy intensity use estimates. For more information please review Elevate Energy's 'IL TRM: Energy per Gallon Factor, May 2018 paper'.

²⁵⁰ IECC 2015, Table C404.2, Minimum Performance of Water-Heating Equipment

²⁵¹In order to calculate energy savings, water savings must first be calculated

Time of Sale	Direct Install
1.23 gal/min ²⁵²	2.14 gal/min ²⁵³

FLOeff = Efficient case flow in gallons per minute or custom (Gal/min)

 $= 0.98 \, \text{gal/min}^{254}$

60 = Minutes per hour

HOURSday = Hours per day that the pre-rinse spray valve is used at the site, custom, otherwise:²⁵⁵

Application	Hours/day
Small, quick- service restaurants	1
Medium-sized casual dining restaurants	1.5
Large institutional establishments with cafeteria	3

DAYSyear = Days per year pre-rinse spray valve is used at the site, custom, otherwise 312 days/yr

based on assumed 6 days/wk x 52 wk/yr = 312 day/yr.

ISR = in-service-rate, the percentage of units actually installed. For kits programs, if survey

data is unavailable, use 0.466²⁵⁶. For all other programs use 1.0.

Time of Sale: For example, a new spray nozzle with 0.98 gal/min flow replacing a nozzle with 1.23 gal/min flow at a large institutional establishment with a cafeteria equals

$$= (1.23 - 0.98) * 60 * 3 * 312$$

= 14,040 gal/yr

Retrofit: For example, a new spray nozzle with 0.98 gal/min flow replacing a nozzle with 2.14 gal/min flow at a large institutional establishments with a cafeteria equals

$$= (2.14 - 0.98) * 60 * 3 * 312$$

= 65,146 gal/yr

DEEMED O&M COST ADJUSTMENT CALCULATION

N/A

²⁵²Baseline for TOS programs is calculated using the maximum flow rate for each product class in 10 CFR 431.266, Energy Efficiency Program for Certain Commercial and Industrial Equipment weighted by estimated 2018 shipments for each product class from Table 3.6.1: U.S. DOE, "Technical Support Document: Energy Efficiency Program for Consumer Products and Commercial and Industrial Equipment: Commercial Prerinse Spray Valves," December 2015.

²⁵³ Average flow rate of spray valve replaced through direct install programs from DNV-GL, "Impact Evaluation of National Grid Rhode Island C&I Prescriptive Gas Pre-Rinse Spray Valve Measure – Final Report," September 30, 2014, page 6-6.

²⁵⁴ A new pre-rinse spray valve is assumed to be 20% more efficient than the federal standard.

²⁵⁵ Hours primarily based on PG& E savings estimates, algorithms, sources (2005), Food Service Pre-Rinse Spray Valves with review of 2010 Ohio Technical Reference Manual and Act on Energy Business Program Technical Resource Manual Rev05.

²⁵⁶ Average ISR for pre-rinse spray valves distributed to ComEd Small Business Kit customers in CY2018, CY2019, and CY2020. ISR was calculated based on 262 telephone surveys from restaurant and fire station participants. Please see file "SB Kits Survey Analysis TRMv10 Support.xlsx"

MEASURE CODE: CI-FSE-SPRY-V08-220101

4.2.12 Infrared Charbroiler

DESCRIPTION

This measure applies to natural gas fired charbroilers that utilize infrared burners installed in a commercial kitchen

This measure was developed to be applicable to the following program types: TOS. If applied to other program types, the measure savings should be verified.

DEFINITION OF EFFICIENT EQUIPMENT

To qualify for this measure the installed equipment must be a new natural gas charbroiler with infrared burners.

DEFINITION OF BASELINE EQUIPMENT

The baseline equipment is an existing natural gas charbroiler without infrared burners.

DEEMED LIFETIME OF EFFICIENT EQUIPMENT

The expected measure life is assumed to be 12 years. 257

DEEMED MEASURE COST

The incremental capital cost for this measure is \$2173.258

LOADSHAPE

N/A

COINCIDENCE FACTOR

N/A

Algorithm

CALCULATION OF SAVINGS

ELECTRIC ENERGY SAVINGS

N/A

SUMMER COINCIDENT PEAK DEMAND SAVINGS

N/A

NATURAL GAS ENERGY SAVINGS

Custom calculation below, otherwise use deemed value of 707 therms based on default values.²⁵⁹

$$\Delta Therms = \frac{(\Delta PreheatEnergy + \Delta CookingEnergy) * Days}{100,000}$$

$$\Delta PreheatEnergy = (PreheatRate_{Base} - PreheatRate_{EE}) * Preheats * \frac{PreheatTime}{60}$$

²⁵⁷ Lifecycle determined from Food Service Technology Center Gas Broiler Life-Cycle Cost Calculator and from FSTC Broiler Technology Assessment.

²⁵⁸ See 'Arkansas Deemed TRM Table for GasFoodService.xls' from v3.0 Arkansas Technical Reference Manual.

²⁵⁹ Assumptions derived from Food Service Technology Center Gas Broiler Life-Cycle Cost Calculator and from FSTC Broiler Technology Assessment, Section 4: Broilers.

 Δ CookingEnergy = $(InputRate_{Base} - InputRate_{EE}) * (Duty * Hours)$

Where:

Days = Annual days of operation

= Custom or if unknown, use 312 days per year²⁶⁰

100,000 = Btu to therms conversion factor

PreheatRate_{Base} = Preheat energy rate of baseline charbroiler

= 64,000 Btu/hr

PreheatRate_{EE} = Preheat energy rate of infrared charbroiler

= Custom or if unknown, use 54,000 Btu/hr

Preheats = Number of preheats per day

= Custom or if unknown, use 1 preheat per day

PreheatTime = Length of one preheat

= Custom or if unknown, use 15 minutes per preheat²⁶¹

= Minutes to hours conversion factor

InputRate_{Base} = Input energy rate of baseline charbroiler

= 140,000 Btu/hr

InputRate_{EE} = Input energy rate of infrared charbroiler

= Custom or if unknown, use 105,000 Btu/hr

Duty = Duty cycle of charbroiler (%)

= Custom or if unknown, use 80%²⁶²

Hours = Average daily hours of operation

= Custom or if unknown, use 8 hours per day

WATER IMPACT DESCRIPTIONS AND CALCULATION

N/A

DEEMED O&M COST ADJUSTMENT CALCULATION

N/A

MEASURE CODE: CI-FSE-IRCB-V02-180101

²⁶⁰Typical annual operating time from FSTC Broiler Technology Assessment, Table 4.3.

 $^{^{\}rm 261}{\rm Typical}$ preheat time from FSTC Broiler Technology Assessment.

²⁶² Duty cycle from FSTC Broiler Technology Assessment, Table 4.3.

4.2.13 Rotisserie Oven

DESCRIPTION

This measure applies to efficient natural gas fired high efficiency rotisserie ovens utilizing infrared burners or design approaches that combine radiative heat exchangers and convection heating and installed in a commercial kitchen.

This measure was developed to be applicable to the following program types: TOS. If applied to other program types, the measure savings should be verified.

DEFINITION OF EFFICIENT EQUIPMENT

To qualify for this measure the installed equipment must be a new highly efficient natural gas rotisserie oven as defined by the program.

DEFINITION OF BASELINE EQUIPMENT

The baseline equipment is a new standard natural gas rotisserie oven.

DEEMED LIFETIME OF EFFICIENT EQUIPMENT

The expected measure life is assumed to be 12 years. 263

DEEMED MEASURE COST

The incremental capital cost for this measure is \$2665.²⁶⁴

LOADSHAPE

N/A

COINCIDENCE FACTOR

N/A

Algorithm

CALCULATION OF SAVINGS

ELECTRIC ENERGY SAVINGS

N/A

SUMMER COINCIDENT PEAK DEMAND SAVINGS

N/A

NATURAL GAS ENERGY SAVINGS

Custom calculation below based on Food Service Technology Center calculator, otherwise use deemed value of 599 therms, based on default values.

$$\Delta Therms = \frac{(InputRate_{Base} - InputRate_{EE}) * (Duty * Hours)}{100,000}$$

Where:

 $^{{}^{263}} Lifecycle\ determined\ from\ Food\ Service\ Technology\ Center\ Gas\ Oven\ Life-Cycle\ Cost\ Calculator.$

²⁶⁴See 'Arkansas Deemed TRM Table for GasFoodService.xls' from v3.0 Arkansas Technical Reference Manual.

InputRate_{Base} = Energy input rate of baseline rotisserie oven (Btu/hr)

= Custom of if unknown, use 90,000 Btu/hr²⁶⁵

= Energy input rate of efficient rotisserie oven (Btu/hr) InputRate_{EE}

= Custom of if unknown, use 50,000 Btu/hr²⁶⁶

= Duty cycle of rotisserie oven (%) Duty

= Custom or if unknown, use 60%²⁶⁷

Hours = Typical operating hours of rotisserie oven

= Custom or if unknown, use 2,496 hours²⁶⁸

100,000 = Btu to therms conversion factor

WATER IMPACT DESCRIPTIONS AND CALCULATION

N/A

DEEMED O&M COST ADJUSTMENT CALCULATION

N/A

MEASURE CODE: CI-FSE-IROV-V03-220101

²⁶⁵ Median rated energy input for rotisserie ovens from FSTC Oven Technology Assessment, Section 7: Ovens, Table 7.2. ²⁶⁶ Infrared energy input rate calculated based on efficient energy input rate of 50,000 Btu/hr, baseline cooking efficiency of

^{25%,} and infrared cooking efficiency of 45%. Efficiencies and rates derived from FSTC Gas Rotisserie Oven Test Reports and FSTC Oven Technology Assessment.

²⁶⁷ Duty cycle from Food Service Technology Center Oven Technical Assessment, Table 7.2.

²⁶⁸ Typical operating hours based on oven operating schedule of 8 hours per day, 6 days per week, 52 weeks per year, provided in Food Service Technology Center Oven Technical Assessment, Table 7.2.

4.2.14 Infrared Salamander Broiler

DESCRIPTION

This measure applies to natural gas fired high efficiency salamander broilers utilizing infrared burners installed in a commercial kitchen.

This measure was developed to be applicable to the following program types: TOS. If applied to other program types, the measure savings should be verified.

DEFINITION OF EFFICIENT EQUIPMENT

To qualify for this measure the installed equipment must be a new natural gas salamander broiler with infrared burners

DEFINITION OF BASELINE EQUIPMENT

The baseline equipment is an existing natural gas salamander broiler without infrared burners

DEEMED LIFETIME OF EFFICIENT EQUIPMENT

The expected measure life is assumed to be 12 years. 269

DEEMED MEASURE COST

The incremental capital cost for this measure is \$1,000.270

LOADSHAPE

N/A

COINCIDENCE FACTOR

N/A

Algorithm

CALCULATION OF SAVINGS

ELECTRIC ENERGY SAVINGS

N/A

SUMMER COINCIDENT PEAK DEMAND SAVINGS

N/A

NATURAL GAS ENERGY SAVINGS

Custom calculation below based on Food Service Technology Center calculator, otherwise use deemed value of 240 therms, based on defaults.

$$\Delta Therms = \frac{(InputRate_{Base} - InputRate_{EE}) * (Duty * Hours)}{100,000}$$

Where:

²⁶⁹ Lifecycle determined from Food Service Technology Center Gas Broiler Life-Cycle Cost Calculator and from FSTC Broiler Technology Assessment.

²⁷⁰See 'Arkansas Deemed TRM Table for GasFoodService.xls' from v3.0 Arkansas Technical Reference Manual.

InputRate_{Base} = Rated energy input rate of baseline salamander broiler (Btu/hr)

= 38,500 Btu/hr²⁷¹

InputRate_{EE} = Rated energy input rate of infrared salamander broiler (Btu/hr)

= Custom; or if unknown, use 24,750 Btu/hr²⁷²

Duty = Duty cycle of salamander broiler (%)

= Custom; or if unknown, use 70%²⁷³

Hours = Typical operating hours of salamander broiler

= Custom; or if unknown, use 2,496 hours²⁷⁴

100,000 = Btu to therms conversion factor

WATER IMPACT DESCRIPTIONS AND CALCULATION

N/A

DEEMED O&M COST ADJUSTMENT CALCULATION

N/A

MEASURE CODE: CI-FSE-IRBL-V02-180101

²⁷¹ Median rated energy input for salamander broilers from FSTC Broiler Technology Assessment, Section 4: Broilers, Table 4.3. ²⁷² Calculated energy input rate based on baseline energy input rate of 38,500 Btu/hr, baseline cooking efficiency of 22.5%, and

infrared cooking efficiency of 35%.

²⁷³ Duty cycle from Food Service Technology Center Broiler Technical Assessment, Table 4.3.

²⁷⁴ Typical operating hours based on broiler operating schedule of 8 hours per day, 6 days per week, 52 weeks per year, provided in Food Service Technology Center Broiler Technical Assessment, Table 4.3.

4.2.15 Infrared Upright Broiler

DESCRIPTION

This measure applies to natural gas fired high efficiency upright broilers utilizing infrared burners and installed in a commercial kitchen.

This measure was developed to be applicable to the following program types: TOS. If applied to other program types, the measure savings should be verified.

DEFINITION OF EFFICIENT EQUIPMENT

To qualify for this measure the installed equipment must be a new natural gas upright broiler with infrared burners.

DEFINITION OF BASELINE EQUIPMENT

The baseline equipment is an existing natural gas upright broiler without infrared burners.

DEEMED LIFETIME OF EFFICIENT EQUIPMENT

The expected measure life is assumed to be 12 years. 275

DEEMED MEASURE COST

The incremental capital cost for this measure is \$4,400.276

LOADSHAPE

N/A

COINCIDENCE FACTOR

N/A

Algorithm

CALCULATION OF SAVINGS

ELECTRIC ENERGY SAVINGS

N/A

SUMMER COINCIDENT PEAK DEMAND SAVINGS

N/A

NATURAL GAS ENERGY SAVINGS

Custom calculation below based on Food Service Technology Center calculator, otherwise use deemed value of 943 therms based on default values.

$$\Delta Therms = \frac{(InputRate_{Base} - InputRate_{EE}) * (Duty * Hours)}{100.000}$$

Where:

²⁷⁵ Lifecycle determined from Food Service Technology Center Gas Broiler Life-Cycle Cost Calculator and from FSTC Broiler Technology Assessment.

²⁷⁶See 'Arkansas Deemed TRM Table for GasFoodService.xls' from v3.0 Arkansas Technical Reference Manual.

InputRate_{Base} = Rated energy input rate of baseline upright broiler (Btu/hr)

= 144,000 Btu/hr²⁷⁷

InputRate_{EE} = Rated energy input rate of infrared upright broiler (Btu/hr)

= Custom; or if unknown, use 90,000 Btu/hr²⁷⁸

Duty = Duty cycle of upright broiler (%)

= Custom; or if unknown, use 70%²⁷⁹

Hours = Typical operating hours of upright broiler

= Custom; or if unknown, use 2,496 hours²⁸⁰

100,000 = Btu to therms conversion factor

WATER IMPACT DESCRIPTIONS AND CALCULATION

N/A

DEEMED O&M COST ADJUSTMENT CALCULATION

N/A

MEASURE CODE: CI-FSE-IRUB-V02-180101

²⁷⁷ Baseline energy input rate calculated based on efficient energy input rate of 90,000 Btu/hr, baseline cooking efficiency of 25%, and infrared cooking efficiency of 40%.

²⁷⁸ Median rated energy input for upright broilers from FSTC Broiler Technology Assessment, Section 4.0: Broiler, Table 4.3.

²⁷⁹ Duty cycle from Food Service Technology Center Broiler Technical Assessment, Table 4.3.

²⁸⁰ Typical operating hours based on broiler operating schedule of 8 hours per day, 6 days per week, 52 weeks per year, provided in Food Service Technology Center Broiler Technical Assessment, Table 4.3.

4.2.16 Kitchen Demand Ventilation Controls

DESCRIPTION

Installation of commercial kitchen demand ventilation controls that vary the ventilation based on cooking load and/or time of day.

IECC 2018 specifies that Kitchen Demand Control Ventilation is a mandatory compliance pathway for systems over 5,000 CFM of exhaust airflow. As stated, each kitchen exhaust hood shall comply with one of the following:

- Not < 50% of all replacement air shall be transfer air that would otherwise be exhausted.
- Demand ventilation systems on not < 75% of the exhaust air that are configured to provide not less than 50% reduction in exhaust and replacement air system airflow rates including controls necessary to modulate airflow in response to appliance operation and maintain full capture and containment of smoke, effluent, and combustion products during cooking and idle.
- Listed energy recovery devices with a sensible heat recovery effectiveness not < 40% on not < 50% of the total exhaust airflow.

If one of these alternate compliance options is met, kitchen demand ventilation controls would not be required by code; however, in these situations the demand ventilation controls would be considered redundant and the energy savings would likely be reduced. As a result, this measure is only applicable to new kitchens/systems under 5,000 CFM of exhaust airflow.

This measure was developed to be applicable to the following program types: NC, RF, TOS. If applied to other program types, the measure savings should be verified.

DEFINITION OF EFFICIENT EQUIPMENT

To qualify for this measure the installed equipment must be a control system that varies the exhaust rate of kitchen ventilation (exhaust and/or makeup air fans) based on the energy and effluent output from the cooking appliances (i.e., the more heat and smoke/vapors generated, the more ventilation needed). There are three main demand control ventilation systems available that can achieve this type of modulation:

- Temperature sensors only. These systems ramp ventilation up and down based solely on the temperature from the cooking activity as measured in the ductwork or capture tank of the hood.
- Temperature and optical sensors. These systems offer the same functionality as systems with only temperature sensors plus the ability to change the ventilation rate based on the presence of smoke or steam.
- Temperature and infrared cooking sensors. These systems offer the same functionality as systems with only temperature sensors plus the ability to measure ventilation up and down based on when cooking starts.

DEFINITION OF BASELINE EQUIPMENT

The baseline equipment is kitchen ventilation that has constant speed ventilation motor.

DEEMED LIFETIME OF EFFICIENT EQUIPMENT

The expected measure life is assumed to be 20 years.²⁸¹

DEEMED MEASURE COST

The incremental capital cost for this measure is:²⁸²

 ^{281 &}quot;Commercial Kitchen Ventilation: An Energy Efficiency Program Administrator's Guide to Demand Control Ventilation", CEE, October 2010 (pg. 9). The 20-year measure life estimate is based on interviews with manufacturer and industry experts.
 282 The incremental costs were derived from Southern California Edison (SCE) program data on 72 demand control kitchen ventilation project installations between 2013 and 2017 (see;

Measure Category	Incremental Cost \$/HP of fan
DVC Control Retrofit	\$1,992
DVC Control New	\$1,180

LOADSHAPE

Loadshape C23 - Commercial Ventilation

COINCIDENCE FACTOR

The measure has deemed peak kW savings therefore a coincidence factor does not apply.

Algorithm

CALCULATION OF SAVINGS

Annual energy use was based on monitoring results from five different types of sites, as summarized in PG&E Food Service Equipment work paper.

ELECTRIC ENERGY SAVINGS

kWh savings are assumed to be 4966 kWh per horsepower of the fan. 283

SUMMER COINCIDENT PEAK DEMAND SAVINGS

kW savings are assumed to be 0.68 kW per horsepower of the fan. ²⁸⁴

NATURAL GAS ENERGY SAVINGS

 Δ Therms = CFM * HP* Annual Heating Load /(Eff(heat) * 100,000)

Where:

CFM = the average airflow reduction with ventilation controls per hood

 $= 430 \text{ cfm/HP}^{285}$

HP = actual if known, otherwise assume 7.75 HP²⁸⁶

Annual Heating Load = Annual heating energy required to heat fan exhaust make-up air, Btu/cfm dependent on location:²⁸⁷

[&]quot;SCE13CC008._Exhaust_Hood_DCKV_Exhaust_CFM_and_Cost_Field_Data.xlsx"). For reference, the baseline measure costs were factored out accordingly, being obtained from costs for five kitchen exhaust fans from RSMeans online in 2017. For more detail on the source of these cost estimates, please see the California eTRM – Exhaust Hood Demand Controlled Ventilation, Commercial measure (SWFS012-01), March 4, 2020.

²⁸³ Based on data provided in PGE Workpaper, Commercial Kitchen Demand Ventilation Controls, PGECOFST116, June 1, 2009. See 'Kitchen DCV.xls' for details.

²⁸⁴ Based on data provided in PGE Workpaper, Commercial Kitchen Demand Ventilation Controls, PGECOFST116, June 1, 2009. See 'Kitchen DCV.xls' for details.

²⁸⁵ Based on data provided in PGE Workpaper, Commercial Kitchen Demand Ventilation Controls, PGECOFST116, June 1, 2009. See 'Kitchen DCV.xls' for details.

²⁸⁶ Average of units in PGE Workpaper, Commercial Kitchen Demand Ventilation Controls, PGECOFST116, June 1, 2009.

²⁸⁷ Food Service Technology Center Outside Air Load Calculator, with inputs of one cfm, and hours from Commercial Kitchen Demand Ventilation Controls (Average 17.8 hours a day 4.45 am to 10.30 pm). Savings for Rockford, Chicago, and Springfield were obtained from the calculator; values for Belleview and Marion were obtained by using the average savings per HDD from the other values.

Zone	Annual Heating Load, Btu/cfm
1 (Rockford)	154,000
2-(Chicago)	144,000
3 (Springfield)	132,000
4-(Belleville)	102,000
5-(Marion)	104,000

Eff(heat) = Heating Efficiency

= actual if known, otherwise assume 80%²⁸⁸

100,000 = conversion from Btu to Therm

For example, a kitchen hood in Rockford, IL with a 7.75 HP ventilation motor

 Δ Therms = 430 * 7.75*154,000 / (0.80 * 100,000)

= 6,415 Therms

WATER IMPACT DESCRIPTIONS AND CALCULATION

N/A

DEEMED O&M COST ADJUSTMENT CALCULATION

N/A

MEASURE CODE: CI-FSE-VENT-V04-210101

²⁸⁸Work Paper WPRRSGNGRO301 CLEAResult"Boiler Tune-Up" which cites Focus on Energy Evaluation Business Programs: Deemed Savings Manual V1.0, PA Consulting, KEMA, March 22, 2010.

4.2.17 Pasta Cooker

DESCRIPTION

This measure applies to natural gas fired dedicated pasta cookers as determined by the manufacturer and installed in a commercial kitchen.

This measure was developed to be applicable to the following program types: TOS. If applied to other program types, the measure savings should be verified.

DEFINITION OF EFFICIENT EQUIPMENT

To qualify for this measure the installed equipment must be a new natural gas fired pasta cooker.

DEFINITION OF BASELINE EQUIPMENT

The baseline equipment is an existing natural gas fired stove where pasta is cooked in a pan.

DEEMED LIFETIME OF EFFICIENT EQUIPMENT

The expected measure life is assumed to be 12.289

DEEMED MEASURE COST

The incremental capital cost for this measure is \$2,400.290

LOADSHAPE

N/A

COINCIDENCE FACTOR

N/A

Algorithm

CALCULATION OF SAVINGS

ELECTRIC ENERGY SAVINGS

N/A

SUMMER COINCIDENT PEAK DEMAND SAVINGS

N/A

NATURAL GAS ENERGY SAVINGS

The annual natural gas energy savings from this measure is a deemed value equaling 1380 Therms. 291

WATER IMPACT DESCRIPTIONS AND CALCULATION

N/A

²⁸⁹See 'Arkansas Deemed TRM Table for GasFoodService.xls' from v3.0 Arkansas Technical Reference Manual.

²⁹¹ See 'Arkansas Deemed TRM Table for GasFoodService.xls' from v3.0 Arkansas Technical Reference Manual.

DEEMED O&M COST ADJUSTMENT CALCULATION

N/A

MEASURE CODE: CI-FSE-PCOK-V02-180101

4.2.18 Rack Oven - Double Oven

DESCRIPTION

This measure applies to natural gas fired high efficiency rack oven - double oven installed in a commercial kitchen.

This measure was developed to be applicable to the following program types: TOS. If applied to other program types, the measure savings should be verified.

DEFINITION OF EFFICIENT EQUIPMENT

To qualify for this measure the installed equipment must be a new natural gas rack oven - double oven with a baking efficiency \geq 50% utilizing ASTM standard 2093.

DEFINITION OF BASELINE EQUIPMENT

The baseline equipment is an existing natural gas rack oven – double oven with a baking efficiency < 50%.

DEEMED LIFETIME OF EFFICIENT EQUIPMENT

The expected measure life is assumed to be 12 years. 292

DEEMED MEASURE COST

The incremental capital cost for this measure is \$3,000.293

LOADSHAPE

N/A

COINCIDENCE FACTOR

N/A

Algorithm

CALCULATION OF SAVINGS

ELECTRIC ENERGY SAVINGS

N/A

SUMMER COINCIDENT PEAK DEMAND SAVINGS

N/A

NATURAL GAS ENERGY SAVINGS

Custom calculation below, otherwise use deemed value of 1930 therms based on default values.²⁹⁴

$$\Delta Therms = InputRate * (Baking Efficiency_{EE} - Baking Efficiency_{Base}) * Duty * Hours * \frac{1}{100,000}$$

Where:

²⁹² Lifecycle determined from Food Service Technology Center Gas Rack Oven Life-Cycle Cost Calculator and from FSTC Oven Technology Assessment.

²⁹³See 'Arkansas Deemed TRM Table for GasFoodService.xls' from v3.0 Arkansas Technical Reference Manual.

²⁹⁴ Assumptions derived from Food Service Technology Center Gas Rack Oven Life-Cycle Cost Calculator, FSTC Oven Technology Assessment, Section 7: Ovens, and from FSTC Gas Double Rack Oven Test Reports.

InputRate = Input energy rate of rack oven – double oven

= Custom; or if unknown, 275,000 Btu/hr²⁹⁵

BakingEfficiency_{EE} = Baking efficiency of energy efficiency rack oven – double oven

= Custom; or if unknown, use 55%²⁹⁶

BakingEfficiency_{Base} = Baking efficiency of baseline rack oven – double oven

= Custom; or if unknown, 30%

Duty = Duty cycle of double rack oven (%)

= Custom; or if unknown, use 75%²⁹⁷

Hours = Average daily hours of operation

= Custom; or if unknown, use 3,744 hours²⁹⁸

100,000 = Btu to therms conversion factor

WATER IMPACT DESCRIPTIONS AND CALCULATION

N/A

DEEMED O&M COST ADJUSTMENT CALCULATION

N/A

MEASURE CODE CI-FSE-RKOV-VO2-180101

²⁹⁵ Median rated energy input for rack ovens from FSTC Oven Technology Assessment, Section 7: Ovens.

²⁹⁶ Average baking efficiency of double rack oven from FSTC Gas Double Rack Oven Test Reports.

²⁹⁷ Duty cycle from FSTC Gas Double Rack Oven Test Reports on various double rack ovens.

²⁹⁸ Typical operating hours based on oven operating schedule of 12 hours per day, 6 days per week, 52 weeks per year, provided in FSTC Gas Double Rack Oven Test Reports on various double rack ovens.

4.2.19 ENERGY STAR Electric Convection Oven

DESCRIPTION

Commercial convection ovens that are ENERGY STAR certified have higher heavy load cooking efficiencies, and lower idle energy rates, making them up to 20 percent more efficient than standard models. Energy savings estimates are for ovens using full size (18" x 36") sheet pans.

This measure was developed to be applicable to the following program types; TOS. If applied to other program types, the measure savings should be verified.

DEFINITION OF EFFICIENT EQUIPMENT

The efficient equipment is assumed to be an ENERGY STAR qualified electric convection oven.

DEFINITION OF BASELINE EQUIPMENT

The baseline equipment is assumed to be a standard convection oven with a heavy load efficiency of 65%.

DEEMED LIFETIME OF EFFICIENT EQUIPMENT

The expected measure life is assumed to be 12 years. 299

DEEMED MEASURE COST

The incremental cost for this measure is assumed to be \$350 for half size units and \$500 for full size. 300

LOADSHAPE

Loadshape C01 - Commercial Electric Cooking

COINCIDENCE FACTOR

Summer Peak Coincidence Factor for measure is provided below for different building type: 301

Location	CF
Fast Food Limited Menu	0.32
Fast Food Expanded Menu	0.41
Pizza	0.46
Full Service Limited Menu	0.51
Full Service Expanded Menu	0.36
Cafeteria	0.39
Unknown	0.41

21

²⁹⁹ Food Service Technology Center (FSTC). Default value from life cycle cost calculator for electric ovens.

³⁰⁰ Based on data from the Regional Technical Forum for the Northwest Council (Commercial Cooking Convection Oven Calculator, UES Measure Workbook) using actual list prices from 2018, see "ComCookingConvectionOven_v4_0.xlsm".

³⁰¹Minnesota Technical Reference Manual, (version 3.2, effective January 7, 2021), Commercial Food Service - Electric Oven and Range, page 481. Unknown is an average of other location types.

Algorithm

CALCULATION OF SAVINGS

ELECTRIC ENERGY SAVINGS

 $\Delta kWh = kWH_{base} - kWh_{eff}$

kWh = $[(LB * E_{FOOD}/EFF) + (IDLE * (HOURS_{DAY} - LB/PC - PRE_{TIME}/60)) + PRE_{ENERGY}] * DAYS$

Where:

kWH_{base} = the annual energy usage of the baseline equipment calculated using baseline values

kWH_{eff} = the annual energy usage of the efficient equipment calculated using efficient values

HOURS_{DAY} = daily operating hours

= Actual, defaults:

Type of Food Service	HOURS _{DAY} 302
Fast Food, limited menu	4
Fast Food, expanded menu	5
Pizza	8
Full Service, limited menu	8
Full Service, expanded menu	7
Cafeteria	6
Unknown	6
Custom	Varies

DAYS = Days per year of operation

= Actual, default = 365³⁰³

 PRE_{TIME} = Preheat time (min/day), the amount of time it takes a steamer to reach operating

temperature when turned on

 $= 15 \text{ min/day}^{304}$

E_{FOOD} = ASTM Energy to Food (kWh/lb); the amount of energy absorbed by the food during

cooking, per pound of food

 $= 0.0732^{305}$

LB = pounds of food cooked per day (lb/day)

= Actual, defaults³⁰⁶:

= 61 lbs for half sized oven

= 122 lbs for full-sized oven

³⁰²Minnesota Technical Reference Manual, (version 3.2, effective January 7, 2021), Commercial Food Service - Electric Oven and Range, page 481. Unknown is an average of other location types.

³⁰³ Food Service Technology Center (FSTC). Default value from life cycle cost calculator for electric ovens.

³⁰⁴ Food Service Technology Center (2002). *Commercial Cooking Appliance Technology Assessment*. Prepared by Don Fisher. Chapter 7: Ovens.

³⁰⁵ American Society for Testing and Materials. Industry standard for Commercial Ovens.

³⁰⁶ Based on data from the Regional Technical Forum for the Northwest Council (Commercial Cooking Convection Oven Calculator, UES Measure Workbook), see "ComCookingConvectionOven_v4_0.xlsm".

EFF = Heavy load cooking energy efficiency (%). See table below. If known, use Actual for

Energy Efficient model.

IDLE = Idle energy rate. See table below. If known, use Actual for Energy Efficient model.

PC = Production capacity (lbs/hr). See table below. If known, use Actual for Energy Efficient

model.

PRE_{ENERGY} = Preheat energy (kWh/day). See table below. If known, use Actual for Energy Efficient

model.

Table: Performance Metrics: Baseline and Efficient Values

Metric	Size	Baseline	Energy Efficient
PRE _{ENERGY} (kWh)	Half	0.89	0.70
307	Full	1.56	1.39
IDLE (kW) 308	Half	1.15	0.81
IDLE (KW)	Full	1.41	0.92
EFF ³⁰⁹	Half	70%	75%
	Full	77%	80%
PC (lb/hr) ³¹⁰	Half	45	53
	Full	70	82

For example, using defaults provided above, the savings for a full-sized ENERGY STAR Electric Convection Oven in unknown location are:

 kWH_{base} = [(122 * 0.0732/0.77) + (1.4 * (6 - 122/70 - 8.8/60)) + 1.6] * 365

= 6,919 kWh

 kWh_{eff} = [(122 * 0.0732/0.80) + (0.917 * (6 - 122/82 - 8.55/60)) + 1.4] * 365

= 6,044 kWh

 ΔkWh = kWH_{base} - kWh_{eff}

= 6,919 - 6,044

= 875 kWh

SUMMER COINCIDENT PEAK DEMAND SAVINGS

 $\Delta kW = (\Delta kWh / (HOURS_{DAY} * DAYS)) * CF$

Where:

 Δ kWh = Annual energy savings (kWh), calculated above

CF = Summer Peak Coincidence Factor, as defined above

³⁰⁷ Assumptions derived from ENERGY STAR Commercial Kitchen Equipment Savings Calculator (last updated March 2021).

³⁰⁸ Based on data from the Regional Technical Forum for the Northwest Council (Commercial Cooking Convection Oven Calculator, UES Measure Workbook), Table 5: Idle rates, Energy Efficiencies, and Preheat rates Data (Data compiled from Caenergywise Qualified Product List, eTRM baseline data, stakeholder outreach, and ENERGY STAR's Qualified Product List).
³⁰⁹ Ibid.

³¹⁰ Pacific Gas & Electric Work Paper PGECOFST101 Commercial Convection Oven-Electric, Revision 6, 8/2016.

For example, using defaults provided above, the savings for a full-sized ENERGY STAR Electric Convection Oven in unknown location are:

$$\Delta$$
kW = (875 / (6 * 365)) * 0.41
= 0.16 kW

FOSSIL FUEL IMPACT DESCRIPTIONS AND CALCULATION

N/A

WATER IMPACT DESCRIPTIONS AND CALCULATION

N/A

DEEMED O&M COST ADJUSTMENT CALCULATION

N/A

MEASURE CODE CI-FSE-ECON-V03-220101

REVIEW DEADLINE: 1/1/2026

4.2.20 Efficient Dipper Wells

DESCRIPTION

Various commercial food establishments utilize dipper wells that continuously run fresh water over utensils. One example is an ice cream shop that places the ice cream scooper in the dipper well, in order to keep them clean and avoid cross-mixing of flavors. Some restaurants may utilize a dipper well to store potato slicers and butter-ball scoopers. Coffee shops often utilize a dipper well for storage of drink thermometers and mixing spoons. Bars may utilize a dipper well for storage of mixing spoons, strainers, ice tongs, and other utensils. Dipper wells may also be found in grocery stores, school cafeterias, and other institutional kitchens.

Commercial kitchen equipment vendors have developed water-efficient dipper well designs which eliminate the continuous water flow. The efficient design recirculates the water in the well rather than continuously adding fresh water. For bacteriological control some designs utilize a chemical disinfectant (i.e., bleach) and some utilize ozone.

The calculated water savings (in gallons/year) will, in turn, be used to calculate electricity savings (in kWh/year) after applying the appropriate energy factor.

Heated dipper wells are not included in this characterization as the electric penalty associated with the electric resistance heating removes all potential electric savings due to water characterization.

This measure was developed to be applicable to the following program types; EREP and TOS. If applied to other program types, the measure savings should be verified.

DEFINITION OF EFFICIENT EQUIPMENT

The efficient equipment is assumed to be a dipper well that does not continuously run. One type of water-efficient dipper well design recirculates the water in the basin, rather than continuously adding fresh water. The efficient design will employ chemical or ozone sanitation.

Other types of water-efficient dipper well utilize a spatula or shower, where water is only applied to the surface of the utensil when a pressure switch is activated. The dimensions of water-efficient dipper wells will vary, depending on the number of utensils that need to be handled. The flow rate of the spigot is similar between the baseline equipment and the efficient equipment. However, that flow rate only occurs when the well initially fills up or the pressure switch is activated.

DEFINITION OF BASELINE EQUIPMENT

The baseline equipment is assumed to be a dipper well providing continuously running fresh water to the utensils in the basin. As a result, there is a concurrent stream of wastewater that is continuously sent to the sewer. The dipper well typically will run during the hours of operation for the restaurant or bar. Some dipper wells will also be left on during the night when the establishment is closed.

Many dipper wells consist of two concentric tanks. Water flows into the inner tank and overflows through the perforations at the top to the outer tank, which is connected to the sewer drain. Other designs utilize just one tank, with some other means of overflow drainage to the sewer.

DEEMED LIFETIME OF EFFICIENT EQUIPMENT

The expected measure life is assumed to be 10 years.³¹¹

³¹¹ Alignment with existing dipper well program measure lives in California. Dipper Well Replacement Field Evaluation Report, Frontier Energy, November 2017.

https://fishnick.com/publications/fieldstudies/Dipper_Well_Replacement_Field_Evaluation_ICP.pdf

DEEMED MEASURE COST

The cost for this measure is assumed to be \$450 for Early Replacement or \$300 for Time of Sale. The typical material cost for an efficient dipper well system is approximately \$150 to \$350. The typical material cost for a baseline dipper well system is approximately \$100 to \$200. Installation costs, including plumbing materials, labor, and any associated controls, should be used for screening purposes.

LOADSHAPE

LOADSHAPE CO1 - COMMERCIAL ELECTRIC COOKING

COINCIDENCE FACTOR

N/A

Algorithm

CALCULATION OF SAVINGS

Energy savings from the efficient dipper well systems are the result of reduced water consumption. There are indirect electric energy savings from reduced potable water treatment and wastewater treatment energy inputs.

ELECTRIC ENERGY SAVINGS

Secondary kWh Savings for Water Supply and Wastewater Treatment

The following savings should be included in the total savings for this measure, but should not be included in TRC tests to avoid double counting the economic benefit of water savings.

The electric energy savings are based indirectly on the reduced electricity usage used to provide the potable water and treat the wastewater. By applying an "Energy Factor", the water savings (in gallons/year) can be converted to electricity savings (in kWh/year). This "Energy Factor" considers the electric energy requirements of potable water treatment plants, potable water distribution, wastewater treatment plants, and wastewater distribution.

 Δ kWhwater = Δ Water (gallons) / 1,000,000 * Ewater total

Where:

Ewater total = IL Total Water Energy Factor (kWh/Million Gallons) =5.010³¹⁴

³¹² Google Shopping search for the term "water efficient dipper well". Results include the "Conservewell" from KaTom Restaurant Supply for \$300.

³¹³ Google Shopping search for the term "dipper well system". Results show various baseline models that range from \$100 to \$200.

³¹⁴ This factor include 2571 kWh/MG for water supply based on Illinois energy intensity data from a 2012 ISAWWA study and 2439 kWh/MG for wastewater treatment based on national energy intensity use estimates. For more information please review Elevate Energy's 'IL TRM: Energy per Gallon Factor, May 2018 paper'.

```
For example,

BAWU = (DWOH * AO) / (TFOG x 1 hour/60 min)

= [16 hours/day] * [365 day/year]

[0.5 gal/min] * [1 hour/60 min]

= 175,200 gal/year

ECAWU = 3,650 gal/year

ΔWater = BAWU – ECAWU

= 175,200 gal/year – 3,650 gal/year

= 171,550 gal/year

ΔkWhwater = ΔWater / 1,000,000 * Ewater total

= (171,500 gal. of water/year) / 1,000,000 * 5,010 kWh/million gallons

= 859 kWh/year
```

SUMMER COINCIDENT PEAK DEMAND SAVINGS

N/A

FOSSIL FUEL IMPACT DESCRIPTIONS AND CALCULATION

N/A

WATER IMPACT DESCRIPTIONS AND CALCULATION

The methodology for quantifying the water savings involves a direct comparison of the baseline equipment to the efficient equipment. The baseline flow rate will typically be between 0.2 gpm to 1.0 gpm. ³¹⁵ The actual flow rate of the baseline equipment should be directly measured. This can be accomplished by recording the time required to fill a 1-gallon container (minutes per gallon); taking the inverse of that value will give the water flow rate (gallons per minute). The number of hours per day that the spigot remains flowing should be determined. This is typically coincident with the operating hours of the establishment, but the spigot could remain flowing during off hours too.

The equation for calculating the baseline annual water usage is as follows:

BAWU = [DWOH * AO) / [TFOG x (1 hour/60 min)]

Where:

BAWU = Baseline Annual Water Usage (gal/year)

DWOH = Dipper Well Operating Hours (hours/day)

AO = Annual Operations (days/year)

TFOG = Time to Fill One Gallon (min/gal)

Estimating the efficient-case water consumption will require an understanding of how the dipper well will be used. If the efficient-case equipment utilizes a constantly circulating pool of chemically treated water, then the only water consumption is that required to fill the basin. Depending on the number of times that the basin is filled and emptied in a day, the annual water consumption for the efficient case can be calculated as follows:

ECAWU = BV * BFPD * AO

³¹⁵ Michael Slater and Amin Delagah, "Dipper Well Replacement Field Evaluation Report", Frontier Energy Report #50115-R0, November 2017. Prepared for the Metropolitan Water District of Southern California. http://www.bewaterwise.com/pdfs/ICP/2015ICP-DipperWellFrontierEnergy.pdf

Where:

ECAWU = Efficient Case Annual Water Usage (gal/year)

BV = Basin Volume (gal)

BFPD = Basin Fills Per Day (days-1)

AO = Annual Operations (days/year)

If the efficient-case equipment utilizes a 'shower' that only dispenses water when the pressure switch is activated, the amount of water consumption is dependent on the number of times the 'shower' is actuated and the length of each 'shower'. The Spigot Flow Rate should be similar to that of the baseline equipment (0.2 gal/min to 1.0 gal/min). However, that flow rate is only in effect for the duration that the pressure switch is pressed. This is referred to as the Time of Actuation, and it can generally be estimated as a few seconds per push. Furthermore, the number of times the shower is actuated in a day can be estimated by considering the customer sales volume of the establishment.

The annual water consumption for the efficient case can also be calculated as follows:

 $ECAWU = (SFR \times TA \times NAPD) / (60 sec/min \times AO)$

Where:

ECAWU = Efficient Case Annual Water Usage (gal/year)

SFR = Spigot Flow Rate (gal/min)

TA = Time of Actuation (sec/push)

NAPD = Number of Actuations per Day (push/day)

AO = Annual Operations (days/year)

For the purposes of this measure, the Efficient Case daily water usage of 10 gal/day will be used ³¹⁶. At 365 days/year of usage, the ECAWU will be 3,650 gal/year.

Finally, the annual water savings per year can be calculated as follows:

ΔWater = BAWU - ECAWU

Where:

 Δ Water = Total Water Savings (gal/year)

BAWU = Baseline Annual Water Usage (gal/year)

ECAWU = Efficient Case Annual Water Usage (gal/year)

DEEMED O&M COST ADJUSTMENT CALCULATION

N/A

MEASURE CODE CI-FSE-EDIP-V02-220101

REVIEW DEADLINE: 1/1/2023

³¹⁶ Michael Slater and Amin Delagah, "Dipper Well Replacement Field Evaluation Report", Frontier Energy Report #50115-R0, November 2017. Prepared for the Metropolitan Water District of Southern California. http://www.bewaterwise.com/pdfs/ICP/2015ICP-DipperWellFrontierEnergy.pdf

4.2.21 On-Demand Package Sealers – Provisional Measure

DESCRIPTION

This measure consists of the replacement of standard electric package sealers with new on-demand package sealers in a retail grocery store. The sealers are used for heat-sealing plastic-wrapped packages for retail sale. The typical baseline unit uses a 550-Watt heating element and 50 Watt heat sealing bar at about 280°F or greater and maintains that temperature unless the unit is turned off when not in use. ³¹⁷ In practice, the units are frequently left on to avoid waiting for the bar to reach operating temperature. Qualifying units use on-demand heat bars or automatic controls that turn off the unit between uses. Different configurations and brands were tested for the baseline at two grocery store chains that included a total of 199 stores. ³¹⁸ This measure applies to grocery store, convenience store, deli, bakery, butcher, and other commercial with a demonstrated business need.

This measure was developed to be applicable to the following program types: TOS, EREP. If applied to other program types, the measure savings should be verified.

DEFINITION OF EFFICIENT EQUIPMENT

The on-demand package sealer uses controls to turn the equipment off when it is not in use. The functionality of the baseline and on-demand system is similar. The on-demand package sealer operates similarly to the baseline but has a larger heating element. The on-demand package sealer utilizes an automatic control or pressure momentary switch control to power off the heating elements when the equipment is not in use. Controls for the on-demand unit allow the heating element to turn on only when the heating element is pushed down, or the product crosses the automatic controls. By applying pressure to the heating element or activating the automatic controls the on-demand unit engages a switch, which activates the 2,000-Watt heating element until the switch is disengaged, or for a maximum of 3 seconds. The efficient sealers use less energy overall by reducing standby electrical energy use. These machines come in stand-alone or table-top styles.

DEFINITION OF BASELINE EQUIPMENT

The baseline package sealer consists of a heating bar and a larger heating element and is rated at approximately 550 Watts and 0.50 kW, respectively. The heating bar is used to cut the wrapping film as it contacts the heating bar. The larger heating element is used to heat up the wrapping film. When the wrapping film is heated, the film sticks to a package to seal the product. With the conventional package sealer, both heating elements are controlled to keep a constant temperature of 280°F. The units are manually turned on and off. The baseline package sealers come in two styles, a stand-alone unit and a table-top unit.

DEEMED LIFETIME OF EFFICIENT EQUIPMENT

The expected measure life is assumed to be 10 years.³¹⁹

2022 IL TRM v.10.0 Vol. 2_September 24, 2021_FINAL

³¹⁷ Design & Engineering Services Customer Service Organization Southern California Edison, October 2012, Vacuum-Sealing and Packaging Machines For Food Service Applications Field Test Et10sce1450, pg 1.

³¹⁸ The October 2012 SCE field test (mentioned above) was a study based datalogger information over six weeks of units in 199 stores.

³¹⁹ Based on similar equipment types, as there is not a standard for shrink wrappers listed. The Illinois TRM v9's kitchen equipment measure lives range from 5-20 years. 70% of the kitchen equipment measures have a 12 year measure life, but half of these are gas-only measures. We used Efficient Dipper Wells' measure life of 10 years as both measures save energy by replacing continuously running equipment with equipment that only runs when needed. Both On-Demand Package Sealers and Efficient Dipper Wells also may have higher regular maintenance needs than the other Kitchen equipment - to prevent clogging.

DEEMED MEASURE COST

The deemed measure cost for this measure varies based on unit size and type. Please see the table³²⁰ below for typical costs:

Equipment Category	Tabletop Unit	Floor Unit
Baseline	\$825	\$2,349
Efficient	\$1,215	\$4,304

LOADSHAPE

N/A

COINCIDENCE FACTOR

N/A

Algorithm

CALCULATION OF ENERGY SAVINGS

ELECTRIC ENERGY SAVINGS

 $\Delta kWh = ((Watts_{base} * HOU)/1,000) - (((Watts_{efficient} * HOU)/1,000) * (1 - ESF))$

Where:

Watts_{base} = Wattage of Existing Equipment's heating element

= If not known, use 600 W³²¹

Watts_{efficient} = Wattage of Proposed Efficient Equipment sealing element

= If not known, use 2,000 W³²²

HOU = Use known Hours of Use

= If hours not known, hours are selected from the fixture hours column of the Reference

Table in Section 4.5 for each building type.

ESF = Energy Savings Factor

= If ESF not known, use 90% 323

³²⁰ Commercial Vacuum Sealer costs – Manual (Baseline) & Automatic. Please see pdf of https://www.webstaurantstore.com/ data sets.

³²¹ Design & Engineering Services Customer Service Organization Southern California Edison, October 2012, Vacuum-Sealing And Packaging Machines For Food Service Applications Field Test Et10sce1450 – Note: this was a study based datalogger information over six weeks of units in 199 stores.

³²³ ESF assumes On-Demand Package Sealer is actively heating 10% of the Hours of Use. The ESF source assumption is that the On-Demand sealers will be in use an average of six minutes of every hour. Currently there is no logged data that captures the total amount of time the efficient machines run, however once we get that data is available from the program, this value will be updated.

For example, a new on-demand package sealer replacing a baseline package sealer with unknown hours at a grocery store saves:

$$\Delta kWh = ((600 * 5,468) / 1,000) - (((2,000 * 5,468) / 1,000) * (1 - 0.9))$$

= 2,187.2 kWh

SUMMER COINCIDENT PEAK DEMAND SAVINGS

$$\Delta kW = \frac{\Delta kWh}{HOU} * CF$$

Where:

CF = Coincident Factor, use 1.0.

For example, a new on-demand package sealer replacing a baseline package sealer with unknown hours at a grocery store saves:

$$\Delta$$
kWh = 2,187.2 / 5,468 * 1.0

= 0.40 kW

NATURAL GAS SAVINGS

N/A

WATER AND OTHER NON-ENERGY IMPACT DESCRIPTIONS AND CALCULATION

N/A

DEEMED O&M COST ADJUSTMENT CALCULATION

N/A

MEASURE CODE: CI-FSE-ODPS-V01-220101

REVIEW DEADLINE: 1/1/2025

4.3 Hot Water

4.3.1 Water Heater

DESCRIPTION

This measure is for upgrading from minimum code to a high efficiency water heater. Storage water heaters are used to supply hot water for a variety of commercial building types. Storage capacities vary greatly depending on the application. Large consumers of hot water include (but not limited to) industries, hotels/motels and restaurants.

Tankless water heaters function similar to standard hot water heaters except they do not have a storage tank. When there is a call for hot water, the water is heated instantaneously as it passes through the heating element and then proceeds to the user or appliance calling for hot water. Tankless water heaters achieve savings by eliminating the standby losses that occur in stand-alone or tank-type water heaters and by being more efficient than the baseline storage hot water heater.

Heat pump water heaters use electricity to move heat from one place to another instead of generating heat directly and can allow for additional energy savings. Savings are presented dependent on the heating system installed in the home due to the impact of the heat pump water heater on the heating loads.

This measure was developed to be applicable to the following program types: TOS, NC. If applied to other program types, the measure savings should be verified.

DEFINITION OF EFFICIENT EQUIPMENT

The minimum specifications of the high efficiency equipment should be defined by the programs.

DEFINITION OF BASELINE EQUIPMENT

Time of Sale: The baseline condition is assumed to be a new standard water heater of same type as the existing unit being replaced, meeting the Federal Standard for ≤75,000 Btuh units and IECC 2018 for all others. If existing type is unknown, assume same water heater type as the efficient unit.

For Residential-sized >55 gallon HPWH tanks, the baseline should assume the same capacity and use the appropriate standard listed below, unless it can be confirmed that the existing tank being replaced was <55 gallon (and the larger tank is only being used to achieve greater efficiency of the heat pump cycle and prevent the unit from going in to resistance mode), in which case the existing unit capacity and the <55 gallon algorithms should be used.

New Construction: The baseline condition is a new standard water heater of the same type as the efficient, meeting the IECC code level in place at the time the building permit was issued. Note IECC 2018 became effective July 1, 2019 and is the baseline for all New Construction permits from that date.

Note the same draw pattern (very small, low, medium and high draw) should be used for both baseline and efficient units. Definitions of draw pattern are provided below.

Equipment Type	Sub Category	Draw Pattern	Federal Standard – Uniform Energy Factor ³²⁴
Residential Gas Storage Water Heaters ≤75,000 Btu/h	≤55 gallon tanks	Very small	UEF = 0.3456 – (0.0020 * Rated Storage Volume in Gallons)
		Low	UEF = 0.5982 – (0.0019 * Rated Storage Volume in Gallons)
		Medium	UEF = 0.6483 – (0.0017 * Rated Storage Volume in Gallons)
		High	UEF = 0.6920 – (0.0013 * Rated Storage Volume in Gallons)
	>55 gallon and ≤100 gallon tanks	Very small	UEF = 0.6470 – (0.0006 * Rated Storage Volume in Gallons)
		Low	UEF = 0.7689 – (0.0005 * Rated Storage Volume in Gallons)
		Medium	UEF = 0.7897 – (0.0004 * Rated Storage Volume in Gallons)

³²⁴ All Residential sized Federal Standards are from DOE Standard 10 CFR 430, Residential-Duty and Commercial Federal Standard are from DOE Standard 10 CFR 431.

Equipment Type	Sub Category	Draw Pattern	Federal Standard – Uniform Energy Factor ³²⁴
		High	UEF = 0.8072 – (0.0003 * Rated Storage Volume in Gallons)
Residential-duty Commercial		Very small	UEF = 0.2674 – (0.0009 * Rated Storage Volume in Gallons)
High Capacity Storage Gas-Fired	≤120 gallon tanks	Low	UEF = 0.5362 – (0.0012 * Rated Storage Volume in Gallons)
Storage Water Heaters > 75,000	2120 gailoil taliks	Medium	UEF = 0.6002 – (0.0011 * Rated Storage Volume in Gallons)
Btu/h		High	UEF = 0.6597 – (0.0009 * Rated Storage Volume in Gallons)
Commercial Gas Storage Water Heaters >75,000 Btu/h and ≤155,000 Btu/h	>120 gallon tanks	All	80% E _{thermal} , Standby Losses = (Q /800 + 110VRated Storage Volume in
Commercial Gas Storage Water Heaters >155,000 Btu/h			Gallons)
Residential Gas Instantaneous		Very low	UEF = 0.80
Water Heaters ≤ 200,000 Btu/h	≤2 gal	All other	UEF = 0.81
Commercial Gas Instantaneous	<10 gal	All	80% E _{thermal}
Water Heaters > 200,000 Btu/h	≥10 gal	All	80% E _{thermal}
	≤55 gallon tanks	Very small	UEF = 0.8808 – (0.0008 * Rated Storage Volume in Gallons)
		Low	UEF = 0.9254 – (0.0003 * Rated Storage Volume in Gallons)
Residential Electric Storage		Medium	UEF = 0.9307 – (0.0002 * Rated Storage Volume in Gallons)
Water Heaters		High	UEF = 0.9349 – (0.0001 * Rated Storage Volume in Gallons)
≤ 75,000 Btu/h		Very small	UEF = 1.9236 – (0.0011 * Rated Storage Volume in Gallons)
= 73,000 Bta/11	>55 gallon and ≤120	Low	UEF = 2.0440 – (0.0011 * Rated Storage Volume in Gallons)
	gallon tanks ³²⁵	Medium	UEF = 2.1171 – (0.0011 * Rated Storage Volume in Gallons)
		High	UEF = 2.2418 – (0.0011 * Rated Storage Volume in Gallons)
Residential Electric	≤12kW and ≤2 gal	All other	UEF = 0.91
Instantaneous Water Heaters		High	UEF = 0.92
Residential-duty Commercial Electric Instantaneous Water Heaters	> 12kW and ≤58.6 kW and ≤2 gal	All	UEF = 0.80

Residential-duty Commercial Water Heaters meet the following criteria:

- Is not designed to provide outlet hot water at temperatures greater than 180 °F; and
- If electric, must use a single-phase external power supply; and
- Gas-fired Storage Water Heater with a rated input no greater than 105 kBtu/h and a DOE Rated Storage volume no greater than 120 gallons.
- Electric Instantaneous with a rated input no greater than 58.6 kW and a DOE Rated Storage volume no greater than 2 gallons.

Draw patterns are based on first hour rating (gallons) for storage tanks and maximum flow (GPM) for instantaneous as shown below: 326

Storage Water Heater Draw Pattern		
Draw Pattern First Hour Rating (gallons)		
Very Small	≥ 0 and < 18	

³²⁵ It is assumed that tanks <75,000Btu/h and >55 gallons will not be eligible measures due to the high baseline.

³²⁶ Definitions provided in 10 CFR 430, Subpart B, Appendix E, Section 5.4.1.

Storage Water Heater Draw Pattern		
Draw Pattern First Hour Rating (gallons)		
Low	≥ 18 and < 51	
Medium	≥ 51 and < 75	
High	≥ 75	

Instantaneous Water Heater Draw Pattern		
Draw Pattern Max GPM		
Very Small	≥ 0 and < 1.7	
Low	≥ 1.7 and < 2.8	
Medium	≥ 2.8 and < 4	
High	≥ 4	

DEEMED LIFETIME OF EFFICIENT EQUIPMENT

The expected measure life is assumed to be 15 years for storage³²⁷ and heat pump units³²⁸, 5 years for electric tankless,³²⁹ and 20 years for gas tankless.³³⁰

DEEMED MEASURE COST

The full install cost and incremental cost assumptions are provided below. Actual costs should be used where available:

Gas storage water heaters:331

Equipment Type	Category	Install Cost	Incremental Cost
Gas Storage Water Heaters	Baseline	\$616	N/A
≤ 75,000 Btu/h, ≤55 Gallons	Efficient	\$1,055	\$440
	0.80 Et	\$4,886	N/A
Gas Storage Water Heaters > 75,000 Btu/h	0.83 Et	\$5,106	\$220
	0.84 Et	\$5,299	\$413
	0.85 Et	\$5,415	\$529
	0.86 Et	\$5,532	\$646
	0.87 Et	\$5,648	\$762
	0.88 Et	\$5,765	\$879
	0.89 Et	\$5,882	\$996
	0.90 Et	\$6,021	\$1,135

For electric water heaters, the incremental capital cost for this measure is assumed to be:332

32

³²⁷ DEER 08, EUL Summary 10-1-08.xls.

³²⁸ As recommended in Navigant 'ComEd Effective Useful Life Research Report', May 2018.

³²⁹ Ohio Technical Reference Manual 8/2/2010 referencing CenterPoint Energy-Triennial CIP/DSM Plan 2010-2012 Report; Additional reference stating >20 years is soured from the US DOE Energy Savers for Tankless or Demand-Type Water Heaters. ³³⁰ Ibid.

³³¹ Cost information is based upon data from "2010-2012 WA017 Ex Ante Measure Cost Study Draft Report", Itron, February 28, 2014. See "NR HW Heater_WA017_MCS Results Matrix - Volume I.xls" for more information.

³³² Act on Energy Commercial Technical Reference Manual, Table 9.6.1-4

Tank Size	Incremental Cost
50 gallons	\$1050
80 gallons	\$1050
100 gallons	\$1950

The incremental capital cost for an electric tankless heater this measure is assumed to be: 333

Output (gpm) at delta T 70	Incremental Cost
5	\$1050
10	\$1050
15	\$1950

The incremental capital cost for a gas fired tankless heater is assumed to be \$2,526.334

For a heat pump water heater, the incremental installation cost (including labor) should be used. Defaults are provided below.³³⁵ Actual efficient costs can also be used although care should be taken as installation costs can vary significantly due to complexities of a particular site.

Capacity	Efficiency Range	Baseline Installed Cost	Efficient Installed Cost	Incremental Installed Cost
ZEE gallons	<2.6 UEF	\$1,032	\$2,062	\$1,030
≤55 gallons	≥2.6 UEF	\$1,032	\$2,231	\$1,199
>55 gallons	<2.6 UEF	\$1,319	\$2,432	\$1,113
	≥2.6 UEF	\$1,319	\$3,116	\$1,797

LOADSHAPE

For electric hot water heaters, use Loadshape CO2 - Commercial Electric DHW.

COINCIDENCE FACTOR

The coincidence factor is assumed to be 0.925. 336

Algorithm

CALCULATION OF SAVINGS

ELECTRIC ENERGY SAVINGS

Electric energy savings are calculated for electric water heaters per the equations given below.

Electric units ≤12 kW:

³³³ Act on Energy Technical Reference Manual, Table 9.6.2-3

³³⁴Minnesota Center for Energy and Environment, Low contractor estimate used to reflect less labor required in new construction of venting.

³³⁵ Costs for <2.6 UEF are based upon averages from the NEEP Phase 3 Incremental Cost Study. The assumption for higher efficiency tanks is based upon averaged from NEEP Phase 4 Incremental Cost Study. See 'HPWH Cost Estimation.xls' for more information.

³³⁶ Coincidence factor based on Average W in peak period/Max W from Itron eShape data for Missouri, calibrated to Illinois loads.

$$\Delta kWh = \frac{(T_{out} - T_{in}) * HotWaterUse_{Gallon} * \gamma Water * 1 * \left(\frac{1}{UEF_{elecbase}} - \frac{1}{UEF_{Eff}}\right)}{3412} + HPWHWasteHeat_{cool} - HPWHWasteHeat_{heat}}$$

Where:

T_{OUT} = Tank temperature

= 125°F

T_{IN} = Incoming water temperature from well or municiple system

= 50.7°F 337

HotWaterUse_{Gallon}

= Estimated annual hot water consumption (gallons)

= Actual if possible to provide reasonable custom estimate. If not, two methodologies are provided to develop an estimate:

1. Consumption per usable storage tank capacity

= Capacity * Consumption/cap

Where:

Capacity = Usable capacity of hot water storage tank in gallons

= Actual

Consumption/cap = Estimate of consumption per gallon of usable tank capacity, based on building type: 338

Building Type ³³⁹	Consumption/Cap
Convenience	528
Education	568
Grocery	528
Health	788
Large Office	511
Large Retail	528
Lodging	715
Other Commercial	341
Restaurant	622
Small Office	511
Small Retail	528
Warehouse	341
Nursing	672
Multi-Family	894

2. Consumption per unit area by building type

2022 IL TRM v.10.0 Vol. 2_September 24, 2021_FINAL

³³⁷ Table 4 in Chen, et. al., "Calculating Average Hot Water Mixes of Residential Plumbing Fixtures", June 2020, reports a value of 50.7°F for inlet water temperature for U.S. Census Division 3.

³³⁸ Methodology based on Cadmus analysis. Annual hot water usage in gallons based on CBECS (2012) and RECS (2009) consumption data of East North Central (removed outliers of 1,000 kBtuh or less) to calculate hot water usage. Annual hot water gallons per tank size gallons based on the tank sizing methodology found in ASHRAE 2011 HVAC Applications. Chapter 50 Service Water Heating. Demand assumptions (gallons per day) for each building type based on ASHRAE Chapter 50 and to LBNL White Paper. LBL-37398 Technology Data Characterizing Water Heating in Commercial Buildings: Application to End Use Forecasting. Assumes hot water heater efficiency of 80%.

³³⁹ According to CBECS 2012 "Lodging" buildings include Dormitories, Hotels, Motel or Inns and other Lodging and "Nursing" buildings include Assisted Living and Nursing Homes.

= (Area/1000) * Consumption/1,000 sq.ft.

Where:

Area = Area in sq.ft that is served by DHW boiler

= Actual

Consumption/1,000 sq.ft. = Estimate of DHW consumption per 1,000 sq.ft. based on building type:³⁴⁰

Building Type ³⁴¹	Consumption/1,000 sq.ft.			
Convenience	4,594			
Education	7,285			
Grocery	697			
Health	24,540			
Large Office	1,818			
Large Retail	1,354			
Lodging	29,548			
Other Commercial	3,941			
Restaurant	44,439			
Small Office	1,540			
Small Retail	6,111			
Warehouse	1,239			
Nursing	30,503			
Multi-Family	15,434			

γWater = Specific weight capacity of water (lb/gal)

= 8.33 lbs/gal

1 = Specific heat of water (Btu/lb.°F)

UEF_{elecbase} = Rated efficiency of baseline water heater expressed as Uniform Energy Factor (UEF);

Note the same draw pattern (very small, low, medium and high draw) should be used for both baseline and efficient units.

Equipment Type	Sub Category	Draw Pattern	Federal Standard – Uniform Energy Factor ³⁴²
		Very small	UEF = 0.8808 – (0.0008 * Rated Storage Volume in Gallons)
Residential Electric Storage	≤55 gallon tanks	Low	UEF = 0.9254 – (0.0003 * Rated Storage Volume in Gallons)
		Medium	UEF = 0.9307 – (0.0002 * Rated Storage Volume in Gallons)
Water Heaters ≤ 75,000 Btu/h		High	UEF = 0.9349 – (0.0001 * Rated Storage Volume in Gallons)
≤ 73,000 Btu/11		Very small	UEF = 1.9236 – (0.0011 * Rated Storage Volume in Gallons)
		Low	UEF = 2.0440 – (0.0011 * Rated Storage Volume in Gallons)

³⁴⁰ Methodology based on Cadmus analysis. Annual hot water usage in gallons based on CBECS (2012) and RECS (2009) consumption data of East North Central (removed outliers of 1,000 kBtuh or less) to calculate hot water usage. Annual hot water gallons per tank size gallons based on the tank sizing methodology found in ASHRAE 2011 HVAC Applications. Chapter 50 Service Water Heating. Demand assumptions (gallons per day) for each building type based on ASHRAE Chapter 50 and to LBNL White Paper. LBL-37398 Technology Data Characterizing Water Heating in Commercial Buildings: Application to End Use Forecasting. Assumes hot water heater efficiency of 80%.

³⁴¹ According to CBECS 2012 "Lodging" buildings include Dormitories, Hotels, Motel or Inns and other Lodging and "Nursing" buildings include Assisted Living and Nursing Homes.

³⁴² All Residential sized Federal Standards are from DOE Standard 10 CFR 430, Residential-Duty and Commercial Federal Standard are from DOE Standard 10 CFR 431.

Equipment Type	Sub Category	Draw Pattern	Federal Standard – Uniform Energy Factor ³⁴²	
	>55 gallon and ≤120	Medium	UEF = 2.1171 – (0.0011 * Rated Storage Volume in Gallons)	
	gallon tanks ³⁴³	High	UEF = 2.2418 – (0.0011 * Rated Storage Volume in Gallon	
Residential Electric Instantaneous	≤12kW and ≤2 gal	All other	UEF = 0.91	
Water Heaters	SIZKVV dilu SZ gai	High	UEF = 0.92	
Residential-duty Commercial	> 12kW and ≤58.6 kW			
Electric Instantaneous Water	and ≤2 gal	All	UEF = 0.80	
Heaters	anu 22 gai			

Draw patterns are based on first hour rating (gallons) for storage tanks and maximum flow (GPM) for instantaneous as shown below:³⁴⁴

Storage Water Heater Draw Pattern				
Draw Pattern First Hour Rating (gallons)				
Very Small	≥ 0 and < 18			
Low ≥ 18 and < 51				
Medium ≥ 51 and < 75				
High	≥ 75			

Instantaneous Water Heater Draw Pattern					
Draw Pattern Max GPM					
Very Small	≥ 0 and < 1.7				
Low	≥ 1.7 and < 2.8				
Medium	≥ 2.8 and < 4				
High	≥ 4				

UEF_{eff} = Rated efficiency of efficient water heater expressed as Uniform Energy Factor (UEF)

= Actual

3412 = Converts Btu to kWh

 $\mbox{HPWHWasteheat}_{\mbox{\scriptsize cool}} = \mbox{Heat Pump Water Heater Only - Cooling savings from conversion of heat in building to water heat}^{345}$

$$= \left[\frac{\left((T_{OUT} - T_{IN}) * HotWaterUse_{Gallon} * \gamma Water * 1 * \left(1 - \frac{1}{UEF_{Eff}}\right)\right) * LF * 25\% * LM}{COP_{COOL} * 3412}\right] * Cool$$

Where:

LF = Location Factor

= 1.0 for HPWH installation in a conditioned space

³⁴³ It is assumed that tanks <75,000Btu/h and >55 gallons will not be eligible measures due to the high baseline.

³⁴⁴ Definitions provided in 10 CFR 430, Subpart B, Appendix E, Section 5.4.1.

³⁴⁵ This algorithm calculates the heat removed from the air by subtracting the HPWH electric consumption from the total water heating energy delivered. This is then adjusted to account for location of the HP unit and the coincidence of the waste heat with cooling requirements, the efficiency of the central cooling, and latent cooling demands.

= 0.5 for HPWH installation in an unknown location 346

= 0.0 for installation in an unconditioned space

25% = Portion of reduced waste heat that results in cooling savings³⁴⁷

COP_{COOL} = COP of Central Air Conditioner

= Actual - If unknown, assume 3.08 (10.5 SEER / 3.412)

LM = Latent multiplier to account for latent cooling demand

 $= 1.33^{348}$

Cool = 1 if building has central cooling, 0 if not cooled

HPWHWasteheat_{Heat} = Heat Pump Water Heater Only - Heating cost from conversion of heat in building to water heat (dependent on heating fuel)

$$= \left(\frac{\left((T_{OUT} - T_{IN}) * HotWaterUse_{Gallon} * \gamma Water * 1 * \left(1 - \frac{1}{UEF_{eff}}\right)\right) * LF * 35\%}{COP_{HEAT} * 3412}\right) * ElectricHeat$$

Where:

35% = Portion of reduced waste heat that results in increased heating

load³⁴⁹

COP_{HEAT} = COP of electric heating system

= Actual system efficiency including duct loss - If not available, use: 350

System Type	Age of Equipment	HSPF Estimate	ηHeat (Effective COP Estimate) (HSPF/3.412)*0.85	
	Before 2006	6.8	1.7	
Heat Pump	2006 - 2014	7.7	1.92	
	2015 on	8.2	2.04	
Resistance	N/A	N/A	1	

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³⁴⁶ Note unconditioned means a space that is not intentionally heated via furnace vents or boiler radiators. The presence of and/or leakage from a heating system in a space doesn't in itself imply the space is conditioned.

 $^{^{347}}$ This is estimated based on the percentage of lighting savings that result in reduced cooling loads (lighting is used as a proxy for hot water heating since load shapes suggest their seasonal usage patterns are similar). This is based on the WHFe for unknown non-residential buildings (1.08) and assuming an average cooling COP of 3.08 (1.08 = 1 + 0.246/3.08).

³⁴⁸ A sensible heat ratio (SHR) of 0.75 corresponds to a latent multiplier of 4/3 or 1.33. SHR of 0.75 for typical split system from page 10 of "Controlling Indoor Humidity Using Variable-Speed Compressors and Blowers" by M. A. Andrade and C. W. Bullard, 1999: www.ideals.illinois.edu/bitstream/handle/2142/11894/TR151.pdf

³⁴⁹ This is estimated based on the percentage of lighting savings that result in increased heating loads (lighting is used as a proxy for hot water heating since load shapes suggest their seasonal usage patterns are similar). The WHFh for unknown non-residential buildings is 35%.

³⁵⁰ These default system efficiencies are based on the applicable minimum Federal Standards. In 2006 the Federal Standard for Heat Pumps was adjusted. While one would expect the average system efficiency to be higher than this minimum, the likely degradation of efficiencies over time means that using the minimum standard is appropriate. An 85% distribution efficiency is then applied to account for duct losses for heat pumps.

ElectricHeat = 1 if building is electrically heated, 0 if not

For example, for a 50 gallon, 95% UEF storage unit installed in a 1500 ft² restaurant:

$$\Delta$$
kWh = ((125 – 50.7) * ((1,500/1,000) * 44,439) * 8.33 * 1 * (1/0.88 - 1/0.95))/3412 + 0 + 0 = 1012 kWh

Electric units > 12kW:

$$\Delta kWh = \frac{\left((T_{out} - T_{air}) * V * \gamma Water * 1 * \left(\frac{SL_{elecbase} - SL_{eff}}{100} \right) \right) * 8766}{3412}$$

T_{air} = Ambient Air Temperature

= 70°F

V = Rated tank volume in gallons

= Actual

SL_{elecbase} = Standby loss of electric baseline unit (%/hr)

= 0.30 + 27/V

SL_{eff} = Nameplate standby loss of new water heater, in BTU/h

8766 = Hours per year

For example, >12kW, 100 gallon storage unit with rated standby loss of 0.5 %/hr:

SLbase = 0.3 + (27 / 100)= 0.57%/hr

 Δ kWh = (((125 - 70) * 100 * 8.33 * 1 * (0.57- 0.5)/100) * 8766)/3412

= 82.4 kWh

SUMMER COINCIDENT PEAK DEMAND SAVINGS

$$\Delta kW = \frac{\Delta kWh}{Hours} * CF$$

Where:

Hours = Full load hours of water heater

 $= 6461^{351}$

CF = Summer Peak Coincidence Factor for measure

= 0.925 ³⁵²

³⁵¹ Full load hours assumption based on Wh/Max W Ratio from Itron eShape data for Missouri, calibrated to Illinois loads.

³⁵² Coincidence factor based on Average W in peak period/Max W from Itron eShape data for Missouri, calibrated to Illinois loads.

For example, >12kW, 100 gallon storage unit with rated standby loss of 0.5 %/hr:

$$\Delta$$
kW = 82.4 / 6,461 * 0.925

= 0.0118 kW

NATURAL GAS ENERGY SAVINGS

Natural gas energy savings are calculated for natural gas storage water heaters per the equations given below.

$$\Delta Therms = \frac{(T_{out} - T_{in}) * HotWaterUse_{Gallon} * \gamma Water * 1 * \left(\frac{1}{UEF_{gasbase}} - \frac{1}{UEF_{Eff}}\right)}{100,000} - HPWHWasteHeat_{GasHeat}$$

Where:

100,000 = Converts Btu to Therms

EF_{gasbase} = Rated efficiency of baseline water heater (expressed as Uniform Energy Factor (UEF) or

Thermal Efficiency as provided below).

Note the same draw pattern (very small, low, medium and high draw) should be used for both baseline and efficient units.

Equipment Type	Sub Category	Draw Pattern	Federal Standard – Uniform Energy Factor ³⁵³			
		Very small	UEF = 0.3456 – (0.0020 * Rated Storage Volume in Gallons)			
	ZEE gollon tonks	Low	UEF = 0.5982 – (0.0019 * Rated Storage Volume in Gallons)			
Residential	≤55 gallon tanks	Medium	UEF = 0.6483 – (0.0017 * Rated Storage Volume in Gallons)			
Gas Storage Water Heaters		High	UEF = 0.6920 – (0.0013 * Rated Storage Volume in Gallons)			
≤75,000 Btu/h		Very small	UEF = 0.6470 – (0.0006 * Rated Storage Volume in Gallons)			
273,000 Btu/11	>55 gallon and ≤100	Low	UEF = 0.7689 – (0.0005 * Rated Storage Volume in Gallons)			
	gallon tanks	Medium	UEF = 0.7897 – (0.0004 * Rated Storage Volume in Gallons)			
		High	UEF = 0.8072 – (0.0003 * Rated Storage Volume in Gallons)			
Residential-duty Commercial		Very small	UEF = 0.2674 – (0.0009 * Rated Storage Volume in Gallons)			
High Capacity Storage Gas-Fired	<120 gallon tanks	Low	UEF = 0.5362 – (0.0012 * Rated Storage Volume in Gallons)			
Storage Water Heaters > 75,000	≤120 gallon tanks	Medium	UEF = 0.6002 – (0.0011 * Rated Storage Volume in Gallons)			
Btu/h		High	UEF = 0.6597 – (0.0009 * Rated Storage Volume in Gallons)			
Commercial						
Gas Storage Water Heaters		All				
>75,000 Btu/h and ≤155,000			80% E _{thermal} ,			
Btu/h	>120 gallon tanks		Standby Losses = (Q /800 + 110VRated Storage Volume in			
<u>Commercial</u>			Gallons)			
Gas Storage Water Heaters						
>155,000 Btu/h						
Residential Gas Instantaneous		Very low	UEF = 0.80			
Water Heaters	≤2 gal	All other	UEF = 0.81			
≤ 200,000 Btu/h		All Other				
Commercial Gas Instantaneous	<10 gal	All	80% E _{thermal}			
Water Heaters > 200,000 Btu/h	≥10 gal	All	78% E _{thermal}			

³⁵³ All Residential sized Federal Standards are from DOE Standard 10 CFR 430, Residential-Duty and Commercial Federal Standard are from DOE Standard 10 CFR 431.

Draw patterns are based on first hour rating (gallons) for storage tanks and maximum flow (GPM) for instantaneous as shown below:³⁵⁴

Storage Water Heater Draw Pattern				
Draw Pattern First Hour Rating (gallons)				
Very Small ≥ 0 and < 18				
Low	≥ 18 and < 51			
Medium ≥ 51 and < 75				
High	≥ 75			

Instantaneous Water Heater Draw Pattern				
Draw Pattern Max GPM				
Very Small	≥ 0 and < 1.7			
Low	≥ 1.7 and < 2.8			
Medium	≥ 2.8 and < 4			

HPWHWasteHeat_{GasHeat} = Heat Pump Water Heater Only - Heating cost from conversion of heat in building to water heat (dependent on heating fuel)

$$= \left(\frac{\left((T_{OUT} - T_{IN}) * HotWaterUse_{Gallon} * \gamma Water * 1 * \left(1 - \frac{1}{UEF_{Eff}}\right)\right) * LF * 35\%}{100,000 * \eta Heat}\right) * (1 - ElectricHeat)$$

ηHeat = Heating system efficiency including duct loss = Actual

Additional Standby Loss Savings

Gas Storage Water Heaters >75,000 Btu/h can claim additional savings due to lower standby losses.

$$\Delta Therms_{Standby} = \frac{(SL_{gasbase} - SL_{eff}) * 8766}{100,000}$$

Where:

SL_{gasbase} = Standby loss of gas baseline unit (Btu/h)

 $= Q/800 + 110\sqrt{V}$

Q = Nameplate input rating in Btu/h

V = Rated volume in gallons

SL_{eff} = Nameplate standby loss of new water heater, in Btu/h

8766 = Hours per year

³⁵⁴ Definitions provided in 10 CFR 430, Subpart B, Appendix E, Section 5.4.1.

For example, for a 200,000 Btu/h, 150 gallon, 90% UEF storage unit with rated standby loss of 1029 BTU/h installed in a 1500 ft^2 restaurant:

 Δ Therms = ((125-50.7)*((1,500/1,000)*44,439)*8.33*1*(1/0.8-1/0.9))/100,000

= 57.3 Therms

 Δ Therms_{Standby} = (((200000/800 + 110 * $\sqrt{150}$) - 1029) * 8766)/100,000

= 49.8 Therms

 Δ ThermsTotal = 57.3 + 49.8

= 107.1 Therms

WATER IMPACT DESCRIPTIONS AND CALCULATION

N/A

DEEMED O&M COST ADJUSTMENT CALCULATION

The deemed O&M cost adjustment for a tankless heaters is \$100.355

MEASURE CODE: CI-HWE-STWH-V08-220101

REVIEW DEADLINE: 1/1/2024

³⁵⁵ Water heaters (WH) require annual maintenance. There are different levels of effort for annual maintenance depending if the unit is gas or electric, tanked or tankless. Electric and gas tank water heater manufacturers recommend an annual tank drain to clear sediments. Also recommended are "periodic" inspections by qualified service professionals of operating controls, heating element and wiring for electric WHs and thermostat, burner, relief valve internal flue-way and venting systems for gas WHs. Tankless WH require annual maintenance by licensed professionals to clean control compartments, burners, venting system and heat exchangers. This information is from WH manufacturer product brochures including GE, Rennai, Rheem, Takagi and Kenmore. References for incremental O&M costs were not found. Therefore the incremental cost of the additional annual maintenance for tankless WH is estimated at \$100.

4.3.2 Low Flow Faucet Aerators

DESCRIPTION

This measure relates to the direct installation of a low flow faucet aerator in a commercial building. Expected applications include small business, office, restaurant, or motel. Health care-specific inputs are defined for Laminar Flow Restrictor (LFR) devices. For multifamily or senior housing, the residential low flow faucet aerator should be used.

This measure was developed to be applicable to the following program types, DI, KITS. If applied to other program types, the measure savings should be verified.

DEFINITION OF EFFICIENT EQUIPMENT

To qualify for this measure the installed equipment must be an energy efficient faucet aerator, for bathrooms rated at 1.5 gallons per minute (GPM) or less, or for kitchens rated at 2.2 GPM or less. For LFR devices, the installed equipment must be a device rated at 2.2 GPM or less. Savings are calculated on an average savings per faucet fixture basis.

DEFINITION OF BASELINE EQUIPMENT

The baseline condition is assumed to be a standard bathroom faucet aerator rated at 2.25 GPM or more, or a standard kitchen faucet aerator rated at 2.75 GPM or more. For LFR devices, the baseline condition is assumed to be no aerator at all, due to the contamination risk caused by faucet aerators in health care facilities and the baseline flow rate is assumed to be 3.74 GPM³⁵⁶. Note if flow rates are measured, for example through a Direct Install program, then actual baseline flow rates should be used as opposed to the deemed values.

DEEMED LIFETIME OF EFFICIENT EQUIPMENT

The expected measure life is assumed to be 10 years. 357

DEEMED MEASURE COST

The actual full install cost (including labor) for this measure should be used. If unknown assume \$8 for faucet aerators³⁵⁸ and \$14.27 for LFR devices. 359</sup>

LOADSHAPE

Loadshape CO2 - Commercial Electric DHW

COINCIDENCE FACTOR

The coincidence factor for this measure is dependent on building type as presented below.

³⁵⁶ Workpaper WPSCGNRWH150827A, Laminar Flow Restrictors For Hospitals and Health Care Facilities.

³⁵⁷ As recommended in Navigant 'ComEd Effective Useful Life Research Report', May 2018.

³⁵⁸ Direct-install price per faucet assumes cost of aerator and install time. (2011, Market research average of \$3 and assess and install time of \$5 (20min @ \$15/hr).

³⁵⁹ Direct install price per faucet assumes cost of LFR (\$7.27) and install time (\$7) (Southern California Gas Company, Workpaper WPSCGNRWH150827A Revision #0, September, 2015).

Algorithm

CALCULATION OF SAVINGS

ELECTRIC ENERGY SAVINGS

Note these savings are per faucet retrofitted. 360

ΔkWh = %ElectricDHW * ((GPM base - GPM low)/GPM base) * Usage * EPG electric * ISR

Where:

%ElectricDHW = proportion of water heating supplied by electric resistance heating

DHW fuel	%Electric_DHW
Electric	100%
Fossil Fuel	0%
Unknown	16% ³⁶¹

GPM_base = Average flow rate, in gallons per minute, of the baseline faucet "as-used"

= 1.39, ³⁶² or custom based on metering studies, ³⁶³ or, if measured during DI:

= Measured full throttle flow * 0.83 throttling factor 364

Baseline for LFRs³⁶⁵ = 3.74 * 0.83 = 3.10

GPM low = Average flow rate, in gallons per minute, of the low-flow faucet aerator "as-used"

= 0.94, ³⁶⁶ or custom based on metering studies, ³⁶⁷ or, if measured during DI:

= Rated full throttle flow * 0.95 throttling factor 368

³⁶⁰ This algorithm calculates the amount of energy saved per aerator by determining the fraction of water consumption savings for the upgraded fixture. Due to the distribution of water consumption by fixture type, as well as the different number of fixtures in a building, several variables must be incorporated.

³⁶¹ Table HC8.9. Water Heating in U.S. Homes in Midwest Region, Divisions, and States, 2009 (RECS).

³⁶² DeOreo, B., and P. Mayer. Residential End Uses of Water Study Update. Forthcoming. ©2015 Water Research Foundation. Reprinted With Permission.

³⁶³ Measurement should be based on actual average flow consumed over a period of time rather than a onetime spot measurement for maximum flow. Studies have shown maximum flow rates do not correspond well to average flow rate due to occupant behavior which does not always use maximum flow.

³⁶⁴ 2008, Schultdt, Marc, and Debra Tachibana. Energy related Water Fixture Measurements: Securing the Baseline for Northwest Single Family Homes. 2008 ACEEE Summer Study on Energy Efficiency in Buildings. Page 1-265.

³⁶⁵ Using measured flow rate assumption from Workpaper WPSCGNRWH150827A, Laminar Flow Restrictors For Hospitals and Health Care Facilities.

³⁶⁶ Average retrofit flow rate for kitchen and bathroom faucet aerators from sources 2, 4, 5, and 7. This accounts for all throttling and differences from rated flow rates. Assumes all kitchen aerators at 2.2 gpm or less and all bathroom aerators at 1.5 gpm or less. The most comprehensive available studies did not disaggregate kitchen use from bathroom use, but instead looked at total flow and length of use for all faucets. This makes it difficult to reliably separate kitchen water use from bathroom water use. It is possible that programs installing low flow aerators lower than the 2.2 gpm for kitchens and 1.5 gpm for bathrooms will see a lower overall average retrofit flow rate.

³⁶⁷ Measurement should be based on actual average flow consumed over a period of time rather than a onetime spot measurement for maximum flow. Studies have shown maximum flow rates do not correspond well to average flow rate due to occupant behavior which does not always use maximum flow.

³⁶⁸ 2008, Schultdt, Marc, and Debra Tachibana. Energy related Water Fixture Measurements: Securing the Baseline for Northwest Single Family Homes. 2008 ACEEE Summer Study on Energy Efficiency in Buildings. Page 1-265.

For LFRs³⁶⁹ = 2.2 * 0.95 = 2.09

= Estimated usage of mixed water (mixture of hot water from water heater line and cold water line) per faucet (gallons per year)

= If data is available to provide a reasonable custom estimate it should be used; if not, use the following defaults (or substitute custom information in to the calculation):

Building Type	Gallons hot water per unit per day ³⁷⁰ (A)	Unit	Estimated % hot water from Faucets ³⁷¹ (B)	Multiplier ³⁷² (C)	Unit	Days per year (D)	Annual gallons mixed water per faucet (A*B*C*D)
Small Office	1	person	100%	10	employees per faucet	250	2,500
Large Office	1	person	100%	45	employees per faucet	250	11,250
Fast Food Rest	0.7	meal/day	50%	75	meals per faucet	365	9,581
Sit-Down Rest	2.4	meal/day	50%	36	meals per faucet	365	15,768
Retail	2	employee	100%	5	employees per faucet	365	3,650
Grocery	2	employee	100%	5	employees per faucet	365	3,650
Warehouse	2	employee	100%	5	employees per faucet	250	2,500
Elementary School	0.6	person	50%	50	students per faucet	200	3,000
Jr High/High School	1.8	person	50%	50	students per faucet	200	9,000
Health	90	patient	25%	2	Patients per faucet	365	16,425
Motel	20	room	25%	1	faucet per room	365	1,825
Hotel	14	room	25%	1	faucet per room	365	1,278
Other	1	employee	100%	20	employees per faucet	250	5,000

= Energy per gallon of mixed water used by faucet (electric water heater) EPG electric

= (8.33 * 1.0 * (WaterTemp - SupplyTemp)) / (RE_electric * 3412)

= 0.0879 kWh/gal for Bath, 0.1054 kWh/gal for Kitchen, 0.1477 kWh/gal for LFRs, 0.1004

kWh/gal for unknown

= Specific weight of water (lbs/gallon) 8.33

1.0 = Heat Capacity of water (btu/lb-°F)

= Assumed temperature of mixed water WaterTemp

= 86F for Bath, 93F for Kitchen, 91F for Unknown, 373 110F for health care facilities 374

= Assumed temperature of water entering building SupplyTemp

³⁶⁹ Using measured flow rate assumption from Workpaper WPSCGNRWH150827A, Laminar Flow Restrictors For Hospitals and Health Care Facilities.

³⁷⁰ Table 2-45 Chapter 49, Service Water Heating, 2007 ASHRAE Handbook, HVAC Applications.

³⁷¹ Estimated based on data provided in Appendix E; "Waste Not, Want Not: The Potential for Urban Water Conservation in California", Pacific Institute, November 2003.

³⁷² Based on review of the Illinois plumbing code (Employees and students per faucet). Retail, grocery, warehouse and health are estimates. Meals per faucet estimated as 4 bathroom and 3 kitchen faucets and average meals per day of 250 (based on California study above) -250/7 = 36. Fast food assumption estimated.

³⁷³ Cadmus and Opinion Dynamics Showerhead and Faucet Aerator Meter Study Memorandum dated June 2013, directed to Michigan Evaluation Working Group. If the aerator location is unknown an average of 91% should be used which is based on the assumption that 70% of household water runs through the kitchen faucet and 30% through the bathroom (0.7*93)+(0.3*86)=0.91.

³⁷⁴ Southern California Gas Company, Workpaper WPSCGNRWH150827A Revision #0, September, 2015.

= 50.7°F 375

RE_electric = Recovery efficiency of electric water heater

= 98% 376

3412 = Converts Btu to kWh (Btu/kWh)

ISR = In service rate of faucet aerators dependant on install method as listed in table below:

Selection	ISR
Direct Install - Deemed ³⁷⁷	0.95
Efficiency Kits - Default ³⁷⁸	0.50
Leave-Behind Kit ³⁷⁹	0.91

For example, a direct installed kitchen faucet in a large office with electric DHW:

For example, a direct installed bathroom faucet in an Elementary School with electric DHW:

Secondary kWh Savings for Water Supply and Wastewater Treatment

The following savings should be included in the total savings for this measure, but should not be included in TRC tests to avoid double counting the economic benefit of water savings.

$$\Delta kWh_{water} = \Delta Water (gallons) / 1,000,000 * E_{water total}$$

Where

 $E_{water total}$ = IL Total Water Energy Factor (kWh/Million Gallons) =5,010³⁸⁰

³⁷⁵ Table 4 in Chen, et. al., "Calculating Average Hot Water Mixes of Residential Plumbing Fixtures", June 2020, reports a value of 50.7°F for inlet water temperature for U.S. Census Division 3.

³⁷⁶ Electric water heaters have recovery efficiency of 98%, as sourced from available products on the AHRI Certification Directory.

³⁷⁷ ComEd Energy Efficiency/Demand Response Plan: Plan Year 2 (6/1/2009-5/31/2010) Evaluation Report: All Electric Single Family Home Energy Performance Tune-Up Program, December 21, 2010, Table 3-8.

³⁷⁸ Analysis of CY2018, CY2019, and CY2020 Small Business Kit participant survey installation data. Use if annual survey data is not available or applicable. Please see file "SB Kits Survey Analysis TRMv10 Support.xlsx"

³⁷⁹ Based on DCEO STEP Program GPY5 evaluation report for showerheads and aerators. Guidehouse, *In-Service Rates for a CY2020 Business Remote Assessment Path for Customer Installed Measures*, August 21, 2020. Please see file "Business Program Remote Assessment and Install ISR Memo 2020-08-21.docx"

³⁸⁰ This factor include 2571 kWh/MG for water supply based on Illinois energy intensity data from a 2012 ISAWWA study and 2439 kWh/MG for wastewater treatment based on national energy intensity use estimates. For more information please review Elevate Energy's 'IL TRM: Energy per Gallon Factor, May 2018 paper'.

For example, a direct installed faucet in a large office:

 Δ Water (gallons) = ((1.39 - 0.94)/1.39) * 11,250 * 0.95

= 3,640 gallons

 ΔkWh_{water} = 3,640/1,000,000*5,010

= 18 kWh

SUMMER COINCIDENT PEAK DEMAND SAVINGS

 $\Delta kW = (\Delta kWh / Hours) * CF$

Where:

 Δ kWh = calculated value above on a per faucet basis. Note do not include the secondary savings in this calculation.

Hours = Annual electric DHW recovery hours for faucet use

 $= (Usage * 0.44^{381})/GPH$

= Calculate if usage is custom, if using default usage use:

Building Type	Annual Recovery Hours
Small Office	20
Large Office	92
Fast Food Rest	78
Sit-Down Rest	129
Retail	30
Grocery	30
Warehouse	20
Elementary School	24
Jr High/High School	73
Health	134
Motel	15
Hotel	10
Other	41

Where:

GPH = Gallons per hour recovery of electric water heater calculated for 89.3F temp rise (140-50.7), 98% recovery efficiency, and typical 12kW electric resistance storage tank.

= 53.9

CF = Coincidence Factor for electric load reduction

= Dependent on building type³⁸²

³⁸¹ 44% is the proportion of hot 140F water mixed with 50.7F supply water to give 90°F mixed faucet water.

³⁸² Calculated as follows: Assumptions for percentage of usage during peak period (1-5pm) were made and then multiplied by 65/365 (65 being the number of days in peak period) and by the number of total annual recovery hours to give an estimate of the number of hours of recovery during peak periods. There are 260 hours in the peak period so the probability you will see savings during the peak period is calculated as the number of hours of recovery during peak divided by 260. See 'C&I Faucet Aerator.xls' for details.

Building Type	Coincidence Factor
Small Office	0.0064
Large Office	0.0288
Fast Food Rest	0.0084
Sit-Down Rest	0.0184
Retail	0.0043
Grocery	0.0043
Warehouse	0.0064
Elementary School	0.0096
Jr High/High School	0.0288
Health	0.0144
Motel	0.0006
Hotel	0.0004
Other	0.0128

For example, a direct installed kitchen faucet in a large office with electric DHW:

 Δ kW = 364.7/92 * 0.0288

= 0.1142 kW

For example, a direct installed bathroom faucet in an Elementary School with electric DHW:

 Δ kW = 81.1/24 * 0.0096

= 0.0324 kW

FOSSIL FUEL IMPACT DESCRIPTIONS AND CALCULATION

ΔTherms = %FossilDHW * ((GPM base - GPM low)/GPM base) * Usage * EPG gas * ISR

Where:

%FossilDHW = proportion of water heating supplied by fossil fuel heating

DHW fuel	%Fossil_DHW
Electric	0%
Fossil Fuel	100%
Unknown	86% ³⁸³

EPG_gas = Energy per gallon of mixed water used by faucet (gas water heater)

= (8.33 * 1.0 * (WaterTemp - SupplyTemp)) / (RE_gas * 100,000)

= 0.0044 Therm/gal for Bath, 0.0053 Therm/gal for Kitchen, 0.0074 Therm/gal for LFRs, 0.0050 Therm/gal for unknown

Where:

RE gas = Recovery efficiency of gas water heater

= 67% ³⁸⁴

³⁸³ Table HC8.9. Water Heating in U.S. Homes in Midwest Region, Divisions, and States, 2009 (RECS).

³⁸⁴ Review of AHRI Directory suggests range of recovery efficiency ratings for new Gas DHW units of 70-87%. Average of existing units is estimated at 75%. Commercial properties are more similar to MF homes than SF homes. MF hot water is often

100,000 = Converts Btus to Therms (Btu/Therm)

Other variables as defined above.

For example, a direct installed kitchen faucet in a large office with gas DHW:

 Δ Therms = 1 * ((1.39 – 0.94)/1.39) * 11,250 * 0.0053 * 0.95

= 18.3 Therms

For example, a direct installed bathroom faucet in an Elementary School with gas DHW:

 Δ Therms = 1 * ((1.39 – 0.94)/1.39) * 3,000 * 0.0044 * 0.95

= 4.06 Therms

WATER IMPACT DESCRIPTIONS AND CALCULATION

ΔWater (gallons) = ((GPM_base - GPM_low)/GPM_base) * Usage * ISR

Variables as defined above.

For example, a direct installed faucet in a large office:

 Δ Water (gallons) = ((1.39 - 0.94)/1.39) * 11,250 * 0.95

= 3,640 gallons

For example, a direct installed faucet in an Elementary School:

 Δ Water (gallons) = ((1.39 - 0.94)/1.39) * 3,000 * 0.95

= 971 gallons

DEEMED O&M COST ADJUSTMENT CALCULATION

N/A

SOURCES USED FOR GPM ASSUMPTIONS

Source ID	Reference
1	2011, DeOreo, William. California Single Family Water Use Efficiency Study. April 20, 2011.
2	2000, Mayer, Peter, William DeOreo, and David Lewis. Seattle Home Water Conservation Study. December 2000.
3	1999, Mayer, Peter, William DeOreo. Residential End Uses of Water. Published by AWWA Research Foundation and American Water Works Association. 1999.
4	2003, Mayer, Peter, William DeOreo. Residential Indoor Water Conservation Study. Aquacraft, Inc. Water Engineering and Management. Prepared for East Bay Municipal Utility District and the US EPA. July 2003.
5	2011, DeOreo, William. Analysis of Water Use in New Single Family Homes. By Aquacraft. For Salt Lake City Corporation and US EPA. July 20, 2011.
6	2011, Aquacraft. Albuquerque Single Family Water Use Efficiency and Retrofit Study. For Albuquerque Bernalillo County Water Utility Authority. December 1, 2011.
7	2008, Schultdt, Marc, and Debra Tachibana. Energy related Water Fixture Measurements: Securing the Baseline for Northwest Single Family Homes. 2008 ACEEE Summer Study on Energy Efficiency in Buildings.

provided by a larger commercial boiler. This suggests that the average recovery efficiency is somewhere between a typical central boiler efficiency of .59 and the .75 for single family home. An average is used for this analysis by default.

MEASURE CODE: CI-HWE-LFFA-V10-220101

REVIEW DEADLINE: 1/1/2024

4.3.3 Low Flow Showerheads

DESCRIPTION

This measure relates to the direct installation of a low flow showerhead in a commercial building. Expected applications include small business, office, restaurant, or small motel. For multifamily or senior housing, the residential low flow showerhead should be used.

This measure was developed to be applicable to the following program types: DI. If applied to other program types, the measure savings should be verified

DEFINITION OF EFFICIENT EQUIPMENT

To qualify for this measure the installed equipment must be an energy efficient showerhead rated at 2.0 gallons per minute (GPM) or less. Savings are calculated on a per showerhead fixture basis.

DEFINITION OF BASELINE EQUIPMENT

The baseline condition is assumed to be a standard showerhead rated at 2.5 GPM.

DEEMED LIFETIME OF EFFICIENT EQUIPMENT

The expected measure life is assumed to be 10 years. 385

DEEMED MEASURE COST

The actual full install cost (including labor) should be used. If unknown, assume \$12 per showerhead. 386

LOADSHAPE

Loadshape CO2 - Commercial Electric DHW

COINCIDENCE FACTOR

The coincidence factor for this measure is assumed to be 2.78%. 387

Algorithm

CALCULATION OF SAVINGS 388

ELECTRIC ENERGY SAVINGS

Note these savings are per showerhead fixture

```
ΔkWh =

%ElectricDHW * ((GPM_base * L_base - GPM_low * L_low) * NSPD * 365.25) * EPG_electric * ISR

Where:
```

³⁸⁵ Table C-6, Measure Life Report, Residential and Commercial/Industrial Lighting and HVAC Measures, GDS Associates, June 2007. Evaluations indicate that consumer dissatisfaction may lead to reductions in persistence, particularly in Multi-Family.

³⁸⁶ Direct-install price per showerhead assumes cost of showerhead (Market research average of \$7 and assess and install time of \$5 (20min @ \$15/hr).

 $^{^{387}}$ Calculated as follows: Assume 11% showers take place during peak hours (as sourced from "Analysis of Water Use in New Single Family Homes, Aquacraft Water Engineering and Management, January 2011). There are 65 days in the summer peak period, so the percentage of total annual aerator use in peak period is 0.11*65/365 = 1.96%. The number of hours of recovery during peak periods is therefore assumed to be 1.96%*369 = 7.23 hours of recovery during peak period. There are 260 hours in the peak period, so the probability you will see savings during the peak period is 7.23/260 = 0.0278.

³⁸⁸Based on excel spreadsheet 120911.xls ...on IL-TRM SharePoint.

= proportion of water heating supplied by electric resistance heating %ElectricDHW

= 1 if electric DHW; 0 if fuel DHW; if unknown, assume 16% 389

GPM_base = Flow rate of the baseline showerhead

= 2.67 for Direct-install programs³⁹⁰

GPM_low = As-used flow rate of the low-flow showerhead, which may, as a result of measurements of program evaulations deviate from rated flows, see table below:

Rated Flow
2.0 GPM
1.75 GPM
1.5 GPM
Custom or Actual ³⁹¹

L base = Shower length in minutes with baseline showerhead

 $= 8.20 \, \text{min}^{392}$

L low = Shower length in minutes with low-flow showerhead

 $= 8.20 \, \text{min}^{393}$

365.25 = Days per year, on average.

NSPD = Estimated number of showers taken per day for one showerhead

EPG_electric = Energy per gallon of hot water supplied by electric

= (8.33 * 1.0 * (ShowerTemp - SupplyTemp)) / (RE electric * 3412)

= (8.33 * 1.0 * (101 - 50.7)) / (0.98 * 3412)

= 0.125 kWh/gal

8.33 = Specific weight of water (lbs/gallon)

1.0 = Heat Capacity of water (btu/lb-°F)

ShowerTemp = Assumed temperature of water

= 101°F 394

SupplyTemp = Assumed temperature of water entering house

= 50.7°F 395

³⁸⁹ Table HC8.9. Water Heating in U.S. Homes in Midwest Region, Divisions, and States, 2009 (RECS).

³⁹⁰ Based on measured data from Ameren IL EM&V of Direct-Install program. Program targets showers that are rated 2.5 GPM

³⁹¹ Note that actual values may be either a) program-specific minimum flow rate, or b) program-specific evaluation-based value of actual effective flow-rate due to increased duration or temperatures. The latter increases in likelihood as the rated flow drops and may become significant at or below rated flows of 1.5 GPM. The impact can be viewed as the inverse of the throttling described in the footnote for baseline flowrate.

³⁹² Representative value from sources 1, 2, 3, 4, 5, and 6 (See Source Table at end of measure section).

³⁹³ Set equal to L base.

³⁹⁴ Cadmus and Opinion Dynamics Showerhead and Faucet Aerator Meter Study Memorandum dated June 2013, directed to Michigan Evaluation Working Group.

³⁹⁵ Table 4 in Chen, et. al., "Calculating Average Hot Water Mixes of Residential Plumbing Fixtures", June 2020, reports a value of 50.7°F for inlet water temperature for U.S. Census Division 3.

RE_electric = Recovery efficiency of electric water heater

= 98% 396

3412 = Converts Btu to kWh (btu/kWh)

ISR = In service rate of showerhead

= Dependant on program delivery method as listed in table below

Selection	ISR
Direct Install or Guided Self-Install	0.98 ³⁹⁷
Leave-Behind Kit	0.94 ³⁹⁸

For example, a direct-installed 1.5 GPM showerhead in an office with electric DHW where the number of showers is estimated at 3 per day:

Secondary kWh Savings for Water Supply and Wastewater Treatment

The following savings should be included in the total savings for this measure but should not be included in TRC tests to avoid double counting the economic benefit of water savings.

$$\Delta$$
kWh_{water} = Δ Water (gallons) / 1,000,000 * E_{water total}

Where

E_{water total} = IL Total Water Energy Factor (kWh/Million Gallons)

=5,010³⁹⁹

For example, a direct-installed 1.5 GPM showerhead in an office with where the number of showers is estimated at 3 per day:

 Δ Water (gallons) = ((2.67 * 8.20)-(1.5 * 8.20)) * 3 * 365.25 * 0.98

= 10,302 gallons

 ΔkWh_{water} = 10,302/1,000,000*5,010

= 52 kWh

SUMMER COINCIDENT PEAK DEMAND SAVINGS

 $\Delta kW = \Delta kWh/Hours * CF$

Where:

³⁹⁶ Electric water heaters have recovery efficiency of 98%, as sourced from available products on the AHRI Certification Directory.

³⁹⁷ Deemed values are from ComEd Energy Efficiency/ Demand Response Plan: Plan Year 2 (6/1/2009-5/31/2010) Evaluation Report: All Electric Single Family Home Energy Performance Tune-Up Program Table 3-8. Alternative ISRs may be developed for program delivery methods based on evaluation results.

³⁹⁸ Based on DCEO STEP Program GPY5 evaluation report for showerheads and aerators. Guidehouse, *In-Service Rates for a CY2020 Business Remote Assessment Path for Customer Installed Measures*, August 21, 2020.

³⁹⁹ This factor include 2571 kWh/MG for water supply based on Illinois energy intensity data from a 2012 ISAWWA study and 2439 kWh/MG for wastewater treatment based on national energy intensity use estimates. For more information please review Elevate Energy's 'IL TRM: Energy per Gallon Factor, May 2018 paper'.

ΔkWh = calculated value above. Note do not include the secondary savings in this calculation.

Hours = Annual electric DHW recovery hours for showerhead use

= ((GPM_base * L_base) *NSPD * 365.25) * 0.608 400 / GPH

Where:

GPH = Gallons per hour recovery of electric water heater calculated for 89.3F temp rise (140-50.7), 98%

recovery efficiency, and typical 12kW electric resistance storage tank.

= 53.9

CF = Coincidence Factor for electric load reduction

 $= 0.0278^{401}$

For example, a direct-installed 1.5 GPM showerhead in an office with electric DHW where the number of showers is estimated at 3 per day:

 Δ kW = (1288 / 271)*0.0278

= 0.132 kW

FOSSIL FUEL IMPACT DESCRIPTIONS AND CALCULATION

ΔTherms = %FossilDHW * ((GPM_base * L_base - GPM_low * L_low) * NSPD* 365.25) *

EPG gas * ISR

Where:

%FossilDHW = proportion of water heating supplied by fossil fuel heating

DHW fuel	%Fossil_DHW
Electric	0%
Fossil Fuel	100%
Unknown	84% ⁴⁰²

EPG_gas = Energy per gallon of Hot water supplied by gas

= (8.33 * 1.0 * (ShowerTemp - SupplyTemp)) / (RE_gas * 100,000)

= 0.0063 Therm/gal

Where:

RE_gas = Recovery efficiency of gas water heater

^{400 60.8%} is the proportion of hot 140F water mixed with 50.7°F supply water to give 105°F shower water.

⁴⁰¹ Calculated as follows: Assume 11% showers take place during peak hours (as sourced from "Analysis of Water Use in New Single Family Homes, Aquacraft Water Engineering and Management, January 2011). There are 65 days in the summer peak period, so the percentage of total annual aerator use in peak period is 0.11*65/365.25 = 1.96%. The number of hours of recovery during peak periods is therefore assumed to be 1.96% * 369 = 7.23 hours of recovery during peak period where 369 equals the average annual electric DHW recovery hours for showerhead use including SF and MF homes with Direct Install and Retrofit/TOS measures. There are 260 hours in the peak period so the probability you will see savings during the peak period is 7.23/260 = 0.0278.

⁴⁰² Default assumption for unknown fuel is based on EIA Residential Energy Consumption Survey (RECS) 2009 for Midwest Region, data for the state of IL. If utilities have specific evaluation results providing a more appropriate assumption for homes in a particular market or geographical area then that should be used.

= 67% 403

100,000 = Converts Btus to Therms (btu/Therm)

Other variables as defined above.

For example, a direct-installed 1.5 GPM showerhead in an office with gas DHW where the number of showers is estimated at 3 per day:

 Δ Therms = 1.0 * ((2.67 *8.2) - (1.5 * 8.2)) * 3 * 365.25 * 0.0063 * 0.98

= 64.9 therms

WATER IMPACT DESCRIPTIONS AND CALCULATION

ΔWater (gallons) = ((GPM_base * L_base - GPM_low * L_low) * NSPD * 365.25 * ISR

Variables as defined above

For example, a direct-installed 1.5 GPM showerhead in an office with where the number of showers is estimated at 3 per day:

DEEMED O&M COST ADJUSTMENT CALCULATION

N/A

SOURCES

Source ID	Reference
1	2011, DeOreo, William. California Single Family Water Use Efficiency Study. April 20, 2011.
2	2000, Mayer, Peter, William DeOreo, and David Lewis. Seattle Home Water Conservation Study.
2	December 2000.
3	1999, Mayer, Peter, William DeOreo. Residential End Uses of Water. Published by AWWA Research
3	Foundation and American Water Works Association. 1999.
	2003, Mayer, Peter, William DeOreo. Residential Indoor Water Conservation Study. Aquacraft, Inc.
4	Water Engineering and Management. Prepared for East Bay Municipal Utility District and the US
	EPA. July 2003.
5	2011, DeOreo, William. Analysis of Water Use in New Single Family Homes. By Aquacraft. For Salt
3	Lake City Corporation and US EPA. July 20, 2011.
6	2011, Aquacraft. Albuquerque Single Family Water Use Efficiency and Retrofit Study. For
O	Albuquerque Bernalillo County Water Utility Authority. December 1, 2011.
	2008, Schultdt, Marc, and Debra Tachibana. Energy related Water Fixture Measurements: Securing
7	the Baseline for Northwest Single Family Homes. 2008 ACEEE Summer Study on Energy Efficiency
	in Buildings.

⁴⁰³ Review of AHRI Directory suggests range of recovery efficiency ratings for new Gas DHW units of 70-87%. Average of existing units is estimated at 75%. Commercial properties are more similar to MF homes than SF homes. MF hot water is often provided by a larger commercial boiler. This suggests that the average recovery efficiency is somewhere between a typical central boiler efficiency of .59 and the .75 for single family home. An average is used for this analysis by default.

MEASURE CODE: CI-HWE-LFSH-V08-220101

REVIEW DEADLINE: 1/1/2023

4.3.4 Commercial Pool Covers

DESCRIPTION

This measure refers to the installation of covers on commercial use pools that are heated with gas-fired equipment located either indoors or outdoors. By installing pool covers, the heating load on the pool boiler will be reduced by reducing the heat loss from the water to the environment and the amount of actual water lost due to evaporation (which then requires additional heated water to make up for it). An additional benefit to pool covers are the electricity savings from the reduced fresh water required to replace the evaporated water.

The main source of energy loss in pools is through evaporation. This is particularly true of outdoor pools where wind plays a larger role. The point of installing pool covers is threefold. First, it will reduce convective losses due to the wind by shielding the water surface. Second, it will insulate the water from the colder surrounding air. And third, it will reduce radiative losses to the night sky. In doing so, evaporative losses will also be minimized, and the boiler will not need to work as hard in replenishing the pool with hot water to keep the desired temperature.

This measure can be used for pools that (1) currently do not have pool covers, (2) have pool covers that are past the useful life of the existing cover, or (3) have pool covers that are past their warranty period and have failed.

DEFINITION OF EFFICIENT EQUIPMENT

For indoor pools, the efficient case is the installation of an indoor pool cover with a 5 year warranty on an indoor pool that operates all year.

For outdoor pools, the efficient case is the installation of an outdoor pool cover with a 5 year warranty on an outdoor pool that is open through the summer season.

DEFINITION OF BASELINE EQUIPMENT

For indoor pools, the base case is an uncovered indoor pool that operates all year.

For outdoor pools, the base case is an outdoor pool that is uncovered and is open through the summer season.

DEEMED LIFETIME OF EFFICIENT EQUIPMENT

The useful life of this measure is assumed to be 6 years. 404

DEEMED MEASURE COST

The table below shows the costs for the various options and cover sizes. Since this measure covers a mix of various sizes, the average cost of these options is taken to be the incremental measure cost. 405 Costs are per square foot.

Cayon Sina	Edge Style	
Cover Size	Hemmed (indoor)	Weighted (outdoor)
1000-1,999 sq. ft.	\$2.19	\$2.24
2,000-2,999 sq. ft.	\$2.01	\$2.06
3,000+ sq. ft.	\$1.80	\$1.83
Average	\$2.00	\$2.04

LOADSHAPE

Loadshape R15 – Residential Pool Pumps

⁴⁰⁴ The effective useful life of a pool cover is typically one year longer than its warranty period. SolaPool Covers. Pool Covers Website, FAQ- "How long will my SolaPool cover blanket last?". Pool covers are typically offered with 3 and 5 year warranties with at least one company offering a 6 year warranty. Conversation with Trade Ally. Knorr Systems.

⁴⁰⁵ Pool Cover Costs: Lincoln Commercial Pool Equipment online catalog. Accessed 8/26/11.

COINCIDENCE FACTOR

N/A

Algorithm

CALCULATION OF ENERGY SAVINGS

ELECTRIC ENERGY SAVINGS

Secondary kWh Savings for Water Supply and Wastewater Treatment

The following savings should be included in the total savings for this measure but should not be included in TRC tests to avoid double counting the economic benefit of water savings.

 $\Delta kWh_{water} = \Delta Water (gallons) / 1,000,000 * E_{water supply}$

Where

 $E_{\text{water supply}}$ = Water Supply Energy Factor (kWh/Million Gallons) = 2.571^{406}

For example,

2400ft² Indoor Swimming Pool:

 $\Delta Water \ = WaterSavingFactor \ x \ Size \ of \ Pool$

 $= 15.28 \text{ gal./ft}^2/\text{year x } 2400 \text{ ft}^2$

= 36,672 gal./year

 Δ kWhwater = Δ Water / 1,000,000 * E_{water supply}

= 36,672 gal./year / 1,000,000 * 2,571 kWh/million gallons

= 96.3 kWh/year

2400ft² Outdoor Swimming Pool:

ΔWater = WaterSavingFactor x Size of Pool

 $= 8.94 \text{ gal./ft}^2/\text{year} \times 2400 \text{ ft}^2$

= 21,456 gal./year

 Δ kWhwater = Δ Water / 1,000,000 * E_{water supply}

= 21,456 gal./year / 1,000,000 * 2,571 kWh/million gallons

= 55.2 kWh/year

SUMMER COINCIDENT PEAK DEMAND SAVINGS

N/A

NATURAL GAS SAVINGS

The calculations are based on modeling runs using RSPEC! Energy Smart Pools Software that was created by the U.S. Department of Energy. 407

⁴⁰⁶ This factor include 2571 kWh/MG for water supply based on Illinois energy intensity data from a 2012 ISAWWA study. For more information please review Elevate Energy's 'IL TRM: Energy per Gallon Factor, May 2018 paper'. Note since the water loss associated with this measure is due to evaporation and does not discharge into the wastewater system, only the water supply factor is used here.

⁴⁰⁷ Full method and supporting information found in reference document: IL TRM - Business Pool Covers WorkPaper.docx. Note that the savings estimates are based upon Chicago weather data.

ΔTherms = SavingFactor x Size of Pool

Where

Savings factor = dependant on pool location and listed in table below: 408

Location	Therm / sq-ft
Indoor	2.61
Outdoor	1.01

Size of Pool = custom input

WATER IMPACT DESCRIPTIONS AND CALCULATION

ΔWater (gallons) = WaterSavingFactor x Size of Pool

Where

WaterSavingFactor = Water savings for this measure dependant on pool location and listed in table below:⁴⁰⁹

Location	Annual Savings Gal / sq-ft
Indoor	15.28
Outdoor	8.94

Size of Pool = Custom input

DEEMED O&M COST ADJUSTMENT CALCULATION

There are no O&M cost adjustments for this measure.

MEASURE CODE: CI-HWE-PLCV-V03-200101

REVIEW DEADLINE: 1/1/2025

⁴⁰⁸ Business Pool Covers.xlsx

⁴⁰⁹ Ibid.

4.3.5 Tankless Water Heater – Measure combined with 4.3.1 Water Heater in Version 8

4.3.6 Ozone Laundry

DESCRIPTION

A new ozone laundry system(s) is added-on to new or existing commercial washing machine(s) using hot water heated with natural gas. The system generates ozone (O₃), a naturally occurring molecule, which helps clean fabrics by chemically reacting with soils in cold water. Adding an ozone laundry system(s) will reduce the amount of chemicals, detergents, and hot water needed to wash linens. Using ozone also reduces the total amount of water consumed, saving even more in energy.

Natural gas energy savings will be achieved at the hot water heater/boiler as they will be required to produce less hot water to wash each load of laundry. The decrease in hot water usage will increase cold water usage, but overall water usage at the facility will decrease.

Electric savings can be realized through reduced washer cycle length and reduced pumping load at the boiler feeding the commercial washers. The increased usage associated with operating the ozone system should also be accounted for when determining total kWh impact. Data reviewed for this measure characterization indicated that pumping savings should be accounted for, but washer savings and ozone generator consumption are comparatively so small that they can be ignored.

The reduced washer cycle length may decrease the dampness of the clothes when they move to the dryer. This can result in shorter runtimes which result in gas and electrical savings. However, at this time, there is inconclusive evidence that energy savings are achieved from reduced dryer runtimes so the resulting dryer effects are not included in this analysis. Additionally, there would be challenges verifying that dryer savings will be achieved throughout the life of the equipment.

This incentive only applies to the following facilities with on-premise laundry operations:

- Hotels/motels
- Fitness and recreational sports centers.
- Healthcare (excluding hospitals)
- Assisted living facilities
- Laundromats

Ozone laundry system(s) could create significant energy savings opportunities at other larger facility types with onpremise laundry operations (such as correctional facilities, universities, and staff laundries), however, the results included in this analysis are based heavily on past project data for the applicable facility types listed above and may not apply to facilities outside of this list due to variances in number of loads and average pound (lbs.)-capacity per project site. Projects at these facilities should continue to be evaluated through custom programs and the applicable facility types and the resulting analysis should be updated based on new information.

Laundromats are the only application where number of washing units needs to be used to calculate total site energy savings. All other applications use site assumptions to calculate total site savings.

This measure was developed to be applicable to the following program types: TOS, RF. If applied to other program types, the measure savings should be verified.

DEFINITION OF EFFICIENT EQUIPMENT

A new ozone laundry system(s) is added-on to new or existing commercial washing machine(s) using hot water heated with natural gas. The ozone laundry system(s) must transfer ozone into the water through:

- Venturi Injection
- Bubble Diffusion
- Additional applications may be considered upon program review and approval on a case by case basis

For laundromats, the ozone laundry system(s) must be connected to both the hot and cold
water inlets of the clothes washing machine(s) so that hot water is no longer provided to the
clothes washer.

DEFINITION OF BASELINE EQUIPMENT

The base case equipment is a conventional washing machine system with no ozone generator installed. The washing machines are provided hot water from a gas-fired boiler.

DEEMED LIFETIME OF EFFICIENT EQUIPMENT

The measure equipment effective useful life (EUL) is estimated at 10 years based on typical lifetime of the ozone generator's corona discharge unit. 410

DEEMED MEASURE COST

The actual measure costs should be used if available. If not, the following deemed values should be used:

Application	Deemed Measure Cost
Laundromat	\$25.53 / lbs capacity ⁴¹¹
Hotel/Motel	
Fitness and Recreation	\$79.84 / lbs capacity ⁴¹²
Healthcare	\$79.84 / los capacity ···
Assisted Living	

LOADSHAPE

Loadshape C53 – Flat

COINCIDENCE FACTOR

Past project documentation and data collection is not sufficient to determine a coincidence factor for this measure. Value should continue to be studied and monitored through additional studies due to limited data points used for this determination.

Algorithm

CALCULATION OF ENERGY SAVINGS

ELECTRIC ENERGY SAVINGS

Electric savings can be realized through reduced washer cycle length and reduced pumping load at the boiler feeding the commercial washers. There is also an increased usage associated with operating the ozone system. Data reviewed for this measure characterization indicated that while pumping savings is significant and should be accounted for, washer savings and ozone generator consumption are negligible, counter each other out and are well within the margin of error so these are not included to simplify the characterization.⁴¹³

⁴¹⁰ Aligned with other national energy efficiency programs and confirmed with national vendors

⁴¹¹ Average cost per unit of capacity for laundromats was generated using data collected from previous Peoples Gas and North Shore Gas custom projects

⁴¹² Average costs per unit of capacity were generated using data collected from existing ozone laundry projects that received incentives under the Non-Residential Retrofit Demand Reduction program (NRR-DR), as well as from the Nicor Custom Incentive Program, and the Nicor Emerging Technology Program (ETP). See referenced document Table 2 and RSMeans Mechanical Cost Data, 31st Annual Edition (2008)

⁴¹³ Washer savings were reviewed but were considered negligible and not included in the algorithm (0.00082 kWh / lbs-capacity, determined through site analysis through Nicor Emerging Technology Program (ETP) and confirmed with national

ΔkWh_{PUMP} = HP * HP_{CONVERSION} * Hours * %water_savings

Where:

 ΔkWh_{PUMP} = Electric savings from reduced pumping load

HP = Brake horsepower of boiler feed water pump;

= Actual, or use 5 HP if unknown⁴¹⁴

HP_{CONVERSION} = Conversion from Horsepower to Kilowatt

= 0.746

Hours = Actual associated boiler feed water pump hours

= Must be a custom calculation for laundromats, but 800 hours can be used for other

applications if unknown⁴¹⁵

%water savings = water reduction factor: how much more efficient an ozone injection washing machine

is compared to a typical conventional washing machine as a rate of hot and cold water

reduction.

Application	%water_savings
Laundromat	10% ⁴¹⁶
Hotel/Motel	
Fitness and Recreation	25% ⁴¹⁷
Healthcare	25%
Assisted Living	

Using defaults above:

 $\Delta kWh_{PUMP_LAUNDROMAT}$ = 5 * 0.746 * Hours * 0.10

= 0.373 kWh * Hours

 $\Delta kWh_{PUMP All OTHER}$ = 5 * 0.746 * 800 * 0.25

= 746 kWh

Default per pound: $= \Delta kWh_{PUMP} / Lbs-Capacity$

Where:

Lbs-Capacity = Total washer capacity measured in pounds of laundry

vendors). Note that washer savings from Nicor's site analysis are smaller than those reported in a WI Focus on Energy case study (0.23kWh/100lbs, Hampton Inn Brookfield, November 2010). Electric impact of operating ozone generator (0.0021 kWh / lbs-capacity same source as washer savings) was also considered negligible and not included in calculations. Values should continue to be studied and monitored through additional studies due to limited data points used for this determination.

⁴¹⁴ Assumed average horsepower for boilers connected to applicable washer.

 $^{^{415}}$ Engineered estimate provided by CLEAResult review of Nicor custom projects. Machines spent approximately 7 minutes per hour filling with water and were in operation approximately 20 hours per day. Total pump time therefore estimated as 7/60 * 20 * 365 = 852 hours, and rounded down conservatively to 800 hours.

⁴¹⁶ Page 7, Laundries and Dry-Cleaning Operations, Watersmart Guidebook EBMUD_WaterSmart_Guide_Laundries_Dry-Cleaning Operations.pdf.

⁴¹⁷ Average water reduction factors were generated using data collected from existing ozone laundry projects that received incentives under the Non-Residential Retrofit Demand Reduction program (NRR-DR). Table 6 summarizes data gathered from several NRR-DR projects, Nicor Custom projects, and Nicor ETP projects. Nicor Savings Numbers are associated with ACEE_AWE_Ozone Laundry / From Gas Savings Calculations.

Application	Lbs-Capacity
Laundromat	Actual combined capacity of ozone connected washers
Hotel/Motel	254.38 lbs per site ⁴¹⁸
Fitness and Recreation	
Healthcare	
Assisted Living	

ΔkWh_{PUMPALL OTHERS} per pound

= 746/254.38

= 2.93 kWh/lb

Secondary kWh Savings for Water Supply and Wastewater Treatment

The following savings should be included in the total savings for this measure, but should not be included in TRC tests to avoid double counting the economic benefit of water savings.

 $\Delta kWh_{water} = \Delta Water (gallons) / 1,000,000 * E_{water total}$

Where:

 Δ Water (gallons)_{LAUNDROMAT} = 2

= 239 * Lbs_Capacity⁴¹⁹

ΔWater (gallons)_{ALL OTHERS}

 $=464,946^{420}$

Ewater total

= IL Total Water Energy Factor (kWh/Million Gallons)

=5.010⁴²¹

Deemed savings using defaults:

 $\Delta kWh_{water_LAUNDROMAT}$

= (239 * Lbs-Cpacity)/1,000,000 * 5,010

 $\Delta kWh_{water_ALL\ OTHERS}$

= 464,946/1,000,000 * 5,010

= 2,329 kWh

SUMMER COINCIDENT PEAK DEMAND SAVINGS

Past project documentation and data collection is not sufficient to determine summer coincident peak demand savings for this measure. Value should continue to be studied and monitored through additional studies due to limited data points used for this determination. In absence of site-specific data, the summer coincident peak demand savings should be assumed to be zero.

 $\Delta kW = 0$

NATURAL GAS SAVINGS

 Δ Therm = Therm_{Baseline} * %hot_water_savings

Where:

ΔTherm

= Gas savings resulting from a reduction in hot water use, in therm.

⁴¹⁸ Average lbs-capacity per project site was generated using data collected from existing ozone laundry projects that received incentives under the Non-Residential Retrofit Demand Reduction program (NRR-DR), as well as from the Nicor Custom Incentive Program, and the Nicor Emerging Technology Program (ETP). See referenced document Table 2.

⁴¹⁹ See the "Water Impact Descriptions and Calculation" section of this measure for more information.

 $^{^{420}}$ See the "Water Impact Descriptions and Calculation" section of this measure for more information.

⁴²¹ This factor include 2571 kWh/MG for water supply based on Illinois energy intensity data from a 2012 ISAWWA study and 2439 kWh/MG for wastewater treatment based on national energy intensity use estimates. For more information please review Elevate Energy's 'IL TRM: Energy per Gallon Factor, May 2018 paper'.

Therm_{Baseline} = Annual Baseline Gas Consumption

= WHE * WUtiliz * WUsage_hot

Where:

WHE = water heating energy: energy required to heat the hot water used

= 0.00885 therm/gallon⁴²²

WUtiliz = washer utilitzation factor: the annual pounds of clothes washed per year

= actual, if unknown the values below:

Application	WUtiliz
Laundromat	2,190 ⁴²³ cycles per year * Lbs-Capacity
Hotel/Motel	
Fitness and Recreation	916,150 lbs ⁴²⁴ (Approx. 4,745 cycles per year) per
Healthcare	site
Assisted Living	

WUsage_hot = hot water usage factor: how much hot water a typical conventional washing machine utilizes, normalized per pounds of clothes washed

Application	WUsage_hot
Laundromat	0.64 gallons/lb ⁴²⁵
Hotel/Motel	
Fitness and Recreation	1 10 callana/lb426
Healthcare	1.19 gallons/lb ⁴²⁶
Assisted Living	

Using defaults above:

Therm_{Baseline LAUNDROMAT} = 0.00885 * (2,190 cycles per year * Lbs-Capacity) * 0.64

= 12.4 therms * Lbs-Capacity

Therm_{Baseline_ALL OTHERS} = 0.00885 * 916,150 * 1.19

= 9648 therms

%hot_water_savings = hot water reduction factor: how much more efficient an ozone injection washing machine is, compared to a typical conventional washing machine, as a rate of hot water reduction

Application	%hot_water_savings
Laundromat	100%

⁴²² Assuming boiler efficiency is the regulated minimum efficiency (80%), per Title 20 Appliance Standard of the California Energy Regulations (October 2007). The incoming municipal water temperature is assumed to be 55 °F with an average hot water supply temperature of 140°F, based on default test procedures on clothes washers set by the Department of Energy's Office of Energy Efficiency and Renewable Energy (Federal Register, Vol. 52, No. 166). Enthalpies for these temperatures (107 btu/lbs at 140F, 23.07 btu/lbs at 55F) were obtained from ASHRAE Fundamentals.

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⁴²³ DOE Technical Support Document Chapter 6, 2010 https://www.regulations.gov/contentStreamer?documentId=EERE-2006-STD-0127-0118&attachmentNumber=8&disposition=attachment&contentType=pdf

⁴²⁴ Average utilization factors were generated using data collected from existing ozone laundry projects that received incentives under the NRR-DR program. Table 3 summarizes data gathered from several NRR-DR projects, Nicor Custom projects, and Nicor ETP projects.

⁴²⁵ Calculated as WUsage * Average % Hot water (estimated at 59% from Custom laundromat data); 1.09*0.59 = 0.64 gal / lbs laundry.

⁴²⁶ Average hot water usage factors were generated using data collected from existing ozone laundry projects that received incentives under the NRR-DR program. Summarizes data gathered from several NRR-DR projects.

Application	%hot_water_savings
Hotel/Motel	
Fitness and Recreation	81% ⁴²⁷
Healthcare	
Assisted Living	

Savings using defaults above:

ΔTherm = Therm_{Baseline} * %hot_water_ savings

ΔTherm_{LAUNDROMAT} = 12.4 * Lbs-Capacity * 100%

= 12.4 therms * Lbs-Capacity

 Δ Therm_{ALL OTHER} = 9648 * 81%

= 7815 therms per site

Default per lb capacity:

 Δ Therm_{LAUNDROMAT} / lb = 12.4 * Lbs-Capacity / lb capacity

= 12.4 therms / lb

 Δ Therm _{ALL OTHER} / Ib = 7815 / 254.38

= 30.7 therms / lb

WATER IMPACT DESCRIPTIONS AND CALCULATION

The water savings calculations listed here account for the combination of hot and cold water used. Savings calculations for this measure were based on the reduction in total water use from implementing an ozone washing system to the base case. There are three main components in obtaining this value:

ΔWater (gallons) = WUsage * WUtiliz * %water savings

Where:

ΔWater (gallons) = reduction in total water use from implementing an ozone washing system to the base case

WUsage = water usage factor: amount of total water used by a conventional washing machine

normalized per unit of clothes washed

WUsage_{LAUNDROMATS} = 1.09 gallons / lbs laundry⁴²⁸

WUsage_{ALL OTHERS} = 2.03 gallons/lbs laundry⁴²⁹

WUtiliz = washer utilization factor: the annual pounds of clothes washed per year

= actual, if unknown use the values below:

⁴²⁷ Average hot water reduction factors were generated using data collected from existing ozone laundry projects that received incentives under the Non-Residential Retrofit Demand Reduction program (NRR-DR). Table 5 summarizes data gathered from several NRR-DR projects, Nicor Custom projects, and Nicor ETP projects. Nicor Savings Numbers are associated with ACEE_AWE_Ozone Laundry / From Gas Savings Calculations.

⁴²⁸ Based on Peoples Gas custom project data.

⁴²⁹ Average water usage factors were generated using data collected from existing ozone laundry projects that received incentives under the NRR-DR program. summarizes data gathered from several NRR-DR projects.

Application	WUtiliz
Laundromat	2,190 ⁴³⁰ cycles per year * Lbs-Capacity
Hotel/Motel	
Fitness and Recreation	916,150 lbs ⁴³¹ (Approx. 4,745 cycles per year)
Healthcare	per site
Assisted Living	

%water_savings = water reduction factor: how much more efficient an ozone injection washing machine is compared to a typical conventional washing machine as a rate of hot and cold water reduction.

Application	%water_savings
Laundromat	10% ⁴³²
Hotel/Motel	
Fitness and Recreation	25% ⁴³³
Healthcare	25% ***
Assisted Living	

Savings using defaults above:

ΔWater = WUsage * WUtiliz * %water_savings

 Δ Water LAUNDROMATS = 1.09 * WUtiliz * 0.1

= 1.09 * (2,190 * Lbs-Capacity) * 0.1

= 239 * Lbs-Capacity

 Δ Water_{ALL OTHERS} = 2.03 * 916,150 * 0.25

= 464,946 gallons per site

Default per pound:

 Δ Water_{LAUNDROMATS} / Ib capacity = (239 * Lbs-Capacity) / Ib-capacity

= 239 gallons/lb

 Δ Water ALL OTHERS / Ib-capacity = 464,946 / 254.38

= 1,828 gallons / lb

DEEMED O&M COST ADJUSTMENT CALCULATION

Maintenance is required for the following components annually: 434

⁴³⁰ DOE Technical Support Document Chapter 6, 2010 https://www.regulations.gov/contentStreamer?documentId=EERE-2006-STD-0127-0118&attachmentNumber=8&disposition=attachment&contentType=pdf

⁴³¹ Average utilization factors were generated using data collected from existing ozone laundry projects that received incentives under the NRR-DR program. Table 3 summarizes data gathered from several NRR-DR projects, Nicor Custom projects, and Nicor ETP projects.

⁴³² Page 7, Laundries and Dry-Cleaning Operations, Watersmart Guidebook EBMUD_WaterSmart_Guide_Laundries_Dry-Cleaning_Operations.pdf.

⁴³³ Average water reduction factors were generated using data collected from existing ozone laundry projects that received incentives under the Non-Residential Retrofit Demand Reduction program (NRR-DR). Table 6 summarizes data gathered from several NRR-DR projects, Nicor Custom projects, and Nicor ETP projects. Nicor Savings Numbers are associated with ACEE_AWE_Ozone Laundry / From Gas Savings Calculations.

⁴³⁴ Confirmed through communications with national vendors and available references, via an online forum (The Ozone Laundry Blog – The Importance of Maintenance).

- Ozone Generator: filter replacement, check valve replacement, fuse replacement, reaction chamber inspection/cleaning, reaction chamber o-ring replacement
- Air Preparation Heat Regenerative: replacement of two medias
- Air Preparation Oxygen Concentrators: filter replacement, pressure relief valve replacement, compressor rebuild
- Venturi Injector: check valve replacement

Maintenance is expected to cost \$0.79 / lbs capacity.

SOURCES

- 1 "Lodging Report", December 2008, California Travel & Tourism Commission, http://tourism.visitcalifornia.com/media/uploads/files/editor/Research/CaliforniaTourism_200812.pdf
- 2 "Health, United States, 2008" Table 120, U.S. Department of Health & Human Services, Centers for Disease Control & Prevention, National Center for Health Statistics, http://www.cdc.gov/nchs/data/hus/hus08.pdf#120
- 3 Fourth Quarter 2008 Facts and Fictures, California Department of Corrections & Rehabilitation (CDCR), http://www.cdcr.ca.gov/Divisions_Boards/Adult_Operations/docs/Fourth_Quarter_2008_Facts_and_Figures.pdf
- 4 Jail Profile Survey (2008), California Department of Corrections & Rehabilitation (CDCR),

 $http://www.cdcr.ca.gov/Divisions_Boards/CSA/FSO/Docs/2008_4th_Qtr_JPS_full_report.pdf$

- 5 DEER2011_NTGR_2012-05-16.xls from DEER Database for Energy-Efficient Resources; Version 2011 4.01 Under: DEER2011 Update Documentation linked at: DEER2011 Update Net-To-Gross table Cells: T56 and U56
- 6 The Benefits of Ozone in Hospitality On-Premise Laundry Operations, PG&E Emerging Technologies Program, Application Assessment Report #0802, April 2009.
- 7 Federal Register, Vol. 52, No. 166
- 8 2009 ASHRAE Handbook Fundamentals, Thermodynamic Properties of Water at Saturation, Section 1.1 (Table 3), 2009
- 9 Table 2 through 6: Excel file summarizing data collected from existing ozone laundry projects that received incentives under the NRR-DR program
- 10 DOE Technical Support Document Chapter 6, 2010

 - 0118&attachmentNumber=8&disposition=attachment&contentType=pdf
- 11 GTI Residential Ozone Laundry Field Demonstration (May 2018)

MEASURE CODE CI-HWE-OZLD-V06-220101

REVIEW DEADLINE: 1/1/2023

4.3.7 Multifamily Central Domestic Hot Water Plants

DESCRIPTION

This measure covers multifamily central domestic hot water (DHW) plants with thermal efficiencies greater than or equal to 88%. This measure is applicable to any combination of boilers and storage tanks provided the thermal efficiency of the boilers is greater than 88%. Plants providing other than solely DHW are not applicable to this measure.

This measure was developed to be applicable to the following program types: TOS, NC, ER.

If applied to other program types, the measure savings should be verified.

Note IECC 2018 became effective July 1, 2019 and is the baseline for all New Construction permits from that date.

DEFINITION OF EFFICIENT EQUIPMENT

To qualify the boiler(s) must have a Thermal Efficiency of 88% or greater and supply domestic hot water to multifamily buildings.

DEFINITION OF BASELINE EQUIPMENT

For TOS the baseline boiler is assumed to have a Thermal Efficiency of 80%. 435

For Early Replacement the savings are calculated between existing unit and efficient unit consumption during the remaining life of the existing unit, and between new baseline unit as above and efficient unit consumption for the remainder of the measure life.

DEEMED LIFETIME OF EFFICIENT EQUIPMENT

The measure life for the domestic hot water boilers is 15 years. 436

DEEMED MEASURE COST

TOS: The actual install cost should be used for the efficient case, minus the baseline cost assumption provided below:

Capacity Range	Baseline Installed Cost per kBtuh ⁴³⁷
<300kBtuh	\$65 per kBTUh
300 – 2500 kBtuh	\$38 per kBTUh
>2500 kBtuh	\$32 per kBTUh

LOADSHAPE

N/A

COINCIDENCE FACTOR

N/A

⁴³⁵ International Energy Conservation Code (IECC) 2012/2015/2018, Table C404.2, Minimum Performance of Water-Heating Equipment.

⁴³⁶ Nicor Gas Energy Efficiency Plan 2011-2014. Revised Plan Filed Pursuant to Order Docket 10-0562, May 27, 2011.

⁴³⁷ Baseline install costs are based on data from the "2010-2012 WO017 Ex Ante Measure Cost Study", Itron, California Public Utilities Commission. The data is provided in a file named "MCS Results Matrix – Volume I".

Algorithm

CALCULATION OF ENERGY SAVINGS

ELECTRIC ENERGY SAVINGS

There are no anticipated electrical savings from this measure.

SUMMER COINCIDENT PEAK DEMAND SAVINGS

N/A

NATURAL GAS SAVINGS

Time of Sale:

 $\Delta Therms = Hot Water Savings + Standby Loss Savings \\ = [(MFHH * #Units * GPD * Days/yr * yWater * (Tout - Tin) * (1/Eff_base - 1/Eff_ee)) / 100,000] + [((SL * Hours/yr * (1/Eff_base - 1/Eff_ee)) / 100,000]$

Early Replacment: 438

ΔTherms for remaining life of existing unit (1st 5 years):

= $[(MFHH * #Units * GPD * Days/yr * yWater * (Tout - Tin) * (1/Eff_exist - 1/Eff_ee)) / 100,000] + [((SL * Hours/yr * (1/Eff_exist - 1/Eff_ee)) / 100,000]$

ΔTherms for remaining measure life (next 10 years):

= $[(MFHH * #Units * GPD * Days/yr * yWater * (Tout - Tin) * (1/Eff_base - 1/Eff_ee)) / 100,000] + [((SL * Hours/yr * (1/Eff_base - 1/Eff_ee)) / 100,000]$

Where:

MFHH = number of people in Multi-Family household

= Actual. If unknown assume 2.1 persons/unit⁴³⁹

#Units = Number of units served by hot water boiler

= Actual

GPD = Gallons of hot water used per person per day

= Actual. If unknown assume 17.6 gallons per person per day⁴⁴⁰

Days/yr = 365.25

שWater = Specific Weight of Water

= 8.33 gal/lb

Tout = tank temperature of hot water

= 125°F or custom

⁴³⁸ The two equations are provided to show how savings are determined during the initial phase of the measure (existing to efficient) and the remaining phase (new baseline to efficient). In practice, the screening tools used may either require a First Year savings (using the first equation) and then a "number of years to adjustment" and "savings adjustment" input which would be the (new base to efficient savings)/(existing to efficient savings).

⁴³⁹Navigant, ComEd PY3 Multi-Family Home Energy Savings Program Evaluation Report Final, May 16, 2012.

⁴⁴⁰ Deoreo, B., and P. Mayer. Residential End Uses of Water Study Update. Forthcoming. ©2015 Water Research Foundation. Reprinted With Permission.

Tin = Incoming water temperature from well or municiple system

= 50.7°F 441

= thermal efficiency of base unit Eff_base

= 80% 442

Eff_ee = thermal efficiency of efficient unit complying with this measure

= Actual. If unknown assume 88%

Eff exist = thermal efficiency of existing unit

= Actual. If unknown assume 73%⁴⁴³

= Standby Loss⁴⁴⁴ SL

= (Input rating / 800) + (110 * √Tank Volume).

= Name plate input capacity in Btuh Input rating

= Rated volume of the tank in gallons Tank Volume

Hours / yr = 8766 hours 100,000 = btu/therm

⁴⁴¹ Table 4 in Chen, et. al., "Calculating Average Hot Water Mixes of Residential Plumbing Fixtures", June 2020, reports a value of 50.7°F for inlet water temperature for U.S. Census Division 3.

⁴⁴² IECC 2015, Table C404.2, Minimum Performance of Water-Heating Equipment

⁴⁴³ Based upon DCEO data provided 10/2014; average age adjusted efficiency of existing units replaced through the program. Efficiency age adjustment of 0.5% per year based upon NREL "Building America Performance Analysis Procedures for Existing Homes".

⁴⁴⁴ Stand-by loss is provided in IECC 2012/2015/2018, Table C404.2, Minimum Performance of Water-Heating Equipment.

Time of Sale:

For example, an 88% 1000 gallon boiler with 150,000 Btuh input rating installed serving 50 units.

ΔTherms = Hot Water Savings + Standby Loss Savings

= [(MFHH * #Units * GPD * Days/yr * yWater * (Tout – Tin) * (1/Eff_base – 1/Eff_ee))

/ 100,000] + [((SL * Hours/yr * (1/Eff_base – 1/Eff_ee)) / 100,000]

=[(2.1 * 50 * 17.6 * 8.33 * 365.25 * 1.0 * (125-50.7) * (1/0.8 - 1/0.88)) / 100000] +

 $[((150000/800 + (110 * \sqrt{1000})) * 8766 * (1/0.8 - 1/0.88)) / 100000]$

= 475 + 37

= 512 therms

Early Replacement:

For example, an 88% 1000 gallon boiler with 150,000 Btuh input rating installed serving 50 units replaces a working unit with unknown efficiency.

ΔTherms for remaining life of existing unit (1st 5 years):

=[(2.1 * 50 * 17.6 * 8.33 * 365.25 * 1.0 * (125-50.7) * (1/0.73 – 1/0.88)) / 100000] +

 $[((150000/800 + (110 * \sqrt{1000})) * 8766 * (1/0.73 - 1/0.88)) / 100000]$

= 975 + 75

= 1050 therms

ΔTherms for remaining measure life (next 10 years):

= 475 + 37 (as above)

= 512 therms

WATER IMPACT DESCRIPTIONS AND CALCULATION

N/A

DEEMED O&M COST ADJUSTMENT CALCULATION

N/A

MEASURE CODE: CI-HWE-MDHW-V05-220101

REVIEW DEADLINE: 1/1/2023

4.3.8 Controls for Central Domestic Hot Water

DESCRIPTION

Demand control recirculation pumps seek to reduce inefficiency by combining control via temperature and demand inputs, whereby the controller will not activate the recirculation pump unless both (a) the recirculation loop return water has dropped below a prescribed temperature (e.g. 100°F) and (b) a CDHW demand is sensed as water flow through the CDHW system.

This measure was developed to be applicable to the following program types: TOS, RF, NC. If applied to other program types, the measure savings should be verified.

DEFINITION OF EFFICIENT EQUIPMENT

Re-circulating pump shall cycle on based on (a) the recirculation loop return water dropping below a prescribed temperature (e.g. 100°F) and (b) a CDHW demand is sensed as water flow through the CDHW system.

DEFINITION OF BASELINE EQUIPMENT

The base case for this measure category are existing, un-controlled Recirculation Pumps on gas-fired Central Domestic Hot Water Systems.

DEEMED LIFETIME OF EFFICIENT EQUIPMENT

The effective useful life is 15 years. 445

DEEMED MEASURE COST

The average cost of the demand controller circulation kit is \$1,442 with an installation cost of \$768 for a total measure cost of \$2,210.446

LOADSHAPE

Loadshape CO2 - Non-Residential Electric DHW

COINCIDENCE FACTOR

N/A

⁴⁴⁵ Benningfield Group. (2009). *PY 2009 Monitoring Report: Demand Control for Multifamily Central Domestic Hot Water.* Folsom, CA: Prepared for Southern California Gas Company, October 30, 2009.

⁴⁴⁶ The incremental costs were averaged based on the following multi-family, dormitory and hospitality building studies-

⁻ Gas Technology Institute. (2014). 1003: Demand-based domestic hot water recirculation Public project report. Des Plaines, IL: Prepared for Nicor Gas, January 7, 2014.

⁻ Studies performed in multiple dormitory buildings in the California region for Southern California Gas' PREPS Program, 2012.

⁻ Evaluation of New DHW System Controls in Hospitality and Commercial Buildings. Prepared for: Minnesota Department of Commerce, Division of Energy Resources, 2018.

Algorithm

CALCULATION OF ENERGY SAVINGS

ELECTRIC ENERGY SAVINGS

Deemed at 1.103 kWh. 447

SUMMER COINCIDENT PEAK DEMAND SAVINGS

N/A

NATURAL GAS SAVINGS

Gas savings for this measure can be calculated by using site specific boiler size and boiler usage information or deemed values are provided based on number of rooms for Dormitories and number of apartments for Multi-Family buildings. 448

ΔTherms = Boiler Input Capacity * (t_{normal occ} * R_{normal occ} * t_{low occ} * R_{low occ}) / 100,000

Where:

Boiler Input Capacity

- = Input capacity of the Domestic Hot Water boiler in BTU/hr.
- = If the facility uses the same boiler for space heat and domestic hot water, estimate the boiler input capacity for only domestic hot water loads. If this cannot be estimated, use 22.75% of total boiler input capacity for Multi-Family Buildings,⁴⁴⁹ 16.48% of total boiler input capacity for Dormitories ⁴⁵⁰, and 12.33% of total boiler input capacity for Hotels/Motels⁴⁵¹, as domestic hot water load.
- = If unknown capcity use 4,938 BTU/hr per room for Dormitories, 452 12,493 BTU/hr per apartment for Multi-Family Buildings, 453 and 3,696 BTU/hr per room for Hotels/Motels. 454

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⁴⁴⁷ This value is the average kWh saved per pump based on results from Multi-Family buildings studied in Nicor Gas Emerging Technology Program study, Southern California Gas' study in multiple dormitory buildings, and Minnesota's Evaluation of New DHW System Controls in Hospitality and Commercial Buildings. Note this value does not reflect savings from electric units but electrical savings from gas-fired units. See 'CDHW Controls Summary Calculations.xlsx' for more information.

⁴⁴⁸ See 'CDHW Controls Summary Calculations.xlsx' for more information.

⁴⁴⁹ This is an average number based on Residential Energy Consumption Survey (2009) data and Commercial Building Energy Consumption Survey (2012) data compiled by U.S. Energy Information Administration, for buildings with more than 5 apartments in Illinois and Nursing Home and Assisted Living facilities in Midwest.

⁴⁵⁰ This is based on Commercial Building Energy Consumption Survey (2012) data compiled by U.S. Energy Information Administration, for Education facilities in East North Central.

⁴⁵¹ This value is ratioed upon the Btu per Dwelling per Hotel/Motel vs Dormitory building type assuming the same heating capacity requirements based upon the similarity between the building types.

⁴⁵² This is based on studies done in multiple university dormitory buildings in the California region, for Southern California Gas' PREPS Program, 2012. It closely matches the design guidelines outlined in 2007 ASHRAE Handbook, Chapter 49: Service Water Heating, Table 7, and assumes 1 to 2 students per dorm room based on typical dorm room layouts. This source provides the source for dormitory assumptions of Boiler Input Capacity, t_{low occ}, R_{normal occ} and R_{low occ},

⁴⁵³ This is based on studies done at Multi-Family Buildings for the Nicor Gas Emerging Technology Program by Gas Technology Institute. It closely matches the design guidelines outlined in 2007 ASHRAE Handbook, Chapter 49: Service Water Heating, Table 9, and assumes 2.1 persons per apartment as per ComEd PY3 Multi-Family Home Energy Savings Program Evaluation Report Final, May 16, 2012 by Navigant. This source provides the source for dormitory assumptions of Boiler Input Capacity, t_{low occ}, R_{normal occ} and R_{low occ},

⁴⁵⁴ Calculated based upon ASHRAE 2015 ASHRAE HVAC Applications Table 6 and IL TRM assumptions. See 'CDHW Controls Summary Calculations.xlsx' for more information.

t_{normal occ} = Total operating hours of domestic hot water burner, when the facility has normal occupancy. If unknown, assume 1,688 hours for Dormitories, 455 2,089 hours for Multi-Family buildings, 456 and 2,428 hours for Hotels/Motels. 457

t_{low occ} = Total operating hours of domestic hot water burner, when the facility has low

occupancy. 458 If unknown, assume 520 hours for Dormitories, 0 hours for Multi-

Family buildings, and 0 hours for Hotels/Motels. 459

 $R_{normal \, occ}$ = Reduction(%) in total operating hours of domestic hot water burner, due to

installed central domestic hot water controls, during normal occupancy period.

= 22.44% for Dormitories

= 24.02% for Multi-Family Buildings

= 13.44% for Hotels/Motels⁴⁶⁰

 $R_{low \, occ}$ = Reduction(%) in total operating hours of domestic hot water burner, due to

installed central domestic hot water controls, during low occupancy period.

= 44.57% for Dormitories

= 0% for Multi-Family Buildings

= 0% for Hotels/Motels⁴⁶¹

Based on defaults above:

 Δ Therms = 30.1 * number of rooms (for Dormitories)

= 62.7 * number of apartments (for Multi-Family buildings)

= 12.06 * number of rooms (Hotels/Motels)

For example, a dormitory building has a 400,000 BTU/hr boiler whose burner operates for an estimated 580 hours during vacation months and 1,300 hours during regular occupancy months. Savings from installing central domestic hot water controls in this building are -

 Δ Therms = 400,000 BTU/hr * (1,300 * 0.2244 + 580 * 0.4457) / 100,000

= 2,200.9 therms

WATER IMPACT DESCRIPTIONS AND CALCULATION

N/A

⁴⁵⁵ Based on results of studies performed in multiple university dormitory buildings in the California region, for Southern California Gas' PREPS Program, 2012.

⁴⁵⁶ Based on results of the studies done at Multi-Family Buildings for the Nicor Gas Emerging Technology Program:

⁻ Gas Technology Institute. (2014). *1003: Demand-based domestic hot water recirculation Public project report.* Des Plaines, IL: Prepared for Nicor Gas, January 7, 2014.

⁴⁵⁷ Calculucated from the Btu per dwelling unit and average annual therm consumption for DHW for all Hospitallity Buildings noted in "Evaluation of New DHW System Controls in Hospitality and Commercial Buildings", MN Commerce Department Energy Resources, 06/30/2018.

⁴⁵⁸ Low occupancy periods for dormitory buildings can be assumed as vacation day or holiday occupancy.

⁴⁵⁹ Assumed no low occupancy hours based upon load profile for Guest Room SWH schedule for Other days for Small & Large Hotels, "US Department of Energy Commercial Reference Building Models of National Building Stock", Deru, Field, Struder, Benne, Griffith and Torellini, National Renewable Energy Laboratory, February 2011.

⁴⁶⁰ Average Hospitallity Savings, "Evaluation of New DHW System Controls in Hospitality and Commercial Buildings", MN Commerce Department Energy Resources, 06/30/2018.

⁴⁶¹ Estimated from low occupancy hours

DEEMED O&M COST ADJUSTMENT CALCULATION

N/A

MEASURE CODE: CI-HWE-CDHW-V03-220101

REVIEW DEADLINE: 1/1/2025

4.3.9 Heat Recovery Grease Trap Filter

DESCRIPTION

A heat recovery grease trap filter combines grease filters and a heat exchanger to recover heat leaving kitchen hoods. As a direct replacement for conventional hood mounted filters in commercial kitchens, they are plumbed to the domestic hot water system to provide preheating energy to incoming water.

This measure was developed to be applicable to the following program types: NC and RF. If applied to other program types, the measure savings should be verified. For NC projects, this measure may be applicable if code requirements are otherwise satisfied.

DEFINITION OF EFFICIENT EQUIPMENT

Grease filters with heat exchangers carrying domestic hot water in kitchen exhaust air ducts.

DEFINITION OF BASELINE EQUIPMENT

Kitchen exhaust air duct with constant air flow and no heat recovery. 462

DEEMED LIFETIME OF EFFICIENT EQUIPMENT

The expected measure life is assumed to be 15 years. 463

DEEMED MEASURE COST

Full installation costs, including plumbing materials, labor and any associated controls, should be used for screening purposes.

LOADSHAPE

Loadshape C01 - Commercial Electric Cooking

COINCIDENCE FACTOR

Summer Peak Coincidence Factor for measure is provided below for different building type: 464

Location	CF
Fast Food Limited Menu	0.32
Fast Food Expanded Menu	0.41
Pizza	0.46
Full Service Limited Menu	0.51
Full Service Expanded Menu	0.36
Cafeteria	0.36
Unknown	0.40

⁴⁶² Savings methodology factors are for a constant speed fan.

⁴⁶³ Professional judgement, consistent with expected lifetime of kitchen demand ventilation controls and other kitchen equipment.

⁴⁶⁴Minnesota 2012 Technical Reference Manual, Electric Food Service_v03.2.xls

Algorithm

CALCULATION OF ENERGY SAVINGS

ELECTRIC ENERGY SAVINGS

For electric hot water heaters:

 $\Delta kWh = [(Meal/Day * HW/Meal * Days/Year) * lbs/gal * BTU/lb.°F * (<math>\Delta T/filter * Qty_Filter) * 0.00293] /(n_{HeaterElec})$

Where:

Meal/Day = Average number of meals served per day. If not directly available, see Table 1.

HW/Meal = Hot water required per meal

= 3 gal/meal⁴⁶⁵

Days/Year = Number of days kitchen operates per year. If not directly available, see Table 1.

Lbs/gal = weight of water

= 8.3 lbs/gal

BTU/lb.°F = Specific heat of water

= 1.0

 $\Delta T/filter$ = Temperature difference of domestic water across each filter

= 5.8°F/filter⁴⁶⁶

Qty_Filter = Number of heat recovery grease trap filters installed. If not directly available, see Table

1.

Commercial Kitchen Load based on Building Type

Building Type	Meals/Day ⁴⁶⁷	Assumed days/Year	Number of Filters ⁴⁶⁸
Primary School	400	312	2
Secondary School	600	312	3
Quick Service Restaurant	800	312	5
Full Service Restaurant	780	312	4
Large Hotel	780	356	4
Hospital	800	356	4

 $\eta_{\text{HeaterElec}}$ = Efficiency of the Electric water heater.

40

⁴⁶⁵ Average dishwashing and faucet water usage taken from Chapter 8, Table 8.3.3 Normalized Annual End Uses of Water in Select Restaurants in Western United States.

⁴⁶⁶ Average value based on case studies. Northwinds Sailing, Inc. and North Shore Sustainable Energy, LLC. *Angry Trout Café Kitchen Exhaust Heat Recovery*. Minnesota Department of Commerce, Division of Energy Resources, 2012.

⁴⁶⁷ Commercial Kitchen Loads for listed buildings in U.S. Department of Energy Commercial Reference Building Models of the National Building Stock, NREL

⁴⁶⁸ Each filter is 20 X 20 inches.

= Actual. If unknown, for retrofit use the table C404.2 in IECC 2012. For new construction use the active code at time the permit was issued.

SUMMER COINCIDENT PEAK DEMAND SAVINGS

 $\Delta kW = \Delta kWh/Hours * CF$

Where:

Hours

= Hours of operation of kitchen exhaust air fan. If not directly available use:

Building Type	Kitchen Exhaust Fan Annual Operating Hours ⁴⁶⁹
Primary School	4,056
Secondary School	4,056
Quick Service Restaurant	5,616
Full Service Restaurant	5,616
Large Hotel	5,340
Hospital	3,916

CF = Summer Peak Coincidence Factor for measure:⁴⁷⁰

Location	CF
Fast Food Limited Menu	0.32
Fast Food Expanded Menu	0.41
Pizza	0.46
Full Service Limited Menu	0.51
Full Service Expanded Menu	0.36
Cafeteria	0.36
Unknown	0.40

NATURAL GAS SAVINGS

For natural gas hot water heaters:

 Δ Therm = [(Meal/Day * HW/Meal * Days/Year) * lbs/gal * BTU/lb .°F * (Δ T/filter * Qty_Filter] / ($\eta_{HeaterGas}$ * 100,000)

Where:

 $\eta_{\text{HeaterGas}}$

= Efficiency of the Gas water heater. If not directly available, use:

= Actual. If unknown, for retrofit use the table C404.2 in IECC 2012. For new construction use the active code at time the permit was issued.

Other variables as above.

⁴⁶⁹ Exhaust Fan Schedules for listed buildings in U.S. Department of Energy Commercial Reference Building Models of the National Building Stock, NREL.

⁴⁷⁰Minnesota 2012 Technical Reference Manual, Electric Food Service_v03.2.xls.

WATER AND OTHER NON-ENERGY IMPACT DESCRIPTIONS AND CALCULATION

N/A

DEEMED O&M COST ADJUSTMENT CALCULATION

O&M savings may result from reduced filter and hood cleaning frequencies. More research should be done to understand any potential savings and the associated value.

MEASURE CODE: CI-HWE-GRTF-V02-200601

REVIEW DEADLINE: 1/1/2024

4.3.10 DHW Boiler Tune-up

DESCRIPTION

Domestic hot water (DHW) boilers provide hot water for bathrooms, kitchens, tubs and other appliances. Several commercial and industrial facilities such as multi-family buildings, lodging and restaurants have a separate hot water boiler serving DHW loads. Unlike space heating boilers, DHW boilers operate year round, which means they have a greater need to be properly maintained and tuned up.

This measure calculates savings for tuning up a DHW boiler to improve its efficiency and reduce its consumption. A boiler tune-up involves cleaning/inspecting burners, burner nozzles and combustion chambers, adjusting air flow and burner gas input to reduce stack temperatures, and checking venting and safety controls. A pre- and post- tune up combustion efficiency ticket (from combustion analyzer) can be used to confirm the improvement in boiler efficiency.

Boilers that serve only a DHW load are eligible for this measure.

This measure was developed to be applicable to the following program types: RF. If applied to other program types, the measure savings should be verified.

DEFINITION OF EFFICIENT EQUIPMENT

To qualify for this measure the facility must, as applicable, complete the tune-up requirements⁴⁷¹ listed below, by approved technician:

- Measure combustion efficiency using an electronic flue gas analyzer
- Adjust airflow and reduce excessive stack temperatures
- Adjust burner and gas input, manual or motorized draft control
- Check for proper venting
- Complete visual inspection of system piping and insulation
- Check safety controls
- Check adequacy of combustion air intake
- Clean fireside surfaces.
- Inspect all refractory. Patch and wash coat as required.
- Inspect gaskets on front and rear doors and replace as necessary.
- Seal and close front and rear doors properly.
- Clean low and auxiliary low water cut-off controls, then re-install using new gaskets.
- Clean plugs in control piping.
- Remove all hand hole and man hole plates. Flush boiler with water to remove loose scale and sediment.
- Replace all hand hole and man hole plates with new gaskets.
- Open feedwater tank manway, inspect and clean as required. Replace manway plate with new gasket.
- Clean burner and burner pilot.
- Check pilot electrode and adjust or replace.
- Clean air damper and blower assembly.
- Clean motor starter contacts and check operation.
- Make necessary adjustments to burner for proper combustion.
- Perform all flame safeguard and safety trip checks.
- Check all hand hole plates and man hole plates for leaks at normal operating temperatures and pressures.

⁴⁷¹ Act on Energy Commercial Technical Reference Manual No. 2010-4, 9.2.2 Gas Boiler Tune-up.

Troubleshoot any boiler system problems as requested by on-site personnel

DEFINITION OF BASELINE EQUIPMENT

The baseline condition of this measure is a boiler that has not had a tune-up within the past 36 months.

DEEMED LIFETIME OF EFFICIENT EQUIPMENT

The life of this measure is 3 years. 472

DEEMED MEASURE COST

The cost of this measure is \$0.83/MBtu/hr per tune-up. 473

LOADSHAPE

N/A

COINCIDENCE FACTOR

N/A

Algorithm

CALCULATION OF ENERGY SAVINGS

ELECTRIC ENERGY SAVINGS

N/A

SUMMER COINCIDENT PEAK DEMAND SAVINGS

N/A

NATURAL GAS SAVINGS

 Δ Therms = $((T_{out} - T_{in}) * HotWaterUse_{Gallon} * \gamma_{water} * 1 * (1/Eff_{before} - 1/Eff_{after}))/100,000$

Where:

T_{OUT} = Hot water storage tank temperature

= 125°F

T_{IN} = Incoming water temperature from well or municipal system

 $= 54^{\circ}F^{474}$

HotWaterUse_{Gallon} = Estimated annual hot water consumption (gallons)

= Actual if possible to provide reasonable custom estimate. If not, the following

methods are provided to develop an estimate:⁴⁷⁵

⁴⁷² Act on Energy Commercial Technical Reference Manual No. 2010-4, 9.2.2 Gas Boiler Tune-up.

⁴⁷³ Work Paper – Tune up for Boilers serving Space Heating and Process Load by Resource Solutions Group, January 2012

⁴⁷⁴US DOE Building America Program, Building America Analysis Spreadsheet (for Chicago, IL), Office of Energy Efficiency & Renewable Energy.

⁴⁷⁵ Methodology based on Cadmus analysis. Annual hot water usage in gallons based on CBECS (2012) and RECS (2009) consumption data of East North Central (removed outliers of 1,000 kBtuh or less) to calculate hot water usage. Annual hot water gallons per tank size gallons based on the tank sizing methodology found in ASHRAE 2011 HVAC Applications. Chapter 50

1. Consumption per usable storage tank capacity

= Capacity * Consumption/cap

Where:

Capacity = Usable capacity of hot water storage tank in gallons

= Actual

Consumption/cap = Estimate of consumption per gallon of usable tank capacity, based on building type:

Building Type ⁴⁷⁶	Consumption/Cap
Convenience	528
Education	568
Grocery	528
Health	788
Large Office	511
Large Retail	528
Lodging	715
Other Commercial	341
Restaurant	622
Small Office	511
Small Retail	528
Warehouse	341
Nursing	672
Multi-Family	894

2. Consumption per unit area by building type

= (Area/1000) * Consumption/1,000 sq.ft.

Where:

Area = Area in sq.ft that is served by DHW boiler

= Actual

Consumption/1,000 sq.ft. = Estimate of DHW consumption per 1,000 sq.ft. based on building type:

Building Type	Consumption/1,000 sq.ft.
Convenience	4,594
Education	7,285
Grocery	697
Health	24,540
Large Office	1,818
Large Retail	1,354
Lodging	29,548
Other Commercial	3,941

Service Water Heating. Demand assumptions (gallons per day) for each building type based on ASHRAE Chapter 50 and to LBNL White Paper. LBL-37398 Technology Data Characterizing Water Heating in Commercial Buildings: Application to End Use Forecasting. Assumes hot water heater efficiency of 80%.

⁴⁷⁶ According to CBECS 2012 "Lodging" buildings include Dormitories, Hotels, Motel or Inns and other Lodging and "Nursing" buildings include Assisted Living and Nursing Homes.

Building Type	Consumption/1,000 sq.ft.
Restaurant	44,439
Small Office	1,540
Small Retail	6,111
Warehouse	1,239
Nursing	30,503
Multi-Family	15,434

 γ_{water} = Specific weight capacity of water (lb/gal)

= 8.33 lbs/gal

1 = Specific heat of water (Btu/lb.°F)

 ${\sf Eff_{before}} \qquad \qquad {\sf = Efficiency\ of\ the\ boiler\ before\ tune-up}$

Eff_{after} = Efficiency of the boiler after tune-up

100,000 = Converts Btu to therms

Note: Contractors should select a mid-level firing rate that appropriately represents the average building operating condition over the course of the year and take readings at a consistent firing rate for pre and post tune-up.

For example, tune up of a DHW Boiler heating a 100 gallon storage tank in a nursing home, measuring 80% AFUE prior to tune up and 82.2% AFUE after.

$$\Delta Therms = ((T_{out} - T_{in}) * HotWaterUse_{Gallon} * \gamma_{water} * 1 * (1/Eff_{before} - 1/Eff_{after}))/100,000$$

$$= ((125 - 54) * (100 * 672) * 8.33 * 1 * (1/0.8 - 1/0.822))/100,000$$

$$= 13.3 therms$$

WATER AND OTHER NON-ENERGY IMPACT DESCRIPTIONS AND CALCULATION

N/A

DEEMED O&M COST ADJUSTMENT CALCULATION

N/A

MEASURE CODE: CI-HWE-DBTU-V01-180101

REVIEW DEADLINE: 1/1/2024

4.3.11 Tunnel Washers

DESCRIPTION

Laundry equipment can be found at a variety of facilities, including hospitals, hotels, health clubs, penitentiaries, and others. Typically, these facilities use conventional batch washing machines for laundering their linens, towels, napkins and tablecloths, and uniforms. The uniformity of the feedstocks makes them good candidates for conversion to a continuous-batch tunnel washing machine system, which ultimately utilizes less water and detergent than conventional systems. The water savings are ultimately based on a comparison of the water efficiencies between the baseline and efficient equipment (measured in gallons of water per pound of laundry).

DEFINITION OF EFFICIENT EQUIPMENT

A tunnel washing machine utilizes a porous Archimedes screw to move laundry and wash water in opposite (or counterflow) directions. The laundry travels in the upslope direction, while the wash water travels downslope through the holes in the Archimedes screw. The laundry gets progressively cleaner as it travels up the screw, while the wash water gets progressively dirtier as it travels down the screw. The screw can be programmed to intermittently change direction, to provide additional agitation. The mechanical action of the screw and travel path of the wash water through holes helps significantly with the cleaning action of the tunnel washer, allowing a reduction in the amount of detergent and rinse water required.

In contrast to the baseline equipment, the tunnel washer reuses the "rinse" water from the top section of the tunnel into the lower "wash" water sections, along with the gradual introduction of detergent. The continuous counterflow of laundry and wash water ultimately results in a more water-efficient system.

Tunnel washers also utilize automated PLC computer controls to constantly monitor water temperatures in each section of the tunnel and to automate the introduction of fresh water and detergent. The speed of the Archimedes screw can adjust for the varying dirt load of the laundry input. The computer system can typically collect performance data (gallons of water, pounds of detergent, pounds of laundry) over time to continuous evaluate system efficiency.

Tunnel washers can utilize either a hydraulic press extractor to "squeeze" water out of the linen or a more conventional centrifugal extractor that spins the linen to remove the water.

Tunnel washers can also reduce manhours required to process the laundry, as a staff is not required to manually load and unload each batch. The continuous feed of laundry in a tunnel washing machine system requires less labor and reduces the potential for injury from sticking hand and arms into a conventional washing machine drum.

Tunnel washers are quite large compared to conventional washers and require a significant footprint in the facility. In addition, they require approximately 12 feet of ceiling clearance above the top of the tunnel washer for proper installation.

DEFINITION OF BASELINE EQUIPMENT

A traditional batch washing machine has discrete washing and rinsing cycles, wherein the water gets completely drained at the end of each cycle.

Typical top-loading washing machines used in homes and laundromats use approximately 40 gallons of water per load. This equates to 20 gallons for the wash cycle and 20 gallons for the rinse cycle. Some facilities will even utilize a second rinse cycle. The vertical axis design requires enough water in the drum to suspend the fabric in the soapy water.

The next step up in efficiency is a front-loading (or horizontal axis) washing machines. They typically use 20 to 30 gallons of water per load. This equates to 10-15 gallons for the wash cycle and 10-15 gallons for the rinse cycle.

Larger horizontal-axis washing machines can consume up to 45 gallons of water per load, equating to 22 gallons for the wash cycle and 22 gallons for the rinse cycle.

DEEMED LIFETIME OF EFFICIENT EQUIPMENT

The life of this measure is assumed to be 15 years for a new tunnel washing machine. 477

DEEMED MEASURE COST

The actual cost of the measure should be used. 478

LOADSHAPE

N/A

COINCIDENCE FACTOR

N/A

Algorithm

CALCULATION OF ENERGY SAVINGS

Energy savings from conversion from conventional washing machines to tunnel washing machines are the result of reduced water consumption and reduced natural gas consumption from heating water. There are indirect electric energy savings from reduced potable water treatment and wastewater treatment.

ELECTRIC ENERGY SAVINGS

The electric energy savings are based indirectly on the reduced electricity usage attributed to the water savings from the tunnel washing machine. By applying an "Energy Factor", the water savings (in gallons/year) can be converted to electricity savings (in kWh/year). This "Energy Factor" considers the electric energy requirements of water treatment plants and water distribution infrastructure, and wastewater treatment and distribution infrastructure.

The methodology for estimating water savings is as follows:

 Δ Water = [BWME – TWME] x PLD x ADPY

ΔWater = Total Water Savings (gallons/year)

BWME = Baseline Washing Machine Efficiency (gal of water / lb. of laundry)

TWME = Tunnel Washing Machine Efficiency (gal of water / lb. of laundry)

PLD = Pounds of Laundry Per Day (lb. laundry/day)

ADPY = Annual Days Per Year (days/year)

The values for BWME and TWME should be taken from actual equipment specifications or actual measurements (water flow meters and mechanical scales).

Typical values for TWME can be range from 0.75-1.0 gal. of water/lb. of laundry. 479 Some equipment vendors have claimed TWME approaching 0.3-0.4 gal. of water/lb. of laundry. 480 For the purposes of this measure, a TWME value of 0.87 gal. of water/lb. of laundry will be used.

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⁴⁷⁷ Table 8-18: Average Useful Lifetime of Commercial Washing Equipment, Energy Savings Potential and RD&D Opportunities for Commercial Building Appliances, Navigant Consulting, December 21, 2009.

⁴⁷⁸ One study found the average cost of tunnel washers to be \$1,100,000. Energy Savings Potential and RD&D Opportunities for Commercial Building Appliances, Navigant Consulting, December 21, 2009.

https://www1.eere.energy.gov/buildings/publications/pdfs/corporate/commercial appliances report 12-09.pdf

⁴⁷⁹ Matt Poe. "Efficient, Flexible Tunnel Washers: Tunnel washers have made leaps forward in technology, productivity in the past 10 years", *American Laundry News*, 12/11/18. https://americanlaundrynews.com/articles/efficient-flexible-tunnel-washers

⁴⁸⁰ Ibid.

Typical values for BWME can range from 1.8-3.0 gal. of water/lb. of laundry. ⁴⁸¹ For the purposes of this measure, a BWME value of 2.03 gal. of water/lb. of laundry will be used. ⁴⁸²

The PLD is specific to each individual facility. An occupied hotel room typically produces 11 pounds of laundry per day. An occupied hospital bed likely produces a similar amount of laundry load. The laundry loads of restaurants, health clubs, prisons, and other facilities need to be quantified using actual facility data.

The PLD can also be estimated from the Ozone Laundry Measure in the IL TRM, section 4.3.6. This measure gives a Washer Utilization Factor (Wutil) of 916,150 pounds/year of laundry for a typical facility. ⁴⁸⁴ Assuming 365 days/year of laundry activity, this would give a PLD of 2,508 pounds of laundry per day.

The ADPY is often 365 days per year for facilities that never shut down, including hospitals, hotels, and prisons. Other facilities may have regular shutdown periods, so the ADPY value should be adjusted as necessary.

The electricity savings for this measure can be calculated by applying the energy factor to the Δ Water. This EF considers savings from both potable water treatment and wastewater treatment.

 Δ kWhwater = Δ Water (gallons) / 1,000,000 * Ewater total

Where

```
Ewater total = IL Total Water Energy Factor (kWh/Million Gallons)
=5.010<sup>485</sup>
```

For example, switching from conventional washing machine technology to tunnel washing machine technology, at a facility that processes the defined 916,150 pounds/year (Wutil) and is open every day of the year.

```
\Delta \text{Water} = [\text{BWME} - \text{TWME}] \times \text{PLD} \times \text{ADPY}
= [(2.03 - 0.87) \text{ gal. of water/lb. of laundry}] \times (916,150 \text{ lb. of laundry/year})
= 1,062,734 \text{ gal. of water/year}
\Delta \text{kWhwater} = \Delta \text{Water} / 1,000,000 * \text{Ewater total}
= (1,062,734 \text{ gal. of water/year}) / 1,000,000 * 5,010 \text{ kWh/million gallons}
= 5,324 \text{ kWh/year}
```

SUMMER COINCIDENT PEAK DEMAND SAVINGS

Since the times of day from the water savings measure do not necessarily coincide with the times of day that the water treatment and distribution equipment is in use, the coincident peak demand savings cannot be determined.

NATURAL GAS SAVINGS

With reduced water use by the installation of a tunnel washer, the DHW boiler used to heat the incoming water will use significantly less gas. The below algorithm can be used to calculate natural gas savings for hot water heating.

⁴⁸¹ Theresa Boehl. "Tunnel Washers: The Answer to Rising Labor, Utility Costs?", *American Laundry News*, 5/27/14. https://americanlaundrynews.com/articles/tunnel-washers

⁴⁸² IL TRM Section 4.3.6 "Ozone Laundry"

⁴⁸³ Joseph Ricci. "Outsourced Hotel Laundries: The Value of Certification", *Lodging*, 3/28/17.

https://lodgingmagazine.com/outsourced-hotel-laundries-the-value-of-certification/>

⁴⁸⁴ IL TRM Section 4.3.6 footnote for W_{util}, which states "Average utilization factors were generated using data collected from existing ozone laundry projects that received incentives under the NRR-DR program."

⁴⁸⁵ This factor include 2571 kWh/MG for water supply based on Illinois energy intensity data from a 2012 ISAWWA study and 2439 kWh/MG for wastewater treatment based on national energy intensity use estimates. For more information please review Elevate Energy's 'IL TRM: Energy per Gallon Factor, May 2018 paper'.

 Δ Therms = $((T_{out} - T_{in}) * HotWaterReduction_{Gallon} * \gamma_{water} * 1 * (1/Eff))/100,000$

Where:

T_{OUT} = Hot water storage tank temperature

= 125°F

 T_{IN} = Incoming water temperature from well or municipal system

 $= 54^{\circ}F^{486}$

HotWaterReduction_{Gallon} = Estimated annual hot water reduction (gallons)

= Actual custom estimate

 γ_{water} = Specific weight capacity of water (lb/gal)

= 8.33 lbs/gal

1 = Specific heat of water (Btu/lb.°F)

Eff = Efficiency of the boiler

= Use actual efficiency, otherwise use 80% AFUE

100,000 = Converts Btu to therms

For example, a DHW Boiler with an efficiency of 80% AFUE heats a 100 gallon storage tank in a laundry facility using a tunnel washer. Use of the tunnel washer will save the original laundry site an estimated 1,062,734 gallons of water the below example savings:

$$\Delta$$
Therms = ((T_{out} - T_{in}) * HotWaterUse_{Gallon} * γ _{water} * 1 * (1/Eff))/100,000
= ((125 - 54) * 1,062,734 * 8.33 * 1 * (1/0.8))/100,000
= 7856 therms

WATER AND OTHER NON-ENERGY IMPACT DESCRIPTIONS AND CALCULATION

The water savings from the tunnel washing machines will help preserve water supplies, extend the life of water treatment and wastewater treatment plants. The reduction in detergent requirements will also have cost and environmental benefits.

DEEMED O&M COST ADJUSTMENT CALCULATION

Actual O&M cost adjustments should be used for this measure. 487

MEASURE CODE: CI-HWE-TUWA-V01-200101

REVIEW DEADLINE: 1/1/2024

⁴⁸⁶US DOE Building America Program, Building America Analysis Spreadsheet (for Chicago, IL), Office of Energy Efficiency & Renewable Energy

⁴⁸⁷ Annual repair & maintenance costs have been estimated at \$19,000 per unit. Energy Savings Potential and RD&D Opportunities for Commercial Building Appliances, Navigant Consulting, December 21, 2009.

https://www1.eere.energy.gov/buildings/publications/pdfs/corporate/commercial_appliances_report_12-09.pdf

4.3.12 Tank Insulation

DESCRIPTION

This measure provides rebates for installation of 1" or 2" fiberglass, mineral fiber, or other types of insulation with similar properties to existing bare heated tanks for industrial and some commercial installations. Storage tanks can hold any heated material including, but not limited to, hot water, thermal oil, chemicals, and asphalt.

Default per square foot savings estimates are provided for both exposed indoor and outdoor storage tanks that are heated by heat transfer fluids including steam and thermal oil. Only systems heated with natural gas are eligible for this measure.

Indoor tanks require at least 1" of insulation and outdoor tanks must have at least 2 inches of insulation and include an all-weather protective jacket. New advanced insulating materials may be thinner and savings can be calculated with 3E Plus v4.1. 488

This measure was developed to be applicable to the following program types: RF (Retrofit), DI (Direct Install). If applied to other program types, the measure savings should be verified.

DEFINITION OF EFFICIENT EQUIPMENT

The efficient case is installing tank insulation to an uninsulated, heated material storage tank. Indoor tanks must have at least 1 inch of insulation (R-value of 2.1) and outdoor tanks must have at least 2" of insulation (R-value of 4.2) and include an all-weather protective jacket.

DEFINITION OF BASELINE EQUIPMENT

The base case for savings estimates is a bare, steel tank. Other tank materials can be used to calculate savings with 3E Plus v4.1. Tanks are not required by mechanical codes to be insulated and are commonly found without any insulation. 489

DEEMED LIFETIME OF EFFICIENT EQUIPMENT

The measure life is assumed to be 15 years. 490

INCREMENTAL MEASURE COST

The incremental cost for this measure is \$12/ft². 491

LOADSHAPE

N/A

COINCIDENCE FACTOR

N/A

⁴⁸⁸ 3E Plus v4.1 is a heat loss calculation software provided by the NAIMA (North American Insulation Manufacturer Association).

⁴⁸⁹ ASHRAE Handbook – Fundamentals 2017 lists requirements for pipe and duct insulation but does not mention tank insulation.

⁴⁹⁰ Based on the California Municipal Utilities Association Technical Reference Manual Third Edition measure 14.1.

⁴⁹¹ Based on RS Means Data Line Number 220719101162.

Algorithm

CALCULATION OF ENERGY SAVINGS

ELECTRIC ENERGY SAVINGS

N/A

SUMMER COINCIDENT PEAK DEMAND SAVINGS

N/A

NATURAL GAS SAVINGS

 Δ Therms = [ESF_b * A_b + ESF_e * A_e] * Hours * LF * TRF / (100,000 * η)

Where:

ESF_b = Energy savings factor from tank body defined as the difference in heat loss between an

insulated condition and a bare condition as found in table below [Btu/hr/ft²]

 A_b = Area of tank body [ft²]

= Actual

ESF_e = Energy savings factor from tank endcap(s) defined as the difference in heat loss between

an insulated condition and a bare condition as found in table below [Btu/hr/ft²]

 A_e = Area of endcap(s) [ft²]

= Combined area of endcaps if tank is oriented horizontally, separate areas if tank is

oriented vertically or only one endcap is insulated

= Actual

Hours = Operating hours of heating system

= Actual

LF = Load factor of heating system

= Annual gas consumption / (Hours * Nameplate Heating Capacity)

TRF = Thermal Regain Factor for tank location and use, see table below. The Custom TRF

option may be used on any tank location, including tank locations with deemed TRFs specifically listed in the table below, if supporting justification and calculations for the

Custom TRF are provided.

May vary seasonally such as: TRF[summer] * summer hours + TRF[winter] * winter hours where TRF values reflecting summer and winter conditions are apportioned by the hours for those conditions. TRF may also be adjusted by building specific balance point

temperature (BPT) and operating hours above and below that BPT. 492

Tank Location	Assumed Regain	TRF, Thermal Regain Factor
Outdoor	0%	1.0
Indoor, conditioned, annual use (e.g. hot water or process loads), 55°F BPT	45%	0.55

⁴⁹² Zimmerman, Cliff, Franklin Energy, "Thermal Regain Factor_4-30-14.docx", 2014. Based on climate zone 2. Note 'Location not specified – Commercial' assumes pipes provide DHW year round. 'Location not specified – Commercial' assumes semi-conditioned annual usage.

Tank Location	Assumed Regain	TRF, Thermal Regain Factor	
Indoor, semi-conditioned, annual use, 55°F BPT	16%	0.84	
Indoor, unconditioned spaces, (no heat transfer to conditioned space)	0%	1.0	
Location not specified - Commercial	45%	0.55	
Location not specified – Industrial	16%	0.84	
Custom	Custom	1 – assumed regain	

100,000 = Conversion factor from BTUs to Therms

η = Efficiency of heating equipment used to heat tanks

= Actual, or if unknown assume 79% 493

The following table shows conductivities and maximum temperature ratings of similar insulation materials. The average value was used with 3EPlus software to generate the Energy Savings Factors used in the savings algorithm.

Conductivity **Insulation Type** (Btu.in/hr.ft².°F Max Temp (°F) @ 300°F) Mineral Fiber Pipe and 0.48 650 Tank Wrap Mineral Fiber Board 0.44 850 Polyurethane 0.5 400 Average 0.47

Table 1 - Insulation types

The tank surface temperature assumption depends on the system type. The following table should be used to select the appropriate Energy Savings Factor based on the fluid temperature:

System Type	Fluid Temperature Assumption (°F)		
Low Pressure Steam (< 15 psi)	225		
High Pressure Steam (> 60 psi)	315		
Thermal Oil	425		

Table 2 – Heating fluid temperatures

The energy savings factors (ESF) were developed using the 3E Plus v4.1 software program, and are derived as the difference in heat loss per square foot of a bare tank and an insulated tank.⁴⁹⁴ The energy savings analysis is based on adding 1" (indoor) or 2" (outdoor) thick insulation around bare tanks. Outdoor conditions are assumed to be 48.6°F with a wind speed of 5.0 mph.⁴⁹⁵ The thermal conductivity of tank insulation varies by material and

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⁴⁹³ Minimum efficiency for steam boilers as set in IECC 2018 code C403.3.2.

⁴⁹⁴ Tank insulation calc_8-4-20.xlsx including tables obtained from 3E Plus v4.1 software.

⁴⁹⁵ DOE Weather Data, TMY3 (Typical Meteorological Year), developed by NREL for the average ambient temperature and wind speed for Aurora, IL. Adjusted to align with ASHRAE 24.4 Terrain Category 1 for Large city centers with densely populated, tall buildings (2017).

temperature rating; to obtain a typical value, a range of materials allowed for this measure was averaged. For insulation materials not in the table above, use 3E Plus v4.1 software to calculate ESF_b and ESF_e.

Energy Savings Factors [Btu/hr/ft²]

		Low Pressure Steam	High Pressure Steam	Thermal Oil
Vertical Tank -	Indoor	290.2	559.0	991.8
Body	Outdoor	373.4	666.0	1132.0
Horizontal Tank -	Indoor	290.2	559.0	991.8
Body	Outdoor	373.4	666.0	1132.0
Vertical Tank End -	Indoor	336.8	642.8	783.9
Тор	Outdoor	426.3	756.2	1269.6
Vertical Tank End -	Indoor	189.8	380.0	712.1
Bottom	Outdoor	288.1	515.7	897.3
Horizontal Tank	Indoor	290.2	559.0	991.8
End	Outdoor	373.4	666.0	1132.0

For example, an outdoor, vertical, cylindrical tank with a radius of 5 ft and height of 15 ft heated by a thermal oil heating system that is insulated around the body and top of the tank would save (assuming 4380 hours of operation, 70% load factor, and 78% efficient thermal oil heater):

hours of operation, 70% load factor, and 78% efficient thermal oil heater):
$$\Delta T herms = [ESF_b * A_b + ESF_e * A_e] * Hours * LF * TRF / (100,000 * \eta)$$

$$ESF_b = 1132.0 \text{ Btu/hr/ft}^2$$

$$A_b = 2 * \pi * r * h$$

$$= 471.2 \text{ ft}^2$$

$$ESF_e = 1269.6 \text{ Btu/hr/ft}^2$$

$$A_e = \pi * r^2$$

$$= 78.5 \text{ ft}^2$$

$$Hours = 4380$$

$$LF = 0.7$$

$$TRF = 1.0$$

$$\eta = 0.78$$

$$\Delta T herms = [1132.0 * 471.2 + 1269.6 * 78.5] * 4380 * 0.7 * 1 / (100,000 * 0.78)$$

$$= 24,884 \text{ therms}$$

WATER AND OTHER NON-ENERGY IMPACT DESCRIPTIONS AND CALCULATION

N/A

DEEMED O&M COST ADJUSTMENT CALCULATION

N/A

MEASURE CODE: CI-HWE-TKIN-V02-220101

REVIEW DEADLINE: 1/1/2024

4.4 HVAC End Use

Many of the commercial HVAC measures use equivalent full load hours (EFLH) to calculate heating and cooling savings. The tables with these values are included in this section and referenced in each measure.

To calculate the updated EFLHs by building type and climate zone provided below, most of the eQuest models that were previously develop by a TAC Subcommittee utilizing building energy models originally developed for ComEd⁴⁹⁶, were migrated to OpenStudio by a parametric calibration process. The parametric runs were controlled with a genetic learning algorithm to characteristically adjust the seed models to achieve an acceptable target error against the existing eQuest model population. The breadth of the characteristic variations were informed through a sensitivity analysis, the IL joint assessment survey, and the existing eQuest models. The DOE prototypical models served as the initial seed model for most instances of calibration except were a direct map to available prototypes was unavailable.

The building characteristics of the eQuest models can be found in the reference table named "EFLH Building Descriptions Updated 2014-11-21.xlsx". The OpenStudio models are based upon the DOE Prototypes described in NREL's "U.S. Department of Energy Commercial Reference Building Models of the National Building Stock" and a calibration log file that documents all of the variations made to each model to get them calibrated is provided in "IL-Calibration-Log 2019-08-27.xlsx". These documents and all the models are all available on the SharePoint site.

Note, for greenhouse boiler control measures, like Modulating Boiler Controls and/or Boiler Oxygen Trim Controls it is recommended to use methodology detailed in 4.4.21 Linkageless Boiler Controls for Space Heating and 4.4.22 Oxygen Trim Controls for Space Heating Boilers, respectively.

Note where a measure installation is within a building or application that does not fit with any of the defined building types below, the user should apply custom assumptions where it is reasonable to estimate them, else the building of best fit should be utilized.

Equivalent Full Load Hours for Heating (EFLH_{Heating}) for Existing Buildings:

	Heating EFLH Existing Buildings					Model Source
Building Type	Zone 1 (Rockford)	Zone 2 (Chicago)	Zone 3 (Springfield)	Zone 4 (Belleville)	Zone 5 (Marion)	
Assembly	1,787	1,831	1,635	1,089	1,669	eQuest
Assisted Living	1,683	1,646	1,446	1,063	1,277	eQuest
Auto Dealership	2,981	2,950	2,694	2,368	2,437	OpenStudio
College	1,256	1,293	1,138	1,116	1,131	OpenStudio
Convenience Store	1,481	1,368	1,214	871	973	eQuest
Drug Store	2,848	2,947	2,568	2,362	2,516	OpenStudio
Elementary School	1,614	1,603	1,409	1,209	1,269	OpenStudio
Emergency Services	2,757	2,670	2,383	2,149	2,186	OpenStudio
Garage	985	969	852	680	752	eQuest
Greenhouse – w/ Curtains	4,320	4,059	3,493	2,996	2,933	Virtual Grower 3.1
Greenhouse – w/o Curtains	4,344	4,081	3,513	3,012	2,949	Virtual Grower 3.1
Grocery	1,467	1,551	1,364	1,367	1,375	OpenStudio
Healthcare Clinic	1,446	1,526	1,452	1,553	1,574	OpenStudio
High School	1,807	1,855	1,649	1,591	1,622	OpenStudio
Hospital - CAV no econ ⁴⁹⁷	1,216	1,220	1,072	1,001	1,028	OpenStudio

⁴⁹⁶ A full description of the ComEd model development is found in "ComEd Portfolio Modeling Report. Energy Center of Wisconsin July 30, 2010".

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⁴⁹⁷ Based on model with single duct reheat system with a fixed outdoor air volume.

	Heating EFLH Existing Buildings					Model Source
Building Type	Zone 1	Zone 2	Zone 3	Zone 4	Zone 5	
	(Rockford)	(Chicago)	(Springfield)	(Belleville)	(Marion)	
Hospital - CAV econ ⁴⁹⁸	1,387	1,398	1,252	1,222	1,269	OpenStudio
Hospital - VAV econ ⁴⁹⁹	665	697	628	646	615	OpenStudio
Hospital - FCU	1,622	1,571	1,374	1,220	1,281	OpenStudio
Hotel/Motel	1,597	1,634	1,468	1,376	1,451	OpenStudio
Hotel/Motel - Common	1,670	1,733	1,549	1,496	1,557	OpenStudio
Hotel/Motel - Guest	1,555	1,597	1,433	1,316	1,400	OpenStudio
Manufacturing Facility	1,048	1,013	939	567	634	eQuest
MF - High Rise	1,565	1,540	1,448	1,089	1,125	OpenStudio
MF - High Rise - Common	537	558	501	480	499	OpenStudio
MF - High Rise - Residential	1,665	1,666	1,512	1,145	1,207	OpenStudio
MF - Mid Rise	1,730	1,782	1,589	1,538	1,560	OpenStudio
Movie Theater	1,916	1,905	1,718	1,288	1,538	eQuest
Office - High Rise - CAV no econ	995	1,036	933	786	832	OpenStudio
Office - High Rise - CAV econ	1,001	1,051	929	803	851	OpenStudio
Office - High Rise - VAV econ	1,552	1,432	1,239	1,077	1,098	OpenStudio
Office - High Rise - FCU	1,015	993	899	773	809	OpenStudio
Office - Low Rise	2,825	2,625	2,365	2,007	2,040	OpenStudio
Office - Mid Rise	1,672	1,629	1,454	1,356	1,399	OpenStudio
Religious Building	1,603	1,504	1,440	1,054	1,205	eQuest
Restaurant	1,326	1,328	1,179	1,091	1,122	OpenStudio
Retail - Department Store	1,365	1,322	1,193	1,034	1,088	OpenStudio
Retail - Strip Mall	1,347	1,325	1,183	1,064	1,096	OpenStudio
Warehouse	1,285	1,286	1,180	1,147	1,224	OpenStudio
Unknown	1,709	1,678	1,508	1,287	1,411	n/a

Equivalent Full Load Hours for Heating (EFLH_{Heating}) for New Construction:

		Heating				
Building Type	Zone 1 (Rockford)	Zone 2 (Chicago)	Zone 3 (Springfield)	Zone 4 (Belleville)	Zone 5 (Marion)	Model Source
Auto Dealership	1,286	1,185	1,279	1,138	1,078	OpenStudio
College	942	834	906	831	818	OpenStudio
Drug Store	1,023	930	1,017	889	822	OpenStudio
Elementary School	949	878	943	861	859	OpenStudio
Emergency Services	480	352	501	407	347	OpenStudio
Grocery	2,795	2,788	2,549	2,380	2,597	OpenStudio
Healthcare Clinic	1,534	1,417	1,555	1,395	1,371	OpenStudio
High School	1,502	1,549	1,368	1,283	1,299	OpenStudio
Hospital - CAV no econ	2,345	2,207	2,318	2,110	2,195	OpenStudio
Hospital - CAV econ	2,345	2,207	2,318	2,110	2,195	OpenStudio
Hospital - VAV econ	2,345	2,207	2,318	2,110	2,195	OpenStudio

 $^{^{498}}$ Based on model with single duct reheat system with airside economizer controls, with constant volume zone reheat boxes and single speed fan motors.

 $^{^{499}}$ Based on model with single duct reheat system with airside economizer controls, zone VAV reheat boxes and VFD fan motors.

		Heating				
Building Type	Zone 1 (Rockford)	Zone 2 (Chicago)	Zone 3 (Springfield)	Zone 4 (Belleville)	Zone 5 (Marion)	Model Source
Hospital - FCU	2,345	2,207	2,318	2,110	2,195	OpenStudio
Hotel/Motel - Residential	1,412	1,243	1,439	1,405	1,146	OpenStudio
Hotel_Motel_Common	1,554	1,415	1,519	1,410	1,361	OpenStudio
Hotel_Motel_Guest	1,538	1,083	1,554	1,381	987	OpenStudio
MF - High Rise	1,308	884	1,361	1,125	865	OpenStudio
MF - High Rise - Common	1,581	1,280	1,590	1,349	1,220	OpenStudio
MF - High Rise - Residential	1,352	946	1,413	1,174	917	OpenStudio
MF - Mid Rise	1,637	1,385	1,637	1,434	1,322	OpenStudio
Office - High Rise - FCU	987	870	1,001	893	837	OpenStudio
Office - High Rise - VAV econ	987	870	1,001	893	837	OpenStudio
Office - Mid Rise	867	759	892	792	701	OpenStudio
Office - High Rise - CAV no econ	967	854	971	876	804	OpenStudio
Office Low Rise	954	916	826	667	664	OpenStudio
Restaurant	787	797	671	811	820	OpenStudio
Retail - Department Store	1,286	1,185	1,279	1,138	1,078	OpenStudio
Retail - Strip Mall	973	867	972	857	777	OpenStudio
Warehouse	1,413	1,390	1,398	1,298	1,290	OpenStudio
Unknown	1,133	1,064	1,091	982	960	n/a

Equivalent Full Load Hours for Cooling (EFLH $_{\mbox{\scriptsize cooling}}$) for Existing Buildings:

		Cooling E				
Building Type	Zone 1 (Rockford)	Zone 2 (Chicago)	Zone 3 (Springfield)	Zone 4 (Belleville)	Zone 5 (Marion)	Model Source
Assembly	725	796	937	1,183	932	eQuest
Assisted Living	1,475	1,457	1,773	2,110	1,811	eQuest
Auto Dealership	996	1,051	1,343	1,582	1,414	OpenStudio
College	572	564	676	776	613	OpenStudio
Convenience Store	1,088	1,067	1,368	1,541	1,371	eQuest
Drug Store	858	943	1,133	1,279	1,092	OpenStudio
Elementary School	834	837	999	1264	967	OpenStudio
Emergency Services	2,983	3,009	3,762	4,030	3,740	OpenStudio
Garage	934	974	1,226	1,582	1,383	eQuest
Grocery	826	914	1,151	1,329	1,240	OpenStudio
Healthcare Clinic	1,220	1,294	1,505	1,658	1,534	OpenStudio
High School	892	883	1,066	1,397	1,018	OpenStudio
Hospital - CAV no econ	1,719	1,799	2,068	2,238	2,066	OpenStudio
Hospital - CAV econ	1,267	1,302	1,604	1,798	1,592	OpenStudio
Hospital - VAV econ	3,313	3,332	3,458	3,546	3,311	OpenStudio
Hospital - FCU	1,575	1,562	1,921	1,979	1,812	OpenStudio
Hotel/Motel	1,106	1,148	1,453	1,605	1,435	OpenStudio
Hotel/Motel - Common	1,108	1,168	1,430	1,574	1,406	OpenStudio
Hotel/Motel - Guest	1,061	1,106	1,391	1,509	1,401	OpenStudio
Manufacturing Facility	1,010	1,055	1,209	1,453	1,273	eQuest
MF - High Rise	928	920	1,059	1,360	1,205	OpenStudio
MF - High Rise - Common	1,405	1,383	1,479	1,527	1,466	OpenStudio

		Cooling El				
Building Type	Zone 1 (Rockford)	Zone 2 (Chicago)	Zone 3 (Springfield)	Zone 4 (Belleville)	Zone 5 (Marion)	Model Source
MF - High Rise - Residential	764	807	976	1,216	1,147	OpenStudio
MF - Mid Rise	787	855	1,099	1,198	1,082	OpenStudio
Movie Theater	876	745	1,036	1,178	1,010	eQuest
Office - High Rise - CAV no econ	1,357	1,404	1,587	1,753	1,468	OpenStudio
Office - High Rise - CAV econ	922	937	1,138	1,274	1,000	OpenStudio
Office - High Rise - VAV econ	847	887	991	1,092	893	OpenStudio
Office - High Rise - FCU	1,083	1,116	1,269	1,348	1,266	OpenStudio
Office - Low Rise	1,796	1,790	2,233	2,342	2,219	OpenStudio
Office - Mid Rise	1,128	1,153	1,360	1,461	1,356	OpenStudio
Religious Building	861	817	967	1,159	1,067	eQuest
Restaurant	990	1,021	1,273	1,411	1,290	OpenStudio
Retail - Department Store	639	640	775	936	812	OpenStudio
Retail - Strip Mall	697	720	915	998	930	OpenStudio
Warehouse	252	265	363	377	379	OpenStudio
Unknown	1,003	1,019	1,230	1,403	1,236	n/a

Equivalent Full Load Hours for Cooling (EFLH $_{\text{cooling}}$) for New Construction:

	Cooling EFLH New Construction					
Building Type	Zone 1 (Rockford)	Zone 2 (Chicago)	Zone 3 (Springfield)	Zone 4 (Belleville)	Zone 5 (Marion)	Model Source
Auto Dealership	806	923	792	938	1,028	OpenStudio
College	925	990	994	1,156	1,217	OpenStudio
Drug Store	813	931	744	836	1,083	OpenStudio
Elementary School	724	821	732	753	999	OpenStudio
Emergency Services	379	429	371	423	576	OpenStudio
Grocery	643	568	569	562	511	OpenStudio
Healthcare Clinic	1,964	2,093	1,932	2,055	2,221	OpenStudio
High School	1,807	1,642	2,093	2,292	1,830	OpenStudio
Hospital - CAV no econ	2,627	2,751	2,662	2,782	2,962	OpenStudio
Hospital - CAV econ	2,627	2,751	2,662	2,782	2,962	OpenStudio
Hospital - VAV econ	2,627	2,751	2,662	2,782	2,962	OpenStudio
Hospital - FCU	2,627	2,751	2,662	2,782	2,962	OpenStudio
Hotel/Motel - Residential	1,639	1,836	1,712	1,851	1,983	OpenStudio
Hotel_Motel_Common	2,343	2,472	2,286	2,400	2,590	OpenStudio
Hotel_Motel_Guest	788	1,024	846	1,073	1,164	OpenStudio
MF - High Rise	1,338	1,705	1,287	1,500	1,932	OpenStudio
MF - High Rise - Common	773	912	751	878	972	OpenStudio
MF - High Rise - Residential	1,299	1,663	1,245	1,451	1,882	OpenStudio
MF - Mid Rise	1,341	1,633	1,245	1,492	1,818	OpenStudio
Office - High Rise - FCU	1,296	1,465	1,281	1,477	1,574	OpenStudio
Office - High Rise - VAV econ	1,296	1,465	1,281	1,477	1,574	OpenStudio
Office - High Rise - CAV no econ	1,433	1,644	1,411	1,632	1,793	OpenStudio
Office - High Rise - CAV econ	1,361	1,375	1,604	1,715	1,617	OpenStudio
Office - Mid Rise	957	1,149	958	1,122	1,270	OpenStudio

Building Type	Zone 1 (Rockford)	Zone 2 (Chicago)	Zone 3 (Springfield)	Zone 4 (Belleville)	Zone 5 (Marion)	Model Source
Office Low Rise	947	989	1,090	1,302	1,076	OpenStudio
Restaurant	768	761	1,034	1,110	994	OpenStudio
Retail - Department Store	806	924	796	939	1,027	OpenStudio
Retail - Strip Mall	722	789	667	834	911	OpenStudio
Warehouse	389	522	408	527	567	OpenStudio
Unknown	984	1,045	1,047	1,177	1,176	n/a

4.4.1 Air Conditioner Tune-up

DESCRIPTION

An air conditioning system that is operating as designed saves energy and provides adequate cooling and comfort to the conditioned space

DEFINITION OF EFFICIENT EQUIPMENT

In order for this characterization to apply, the efficient equipment is assumed to be a unitary or split system air conditioner at least 3 tons and preapproved by program. The measure requires that a certified technician performs the following items:

- · Check refrigerant charge
- · Identify and repair leaks if refrigerant charge is low
- · Measure and record refrigerant pressures
- · Measure and record temperature drop at indoor coil
- · Clean condensate drain line
- · Clean outdoor coil and straighten fins
- · Clean indoor and outdoor fan blades
- · Clean indoor coil with spray-on cleaner and straighten fins
- · Repair damaged insulation suction line
- · Change air filter
- Measure and record blower amp draw

A copy of contractor invoices that detail the work performed to identify tune-up items, as well as additional labor and parts to improve/repair air conditioner performance must be submitted to the program.

DEFINITION OF BASELINE EQUIPMENT

In order for this characterization to apply, the baseline condition is assumed to be an AC system that that does not have a standing maintenance contract or a tune up within in the past 36 months.

DEEMED LIFETIME OF EFFICIENT EQUIPMENT

The expected measure life is assumed to be 3 years. 500

DEEMED MEASURE COST

Tune-up costs can vary considerably, particularly if regrigerant leak detection, remediation and recharge is necessary. Actual invoiced tune-up costs should be used.

LOADSHAPE

Loadshape C03 - Commercial Cooling

COINCIDENCE FACTOR

CF_{SSP} = Summer System Peak Coincidence Factor for Commercial cooling (during system peak hour) = 91.3% ⁵⁰¹

⁵⁰⁰3 years is given for "Clean Condenser Coils – Commercial" and "Clean Evaporator Coils". DEER2014 EUL Table.

⁵⁰¹ Based on analysis of Itron eShape data for Missouri, calibrated to Illinois loads, supplied by Ameren. The AC load during the utility's peak hour is divided by the maximum AC load during the year.

 CF_{PJM} = PJM Summer Peak Coincidence Factor for Commercial cooling (average during peak period) = 47.8% 502

Algorithm

CALCULATION OF SAVINGS

ELECTRIC ENERGY SAVINGS

 Δ kWH = (kBtu/hr) * [(1/EERbefore) – (1/EERafter)] * EFLH

Where:

kBtu/hr = capacity of the cooling equipment actually installed in kBtu per hour (1 ton of cooling

capacity equals 12 kBtu/hr).

=Actual

EERbefore = Energy Efficiency Ratio of the baseline equipment prior to tune-up⁵⁰³

=Actual

EERafter = Energy Efficiency Ratio of the baseline equipment after to tune-up

=Actual

EFLH = Equivalent Full Load Hours for cooling in Existing Buildings are provided in section 4.4

HVAC End Use

Where it is not possible or appropriate to perform Test in and Test out of the equipment, the following deemed methology can be used:

ΔkWh = (kBtu/hr) / EERbefore * EFLH * %Savings

Where:

%Savings

= Deemed percent savings per Tune-Up component. These are additive if condenser cleaning, evaporator cleaning and refrigerant charge correction are performed (totals provided below)⁵⁰⁴

Tune-Up Component	% savings
Condenser Cleaning	6.10%
Evaporator Cleaning	0.22%
Refrig. Charge Off. <=20%	0.68%

⁵⁰²Based on analysis of Itron eShape data for Missouri, calibrated to Illinois loads, supplied by Ameren. The average AC load over the PJM peak period (1-5pm, M-F, June through August) is divided by the maximum AC load during the year.

removal (e.g., cooling capacity) by the equipment in Btuh divided by the steady-state rate of energy input to the equipment in watts. This ratio is expressed in Btuh per watt (Btuh/watt). The cooling capacity may be derived using either refrigerant or airside measurements. The measurement is performed at the outdoor and indoor environmental conditions that are present at the time the tune-up is being performed, and should be normalized using a correction function to the AHRI 210/240 Standard test conditions. The correction function should be developed based on manufacturer's performance data. Care must be taken to ensure the unit is fully loaded and operating at or near steady-state. Generally, this requires that the outside air temperature is at least 60°F, and that the unit runs with all stages of cooling enabled for 10 to 15 minutes prior to making measurements. For more information, please see "IL TRM Normalizing to AHRI Conditions Method".

⁵⁰⁴ Savings estimates are determined by applying the findings from DNV-GL "Impact Evaluation of 2013-2014 HVAC3 Commercial Quality Maintenance Programs", April 2016, to simulate the inefficient condition within select eQuest models and across climate zones. The percent savings were consistent enough across building types and climate zones that it was determined appropriate to apply a single set of assumptions for all. See 'eQuest C&I Tune up Analysis.xlsx' for more information.

Tune-Up Component	% savings
Refrig. Charge Off. >20%	8.44%
Combined (Refrig. Charge Off. <=20%)	7.00%
Combined (Refrig. Charge Off. >20%)	14.76%

For example, a 12 EER 5-ton rooftop air conditioner on a department store in Rockford receives a tune-up that includes both condenser and evaporator cleaning:

$$\Delta$$
kWh = (5*12) / 12 * 1,392 * 6.32%
= 440 kWh

SUMMER COINCIDENT PEAK DEMAND SAVINGS

$$\Delta kW_{SSP} = (kBtu/hr * (1/EERbefore - 1/EERafter)) * CF_{SSP}$$

 $\Delta kW_{PJM} = (kBtu/hr * (1/EERbefore - 1/EERafter)) * CF_{PJM}$

Where:

 CF_{SSP} = Summer System Peak Coincidence Factor for Commercial cooling (during system peak hour) = 91.3% 505

 CF_{PJM} = PJM Summer Peak Coincidence Factor for Commercial cooling (average during peak period) = 47.8% ⁵⁰⁶

Where it is not possible or appropriate to perform Test in and Test out of the equipment, the following deemed methology can be used:

NATURAL GAS ENERGY SAVINGS

N/A

WATER IMPACT DESCRIPTIONS AND CALCULATION

N/A

DEEMED O&M COST ADJUSTMENT CALCULATION

N/A

MEASURE CODE: CI-HVC-ACTU-V06-210101

⁵⁰⁵ Based on analysis of Itron eShape data for Missouri, calibrated to Illinois loads, supplied by Ameren. The AC load during the utility's peak hour is divided by the maximum AC load during the year.

⁵⁰⁶Based on analysis of Itron eShape data for Missouri, calibrated to Illinois loads, supplied by Ameren. The average AC load over the PJM peak period (1-5pm, M-F, June through August) is divided by the maximum AC load during the year.

4.4.2 Space Heating Boiler Tune-up

DESCRIPTION

This measure is for a non-residential boiler that provides space heating. The tune-up will improve boiler efficiency by cleaning and/or inspecting burners, combustion chamber, and burner nozzles. Adjust air flow and reduce excessive stack temperatures, adjust burner and gas input. Check venting, safety controls, and adequacy of combustion air intake. Combustion efficiency should be measured before and after tune-up using an electronic flue gas analyzer.

DEFINITION OF EFFICIENT EQUIPMENT

To qualify for this measure the facility must, as applicable, complete the tune-up requirements listed below ⁵⁰⁷ by approved technician:

- Measure combustion efficiency using an electronic flue gas analyzer
- Adjust airflow and reduce excessive stack temperatures
- Adjust burner and gas input, manual or motorized draft control
- Check for proper venting
- Complete visual inspection of system piping and insulation
- Check safety controls
- Check adequacy of combustion air intake
- Clean fireside surfaces.
- Inspect all refractory. Patch and wash coat as required.*
- Inspect gaskets on front and rear doors and replace as necessary.*
- Seal and close front and rear doors properly.*
- Clean low and auxiliary low water cut-off controls, then re-install using new gaskets.*
- Clean plugs in control piping.*
- Remove all hand hole and manhole plates. Flush boiler with water to remove loose scale and sediment.*
- Replace all hand hole and manhole plates with new gaskets.*
- Open feedwater tank manway, inspect and clean as required. Replace manway plate with new gasket.*
- Clean burner and burner pilot.
- Check pilot electrode and adjust or replace.
- Clean air damper and blower assembly.
- Clean motor starter contacts and check operation.*
- Make necessary adjustments to burner for proper combustion.
- Perform all flame safeguard and safety trip checks.
- Check all hand hole plates and manhole plates for leaks at normal operating temperatures and pressures.
- Troubleshoot any boiler system problems as requested by on-site personnel

Note: Tune-up activities marked with an asterisk (*) are eligible to be performed by internal maintenance staff at periods of boiler shutdown.

DEFINITION OF BASELINE EQUIPMENT

The baseline condition of this measure is a boiler that has not had a tune-up within the past 36 months.

⁵⁰⁷ Act on Energy Commercial Technical Reference Manual No. 2010-4, 9.2.2 Gas Boiler Tune-up

DEEMED LIFETIME OF EFFICIENT EQUIPMENT

The life of this measure is 3 years. 508

DEEMED MEASURE COST

The cost of this measure is \$0.83/MBtu/hr per tune-up⁵⁰⁹

LOADSHAPE

N/A

COINCIDENCE FACTOR

N/A

Algorithm

CALCULATION OF ENERGY SAVINGS

ELECTRIC ENERGY SAVINGS

N/A

SUMMER COINCIDENT PEAK DEMAND SAVINGS

N/A

NATURAL GAS ENERGY SAVINGS

 Δ Therms = (Capacity * EFLH * (((Eff_{before} + E_i)/ Eff_{before}) - 1)) / 100,000

Where:

Capacity = Boiler gas input size (Btu/hr)

= Custom

EFLH = Equivalent Full Load Hours for heating in Existing Buildings are provided in

section 4.4 HVAC End Use

Eff_{before} = Efficiency of the boiler before the tune-up

= Actual. Default value is 81.5%⁵¹⁰

Note: Contractors should select a mid-level firing rate that appropriately represents the average building operating condition over the course of the heating season and take readings at a consistent firing rate for pre and post tune-up.

E_i = Efficiency improvement of the boiler tune-up measure

= Actual. Default value is 2.3%⁵¹¹

⁵⁰⁸ Act on Energy Commercial Technical Reference Manual No. 2010-4, 9.2.2 Gas Boiler Tune-up

⁵⁰⁹Work Paper – Tune up for Boilers serving Space Heating and Process Load by Resource Solutions Group, January 2012

⁵¹⁰ Guidehouse evaluation results from tune-up efficiency improvement research for Peoples Gas and North Shore Gas through their C&I and Public Sector Prescriptive Rebate Program, their Small Business Program, and their Multi-Family Programs. The evaluation included project and population data from program year's 2018 and 2019.

⁵¹¹ Guidehouse evaluation results from tune-up efficiency improvement research for Peoples Gas and North Shore Gas through their C&I and Public Sector Prescriptive Rebate Program, their Small Business Program, and their Multi-Family Programs. The evaluation included project and population data from program year's 2018 and 2019.

100,000 = Converts Btu to therms

For example, a 1050 kBtu boiler in a Chicago high rise office records an efficiency prior to tune up of 81.5% AFUE and a 2.3% improvement in efficiency after tune up:

$$\Delta$$
therms = (1,050,000 * 2050 * ((0.815 + 0.023)/ 0.815 – 1)) /100,000 = 607 Therms

SUMMER COINCIDENT PEAK DEMAND SAVINGS

N/A

WATER IMPACT DESCRIPTIONS AND CALCULATION

N/A

DEEMED O&M COST ADJUSTMENT CALCULATION

N/A

MEASURE CODE: CI-HVC-BLRT-V07-210101

4.4.3 Process Boiler Tune-up

DESCRIPTION

This measure is for a non-residential boiler for process loads. For space heating, see measure 4.4.2. The tune-up will improve boiler efficiency by cleaning and/or inspecting burners, combustion chamber, and burner nozzles. Adjust air flow and reduce excessive stack temperatures, adjust burner and gas input. Check venting, safety controls, and adequacy of combustion air intake. Combustion efficiency should be measured before and after tune-up using an electronic flue gas analyzer.

DEFINITION OF EFFICIENT EQUIPMENT

To qualify for this measure the facility must, as applicable, complete the tune-up requirements by approved technician⁵¹² as specified below:

- Measure combustion efficiency using an electronic flue gas analyzer
- Adjust airflow and reduce excessive stack temperatures
- Adjust burner and gas input, manual or motorized draft control
- · Check for proper venting
- Complete visual inspection of system piping and insulation
- Check safety controls
- Check adequacy of combustion air intake
- Clean fireside surfaces
- Inspect all refractory. Patch and wash coat as required.*
- Inspect gaskets on front and rear doors and replace as necessary.*
- Seal and close front and rear doors properly.*
- Clean low and auxiliary low water cut-off controls, then re-install using new gaskets.*
- Clean plugs in control piping.*
- Remove all hand hole and man hole plates. Flush boiler with water to remove loose scale and sediment.*
- Replace all hand hole and man hole plates with new gaskets.*
- Open feedwater tank manway, inspect and clean as required. Replace manway plate with new gasket.*
- Clean burner and burner pilot.
- Check pilot electrode and adjust or replace.
- Clean air damper and blower assembly.
- Clean motor starter contacts and check operation.*
- Make necessary adjustments to burner for proper combustion.
- Perform all flame safeguard and safety trip checks.
- Check all hand hole plates and man hole plates for leaks at normal operating temperatures and pressures.
- Troubleshoot any boiler system problems as reQuested by on-site personnel

Note: Tune-up activities marked with an asterisk (*) are eligible to be performed by internal maintenance staff at periods of boiler shutdown.

DEFINITION OF BASELINE EQUIPMENT

The baseline condition of this measure is a boiler that has not had a tune-up within the past 36 months.

⁵¹² Act on Energy Commercial Technical Reference Manual No. 2010-4, 9.2.2 Gas Boiler Tune-up

DEEMED LIFETIME OF EFFICIENT EQUIPMENT

The life of this measure is 3 years. 513

DEEMED MEASURE COST

The cost of this measure is \$0.83/MBtu/hr per tune-up⁵¹⁴

DEEMED O&M COST ADJUSTMENTS

N/A

LOADSHAPE

N/A

COINCIDENCE FACTOR

N/A

Algorithm

CALCULATION OF ENERGY SAVINGS

ELECTRIC ENERGY SAVINGS

N/A

SUMMER COINCIDENT PEAK DEMAND SAVINGS

N/A

NATURAL GAS ENERGY SAVINGS

 Δ Therms =((Capacity * 8766 * UF) / 100) * (1 - (Eff_{pre} / Eff_{measured}))

Where:

Capacity = Boiler gas input size (kBtu/hr)

=Custom

UF = Utilization Factor

= 41.9%, ⁵¹⁵ or custom

Eff_{pre} = Boiler Combustion Efficiency Before Tune-Up

= Actual. Default value is 80.3%⁵¹⁶

Note: Contractors should select afiring rate that appropriately represents the average operating condition and take readings at a consistent firing rate for pre and post tune-up.

Eff_{measured} = Boiler Combustion Efficiency After Tune-Up

⁵¹³ Act on Energy Commercial Technical Reference Manual No. 2010-4, 9.2.2 Gas Boiler Tune-up

⁵¹⁴ Work Paper – Tune up for Boilers serving Space Heating and Process Load by Resource Solutions Group, January 2012

 $^{^{515}}$ Work Paper – Tune up for Boilers serving Space Heating and Process Load by Resource Solutions Group, January 2012

⁵¹⁶ Guidehouse evaluation results from tune-up efficiency improvement research for Peoples Gas and North Shore Gas through their C&I and Public Sector Prescriptive Rebate Program, their Small Business Program, and their Multi-Family Programs. The evaluation included project and population data from program year's 2018 and 2019.

= Actual. Default value is 82.6%⁵¹⁷

100 =converstion from kBtu to therms

8766 = hours a year

For example, a 80.3% 1050 kBtu boiler is tuned-up resulting in final efficiency of 82.6%:

 Δ therms = ((1050 * 8766 * 0.419) / 100) * (1 - (0.80.3 / 0.826))

= 1074 therms

SUMMER COINCIDENT PEAK DEMAND SAVINGS

N/A

WATER IMPACT DESCRIPTIONS AND CALCULATION

N/A

DEEMED O&M COST ADJUSTMENT CALCULATION

N/A

MEASURE CODE: CI-HVC-PBTU-V06-210101

⁵¹⁷ Guidehouse evaluation results from tune-up efficiency improvement research for Peoples Gas and North Shore Gas through their C&I and Public Sector Prescriptive Rebate Program, their Small Business Program, and their Multi-Family Programs. The evaluation included project and population data from program year's 2018 and 2019.

4.4.4 Boiler Lockout/Reset Controls

DESCRIPTION

This measure relates to improving combustion efficiency by adding controls to non-residential space heating boilers to vary the boiler entering water temperature relative to heating load as a function of the outdoor air temperature to save energy. Energy is saved by increasing the temperature difference between the water temperature entering the boiler in the boiler's heat exchanger and the boiler's burner flame temperature. The flame temperature remains the same while the water temperature leaving the boiler decreases with the decrease in heating load due to an increase in outside air temperature. A lockout temperature is also set to prevent the boiler from turning on when it is above a certain temperature outdoors.

This measure was developed to be applicable to the following program types: RF. If applied to other program types, the measure savings should be verified.

DEFINITION OF EFFICIENT EQUIPMENT

Natural gas customer adding boiler reset controls capable of resetting the boiler supply water temperature in an inverse linear fashion with outdoor air temperature. Boiler lockout temperatures should be set to 55 °F at this time as well, to turn the boiler off when the temperature goes above a certain setpoint.

DEFINITION OF BASELINE EQUIPMENT

Existing boiler without boiler reset controls, any size with constant hot water flow.

DEEMED LIFETIME OF EFFICIENT EQUIPMENT

The life of this measure is 16 years. 518

DEEMED MEASURE COST

The cost of this measure is \$612.519

LOADSHAPE

N/A

COINCIDENCE FACTOR

N/A

Algorithm

CALCULATION OF SAVINGS

ELECTRIC ENERGY SAVINGS

N/A

SUMMER COINCIDENT PEAK DEMAND SAVINGS

N/A

⁵¹⁸ This is intentionally longer than the assumptions found in the early replacement commercial HVAC measures as the application of boiler reset controls will occur in a variety of sites that may not be targeted for early replacement HVAC systems. ⁵¹⁹ Nexant. Questar DSM Market Characterization Report. August 9, 2006.

NATURAL GAS ENERGY SAVINGS

 Δ Therms = Capacity_{input} * SF * EFLH / 100

Where:

Capacity_{input} = Boiler Input Capacity (kBtu/hr)

= custom

SF = Savings factor

= 8%,⁵²⁰ or custom

EFLH = Equivalent Full Load Hours for heating in Existing Buildings are provided in section 4.4

HVAC End Use

100 = conversion from kBtu to therms

For example, reset controls were installed on an 800 kBtu/hr boiler at a restaurant in Rockford, IL

 Δ Therms = 800 * 0.08 * 1,350 / 100

= 864 Therms

WATER IMPACT DESCRIPTIONS AND CALCULATION

N/A

DEEMED O&M COST ADJUSTMENT CALCULATION

N/A

MEASURE CODE: CI-HVC-BLRC-V04-210101

savings factor is the estimate of annual gas consumption that is saved due to adding boiler reset controls. A comparable savings factor, based on boiler tuneup savings is derived from Xcel Energy "DSM Biennial Plan-Technical Assumptions," Colorado. For further substantiation, Wisconsin Focus on Energy 2020 TRM uses 8%, citing multiple sources. And other prescriptive programs across the country consistently use between 5 and 10% savings factor (Efficiency Vermont - 2020, New York TRM, version 7.0 – 2020 (Cadmus Group, Inc. Home Energy Services Impact Evaluation, August 2012, pg. 20)).

4.4.5 Condensing Unit Heaters

DESCRIPTION

This measure applies to a gas fired condensing unit heater installed in a commercial application.

This measure was developed to be applicable to the following program types: TOS, NC. If applied to other program types, the measure savings should be verified.

DEFINITION OF EFFICIENT EQUIPMENT

In order for this characterization to apply, the efficient equipment is assumed to be a condensing unit heater up to 300 MBH with a Thermal Efficiency > 90% and the heater must be vented, and condensate drained per manufacturer specifications. The unit must be replacing existing natural gas equipment.

DEFINITION OF BASELINE EQUIPMENT

In order for this characterization to apply, the baseline condition is assumed to be a non-condensing natural gas unit heater at end of life.

DEEMED LIFETIME OF EFFICIENT EQUIPMENT

The expected measure life is assumed to be 12 years. 521

DEEMED MEASURE COST

The incremental capital cost for a unit heater is equal to the input capacity in kBtu/h multiplied by $$15.56^{522}$ Incremental cost = Capacity * \$15.56

Where:

Capacity = Nominal rating of the input capacity of the new condensing unit heater in kBtu/hr \$15.56 = Incremental cost per kBtu/h of input capacity of a new condensing unit heater

LOADSHAPE

N/A

COINCIDENCE FACTOR

N/A

Algorithm

CALCULATION OF SAVINGS

ELECTRIC ENERGY SAVINGS

N/A

⁵²¹ DEER 2008

⁵²²The incremental capitol cost is based on historic project data from Wisconsin Focus on Energy, spanning 2015 through June 2018. The data is aggregated based on 29 projects that comprised of 100 installed unit heaters. The average installed unit heater cost was \$22.64 / kBtu/h of input unit capacity. The baseline unit heater cost was estimated to be \$7.08 / kBtu/h of input unit capacity, per review of online pricing of Reznor and Modine models on Supply House's website. The incremental cost was sourced from the 2020 Wisconsin Focus on Energy TRM, Public Service Commission of Wisconsin, Cadmus – "Unit Heaters, > 90% Thermal Efficiency (pg. 234)

SUMMER COINCIDENT PEAK DEMAND SAVINGS

N/A

NATURAL GAS ENERGY SAVINGS

 Δ Therms = ((Capacity * EFLH * UF) / 100) * (1 / Eff_{Base} – 1 / Eff_{EE})

Where:

Capacity = Nominal rating of the input capacity of the new condensing unit heater in kBtu/hr

= Actual

UF = Utilization Factor

= 72.5%,⁵²³ or custom

Eff_{Base} = Combustion Efficiency of the baseline unit heater

= Default value is 80%⁵²⁴

Eff_{EE} = Combustion Efficiency of the installed unit heater

= Actual. Default value is 90%

100 =converstion from kBtu to therms

EFLH = Equivalent Full Load Hours for in Existing Buildings or New Construction are provided in

section 4.4 HVAC End Use.

For example, a 150 kBtu condensing unit heater with a combustion efficiency of 90% is installed in a garage in Rockford:

 Δ therms = ((150 * 985 * 0.725) / 100) * (1 / 0.80 – 1 / 0.90)

= 149 therms

WATER IMPACT DESCRIPTIONS AND CALCULATION

N/A

DEEMED O&M COST ADJUSTMENT CALCULATION

N/A

MEASURE CODE: CI-HVC-CUHT-V02-220101

⁵²³ The utilization factor accounts for the fact that unit heaters are typically over-sized. Value as sourced from the 2020 Wisconsin Focus on Energy Technical Reference Manual, Public Service Commission of Wisconsin, Cadmus − Unit Heaters, ≥ 90% Thermal Efficiency (pg. 234)

⁵²⁴ Baseline combustion efficiency is sourced from IECC 2018 for all capacity warm-air unit heaters, gas-fired.

4.4.6 Electric Chiller

DESCRIPTION

This measure relates to the installation of a new electric chiller meeting the efficiency standards presented below. This measure could relate to the replacement of an existing unit at the end of its useful life, or the installation of a new system in an existing building (i.e. time of sale). Only single-chiller applications should be assessed with this methodology. The characterization is not suited for multiple chillers projects or chillers equipped with variable speed drives (VSDs).

This measure was developed to be applicable to the following program types: TOS, NC. If applied to other program types, the measure savings should be verified.

DEFINITION OF EFFICIENT EQUIPMENT

In order for this characterization to apply, the efficient equipment is assumed to exceed the efficiency requirements defined by the program.

DEFINITION OF BASELINE EQUIPMENT

In order for this characterization to apply, the baseline equipment is assumed to meet the efficiency requirements within the IECC code in effect on the date of the building permit (if unknown assume IECC 2015).

Note IECC 2018 became effective July 1, 2019 and is the baseline for all New Construction permits from that date.

DEEMED LIFETIME OF EFFICIENT EQUIPMENT

The expected measure life is assumed to be 23 years. 525

DEEMED MEASURE COST

The incremental capital cost for this measure is provided below: 526

Air-Cooled Chiller Incremental Costs (\$/Ton)						
Capacity		Efficie	nt EER			
(Tons)	9.9	10.2	10.52	10.7		
50	\$226	\$453	\$694	\$830		
100	\$113	\$226	\$347	\$415		
150	\$75	\$151	\$231	\$277		
200	\$46	\$92	\$141	\$169		
400	\$23	\$46	\$71	\$85		

Water-Cooled Scroll/Screw Chiller Incremental Costs (\$/Ton)							
Canacity (Tons)	Efficient kW/ton						
Capacity (Tons)	0.72	0.68	0.64	0.6			
50	\$114	\$164	N/a	N/a			
100	\$52	\$77	N/a	N/a			
150	N/a	N/a	N/a	N/a			
200	N/a	N/a	\$61	\$122			
400	N/a	N/a	N/a	\$16			

⁵²⁵ As recommended in Navigant 'ComEd Effective Useful Life Research Report', May 2018. (http://deeresources.com/deer0911planning/downloads/EUL_Summary_10-1-08.xls).

⁵²⁶ Based on Navigant Consulting, NEEP "Incremental Cost Study Phase Two Final Report", January 2013.

Water-Cooled Centrifugal Chiller Incremental Costs (\$/Ton)						
Capacity (Tons)	Efficient kW/ton					
Capacity (1011s)	0.6	0.58	0.54			
100	\$62	\$99	\$172			
150	\$42	\$66	\$115			
200	\$31	\$49	\$86			
300	N/a	N/a	\$55			
600	N/a	N/a	\$22			

LOADSHAPE

Loadshape C03 - Commercial Cooling

COINCIDENCE FACTOR

The summer peak coincidence factor for cooling is provided in two different ways below. The first is used to estimate peak savings during the utility peak hour and is most indicative of actual peak benefits, and the second represents the *average* savings over the defined summer peak period, and is presented so that savings can be bid into PJM's capacity market. Both values provided are based on analysis of Itron eShape data for Missouri, calibrated to Illinois loads, supplied by Ameren.

CF_{SSP} = Summer System Peak Coincidence Factor for Commercial cooling (during system peak hour)

= 91.3% 527

CF_{PIM} = PJM Summer Peak Coincidence Factor for Commercial cooling (average during peak period)

=47.8% 528

Algorithm

CALCULATION OF SAVINGS

ELECTRIC ENERGY SAVINGS

 Δ kWH = TONS * ((IPLVbase) – (IPLVee)) * EFLH

Where:

TONS = chiller nominal cooling capacity in tons (note: 1 ton = 12,000 Btu/hr)

= Actual installed

IPLVbase = efficiency of baseline equipment expressed as Integrated Part Load Value(kW/ton). Chiller units are dependent on chiller type. See Chiller Units, Convertion Values and Baseline Efficiency Values by Chiller Type and Capacity in the Reference Tables section.

IPLVee⁵²⁹ = efficiency of high efficiency equipment expressed as Integrated Part Load Value (kW/ton)⁵³⁰

⁵²⁷ Based on analysis of Itron eShape data for Missouri, calibrated to Illinois loads, supplied by Ameren. The AC load during the utility's peak hour is divided by the maximum AC load during the year.

⁵²⁸ Based on analysis of Itron eShape data for Missouri, calibrated to Illinois loads, supplied by Ameren. The average AC load over the PJM peak period (1-5pm, M-F, June through August) is divided by the maximum AC load during the year.

⁵²⁹ Integrated Part Load Value is a seasonal average efficiency rating calculated in accordance with ARI Standard 550/590. It may be calculated using any measure of efficiency (EER, kW/ton, COP), but for consistency with IECC code requirements, it is expressed in terms of IPLV here.

⁵³⁰ Can determine IPLV from standard testing or looking at engineering specs for design conditions. Standard data is available from AHRI online Certification Directory.

= Actual installed

EFLH = Equivalent Full Load Hours for cooling in Existing Buildings or New Construction are provided in section 4.4 HVAC End Use.

For example, a 100 ton air-cooled electrically operated chiller with IPLV of 14 EER (0.86 kW/ton) and baseline EER of 12.5 (0.96 kW/ton) ,in a low-rise office building in Rockford with a building permit dated on 1/1/2015 would save:

$$\Delta$$
kWH = 100 * ((0.96) – (0.86)) * 949
= 9,490 kWh

SUMMER COINCIDENT PEAK DEMAND SAVINGS

 ΔkW_{SSP} = TONS * ((PEbase) – (PEee)) * CF_{SSP} ΔkW_{PJM} = TONS * ((PEbase) – (PEee)) * CF_{PJM}

Where:

PEbase = Peak efficiency of baseline equipment expressed as Full Load (kW/ton)

PEee = Peak efficiency of high efficiency equipment expressed as Full Load (kW/ton)

= Actual installed

CF_{SSP} = Summer System Peak Coincidence Factor for Commercial cooling (during system peak

hour)

= 91.3%

CF_{PJM} = PJM Summer Peak Coincidence Factor for Commercial cooling (average during peak

period)

= 47.8%

For example, a 100 ton air-cooled electrically operated chiller with a peak efficiency of 1.05 kW/ton and a baseline peak efficiency of 1.2 kW/ton would save:

 ΔkW_{SSP} = 100 * (1.2 – 1.05) * 0.913

= 13.7 kW

NATURAL GAS ENERGY SAVINGS

N/A

WATER IMPACT DESCRIPTIONS AND CALCULATION

N/A

DEEMED O&M COST ADJUSTMENT CALCULATION

N/A

REFERENCE TABLES

Chillers Ratings- Chillers are rated with different units depending on equipment type as shown below

Equipment Type	Unit
Air cooled, electrically operated	EER
Water cooled, electrically operated,	kW/ton
positive displacement (reciprocating)	KVV/tOII

Equipment Type	Unit
Water cooled, electrically operated, positive displacement (rotary screw and scroll)	kW/ton

In order to convert chiller equipment ratings to IPLV, the following relationships are provided:

kW/ton = 12 / EER

kW/ton = 12 / (COP x 3.412)

COP = EER / 3.412

COP = 12 / (kW/ton) / 3.412

EER = 12 / kW/tonEER = $COP \times 3.412$

2015 IECC Baseline Efficiency Values by Chiller Type and Capacity (effective 1/1/2016 to 3/30/2019)

TABLE C403.2.3(7)
WATER CHILLING PACKAGES – EFFICIENCY REQUIREMENTS^{A, b, d}

EQUIPMENT TYPE	SIZE CATEGORY	UNITS	BEFORE	1/1/2015	AS OF	1/1/2015	TEST
EQUIPMENT TYPE	SIZE CATEGORY	UNITS	Path A	Path B	Path A	Path B	PROCEDURE*
	< 150 Tons		≥ 9.562 FL	NA°	≥ 10.100 FL	≥ 9.700 FL	
Air-cooled chillers	~ 150 Tolls	EER	≥ 12.500 IPLV		≥ 13.700 IPLV	≥ 15,800 IPLV	
Au-cooled chillers	≥ 150 Tons	(Btu/W)	≥ 9.562 FL	NA.	≥ 10.100 FL	≥ 9.700 FL	
	213010113		≥ 12.500 IPLV	, MA	≥ 14.000 IPLV	≥ 16.100 IPLV	
Air cooled without condenser, electrically operated	All capacities	EER (Btu/W)		Air-cooled chillers without condenser shall be rated with matching condensers and complying with air-cooled chiller efficiency requirements.			
treatment, operation			≤ 0.780 FL	≤0.800 FL	≤ 0.750 FL	≤ 0.780 FL	
	< 75 Tons		≤ 0.630 IPLV	≤ 0.600 IPLV	≤0.600 IPLV	≤ 0.500 IPLV	
			≤ 0.775 FL	≤0.790 FL	≤ 0.720 FL	≤ 0.750 FL	
	≥ 75 tons and < 150 tons		≤0.615 IPLV	≤ 0.586 IPLV	≤ 0.560 IPLV	≤ 0.490 IPLV	
Water cooled, electrically			≤ 0.680 FL	≤0.718 FL	≤ 0.660 FL	≤0.680 FL	
operated positive displacement	≥ 150 tons and < 300 tons	kW/ton	≤ 0.580 IPLV	≤ 0.540 IPLV	≤ 0.540 IPLV	≤ 0.440 IPLV	
taspine carein			≤ 0.620 FL	≤0.639 FL	≤0.610 FL	≤ 0.625 FL	AHRI 550/
	≥ 300 tons and < 600 tons		≤0.540 IPLV	≤ 0.490 IPLV	≤ 0.520 IPLV	≤ 0.410 IPLV	590
			≤ 0.620 FL	≤0.639 FL	≤ 0.560 FL	≤0.585 FL	
	≥ 600 tons		≤0.540 IPLV	≤ 0.490 IPLV	≤ 0.500 IPLV	≤ 0.380 IPLV	
			≤ 0.634 FL	≤0.639 FL	≤0.610 FL	≤ 0.695 FL	-
	< 150 Tons		≤ 0.596 IPLV	≤ 0.450 IPLV	≤ 0.550 IPLV	≤ 0.440 IPLV	
	≥ 150 tons and < 300 tons	†	≤ 0.634 FL	≤ 0.639 FL	≤ 0.610 FL	≤ 0.635 FL	
			≤0.596 IPLV	≤ 0.450 IPLV	≤ 0.550 IPLV	≤ 0.400 IPLV	
Water cooled, electrically	≥ 300 tons and < 400 tons	,	≤ 0.576 FL	≤0.600 FL	≤ 0.560 FL	≤ 0.595 FL	•
operated centrifugal	≥ 500 tons and < 400 tons	kW/ton	≤0.549 IPLV	≤ 0.400 IPLV	≤ 0.520 IPLV	≤ 0.390 IPLV	•
	≥ 400 tons and < 600 tons		≤ 0.576 FL	≤0.600 FL	≤ 0.560 FL	≤0.585 FL	
	≥ 400 tons and < 000 tons		≤0.549 IPLV	≤ 0.400 IPLV	≤ 0.500 IPLV	≤ 0.380 IPLV	•
	> con T		≤ 0.570 FL	≤0.590 FL	≤ 0.560 FL	≤ 0.585 FL	
	≥ 600 Tons		≤0.539 IPLV	≤0.400 IPLV	≤ 0.500 IPLV	≤ 0.380 IPLV	
Air cooled, absorption, single effect	All capacities	COP	≥ 0.600 FL	NA°	≥ 0.600 FL	NA°	
Water cooled absorption, single effect	All capacities	COP	≥ 0.700 FL	NA°	≥ 0.700 FL	NA°	
Absorption, double effect, indirect fired	All capacities	COP	≥ 1.000 FL ≥ 1.050 IPLV	NA°	≥ 1.000 FL ≥ 1.050 IPLV	NA°	AHRI 560
Absorption double effect direct fired	All capacities	COP	≥ 1.000 FL ≥ 1.000 IPLV	NA°	≥ 1.000 FL ≥ 1.050 IPLV	NA°	

a. The requirements for centrifugal chiller shall be adjusted for nonstandard rating conditions in accordance with Section C403.2.3.1 and are only applicable for the range of conditions listed in Section C403.2.3.1. The requirements for air-cooled, water-cooled positive displacement and absorption chillers are at standard rating conditions defined in the reference test procedure.

b. Both the full-load and IPLV requirements shall be met or exceeded to comply with this standard. Where there is a Path B, compliance can be with either Path A or Path B for any application.

NA means the requirements are not applicable for Path B and only Path A can be used for compliance.
 FL represents the full-load performance requirements and IPLV the part-load performance requirements.

2018 IECC Baseline Efficiency Values by Chiller Type and Capacity (effective 7/1/2019)

TABLE C403.3.2(7) WATER CHILLING PACKAGES — EFFICIENCY REQUIREMENT S^{a, b, d}

EQUIPMENT TYPE	SIZE CATEGORY	UNITS	BEFORE	1/1/2015	AS OF	1/1/2015	TEST
EQUIPMENT TIPE	SIZE CATEGORY	UNITS	Path A	Path B	Path A	Path B	PROCEDURE®
	< 150 Tons		≥ 9.562 FL	NAc	≥ 10.100 FL	≥ 9.700 FL	
Air-cooled chillers	< 100 IOHS	EER	≥ 12.500 IPLV	NA-	≥ 13.700 IPLV	≥ 15,800 IPLV	
All-cooled chillers	≥ 150 Tons	(Btu/W)	≥ 9.562 FL	NAc	≥ 10.100 FL	≥ 9.700 FL	
	2 150 10115		≥ 12.500 IPLV	INA.	≥ 14.000 IPLV	≥ 16.100 IPLV	
Air cooled		EER			condenser shall b		
without condenser,	All capacities	(Btu/W)	matching cor		omplying with air-	cooled chiller	
electrically operated			. 0 700 51		equirements.	. 0 700 51	
	< 75 Tons		≤ 0.780 FL	≤ 0.800 FL	≤ 0.750 FL	≤ 0.780 FL	
			≤ 0.630 IPLV	≤ 0.600 IPLV	≤ 0.600 IPLV	≤ 0.500 IPLV	
	≥ 75 tons and < 150 tons		≤ 0.775 FL	≤ 0.790 FL	≤ 0.720 FL	≤ 0.750 FL	
Water cooled, electrically			≤ 0.615 IPLV	≤ 0.586 IPLV	≤ 0.580 IPLV	≤ 0.490 IPLV	
operated positive	≥ 150 tons and < 300 tons	kW/ton	≥ 0.680 FL	≥ 0.718 FL	≥ 0.680 FL	≥ 0.680 FL	
displacement			≥ 0.580 IPLV	≥ 0.540 IPLV	≥ 0.540 IPLV	≥ 0.440 IPLV	
	≥ 300 tons and < 600 tons		≤ 0.620 FL	≤ 0.639 FL	≤ 0.610 FL	≤ 0.625 FL	AHRI 550/590
			≤ 0.540 IPLV	≤ 0.490 IPLV	≤ 0.520 IPLV	≤ 0.410 IPLV	
	≥ 600 tons		≤ 0.620 FL	≤ 0.639 FL	≤ 0.560 FL	≤ 0.585 FL	
			≤ 0.540 IPLV	≤ 0.490 IPLV	≤ 0.500 IPLV	≤ 0.380 IPLV	
	< 150 Tons		≤ 0.634 FL	≤ 0.639 FL	≤ 0.610 FL	≤ 0.695 FL	
	100 10113		≤ 0.596 IPLV	≤ 0.450 IPLV	≤ 0.550 IPLV	≤ 0.440 IPLV	
	≥ 150 tons and < 300 tons		≤ 0.634 FL	≤ 0.639 FL	≤ 0.610 FL	≤ 0.635 FL	
	2 100 tolis aliu < 500 tolis		≤ 0.596 IPLV	≤ 0.450 IPLV	≤ 0.550 IPLV	≤ 0.400 IPLV	
Water cooled, electrically	≥ 300 tons and < 400 tons	kW/ton	≤ 0.576 FL	≤ 0.600 FL	≤ 0.560 FL	≤ 0.595 FL	
operated centrifugal	2 300 tons and < 400 tons	KVV/IOII	≤ 0.549 IPLV	≤ 0.400 IPLV	≤ 0.520 IPLV	≤ 0.390 IPLV	
	≥ 400 tons and < 600 tons	1	≤ 0.576 FL	≤ 0.600 FL	≤ 0.560 FL	≤ 0.585 FL	
	2 400 tons and < 000 tons		≤ 0.549 IPLV	≤ 0.400 IPLV	≤ 0.500 IPLV	≤ 0.380 IPLV	
	≥ 600 Tons	1	≤ 0.570 FL	≤ 0.590 FL	≤ 0.580 FL	≤ 0.585 FL	
	2 000 IONS		≤ 0.539 IPLV	≤ 0.400 IPLV	≤ 0.500 IPLV	≤ 0.380 IPLV	
Air cooled, absorption, single effect	All capacities	COP	≥ 0.600 FL	NAª	≥ 0.600 FL	NAc	
Water cooled absorption, single effect	All capacities	COP	≥ 0.700 FL	NAª	≥ 0.700 FL	NAc	
Absorption, double effect, indirect fired	All capacities	COP	≥ 1.000 FL ≥ 1.050 IPLV	NAª	≥ 1.000 FL ≥ 1.050 IPLV	NA°	AHRI 560
Absorption double effect direct fired	All capacities	COP	≥ 1.000 FL ≥ 1.000 IPLV	NAª	≥ 1.000 FL ≥ 1.050 IPLV	NAc	

a. The requirements for centrifugal chiller shall be adjusted for nonstandard rating conditions in accordance with Section C403.3.2.1 and are only applicable for the range of conditions listed in Section C403.3.2.1. The requirements for air-cooled, water-cooled positive displacement and absorption chillers are at standard rating conditions defined in the reference test procedure.

d. FL represents the full-load performance requirements and IPLV the part-load performance requirements.

MEASURE CODE: CI-HVC-CHIL-V07-200101

b. Both the full-load and IPLV requirements shall be met or exceeded to comply with this standard. Where there is a Path B, compliance can be with either Path A or Path B for any application.

c. NA means the requirements are not applicable for Path B and only Path A can be used for compliance.

4.4.7 ENERGY STAR and CEE Tier 2 Room Air Conditioner

DESCRIPTION

This measure relates to the purchase and installation of a room air conditioning unit that meets either the ENERGY STAR or CEE Tier 2 minimum qualifying efficiency specifications, in place of a baseline unit meeting minimum Federal Standard efficiency ratings presented below:⁵³¹

Product Class (Btu/H)	Federal Standard CEER, with louvered sides	Federal Standard CEER, without louvered sides	ENERGY STAR CEER, with louvered sides	ENERGY STAR CEER, without louvered sides	CEE Tier 2 CEER
< 8,000	11.0	10.0	12.1	11.0	12.7
8,000 to 10,999	10.0	9.6	12.0	10.6	12.5
11,000 to 13,999	10.9	9.5	12.0	10.5	12.5
14,000 to 19,999	10.7	9.3	11.8	10.2	12.3
20,000 to 27,999	9.4	9.4	10.3	10.3	10.8
>= 28,000	9.0		9.9		10.4

Casement	Federal Standard (CEER)	ENERGY STAR (CEER)
Casement-only	9.5	10.5
Casement-slider	10.4	11.4

Reverse Cycle - Product Class (Btu/H)	Federal Standard CEER, with louvered sides	Federal Standard CEER, without louvered sides	ENERGY STAR CEER, with louvered sides	ENERGY STAR CEER, without louvered sides
< 14,000	N/A	9.3	N/A	10.2
>= 14,000	N/A	8.7	N/A	9.6
< 20,000	9.8	N/A	10.8	N/A
>= 20,000	9.3	N/A	10.2	N/A

This measure was developed to be applicable to the following program types: TOS. If applied to other program types, the measure savings should be verified.

DEFINITION OF EFFICIENT EQUIPMENT

To qualify for this measure the new room air conditioning unit must meet the ENERGY STAR efficiency standards presented above.

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Federal Baselines defined by Code of Federal Regulations §430.32(d). ENERGY STAR specification defined by Version 4.0 Room Air Conditioners. CEE specification defined by Room Air Conditioner Specification effective January 31, 2017. Side louvers that extend from a room air conditioner model in order to position the unit in a window. A model without louvered sides is placed in a built-in wall sleeve and are commonly referred to as "through-the-wall" or "built-in" models. Casement-only refers to a room air conditioner designed for mounting in a casement window of a specific size. Casement-slider refers to a room air conditioner with an encased assembly designed for mounting in a sliding or casement window of a specific size. Reverse cycle refers to the heating function found in certain room air conditioner models.

DEFINITION OF BASELINE EQUIPMENT

The baseline assumption is a new room air conditioning unit that meets the current minimum federal efficiency standards presented above.

DEEMED LIFETIME OF EFFICIENT EQUIPMENT

The measure life is assumed to be 12 years. 532

DEEMED MEASURE COST

The incremental cost for this measure is assumed to be \$40 for an ENERGY STAR unit and \$100 for a CEE Tier 2 unit. 533

LOADSHAPE

Loadshape CO3 - Commercial Cooling

COINCIDENCE FACTOR

The summer peak coincidence factor for cooling is provided in two different ways below. The first is used to estimate peak savings during the utility peak hour and is most indicative of actual peak benefits, and the second represents the *average* savings over the defined summer peak period, and is presented so that savings can be bid into PJM's capacity market. Both values provided are based on analysis of Itron eShape data for Missouri, calibrated to Illinois loads, supplied by Ameren.

 CF_{SSP} = Summer System Peak Coincidence Factor for Commercial cooling (during system peak hour) = 91.3% 534 CF_{PJM} = PJM Summer Peak Coincidence Factor for Commercial cooling (average during peak period) = 47.8% 535

Algorithm

CALCULATION OF SAVINGS

ENERGY SAVINGS

 Δ kWh = (FLH_{RoomAC} * Btu/H * (1/CEERbase - 1/CEERee))/1000

Where:

FLH_{RoomAC} = Full Load Hours of room air conditioning unit

= Equivalent Full Load Hours for cooling in Existing Buildings are provided in

section 4.4 HVAC End Use

Btu/H = Input capacity of unit

= Actual. If unknown assume 8500 Btu/hr ⁵³⁶

2022 IL TRM v.10.0 Vol. 2_September 24, 2021_FINAL

⁵³² Measure Life Report, Residential and Commercial/Industrial Lighting and HVAC Measures, GDS Associates, June 2007.

⁵³³ CEE Tier 1 cost based on field study conducted by Efficiency Vermont and Tier 2 based on professional judgement.

⁵³⁴ Based on analysis of Itron eShape data for Missouri, calibrated to Illinois loads, supplied by Ameren. The AC load during the utility's peak hour is divided by the maximum AC load during the year.

⁵³⁵ Based on analysis of Itron eShape data for Missouri, calibrated to Illinois loads, supplied by Ameren. The average AC load over the PJM peak period (1-5pm, M-F, June through August) is divided by the maximum AC load during the year

⁵³⁶ Based on maximum capacity average from the RLW Report: Final Report Coincidence Factor Study Residential Room Air Conditioners, June 23, 2008.

CEERbase = Combined Energy Efficiency Ratio of baseline unit

= As provided in tables above

CEERee = Combined Energy Efficiency Ratio of ENERGY STAR or CEE Super Efficient unit

= Actual. If unknown assume minimum qualifying standard as provided in tables

above

For example, for an 8,500 Btu/H capacity ENERGY STAR unit, with louvered sides, in a unknown location in Rockford:

$$\Delta$$
kWH_{ENERGY STAR} = (1133 * 8500 * (1/10.9 – 1/12.0)) / 1000
= 81.0 kWh

SUMMER COINCIDENT PEAK DEMAND SAVINGS

$$\Delta kW = Btu/H * ((1/CEERbase - 1/CEERee))/1000) * CF$$

Where:

CF_{SSP} = Summer System Peak Coincidence Factor for Commercial cooling (during system peak hour)

= 91.3% ⁵³⁷

CF_{PJM} = PJM Summer Peak Coincidence Factor for Commercial cooling (average during peak period)

 $=47.8\%^{538}$

Other variable as defined above

For example for an 8,500 Btu/H capacity ENERGY STAR unit, with louvered sides, in Rockford during system peak

$$\Delta kW_{ENERGY STAR}$$
 = $(8500 * (1/10.9 - 1/12.0)) / 1000 * 0.913$
= $0.065 kW$

FOSSIL FUEL SAVINGS

N/A

WATER IMPACT DESCRIPTIONS AND CALCULATION

N/A

DEEMED O&M COST ADJUSTMENT CALCULATION

N/A

MEASURE CODE: CI-HVC-ESRA-V03-220101

⁵³⁷ Based on analysis of Itron eShape data for Missouri, calibrated to Illinois loads, supplied by Ameren. The AC load during the utility's peak hour is divided by the maximum AC load during the year.

⁵³⁸ Based on analysis of Itron eShape data for Missouri, calibrated to Illinois loads, supplied by Ameren. The average AC load over the PJM peak period (1-5pm, M-F, June through August) is divided by the maximum AC load during the year.

4.4.8 Guest Room Energy Management (PTAC & PTHP)

DESCRIPTION

This measure applied to the installation of a temperature setback and lighting control system for individual guest rooms. The savings are achieved based on Guest Room Energy Management's (GREM's) ability to automatically adjust the guest room's set temperatures and control the HVAC unit for various occupancy modes.

This measure was developed to be applicable to the following program types: TOS, NC. If applied to other program types, the measure savings should be verified.

DEFINITION OF EFFICIENT EQUIPMENT

Guest room temperature set point must be controlled by automatic occupancy detectors or keycard that indicates the occupancy status of the room. During unoccupied periods the default setting for controlled units differs by at least 5 degrees from the operating set point. Theoretically, the control system may also be tied into other electric loads, such as lighting and plug loads to shut them off when occupancy is not sensed. This measure bases savings on improved HVAC controls. If system is connected to lighting and plug loads, additional savings would be realized. The incentive is per guestroom controlled, rather than per sensor, for multi-room suites. Replacement or upgrades of existing occupancy-based controls are not eligible for an incentive.

DEFINITION OF BASELINE EQUIPMENT

Guest room energy management thermostats replace manual heating/cooling temperature set-point and fan On/Off/Auto thermostat controls. Two possible baselines exist based on whether housekeeping staff are directed to set-back (or turn off) thermostats when rooms are not rented.

DEEMED LIFETIME OF EFFICIENT EQUIPMENT

The measure life for GREM is 15 years. 539

DEEMED MEASURE COST

\$260/unit.

The IMC documented for this measure is \$260 per room HVAC controller, which is the cost difference between a non-programmable thermostat and a GREM.⁵⁴⁰

DEEMED O&M COST ADJUSTMENTS

N/A

LOADSHAPE

Loadshape C03 - Commercial Cooling

COINCIDENCE FACTOR

A coincidence factor is not used in the determination of coincident peak kW savings.

⁵³⁹ DEER 2008 value for energy management systems.

⁵⁴⁰ This value was extracted from Smart Ideas projects in PY1 and PY2.

Algorithm

CALCULATION OF SAVINGS

Below are the annual kWh savings per installed EMS for different sizes and types of HVAC units. The savings are achieved based on GREM's ability to automatically adjust the guest room's set temperatures and control the HVAC unit to maintain set temperatures for various occupancy modes. Note that care should be taken in selecting a value consistent with actual baseline conditions (e.g., whether housekeeping staff are directed to set-back/turn-off the thermostats when rooms are unrented). Different values are provided for Motels and Hotels since significant differences in shell performance, number of external walls per room and typical heating and cooling efficiencies result in significantly different savings estimates. Energy savings estimates are derived using a prototypical EnergyPlus simulation of a motel and a hotel. S41 Model outputs are normalized to the installed capacity and reported here as kWh/Ton, coincident peak kW/Ton and Therms/Ton.

ELECTRIC ENERGY SAVINGS

Climate Zone (City based upon)	Heating Source	Baseline	Electric Savings (kWh/Ton)
	Motel Electric Energy Savings	5	
	PTAC w/ Electric Resistance Heating	Housekeeping Setback	744
	FTAC W/ Liectific Resistance fleating	No Housekeeping Setback	1,786
1 (Rockford)	PTAC w/ Gas Heating	Housekeeping Setback	63
1 (NOCKIOIU)	FTAC W/ Gas Fleating	No Housekeeping Setback	155
	PTHP	Housekeeping Setback	385
	FILIF	No Housekeeping Setback	986
	PTAC w/ Electric Resistance Heating	Housekeeping Setback	506
	PTAC W/ Electric Resistance Heating	No Housekeeping Setback	1,582
2 (Chicago)	PTAC w/ Gas Heating	Housekeeping Setback	51
2 (Cilicago)	FTAC W/ Gas Fleating	No Housekeeping Setback	163
	РТНР	Housekeeping Setback	211
		No Housekeeping Setback	798
	DTAC w/ Floatric Posistance Heating	Housekeeping Setback	462
	PTAC w/ Electric Resistance Heating	No Housekeeping Setback	1,382
3 (Springfield)	PTAC w/ Gas Heating	Housekeeping Setback	65
5 (Springheid)	FTAC W/ Gas Fleating	No Housekeeping Setback	198
	PTHP	Housekeeping Setback	202
	PINP	No Housekeeping Setback	736
	PTAC w/ Electric Resistance Heating	Housekeeping Setback	559
	FTAC W/ Liectific Resistance fleating	No Housekeeping Setback	1,877
4 (Belleville)	PTAC w/ Gas Heating	Housekeeping Setback	85
4 (Belleville)	FTAC W/ Gas Fleating	No Housekeeping Setback	287
	PTHP	Housekeeping Setback	260
	r i i ir	No Housekeeping Setback	1,023
	PTAC w/ Electric Resistance Heating	Housekeeping Setback	388
5 (Marion-Williamson)	r IAC W/ LIECUIC NESISTAILCE HEALING	No Housekeeping Setback	1,339
	PTAC w/ Gas Heating	Housekeeping Setback	81

⁵⁴¹ For motels, see S. Keates, ADM Associates Workpaper: "Suggested Revisions to Guest Room Energy Management (PTAC & PTHP)", 11/14/2013 and spreadsheet summarizing the results: 'GREM Savings Summary_IL TRM_1_22_14.xlsx'. In 2014 the hotel models were also run to compile results, rather than by applying adjustment factors to the motel results as had been done in V3.0 of the TRM. The updated values can be found in 'GREM Savings Summary (Hotel)_IL TRM_10_16_14.xls'.

Climate Zone	Heating Source	Baseline	Electric Savings
(City based upon)	Treating Source	Duscinite .	(kWh/Ton)
		No Housekeeping Setback	274
	DTUD	Housekeeping Setback	174
	PTHP	No Housekeeping Setback	682
	Hotel Electric Energy Savings	S	
	PTAC w/ Electric Resistance Heating	Housekeeping Setback	204
	FIAC W/ LIECTIC RESISTANCE HEATING	No Housekeeping Setback	345
	PTAC w/ Gas Heating	Housekeeping Setback	121
	FTAC W/ Gas fleating	No Housekeeping Setback	197
1 (Rockford)	PTHP	Housekeeping Setback	152
1 (NOCKIOIU)	T T T T	No Housekeeping Setback	253
	Central Hot Water Fan Coil w/ Electric	Housekeeping Setback	177
	Resistance Heating	No Housekeeping Setback	296
	Central Hot Water Fan Coil w/ Gas Heating	Housekeeping Setback	94
	central flot water rail con wy das fleating	No Housekeeping Setback	148
	PTAC w/ Electric Resistance Heating	Housekeeping Setback	188
	Trac wy Licetife Resistance fleating	No Housekeeping Setback	342
	PTAC w/ Gas Heating	Housekeeping Setback	119
	Trac wy dustricuting	No Housekeeping Setback	195
2 (Chicago)	PTHP	Housekeeping Setback	145
2 (cincago)		No Housekeeping Setback	250
	Central Hot Water Fan Coil w/ Electric Resistance Heating Central Hot Water Fan Coil w/ Gas Heating	Housekeeping Setback	161
		No Housekeeping Setback	294
		Housekeeping Setback	92
	central flot water rail con try day fleating	No Housekeeping Setback	147
	PTAC w/ Electric Resistance Heating	Housekeeping Setback	182
	The try Electric resistance resums	No Housekeeping Setback	291
	PTAC w/ Gas Heating	Housekeeping Setback	123
	, , , , , , , , , , , , , , , , , , , ,	No Housekeeping Setback	197
3 (Springfield)	PTHP	Housekeeping Setback	145
		No Housekeeping Setback	233
	Central Hot Water Fan Coil w/ Electric	Housekeeping Setback	153
	Resistance Heating	No Housekeeping Setback	240
	Central Hot Water Fan Coil w/ Gas Heating	Housekeeping Setback	94
	, ,	No Housekeeping Setback	146
	PTAC w/ Electric Resistance Heating	Housekeeping Setback	182
		No Housekeeping Setback	308
	PTAC w/ Gas Heating	Housekeeping Setback	125
	-	No Housekeeping Setback	199
4 (Belleville)	PTHP	Housekeeping Setback	146
, ,	Cartual Hat Water Fan Cail or / Flantsia	No Housekeeping Setback	240
	Central Hot Water Fan Coil w/ Electric	Housekeeping Setback	152
	Resistance Heating	No Housekeeping Setback	255
	Central Hot Water Fan Coil w/ Gas Heating	Housekeeping Setback	95
		No Housekeeping Setback	147
	PTAC w/ Electric Resistance Heating	Housekeeping Setback	171
5 (Marion-Williamson)		No Housekeeping Setback Housekeeping Setback	295 122
	PTAC w/ Gas Heating	No Housekeeping Setback	199
	,	I wo mousekeeping semack	133

Climate Zone (City based upon)	Heating Source	Baseline	Electric Savings (kWh/Ton)
	 PTHP	Housekeeping Setback	140
	PINE	No Housekeeping Setback	235
	Central Hot Water Fan Coil w/ Electric	Housekeeping Setback	141
	Resistance Heating	No Housekeeping Setback	243
	Central Hot Water Fan Coil w/ Gas Heating	Housekeeping Setback	92
	Central not water rail Coll w/ Gas heating	No Housekeeping Setback	146

SUMMER COINCIDENT PEAK DEMAND SAVINGS

	Motel Coincident Peak Demand Savings					
Climate Zone (City based upon)	Heating Source	Baseline	Coincident Peak Demand Savings (kW/Ton)			
	DTAC / Electric Desistence Heating	Housekeeping Setback	0.08			
	PTAC w/ Electric Resistance Heating	No Housekeeping Setback	0.17			
1 (Dealsford)	DTAC / Cas Heating	Housekeeping Setback	0.08			
1 (Rockford)	PTAC w/ Gas Heating	No Housekeeping Setback	0.17			
	DTUD	Housekeeping Setback	0.08			
	PTHP	No Housekeeping Setback	0.17			
	DTAC / Floatric Bosistanas Hostina	Housekeeping Setback	0.06			
	PTAC w/ Electric Resistance Heating	No Housekeeping Setback	0.17			
2 (Chicago)	DTAC / Cos Hostins	Housekeeping Setback	0.06			
2 (Chicago)	PTAC w/ Gas Heating	No Housekeeping Setback	0.17			
	PTHP	Housekeeping Setback	0.06			
		No Housekeeping Setback	0.17			
	PTAC w/ Electric Resistance Heating	Housekeeping Setback	0.07			
		No Housekeeping Setback	0.17			
2 (Carinatiold)	DTAC/ Coa Heating	Housekeeping Setback	0.07			
3 (Springfield)	PTAC w/ Gas Heating	No Housekeeping Setback	0.17			
	PTHP	Housekeeping Setback	0.07			
	PINP	No Housekeeping Setback	0.17			
	PTAC w/ Electric Resistance Heating	Housekeeping Setback	0.10			
	PTAC W/ Electric Resistance Heating	No Housekeeping Setback	0.28			
4 (Belleville)	PTAC w/ Gas Heating	Housekeeping Setback	0.10			
4 (Belleville)	PTAC W/ Gas Heating	No Housekeeping Setback	0.28			
	PTHP	Housekeeping Setback	0.10			
	PIRP	No Housekeeping Setback	0.28			
	DTAC w/ Flortric Posistance Heating	Housekeeping Setback	0.08			
	PTAC w/ Electric Resistance Heating	No Housekeeping Setback	0.21			
5 (Marion-	PTAC w/ Gas Heating	Housekeeping Setback	0.08			
Williamson)	r IAC W/ GdS Fleating	No Housekeeping Setback	0.21			
	PTHP	Housekeeping Setback	0.08			
	PTHP	No Housekeeping Setback	0.21			

	Hotel Coincident Peak Demand	Savings	
Climate Zone			Coincident
(City based	Heating Source	Baseline	Peak Demand
upon)	ricating source	Buschine	Savings
иропу			(kW/Ton)
	PTAC w/ Electric Resistance Heating	Housekeeping Setback	0.08
	Trac wy Lieutric Resistance freating	No Housekeeping Setback	0.11
	PTAC w/ Gas Heating	Housekeeping Setback	0.08
	Trac wy das ricating	No Housekeeping Setback	0.11
1 (Rockford)	PTHP	Housekeeping Setback	0.08
I (Nockiola)	FILIF	No Housekeeping Setback	0.11
	Central Hot Water Fan Coil w/ Electric Resistance	Housekeeping Setback	0.05
	Heating	No Housekeeping Setback	0.08
	Central Hot Water Fan Coil w/ Gas Heating	Housekeeping Setback	0.05
	Central flot Water Fair Coll W/ Gas fleating	No Housekeeping Setback	0.08
	PTAC w/ Electric Resistance Heating	Housekeeping Setback	0.07
	FIAC W/ Liectific Resistance fleating	No Housekeeping Setback	0.11
	PTAC w/ Gas Heating	Housekeeping Setback	0.07
	PTAC W/ das neating	No Housekeeping Setback	0.11
2 (Chicago)	PTHP	Housekeeping Setback	0.07
2 (Chicago)	PINP	No Housekeeping Setback	0.11
	Central Hot Water Fan Coil w/ Electric Resistance Heating	Housekeeping Setback	0.05
		No Housekeeping Setback	0.07
	Central Hot Water Fan Coil w/ Gas Heating	Housekeeping Setback	0.05
		No Housekeeping Setback	0.07
	DTAC/ Floatric Desistance Heating	Housekeeping Setback	0.08
	PTAC w/ Electric Resistance Heating	No Housekeeping Setback	0.11
	PTAC w/ Gas Heating	Housekeeping Setback	0.08
		No Housekeeping Setback	0.11
2 (Coming of in Id)	27112	Housekeeping Setback	0.08
3 (Springfield)	PTHP	No Housekeeping Setback	0.11
	Central Hot Water Fan Coil w/ Electric Resistance	Housekeeping Setback	0.05
	Heating	No Housekeeping Setback	0.07
	Control Liet Water For Coil w/ Cos Liesting	Housekeeping Setback	0.05
	Central Hot Water Fan Coil w/ Gas Heating	No Housekeeping Setback	0.07
	DTAC w/ Floatric Posistance Heating	Housekeeping Setback	0.08
	PTAC w/ Electric Resistance Heating	No Housekeeping Setback	0.11
	PTAC w/ Gas Heating	Housekeeping Setback	0.08
	TIAC W/ Gas Heating	No Housekeeping Setback	0.11
4 (Belleville)	PTHP	Housekeeping Setback	0.08
4 (Delleville)	r IIIr	No Housekeeping Setback	0.11
	Central Hot Water Fan Coil w/ Electric Resistance	Housekeeping Setback	0.05
	Heating	No Housekeeping Setback	0.08
	Central Hot Water Fan Coil w/ Gas Heating	Housekeeping Setback	0.05
	central flot water rail coll w/ Gas fleating	No Housekeeping Setback	0.08
	PTAC w/ Electric Resistance Heating	Housekeeping Setback	0.08
	TIAC W/ LIECUIC NESISTATICE HEALING	No Housekeeping Setback	0.11
5 (Marion-	PTAC w/ Gas Heating	Housekeeping Setback	0.08
Williamson)	FIAC W/ Gas Heating	No Housekeeping Setback	0.11
	PTHP	Housekeeping Setback	0.08
	rinr	No Housekeeping Setback	0.11

Hotel Coincident Peak Demand Savings					
Climate Zone (City based upon)	Heating Source	Baseline	Coincident Peak Demand Savings (kW/Ton)		
	Central Hot Water Fan Coil w/ Electric Resistance	Housekeeping Setback	0.05		
	Heating	No Housekeeping Setback	0.08		
	Central Hot Water Fan Coil w/ Gas Heating	Housekeeping Setback	0.05		
		No Housekeeping Setback	0.08		

NATURAL GAS ENERGY SAVINGS

For PTACs with gas heating:

Motel Natural Gas Energy Savings					
Climate Zone (City based upon)	Baseline	Gas Savings (Therms/Ton)			
1 (Rockford)	Housekeeping Setback	30			
I (NOCKIOIU)	No Housekeeping Setback	71			
2 (Chicago)	Housekeeping Setback	20			
2 (Chicago)	No Housekeeping Setback	62			
2 (Carinafiold)	Housekeeping Setback	17			
3 (Springfield)	No Housekeeping Setback	52			
4 (Delleville)	Housekeeping Setback	21			
4 (Belleville)	No Housekeeping Setback	70			
5 (Marion-	Housekeeping Setback	13			
Williamson)	No Housekeeping Setback	47			

Hotel Natural Gas Energy Savings					
Climate Zone (City based upon)	Heating Source	Baseline	Gas Savings (Therms/Ton)		
	PTAC w/ Gas Heating	Housekeeping Setback	3.6		
1	FTAC W/ Gas fleating	No Housekeeping Setback	6.4		
(Rockford)	Central Hot Water Fan Coil w/ Gas Heating	Housekeeping Setback	3.6		
		No Housekeeping Setback	6.4		
2 (Chicago)	PTAC w/ Gas Heating	Housekeeping Setback	3.0		
	FTAC W/ Gas fleating	No Housekeeping Setback	6.5		
	Central Hot Water Fan Coil w/ Gas Heating	Housekeeping Setback	3.0		
		No Housekeeping Setback	6.5		
(Springfield)	PTAC w/ Gas Heating	Housekeeping Setback	2.6		
		No Housekeeping Setback	4.1		
	Central Hot Water Fan Coil w/ Gas Heating	Housekeeping Setback	2.6		
		No Housekeeping Setback	4.1		
	PTAC w/ Gas Heating	Housekeeping Setback	2.5		
4 (Belleville)		No Housekeeping Setback	4.8		
	Central Hot Water Fan Coil w/ Gas Heating	Housekeeping Setback	2.5		
		No Housekeeping Setback	4.8		
5 (Marion- Williamson)	DTAC w/ Cas Heating	Housekeeping Setback	2.1		
	PTAC w/ Gas Heating	No Housekeeping Setback	4.2		
	Central Hot Water Fan Coil w/ Gas Heating	Housekeeping Setback	2.1		
		No Housekeeping Setback	4.2		

WATER IMPACT DESCRIPTIONS AND CALCULATION

N/A

DEEMED O&M COST ADJUSTMENT CALCULATION

N/A

MEASURE CODE: CI-HVC-GREM-V06-0601

4.4.9 Air and Water Source Heat Pump Systems

DESCRIPTION

This measure applies to the installation of high-efficiency air cooled and water source heat pump systems. This measure could apply to replacing an existing unit at the end of its useful life, or installation of a new unit in a new or existing building.

This measure was developed to be applicable to the following program types: TOS, NC, EREP. If applied to other program types, the measure savings should be verified.

DEFINITION OF EFFICIENT EQUIPMENT

In order for this characterization to apply, the efficient equipment is assumed to be a high-efficiency air cooled or water source, heat pump system that exceeds the baseline and meets program requirements.

DEFINITION OF BASELINE EQUIPMENT

New construction / Time of Sale: To calculate savings with an electric baseline, the baseline equipment is assumed to be a standard-efficiency air cooled or water source heat pump system that meets the Code energy efficiency requirements (IECC or Code of Federal Regulations whichever is higher) in effect on the date of equipment purchase (if date unknown assume current Code minimum). The rating conditions for the baseline and efficient equipment efficiencies must be equivalent.

To calculate savings with a furnace/ AC baseline, the baseline equipment is assumed to meet the Code energy efficiency requirements (IECC or Code of Federal Regulations whichever is higher).

Where unknown, the baseline should be determined via EM&V and the algorithms are provided to allow savings to be calculated from any baseline condition.

Note: IECC 2018 is baseline for all New Construction permits from July 1, 2019 and if permit date unknown.

Note: new Federal Standards affecting heat pumps become effective January 1, 2023.

Early replacement / Retrofit: The baseline for this measure is the efficiency of the *existing* heating and cooling equipment for the assumed remaining useful life of the existing unit and a new baseline heating and cooling system meeting the code energy efficiency requirements (IECC or Code of Federal Regulations whichever is higher) for the remainder of the measure life.

DEEMED LIFETIME OF EFFICIENT EQUIPMENT

The expected measure life is assumed to be 16 years. 542

Remaining life of existing equipment is assumed to be 6 years for ASHP and Central AC, 6 years for furnace, 8 years for boilers⁵⁴³ and 16 years for electric resistance.⁵⁴⁴

DEEMED MEASURE COST

New Construction and Time of Sale: For analysis purposes, the incremental capital cost for this measure is assumed as \$100 per ton for air-cooled units. ⁵⁴⁵ The incremental cost for all other equipment types should be determined on a site-specific basis.

⁵⁴² Consistent with Residential measure and based on 2016 DOE Rulemaking Technical Support document, as recommended in Guidehouse 'ComEd Effective Useful Life Research Report', May 2018.

⁵⁴³ Assumed to be one third of effective useful life of replaced equipment.

⁵⁴⁴ Assume full measure life (16 years) for replacing electric resistance as we would not expect that resistance heat would fail during the lifetime of the efficient measure.

⁵⁴⁵ Based on a review of TRM incremental cost assumptions from Vermont, Wisconsin, and California.

Early Replacement: The actual full installation cost of the Heat Pump (including any necessary electrical or distribution upgrades required) should be used. The assumed deferred cost of replacing existing equipment with a new baseline unit should also be incorporated.

LOADSHAPE

Loadshape C05 - Commercial Electric Heating and Cooling

COINCIDENCE FACTOR

The summer peak coincidence factor for cooling is provided in two different ways below. The first is used to estimate peak savings during the utility peak hour and is most indicative of actual peak benefits, and the second represents the *average* savings over the defined summer peak period, and is presented so that savings can be bid into PJM's capacity market. Both values provided are based on analysis of Itron eShape data for Missouri, calibrated to Illinois loads, supplied by Ameren.

```
CF_{SSP} = Summer System Peak Coincidence Factor for Commercial cooling (during system peak hour)
= 91.3% ^{546}

CF_{PJM} = PJM Summer Peak Coincidence Factor for Commercial cooling (average during peak period)
= 47.8% ^{547}
```

Algorithm

CALCULATION OF SAVINGS

ELECTRIC ENERGY SAVINGS

Non fuel switch measures:

For units with cooling capacities less than 65 kBtu/hr:

```
\DeltakWh = Annual kWh Savings<sub>cool +</sub> Annual kWh Savings<sub>heat</sub>
```

Annual kWh Savings_{cool} = (Capacity_{cool} * EFLH_{cool} * (1/SEERbase – 1/(SEERee * SEERadj))/1000

Annual kWh Savings_{heat} = (HeatLoad * (1/HSPFbase – 1/(HSPFee * HSPFadj))/1000

For units with cooling capacities equal to or greater than 65 kBtu/hr:

 Δ kWh = Annual kWh Savings_{cool +} Annual kWh Savings_{heat}

Annual kWh Savings_{cool} = (Capacity_{cool} * EFLH_{cool} * (1/EERbase – 1/EERee))/1000

Annual kWh Savings_{heat} = (HeatLoad/3412 * (1/COPbase – 1/COPee)

Fuel switch measures:

Fuel switch measures must produce positive total lifecycle fuel savings (i.e., reduction in Btus at the premesis) in order to qualify. This is determined as follows (note for early replacement measures the lifetime savings should be calculated by calculating savings for the remaining useful life of the existing equipment and for the remaining measure life):

⁵⁴⁶ Based on analysis of Itron eShape data for Missouri, calibrated to Illinois loads, supplied by Ameren. The AC load during the utility's peak hour is divided by the maximum AC load during the year.

⁵⁴⁷ Based on analysis of Itron eShape data for Missouri, calibrated to Illinois loads, supplied by Ameren. The average AC load over the PJM peak period (1-5pm, M-F, June through August) is divided by the maximum AC load during the year.

SiteEnergySavings (MMBTUs) = GasHeatReplaced + FurnaceFanSavings - HPSiteHeatConsumed + HPSiteCoolingImpact

GasHeatReplaced = (HeatLoad * 1/AFUE_{base}) / 1,000,000

FurnaceFanSavings = (FurnaceFlag * HeatLoad * 1/AFUE_{base} * F_e) / 1,000,000

For units with cooling capacities less than 65 kBtu/hr:

HPSiteHeatConsumed = ((HeatLoad * (1/(HSPFee * HSPFadj))) /1000 * 3412)/ 1,000,000

HPSiteCoolingImpact = (FLHcool * Capacity_{cool} * (1/SEERbase - 1/(SEERee * SEERadj)))/1000 * 3412/

1,000,000

For units with cooling capacities greater than 65 kBtu/hr:

HPSiteHeatConsumed = (HeatLoad * (1/COPee)) / 1,000,000

HPSiteCoolingImpact = (FLHcool * Capacity_{cool} * (1/EER base - 1/EER ee))/1000 * 3412/ 1,000,000

If SiteEnergySavings calculated above is positive, the measure is eligible.

The appropriate savings claim is dependent on which utilities are supporting the measure as provided in a table below:

Measure supported by:	Electric Utility claims (kWh):	Gas Utility claims (therms):
Electric utility only	SiteEnergySavings * 1,000,000/3,412	N/A
Electric and gas utility (Note utilities may make alternative agreements to how savings are allocated as long as total MMBtu savings remains the same).	%IncentiveElectric * SiteEnergySavings * 1,000,000/3,412	%IncentiveGas * SiteEnergySavings * 10
Gas utility only	N/A	SiteEnergySavings * 10

Note for Early Replacement measures, the efficiency terms of the existing unit should be used for the remaining useful life of the existing equipment (6 years for ASHP and Central AC, 6 years for furnace, 8 years for boilers, 15 years for electric resistance), and the efficiency terms for a new baseline unit should be used for the remaining years of the measure. See assumptions below.

Where:

Capacity_{cool} = input capacity of the cooling equipment in Btu per hour (1 ton of cooling capacity equals

12,000 Btu/hr).

= Actual installed

SEERbase =Seasonal Energy Efficiency Ratio of the baseline equipment

= SEER from tables below, based on the applicable Code on the date of equipment

purchase (if unknown assume current Code).

SEERee = Seasonal Energy Efficiency Ratio of the energy efficient equipment.

= Actual installed

SEERadi	= Adjustment percentage to account for in-situ	uperformance of the unit 548
SEERAUL	- Aujustinent percentage to account for in-sitt	i periorinance or the unit

$$= \left[\left(0.805 \times \left(\frac{EER_{ee}}{SEER_{ee}} \right) + 0.367 \right] \right]$$

EFLH_{cool} = Equivalent Full Load Hours for cooling in Existing Buildings or New Construction are

provided in section 4.4 HVAC End Use.

HSPFbase = Heating Seasonal Performance Factor of the baseline equipment

= HSPF from tables below, based on the applicable Code on the date of equipment

purchase (if unknown assume current Code).

HSPFee = Heating Seasonal Performance Factor of the energy efficient equipment.

= Actual installed. If rating is COP, HSPF = COP * 3.413

HSPFadj = Adjustment percentage to account for the heating capacity ratio of the efficient unit⁵⁴⁹

$$= \left[\left(\frac{17 \, ^{\circ} F \, Capacity}{47 \, ^{\circ} F \, Capacity} \right) \times 0.158 + 0.899 \right]$$

= Actual using AHRI lookup values for efficient unit heating capacities rated at 17°F and

47°F. If not available assume 1.550

EERbase = Energy Efficiency Ratio of the baseline equipment

= EER from tables below, based on the applicable Code on the date of equipment purchase (if unknown assume current Code). For air-cooled units < 65 kBtu/hr, assume

the following conversion from SEER to EER for calculation of peak savings: 551

$$EER = (-0.02 * SEER^2) + (1.12 * SEER)$$

EERee = Energy Efficiency Ratio of the energy efficient equipment. For air-cooled units < 65

kBtu/hr, if the actual EERee is unknown, assume the conversion from SEER to EER as

provided above.

= Actual installed

HeatLoad = Calculated heat load for the building

= EFLH_{heat} * Capacity_{heat}

EFLH_{heat} = heating mode equivalent full load hours in Existing Buildings or New

Construction are provided in section 4.4 HVAC End Use.

Capacity_{heat} = input capacity of the heat pump equipment in Btu per hour.

= Actual installed

3412 = Btu per kWh.

COPbase = coefficient of performance of the baseline equipment

= COP from tables below, based on the applicable Code on the date of equipment

purchase (if unknown assume current Code). If rating is HSPF, COP = HSPF / 3.413

⁵⁴⁸ In situ performance based on Opinion Dynamics and Cadmus metering study of Ameren HVAC program participants; See 'AIC HVAC Metering Study Memo FINAL 2_28_2018'.

⁵⁴⁹ In situ performance based on Opinion Dynamics and Cadmus metering study of Ameren HVAC program participants; See 'AIC HVAC Metering Study Memo FINAL 2_28_2018'.

⁵⁵⁰ In situ performance based on Guidehouse review of 201 ASHP installs. While the data indicated an average of 1.006, the range was 0.9 to 1.06 so calculation of this value should be done where possible.

⁵⁵¹ Based on Wassmer, M. (2003). A Component-Based Model for Residential Air Conditioner and Heat Pump Energy Calculations. Masters Thesis, University of Colorado at Boulder. Note this is appropriate for single speed units only.

COPee = coefficient of performance of the energy efficient equipment.

= Actual installed. If rating is HSPF, COP = HSPF / 3.413

AFUEbase = Baseline Annual Fuel Utilization Efficiency Rating. For early replacement measures, use

actual AFUE rating for the remaining useful life of the existing equipment (6 years for furnace, 8 years for boilers). For new systems (time of sale, new construction or remaining

years of early replacement), use appropriate code level efficiency.

FurnaceFlag = 1 if system replaced is a gas furnace, 0 if not.

F_e = Furnace Fan energy consumption as a percentage of annual fuel consumption

 $= 7.7\%^{552}$

%IncentiveElectric = % of total incentive paid by electric utility

= Actual

%IncentiveGas = % of total incentive paid by gas utility

= Actual

Code of Federal Redulations (baseline effective 1/1/2019):

Equipment type	Cooling capacity	Heating type	Cooling Efficiency level	Heating Efficiency level	Compliance date
Small Commercial Packaged Air Conditioning and Heating Equipment	≥65,000 Btu/h and	Electric Resistance Heating or No Heating	IEER = 12.2	N/A	1/1/2018
(Air-Cooled)	<135,000 Btu/h	Heating		COP = 3.3	1/1/2018
Large Commercial Packaged Air	≥135,000 Btu/h and <240,000	Electric Resistance Heating or No Heating	IEER = 11.6	N/A	1/1/2018
Conditioning and Heating Equipment (Air-Cooled)	Btu/h	All Other Types of Heating	IEER = 11.4	COP = 3.2	1/1/2018
Very Large Commercial Packaged Air	≥240,000 Btu/h	Electric Resistance Heating or No Heating	IEER = 10.6	N/A	1/1/2018
Conditioning and Heating Equipment (Air-Cooled)	and <760,000 Btu/h	All Other Types of Heating	IEER = 10.4	COP = 3.2	1/1/2018
Small Commercial Package Air- Conditioning and Heating Equipment (Air-Cooled, 3-Phase, Split-System)	<65,000 Btu/h	All	SEER = 14.0	HSPF = 8.2	1/1/2017
Small Commercial Package Air- Conditioning and Heating Equipment (Air-Cooled, 3-Phase, Single-Package)	<65,000Btu/h	All	SEER = 14.0	HSPF = 8.0	1/1/2017
Small Commorcial Dackaged Air	<17,000 Btu/h	All	EER = 12.2	COP = 4.3	10/9/2015
Small Commercial Packaged Air- Conditioning and Heating Equipment	≥17,000 Btu/h and <65,000 Btu/h	All	EER = 13.0	COP = 4.3	10/9/2015
(Water Source: Water-to-Air, Water- Loop)	≥65,000 Btu/h and <135,000Btu/h	All	EER = 13.0	COP = 4.3	10/9/2015

 $^{^{552}}$ F_e is estimated using TRM models for the three most popular building types for programmable thermostats: low-rise office (10.2%), sit-down restaurant (8.6%), and retail – strip mall (4.4%). 7.7% reflects the average Fe of the three building types. See "Fan Energy Factor Example Calculation 2021-06-23.xlsx" for reference.

Minimum Efficiency Requirements: 2015 IECC (baseline effective 1/1/2016 to 3/30/2019)

TABLE C403.2.3(2) MINIMUM EFFICIENCY REQUIREMENTS: ELECTRICALLY OPERATED UNITARY AND APPLIED HEAT PUMPS

	- EEEO IIIIONEEI O	LIGHTED OMITME	AND APPLIED REAL			
EQUIPMENT TYPE	SIZE CATEGORY	HEATING SUBCATEGORY OR RATING CONDITION			MUM IENCY	TEST PROCEDURE*
				Before 1/1/2016	As of 1/1/2016	
Air cooled	- 65 000 D+-0-h	A 11	Split System	13.0 SEER°	14.0 SEER°	
(cooling mode)	< 65,000 Btu/h ^b	A11	Single Package	13.0 SEER°	14.0 SEER°	
Through-the-wall,	≤ 30,000 Btu/h ^b	A11	Split System	12.0 SEER	12.0 SEER	AHRI 210/240
air cooled	2 30,000 Blain	2111	Single Package	12.0 SEER	12.0 SEER	
Single-duct high-velocity air cooled	< 65,000 Btu/hb	A11	Split System	11.0 SEER	11.0 SEER	
	≥ 65,000 Btu/h and	Electric Resistance (or None)	Split System and Single Package	11.0 EER 11.2 IEER	11.0 EER 12.0 IEER	
	< 135,000 Btu/h	All other	Split System and Single Package	10.8 EER 11.0 IEER	10.8 EER 11.8 IEER	
Air cooled	≥ 135,000 Btu/h and	Electric Resistance (or None)	Split System and Single Package	10.6 EER 10.7 IEER	10.6 EER 11.6 IEER	AHRI
(cooling mode)	< 240,000 Btu/h	All other	Split System and Single Package	10.4 EER 10.5 IEER	10.4 EER 11.4 IEER	340/360
	≥ 240,000 Btu/h (or None	Electric Resistance (or None)	Split System and Single Package	9.5 EER 9.6 IEER	9.5 EER 10.6 IEER	
		All other	Split System and Single Package	9.3 EER 9.4 IEER	9.3 EER 9.4 IEER	
	< 17,000 Btu/h	A11	86°F entering water	12.2 EER	12.2 EER	
Water to Air: Water Loop (cooling mode)	≥ 17,000 Btu/h and < 65,000 Btu/h	A11	86°F entering water	13.0 EER	13.0 EER	ISO 13256-1
	≥ 65,000 Btu/h and < 135,000 Btu/h	All	86°F entering water	13.0 EER	13.0 EER	
Water to Air: Ground Water (cooling mode)	< 135,000 Btu/h	All	59°F entering water	18.0 EER	18.0 EER	ISO 13256-1
Brine to Air: Ground Loop (cooling mode)	< 135,000 Btu/h	A11	77°F entering water	14.1 EER	14.1 EER	ISO 13256-1
Water to Water: WaterLoop (cooling mode)	< 135,000 Btu/h	A11	86°F entering water	10.6 EER	10.6 EER	
Water to Water: Ground Water (cooling mode)	< 135,000 Btu/h	A11	59°F entering water	16.3 EER	16.3 EER	ISO 13256-2
Brine to Water: Ground Loop (cooling mode)	< 135,000 Btu/h	All	77°F entering fluid	12.1 EER	12.1 EER	

(continued)

TABLE C403.2.3(2)—continued MINIMUM EFFICIENCY REQUIREMENTS: ELECTRICALLY OPERATED UNITARY AND APPLIED HEAT PUMPS

EQUIPMENT TYPE	SIZE CATEGORY	HEATING	SUBCATEGORY OR			TEST PROCEDURE*	
•		SECTION TYPE RATING CONDITION		Before 1/1/2016	As of 1/1/2016	PROCEDURE.	
Air cooled	< 65.000 Btu/h ^b	_	Split System	7.7 HSPF°	8.2 HSPF°		
(heating mode)	20,000	_	Single Package	7.7 HSPF°	8.0 HSPF°		
Through-the-wall,	≤ 30,000 Btu/h ^b	_	Split System	7.4 HSPF	7.4 HSPF	AHRI 210/240	
(air cooled, heating mode)	(cooling capacity)	_	Single Package	7.4 HSPF	7.4 HSPF		
Small-duct high velocity (air cooled, heating mode)	< 65,000 Btu/h ^b	_	Split System	6.8 HSPF	6.8 HSPF		
	≥ 65,000 Btu/h and <135,000 Btu/h		47°F db/43°F wb outdoor air	3.3 COP	3.3 COP		
Air cooled	(cooling capacity)	_	17°F db/15°F wb outdoor air	2.25 COP	2.25 COP	AHRI	
(heating mode)	≥ 135,000 Btu/h	_	47°F db/43°F wb outdoor air	3.2 COP	3.2 COP	340/360	
	(cooling capacity)		17°F db/15°F wb outdoor air	2.05 COP	2.05 COP		
Water to Air: Water Loop (heating mode)	< 135,000 Btu/h (cooling capacity)	_	68°F entering water	4.3 COP	4.3 COP		
Water to Air: Ground Water (heating mode)	< 135,000 Btu/h (cooling capacity)	_	50°F entering water	3.7 COP	3.7 COP	ISO 13256-1	
Brine to Air: Ground Loop (heating mode)	< 135,000 Btu/h (cooling capacity)	_	32°F entering fluid	3.2 COP	3.2 COP		
Water to Water: Water Loop (heating mode)	< 135,000 Btu/h (cooling capacity)	_	68°F entering water	3.7 COP	3.7 COP		
Water to Water: Ground Water (heating mode)	< 135,000 Btu/h (cooling capacity)	_	50°F entering water	3.1 COP	3.1 COP	ISO 13256-2	
Brine to Water: Ground Loop (heating mode)	< 135,000 Btu/h (cooling capacity)	_	32°F entering fluid	2.5 COP	2.5 COP		

For SI: 1 British thermal unit per hour = 0.2931 W, °C = [(°F) - 32]/1.8.

a. Chapter 6 contains a complete specification of the referenced test procedure, including the reference year version of the test procedure.

b. Single-phase, air-cooled air conditioners less than 65,000 Btu/h are regulated by NAECA. SEER values are those set by NAECA.

c. Minimum efficiency as of January 1, 2015.

Minimum Efficiency Requirements: 2018 IECC (baseline effective 7/1/2019 for New Construction measures)

TABLE C403.3.2(2) MINIMUM EFFICIENCY REQUIREMENTS: ELECTRICALLY OPERATED UNITARY AND APPLIED HEAT PUMPS

EQUIPMENT TYPE	SIZE CATEGORY	HEATING SECTION TYPE	SUBCATEGORY OR RATING CONDITION	MINIMUM EFFICIENCY	TEST PROCEDURE
Air cooled (cooling mode)	< 65,000 Btu/hb	All	Split System	14.0 SEER	
All cooled (cooling mode)	< 05,000 Blu/II*	All	Single Package	14.0 SEER	
Through-the-wall, air cooled	≤ 30.000 Btu/h ^b	All	Split System	12.0 SEER	AHRI 210/240
Trillough-tile-wall, all cooled	2 30,000 Dtu/II-	Singl	Single Package	12.0 SEER	
Single-duct high-velocity air cooled	< 65,000 Btu/hb	All	Split System	11.0 SEER	
	≥ 65,000 Btu/h and	Electric Resistance (or None)	Split System and Single Package	11.0 EER 12.0 IEER	
	< 135,000 Btu/h	All other	Split System and Single Package	10.8 EER 11.8 IEER	
Air cooled (cooling mode)	≥ 135,000 Btu/h and	Electric Resistance (or None)	Split System and Single Package	10.6 EER 11.6 IEER	VHDI 340/360
Air cooled (cooling mode)	< 240,000 Btu/h	All other	Split System and Single Package	10.4 EER 11.4 IEER	AHRI 340/360
	≥ 240.000 Btu/h	Electric Resistance (or None)	Split System and Single Package	9.5 EER 10.6 IEER	
	2 240,000 Blu/II	All other	Split System and Single Package	9.3 EER 9.4 IEER	
	< 17,000 Btu/h	All	86°F entering water	12.2 EER	
Water to Air: Water Loop (cooling mode)	≥ 17,000 Btu/h and < 65,000 Btu/h	All	86°F entering water	13.0 EER	ISO 13256-1
(cooming mode)	≥ 65,000 Btu/h and < 135,000 Btu/h	All	86°F entering water	13.0 EER	
Water to Air: Ground Water (cooling mode)	< 135,000 Btu/h	All	59°F entering water	18.0 EER	ISO 13256-1
Brine to Air: Ground Loop (cooling mode)	< 135,000 Btu/h	All	77°F entering water	14.1 EER	ISO 13256-1
Water to Water: Water Loop (cooling mode)	< 135,000 Btu/h	All	86°F entering water	10.6 EER	
Water to Water: Ground Water (cooling mode)	< 135,000 Btu/h	All	59°F entering water	16.3 EER	ISO 13256-2
Brine to Water: Ground Loop (cooling mode)	< 135,000 Btu/h	All	77°F entering fluid	12.1 EER	

IECC2018 Table C403.3.2(2) continued from previous page:

			· ·			
Air cooled (heating mode)	< 65.000 Btu/hb	_	Split System	8.2 HSPF		
All cooled (fleating filode)	< 65,000 Btd/II-	_	Single Package	8.0 HSPF		
Through-the-wall,	< 20 000 Pt./hb (liit.)	_	Split System	7.4 HSPF	AHRI 210/240	
(air cooled, heating mode)	≤ 30,000 Btu/hb (cooling capacity)	_	Single Package	7.4 HSPF	AHRI 210/240	
Small-duct high velocity (air cooled, heating mode)	< 65,000 Btu/hb	_	Split System	6.8 HSPF		
	≥ 65,000 Btu/h and < 135,000 Btu/h		47°F db/43°F wb outdoor air	3.3 COP		
Air cooled (heating mode)	(cooling capacity)	_	17°Fdb/15°F wb outdoor air	2.25 COP	ALIDI 240/200	
All cooled (heating mode)	≥ 135,000 Btu/h		47°F db/43°F wb outdoor air	3.2 COP	AIRI 340/300	
	(cooling capacity)	_	17°Fdb/15°F wb outdoor air	2.05 COP	- AHRI 340/360	
Water to Air: Water Loop (heating mode)	< 135,000 Btu/h (cooling capacity)	_	68°F entering water	4.3 COP		
Water to Air: Ground Water (heating mode)	< 135,000 Btu/h (cooling capacity)	_	50°F entering water	3.7 COP	ISO 13256-1	
Brine to Air: Ground Loop (heating mode)	< 135,000 Btu/h (cooling capacity)	_	32°F entering fluid	3.2 COP		
Water to Water: Water Loop (heating mode)	< 135,000 Btu/h (cooling capacity)	_	68°F entering water	3.7 COP		
Water to Water: Ground Water (heating mode)	< 135,000 Btu/h (cooling capacity)	_	50°F entering water	3.1 COP	ISO 13256-2	
Brine to Water: Ground Loop (heating mode)	< 135,000 Btu/h (cooling capacity)	_	32°F entering fluid	2.5 COP		

For SI: 1 British thermal unit per hour = 0.2931 W, $^{\circ}$ C = [($^{\circ}$ F) - 32]/1.8.

a. Chapter 6 contains a complete specification of the referenced test procedure, including the reference year version of the test procedure.

b. Single-phase, air-cooled heat pumps less than 65,000 Btu/h are regulated by NAECA. SEER and HSPF values are those set by NAECA.

Non Fuel Switch example, a 5-ton cooling unit with 60,000 btu heating, an efficient SEER of 16, and an efficient HSPF of 9.5, at a restaurant in Chicago with a building permit dated after 1/1/2016 saves:

```
 \Delta kWh = Annual kWh Savings_{cool+} Annual kWh Savings_{heat}   Annual kWh Savings_{cool} = (Capacity_{cool} * EFLH_{cool} * (1/SEERbase - 1/SEERee))/1000   Annual kWh Savings_{heat} = (HeatLoad * (1/HSPFbase - 1/HSPFee)/1000   \Delta kWh = (60,000 * 1134 * (1/14 - 1/16))/1000 + (60,000 * 1354 * (1/8.2 - 1/9.5))/1000   = 1963.2 kWh
```

Fuel Switch Illustrative Examples

[for illustrative purposes 50:50 Incentive is used for joint programs]

SiteEnergySavings (MMBTUs)

New construction using gas furnace and central AC baseline:

For example a 60,000 Btu, 16 SEER, 9.5 HSPF Air Site Heat Pump installed in a Chicago restaurant, in place of a 120,000 Btuh natural gas furnace and 5 ton Central AC unit:

```
SiteEnergySavings (MMBTUs)
                                  = GasHeatReplaced + FurnaceFanSavings - HPSiteHeatConsumed +
                                  HPSiteCoolingImpact
                                  = (HeatLoad * 1/AFUE<sub>base</sub>) / 1,000,000
        GasHeatReplaced
                          = (60,000 * 1354 * 1/0.8) / 1000000
                          = 101.6 MMBtu
                                  = (FurnaceFlag * HeatLoad * 1/AFUE_{base} * F_e) / 1,000,000
        FurnaceFanSavings
                          = (1 * 60,000 * 1354 * 1/0.8 * 0.077) / 1,000,000
                          = 7.8 MMBtu
        HPSiteHeatConsumed
                                  = ((HeatLoad * (1/(HSPFee * HSPFadj))) /1000 * 3412)/ 1,000,000
                          = ((60,000 * 1354 * (1/(9.5 * 1.001))) / 1000 * 3412) / 1,000,000
                          = 29.1 MMBtu
                                  = ((FLHcool * Capacity<sub>cool</sub> * (1/SEERbase - 1/(SEERee * SEERadj)))/1000 * 3412)/
        HPSiteCoolingImpact
                                  1,000,000
                          = ((60,000 * 1134 * (1/13 - 1/(15 * 1.011))) / 1000 * 3412)/1,000,000
                          = 2.5 MMBtu
```

= 101.6 + 7.8 - 29.1 + 2.5 = 82.8 MMBtu [Measure is eligible]

Fuel Switch Illustrative Example continued

Savings would be claimed as follows:

Measure supported by:	Electric Utility claims:	Gas Utility claims:
Electric utility only	82.8 * 1,000,000/3412 = 24,267 kWh	N/A
Electric and gas utility	0.5 * 82.8 * 1,000,000/3412 = 12,134 kWh	0.5 * 82.8 * 10 = 414 Therms
Gas utility only	N/A	82.8 * 10 = 828 Therms

SUMMER COINCIDENT PEAK DEMAND SAVINGS

 $\Delta kW = ((kBtu/hr_{cool}) * (1/EERbase - 1/EERee)) *CF$

Where CF value is chosen between:

CF_{SSP} = Summer System Peak Coincidence Factor for Commercial cooling (during system peak hour)

= 91.3% ⁵⁵³

CF_{PJM} = PJM Summer Peak Coincidence Factor for Commercial cooling (average during peak period)

=47.8% 554

For example, a 5 ton cooling unit with 60 kbtu heating, an efficient EER of 12.5 with a building permit dated after 1/1/2016 saves:

 Δ kW = (60 * (1/11 - 1/12.5)) *0.913

= 0.598 kW

NATURAL GAS ENERGY SAVINGS

Calculation provided together with Electric Energy Savings above.

WATER IMPACT DESCRIPTIONS AND CALCULATION

N/A

DEEMED O&M COST ADJUSTMENT CALCULATION

N/A

COST EFFECTIVENESS SCREENING AND LOAD REDUCTION FORECASTING WHEN FUEL SWITCHING

This measure can involve fuel switching from gas to electric.

⁵⁵³ Based on analysis of Itron eShape data for Missouri, calibrated to Illinois loads, supplied by Ameren. The AC load during the utility's peak hour is divided by the maximum AC load during the year.

⁵⁵⁴ Based on analysis of Itron eShape data for Missouri, calibrated to Illinois loads, supplied by Ameren. The average AC load over the PJM peak period (1-5pm, M-F, June through August) is divided by the maximum AC load during the year.

For the purposes of forecasting load reductions due to fuel switch ASHP projects per Section 16-111.5B, changes in site energy use at the customer's meter (using ΔkWh algorithm below) adjusted for utility line losses (at-the-busbar savings), customer switching estimates, NTG, and any other adjustment factors deemed appropriate, should be used.

The inputs to cost effectiveness screening should reflect the actual impacts on the electric and fuel consumption at the customer meter and, for fuel switching measures, this will not match the output of the calculation/allocation methodology presented in the "Electric Energy Savings" and "Natural Gas Savings" sections above. Therefore in addition to the calculation of savings claimed, the following values should be used to assess the cost effectiveness of the measure. For Early Replacement measures, the efficiency terms of the existing unit should be used for the remaining useful life of the existing equipment (6 years for ASHP and Central AC, 7 years for furnace, 8 years for boilers or GSHP, 15 years for electric resistance), and the efficiency terms for a new baseline unit should be used for the remaining years of the measure.

```
\DeltaTherms = [Heating Consumption Replaced] 
= [(HeatLoad * 1/AFUE<sub>base</sub>) / 100,000] 
\DeltakWh = [FurnaceFanSavings] - [HP heating consumption] + [Cooling savings]
```

For units with cooling capacities less than 65 kBtu/hr:

```
= [FurnaceFlag * HeatLoad * 1/AFUE_{base} * F_e * 0.000293] - [(HeatLoad * (1/(HSPFee * HSPFadj))/1000] + [(Capacity<sub>cool</sub> * EFLH<sub>cool</sub> * (1/SEERbase - 1/(SEER_ee * SEERadj)))/1000]
```

For units with cooling capacities greater than 65 kBtu/hr:

```
= [FurnaceFlag * HeatLoad * 1/AFUE_{base} * F_e * 0.000293] - [HeatLoad/3412 * (1/COPee)] + [(Capacity<sub>cool</sub> * EFLH<sub>cool</sub> * (1/EERbase - 1/EER_{ee}))/1000]
```

MEASURE CODE: CI-HVC-HPSY-V08-220101

REVIEW DEADLINE: 1/1/2023

4.4.10 High Efficiency Boiler

DESCRIPTION

To qualify for this measure the installed equipment must be replacement of an existing boiler at the end of its service life, in a commercial or multifamily space with a high efficiency, gas-fired steam or hot water boiler. High efficiency boilers achieve gas savings through the utilization of a sealed combustion chamber and multiple heat exchangers that remove a significant portion of the waste heat from flue gasses. Because multiple heat exchangers are used to remove waste heat from the escaping flue gasses, some of the flue gasses condense and must be drained.

This measure was developed to be applicable to the following program types: TOS, NC. If applied to other program types, the measure savings should be verified.

DEFINITION OF EFFICIENT EQUIPMENT

To qualify for this measure the installed equipment must be a boiler used 80% or more for space heating, not process, and boiler AFUE, E_T (thermal efficiency), or E_C (combustion efficiency) rating must be rated greater than or equal to 85% for hot water boilers and 83% for steam boilers.

DEFINITION OF BASELINE EQUIPMENT

Dependent on when the unit is installed and whether the unit is hot water or steam. The baseline efficiency source is the Energy Independence and Security Act of 2007 with technical amendments from Federal Register, volume 81, Number 10, January 15, 2016 for boilers <300,000 Btu/hr and Federal Register, volume 74, Number 139, July 22, 2009 for boiler ≥300,000 Btu/hr.

For boilers <300,000 Btu/hr the technical amendments include the recent compliance dates for gas-fired hot water and steam boilers manufactured on or after January 15, 2021. 555

Note: A new Federal Standard, applicable to only natural-draft, gas-fired steam packaged boilers, becomes effective March 2, 2022. However, this measure characterization is not adopting those appliance standards until January 1, 2023. Additionally, new Federal Standards, applicable to all hot water and steam commercial packaged boilers < 10,000,000 Btu/hr input capacity, becomes effective January 10, 2023.

DEEMED LIFETIME OF EFFICIENT EQUIPMENT

The expected measure life is assumed to be 25 years. 556

DEEMED MEASURE COST

The measure cost for this technology is tiered based on the boiler type and combustion efficiencies. As installation costs for the base case and the measure case units are assumed to be the same, labor costs are not specified for this measure.

Incremental and Gross Measure costs for Process Boilers

	Incremental	Full Installed
Boiler Type	Measure Cost	Measure Cost
	(\$/KBtu) ⁵⁵⁷	(\$/KBtu) ⁵⁵⁸
Hot Water Boiler ≥85% E _C and <90% E _C	\$2.17	\$12.94
Hot Water Boiler ≥90% E _C	\$12.17	\$22.95
Steam Boiler >83% E _C and <85% E _C	\$4.35	\$19.24

⁵⁵⁵ Code of Federal Regulations, effective January 15, 2021 (10 CFR 432(e)(3)).

558 Ibid.

⁵⁵⁶ Consistent with DOE assumption determined through a literature review in Appendix 8-F of the Department of Energy Commercial Technical Support Document.

⁵⁵⁷ Ibid.

Boiler Type	Incremental Measure Cost (\$/KBtu) ⁵⁵⁷	Full Installed Measure Cost (\$/KBtu) ⁵⁵⁸
Modular Steam Boiler Arrays (<u>></u> 85% E _c) ⁵⁵⁹	Cus	tom

LOADSHAPE

N/A

COINCIDENCE FACTOR

N/A

Algorithm

CALCULATION OF ENERGY SAVINGS

ELECTRIC ENERGY SAVINGS

N/A

SUMMER COINCIDENT PEAK DEMAND SAVINGS

N/A

NATURAL GAS ENERGY SAVINGS

 Δ Therms = EFLH * Capacity * ((Efficiency_{EE} - Efficiency_{Base}) / Efficiency_{Base}) / 100,000

Where:

EFLH = Equivalent Full Load Hours for heating in Existing Buildings or New Construction are

provided in section 4.4 HVAC End Use

Capacity = Nominal Heating Input Capacity Boiler Size (Btu/hr) for efficient unit not existing unit

= custom Boiler input capacity in Btu/hr

Efficiency_{Base} = Baseline Boiler Efficiency Rating, dependant on year and boiler type

Hot water boiler baseline:

Boiler Capacity and Distribution Type	Efficiency
Hot Water <300,000 Btu/hr ⁵⁶⁰	84% AFUE
Hot Water ≥300,000 & ≤2,500,000 Btu/hr ⁵⁶¹	80% E _T
Hot Water >2,500,000 Btu/hr ⁵⁶²	82% E _C

Steam boiler baseline:

⁵⁵⁹ Miura Modular Boilers, https://s29958.pcdn.co/wp-content/uploads/2019/03/LXBrochure2016.pdf

⁵⁶⁰ Code of Federal Regulations, effective January 15, 2021 (10 CFR 432(e)(3)).

⁵⁶¹ Thermal Efficiency. Code of Federal Regulations, effective March 2, 2012 (10 CFR 431.87).

⁵⁶² Combustion Efficiency. Code of Federal Regulations, effective March 2, 2012 (10 CFR 431.87).

Boiler Capacity and Distribution Type	Efficiency
Steam <300,000 Btu/hr	82% AFUE
Steam - all except natural draft ≥300,000 & ≤2,500,000 Btu/hr ⁵⁶³	79% TE
Steam - natural draft ≥300,000 & ≤2,500,000 Btu/hr	77% TE
Steam - all except natural draft >2,500,000 Btu/hr	79% TE
Steam - natural draft >2,500,000 Btu/hr	77% TE

Efficiency_{EE} = Efficent Boiler Efficiency Rating

=actual value, specified to one significant digit (i.e., 95.7%)

For example, a 150,000 btu/hr water boiler meeting AFUE 90% is installed in Rockford at a high rise office building, in the year 2022

 Δ Therms = 2,089* 150,000 * (0.90-0.840)/0.840) / 100,000 Btu/Therm

= 224 Therms

WATER IMPACT DESCRIPTIONS AND CALCULATION

N/A

DEEMED O&M COST ADJUSTMENT CALCULATION

N/A

MEASURE CODE: CI-HVC-BOIL-V09-220101

REVIEW DEADLINE: 1/1/2023

⁵⁶³ Code of Federal Regulations, effective March 2, 2012 (10 CFR 431.87). Includes efficiency requirements for all steam boilers ≥ 300,000 Btu/hr.

4.4.11 High Efficiency Furnace

DESCRIPTION

This measure covers the installation of a residential sized (<225,000 Btu/hr) or commercial sized (>=225,000 Btu/hr) high efficiency gas furnace in lieu of a standard efficiency gas furnace in a commercial or industrial space. Note commercial sized condensing gas units (>= 225,000 Btu/hr) heating 100% outside air should use 4.4.37 Unitary HVAC Condensing Furnace if appropriate. High efficiency gas furnaces achieve savings through the utilization of a sealed, super insulated combustion chamber, more efficient burners, and multiple heat exchangers that remove a significant portion of the waste heat from the flue gasses. Because multiple heat exchangers are used to remove waste heat from the escaping flue gasses, most of the flue gasses condense and must be drained.

This measure also describes savings from a brushless permanent magnet (BPM) motor (known and referred in this measure as an electronically commutated motor (ECM)) compared to a lower efficiency motor within a residential sized unit. Time of Sale and New Construction scenarios can no longer claim these electrical savings, as federal standards make ECM blower fan motors a requirement for residential-sized furnaces.⁵⁶⁴ Savings however are available from replacing an operational inefficient furnace with a new furnace with an ECM prior to the end of its life.

This measure was developed to be applicable to the following program types: TOS, NC and EREP. If applied to other program types, the measure savings should be verified.

Time of sale:

a. The installation of a new high efficiency, gas-fired condensing furnace in a commercial location. This could relate to the replacement of an existing unit at the end of its useful life, or the installation of a new system.

Early replacement:

Early Replacement determination will be based on meeting the following conditions:

- The existing unit is operational when replaced, or
- The existing unit requires minor repairs (<\$528).⁵⁶⁵
- All other conditions will be considered Time of Sale.

The Baseline AFUE of the existing unit replaced:

- If the AFUE of the existing unit is known and <=75%, the Baseline AFUE is the actual AFUE value of the unit replaced. If the AFUE is >75%, the Baseline AFUE = 80%.
- If the AFUE of the existing unit is unknown, use assumptions in variable list below (AFUE(exist)).
- If the operational status or repair cost of the existing unit is unknown, use time of sale assumptions.

DEFINITION OF EFFICIENT EQUIPMENT

year.

To qualify for this measure the installed equipment must be a furnace with input energy less than 225,000 Btu/hr rated natural gas fired furnace with an Annual Fuel Utilization Efficiency (AFUE) rating and fan electrical efficiency exceeding the program requirements:

As part of the code of federal regulations, energy conservation standards for covered residential furnace fans become effective on July 3, 2019 (10 CFR 430.32(y)). The expectation is the baseline will essentially become an ECM motor.
 The Technical Advisory Committee agreed that if the cost of repair is less than 20% of the new baseline replacement cost it can be considered early replacement. Note the non-inflated cost is used as this would be a cost consideration in the program

DEFINITION OF BASELINE EQUIPMENT

Time of Sale: The current Federal Standard for gas furnaces <225,000 Btu/hr is an AFUE rating of 80%.

For furnaces ≥225,000 Btu/hr, the baseline AFUE rating is also 80%. Note: a new Federal Standard will become effective January 1, 2023 increaseing this to 81%.

Early replacement: The baseline for this measure is the efficiency of the existing equipment for the assumed remaining useful life of the unit and a new baseline 80% AFUE for Residential sized or 81% AFUE for Commercial sized unit for the remainder of the measure life.

DEFINITION OF MEASURE LIFE

The expected measure life is assumed to be 16.5 years. 566

Remaining life of existing equipment is assumed to be 5.5 years. 567

DEEMED MEASURE COST

Time of Sale: The incremental capital cost for this measure depends on efficiency as listed below: 568

AFUE	Installation Cost	Incremental Install Cost
80%	\$2011	n/a
90%	\$2641	\$630
91%	\$2727	\$716
92%	\$2813	\$802
93%	\$3025	\$1,014
94%	\$3237	\$1,226
95%	\$3449	\$1,438
96%	\$3661	\$1,650
97%	\$3873	\$1,862

Early Replacement: The full installation cost is provided in the table above. The assumed deferred cost (after 5.5 years) of replacing existing equipment with a new 80% baseline unit is assumed to be \$2,296.⁵⁶⁹ This cost should be discounted to present value using the nominal discount rate.

LOADSHAPE

N/A

COINCIDENCE FACTOR

N/A

⁵⁶⁶ Average of 15-18 year lifetime estimate made by the Consortium for Energy Efficiency in 2010.

⁵⁶⁷ Assumed to be one third of effective useful life.

⁵⁶⁸ Based on data from Appendix E of the US DOE Appliance Standards Technical Support Documents including equipment cost and installation labor. Where efficiency ratings are not provided, the values are interpolated from those that are.

⁵⁶⁹ \$2641 inflated using 1.91% rate.

Algorithm

CALCULATION OF SAVINGS

ELECTRIC ENERGY SAVINGS

Residential sized (<225,000 Btu/hr), Early Replacement Only:

For remaining useful life of the existing furnace (assumed 5.5 years):

ΔkWh = Heating Savings + Cooling Savings + Shoulder Season Savings

Where:

Heating Savings = Brushless DC motor or Electronically commutated motor (ECM)

= 418 kWh⁵⁷⁰

Cooling Savings = Brushless DC motor or electronically commutated motor (ECM)

savings during cooling season

If air conditioning = 263 kWh
If no air conditioning = 175 kWh

If unknown (weighted average)= 241 kWh⁵⁷¹

Shoulder Season Savings = Brushless DC motor or electronically commutated motor (ECM)

savings during shoulder seasons

= 51 kWh

For example, a blower motor in a low rise office building where air conditioning presence is unknown:

ΔkWh = Heating Savings + Cooling Savings + Shoulder Season Savings

= 418 +241 + 51

= 710 kWh

For remaining measure life of the existing furnace (next 11 years): 0 kWh

All other applications assume 0 kWh.

SUMMER COINCIDENT PEAK DEMAND SAVINGS

Residential sized (<225,000 Btu/hr) Early Replacement Only:

For remaining useful life of the existing furnace (assumed 5.5 years):

For units that have evaporator coils and condensing units and are cooling in the summer in addition to heating in the winter the summer coincident peak demand savings should be calculated. If the unit is not equipment with coils or condensing units, the summer peak demand savings will not apply.

⁵⁷⁰ To estimate heating, cooling and shoulder season savings for Illinois, VEIC adapted results from a 2009 Focus on Energy study of BPM blower motor savings in Wisconsin. This study included effects of behavior change based on the efficiency of new motor greatly increasing the amount of people that run the fan continuously. The savings from the Wisconsin study were adjusted to account for different run hour assumptions (average values used) for Illinois. See: FOE to IL Blower Savings.xlsx.

⁵⁷¹ The weighted average value is based on assumption that 75% of buildings installing BPM furnace blower motors have Central AC.

ΔkW = (CoolingSavings/HOURSyear) * CF

Where:

HOURSyear = Actual hours per year if known, otherwise use hours from Table below for building type: 572

Building Type	HOURSyear	Model source
Assembly	2150	eQuest
Assisted Living	4373	eQuest
Auto Dealership	1605	OpenStudio
College	4065	OpenStudio
Convenience Store	2084	eQuest
Drug Store	1708	OpenStudio
Elementary School	2649	OpenStudio
Emergency Services	3277	OpenStudio
Garage	2102	eQuest
Grocery	5470	OpenStudio
Healthcare Clinic	6364	OpenStudio
High School	3141	eQuest
Hospital - VAV econ	8707	OpenStudio
Hospital - CAV econ	2336	OpenStudio
Hospital - CAV no econ	4948	OpenStudio
Hospital - FCU	8760	OpenStudio
Manufacturing Facility	2805	eQuest
MF - High Rise	6823	OpenStudio
MF - Mid Rise	4996	OpenStudio
Hotel/Motel – Guest	4155	OpenStudio
Hotel/Motel - Common	6227	OpenStudio
Movie Theater	2120	eQuest
Office - High Rise - VAV econ	3414	OpenStudio
Office - High Rise - CAV econ	4849	eQuest
Office - High Rise - CAV no econ	6049	OpenStudio
Office - High Rise - FCU	5341	OpenStudio
Office - Low Rise	3835	OpenStudio
Office - Mid Rise	3040	OpenStudio
Religious Building	2830	eQuest
Restaurant	2305	OpenStudio
Retail - Department Store	2528	eQuest
Retail - Strip Mall	2266	eQuest
Warehouse	770	eQuest
Unknown	2987	n/a

CF =Summer Peak Coincidence Factor for measure is provided below for different building types:⁵⁷³

HVAC Pumps	CF
Assembly	48.3%
Assisted Living	52.9%

 $^{^{572}}$ Hours per year are estimated using the eQuest or OpenStudio models as the total number of hours the cooling system is operating for each building type.

 $^{^{\}rm 573}$ Coincidence Factors are estimated using the eQuest models.

HVAC Pumps	CF
College	14.2%
Convenience Store	57.1%
Elementary School	33.3%
Emergency Services	19.6%
Garage	61.9%
Grocery	47.5%
Healthcare Clinic	61.9%
High School	28.8%
Hospital - VAV econ	57.6%
Hospital - CAV econ	61.5%
Hospital - CAV no econ	64.8%
Hospital - FCU	60.9%
Manufacturing Facility	43.3%
MF - High Rise - Common	43.7%
MF - Mid Rise	24.3%
Hotel/Motel - Guest	62.9%
Hotel/Motel - Common	64.6%
Movie Theater	41.9%
Office - High Rise - VAV econ	43.2%
Office - High Rise - CAV econ	48.3%
Office - High Rise - CAV no econ	50.3%
Office - High Rise - FCU	46.2%
Office - Low Rise	47.4%
Office - Mid Rise	42.8%
Religious Building	43.3%
Restaurant	48.8%
Retail - Department Store	50.5%
Retail - Strip Mall	52.8%
Warehouse	22.5%
Unknown	42.4%

For example, a blower motor in a low rise office building where air conditioning presence is unknown:

$$\Delta$$
kW = (241 / 2481) * 0.474
= 0.05 kW

For remaining measure life of the existing furnace (next 11 years): 0 kW

All other applications assume 0 kWh.

NATURAL GAS ENERGY SAVINGS

Time of Sale:

$$\Delta$$
Therms = (EFLH * Capacity * (AFUE(eff) / AFUE(base) - 1)) / 100,000

Early replacement⁵⁷⁴:

ΔTherms for remaining life of existing unit (1st 5.5 years):

 Δ Therms = (EFLH * Capacity * (AFUE(eff) / AFUE(exist) - 1)) / 100,000

ΔTherms for remaining measure life (next 11 years):

 Δ Therms = (EFLH * Capacity * (AFUE(eff) / AFUE(base)-1)) / 100,000

Where:

EFLH = Equivalent Full Load Hours for heating in Existing Buildings or New Construction

are provided in section 4.4 HVAC End Use

Capacity = Nominal Heating Input Capacity Furnace Size (Btu/hr) for efficient unit not

existing unit

= custom Furnace input capacity in Btu/hr

AFUE(exist) = Existing Furnace Annual Fuel Utilization Efficiency Rating

= Use actual AFUE rating where it is possible to measure or reasonably estimate.

If unknown, assume 64.4 AFUE%. 575

AFUE(base) = Baseline Furnace Annual Fuel Utilization Efficiency Rating

= For residential sized units (<225,000 Btu/hr): 80%⁵⁷⁶

= For commercial sized units (>=225,000 Btu/hr):

Program	AFUE(base)
Time of Sale	80% ⁵⁷⁷
Early Replacement	81% ⁵⁷⁸

AFUE(eff) = Efficent Furnace Annual Fuel Utilization Efficiency Rating.

= Actual. If Unknown, assume 95%.⁵⁷⁹

For example,

 Δ Therms = (1428 * 150,000 * (0.92 / 0.80 - 1)) / 100,000

= 321 Therms

WATER IMPACT DESCRIPTIONS AND CALCULATION

N/A

DEEMED O&M COST ADJUSTMENT CALCULATION

N/A

⁵⁷⁴ The two equations are provided to show how savings are determined during the initial phase of the measure (existing to efficient) and the remaining phase (new baseline to efficient). In practice, the screening tools used may either require a First Year savings (using the first equation) and then a "number of years to adjustment" and "savings adjustment" input which would be the (new base to efficient savings)/(existing to efficient savings).

⁵⁷⁵ Average nameplate efficiencies of all Early Replacement qualifying equipment in Ameren PY3-PY4.

⁵⁷⁶ Residential sized units as per Code of Federal Regulations, effective November, 2015 (10 CFR 432(e)).

⁵⁷⁷ Commercial sized units as per Code of Federal Regulations, effective January 1994 (10 CFR 431(d)).

⁵⁷⁸ Commercial sized units as per Code of Federal Regulations, effective January 1, 2023 (10 CFR 431(d)).

⁵⁷⁹Minimum ENERGY STAR efficiency after 2.1.2012.

MEASURE CODE: CI-HVC-FRNC-V11-220101

REVIEW DEADLINE: 1/1/2025

4.4.12 Infrared Heaters

DESCRIPTION

A natural gas-fired radiant infrared heater uses the combustion of natural gas to heat a metal tube or ceramic panel to a very high temperature (typically between 1200 and 5000 degrees Fahrenheit). The high surface temperature causes radiative heat transfer between the heater surface and its surroundings. The surroundings will re-radiate the heat to occupants and release heat through convection to the air, providing a comfortable environment without directly heating air.

Infrared heaters are ideal for space heating applications where there are elevated ceilings with high thermal stratification, spaces with high ventilation or air infiltration rates, or a need for spot heating within an unconditioned or industrial space. Aircraft hangers, warehouses, greenhouses, manufacturing production areas, pools, and loading docks are space types that can be efficiently served by a radiant infrared heater.

This measure was developed to be applicable to the following program types: TOS, NC. If applied to other program types, the measure savings should be verified.

DEFINITION OF EFFICIENT EQUIPMENT

To qualify for this measure the installed equipment must be a natural gas heater with an electric ignition that uses non-conditioned air for combustion. Gross Radiant Coefficient (GRC) is provided by the manufacturer and defined as the ratio of radiant heat output delivered in Btu to the natural gas input energy.⁵⁸⁰

DEFINITION OF BASELINE EQUIPMENT

The baseline equipment is a standard natural gas fired warm air heater.

DEEMED LIFETIME OF EFFICIENT EQUIPMENT

The expected measure life is assumed to be 15 years. 581

DEEMED MEASURE COST

The incremental capital cost for this measure is \$2.70 per kBtu/hr input capacity. 582

LOADSHAPE

N/A

COINCIDENCE FACTOR

N/A

Algorithm

CALCULATION OF SAVINGS

ELECTRIC ENERGY SAVINGS

N/A

⁵⁸⁰ "AHRI Standard 1330 - 2014 Standard for Performance Rating for Radiant Output of Gas Fired Infrared Heaters". 2014. Air Conditioning, Heating, and Refrigeration Institute. Arlington, VA.

⁵⁸¹ 2020 Michigan Energy Measures Database (MEMD). Please see file "mi_master_measure_database_2020-011020 681298 7.xlsx"

⁵⁸² 2020 Michigan Energy Measures Database (MEMD). Please see file "mi_master_measure_database_2020-011020_681298_7.xlsx"

SUMMER COINCIDENT PEAK DEMAND SAVINGS

N/A

NATURAL GAS ENERGY SAVINGS

Natural gas savings for this measure are based on the standard practice of HVAC designers to size a gas-fired radiant infrared heater at a lower input capacity than an equivalent warm air unit heater for an identical application.

ΔTherms = Therms(base) - Therms(IR)

Therms(base) = Capacity/RSF * EFLH/100,000

Therms(IR) = Capacity * EFLH/100,000

Where:

Capacity = Input capacity of radiant infrared heater in btu/hr

= Actual

RSF = Radiation Sizing Factor, dependent on Gross Radiant Coefficient as listed below: 583,584

If Gross Radiant Coefficient is unavailable, assume RSF = 0.85.

Gross Radiant Coefficient (GRC)	RSF (Radiation Sizing Factor)
GRC < 0.67	0.85
0.67 ≤ GRC	0.70

EFLH = Equivalent Full Load Hours for heating in Existing Buildings or New Construction are

provided in section 4.4 HVAC End Use

100,000 = Btu to therm conversion factor

For example: a radiant heater with a natural gas input capacity of 125,000 Btu/hr and a Gross Radiant Coefficient of 0.45 installed in a warehouse in Chicago will save:

 Δ Therms = Therms(base) - Therms(IR)

Therms(base) = 125,000/0.85*1286/100,000 = 1891.176 Therms

Therms(IR) = 125,000*1286/100,000 = 1607.500 Therms

 Δ Therms = 1891.176 – 1670.500 = 283.676 Therms

WATER IMPACT DESCRIPTIONS AND CALCULATION

N/A

⁵⁸³ 2016 ASHRAE® HANDBOOK: Heating, Ventilating, and Air-Conditioning SYSTEMS AND EQUIPMENT, Inch-Pound Edition, Chapter 16, pg. 16.1, "Energy Conservation," 2016, American Society of Heating, Refrigerating, and Air-Conditioning Engineers, Inc. Atlanta, GA.

⁵⁸⁴ "Put Your Infra-Red Knowledge to the Test". Contracting Canada, July - August 2002.

DEEMED O&M COST ADJUSTMENT CALCULATION

N/A

MEASURE CODE: CI-HVC-IRHT-V02-210101

REVIEW DEADLINE: 1/1/2023

4.4.13 Package Terminal Air Conditioner (PTAC) and Package Terminal Heat Pump (PTHP)

DESCRIPTION

A PTAC is a packaged terminal air conditioner that cools and sometimes provides heat through an electric resistance heater (heat strip). A PTHP is a packaged terminal heat pump. A PTHP uses its compressor year round to heat or cool. In warm weather, it efficiently captures heat from inside your building and pumps it outside for cooling. In cool weather, it captures heat from outdoor air and pumps it into your home, adding heat from electric heat strips as necessary to provide heat.

This measure characterizes:

- a) Time of Sale: the purchase and installation of a new efficient PTAC or PTHP.
- b) Early Replacement: the early removal of an existing PTAC or PTHP from service, prior to its natural end of life, and replacement with a new efficient PTAC or PTHP unit. Savings are calculated between existing unit and efficient unit consumption during the remaining life of the existing unit, and between new baseline unit and efficient unit consumption for the remainder of the measure life. The measure is only valid for non-fuel switching installations for example replacing a cooling only PTAC with a PTHP can currently not use the TRM.

This measure was developed to be applicable to the following program types: TOS NC, EREP. If applied to other program types, the measure savings should be verified.

DEFINITION OF EFFICIENT EQUIPMENT

In order for this characterization to apply, the efficient equipment is assumed to be PTACs or PTHPs that exceed baseline efficiencies.

DEFINITION OF BASELINE EQUIPMENT

Time of Sale: the baseline condition is equipment that meets the Code energy efficiency requirements (IECC or Code of Federal Regulations whichever is higher) in effect on the date of equipment purchase (if date is unknown, assume current Code minimum).

Early Replacement: the baseline is the existing PTAC or PTHP for the assumed remaining useful life of the unit and the new baseline as defined above for the remainder of the measure life.

DEEMED LIFETIME OF EFFICIENT EQUIPMENT

The expected measure life is assumed to be 8 years. 585

Remaining life of existing equipment is assumed to be 3 years. 586

DEEMED MEASURE COST

Time of Sale: The incremental capital cost for this equipment is estimated to be \$84/ton. 587

Early Replacement: The measure cost is the full cost of removing the existing unit and installing a new one. The actual program cost should be used. If unknown assume \$1,047 per ton. 588

⁵⁸⁵ Based on 2015 DOE Technical Support Document, as recommended in Navigant 'ComEd Effective Useful Life Research Report', May 2018.

⁵⁸⁶Standard assumption of one third of effective useful life.

⁵⁸⁷ DEER 2008. This assumes that baseline shift from IECC 2012 to IECC 2015 carries the same incremental costs. Values should be verified during evaluation.

⁵⁸⁸ Based on DCEO – IL PHA Efficient Living Program data.

Illinois Statewide Technical Reference Manual – 4.4.13 Package Terminal Air Conditioner (PTAC) and Package Terminal Heat Pump (PTHP)

The assumed deferred cost (after 5 years) of replacing existing equipment with new baseline unit is assumed to be \$1,039 per ton. 589 This cost should be discounted to present value using the nominal discount rate.

LOADSHAPE

Loadshape CO3 - Commercial Cooling

COINCIDENCE FACTOR

The summer peak coincidence factor for cooling is provided in two different ways below. The first is used to estimate peak savings during the utility peak hour and is most indicative of actual peak benefits, and the second represents the *average* savings over the defined summer peak period, and is presented so that savings can be bid into PJM's capacity market. Both values provided are based on analysis of Itron eShape data for Missouri, calibrated to Illinois loads, supplied by Ameren.

```
CF_{SSP} = Summer System Peak Coincidence Factor for Commercial cooling (during system peak hour)
= 91.3% ^{590}
CF_{PJM} = PJM Summer Peak Coincidence Factor for Commercial cooling (average during peak period)
= 47.8% ^{591}
```

Algorithm

CALCULATION OF SAVINGS

ELECTRIC ENERGY SAVINGS

Electric savings for PTACs and PTHPs should be calculated using the following algorithms

ENERGY SAVINGS

Time of Sale:

```
PTAC \DeltakWh<sup>592</sup> = Annual kWh Savings<sub>cool</sub>
```

PTHP ΔkWh = Annual kWh Savings_{cool +} Annual kWh Savings_{heat}

Annual kWh Savings_{cool} = $(kBtu/hr_{cool}) * [(1/EERbase) - (1/EERee)] * EFLH_{cool}$

Annual kWh Savings_{heat} = (kBtu/hr_{heat})/3.412 * [(1/COPbase) - (1/COPee)] * EFLH_{heat}

Early Replacement:

ΔkWh for remaining life of existing unit (1st 5years) = Annual kWh Savings_{cool +} Annual kWh Savings_{heat}

Annual kWh Savings_{cool} = $(kBtu/hr_{cool}) * [(1/EERexist) - (1/EERee)] * EFLH_{cool}$

Annual kWh Savings_{heat} = $(kBtu/hr_{heat})/3.412 * [(1/COPexist) - (1/COPee)] * EFLH_{heat}$

 Δ kWh for remaining measure life (next 10 years) = Annual kWh Savings_{cool +} Annual kWh Savings_{heat}

Annual kWh Savings_{cool} = $(kBtu/hr_{cool}) * [(1/EERbase) - (1/EERee)] * EFLH_{cool}$

⁵⁸⁹ Based on subtracting TOS incremental cost from the DCEO data and incorporating inflation rate of 1.91%.

⁵⁹⁰ Based on analysis of Itron eShape data for Missouri, calibrated to Illinois loads, supplied by Ameren. The AC load during the utility's peak hour is divided by the maximum AC load during the year.

⁵⁹¹ Based on analysis of Itron eShape data for Missouri, calibrated to Illinois loads, supplied by Ameren. The average AC load over the PJM peak period (1-5pm, M-F, June through August) is divided by the maximum AC load during the year.

⁵⁹² There are no heating efficiency improvements for PTACs since although some do provide heating, it is always through electric resistance and therefore the COPbase and COPee would be 1.0.

Annual kWh Savings_{heat} = (kBtu/hr_{heat})/3.412 * [(1/COPbase) - (1/COPee)] * EFLH_{heat}

Where:

kBtu/hr_{cool} = capacity of the cooling equipment in kBtu per hour (1 ton of cooling capacity equals 12

kBtu/hr).

= Actual installed

EFLH_{cool} = Equivalent Full Load Hours for cooling in Existing Buildings or New Construction are

provided in section 4.4 HVAC End Use:

EFLH_{heat} = Equivalent Full Load Hours for heating in Existing Buildings or New Construction are

provided in section 4.4 HVAC End Use

EERexist = Energy Efficiency Ratio of the existing equipment

= Actual. If unknown assume 10.2 EER for PTAC and 10.4 EER for PTHP. 593

EERbase = Energy Efficiency Ratio of the baseline equipment; see the table below for values.

= Based on applicable Code on date of equipment purchase (if unknown assume current

Code

⁵⁹³ Efficiency of existing unit is estimated based on the 2012 IECC building energy code standard sized, and assuming a 1 ton unit; PTAC: EER = 13.8 - (0.3 * 12,000/1,000) = 10.2, and PTHP: EER = 14 - (0.3 * 12,000/1,000) = 10.4.

Copy of Table C403.2.3(3): Minimum Efficiency Reguirements: Electrically operated packaged terminal air conditioners, packaged terminal heat pumps

Equipment Type	IECC 2015/2018 Minimum Efficiency (baseline effective 1/1/2016)	Federal Regulations Minimum Efficiency (baseline effective 1/1/2019)
PTAC (Cooling mode) Standard Sized	14.0 – (0.300 x Cap/1000) EER	14.0 – (0.300 x Cap/1000) EER Compliance date: 1/1/2017
PTAC (Cooling mode) Non-Standard Size*	10.9 – (0.213 x Cap/1000) EER	10.9 – (0.213 x Cap/1000) EER Compliance date: 10/7/2010
PTHP (Cooling mode) Standard Sized	14.0 – (0.300 x Cap/1000) EER	14.0 – (0.300 x Cap/1000) EER Complainace date: 10/8/2012
PTHP (Cooling mode) Non-Standard Size*	10.8 – (0.213 x Cap/1000) EER	10.8 – (0.213 x Cap/1000) EER Compliance date: 10/7/2010
PTHP (Heating mode) Standard Sized	3.2 – (0.026 x Cap/1000) COP	3.7 – (0.052 x Cap/1000) COP Compliance date: 10/8/2012
PTHP (Heating mode) Non-Standard Size*	2.9 – (0.026 x Cap/1000) COP	2.9 – (0.026 x Cap/1000) COP Compliance date: 10/7/2010

Table notes: "Cap" = The rated cooling capacity of the project in Btu/hr. If the units capacity is less than 7000 Btu/hr, use 7,000 Btu/hr in the calculation. If the unit's capacity is greater than 15,000 Btu/hr, use 15,000 Btu/hr in the calculations.

^{*} Non-Standard Size apply only to units with existing sleeves less than 16 inches (406mm) in height and less than 42 inches (1067 mm) in width. Replacement unit shall be factory labeled as follows "MANUFACTURED FOR REPLACEMENT APPLICATIONS ONLY; NOT TO BE INSTALLED IN NEW CONSTRUCTION PROJECTS".

EERee	= Energy Efficiency Ratio of the energy efficient equipment. For air-cooled units < 65
	The Allieum Fleed at the state of the state

kBtu/hr, if the actual EERee is unknown, assume the following conversion from SEER to

EER for calculation of peak savings⁵⁹⁴: EER = $(-0.02 * SEER^2) + (1.12 * SEER)$

= Actual installed

kBtu/hr_{heat} = capacity of the heating equipment in kBtu per hour.

= Actual installed

3.412 = Btu per Wh.

COPexist = coefficient of performance of the existing equipment

= Actual. If unknown assume 1.0 COP for PTAC units and 2.9 COP for PTHPs⁵⁹⁵

COPbase = coefficient of performance of the baseline equipment; see table above for values.

COPee = coefficient of performance of the energy efficient equipment.

= Actual installed.

 ⁵⁹⁴ Based on Wassmer, M. (2003). A Component-Based Model for Residential Air Conditioner and Heat Pump Energy Calculations. Masters Thesis, University of Colorado at Boulder. Note this is appropriate for single speed units only.
 ⁵⁹⁵ Efficiency of existing unit is estimated based on the 2012 IECC building energy code, and assuming a 1 ton unit; COP = 3.2 – (0.026 * 12,000/1,000) = 2.9.

Time of Sale (assuming new construction baseline):

For example, a 1 ton PTAC with an efficient EER of 12 in a guest room of a hotel in Rockford with a building permit dated after 1/1/2016 saves:

= 160 kWh

Early Replacement (assuming replacement baseline for deferred replacement in 3 years):

For example, a 1 ton PTHP with an efficient EER of 12, COP of 3.0 in a guest room of a hotel in Rockford replaces a PTAC unit (with electric resistance heat) with unknown efficiency.

ΔkWh for remaining life of existing unit (1st 3 years)

= 4,306 kWh

ΔkWh for remaining measure life (next 5 years)

$$= (12 * (1/10.4 - 1/12) * 1,042) + (12/3.412 * (1/1.0 - 1/3.0) * 1,758)$$

= 160 + 4,122

= 4,282 kWh

SUMMER COINCIDENT PEAK DEMAND SAVINGS

Time of Sale:

$$\Delta kW$$
 = (kBtu/hr_{cool}) * [(1/EERbase) – (1/EERee)] *CF

Early Replacement:

 ΔkW for remaining life of existing unit (1st 5years) = (kBtu/hr_{cool}) * [(1/EERexist) – (1/EERee)] *CF

ΔkW for remaining measure life (next 10 years) = (kBtu/hr_{cool}) * [(1/EERbase) – (1/EERee)] *CF

Where:

CF_{SSP} = Summer System Peak Coincidence Factor for Commercial cooling (during system peak hour)

= 91.3% 596

CF_{PJM} = PJM Summer Peak Coincidence Factor for Commercial cooling (average during peak period)

=47.8% 597

⁵⁹⁶ Based on analysis of Itron eShape data for Missouri, calibrated to Illinois loads, supplied by Ameren. The AC load during the utility's peak hour is divided by the maximum AC load during the year.

⁵⁹⁷ Based on analysis of Itron eShape data for Missouri, calibrated to Illinois loads, supplied by Ameren. The average AC load over the PJM peak period (1-5pm, M-F, June through August) is divided by the maximum AC load during the year.

Illinois Statewide Technical Reference Manual – 4.4.13 Package Terminal Air Conditioner (PTAC) and Package Terminal Heat Pump (PTHP)

Time of Sale:

For example, a 1 ton replacement cooling unit with no heating with an efficient EER of 12 with a building permit dated after 1/1/2016 saves:

$$\Delta kW_{SSP}$$
 = $(12 * (1/10.4 - 1/12) *0.913$
= 0.1405 kW

For example, a 1 ton PTHP with an efficient EER of 12, COP of 3.0 replacing a PTAC unit with unknown efficiency saves:

 Δ kW for remaining life of existing unit (1st 3 years):

$$\Delta kW_{SSP}$$
 = 12 * (1/10.2 - 1/12) * 0.913

= 0.1611 kW

ΔkW for remaining measure life (next 5 years):

$$\Delta kW_{SSP}$$
 = 12 * (1/10.4 - 1/12) * 0.913

= 0.1405 kW

NATURAL GAS ENERGY SAVINGS

N/A

WATER IMPACT DESCRIPTIONS AND CALCULATION

N/A

DEEMED O&M COST ADJUSTMENT CALCULATION

N/A

MEASURE CODE: CI-HVC-PTAC-V11-220101

REVIEW DEADLINE: 1/1/2025

4.4.14 Pipe Insulation

DESCRIPTION

This measure provides rebates for installation of 1'' - 4'' fiberglass, foam, calcium silicate or other types of insulation with similar insulating properties to existing bare pipe on straight piping as well as other pipe components such as elbows, tees, valves, and flanges for all non-residential installations.

Savings are provided in two forms; default savings estimates on a per linear foot basis and savings calculated with a multitude of varying parameters with the use of an external calculator⁵⁹⁸. The default savings estimates are provided in the 'Calculation of Savings' section below. They provide estimated savings for measure applications with select and default parameters. The external tool, however, allows more flexibility and provides comprehensive analysis to pipe insulation projects, taking into account all on-site variables.

Default per linear foot savings estimates are provided for the both exposed indoor or above ground outdoor piping distributing fluid in the following system types (natural gas fired systems only):

- Hydronic heating systems (with or without outdoor reset controls), including:
 - o boiler systems that do not circulate water around a central loop and operate upon demand from a thermostat ("non-recirculation")
 - systems that recirculate during heating season only ("Recirculation heating season only")
 - systems recirculating year round ("Recirculation year round")
- Domestic hot water
- Low and high-pressure steam systems
 - o non-recirculation
 - recirculation heating season only
 - o recirculation year round

With the use of the external tool to account for varying parameter inputs, savings are calculated using the "Pipe Insulation" calculator available on the Nicor Gas website at: https://www.nicorgas.com/emerging. Savings are approached through the following inputs:

- Pipe Material: Copper, Steel, Stainless Steel
- Pipe Location: Indoor (Heated, Semi-Heated, 599 Unheated, Unspecified) or Outdoor
- Application: Hot Water Space Heating, Steam (5, 15, 40, 65, 100, 150 psi) for various system types detailed in the subsequent system type list below
- Thermal Regain Factor (based on pipe location)
- Building Type ⁶⁰⁰
- Nominal Pipe Size (inches)
- Insulation Thickness (inches): 1"-4", specified in ½" increments 601
- Hot Water/Steam Boiler Efficiency (%): 75%-90%, specified in 2.5% increments
- Climate Zone: Rockford, Chicago, Springfield, Belleville, Marion
- Length of Installed Pipe (feet)
- Number of Elbows, Tees, Flanges, and/or Valves ⁶⁰²

⁵⁹⁸ Please see; 'C&I Pipe Insulation Calculator Access.docx' for directions on accessing the external calculator. The use of other comparable external calculators are allowed if the functionality mirrors the savings approach detailed in this characterization.
⁵⁹⁹ Unconditioned space with heat transfer to conditioned space (e.g. boiler room, ceiling plenum, basement, crawlspace, wall, etc.)

⁶⁰⁰ Comprehensive list of building types available in Section 4.4, HVAC End Use of IL TRM.

⁶⁰¹ For insulation thicknesses greater than 4", savings can be claimed based on 4" insulation thickness.

⁶⁰² Equivalent length of elbows and tees is based on methodology described in ANSI/ASME B36.19. Equivalent length of flanges and valves is based on methodology described in ATSM Standard C1129-12.

Process piping can also use the algorithms provided but requires custom entry of hours.

For new construction applications, minimum qualifying nominal pipe diameter is 1". Piping must have at least 1" of insulation and outdoor piping must include an all-weather protective jacket. New advanced insulating materials may be thinner and savings can be calculated with 3E Plus v4.1.

The relevant code of compliance should be followed for direction on minimum permitted insulation thickness for a nominal pipe diameter. As per the International Energy Conservation Code (IECC) 2018, the minimum permitted insulation thickness is 1" for installations pertaining to new construction or major renovation heating HVAC applications ⁶⁰³. However, there are exceptions based on Fluid Operating Temperature Range, Insulation thermal conductivity range, install locations and pipe sizes –indicating the minimum insulation thickness required for parameters described in the column headers presented in the table below.

Fluid Operating	Insulation Co	onductivity	ctivity Nominal Pipe or Tube Size (inches)				
Temperature Range and Usage (°F)	Conductivity Btu.in/(h.ft².°F)	Mean Rating Temperature, °F	<1	1 to <1.5	1.5 to <4	4 to <8	≥8
>350	0.32 - 0.34	250	4.5	5.0	5.0	5.0	5.0
251 - 350	0.29 - 0.32	200	3.0	4.0	4.5	4.5	4.5
201 - 250	0.27 - 0.30	150	2.5	2.5	2.5	3.0	3.0
141 - 200	0.25 - 0.29	125	1.5	1.5	2.0	2.0	2.0
105 - 140	0.21 - 0.28	100	1.0	1.0	1.5	1.5	1.5
40 -60	0.21 - 0.27	75	0.5	0.5	1.0	1.0	1.0
<40	0.20 - 0.26	50	0.5	1.0	1.0	1.0	1.5

Note – The above table is not representative of the applicability of the workpaper measure and does not reflect any limitations in the web-based calculator. This is merely the requirements cited by the IECC 2018 code for pipe insulation.

This measure was developed to be applicable to the following program types: RF, DI

If applied to other program types, the measure savings should be verified.

DEFINITION OF EFFICIENT EQUIPMENT

The efficient case is installing pipe wrap insulation to a length of pipe. Indoor piping must have at least 1" of insulation (or equivalent R-value) and outdoor piping must have at least 2" of insulation (or equivalent R-value) and include an all-weather protective jacket. Minimum qualifying pipe diameter is 1." Insulation must be continuous and contiguous over fittings that directly connect to straight pipe, including elbows and tees. 604

DEFINITION OF BASELINE EQUIPMENT

The base case for savings estimates is a bare pipe. Pipes are required by new construction code to be insulated but are still commonly found uninsulated in older commercial buildings.

DEEMED LIFETIME OF EFFICIENT EQUIPMENT

The measure life is assumed to be 15 years. 605

⁶⁰³ International Energy Conservation Code, 2018; Section C403.11.3 Piping Insulation (Mandatory), Table C403.11.3, Page C-69. ⁶⁰⁴ ASHRAE Handbook—Fundamentals, 23.14; Hart, G., "Saving energy by insulating pipe components on steam and hot water distribution systems", ASHRAE Journal, October 2011.

⁶⁰⁵ Measure Life Report, Residential and Commercial/Industrial Lighting and HVAC Measures, GDS Associates, June 2007.

DEEMED MEASURE COST

Actual costs should be used if known. Otherwise, the deemed measure costs below based on RS Means⁶⁰⁶ pricing reference materials may be used.⁶⁰⁷ The following table summarizes the estimated costs for this measure per foot of insulation added and include installation costs:

Insulation Thickness				
	1 Inch	1.5 Inches	2 Inches	2.5 Inches
Pipe- RS Means #	220719.10.5140	220719.10.4900	220719.10.4900	Extrapolated
Jacket- RS Means #	220719.30.0152 & 220719.40.0240	220719.30.0140 & 220719.40.0140	220719.30.0140 & 220719.40.0140	220719.30.0140 & 220719.40.0140
Pipe Insulation Type	Calcium Silicate	Calcium Silicate	Calcium Silicate	Calcium Silicate
Jacket Type (Indoor)	PVC	PVC	PVC	PVC
Jacket Type (Outdoor)	Aluminum	Aluminum	Aluminum	Aluminum
Insulation Cost per foot [1]	\$11.45	\$15.73	\$20.23	\$24.58
Jacket Cost per foot (Indoor) [2]	\$4.90	\$6.70	\$6.70	\$6.70
Jacket Cost per foot (Outdoor) [3]	\$6.75	\$9.27	\$9.27	\$9.27
Total Cost per foot (Indoor) = [1+2]	\$16.35	\$22.43	\$26.93	\$31.28
Total Cost per foot (Outdoor) = [1+3]	\$18.20	\$25.00	\$29.50	\$33.85

Insulation Thickness (continued)				
	3 Inches	3.5 Inches 4 Inches		
Pipe- RS Means #	220719.10.4900	Extrapolated	Extrapolated	
Jacket- RS Means #	220719.30.0140 &	220719.30.0140 &	220719.30.0140 &	
Jacket- KS MeallS #	220719.40.0140	220719.40.0140	220719.40.0140	
Pipe Insulation Type	Calcium Silicate	Calcium Silicate	Calcium Silicate	
Jacket Type (Indoor)	PVC	PVC	PVC	
Jacket Type (Outdoor)	Aluminum	Aluminum	Aluminum	
Insulation Cost per foot [1]	\$28.92	\$33.32	\$37.70	
Jacket Cost per foot (Indoor) [2]	\$6.70	\$6.70	\$6.70	
Jacket Cost per foot (Outdoor) [3]	\$9.27	\$9.27	\$9.27	
Total Cost per foot (Indoor) =	\$35.62	\$40.02	644.40	
[1+2]	\$55.0Z	\$40.02	\$44.40	
Total Cost per foot (Outdoor) =	¢20 10	¢42.50	¢46.07	
[1+3]	\$38.19	\$42.59	\$46.97	

LOADSHAPE

N/A

COINCIDENCE FACTOR

N/A

 $^{^{606}}$ RS Means 2008. Mechanical Cost Data, pages 106 to 119

⁶⁰⁷ RS Means 2010: "for fittings, add 3 linear feet for each fitting plus 4 linear feet for each flange of the fitting"

Algorithm

CALCULATION OF SAVINGS

ELECTRIC ENERGY SAVINGS

N/A

SUMMER COINCIDENT PEAK DEMAND SAVINGS

N/A

NATURAL GAS SAVINGS

 Δ therms per foot⁶⁰⁸ = [((Q_{base} - Q_{eff}) * EFLH) / (100,000 * ηBoiler)] * TRF

= [Modeled or provided by tables below] * TRF

 Δ therms = $(L_{sp} + L_{oc,i}) * \Delta$ therms per foot

Where:

EFLH = Equivalent Full Load Hours for Heating in Existing Buildings or New Construction

= Actual or defaults by building type provided in Section 4.4, HVAC end use

For year round recirculation or domestic hot water:

= 8,766

For heating season recirculation, hours with the outside air temperature below 55°F:

Zone	Hours
Zone 1 (Rockford)	5,039
Zone 2 (Chicago)	4,963
Zone 3 (Springfield)	4,495
Zone 4 (Belleville/	4,021
Zone 5 (Marion)	4,150

Q_{base} = Heat Loss from Bare Pipe (Btu/hr/ft)

= Calculated where possible using 3E Plusv4.1 software. For defaults see table below

Q_{eff} = Heat Loss from Insulated Pipe (Btu/hr/ft)

= Calculated where possible using 3E Plusv4.1 software. For defaults see table below

100,000 = conversion factor (1 therm = 100,000 Btu)

ηBoiler = Efficiency of the boiler being used to generate the hot water or steam in the pipe

= Actual or if unknown use default values given below:

= 81.9% for water boilers 609

= 80.7% for steam boilers, except multifamily low-pressure ⁶¹⁰

⁶⁰⁸This value comes from the reference table "Savings Summary by Building Type and System Type." The formula and the input tables in this section document assumptions used in calculation spreadsheet "Pipe Insulation Savings 2013-11-12.xlsx".

⁶⁰⁹ Average efficiencies of units from the California Energy Commission (CEC).

⁶¹⁰ Ibid.

= 64.8% for multifamily low-pressure steam boilers ⁶¹¹

TRF

= Thermal Regain Factor for pipe location and use, see table below. The Custom TRF option may be used on any pipe location, including pipe locations with deemed TRFs specifically listed in the table below, if supporting justification and calculations for the Custom TRF are provided.

May vary seasonally such as: TRF[summer] * summer hours + TRF[winter] * winter hours where TRF values reflecting summer and winter conditions are apportioned by the hours for those conditions. TRF may also be adjusted by building specific balance point temperature (BPT) and operating hours above and below that BPT. 612

Pipe Location	Assumed Regain	TRF, Thermal Regain Factor
Outdoor	0%	1.0
Indoor, conditioned space during the heating season, 55°F BPT	85%	0.15
Indoor, conditioned space, not during the heating season, 55°F BPT	0%	1.0
Indoor, conditioned, annual use (e.g. hot water or process loads), 55°F BPT	45%	0.55
Indoor, semi- conditioned, (unconditioned space, with heat transfer to conditioned space. E.g., boiler room, ceiling plenum, basement, crawlspace, wall), during the heating season, 55°F BPT	30%	0.70
Indoor, semi-conditioned, not during the heating season, 55°F BPT	0%	1.0
Indoor, semi-conditioned, annual use, 55°F BPT	16%	0.84
Indoor, unconditioned spaces, (no heat transfer to conditioned space)	0%	1.0
Location not specified - Commercial	23%	0.77
Location not specified – Industrial	16%	0.84
Custom	Custom	1 – assumed regain

 L_{sp} = Length of straight pipe to be insulated (linear foot)

= actual installed (linear foot)

= Total equivalent length of the other components (valves and tees) of pipe to be insulated

= Actual installed (linear foot). See table "Equivalent Length of Other Components — Elbows and Tees" for equivalent lengths.

The heat loss estimates (Q_{base} and Q_{eff}) were developed using the 3E Plus v4.1 software program. The energy savings analysis is based on adding 1-inch (indoor) or 2-inch (outdoor) thick insulation around bare pipe. The thermal conductivity of pipe insulation varies by material and temperature rating; to obtain a typical value, a range of

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 $L_{oc,I}$

⁶¹¹ Katrakis, J. and T.S. Zawacki. "Field-Measured Seasonal Efficiency of Intermediate-sized Low-Pressure Steam Boilers". ASHRAE V99, pt. 2, 1993.

⁶¹² Zimmerman, Cliff, Franklin Energy, "Thermal Regain Factor_4-30-14.docx", 2014. Based on climate zone 2. Note 'Location not specified – Commercial' assumes semi-conditioned spaces with 50% pipes providing space heating and 50% providing DHW. 'Location not specified – Commercial' assumes semi-conditioned annual usage.

^{613 3}E Plus is a heat loss calculation software provided by the NAIMA (North American Insulation Manufacturer Association).

materials allowed for this measure were averaged. For insulation materials not in the table below, use 3E Plusv4.0 software to calculate Q_{base} and $Q_{\text{eff.}}$

Insulation Type	Conductivity (Btu.in / hr.ft².ºF @ 75F)	Max temp (ºF)	
Polyethylene foam	0.25	200	
Flexible polyurethane-based foam	0.27	200	
Fiberglass	0.31	250	
Melamine foam	0.26	350	
Flexible silicon foam	0.40	392	
Calcium silicate	0.40	1200	
Cellular glass	0.31	400	
Average conductivity of all these materials (Btu.in / hr.ft².ºF @ 75ºF)	0.31		

The pipe fluid temperature assumption used depends upon both the system type and whether there is outdoor reset controls:

System Type	Fluid temperature assumption (°F)
Hot Water space heating with outdoor reset - Non recirculation	145
Hot Water space heating without outdoor reset - Non recirculation	170
Hot Water space heating with outdoor reset – Recirculation heating season only	145
Hot Water space heating without outdoor reset – Recirculation heating season only	170
Hot Water space heating with outdoor reset – Recirculation year round	130
Hot Water space heating without outdoor reset – Recirculation year round	170
Domestic Hot Water	125
5 psi Steam (low pressure)	225
15 psi Steam (low pressure)	250
40 psi Steam (low pressure)	287
65 psi Steam (high pressure)	312
100 psi Steam (high pressure)	338
150 psi Steam (high pressure)	365

Example System Types	Indoor Insulation, Hot Water	Indoor Insulation, 5 psi Steam	Indoor Insulation, 65 psi Steam	Domestic Hot Water	Outdoor Insulation, Hot Water	Outdoor Insulation, 5 psi Steam	Outdoor Insulation, 65 psi Steam
Insulation thickness (inch)	1	2	2.5	1	3	3.5	4
Temperature, Fluid in Pipe (ºF)	170 (w/o reset) 145 (w/ reset heat) 130 (w/reset year)	225	312	125	170 (w/o reset) 145 (w/ reset heat) 130 (w/reset year)	225	312
Climate Zone				Climate Zone 2: Chicago			
Building Type				Office – Mid Rise			
Operating Time (hrs/yr)	1,629 (non-recirc) 4,963 (recirc heating season) 8,766 (recirc year-round)						
Ambient Temperature (ºF) 614	75	75	75	75	48.6	48.6	48.6
Wind speed (mph) ⁶¹⁵	0	0	0	0	5.0	5.0	5.0
Boiler / Water Heater efficiency	75%	80%	85%	67%	80%	85%	90%
			Pipe paramete	rs			
Pipe Location	Indoor Heated	Indoor Semi-heated	Indoor Unheated	n/a	Outdoor		
Pipe material	Copper	Steel	Stainless Steel	Copper	Copper	Steel	Stainless Steel
Length of Pipe (ft)	100						
Pipe size for Heat Loss Calc	2"	2"	2"	2"	2"	2"	2"
Outer Diameter, Pipe, actual	2.38"	2.38"	2.38"	2.38"	2.38"	2.38"	2.38"
Heat Loss, Bare Pipe (from 3EPlus) (Btu/hr.ft)	113.5 (w/o reset) 77.8 (w/ reset heat) 58 (w/reset year)	232.2	286.3	52	460.2 (w/o reset) 363.4 (w/ reset heat) 306 (w/reset year)	709.5	942.2
			Insulation param	eters			
Average Heat Loss, Insulation (from 3EPlus) (Btu/hr.ft)	21.6 (w/o reset) 15.8 (w/ reset heat) 12.4 (w/reset year)	22.6	31.8	13.25	15.2 (w/o reset) 12.1 (w/ reset heat) 10.2 (w/reset year)	20.4	28.2

Page **287** of **814**

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⁶¹⁴ DOE Weather Data, TMY3 (Typical Meteorological Year), developed by NREL for the average ambient temperature for Aurora, IL.

⁶¹⁵ DOE Weather Data, TMY3 (Typical Meteorological Year), developed by NREL for the average ambient temperature for Aurora, IL.

Example System Types	Indoor Insulation, Hot Water	Indoor Insulation, 5 psi Steam	Indoor Insulation, 65 psi Steam	Domestic Hot Water	Outdoor Insulation, Hot Water	Outdoor Insulation, 5 psi Steam	Outdoor Insulation, 65 psi Steam
			Annual Energy Sav	ings/ft			
Annual Gas Use, Base Case (therms/yr/ft)	2.46 (w/o reset)	4.73 (non recirc)	5.5 (non recirc)		9.37 (w/o reset)	13.6 (non recirc)	17.1 (non recirc)
	5.15 (w/ reset heat)	14.4 (recirc heat)	16.7 (recirc heat)	6.76	22.5 (w/ reset heat)	41.4 (recirc heat)	52.0 (recirc heat)
	6.78 (w/reset year)	25.4 (recirc year)	29.5 (recirc year)		33.5 (w/reset year)	73.2 (recirc year)	91.8 (recirc year)
Annual Gas Use, Measure case	0.46 (w/o reset)	0.43 (non recirc)	0.6 (non recirc)		0.3 (w/o reset)	0.4 (non recirc)	0.6 (non recirc)
	1.05 (w/ reset heat)	1.4 (recirc heat)	1.8 (recirc heat)	1.73	0.7 (w/ reset heat)	1.2 (recirc heat)	1.6 (recirc heat)
(therms/yr/ft)	1.48 (w/reset year)	2.4 (recirc year)	3.2 (recirc year)		1.1 (w/reset year)	2.1 (recirc year)	2.8 (recirc year)
Annual Gas Savings (therms/yr/ft)	2.0 (w/o reset)	4.3 (non recirc)	4.9(non recirc)		9.1 (w/o reset)	13.2 (non recirc)	16.5 (non recirc)
	4.1 (w/ reset heat)	13.0 (recirc heat)	14.9 (recirc heat)	5.02	21.8 (w/ reset heat)	40.2 (recirc heat)	50.4 (recirc heat)
	5.3 (w/reset year)	23.0 (recirc year)	26.3 (recirc year)		32.4 (w/reset year)	71.1 (recirc year)	89 (recirc year)
			Elbows, Tees, Flanges	, & Valves			
Number of Elbows	5	10	20	n/a	5	10	20
Number of Tees	5	10	20	n/a	5	10	20
Number of Flanges	5	10	20	n/a	5	10	20
Number of Valves	5	10	20	n/a	5	10	20
Annual Energy Savings							
Total Gas Savings (therms/yr)	39 (w/o reset)	478 (non recirc)	1,072 (non recirc)		930 (w/o reset)	2,112 (non recirc)	3,635 (non recirc)
	80 (w/ reset heat)	1,456 (recirc heat)	3,267 (recirc heat)	502	2,832 (w/ reset heat)	6,434 (recirc heat)	11,074 (recirc heat)
	104 (w/reset year)	2,571 (recirc year)	5,770 (recirc year)		4,211 (w/reset year)	11,364 (recirc year)	19,560 (recirc year)

Heat = heating season only, year = year round

Values below must be multiplied by the appropriate Thermal Regain Factor (TRF). All variables were the same except for hours of operation in the calculation of the default savings per foot for the various building types and applications as presented in the table below:

Savings Summary for Indoor pipe insulation by System Type and Building Type (Δtherms per foot) (continues for 3.5 pages)

					vings per linea on for hot wa		
Location	System Type	Building Type	(2 pipe/	1 Illoulati	steam)	itei, 2 ilisui	ation for
	,,,,,		Zone 1	Zone 2	Zone 3	Zone 4	Zone 5
			(Rockford)	(Chicago)	(Springfield)	(Belleville)	(Marion)
		Assembly	1.32	1.36	1.21	0.81	1.24
		Assisted Living	1.25	1.22	1.07	0.79	0.95
		College	1.13	1.06	0.95	0.53	0.63
		Convenience Store	1.10	1.01	0.90	0.65	0.72
		Elementary School	1.32	1.29	1.13	0.78	0.95
		Garage	0.73	0.72	0.63	0.50	0.56
		Grocery	1.19	1.19	1.04	0.65	0.78
		Healthcare Clinic	1.17	1.20	1.05	0.71	0.75
		High School	1.37	1.38	1.23	0.88	1.03
		Hospital - CAV no econ	1.31	1.35	1.15	0.99	1.12
		Hospital - CAV econ	1.33	1.37	1.17	1.01	1.15
		Hospital - VAV econ	0.54	0.51	0.39	0.23	0.25
	Hot Water Space Heating with	Hospital - FCU	0.98	1.12	0.91	1.07	1.44
		Hotel/Motel	1.31	1.27	1.14	0.78	0.96
		Hotel/Motel - Common	1.19	1.21	1.15	0.93	0.98
		Hotel/Motel - Guest	1.30	1.26	1.13	0.75	0.93
Indoor		Manufacturing Facility	0.78	0.75	0.70	0.42	0.47
muooi	outdoor reset –	MF - High Rise	1.13	1.12	1.02	0.87	0.87
	non-recirculation	MF - High Rise - Common	1.35	1.31	1.17	0.81	1.04
		MF - High Rise - Residential	1.09	1.08	0.99	0.85	0.83
		MF - Mid Rise	1.23	1.25	1.07	0.79	0.90
		Movie Theater	1.35	1.33	1.24	0.94	1.12
		Office - High Rise - CAV no econ	1.50	1.52	1.38	0.93	1.01
		Office - High Rise - CAV econ	1.55	1.58	1.45	1.00	1.10
		Office - High Rise - VAV econ	1.13	1.15	0.95	0.56	0.63
		Office - High Rise - FCU	0.83	0.82	0.71	0.37	0.39
		Office - Low Rise	1.06	1.06	0.84	0.51	0.59
		Office - Mid Rise	1.17	1.18	0.99	0.63	0.70
		Religious Building	1.19	1.11	1.07	0.78	0.89
		Restaurant	1.00	1.00	0.90	0.68	0.81
		Retail - Department Store	1.03	0.95	0.89	0.58	0.66
		Retail - Strip Mall	0.99	0.91	0.81	0.56	0.60
		Warehouse	1.08	1.01	1.04	0.65	0.80
		Unknown	1.15	1.14	1.01	0.73	0.84

Annual therm Savings per linear foot (therm /ft)
(2" pipe / 1" insulation for hot water, 2" insulation for
ctoom)

Location System Lyne Building Lyne				74	7	steam)	7	7
Assembly	Location	System Type	Building Type	Zone 1 (Rockford)	Zone 2 (Chicago)	Zone 3 (Springfield)	Zone 4 (Belleville)	Zone 5 (Marion)
Assisted Living			Assembly				•	1.83
College			•		1.80	1.58	1.16	1.40
Convenience Store			Ü					0.93
Elementary School 1.95 1.90 1.68 1.16						1.33		1.06
Garage								1.40
Grocery			,					0.82
Healthcare Clinic			_					1.15
High School			•					1.11
Hospital - CAV no econ								1.52
Hospital - CAV econ								1.65
Hospital - VAV econ			•					1.70
Hospital - FCU			•					0.37
Hotel/Motel			-					2.13
Hote Motel - Common 1.75 1.78 1.69 1.38 Hote Motel - Guest 1.92 1.86 1.66 1.11 Manufacturing Facility 1.15 1.11 1.03 0.62 MF - High Rise 1.67 1.65 1.50 1.28 MF - High Rise - Common 1.99 1.93 1.73 1.19 MF - High Rise - Residential 1.61 1.60 1.46 1.26 MF - Mid Rise 1.82 1.84 1.59 1.17 Movie Theater 1.99 1.96 1.83 1.39 Office - High Rise - CAV no econ 2.21 2.24 2.04 1.37 Office - High Rise - CAV econ 2.29 2.33 2.14 1.48 Office - High Rise - FCU 1.22 1.21 1.04 0.55 Office - High Rise - FCU 1.22 1.21 1.04 0.55 Office - High Rise - FCU 1.22 1.21 1.04 0.55 Office - Mid Rise 1.73 1.74 1.47 0.94 Religious Building 1.75 1.65 1.58 1.15 Restaurant 1.48 1.48 1.33 1.01 Retail - Department Store 1.52 1.40 1.31 0.85 Retail - Strip Mall 1.46 1.35 1.19 0.82 Warehouse 1.59 1.49 1.53 0.96 Unknown 1.70 1.68 1.50 1.07 Hot Water with outdoor reset Hot Water with Hours H			•					1.41
Hote Water Space Heating without outdoor reset - non-recirculation Manufacturing Facility 1.15 1.11 1.03 0.62 Manufacturing Facility 1.15 1.11 1.03 0.62 MF - High Rise 1.67 1.65 1.50 1.28 MF - High Rise - Common 1.99 1.93 1.73 1.19 MF - High Rise - Residential 1.61 1.60 1.46 1.26 MF - Mid Rise 1.82 1.84 1.59 1.17 Movie Theater 1.99 1.96 1.83 1.39 Office - High Rise - CAV no econ 2.21 2.24 2.04 1.37 Office - High Rise - VAV econ 2.21 2.24 2.04 1.37 Office - High Rise - VAV econ 1.67 1.70 1.40 0.83 Office - High Rise - FCU 1.22 1.21 1.04 0.55 Office - Low Rise 1.56 1.56 1.24 0.76 Office - Mid Rise 1.73 1.74 1.47 0.94 Religious Building 1.75 1.65 1.58 1.15 Restaurant 1.48 1.48 1.33 1.01 Retail - Department Store 1.52 1.40 1.31 0.85 Retail - Strip Mall 1.46 1.35 1.19 0.82 Warehouse 1.59 1.49 1.53 0.96 Unknown 1.70 1.68 1.50 1.07 All buildings, Recirculation heating season only (Hours below 55F) 4.79 4			,					1.45
Heating without outdoor reset - non-recirculation								1.37
NF - High Rise 1.67 1.65 1.50 1.28			,					0.69
Indoor I								
Indoor								1.28
MF - Mid Rise		non recirculation						1.54
Indoor Movie Theater 1.99 1.96 1.83 1.39 Office - High Rise - CAV no econ 2.21 2.24 2.04 1.37 Office - High Rise - CAV econ 2.29 2.33 2.14 1.48 Office - High Rise - VAV econ 1.67 1.70 1.40 0.83 Office - High Rise - FCU 1.22 1.21 1.04 0.55 Office - Low Rise 1.56 1.56 1.56 1.24 0.76 Office - Mid Rise 1.73 1.74 1.47 0.94 Religious Building 1.75 1.65 1.58 1.15 Restaurant 1.48 1.48 1.33 1.01 Retail - Department Store 1.52 1.40 1.31 0.85 Retail - Strip Mall 1.46 1.35 1.19 0.82 Warehouse 1.59 1.49 1.53 0.96 Unknown 1.70 1.68 1.50 1.07 All buildings, Recirculation heating outdoor reset Hot Water w/o outdoor reset Hot Water with outdoor reset Hot Water w/o All buildings, Recirculation year ound (All hours) All buildings, Recirculation year ound (All hours) 4.79 4								1.23
Office - High Rise - CAV no econ	Indoor							1.33
Office - High Rise - CAV econ 2.29 2.33 2.14 1.48 Office - High Rise - VAV econ 1.67 1.70 1.40 0.83 Office - High Rise - FCU 1.22 1.21 1.04 0.55 Office - Low Rise 1.56 1.56 1.24 0.76 Office - Mid Rise 1.73 1.74 1.47 0.94 Religious Building 1.75 1.65 1.58 1.15 Restaurant 1.48 1.48 1.33 1.01 Retail - Department Store 1.52 1.40 1.31 0.85 Retail - Strip Mall 1.46 1.35 1.19 0.82 Warehouse 1.59 1.49 1.53 0.96 Unknown 1.70 1.68 1.50 1.07 Hot Water with outdoor reset All buildings, Recirculation heating season only (Hours below 55F) 5.51 5.43 4.92 4.40 Hot Water with outdoor reset All buildings, Recirculation year round (All hours) 4.79 4.79 4.79 4.79 4.79	maddi							1.66
Office - High Rise - VAV econ 1.67 1.70 1.40 0.83 Office - High Rise - FCU 1.22 1.21 1.04 0.55 Office - Low Rise 1.56 1.56 1.24 0.76 Office - Mid Rise 1.73 1.74 1.47 0.94 Religious Building 1.75 1.65 1.58 1.15 Restaurant 1.48 1.48 1.33 1.01 Retail - Department Store 1.52 1.40 1.31 0.85 Retail - Strip Mall 1.46 1.35 1.19 0.82 Warehouse 1.59 1.49 1.53 0.96 Unknown 1.70 1.68 1.50 1.07 Hot Water with outdoor reset All buildings, Recirculation heating season only (Hours below 55F) 5.51 5.43 4.92 4.40 Hot Water with outdoor reset All buildings, Recirculation year round (All hours) 4.79 4.79 4.79 4.79 4.79 4.79								1.49
Office - High Rise - FCU 1.22 1.21 1.04 0.55 Office - Low Rise 1.56 1.56 1.24 0.76 Office - Mid Rise 1.73 1.74 1.47 0.94 Religious Building 1.75 1.65 1.58 1.15 Restaurant 1.48 1.48 1.33 1.01 Retail - Department Store 1.52 1.40 1.31 0.85 Retail - Strip Mall 1.46 1.35 1.19 0.82 Warehouse 1.59 1.49 1.53 0.96 Unknown 1.70 1.68 1.50 1.07 Hot Water with outdoor reset All buildings, Recirculation heating season only (Hours below 55F) 5.51 5.43 4.92 4.40 Hot Water with outdoor reset All buildings, Recirculation year round (All hours) 4.79 4.79 4.79 4.79 4.79 4.79 4.79 4.79 4.79 4.79 4.79 4.79 4.79 4.79 4.79 4.79 4.79 4.79 4.79								1.63
Office - Low Rise								0.93
Office - Mid Rise 1.73 1.74 1.47 0.94 Religious Building 1.75 1.65 1.58 1.15 Restaurant 1.48 1.48 1.33 1.01 Retail - Department Store 1.52 1.40 1.31 0.85 Retail - Strip Mall 1.46 1.35 1.19 0.82 Warehouse 1.59 1.49 1.53 0.96 Unknown 1.70 1.68 1.50 1.07 Hot Water with outdoor reset All buildings, Recirculation heating season only (Hours below 55F) 3.73 3.68 3.33 2.98 Hot Water with outdoor reset All buildings, Recirculation year round (All hours) 4.79 4.79 4.79 4.79 4.79 Hot Water w/o All buildings, Recirculation year round (All hours) 4.79 4.79 4.79 4.79 4.79 Hot Water w/o All buildings, Recirculation year round (All hours) 4.79 4.79 4.79 4.79 4.79								0.58
Religious Building 1.75 1.65 1.58 1.15 Restaurant 1.48 1.48 1.33 1.01 Retail - Department Store 1.52 1.40 1.31 0.85 Retail - Strip Mall 1.46 1.35 1.19 0.82 Warehouse 1.59 1.49 1.53 0.96 Unknown 1.70 1.68 1.50 1.07 Hot Water with outdoor reset All buildings, Recirculation heating season only (Hours below 55F) 3.73 3.68 3.33 2.98 Hot Water with outdoor reset All buildings, Recirculation heating season only (Hours below 55F) 5.51 5.43 4.92 4.40 Hot Water with outdoor reset All buildings, Recirculation year round (All hours) 4.79 4.79 4.79 4.79 4.79 Hot Water w/o All buildings, Recirculation year round (All hours) 4.79								0.87
Restaurant								1.04
Retail - Department Store 1.52 1.40 1.31 0.85 Retail - Strip Mall 1.46 1.35 1.19 0.82 Warehouse 1.59 1.49 1.53 0.96 Unknown 1.70 1.68 1.50 1.07 Hot Water with outdoor reset Season only (Hours below 55F) 3.73 3.68 3.33 2.98 Hot Water w/o outdoor reset All buildings, Recirculation heating outdoor reset Season only (Hours below 55F) 5.51 5.43 4.92 4.40 Hot Water with outdoor reset All buildings, Recirculation year outdoor reset All buildings, Recirculation year outdoor year outdoor year 4.79 4.79 4.79 4.79 Hot Water w/o All buildings, Recirculation year outdoor year year outdoor year year year year year year year yea								1.32
Retail - Strip Mall								1.19
Warehouse 1.59 1.49 1.53 0.96 Unknown 1.70 1.68 1.50 1.07 Hot Water with outdoor reset season only (Hours below 55F) Hot Water w/o outdoor reset Season only (Hours below 55F) Hot Water with outdoor reset Hot Water with outdoor reset Season only (Hours below 55F) Hot Water with outdoor reset Hot Water with outdoor reset Found (All buildings, Recirculation year round (All hours) Hot Water w/o All buildings, Recirculation year Page 1958 1958 1958			•					0.97
Unknown 1.70 1.68 1.50 1.07 Hot Water with outdoor reset season only (Hours below 55F) 3.73 3.68 3.33 2.98 Hot Water w/o outdoor reset season only (Hours below 55F) 5.51 5.43 4.92 4.40 Hot Water with outdoor reset round (All buildings, Recirculation year outdoor reset round (All hours) 4.79 4.79 4.79 4.79 Hot Water w/o All buildings, Recirculation year outdoor year outdoor reset round (All buildings, Recirculation year outdoor								0.89
Hot Water with outdoor reset season only (Hours below 55F) Hot Water w/o outdoor reset season only (Hours below 55F) Hot Water with outdoor reset outdoor reset season only (Hours below 55F) Hot Water with outdoor reset round (All buildings, Recirculation year outdoor reset outdoor reset round (All buildings, Recirculation year outdoor reset outdoor reset round (All buildings, Recirculation year outdoor reset outdoor reset round (All buildings, Recirculation year outdoor reset outdoor reset round (All buildings, Recirculation year outdoor reset outdoor reset round (All buildings, Recirculation year outdoor reset outdoor reset round (All buildings, Recirculation year outdoor reset outdoor reset round (All buildings, Recirculation year outdoor reset round year year outdoor reset round year year year outdoor reset round year year year year year year year year			Warehouse	1.59	1.49	1.53	0.96	1.18
outdoor reset season only (Hours below 55F) Hot Water w/o outdoor reset season only (Hours below 55F) Hot Water with outdoor reset round (All buildings, Recirculation year outdoor reset outdoor reset round (All buildings, Recirculation year outdoor reset outdoor reset round (All buildings, Recirculation year outdoor reset outdoor reset round (All buildings, Recirculation year outdoor reset outdoor reset round (All buildings, Recirculation year outdoor reset outdoor reset round (All buildings, Recirculation year outdoor reset outdoor reset round (All buildings, Recirculation year outdoor reset outdoor reset round (All buildings, Recirculation year outdoor reset outdoor reset round (All buildings, Recirculation year outdoor reset round year outdoor year outdoor reset round year outdoor year				1.70	1.68	1.50	1.07	1.25
outdoor reset season only (Hours below 55F) Hot Water with outdoor reset round (All hours) Hot Water w/o All buildings, Recirculation year outdoor year outdoor seat round (All hours) Hot Water w/o All buildings, Recirculation year of the provided Hot Water w/o All buildings, Recirculation year of the provided Hot Water w/o All buildings, Recirculation year of the provided Hot Water w/o All buildings, Recirculation year of the provided Hot Water w/o All buildings, Recirculation year outdoor y				3.73	3.68	3.33	2.98	3.08
Hot Water with outdoor reset round (All hours) Hot Water w/o All buildings, Recirculation year outdoor year		•		5.51	5.43	4.92	4.40	4.54
Hot Water w/o All buildings, Recirculation year 958 958 958		Hot Water with	All buildings, Recirculation year	4.79	4.79	4.79	4.79	4.79
TO THE TOTAL PROPERTY OF THE P		Hot Water w/o	All buildings, Recirculation year	9.58	9.58	9.58	9.58	9.58
Domestic Hot Water DHW circulation loop 5.02 5.02 5.02 5.02		Domestic Hot	,	5.02	5.02	5.02	5.02	5.02

Annual therm Savings per linear foot (therm /ft)
(2" pipe / 1" insulation for hot water, 2" insulation for
steam)

			steam)				
Location	System Type	Building Type	Zone 1 (Rockford)	Zone 2 (Chicago)	Zone 3 (Springfield)	Zone 4 (Belleville)	Zone 5 (Marion)
		Assembly	4.25	4.36	3.89	2.59	3.97
		Assisted Living	4.01	3.92	3.44	2.53	3.04
		College	3.64	3.40	3.04	1.69	2.02
		Convenience Store	3.52	3.26	2.89	2.07	2.32
		Elementary School	4.24	4.13	3.64	2.52	3.05
		Garage	2.34	2.31	2.03	1.62	1.79
		Grocery	3.83	3.81	3.34	2.08	2.49
		Healthcare Clinic	3.76	3.85	3.36	2.29	2.42
		High School	4.39	4.42	3.96	2.82	3.30
		Hospital - CAV no econ	4.20	4.33	3.69	3.17	3.60
		Hospital - CAV econ	4.25	4.41	3.76	3.26	3.70
		Hospital - VAV econ	1.74	1.65	1.24	0.75	0.81
		Hospital - FCU	3.15	3.60	2.93	3.44	4.63
		Hotel/Motel	4.19	4.07	3.67	2.51	3.07
		Hotel/Motel - Common	3.81	3.87	3.68	3.00	3.15
		Hotel/Motel - Guest	4.18	4.05	3.62	2.42	2.98
	LP Steam – non-	Manufacturing Facility	2.49	2.41	2.23	1.35	1.51
	recirculation	MF - High Rise	4.52	4.46	4.07	3.46	3.47
		MF - High Rise - Common	5.38	5.22	4.68	3.23	4.17
		MF - High Rise - Residential	4.37	4.34	3.94	3.41	3.33
		MF - Mid Rise	4.94	4.99	4.30	3.16	3.60
		Movie Theater	4.33	4.26	3.98	3.03	3.61
		Office - High Rise - CAV no econ	4.81	4.88	4.45	2.98	3.24
		Office - High Rise - CAV econ	4.97	5.07	4.66	3.21	3.54
		Office - High Rise - VAV econ	3.64	3.71	3.06	1.81	2.01
		Office - High Rise - FCU	2.66	2.62	2.27	1.20	1.26
		Office - Low Rise	3.40	3.39	2.69	1.65	1.89
		Office - Mid Rise	3.77	3.78	3.19	2.03	2.26
		Religious Building	3.82	3.58	3.43	2.51	2.87
		Restaurant	3.21	3.22	2.89	2.19	2.60
		Retail - Department Store	3.31	3.04	2.86	1.86	2.12
		Retail - Strip Mall	3.17	2.94	2.59	1.79	1.93
		Warehouse	3.46	3.23	3.33	2.08	2.56
		Unknown	3.70	3.66	3.26	2.34	2.71
	LP Steam	All buildings, Recirculation heating season only (Hours below 55F)	11.99	11.81	10.70	9.57	9.88
	LP Steam	All buildings, Recirculation year round (All hours)	20.84	20.84	20.84	20.84	20.84

Annual therm Savings per linear foot (therm /ft)	
(2" pipe / 1" insulation for hot water, 2" insulation for	r
steam)	

			steam)				
Location S	system Type	Building Type	Zone 1 (Rockford)	Zone 2 (Chicago)	Zone 3 (Springfield)	Zone 4 (Belleville)	Zone 5 (Marion)
		Assembly	8.02	8.22	7.34	4.89	7.49
		Assisted Living	7.56	7.39	6.49	4.77	5.73
		College	6.87	6.42	5.73	3.18	3.81
		Convenience Store	6.65	6.14	5.45	3.91	4.37
		Elementary School	8.00	7.79	6.87	4.75	5.76
		Garage	4.42	4.35	3.82	3.05	3.38
		Grocery	7.22	7.19	6.30	3.93	4.70
		Healthcare Clinic	7.09	7.27	6.35	4.32	4.57
		High School	8.28	8.34	7.48	5.33	6.23
		Hospital - CAV no econ	7.92	8.16	6.95	5.98	6.79
		Hospital - CAV econ	8.03	8.32	7.09	6.14	6.98
		Hospital - VAV econ	3.28	3.12	2.35	1.41	1.53
		Hospital - FCU	5.95	6.79	5.53	6.50	8.73
		Hotel/Motel	7.91	7.69	6.93	4.74	5.79
		Hotel/Motel - Common	7.18	7.30	6.95	5.65	5.94
		Hotel/Motel - Guest	7.89	7.64	6.83	4.57	5.62
HP	Steam – non-	Manufacturing Facility	4.70	4.55	4.22	2.55	2.84
r	ecirculation	MF - High Rise	6.85	6.76	6.16	5.25	5.26
		MF - High Rise - Common	8.15	7.91	7.09	4.89	6.31
		MF - High Rise - Residential	6.62	6.57	5.97	5.17	5.04
		MF - Mid Rise	7.48	7.57	6.51	4.79	5.46
		Movie Theater	8.16	8.04	7.52	5.71	6.80
		Office - High Rise - CAV no econ	9.07	9.20	8.39	5.62	6.12
		Office - High Rise - CAV econ	9.38	9.57	8.80	6.06	6.67
		Office - High Rise - VAV econ	6.86	6.99	5.76	3.41	3.80
		Office - High Rise - FCU	5.02	4.95	4.27	2.27	2.38
		Office - Low Rise	6.41	6.40	5.08	3.11	3.56
		Office - Mid Rise	7.12	7.12	6.03	3.84	4.27
		Religious Building	7.20	6.75	6.46	4.73	5.41
		Restaurant	6.06	6.08	5.46	4.13	4.90
		Retail - Department Store	6.25	5.74	5.39	3.51	4.00
		Retail - Strip Mall	5.98	5.54	4.89	3.37	3.63
		Warehouse	6.53	6.09	6.29	3.93	4.84
		Unknown	6.97	6.91	6.14	4.41	5.11
	HP Steam	All buildings, Recirculation heating season only (Hours below 55F)	22.62	22.28	20.18	18.05	18.63
	HP Steam	All buildings, Recirculation year round (All hours)	39.32	39.32	39.32	39.32	39.32

Savings Summary for Outdoor pipe insulation by System Type and Building Type (Δtherms per foot) (continues for 3.5 pages)

Annual therm Savings per linear foot (therm /ft)
(2" pipe / 1" insulation for hot water, 2" insulation for

			steam)				
Location	System Type	Building Type	Zone 1 (Rockford)	Zone 2 (Chicago)	Zone 3 (Springfield)	Zone 4 (Belleville)	Zone 5 (Marion)
		Assembly	5.61	5.75	5.14	3.42	5.24
		Assisted Living	5.28	5.17	4.54	3.34	4.01
		College	4.80	4.49	4.00	2.23	2.66
		Convenience Store	4.65	4.29	3.81	2.74	3.06
		Elementary School	5.59	5.45	4.81	3.32	4.03
		Garage	3.09	3.04	2.67	2.13	2.36
		Grocery	5.05	5.03	4.41	2.75	3.29
		Healthcare Clinic	4.96	5.08	4.44	3.03	3.20
		High School	5.79	5.83	5.23	3.72	4.36
		Hospital - CAV no econ	5.54	5.71	4.86	4.18	4.74
		Hospital - CAV econ	5.62	5.82	4.96	4.30	4.88
		Hospital - VAV econ	2.29	2.18	1.64	0.98	1.07
		Hospital - FCU	4.16	4.75	3.87	4.54	6.11
		Hotel/Motel	5.53	5.37	4.85	3.32	4.05
		Hotel/Motel - Common	5.02	5.11	4.86	3.95	4.15
	Hot Water Space	Hotel/Motel - Guest	5.52	5.34	4.77	3.20	3.93
	Heating with	Manufacturing Facility	3.29	3.18	2.95	1.78	1.99
	outdoor reset –	MF - High Rise	4.80	4.73	4.31	3.67	3.68
	non-recirculation	MF - High Rise - Common	5.70	5.54	4.96	3.42	4.41
		MF - High Rise - Residential	4.63	4.60	4.17	3.62	3.53
		MF - Mid Rise	5.23	5.29	4.55	3.35	3.82
Outdoor		Movie Theater	5.71	5.62	5.25	4.00	4.76
Outdoor		Office - High Rise - CAV no econ	6.34	6.44	5.87	3.93	4.28
		Office - High Rise - CAV econ	6.56	6.69	6.16	4.24	4.67
		Office - High Rise - VAV econ	4.80	4.89	4.03	2.38	2.66
		Office - High Rise - FCU	3.52	3.46	2.99	1.58	1.67
		Office - Low Rise	4.48	4.48	3.55	2.18	2.49
		Office - Mid Rise	4.98	4.98	4.22	2.69	2.98
		Religious Building	5.03	4.72	4.52	3.31	3.78
		Restaurant	4.24	4.26	3.82	2.89	3.43
		Retail - Department Store	4.37	4.01	3.77	2.45	2.80
		Retail - Strip Mall	4.18	3.87	3.42	2.36	2.55
		Warehouse	4.57	4.26	4.40	2.75	3.38
		Unknown	4.88	4.83	4.30	3.09	3.57
		Assembly	7.10	7.27	6.49	4.33	6.63
		Assisted Living	6.69	6.53	5.74	4.22	5.08
		College	6.08	5.68	5.07	2.81	3.37
	Hot Water Space	Convenience Store	5.88	5.43	4.82	3.46	3.86
	Heating without	Elementary School	7.07	6.90	6.08	4.20	5.10
	outdoor reset –	Garage	3.91	3.85	3.38	2.70	2.99
	non-recirculation	Grocery	6.39	6.36	5.58	3.48	4.16
		Healthcare Clinic	6.27	6.44	5.62	3.83	4.05
		High School	7.33	7.38	6.62	4.71	5.51
		Hospital - CAV no econ	7.01	7.22	6.15	5.29	6.00

					vings per linea		
			(2" pipe /	1" insulati	on for hot wa steam)	iter, 2" insul	ation for
		- "" -	Zone 1	Zone 2	Zone 3	Zone 4	Zone 5
Location	System Type	Building Type	(Rockford)		(Springfield)		(Marion)
		Hospital - CAV econ	7.10	7.36	6.28	5.44	6.17
		Hospital - VAV econ	2.91	2.76	2.07	1.24	1.35
		Hospital - FCU	5.26	6.01	4.89	5.75	7.73
		Hotel/Motel	6.99	6.80	6.13	4.20	5.12
		Hotel/Motel - Common	6.36	6.46	6.15	5.00	5.25
		Hotel/Motel - Guest	6.99	6.76	6.04	4.05	4.97
		Manufacturing Facility	4.17	4.03	3.73	2.26	2.52
		MF - High Rise	6.06	5.98	5.45	4.64	4.65
		MF - High Rise - Common	7.21	7.00	6.28	4.33	5.58
		MF - High Rise - Residential	5.86	5.82	5.28	4.57	4.46
		MF - Mid Rise	6.62	6.70	5.76	4.24	4.83
		Movie Theater	7.22	7.11	6.65	5.05	6.02
		Office - High Rise - CAV no econ	8.02	8.15	7.42	4.97	5.42
		Office - High Rise - CAV econ	8.30	8.47	7.78	5.37	5.91
		Office - High Rise - VAV econ	6.07	6.19	5.10	3.01	3.36
		Office - High Rise - FCU	4.44	4.37	3.78	2.01	2.10
		Office - Low Rise	5.68	5.66	4.50	2.75	3.15
		Office - Mid Rise	6.30	6.30	5.34	3.40	3.77
		Religious Building	6.37	5.97	5.72	4.19	4.79
		Restaurant	5.37	5.38	4.83	3.66	4.33
		Retail - Department Store	5.53	5.08	4.77	3.10	3.54
		Retail - Strip Mall	5.29	4.90	4.33	2.98	3.22
		Warehouse	5.78	5.39	5.56	3.47	4.28
		Unknown	6.17	6.11	5.44	3.90	4.52
	Hot Water with	All buildings, Recirculation heating	15.82	15.58	14.11	12.62	13.03
	outdoor reset	season only (Hours below 55F)					
	outdoor reset	All buildings, Recirculation heating season only (Hours below 55F)	20.02	19.71	17.86	15.97	16.49
	Hot Water with outdoor reset	All buildings, Recirculation year round (All hours)	23.16	23.16	23.16	23.16	23.16
	Hot Water without outdoor reset	All buildings, Recirculation year round (All hours)	34.79	34.79	34.79	34.79	34.79
		Assembly	11.11	11.38	10.16	6.77	10.37
		Assisted Living	10.46	10.23	8.99	6.61	7.94
		College	9.51	8.89	7.93	4.40	5.28
		Convenience Store	9.21	8.50	7.55	5.42	6.05
		Elementary School	11.07	10.79	9.52	6.57	7.98
		Garage	6.12	6.02	5.29	4.23	4.68
	100	Grocery	10.00	9.96	8.73	5.45	6.50
	LP Steam – non- recirculation	Healthcare Clinic	9.81	10.07	8.79	5.99	6.33
	recirculation	High School	11.47	11.54	10.35	7.38	8.63
		Hospital - CAV no econ	10.97	11.30	9.63	8.28	9.40
		Hospital - CAV econ	11.11	11.52	9.82	8.51	9.66
		Hospital - VAV econ	4.54	4.32	3.25	1.95	2.11
		Hospital - FCU	8.24	9.41	7.66	9.00	12.10
		Hotel/Motel	10.95	10.64	9.60	6.56	8.02
		Llatal/Matal Camanan	0.05	10 11	0.63	7.02	0.22

9.95

10.11

9.62

Hotel/Motel - Common

7.83

8.23

					vings per linea on for hot wa		
			Zone 1	Zone 2	steam)	Zone 4	Zono F
Location	System Type	Building Type	(Rockford)		Zone 3 (Springfield)		Zone 5 (Marion)
		Hotel/Motel - Guest	10.93	10.57	9.46	6.33	7.78
		Manufacturing Facility	6.51	6.30	5.84	3.53	3.94
		MF - High Rise	11.82	11.66	10.63	9.05	9.07
		MF - High Rise - Common	14.05	13.65	12.23	8.43	10.89
		MF - High Rise - Residential	11.42	11.33	10.30	8.92	8.70
		MF - Mid Rise	12.90	13.05	11.23	8.26	9.41
		Movie Theater	11.30	11.14	10.41	7.91	9.42
		Office - High Rise - CAV no econ	12.56	12.74	11.62	7.78	8.47
		Office - High Rise - CAV econ	12.99	13.25	12.19	8.40	9.24
		Office - High Rise - VAV econ	9.49	9.69	7.98	4.71	5.26
		Office - High Rise - FCU	6.96	6.85	5.92	3.15	3.29
		Office - High Rise - PCO	8.88	8.86	7.04	4.31	
							4.93
		Office - Mid Rise	9.86	9.86	8.35	5.31	5.91
		Religious Building	9.97	9.35	8.95	6.56	7.50
		Restaurant	8.39	8.42	7.56	5.72	6.78
		Retail - Department Store	8.65	7.95	7.46	4.85	5.54
		Retail - Strip Mall	8.28	7.67	6.77	4.67	5.03
		Warehouse	9.05	8.44	8.71	5.44	6.70
		Unknown	9.66	9.57	8.51	6.11	7.08
	LP Steam	All buildings, Recirculation heating season only (Hours below 55F)	31.32	30.85	27.94	25.00	25.80
	LP Steam	All buildings, Recirculation year round (All hours)	54.46	54.46	54.46	54.46	54.46
		Assembly	17.20	17.62	15.73	10.48	16.06
		Assisted Living	16.20	15.84	13.91	10.23	12.29
		College	14.73	13.76	12.28	6.82	8.17
		Convenience Store	14.25	13.16	11.68	8.38	9.36
		Elementary School	17.14	16.70	14.73	10.18	12.35
		Garage	9.47	9.32	8.20	6.54	7.24
		Grocery	15.47	15.41	13.51	8.43	10.07
		Healthcare Clinic	15.19	15.59	13.61	9.27	9.81
		High School	17.75	17.87	16.03	11.42	13.36
		Hospital - CAV no econ	16.98	17.49	14.90	12.82	14.55
		Hospital - CAV econ	17.21	17.83	15.20	13.17	14.96
	HP Steam – non-	Hospital - VAV econ	7.04	6.68	5.02	3.02	3.27
	recirculation	Hospital - FCU	12.76	14.56	11.85	13.93	18.73
		Hotel/Motel	16.95	16.48	14.86	10.17	12.41
		Hotel/Motel - Common	15.40	15.65	14.90	12.12	12.74
		Hotel/Motel - Guest	16.92	16.38	14.64	9.80	12.05
		Manufacturing Facility	10.09	9.75	9.04	5.46	6.10
		MF - High Rise	14.69	14.50	13.22	11.25	11.28
		MF - High Rise - Common	17.46	16.96	15.21	10.48	13.53
		MF - High Rise - Residential	14.19	14.08	12.80	11.09	10.81
		MF - Mid Rise	16.04	16.22	13.96	10.26	11.70
		Movie Theater	17.49	17.23	16.12	12.25	14.59
		Office - High Rise - CAV no econ	19.44	19.73	17.98	12.05	13.12

Office - High Rise - CAV econ

20.10

20.51

18.86

13.00

14.30

Annual therm Savings per linear foot (therm /ft)
(2" pipe / 1" insulation for hot water, 2" insulation for
ctoaml

Location	System Type	Building Type	Zone 1	Zone 2	Zone 3	Zone 4	Zone 5
Location	System Type	building Type	(Rockford)	(Chicago)	(Springfield)	(Belleville)	(Marion)
		Office - High Rise - VAV econ	14.70	14.99	12.36	7.30	8.14
		Office - High Rise - FCU	10.76	10.60	9.16	4.86	5.10
		Office - Low Rise	13.75	13.71	10.89	6.66	7.63
		Office - Mid Rise	15.25	15.27	12.92	8.23	9.15
		Religious Building	15.43	14.47	13.85	10.15	11.60
		Restaurant	12.99	13.03	11.70	8.85	10.49
		Retail - Department Store	13.39	12.31	11.55	7.52	8.57
		Retail - Strip Mall	12.82	11.87	10.49	7.23	7.79
		Warehouse	14.01	13.06	13.48	8.41	10.37
		Unknown	14.95	14.81	13.17	9.45	10.96
	HP Steam	All buildings, Recirculation heating season only (Hours below 55F)	48.49	47.76	43.25	38.69	39.94
	HP Steam	All buildings, Recirculation year round (All hours)	84.30	84.30	84.30	84.30	84.30

For insulation covering elbows and tees that connect straight pipe, a calculated surface area will be assumed based on the dimensions for fittings given by ANSI/ASME B36.19. The surface area is then converted to an equivalent length of pipe that must be added to the total length of straight pipe in order to calculate total savings. Equivalent pipe lengths are given in 1" increments in pipe diameter for simplicity. In the case of pipe diameters in between full inch diameters, the closest equivalent length should be used. The larger pipe sizes mostly apply to steam header piping, which has the most heat loss per foot.

Calculated Surface Areas of Elbows and Tees

Nominal Pipe	Calculated Surface Area (ft)			
Diameter	90 Degree Elbow ⁶¹⁶	Straight Tee ⁶¹⁷		
1"	0.10	0.13		
2"	0.41	0.39		
3"	0.93	0.77		
4"	1.64	1.21		
5"	2.57	1.77		
6"	3.70	2.44		
8"	6.58	3.95		
10"	10.28	5.98		
12"	14.80	8.34		

Equivalent Length of Other Components – Elbows and Tees (Loc)

Nominal Pipe	Equivalent Length of Other Components (ft)			
Diameter	90 Degree Elbow	Straight Tee		
1"	0.30	0.38		
2"	0.66	0.63		
3"	1.01	0.84		
4"	1.40	1.03		

 $^{^{616}}$ Based on the dimensions for diameter, long radius, and short radius given by ANSI/ASME 36.19.

 $^{^{617}}$ Based on the center to face and diameter dimensions given by ANSI/ASME B36.19.

Nominal Pipe	Equivalent Length of Other Components (ft)			
Diameter	90 Degree Elbow	Straight Tee		
5"	1.76	1.22		
6"	2.13	1.41		
8"	2.91	1.75		
10"	3.65	2.13		
12"	4.44	2.50		

For insulation around valves or flanges, a surface area from ASTM standard C1129-12 will be assumed for 2" pipes. For 1" pipes, which weren't included in the standard, a linear-trended value will be used. The surface area is then converted to an equivalent length of either 1" or 2" straight pipe that must be added to the total length of straight pipe in order to calculate total savings.

Calculated Surface Areas of Flanges and Valves

Valves							
Class (psi)	si) 150 300 600 900						
NPS (in)	ft²	ft²	ft²	ft²			
1	0.69	1.8	1.8	2.4			
2	2.21	2.94	2.94	5.2			
2.5	2.97	3.51	3.91	6.6			
3	3.37	4.39	4.69	6.5			
4	4.68	6.06	7.64	9.37			
6	7.03	9.71	13.03	15.8			
8	10.3	13.5	18.4	23.8			
10	13.8	18	26.5	32.1			
12	16.1	24.1	31.9	41.9			

	Flanges					
Class (psi)	150	300	600	900		
NPS (in)	ft²	ft ²	ft ²	ft ²		
1	0.36	0.36	0.4	1.23		
2	0.71	0.84	0.88	1.54		
3	1.06	1.32	1.36	1.85		
4	1.44	1.83	2.23	2.64		
6	2.04	2.72	3.6	4.37		
8	2.92	3.74	4.89	6.4		
10	3.68	4.8	6.93	8.47		
12	5.01	6.34	7.97	10.43		

Equivalent Length of Other Components - Flanges and Valves (Loc)

ANSI Class (psi)	Equivalent Length of Other Components (ft)					
· · · · · · · · · · · · · · · · · · ·	1" Valve	1" Flange	2" Valve	2" Flange		
150	2.00	1.04	3.56	1.14		
300	5.22	1.04	4.73	1.35		
600	5.22	1.16	4.73	1.42		
900	6.96	3.57 8.37		6.96 3.57 8.37		2.48
ANSI Class (psi)	3" Valve	3" Flange	4" Valve	4" Flange		
150	3.67	1.16	3.98	1.22		
300	4.79	1.44	5.15	1.56		
600	5.11	1.48	6.49	1.90		
900	7.09	2.02	7.96	2.24		

WATER IMPACT DESCRIPTIONS AND CALCULATION

N/A

DEEMED O&M COST ADJUSTMENT CALCULATION

N/A

MEASURE CODE: CI-HVC-PINS-V07-220101

REVIEW DEADLINE: 1/1/2024

4.4.15 Single-Package and Split System Unitary Air Conditioners

DESCRIPTION

This measure promotes the installation of high-efficiency unitary air-, water-, and evaporatively-cooled air conditioning equipment, both single-package and split systems. Air conditioning (AC) systems are a major consumer of electricity and systems that exceed baseline efficiency requirements can significantly reduce energy consumption. This measure could apply to the replacing of an existing unit at the end of its useful life or the installation of a new unit in a new or existing building.

This measure was developed to be applicable to the following program types: TOS, NC, EREP. If applied to other program types, the measure savings should be verified.

DEFINITION OF EFFICIENT EQUIPMENT

The efficient equipment is assumed to be a high-efficiency air-, water-, or evaporatively-cooled air conditioner that exceeds the energy efficiency requirements as prescribed by the program.

DEFINITION OF BASELINE EQUIPMENT

In order for this characterization to apply, the baseline equipment is assumed to be a standard-efficiency air-, water, or evaporatively-cooled air conditioner that meets the Code energy efficiency requirements (IECC or Code of Federal Regulations whichever is higher) in effect on the date of equipment purchase (if date is unknown, assume current Code minimum).

For Early Replacement programs, use the actual efficiency of the existing unit or assume IECC code base in place at the original time of existing unit installation. To qualify under the early replacement characterization, baseline equipment must meet these additional qualifications:

 The existing unit is operational when replaced or the existing unit would be operational with minor repairs.⁶¹⁸

Note: IECC 2018 is scheduled to become effective July 1, 2019 and will become baseline for all New Construction permits from that date.

Note: new Federal Standards become effective January 1, 2023.

DEEMED LIFETIME OF EFFICIENT EQUIPMENT

The expected measure life is assumed to be 15 years. 619

For early replacement, the remaining life of existing equipment is assumed to be 5 years. 620

DEEMED MEASURE COST

The incremental capital cost for this measure is based upon capacity and efficiency level (defined be CEE specifications), 621 as outlined in the following table: 622

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⁶¹⁸ Based on ComEd Small Business Trade Ally feedback. For units rated at less than 20 ton units, the cost of common repairs is under \$2,000, significantly less than the cost of purchasing new equipment. Therefore, if the cost of repair is less than \$2,000, it can be considered early replacement because customers would repair instead of replace a failed unit. Repair cost data was not available for units larger than 20 tons.

⁶¹⁹ Measure Life Report: Residential and Commercial/Industrial Lighting and HVAC Measures, GDS Associates, Inc., June 2007.

⁶²⁰ Assumed to be one third of effective useful life.

⁶²¹ CEE Commercial Unitary Air-conditioning and Heat Pumps Specification, which provides high efficiency performance specifications for single-package and split system unitary air conditioners.

⁶²² NEEP Incremental Cost Study (ICS) Final Report – Phase 3, May 2014.

	Incremental cost (\$/ton)			
Capacity	Up to and including CEE Tier 1 units	CEE Tier 2 and above		
< 135,000 Btu/hr	\$63	\$127		
135,000 Btu/hr to > 250,000 Btu/hr	\$63	\$127		
250,000 Btu/hr and greater	\$19	\$38		

For early replacement the full cost of the installed unit should be used. If unknown use defaults below. The assumed deferred cost (after 5 years) of replacing existing equipment with a new baseline unit is also provided. This future cost should be discounted to present value using the real discount rate:

	Full Install Cost (\$/ton)				
Capacity	Base Units Up to and including CEE Tier 1 units CEE Tier 2 and				
< 135,000 Btu/hr	\$895	\$958	\$1,021		
135,000 Btu/hr to > 250,000 Btu/hr	\$762	\$825	\$889		
250,000 Btu/hr and greater	\$673	\$691	\$710		

LOADSHAPE

Loadshape CO3 - Commercial Cooling

COINCIDENCE FACTOR

The summer peak coincidence factor for cooling is provided in two different ways below. The first is used to estimate peak savings during the utility peak hour and is most indicative of actual peak benefits, and the second represents the *average* savings over the defined summer peak period, and is presented so that savings can be bid into PJM's capacity market. Both values provided are based on analysis of Itron eShape data for Missouri, calibrated to Illinois loads, supplied by Ameren.

CF_{SSP} = Summer System Peak Coincidence Factor for Commercial cooling (during system peak hour)

= 91.3% ⁶²³

CF_{PJM} = PJM Summer Peak Coincidence Factor for Commercial cooling (average during peak period)

=47.8% 624

Algorithm

CALCULATION OF SAVINGS

ELECTRIC ENERGY SAVINGS

Time of Sale:

For units with cooling capacities less than 65 kBtu/hr:

$$\Delta$$
kWH = (kBtu/hr) * [(1/SEERbase) – (1/SEERee)] * EFLH

For units with cooling capacities equal to or greater than 65 kBtu/hr:

$$\Delta$$
kWH = (kBtu/hr) * [(1/IEERbase) – (1/IEERee)] * EFLH

⁶²³ Based on analysis of Itron eShape data for Missouri, calibrated to Illinois loads, supplied by Ameren. The AC load during the utility's peak hour is divided by the maximum AC load during the year.

⁶²⁴ Based on analysis of Itron eShape data for Missouri, calibrated to Illinois loads, supplied by Ameren. The average AC load over the PJM peak period (1-5pm, M-F, June through August) is divided by the maximum AC load during the year.

Early replacement: 625

For units with cooling capacities less than 65 kBtu/hr:

For remaining life of existing unit (1st 5 years):

 Δ kWH = (kBtu/hr) * [(1/SEERexist) – (1/SEERee)] * EFLH

For remaining measure life (next 10 years):

 Δ kWH = (kBtu/hr) * [(1/SEERbase) – (1/SEERee)] * EFLH

For units with cooling capacities equal to or greater than 65 kBtu/hr:

For remaining life of existing unit (1st 5 years):

 Δ kWH = (kBtu/hr) * [(1/IEERexist) – (1/IEERee)] * EFLH

NOTE: If the existing equipment age is such that IEER ratings are not available, EER may be substituted when necessary. In such instances both existing and efficient unit efficiencies should be specified in EER.

For remaining measure life (next 10 years):

$$\Delta$$
kWH = (kBtu/hr) * [(1/IEERbase) – (1/IEERee)] * EFLH

Where:

kBtu/hr = capacity of the cooling equipment actually installed in kBtu per hour (1 ton of cooling capacity equals 12 kBtu/hr)

SEERbase = Seasonal Energy Efficiency Ratio of the baseline equipment

= SEER values from tables below, based on applicable Code on date of equipment

purchase (if unknown assume current Code).

SEERee = Seasonal Energy Efficiency Ratio of the energy efficient equipment (actually installed)

SEERexist = Seasonal Energy Efficiency Ratio of the existing equipment

= Actual, or assume Code base in place at the original time of existing unit installation

IEERbase = Integrated Energy Efficiency Ratio of the baseline equipment. See table below based on

applicable Code on date of equipment purchase (if unknown assume current Code).

IEERee = Integrated Energy Efficiency Ratio of the energy efficient equipment (actually installed)

IEERexist = Integrated Energy Efficiency Ratio of the existing equipment

= Actual, or assume Code base in place at the original time of existing unit installation

EFLH = Equivalent Full Load Hours for cooling in Existing Buildings or New Construction are

provided in section 4.4 HVAC End Use

The rating conditions for the baseline and efficient equipment efficiencies must be equivalent.

⁶²⁵ The two equations are provided to show how savings are determined during the initial phase of the measure (existing to efficient) and the remaining phase (new baseline to efficient). In practice, the screening tools used may either require a First Year savings (using the first equation) and then a "number of years to adjustment" and "savings adjustment" input which would be the (new base to efficient savings)/(existing to efficient savings).

Code of Federal Redulations (baseline effective 1/1/2019):

Equipment type	Cooling capacity	Heating type	Efficiency level	Compliance date
Small Commercial Packaged Air	≥65,000 Btu/h and	Electric Resistance Heating or No Heating	IEER = 12.9	1/1/2018
Conditioning and Heating Equipment (Air-Cooled)	<135,000 Btu/h	All Other Types of Heating	IEER = 12.7	1/1/2018
Large Commercial Packaged Air	≥135,000 Btu/h and <240,000	Electric Resistance Heating or No Heating	IEER = 12.4	1/1/2018
Conditioning and Heating Equipment and <24 (Air-Cooled) Btu/h	. '	All Other Types of Heating	IEER = 12.2	1/1/2018
Very Large Commercial Packaged Air	≥240,000 Btu/h and <760,000	Electric Resistance Heating or No Heating	IEER = 11.6	1/1/2018
Conditioning and Heating Equipment (Air-Cooled)	Btu/h	All Other Types of Heating	IEER = 11.4	1/1/2018
Small Commercial Package Air- Conditioning and Heating Equipment (Air-Cooled, 3-Phase, Split-System)	<65,000 Btu/h	All	SEER = 13.0	6/16/2008
Small Commercial Package Air- Conditioning and Heating Equipment (Air-Cooled, 3-Phase, Single-Package)	<65,000Btu/h	All	SEER = 14.0	1/1/2017

2015 IECC Minimum Efficiency Requirements (baseline effective 1/1/2016 to 3/30/2019)

TABLE C403.2.3(1)
MINIMUM EFFICIENCY REQUIREMENTS:
ELECTRICALLY OPERATED UNITARY AIR CONDITIONERS AND CONDENSING UNITS

		CALLY OPERATED UNITARY AIR CONDITIONERS AND CONDENSING UNITS CATTERDRY HEATING SUBCATEGORY OR MINIMUM EFFICIENCY				TEST
EQUIPMENT TYPE	SIZE CATEGORY	SECTION TYPE	RATING CONDITION	Before 1/1/2016	As of 1/1/2016	PROCEDURE*
Air conditioners,	< 65,000 Btu/h ^b	All	Split System	13.0 SEER	13.0 SEER	
air cooled	< 05,000 Bium	Au .	Single Package	13.0 SEER	14.0 SEER°	†
Through-the-wall	≤ 30,000 Btu/h ^b	All	Split system	12.0 SEER	12.0 SEER	AHRI
(air cooled)	2 30,000 Bita B	A	Single Package	12.0 SEER	12.0 SEER	210/240
Small-duct high-velocity (air cooled)	< 65,000 Btu/h ^b	All	Split System	11.0 SEER	11.0 SEER	
	≥ 65,000 Btu/h	Electric Resistance (or None)	Split System and Single Package	11.2 EER 11.4 IEER	11.2 EER 12.8 IEER	
	< 135,000 Btu/h	All other	Split System and Single Package	11.0 EER 11.2 IEER	11.0 EER 12.6 IEER	Ī
	≥ 135,000 Btu/h	Electric Resistance (or None)	Split System and Single Package	11.0 EER 11.2 IEER	11.0 EER 12.4 IEER	
Air conditioners,	< 240,000 Btu/h	All other	Split System and Single Package	10.8 EER 11.0 IEER	10.8 EER 12.2 IEER	AHRI
air cooled	≥ 240,000 Btu/h and	Electric Resistance (or None)	Split System and Single Package	10.0 EER 10.1 IEER	10.0 EER 11.6 IEER	340/360
	< 760,000 Btu/h	All other	Split System and Single Package	9.8 EER 9.9 IEER	9.8 EER 11.4 IEER	
	`	Electric Resistance (or None)	Split System and Single Package	9.7 EER 9.8 IEER	9.7 EER 11.2 IEER	
	≥ 760,000 Btu/h	All other	Split System and Single Package	9.5 EER 9.6 IEER	9.5 EER 11.0 IEER	
	< 65,000 Btu/h ^b	All	Split System and Single Package	12.1 EER 12.3 IEER	12.1 EER 12.3 IEER	AHRI 210/240
	≥ 65,000 Btu/h	Electric Resistance (or None)	Split System and Single Package	12.1 EER 12.3 IEER	12.1 EER 13.9 IEER	
	< 135,000 Btu/h	All other	Split System and Single Package	11.9 EER 12.1 IEER	11.9 EER 13.7 IEER	
	≥ 135,000 Btu/h and	Electric Resistance (or None)	Split System and Single Package	12.5 EER 12.5 IEER	12.5 EER 13.9 IEER	
Air conditioners, water cooled	< 240,000 Btu/h	All other	Split System and Single Package	12.3 EER 12.5 IEER	12.3 EER 13.7 IEER	AHRI
	≥ 240,000 Btu/h	Electric Resistance (or None)	Split System and Single Package	12.4 EER 12.6 IEER	12.4 EER 13.6 IEER	340/360
	< 760,000 Btu/h	All other	Split System and Single Package	12.2 EER 12.4 IEER	12.2 EER 13.4 IEER	
	≥ 760,000 Btu/h	Electric Resistance (or None)	Split System and Single Package	12.2 EER 12.4 IEER	12.2 EER 13.5 IEER	
	≥ /60,000 Bm/h	All other	Split System and Single Package	12.0 EER 12.2 IEER	12.0 EER 13.3 IEER	

(continued)

2018 IECC Minimum Efficiency Requirements (baseline effective 7/1/2019 for New Construction measures)

TABLE C403.3.2(1) MINIMUM EFFICIENCY REQUIREMENTS: ELECTRICALLY OPERATED UNITARY AIR CONDITIONERS AND CONDENSING UNITS

EQUIPMENT TYPE	SIZE CATEGORY	HEATING SECTION TYPE	SUBCATEGORY OR RATING CONDITION	MINIMUM EFFICIENCY	TEST PROCEDURE®
Air conditioners, air cooled	< 65.000 Btu/hb	All	Split System	13.0 SEER	
Air conditioners, air cooled	< 00,000 Btu/nº	All	Single Package	14.0 SEER	AHRI 210/240
T. 1.4 H.C. 1.D.	. 00 000 Dr. 4 b		Split system	12.0 SEER	
Through-the-wall (air cooled)	≤ 30,000 Btu/h ^b	All	Single Package	12.0 SEER	ARKI 210/240
Small-duct high-velocity (air cooled)	< 65,000 Btu/hb	All	Split System	11.0 SEER	
	≥ 65.000 Btu/h	Electric Resistance	Split System and	11.2 EER	
	2 05,000 Btu/n and	(or None)	Single Package	12.8 IEER	
	< 135.000 Btu/h	All other	Split System and	11.0 EER	
	100,000 Biani	Allottiel	Single Package	12.6 IEER	
	≥ 135.000 Btu/h	Electric Resistance	Split System and	11.0 EER	
	2 135,000 Btu/n	(or None)	Single Package	12.4 IEER	
	< 240.000 Btu/h	All other	Split System and	10.8 EER	
Air conditioners, air cooled	4 240,000 Blain	Allother	Single Package	12.2 IEER	AHRI 340/360
All collationers, all cooled	≥ 240.000 Btu/h	Electric Resistance	Split System and	10.0 EER	AHRI 340/300
	≥ 240,000 Btu/n	(or None)	Single Package	11.6 IEER	-
	< 780.000 Btu/h	All other	Split System and	9.8 EER	
	4 700,000 Biani		Single Package	11.4 IEER	
		Electric Resistance	Split System and	9.7 EER	
	≥ 760.000 Btu/h	(or None)	Single Package	11.2 IEER	
	2 100,000 Bturn	All other	Split System and	9.5 EER	
			Single Package	11.0 IEER	
	< 65,000 Btu/hb	All	Split System and	12.1 EER	AHRI 210/240
	4 00,000 Blain	0"	Single Package	12.3 IEER	ATTRI Z TOIZ 40
	≥ 65.000 Btu/h	Electric Resistance	Split System and	12.1 EER	
	2 05,000 Btu/n	(or None)	Single Package	13.9 IEER	
	< 135.000 Btu/h	All other	Split System and	11.9 EER	
	100,000 Biain	Alloulei	Single Package	13.7 IEER	
	≥ 135.000 Btu/h	Electric Resistance	Split System and	12.5 EER	
	2 135,000 Btu/n	(or None)	Single Package	13.9 IEER	
Air conditioners, water cooled	< 240,000 Btu/h	All other	Split System and	12.3 EER	
All collationers, water cooled	210,000 Biain	Alloulei	Single Package	13.7 IEER	AHRI 340/360
	≥ 240.000 Btu/h	Electric Resistance	Split System and	12.4 EER	Al II (I 540/500
	2 240,000 Btu/n and	(or None)	Single Package	13.6 IEER	
	< 760,000 Btu/h	All other	Split System and	12.2 EER	
		All other	Single Package	13.4 IEER	
		Electric Resistance	Split System and	12.2 EER	
	≥ 760,000 Btu/h	(or None)	Single Package	13.5 IEER	
	2 100,000 Bluffi	All other	Split System and	12.0 EER	
		All vulei	Single Package	13.3 IEER	

	< 65,000 Btu/hb	All	Split System and Single Package	12.1 EER 12.3 IEER	AHRI 210/240
	≥ 65,000 Btu/h	Electric Resistance (or None)	Split System and Single Package	12.1 EER 12.3 IEER	
	< 135,000 Btu/h	All other	Split System and Single Package	11.9 EER 12.1 IEER	
	≥ 135,000 Btu/h	Electric Resistance (or None)	Split System and Single Package	12.0 EER 12.2 IEER	
Air conditioners, evaporatively cooled	< 240,000 Btu/h	All other	Split System and Single Package	11.8 EER 12.0 IEER	AHRI 340/380
	≥ 240,000 Btu/h	Electric Resistance (or None)	Split System and Single Package	11.9 EER 12.1 IEER	AHRI 340/300
	< 780,000 Btu/h	All other	Split System and Single Package	11.7 EER 11.9 IEER	
	≥ 760.000 Btu/h	Electric Resistance (or None)	Split System and Single Package	11.7 EER 11.9 IEER	
	2 700,000 Blam	All other	Split System and Single Package	11.5 EER 11.7 IEER	
Condensing units, air cooled	≥ 135,000 Btu/h	_	_	10.5 EER 11.8 IEER	
Condensing units, water cooled	≥ 135,000 Btu/h	_	_	13.5 EER 14.0 IEER	AHRI 385
Condensing units, evaporatively cooled	≥ 135,000 Btu/h	_	_	13.5 EER 14.0 IEER	

For SI: 1 British thermal unit per hour = 0.2931 W.

a. Chapter 6 contains a complete specification of the referenced test procedure, including the reference year version of the test procedure.

b. Single-phase, air-cooled air conditioners less than 65,000 Bluih are regulated by NAECA. SEER values are those set by NAECA.

For example, a 5 ton air cooled split system with a SEER of 15 at a retail strip mall in Rockford would save:

$$\Delta$$
kWH = (60) * [(1/13) – (1/15)] * 950
= 585 kWh

SUMMER COINCIDENT PEAK DEMAND SAVINGS

Time of Sale:

 $\Delta kW = (kBtu/hr * (1/EERbase - 1/EERee)) * CF$

Early Replacement:

For remaining life of existing unit (1st 5 years):

 $\Delta kW = (kBtu/hr) * [(1/EERexist) - (1/EERee)] * CF$

For remaining measure life (next 10 years):

 $\Delta kW = (kBtu/hr) * [(1/EERbase) - (1/EERee)] * CF$

Where:

EERbase = Energy Efficiency Ratio of the baseline equipment

= EER values from tables above, based on applicable Code on date of equipment purchase (if unknown assume current Code). (For air-cooled units < 65 kBtu/hr, assume the following conversion from SEER to EER for calculation of peak savings: 626 EER = (-0.02 *

 $SEER^{2}$) + (1.12 * SEER))

EERee = Energy Efficiency Ratio of the energy efficient equipment. If the actual EERee is

unknown, assume the conversion from SEER to EER for calculation of peak savings as

above).

= Actual installed

EERexist = Energy Efficiency Ratio of the existing equipment

= Actual, or assume Code base in place at the original time of existing unit installation

CF_{SSP} = Summer System Peak Coincidence Factor for Commercial cooling (during system peak

hour)

= 91.3% ⁶²⁷

CF_{PJM} = PJM Summer Peak Coincidence Factor for Commercial cooling (average during peak

period)

= 47.8% ⁶²⁸

For example, a 5 ton air cooled split system with a SEER of 15 in Rockford would save:

$$\Delta kW_{SSP} = (60) * [(1/11.2) - (1/12.3)] * .913$$

 $= 0.437 \, kW$

⁶²⁶ Based on Wassmer, M. (2003). A Component-Based Model for Residential Air Conditioner and Heat Pump Energy Calculations. Masters Thesis, University of Colorado at Boulder. Note this is appropriate for single speed units only.

⁶²⁷ Based on analysis of Itron eShape data for Missouri, calibrated to Illinois loads, supplied by Ameren. The AC load during the utility's peak hour is divided by the maximum AC load during the year.

⁶²⁸Based on analysis of Itron eShape data for Missouri, calibrated to Illinois loads, supplied by Ameren. The average AC load over the PJM peak period (1-5pm, M-F, June through August) is divided by the maximum AC load during the year.

NATURAL GAS ENERGY SAVINGS

N/A

WATER IMPACT DESCRIPTIONS AND CALCULATION

N/A

MEASURE CODE: CI-HVC-SPUA-V08-220101

REVIEW DEADLINE: 1/1/2023

4.4.16 Steam Trap Replacement or Repair

DESCRIPTION

The measure applies to the repair or replacement of steam traps in the failed open state that allow steam to escape the steam distribution system or return to the condensate receiver leading to increased steam generation. The measure is applicable to commercial applications, commercial HVAC (low pressure steam) including multifamily buildings, low pressure industrial applications, medium pressure industrial applications, applications and high-pressure industrial applications.

This measure was developed to be applicable to the following program types: TOS, RF. If applied to other program types, the measure savings should be verified.

DEFINITION OF EFFICIENT EQUIPMENT

Customers must have steam traps in the failed open or leaking state to qualify for rebates. However, if a commercial customer opts to replace all traps without inspection, rebates and the savings are discounted to take into consideration the fact that some traps are being replaced that have not yet failed.

DEFINITION OF BASELINE EQUIPMENT

The baseline criterion is a faulty steam trapin the failed open or leaking state. No minimum leak rate is required. Any leaking or blow through trap can be repaired or replaced. If a commercial customer chooses to repair or replace all the steam traps at the facility without verification, the savings are adjusted. Savings for commercial full replacement projects are reduced by the percentage of traps found to be leaking on average from the studies listed. If an audit is performed on a commercial site, then the leaking and blowdown can be adjusted.

DEEMED LIFETIME OF EFFICIENT EQUIPMENT

For standard steam traps the life of this measure is 6 years. 629

For Venturi steam traps the measure life is 20 years if replacing a faulty mechanical steam trap. ⁶³⁰ If replacing an operational mechanical steam trap, the measure life is 14 years, having been reduced by the six-year measure life established for the Steam Trap Replacement or Repair measure from the IL TRM. By applying this conservative approach of reducing the measure life by the full estimated useful life of the existing steam trap, there is no need to survey or produce an inventory of the age of existing steam traps.

Venturi steam traps do not contain any moving parts, and their manufacturers cite this feature for the reduced failure rate leading to longer operational life than mechanical steam traps. Venturi steam traps have been observed to operate in excess of 20 years. Wenturi steam traps also typically come with a 10-year warranty that can be extended up to 20 years. Therefore, savings may be claimed on a year-to-year basis for venturi steam traps undergoing annual maintenance that have exhausted their deemed 20-year measure life.

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⁶²⁹Source paper is the CLEAResult "Steam Traps Revision #1" dated August 2011. Primary studies used to prepare the source paper include Enbridge Steam Trap Survey, KW Engineering Steam Trap Survey, Enbridge Steam Saver Program 2005, Armstrong Steam Trap Survey, DOE Federal Energy Management Program Steam Trap Performance Assessment, Oak Ridge National Laboratory Steam System Survey Guide, KEMA Evaluation of PG&E's Steam Trap Program, Sept. 2007. Communication with vendors suggested an inverted bucket steam trap life typically in the range of 5 - 7 years, float and thermostatic traps 4- 6 years, float and thermodynamic disc traps of 1 - 3 years. Cost does not include installation.

⁶³⁰ "Venturi Steam Trap – Functional Laboratory Study, GTI on behalf of Illinois utilities, Nicor Gas, Peoples Gas, and North Shore Gas, and on behalf of contributing utilities from other states, March 26, 2019. This report reflects phase 1 of an ongoing field study that will continue data collection to validate useful life and provide information on proper sizing in various end use applications. Additional data expected in 2021.

⁶³¹ Ibid. Based on reported age for venturi steam traps currently operating in the field.

DEEMED MEASURE COST

Steam System	Cost per trap ⁶³² (\$)
Commercial Dry Cleaners	77
Commercial Heating (including Multifamily), low pressure steam	77
Industrial Medium Pressure >15 psig, < 30 psig	180
Steam Trap, Industrial Medium Pressure ≥30 <75 psig	223
Steam Trap, Industrial High Pressure ≥75 <125 psig	276
Steam Trap, Industrial High Pressure ≥125 <175 psig	322
Steam Trap, Industrial High Pressure ≥175 <250 psig	370
Steam Trap, Industrial High Pressure ≥250 psig	418

LOADSHAPE

N/A

COINCIDENCE FACTOR

N/A

Algorithm

CALCULATION OF SAVINGS

ENERGY SAVINGS

ELECTRIC ENERGY SAVINGS

Secondary kWh Savings for Water Supply and Wastewater Treatment

The following savings should be included in the total savings for this measure but should not be included in TRC tests to avoid double counting the economic benefit of water savings. These savings only apply to situations in which steam is lost from the steam system.

$$\Delta kWh_{water} = \Delta Water (gallons) / 1,000,000 * E_{water supply}$$

Where

SUMMER COINCIDENT PEAK DEMAND SAVINGS

N/A

NATURAL GAS SAVINGS

$$\Delta$$
Therm = Sa * (Hv + Hs * (T₁ - T_{source})) * Hours * L / (100,000 * η_B)

Where:

Sa = Steam loss per leaking trap (lbs/hr)

⁶³² Ibid.

⁶³³ This factor include 2571 kWh/MG for water supply based on Illinois energy intensity data from a 2012 ISAWWA study. For more information please review Elevate Energy's 'IL TRM: Energy per Gallon Factor, May 2018 paper'. Note since the water loss associated with this measure is due to evaporation and does not discharge into the wastewater system, only the water supply factor is used here.

For systems used in space heating applications that operate at 5 psig or lower, use the following equation to calculate Sa⁶³⁴. The condensate return system pressure, P₂, will typically be atmospheric pressure, 14.696 psia.

Sa = 1519.3 *
$$P_1$$
 * D^2 * $[(1/T_1)$ * $(\gamma/(\gamma-1))$ * $((P_2/P_1)^{(2/\gamma)} - (P_2/P_1)^{((\gamma+1)/\gamma)}]^{0.5}$ * A * FF

For all other steam systems and applications, use the following equation.

Sa =
$$24.24 * P_1 * D^2 * A * FF$$

Defaults are provided in table below if custom calculation is not performed.

Where:

1519.3 = Constant, $(s^2 * {}^{\circ}R^{0.5})/(ft * hr)$

P₁ = Average steam trap inlet pressure (absolute, psia). If not available, use defaults provided in table below (note that defaults are provided in psig, not psia).

D = Diameter of orifice, inches. Actual value should be used wherever possible as this value has a significant impact on steam flowrate value.

T₁ = Temperature of Saturated Steam (°R)

$$= 507.89 * P_1^{0.0962}$$

Where:

$$507.89 = Constant, ^{\circ}R*(in^2/lb_f)^{0.0962}$$

γ = Heat Capacity Ratio (unitless)

$$= 5.071 * 10^{-4} * P_1 + 1.332$$

P₂ = Average steam trap outlet pressure (absolute psia). If unknown, assume atmospheric pressure, 14.696 psia.

A = Adjustment factor

= 50%,⁶³⁵ all steam systems. This factor accounts for reduction in the maximum theoretical steam flow to the average steam flow (the Enbridge factor).

FF = Flow Factor. In addition to the Adjustment factor (A), an additional 50 percent flow factor adjustment is recommended for medium and high-pressure steam systems to address industrial float and thermostatic style traps where additional blockage is possible.

24.24 = Constant lbm/(hr-psia-in²)

⁶³⁴ See "Derivation of Equation for Subsonic Compressible Flow through an Orifice and Supporting Calculations for Illinois TRM Steam Trap Measure" paper for more information.

⁶³⁵Enbridge adjustment factor used as referenced in CLEAResult "Work Paper Steam Traps Revision #2" Revision 3 dated March 2, 2012 and DOE Federal Energy Management Program Steam Trap Performance Assessment.

Default Steam Loss per Trap (Sa) are provided below for different system types:

Steam System	Average Steam Trap Inlet Pressure psig ⁶³⁶	Diameter of Orifice in	Adjustment Factor	Flow Factor	Average Actual Steam Loss per Leaking Trap (lbm/hr/trap)
Commercial Dry Cleaners	82.8	0.125	50%	100%	18.5
Multifamily LPS Space Heating - calculate Sa as provided above. If using default value, cap total savings at 20% of building consumption	-	-	50%	100%	6.9
Commercial LPS Space Heating	-	-	50%	100%	6.9
Industrial or Process Low Pressure, <15 psig	-	-	50%	100%	6.9
Medium Pressure >15 psig < 30 psig	16	0.1875	50%	50%	6.5
Medium Pressure ≥30 <75 psig	47	0.2500	50%	50%	23.4
High Pressure ≥75 <125 psig	101	0.2500	50%	50%	43.8
High Pressure ≥125 <175 psig	146	0.2500	50%	50%	60.9
High Pressure ≥175 <250 psig	202	0.2500	50%	50%	82.1
High Pressure ≥250 ≤300 psig	263	0.2500	50%	50%	105.2
High Pressure > 300 psig	Custom	Custom	50%	50%	Calculated

Hv = Heat of vaporization of steam, (Btu/lbm)

Steam System	Average Inlet Pressure psig	Heat of Vaporization ⁶³⁸ (Btu/lbm)
Commercial Dry Cleaners		890
Commercial Space Heating (including Multifamily) LPS		951
Industrial and Process Low Pressure ≤15 psig		951
Medium Pressure >15 psig < 30 psig	16	944
Medium Pressure ≥30 <75 psig	47	915
High Pressure ≥75 <125 psig	101	880
High Pressure ≥125 <175 psig	146	859
High Pressure ≥175 <250 psig	202	837
High Pressure ≥250 ≤300 psig	263	816
High Pressure > 300 psig		Custom

Hs = Specfic heat of water, (Btu/(lbm * °R))

2022 IL TRM v.10.0 Vol. 2_September 24, 2021_FINAL

⁶³⁶ Medium and high pressure steam trap inlet pressure based on Navigant analysis of source collected during program implementation by Nicor Gas for GPY1 through GPY4. For each steam trap project, the data provided measure savings description, operating pressure, installation Zip code, business building type, program year, and annual operating hours. Dry cleaning steam trap inlet pressure based on C5 Steam Traps – Nicor FINAL 10.27.11.

⁶³⁷ For applications where inlet pressures and orifice diameters are provided in the table, default values are directly calculated using the equation above. For applications where inlet pressures and orifice diameters are not provided in the table, default values are assumptions based on engineering judgement and will be revisited in future years.

⁶³⁸ Heat of vaporization of steam at the inlet pressure to the steam trap. Implicit assumption that the average boiler nominal pressure where the vaporization occurs, is essentially that same pressure. Referenced in CLEAResult "Work Paper Steam Traps Revision #2" Revision 3 dated March 2, 2012.

= 1.001

T_{source} = Incoming water temperature

= 513.67°R 639

 η_B = Boiler efficiency

= custom, if unknown:

= 80.7% for steam boilers, except multifamily low-pressure ⁶⁴⁰

= 64.8% for multifamily low-pressure steam boilers ⁶⁴¹

Hours = Annual hours when steam system is pressurized

= custom, if unknown:

Steam System	Zone (where applicable)	Hours/Yr ⁶⁴²
Commercial Dry Cleaners		2,425
Industrial and Process Low Pressure ≤15 psig		8,282
Medium Pressure >15 psig < 30 psig		8,282
Medium Pressure ≥30 <75 psig	All Climate Zones	8,282
High Pressure ≥75 <125 psig	All Cliffate Zories	8,282
High Pressure ≥125 <175 psig		8,282
High Pressure ≥175 <250 psig		8,282
High Pressure ≥250 psig		8,282
	Rockford	4,272
	Chicago	4,029
Commercial Space Heating LPS	Springfield	3,406
	Belleville	2,515
	Marion	2,546
Multifamily Space Heating LPS	For steam traps that are part of steam systems where the boiler cycles on/off to maintain space setpoint temperature or for steam traps located downstream of a steam control valve that opens/closes to maintain setpoint temperature, use Heating EFLH values in Section 4.4 for High Rise or Mid-Rise MF buildings. For steam traps that are exposed to steam continuously throughout the heating season, use the values listed above for Commercial Space Heating LPS for your appropriate climate zone.	

L = Leaking & blow-thru

L is 1.0 when applied to the replacment of an individual leaking trap. If a number of steam traps are replaced and the system has not been audited, the leaking and blow-thru is applied to reflect the assumed

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 $^{^{639}}$ US DOE Building America Program. Building America Analysis Spreadsheet. For Chicago, IL. 640 Ibid.

⁶⁴¹ Katrakis, J. and T.S. Zawacki. "Field-Measured Seasonal Efficiency of Intermediate-sized Low-Pressure Steam Boilers". ASHRAE V99, pt. 2, 1993.

⁶⁴² Medium and high-pressure steam trap annual operating hours based on Navigant analysis of source collected during program implementation by Nicor Gas for GPY1 through GPY4. For each steam trap project, the data provided measure savings description, operating pressure, installation Zip code, business building type, program year, and annual operating hours.

percentage of steam traps that were actually leaking and need to be replaced. A custom value can be utilized if a supported by an evaluation.

Steam System	L (%) ⁶⁴³
Custom	Custom
Commercial Dry Cleaners	27%
Commercial Heating (including Multifamily) LPS	27%
Industrial and Process Low Pressure ≤15 psig	16%
Medium Pressure >15 psig < 30 psig	16%
Medium Pressure ≥30 <75 psig	16%
High Pressure ≥75 <125 psig	16%
High Pressure ≥125 <175 psig	16%
High Pressure ≥175 <250 psig	16%
High Pressure > 300 psig	16%

For example, a commercial dry cleaning facility with the default hours of operation and boiler efficiency;

$$\Delta$$
Therms = Sa * (Hv + Hs * (T₁ - T_{source})) * Hours * L / (100,000 * η_B)

$$T_1$$
 = 507.89 * $P_1^{0.0962}$
= 507.89 * $(82.8 + 14.696)^{0.0962}$
= 789.1°R

WATER IMPACT DESCRIPTIONS AND CALCULATION

The hourly water volume saved per each repaired or replaced leaking trap is calculated by dividing the "Average Actual Steam Loss per Leaking Trap (lbm/hr/trap)" by the density of water saved, 8.33 lbm/gal, that replaces the lost steam. The average actual steam loss is provided in the table for parameter *Sa*, the "Average actual steam loss per leaking trap" in the Natural Gas savings section above. Annual water savings are calculated using *Hours* and *L*, the leaking and blow through factor, as defined above.

Water savings only apply to situations where condensate is lost from the steam system. If a condensate recovery system is in place, assume zero water savings or provide a custom calculation based on site-specific operation.

The annual water savings for a replaced or repaired trap is given by:

Where:

GAL = average actual water volume saved per leaking trap, as listed in the following table and based on steam system type.

Other variables as defined above.

⁶⁴³Dry cleaners survey data as referenced in CLEAResult "Work Paper Steam Traps Revision #2" Revision 3 dated March 2, 2012.

Steam System*	Average Actual Steam Loss per Leaking Trap (lbm/hr/trap)	GAL: Average Actual Water Volume Saved per Leaking Trap Atmospheric Venting (gal/hr/trap)
Commercial Dry Cleaners	19.1	2.29
Commercial Heating (including Multifamily) LPS	6.9	0.83
Industrial or Process Low Pressure, <15 psig	6.9	0.83
Medium Pressure >15 psig < 30 psig	6.5	0.78
Medium Pressure ≥30 <75 psig	23.4	2.81
High Pressure ≥75 <125 psig	43.8	5.26
High Pressure ≥125 <175 psig	60.9	7.31
High Pressure ≥175 <250 psig	82.1	9.86
High Pressure ≥250 ≤300 psig	105.2	12.63
High Pressure > 300 psig	Calculated	Calculated Steam Loss / 8.33

DEEMED O&M COST ADJUSTMENT CALCULATION

N/A

MEASURE CODE: CI-HVC-STRE-V08-210101

REVIEW DEADLINE: 1/1/2023

4.4.17 Variable Speed Drives for HVAC Pumps and Cooling Tower Fans

DESCRIPTION

This measure is applied to variable speed drives (VSD) which are installed on the following HVAC system applications: chilled water pump, hot water pumps and cooling tower fans. There is a separate measure for HVAC supply and return fans. All other VSD applications require custom analysis by the program administrator. The VSD will modulate the speed of the motor when it does not need to run at full load. Since the power of the motor is proportional to the cube of the speed for these types of applications, significant energy savings will result.

This measure is not applicable for:

- Cooling towers, chilled or hot water pumps with any process load.
- VSD installation in existing cooling towers with 2-speed motors. (current code requires 2-speed motors for cooling towers with motors greater than 7.5 HP)
- VSD installation in new cooling towers with motors greater than 7.5 HP

This measure was developed to be applicable to the following program types: TOS, RF. If applied to other program types, the measure savings should be verified.

DEFINITION OF EFFICIENT EQUIPMENT

The VSD is applied to a motor which does not have a VSD. This measure is not applicable for replacing failed VSDs. The application must have a variable load and installation is to include the necessary controls. Savings are based on application of VSDs to a range of baseline load conditions including no control, inlet guide vanes, outlet guide vanes and throttling valves.

DEFINITION OF BASELINE EQUIPMENT

The time of sale baseline is a new motor installed without a VSD or other methods of control. Retrofit baseline is an existing motor operating as is. Retrofit baselines may or may not include guide vanes, throttling valves or other methods of control. This information shall be collected from the customer.

Installations of new equipment with VSDs which are required by IECC 2012 or 2015 as adopted by the State of Illinois are not eligible for incentives.

Note IECC 2018 became effective July 1, 2019 and is the baseline for all New Construction permits from that date..

DEEMED LIFETIME OF EFFICIENT EQUIPMENT

The expected measure life for HVAC application is 15 years;⁶⁴⁴ measure life for process is 15 years.⁶⁴⁵

DEEMED MEASURE COST

Customer provided costs will be used when available. Default measure costs⁶⁴⁶ are noted below for up to 20 hp motors. Custom costs must be gathered from the customer for motor sizes not listed below.

HP	Cost
1 -5 HP	\$ 1,330
7.5 HP	\$ 1,622
10 HP	\$ 1,898
15 HP	\$ 2,518
20 HP	\$ 3,059

 $^{^{644}}$ Efficiency Vermont TRM 10/26/11 for HVAC VSD motors.

⁶⁴⁵ DEER 2008.

⁶⁴⁶ Ohio TRM 8/6/2010 varies by motor/fan size based on equipment costs from Granger 2008 Catalog pp 286-289, average across available voltages and models. Labor costs from RS Means Data 2008. Ohio average cost adjustment applied.

LOADSHAPE

Loadshape C42 - VFD - Boiler feedwater pumps <10 HP

Loadshape C43 - VFD - Chilled water pumps <10 HP

Loadshape C44 - VFD Boiler circulation pumps <10 HP

Loadshape C48 - VFD Boiler draft fans <10 HP

Loadshape C49 - VFD Cooling Tower Fans <10 HP

COINCIDENCE FACTOR

The demand savings factor (DSF) is already based upon coincident savings, and thus there is no additional coincidence factor for this characterization.

Algorithm

CALCULATION OF SAVINGS

ELECTRIC ENERGY SAVINGS

ΔkWh = BHP /EFFi * Hours * ESF

Where:

BHP = System Brake Horsepower

(Nominal motor HP * Motor load factor)

Motors are assumed to have a load factor of 65% for calculating kW if actual values cannot be determined⁶⁴⁷. Custom load factor may be applied if known.

EFFi = Motor efficiency, installed. Actual motor efficiency shall be used to calculate kW. If not known a default value of 93% shall be used. 648

Hours = Default hours are provided for HVAC applications which vary by HVAC application and building type⁶⁴⁹. When available (provided via Energy Management Software or metered), actual hours should be used.

Building Type	Heating Run Hours	Cooling Run Hours	Model Source
Assembly	4888	2150	eQuest
Assisted Living	4711	4373	eQuest
Auto Dealership	5270	1605	OpenStudio
College	7005	4065	OpenStudio
Convenience Store	4136	2084	eQuest
Drug Store	4940	1708	OpenStudio
Elementary School	6028	2649	OpenStudio
Emergency Services	3936	3277	OpenStudio
Garage	4849	2102	eQuest

⁶⁴⁷ Del Balso, Ryan J. "Investigation into the Reliability of Energy Efficiency/Demand Side Management Savings Estimates for Variable Frequency Drives in Commercial Applications", University of Colorado, Department of Civil, Environmental and Architectural Engineering, 2013.

⁶⁴⁸ Ohio TRM 8/6/2010 pp207-209, Com Ed TRM June 1, 2010.

⁶⁴⁹ Hours per year are estimated using the eQuest or OpenStudio models as the total number of hours the heating or cooling system is operating for each building type. "Heating and Cooling Run Hours" are estimated as the total number of hours fans are operating for heating, cooling and ventilation for each building type. This may overclaim certain applications (e.g. pumps) and so where possible actual hours should be used for these applications.

Building Type	Heating Run	Cooling Run	Model Source
banang Type	Hours	Hours	
Grocery	7452	5470	OpenStudio
Healthcare Clinic	8760	6364	OpenStudio
High School	5480	3141	eQuest
Hospital - VAV econ	8107	8707	OpenStudio
Hospital - CAV econ	3045	2336	OpenStudio
Hospital - CAV no econ	2927	4948	OpenStudio
Hospital - FCU	4371	8760	OpenStudio
Manufacturing Facility	3821	2805	eQuest
MF - High Rise	5168	6823	OpenStudio
MF - Mid Rise	6011	4996	OpenStudio
Hotel/Motel - Guest	5632	4155	OpenStudio
Hotel/Motel - Common	6340	6227	OpenStudio
Movie Theater	5063	2120	eQuest
Office - High Rise - VAV econ	5646	3414	OpenStudio
Office - High Rise - CAV econ	5361	4849	eQuest
Office - High Rise - CAV no econ	4202	6049	OpenStudio
Office - High Rise - FCU	4600	5341	OpenStudio
Office - Low Rise	3834	3835	OpenStudio
Office - Mid Rise	6119	3040	OpenStudio
Religious Building	5199	2830	eQuest
Restaurant	3476	2305	OpenStudio
Retail - Department Store	4249	2528	eQuest
Retail - Strip Mall	4475	2266	eQuest
Warehouse	4606	770	eQuest
Unknown	5038	2987	n/a

The type of hours to apply depends on the VFD application, according to the table below.

Application	Hours Type
Hot Water Pump	Heating
Chilled Water Pump	Cooling
Cooling Tower Fan	Cooling

ESF = Energy savings factor varies by VFD application. Units are kW/HP.

Application	ESF ⁶⁵⁰
Hot Water Pump	0.249
Chilled Water Pump	0.081
Cooling Tower Fan	0.502

SUMMER COINCIDENT PEAK DEMAND SAVINGS

 $\Delta kW = BHP/EFFi * DSF$

Where:

⁶⁵⁰ Based on OpenStudio Large Office model, finding difference in energy use for each VSD application. See 'VSD ESF Calculation.xls'.

DSF = Demand Savings Factor varies by VFD application.⁶⁵¹ Units are kW/HP. Values listed below are based on typical peak load for the listed application.

Application	DSF
Hot Water Pump	0
Chilled Water Pump	0
Cooling Tower Fan	0.407

FOSSIL FUEL IMPACT DESCRIPTIONS AND CALCULATION

There are no expected fossil fuel impacts for this measure.

WATER IMPACT DESCRIPTIONS AND CALCULATION

N/A

DEEMED O&M COST ADJUSTMENT CALCULATION

N/A

MEASURE CODE: CI-HVC-VSDHP-V08-210101

REVIEW DEADLINE: 1/1/2024

⁶⁵¹ Based on OpenStudio Large Office model, finding difference in maximum demand for each VSD application. See 'VSD ESF Calculation.xls'.

4.4.18 Small Commercial Programmable Thermostats – Retired 12/31/2019. Replaced with 4.4.48 Small Commercial Thermostats

4.4.19 Demand Controlled Ventilation

DESCRIPTION

Demand control ventilation (DCV) adjusts outside ventilation air based on the number of occupants and the ventilation demands that those occupants create. DCV is part of a building's ventilation system control strategy. It may include hardware, software, and controls as an integral part of a building's ventilation design. Active control of the ventilation system provides the opportunity to reduce heating and cooling energy use.

The primary component is a control sensor to communicate either directly with the economizer or with a central computer. The component is most typically a carbon dioxide (CO2) sensor, occupancy sensor, or turnstile counter. This measure is applicable to multiple building types, and savings are classified by the specific building types defined in the Illinois TRM. This measure is modeled to assume night time set backs are in operation and minimum outside air is being used when the building is unoccupied. Systems that have static louvers or that are open at night will likely have greater savings by using the custom program.

Demand controlled ventilation controls can also be added to the exhaust fans to enclosed parking garages. The fans modulate the ventilation airflow based on pollutant concentrations (primarily carbon monoxide) in the space.

This measure does not apply to packaged single-zone (PSZ) rooftop units with functioning economizers. For PSZ with functioning economizers, see 4.4.41 Advanced Rooftop Controls.

This measure was developed to be applicable to the following program types: RF. If applied to other program types, the measure savings should be verified.

DEFINITION OF EFFICIENT EQUIPMENT

The efficient equipment condition is defined by new CO₂ sensors installed on return air systems where no other sensors were previously installed. For heating savings, this measure does not apply to any system with terminal reheat (constant volume or variable air volume). For terminal reheat system a custom savings calculation should be used.

DEFINITION OF BASELINE EQUIPMENT

The base case for this measure is a space with no demand control capability. The current code minimum for outside air (OA) is 17 CFM per occupant (ASHRAE 62.1 - 2016) which is the value for office space assumed in this measure.

This measure does not apply to packaged single-zone (PSZ) rooftop units with functioning economizers. For PSZ with functioning economizers, see 4.4.41 Advanced Rooftop Controls.

DEEMED LIFETIME OF EFFICIENT EQUIPMENT

The deemed measure life is 10 years and based on CO2 sensor estimated life. 652

DEEMED MEASURE COST

The deemed measure cost is assumed to be the full cost of installation of a DCV retrofit including sensor cost (\$500) and installation (\$1000 labor) for a total of \$1,500.653

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⁶⁵² During the course of conversations with vendors and Building Automation System (BAS) contractors, it was determined that sensors have to be functional for up to 10 years. It is recommended that they are part of a normal preventive maintenance program in which calibration is an important part of extending useful life. Although they are not subject to mechanical failure, they do fall out of tolerance over time.

⁶⁵³ Discussion with vendors.

Adding demand controlled ventilation to parking garages is assumed to cost \$500 per sensor including the cost of the controller. The installation cost is estimated at \$1,000 for labor. 654

LOADSHAPE

Commercial ventilation C23

COINCIDENCE FACTOR

N/A

Algorithm

CALCULATION OF ENERGY SAVINGS

ELECTRIC ENERGY SAVINGS

For facilities heated by natural gas,

 Δ kWh = Condition Space/1000 * SF_{cooling}

For facilities heated by heat pumps,

 Δ kWh = Condition Space/1000 * SF_{cooling}+ Condition Space/1000 * SF_{Heat HP}

For facilities heated by electric resistance,

ΔkWh = Condition Space/1000 * SF_{cooling}+ Condition Space/1000 * SF_{Heat ER}

Where:

Conditioned Space = actual square footage of conditioned space controlled by sensor

SF_{cooling} = Cooling Savings Factor

= value in table below based on building type and weather zone

SF_{Heat HP} = Heating Savings factor for facilities heated by Heat Pump (HP)

= value in table below based on building type and weather zone

SF_{Heat ER} = Heating Savings factor for facilities heated by Electric Resistance (ER)

= value in table below based on building type and weather zone

Saving Factor Tables⁶⁵⁵

	SF _{cooling} (kWh/1000 SqFt)					
Building Type	Zone 1 (Rockford)	Zone 2 (Chicago)	Zone 3 (Springfield)	Zone 4 (Belleville)	Zone 5 (Marion)	
Office - Low-rise	285	289	299	298	305	
Office - Mid-rise	225	228	234	233	237	
Office - High-rise	267	271	279	279	284	
Religious Building	763	780	886	889	910	

⁶⁵⁴ California Utilities Statewide Codes and Standards Team. 2011. "2013 California Building Energy Efficiency Standards", Garage Exhaust, Section 4.2 Page 14.

⁶⁵⁵ The electric energy savings was calculated using TMY3 weather data and methodology consistent with ASHRAE standards. Savings are calculated on an annual basis for each given temperature zone in Illinois. Energy savings for DCV were developed utilizing standards, inputs and approaches as set forth by ASHRAE 90.1 -2010 (code level up until Dec 31, 2015). Building input parameters like square footage, equipment efficiencies and occupancy match those used in the EFLH calculations. Reference calculation found in Demand Control Ventilation 12-30-13.xls.

	SF _{cooling} (kWh/1000 SqFt)						
Building Type	Zone 1 (Rockford)	Zone 2 (Chicago)	Zone 3 (Springfield)	Zone 4 (Belleville)	Zone 5 (Marion)		
Restaurant	498	510	573	593	615		
Retail - Department Store	388	393	410	415	423		
Retail - Strip Mall	269	272	285	285	290		
Convenience Store	355	357	368	370	374		
Elementary School	358	367	410	405	415		
High School	350	359	401	396	406		
College/University	400	426	472	488	519		
Healthcare Clinic	349	354	389	392	398		
Lodging	407	409	423	424	428		
Manufacturing	175	177	183	248	185		
Special Assembly Auditorium	563	581	668	677	711		
Default (non-garage)	377	385	419	426	433		
Enclosed Parking Garage ⁶⁵⁶	925	925	925	925	925		

	SF Heat HP (kWh/1000 SqFt)				
Building Type	Zone 1	Zone 2	Zone 3	Zone 4	Zone 5
	(Rockford)	(Chicago)	(Springfield)	(Belleville)	(Marion)
Office - Low-rise	234	205	181	171	147
Office - Mid-rise	157	138	121	115	99
Office - High-rise	211	185	163	154	133
Religious Building	1,508	1,333	1,180	1,125	1,008
Restaurant	1,067	962	837	816	720
Retail - Department Store	368	329	291	285	249
Retail - Strip Mall	246	215	195	186	165
Convenience Store	180	163	141	138	121
Elementary School	657	572	508	473	418
High School	641	558	495	461	406
College/University	1,267	1,114	980	945	798
Healthcare Clinic	447	396	348	334	299
Lodging	205	184	159	154	135
Manufacturing	130	114	101	172	83
Special Assembly Auditorium	1,773	1,564	1,414	1,378	1,212
Default (non-garage)	606	535	474	460	400

	SF _{Heat ER} (kWh/1000 SqFt)					
Building Type	Zone 1	Zone 2	Zone 3	Zone 4	Zone 5	
	(Rockford)	(Chicago)	(Springfield)	(Belleville)	(Marion)	
Office - Low-rise	703	615	542	512	441	
Office - Mid-rise	471	413	364	345	298	
Office - High-rise	633	554	489	462	398	
Religious Building	4,523	3,999	3,541	3,376	3,024	
Restaurant	3,201	2,886	2,511	2,449	2,159	
Retail - Department Store	1,103	987	874	855	748	

⁶⁵⁶ Savings are estimated based on a study done by California Utilities Statewide Codes and Standards Team, "2013 California Building Energy Efficiency Standards", 2013, Section 2.4, Table 1. The savings are primarily fan savings, and are not dependent on climate zone.

	SF _{Heat ER} (kWh/1000 SqFt)					
Building Type	Zone 1 (Rockford)	Zone 2 (Chicago)	Zone 3 (Springfield)	Zone 4 (Belleville)	Zone 5 (Marion)	
Retail - Strip Mall	738	646	584	559	495	
Convenience Store	541	488	423	413	364	
Elementary School	1,972	1,715	1,523	1,420	1,254	
High School	1,924	1,673	1,484	1,383	1,219	
College/University	3,801	3,341	2,940	2,834	2,394	
Healthcare Clinic	1,341	1,188	1,044	1,001	896	
Lodging	616	551	477	462	406	
Manufacturing	390	343	303	516	250	
Special Assembly Auditorium	5,320	4,691	4,243	4,133	3,636	
Default (non-garage)	1,819	1,606	1,423	1,381	1,199	

For example, for a 7,500 SqFt of low-rise office space in Chicago with gas heat.

 Δ kWh = 7,500 /1000 *289

= 2,168 kWh

SUMMER COINCIDENT PEAK DEMAND SAVINGS

NA

NATURAL GAS SAVINGS

Δtherms = Condition Space/1000 * SF Heat Gas

Where:

SF_{Heat Gas} = value in table below based on building type and weather zone. 657

	SF _{Heat Gas} (Therm/1000 sq ft)					
Building Type	Zone 1 (Rockford)	Zone 2 (Chicago)	Zone 3 (Springfield)	Zone 4 (Belleville)	Zone 5 (Marion)	
Office - Low-rise	30	26	23	22	19	
Office - Mid-rise	20	18	16	15	13	
Office- High-rise	27	24	21	20	17	
Religious Building	193	171	151	144	129	
Restaurant	137	123	107	104	92	
Retail - Department Store	47	42	37	36	32	
Retail - Strip Mall	31	28	25	24	21	
Convenience Store	23	21	18	18	16	
Elementary School	84	73	65	61	53	
High School	82	71	63	59	52	
College/ University	162	143	125	121	102	
Healthcare Clinic	57	51	45	43	38	
Lodging	26	23	20	20	17	
Manufacturing	17	15	13	22	11	

⁶⁵⁷ The natural gas energy savings was calculated using TMY3 weather data and methodology consistent with ASHRAE standards. Savings are calculated on an annual basis for each given temperature zone in Illinois. Energy savings for DCV were developed utilizing standards, inputs and approaches as set forth by ASHRAE 62.1 and 90.1, respectively. Building input parameters like square footage, equipment efficiencies and occupancy match those used in the EFLH calculations. Reference calculation found in Demand Control Ventilation 12-30-13.xls.

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	SF _{Heat Gas} (Therm/1000 sq ft)					
Building Type	Zone 1 (Rockford)	Zone 2 (Chicago)	Zone 3 (Springfield)	Zone 4 (Belleville)	Zone 5 (Marion)	
Special Assembly Auditorium	227	200	181	176	155	
De-fault	78	68	61	59	51	

For example, for a 7500 SqFt of low-rise office space in Chicago.

 Δ Therms = 7,500/1,000 * 26

= 195 Therms

WATER IMPACT DESCRIPTIONS AND CALCULATION

N/A

DEEMED O&M COST ADJUSTMENT CALCULATION

N/A

MEASURE CODE: CI-HVC-DCV-V06-220101

REVIEW DEADLINE: 1/1/2024

4.4.20 High Turndown Burner for Space Heating Boilers

DESCRIPTION

This measure is for a non-residential boilers equipped with linkageless controls providing space heating with burners having a turndown less than 6:1. 658 Turndown is the ratio of the high firing rate to the low firing rate. When boilers are subjected to loads below the low firing rate, the boiler must cycle on/off to meet the load requirements. A higher turndown ratio reduces burner startups, provides better load control, saves wear-and-tear on the burner, and reduces purge-air requirements, all of these benefits result in better overall efficiency.

This measure was developed to be applicable to the following program types: NC, TOS, RF.

If applied to other program types, the measure savings should be verified.

DEFINITION OF EFFICIENT EQUIPMENT

To qualify the boiler linkageless burner must operate with a turndown greater than or equal to 10:1 and be subjected to loads less than or equal to 30% of the full fire input MBH⁶⁵⁹ for greater than 60% of the operating hours. ⁶⁶⁰

DEFINITION OF BASELINE EQUIPMENT

The baseline boiler utilizes a linkageless burner with a turndown ration of 6:1 or less and is used primarily for space heating. Redundant boilers do not qualify. Code requirements must be considered.

Note: beginning with the 2015 edition, IECC makes the following requirements for boiler turndown:

Boiler Systems with design input of greater than 1,000,000 Btu/h shall comply with the turndown ratio specified in the following table.

The system turndown requirement shall be met through the use of multiple single-input boilers, one or more *modulating boilers* or a combination of single-input and *modulating boilers*.

BOILER SYSTEM DESIGN INPUT	MINIMUM TURNDOWN RATIO
≥ 1,000,000 and less than or equal to 5,000,000	3 to 1
> 5,000,000 and less than or equal to 10,000,000	4 to 1
> 10,000,000	5 to 1

DEEMED LIFETIME OF EFFICIENT EQUIPMENT

The expected measure life is assumed to be the lower of remaining useful life of the boiler, or 21 years. 661

DEEMED MEASURE COST

Actual costs shall be used as available. When unknown, the deemed installed measure cost including labor is approximately \$2.53/MBtu/hr. 662

2022 IL TRM v.10.0 Vol. 2_September 24, 2021_FINAL

⁶⁵⁸ The standard turndown ratio for boilers is 6:1. Understanding Fuel Savings in the Boiler Room, ASHRAE Journal, David Eoff, December, 2008 p 38.

⁶⁵⁹ Focus on Energy Evaluation, Business Programs: Deemed Savings Manual V1.0, March 22, 2010. This factor implies that boilers are 30% oversized on average.

⁶⁶⁰ FES Analysis of bin hours based upon a 30% oversizing factor.

^{661 &}quot;Burner," Obtained from a nation-wide survey conducted by ASHRAE TC 1.8 (Akalin 1978). Data changed by TC 1.8 in 1986.

⁶⁶² FES review of PY2/PY3 costs for custom People's and North Shore high turndown burner projects. See High Turndown Costs.xlsx for details.

DEEMED O&M COST ADJUSTMENTS

N/A

LOADSHAPE

N/A

COINCIDENCE FACTOR

N/A

Algorithm

CALCULATION OF SAVINGS

ELECTRIC ENERGY SAVINGS

N/A

SUMMER COINCIDENT PEAK DEMAND SAVINGS

N/A

NATURAL GAS SAVINGS

Δtherms = Ngi * SF * EFLH / 100

Where:

Ngi = Boiler gas input size (kBtu/hr) = custom

SF = Savings Factor = Percentage of energy loss per hour

= (∑ ((EL_base – EL_eff) * H_cycling)) / H)*100

Where:

EL_base = Base Boiler Percentage of energy loss due to cycling at % of Base Boiler Load where BL base ≤ TDR base

 $= 0.003 * (Cycles_base)^2 - 0.001 * Cycles_base^{663}$

Where:

Cycles_base = Number of Cycles/hour of base boiler

= TDR base / BL

Where:

BL = % of full boiler load at bin hours being evaluated. This is assumed to be a straight line based on 0% load at the building balance point (assumed to be 55F), and full load corrected for the oversizing (OSF) at the lowest temperature bin of -10 to -5F.

OSF = Oversizing Factor = 1.3,664 or custom

⁶⁶³ Release 3.0 Operations & Maintenance Best Practices A Guide to Achieving Operational Efficiency, August 2010, Federal Energy Management Program, US Department of Energy. The equation was determined by plotting the values in Table 9.2.1 – Boiler Cycling Energy Loss.

⁶⁶⁴ PA Consulting, KEMA, Focus on Energy Evaluation, Business Programs: Deemed Savings Manual V1.0, March 22, 2010, Page 4-12.

TDR base = Turndown ratio = 0.33, 665 or custom

EL_eff = Efficient Boiler Percentage of energy loss due to cycling at % of Efficient Boiler Load

= 0.003 * (Cycles_eff)2 - 0.001 * Cycles_eff

Where:

Cycles_eff = Number of Cycles/hour

= TDR_eff / BL

Where:

TDR eff = Turndown ratio = 0.10,666 or custom

H_cycling = Hours base boiler is cycling at % of base boiler load

= see table below or custom

= Total Number of Hours in Heating Season Н

= 4,946 or custom

100 = convert to a percentage

SF = 69.1 / 4946 *100 = 1.4% or custom (see table below for summary of values)

Temp erature	H_cycling	BL	EL_base	EL_eff	(EL_base-EL_eff)* Hours
50 to 55	601	6.0%	8.5%	0.7%	47.2
45 to 50	603	12.0%	2.0%	0.0%	12.0
40 to 45	455	18.0%	0.8%	0.0%	3.8
35 to 40	925	24.0%	0.4%	0.0%	4.0
30 to 35	814	30.0%	0.3%	0.0%	2.1
				Total	69.1

= Equivalent Full Load Hours for heating in Existing Buildings or New Construction are provided in EFLH section 4.4 HVAC End Use.

100 = convert kBtu to therms

Water IMPACT DESCRIPTIONS AND CALCULATION

N/A

DEEMED O&M COST ADJUSTMENT CALCULATION

N/A

MEASURE CODE: CI-HVAC-HTBC-V05-200601

⁶⁶⁵ Ibid.

^{666 10:1} ratio used to qualify for efficient equipment.

4.4.21 Linkageless Boiler Controls for Space Heating

DESCRIPTION

This measure is for a non-residential boiler providing space heating with single point positioning combustion control. In single-point positioning control, the fuel valve is linked to the combustion air damper via a jackshaft mechanism to maintain correspondence between fuel and combustion air input. Most boilers with single point positioning control do not maintain low excess air levels over their entire firing range. Generally, these boilers are calibrated at high fire, but due to the non-linearity required for efficient combustion, excess air levels tend to dramatically increase as the firing rate decreases. Boiler efficiency drops as the excess air levels are increased.

This measure was developed to be applicable to the following program types: TOS, NC, RF. If applied to other program types, the measure savings should be verified.

DEFINITION OF EFFICIENT EQUIPMENT

To qualify the boiler burner must have a linkageless control system allowing the combustion air damper position to be adjusted and set for optimal efficiency at several firing rates throughout the burner's firing range. This requires the fuel valve and combustion air damper to each be powered by a separate actuator. An alternative to the combustion air damper is a Variable Speed Drive on the combustion air fan.

DEFINITION OF BASELINE EQUIPMENT

The baseline boiler utilizes single point positioning for the burner combustion control.

DEEMED LIFETIME OF EFFICIENT EQUIPMENT

The expected measure life is assumed to be 20 years. 667

DEEMED MEASURE COST

The deemed measure cost is estimated at \$8,500.668

DEEMED O&M COST ADJUSTMENTS

N/A

LOADSHAPE

N/A

COINCIDENCE FACTOR

N/A

⁶⁶⁷ Ontario Energy Board, "Final Report: Custom Measure Life", Michaels Energy, May 10, 2018, burner modification measure life is estimated at 20 years.

⁶⁶⁸ Codes and Standards Enhancement Initiative (CASE) – Commercial Boilers; 2013 California Building Energy Efficiency Standards, California Utilities Statewide Codes and Standards Team, October 2011 (pg. 19). The estimated incremental costs were provided by boiler control representatives and did not vary with boiler capacity. The \$8,500 estimated incremental cost represents the mid-point of the estimated price range.

Algorithm

CALCULATION OF SAVINGS

ELECTRIC ENERGY SAVINGS

When a Variable Speed Drive is incorporated, electrical savings are calculated according to the "4.4.17 Variable Speed Drive for HVAC Pumps and Cooling Tower Fans" measure.

SUMMER COINCIDENT PEAK DEMAND SAVINGS

N/A

NATURAL GAS SAVINGS

 Δ Therms = Ngi * SF * EFLH / 100

Where:

Ngi = Boiler gas input size (kBtu/hr) = custom

SF = Savings factor

Note: Savings factor is the percentage increase in efficiency as a result of the addition of linkageless burner controls. At an average boiler load of 35%, single point controls are assumed to have excess air of 91%, while linkageless controls are assumed to have 34% excess air. 669 The difference between controls types is 57% at this average operating condition. A 15% reduction in excess air is approximately a 1% increase in efficiency. 670 Therefore the nominal combustion efficiency increase is 57 / 15 * 1% = 3.8%.

= 3.8%

EFLH = Equivalent Full Load Hours for heating in Existing Buildings or New Construction are provided in

section 4.4 HVAC End Use

100 = convert kBtu to therms

WATER IMPACT DESCRIPTIONS AND CALCULATION

N/A

DEEMED O&M COST ADJUSTMENT CALCULATION

N/A

MEASURE CODE: CI-HVC-LBC-V06-220101

⁶⁶⁹ Available and Emerging Technologies for Reducing Greenhouse Gas Emissions from Industrial, Commercial, and Institutional Boilers, Prepared by the Sector Policies and Programs Division Office of Air Quality Planning and Standards U.S. Environmental Protection Agency Research Triangle Park, North Carolina 27711, October 2010, Table 1. ICI Boilers – Summary of Greenhouse Gas Emission Reduction Measures, pg. 8.

⁶⁷⁰ Department of Energy (DOE). January 2012, Steam Tip Sheet #4, Improve Your Boiler's Combustion Efficiency. Advanced Manufacturing Office. Washington, DC: U.S. Department of Energy. This value was determined as an appropriate average over the stack temperatures and excess air levels indicated.

4.4.22 Oxygen Trim Controls for Space Heating Boilers

DESCRIPTION

This measure is for a non-residential boiler providing space heating without oxygen trim combustion controls. Oxygen trim controls limit the amount of excess oxygen provided to the burner for combustion. This oxygen level is dependent upon the amount of air provided. Oxygen trim control converts parallel positioning, linkageless controls, into a closed-loop control configuration with the addition of an exhaust gas analyzer and PID controller. Boilers with oxygen trim controls can maintain a predetermined excess air rate (generally 15% to 30% excess air) over the entire burner firing rate. Boilers without these controls typically have excess air rates around 30% over the entire firing rate. Boiler efficiency drops as the excess air levels are increased.

This measure was developed to be applicable to the following program types: NC, TOS, RF.

If applied to other program types, the measure savings should be verified.

DEFINITION OF EFFICIENT EQUIPMENT

To qualify the boiler burner must have an oxygen control system allowing the combustion air to be adjusted to maintain a predetermined excess oxygen level in the flue exhaust at all firing rates throughout the burner's firing range. This requires an oxygen sensor in the flue exhaust and linkageless fuel valve and combustion air controls.

DEFINITION OF BASELINE EQUIPMENT

The baseline boiler utilizes single point positioning for the burner combustion control.

DEEMED LIFETIME OF EFFICIENT EQUIPMENT

The measure life for the O2 Trim controls is 20 years. 671

DEEMED MEASURE COST

The deemed measure cost is approximately \$23,250.672

LOADSHAPE

N/A

COINCIDENCE FACTOR

N/A

Algorithm

CALCULATION OF SAVINGS

ELECTRIC ENERGY SAVINGS

N/A

SUMMER COINCIDENT PEAK DEMAND SAVINGS

N/A

⁶⁷¹ Ontario Energy Board, "Final Report: Custom Measure Life", Michaels Energy, May 10, 2018, burner modification measure life is estimated at 20 years.

⁶⁷² CODES AND STANDARDS ENHANCEMENT INITIATIVE (CASE) PROCESS BOILERS, 2013 California Building Energy Efficiency Standards, California Utilities Statewide Codes and Standards Team, October 2011, pg. 22.

NATURAL GAS ENERGY SAVINGS

 Δ Therms = Ngi * SF * EFLH / 100

Where:

Ngi = Boiler gas input size (kBtu/hr)

= Custom

SF = Savings factor

Note: Savings factor is the percentage reduction in gas consumption as a result of the addition of O2 trim controls. Linkageless controls have an excess air rate of 28% over the entire firing range. 673 O2 trim controls have an excess air rate of 15%. 674 The average difference is 13%. A 15% reduction in excess air is approximately a 1% increase in efficiency. 675 Therefore, the nominal combustion efficiency increase is 13 / 15 * 1% = 0.87%.

= 0.87%

EFLH = Default Equivalent Full Load Hours for heating in Existing Buildings or New Construction are provided in section 4.4 HVAC End Use. When available, actual hours should be used.

100 = convert kBtu to therms

WATER IMPACT DESCRIPTIONS AND CALCULATION

N/A

674 Ibid.

DEEMED O&M COST ADJUSTMENT CALCULATION

The deemed annual Operations and Maintenance cost is \$800.676

MEASURE CODE: CI-HVC-O2TC-V02-220101

⁶⁷³ Department of Energy (DOE). 2009. Energy Matters newsletter. Fall 2009- Vol. 1, Iss. 1. Washington, DC: U.S. Department of Energy, Office of Energy Efficiency and Renewable Energy, Industrial Technologies Program.

⁶⁷⁵ Department of Energy (DOE), January 2012, Steam Tip Sheet #4, Improving Your Boiler's Combustion Efficiency. Advanced Manufacturing Office. Washington, DC: U.S. Department of Energy. This value was determined as an appropriate average over the stack temperatures and excess air levels indicated.

⁶⁷⁶ CODES AND STANDARDS ENHANCEMENT INITIATIVE (CASE) PROCESS BOILERS, 2013 California Building Energy Efficiency Standards, California Utilities Statewide Codes and Standards Team, October 2011, pg. 22.

4.4.23 Shut Off Damper for Space Heating Boilers or Furnaces

DESCRIPTION

This measure is for non-residential atmospheric boilers or furnaces providing space heating without a shut off damper. When appliances are on standby mode warm room air is drawn through the stack via the draft hood or dilution air inlet at a rate proportional to the stack height, diameter and outdoor temperature. More air is drawn through the vent immediately after the appliance shuts off and the flue is still hot. Installation of a new shut off damper can prevent heat from being drawn up the warm vent and reducing the amount of air that passes through the furnace or boiler heat exchanger. This reduction in air can slightly increase overall operating efficiency by reducing the time needed to achieve steady-state operating conditions.

This measure was developed to be applicable to the following program types: RF.

If applied to other program types, the measure savings should be verified.

DEFINITION OF EFFICIENT EQUIPMENT

To qualify the space heating boiler or furnace must have a new electrically or thermally activated shut off damper installed on either the exhaust flue or combustion air intake. Barometric dampers do not qualify. The damper actuation shall be interlocked with the firing controls.

DEFINITION OF BASELINE EQUIPMENT

The baseline boiler or furnace incorporates no shut off damper on the combustion air intake or flue exhaust.

DEEMED LIFETIME OF EFFICIENT EQUIPMENT

The measure life for the shut off damper is 15 years, ⁶⁷⁷ or for the remaining lifetime of the heating equipment, whichever is less.

DEEMED MEASURE COST

Given the variability in cost associated with differences in system specifications and design, as well as choice of measure technology, actual installed costs should be used as available or based on program-specific qualification requirements. When unavailable, a deemed measure cost of \$1,500 shall be assumed.⁶⁷⁸

LOADSHAPE

N/A

COINCIDENCE FACTOR

N/A

Algorithm

CALCULATION OF SAVINGS

ELECTRIC ENERGY SAVINGS

N/A

⁶⁷⁷ State of Wisconsin Public Service Commission of Wisconsin Focus on Energy Evaluation Business Programs: Measure Life Study Final Report: August 25, 2009, Table 1-2. Recommended Measure Life by WISeerts Group Description, pg. 1-4. ⁶⁷⁸ CODES AND STANDARDS ENHANCEMENT INITIATIVE (CASE) PROCESS BOILERS, 2013 California Building Energy Efficiency Standards, California Utilities Statewide Codes and Standards Team, October 2011, pg. 22.

SUMMER COINCIDENT PEAK DEMAND SAVINGS

N/A

NATURAL GAS ENERGY SAVINGS

 Δ Therms = Ngi * SF * EFLH / 100

Where:

Ngi = Boiler gas input size (kBtu/hr)

= Custom

SF = Savings factor

 $= 1\%^{679}$

Note: The savings factor assumes the boiler or furnace is located in an unconditioned space. The savings factor can be higher for those units located within conditioned space.

EFLH = Default Equivalent Full Load Hours for heating in Existing Buildings are provided in section 4.4

HVAC End Use. When available, actual hours should be used.

100 = convert kBtu to therms

WATER IMPACT DESCRIPTIONS AND CALCULATION

N/A

DEEMED O&M COST ADJUSTMENT CALCULATION

A deemed, one-time Operations and Maintenance cost of \$150⁶⁸⁰ shall be included in cost-effectiveness calculations and occur in year 10 of the measure life to account for controller replacement.

MEASURE CODE: CI-HVC-SODP-V02-200601

⁶⁷⁹ Based on internet review of savings potential;

[&]quot;Up to 4%": Use of Automatic Vent Dampers for New and Existing Boilers and Furnaces, Energy Innovators Initiative Technical Fact Sheet, Office of Energy Efficiency, Canada, 2002

[&]quot;Up to 1%": Page 9, The Carbon Trust, "Steam and high temperature hot water boilers", March 2012,

[&]quot;1 - 2%": Page 2, Sustainable Energy Authority of Ireland "Steam Systems Technical Guide".

⁶⁸⁰ CODES AND STANDARDS ENHANCEMENT INITIATIVE (CASE) PROCESS BOILERS, 2013 California Building Energy Efficiency Standards, California Utilities Statewide Codes and Standards Team, October 2011, pg. 22.

4.4.24 Small Pipe Insulation

DESCRIPTION

This measure provides rebates for adding insulation to bare pipes with inner diameters of $\frac{1}{2}$ " and $\frac{1}{2}$ ". Insulation must be at least one inch thick. Since new construction projects are required by code to have pipe insulation, this measure is only for retrofits of existing facilities. This covers bare straight pipe as well as all fittings.

Default savings are provided on a per linear foot basis. It is assumed that the majority of pipes less than one inch in commercial facilities are used for domestic hot water. However, this measure can cover hydronic heating systems as well as low and high pressure steam systems.

This measure was developed to be applicable to the following program types: RF.

If applied to other program types, the measure savings should be verified.

DEFINITION OF EFFICIENT EQUIPMENT

The efficient case is a ½"or ¾" diameter pipe with at least one inch of insulation. Insulation must be protected from damage which includes moisture, sunlight, equipment maintenance and wind. Outdoor pipes should have a weather protective jacket. Insulation must be continuous over straight pipe, elbows and tees.

DEFINITION OF BASELINE EQUIPMENT

The base case for savings estimates is a bare hot water or steam pipe with a fluid temperature of 105 degrees Fahrenheit or greater. Current new construction code requires insulation amounts similar to this measure though this base case is commonly found in older existing buildings.

DEEMED LIFETIME OF EFFICIENT EQUIPMENT

The measure life is assumed to be 15 years. 681

DEEMED MEASURE COST

The incremental measure cost for insulation is the full cost of adding insulation to the pipe. Actual installation costs should be used for the measure cost. For planning purposes, the following costs can be used to estimate the full cost of materials and labor. 682

Insulation Thickness	¾" pipe	½" pipe
1"	\$4.45	\$4.15

LOADSHAPE

N/A

COINCIDENCE FACTOR

N/A

⁶⁸¹ Measure Life Report, Residential and Commercial/Industrial Lighting and HVAC Measures, GDS Associates, June 2007.

⁶⁸² A market survey was performed to determine these costs.

Algorithm

CALCULATION OF ENERGY SAVINGS

ELECTRIC ENERGY SAVINGS

N/A

SUMMER COINCIDENT PEAK DEMAND SAVINGS

N/A

NATURAL GAS SAVINGS

 Δ Therms per foot⁶⁸³ = [((Q_{base} - Q_{eff}) * EFLH) / (100,000 * ηBoiler)] * TRF

= [Modeled or provided by tables below] * TRF

 Δ Therms = $(L_{sp} + L_{oc,i}) * \Delta$ therms per foot

Where:

EFLH = Equivalent Full Load Hours for Heating

= Actual or defaults by building type in Existing Buildings provided in Section 4.4, HVAC

end use

For year round recirculation or domestic hot water:

= 8,766

For heating season recirculation, hours with the outside air temperature below 55°F:

Zone	Hours
Zone 1 (Rockford)	5,039
Zone 2 (Chicago)	4,963
Zone 3 (Springfield)	4,495
Zone 4 (Belleville/	4,021
Zone 5 (Marion)	4,150

 Q_{base} = Heat Loss from Bare Pipe (Btu/hr/ft)

= Calculated where possible using 3E Plusv4.0 software. For defaults see table below

Q_{eff} = Heat Loss from Insulated Pipe (Btu/hr/ft)

= Calculated where possible using 3E Plusv4.0 software. For defaults see table below

100,000 = conversion factor (1 therm = 100,000 Btu)

ηBoiler = Efficiency of the boiler being used to generate the hot water or steam in the pipe

= 81.9% for water boilers ⁶⁸⁴

= 80.7% for steam boilers, except multifamily low-pressure ⁶⁸⁵

68

⁶⁸³This value comes from the reference table "Savings Summary by Building Type and System Type." The formula and the input tables in this section document assumptions used in calculation spreadsheet "Pipe Insulation Savings 2013-11-12.xlsx".

 $^{^{684}}$ Average efficiencies of units from the California Energy Commission (CEC).

⁶⁸⁵ Ibid.

= 64.8% for multifamily low-pressure steam boilers. ⁶⁸⁶

TRF

= Thermal Regain Factor for pipe location and use, see table below. The Custom TRF option may be used on any pipe location, including pipe locations with deemed TRFs specifically listed in the table below, if supporting justification and calculations for the Custom TRF are provided.

May vary seasonally such as: TRF[summer] * summer hours + TRF[winter] * winter hours where TRF values reflecting summer and winter conditions are apportioned by the hours for those conditions. TRF may also be adjusted by building specific balance point temperature (BPT) and operating hours above and below that BPT. 687

Pipe Location	Assumed Regain	TRF, Thermal Regain Factor
Outdoor	0%	1.0
Indoor, conditioned space during the heating season, 55°F BPT	85%	0.15
Indoor, conditioned space, not during the heating season, 55°F BPT	0%	1.0
Indoor, conditioned, annual use (e.g. hot water or process loads), 55°F BPT	45%	0.55
Indoor, semi- conditioned, (unconditioned space, with heat transfer to conditioned space. E.g., boiler room, ceiling plenum, basement, crawlspace, wall), during the heating season, 55°F BPT	30%	0.70
Indoor, semi-conditioned, not during the heating season, 55°F BPT	0%	1.0
Indoor, semi-conditioned, annual use, 55°F BPT	16%	0.84
Indoor, unconditioned spaces, (no heat transfer to conditioned space)	0%	1.0
Location not specified - Commercial	23%	0.77
Location not specified – Industrial	16%	0.84
Custom	Custom	1 – assumed regain

= Length of straight pipe to be insulated (linear foot) L_{sp}

2022 IL TRM v.10.0 Vol. 2 September 24, 2021 FINAL

= Total equivalent length of (elbows and tees) of pipe to be insulated. Use table below to determine equivalent lengths.

	Equivalent Length (ft)			
Nominal Pipe Diameter	90 Degree Elbow	Straight Tee		
1/2"	0.04	0.03		
3/4"	0.06	0.05		

⁶⁸⁶ Katrakis, J. and T.S. Zawacki. "Field-Measured Seasonal Efficiency of Intermediate-sized Low-Pressure Steam Boilers". ASHRAE V99, pt. 2, 1993.

⁶⁸⁷ Zimmerman, Cliff, Franklin Energy, "Thermal Regain Factor_4-30-14.docx", 2014. Based on climate zone 2. Note 'Location not specified – Commercial' assumes semi-conditioned spaces with 50% pipes providing space heating and 50% providing DHW. 'Location not specified - Commercial' assumes semi-conditioned annual usage.

The table below shows the deemed therm savings by building type and region on a per linear foot basis for both $\frac{1}{2}$ " and $\frac{3}{4}$ " copper pipe.

The following table provides deemed values for 1/2" copper pipe, temperatures are assumed by category below, and insulation is assumed to be one inch fiberglass.

		Annual Therms Saved / Linear Foot					
Piping Use	Building Type	Zone 1	Zone 2	Zone 3	Zone 4	Zone 5	
		(Rockford)	(Chicago)	(Springfield)	(Belleville)	(Marion)	
	Assembly	0.117	0.120	0.107	0.071	0.109	
	Assisted Living	0.110	0.107	0.094	0.069	0.083	
	College	0.100	0.093	0.083	0.046	0.055	
	Convenience Store	0.097	0.089	0.079	0.057	0.064	
	Elementary School	0.116	0.113	0.100	0.069	0.084	
	Garage	0.064	0.063	0.056	0.044	0.049	
	Grocery	0.105	0.105	0.092	0.057	0.068	
	Healthcare Clinic	0.103	0.106	0.092	0.063	0.066	
	High School	0.120	0.121	0.109	0.077	0.091	
	Hospital - CAV no econ	0.115	0.119	0.101	0.087	0.099	
	Hospital - CAV econ	0.117	0.121	0.103	0.089	0.101	
	Hospital - VAV econ	0.048	0.045	0.034	0.020	0.022	
	Hospital - FCU	0.087	0.099	0.080	0.094	0.127	
	Hotel/Motel	0.115	0.112	0.101	0.069	0.084	
	Hotel/Motel - Common	0.104	0.106	0.101	0.082	0.086	
Space	Hotel/Motel - Guest	0.115	0.111	0.099	0.066	0.082	
Heating	Manufacturing Facility	0.068	0.066	0.061	0.037	0.041	
Non-	MF - High Rise	0.100	0.098	0.090	0.076	0.076	
recirculating	MF - High Rise - Common	0.118	0.115	0.103	0.071	0.092	
	MF - High Rise - Residential	0.096	0.096	0.087	0.075	0.073	
	MF - Mid Rise	0.109	0.110	0.095	0.070	0.079	
	Movie Theater	0.119	0.117	0.109	0.083	0.099	
	Office - High Rise - CAV no econ	0.132	0.134	0.122	0.082	0.089	
	Office - High Rise - CAV econ	0.136	0.139	0.128	0.088	0.097	
	Office - High Rise - VAV econ	0.100	0.102	0.084	0.050	0.055	
	Office - High Rise - FCU	0.073	0.072	0.062	0.033	0.035	
	Office - Low Rise	0.093	0.093	0.074	0.045	0.052	
	Office - Mid Rise	0.103	0.104	0.088	0.056	0.062	
	Religious Building	0.105	0.098	0.094	0.069	0.079	
	Restaurant	0.088	0.088	0.079	0.060	0.071	
	Retail - Department Store	0.091	0.083	0.078	0.051	0.058	
	Retail - Strip Mall	0.087	0.081	0.071	0.049	0.053	
	Warehouse	0.095	0.089	0.091	0.057	0.070	
	Unknown	0.101	0.100	0.089	0.064	0.074	
Space Heating - recirculation heating	All buildings (Hours below 55°F)	0.329	0.324	0.293	0.262	0.271	
season only Space Heating -	All buildings (All hours)	0.572	0.572	0.572	0.572	0.572	

		Annual Therms Saved / Linear Foot				
Piping Use	Building Type	Zone 1 (Rockford)	Zone 2 (Chicago)	Zone 3 (Springfield)	Zone 4 (Belleville)	Zone 5 (Marion)
recirculation						
year round						
DHW	Recirculation loop	0.572	0.572	0.572	0.572	0.572
Process	Custom	Custom				

The following table provides deemed savings values for 3/4" copper pipe with temperatures assumed by category below, insulation is assumed to be one inch fiberglass.

	Annual Therms Saved / Linear Foot					
Piping Use	Building Type	Zone 1	Zone 2	Zone 3	Zone 4	Zone 5
		(Rockford)	(Chicago)	(Springfield)	(Belleville)	(Marion)
	Assembly	0.142	0.145	0.129	0.086	0.132
	Assisted Living	0.133	0.130	0.115	0.084	0.101
	College	0.121	0.113	0.101	0.056	0.067
	Convenience Store	0.117	0.108	0.096	0.069	0.077
	Elementary School	0.141	0.137	0.121	0.084	0.102
	Garage	0.078	0.077	0.067	0.054	0.060
	Grocery	0.127	0.127	0.111	0.069	0.083
	Healthcare Clinic	0.125	0.128	0.112	0.076	0.081
	High School	0.146	0.147	0.132	0.094	0.110
	Hospital - CAV no econ	0.140	0.144	0.123	0.105	0.120
	Hospital - CAV econ	0.142	0.147	0.125	0.108	0.123
	Hospital - VAV econ	0.058	0.055	0.041	0.025	0.027
	Hospital - FCU	0.105	0.120	0.098	0.115	0.154
	Hotel/Motel	0.140	0.136	0.122	0.084	0.102
	Hotel/Motel - Common	0.127	0.129	0.123	0.100	0.105
Space	Hotel/Motel - Guest	0.139	0.135	0.120	0.081	0.099
Heating	Manufacturing Facility	0.083	0.080	0.074	0.045	0.050
Non-	MF - High Rise	0.121	0.119	0.109	0.093	0.093
recirculating	MF - High Rise - Common	0.144	0.140	0.125	0.086	0.111
	MF - High Rise - Residential	0.117	0.116	0.105	0.091	0.089
	MF - Mid Rise	0.132	0.134	0.115	0.085	0.096
	Movie Theater	0.144	0.142	0.133	0.101	0.120
	Office - High Rise - CAV no econ	0.160	0.162	0.148	0.099	0.108
	Office - High Rise - CAV econ	0.165	0.169	0.155	0.107	0.118
	Office - High Rise - VAV econ	0.121	0.123	0.102	0.060	0.067
	Office - High Rise - FCU	0.089	0.087	0.075	0.040	0.042
	Office - Low Rise	0.113	0.113	0.090	0.055	0.063
	Office - Mid Rise	0.126	0.126	0.106	0.068	0.075
	Religious Building	0.127	0.119	0.114	0.084	0.095
	Restaurant	0.107	0.107	0.096	0.073	0.086
	Retail - Department Store	0.110	0.101	0.095	0.062	0.071
	Retail - Strip Mall	0.106	0.098	0.086	0.059	0.064
	Warehouse	0.115	0.108	0.111	0.069	0.085
	Unknown	0.123	0.122	0.108	0.078	0.090
Space Heating - recirculation	All buildings (Hours below 55°F)	0.399	0.393	0.356	0.319	0.329

		Annual Therms Saved / Linear Foot					
Piping Use	Building Type	Zone 1	Zone 2	Zone 3	Zone 4	Zone 5	
		(Rockford)	(Chicago)	(Springfield)	(Belleville)	(Marion)	
heating							
season only							
Space							
Heating -	All buildings (All bours)	0.694	0.694	0.694	0.694	0.694	
recirculation	All buildings (All hours)	0.694	0.694	0.694	0.694	0.694	
year round							
DHW	Recirculation loop	0.694	0.694	0.694	0.694	0.694	
Process	Custom	Custom					

WATER IMPACT DESCRIPTIONS AND CALCULATION

N/A

DEEMED O&M COST ADJUSTMENT CALCULATION

N/A

MEASURE CODE: CI-HVC-SPIN-V03-220101

4.4.25 Small Commercial Programmable Thermostat Adjustments – Retired 12/31/2019.

4.4.26 Variable Speed Drives for HVAC Supply and Return Fans

DESCRIPTION

This measure is applied to variable speed drives (VSD) which are installed on HVAC supply fans and return fans. The VSD will modulate the speed of the motor when it does not need to run at full load. Since the power of the motor is proportional to the cube of the speed for these types of applications, significant energy savings will result.

Note this measure should be used for evaluating control system modifications. If combined with the evaluation of a more efficient over a baseline fan, measure '4.4.53 HVAC Supply, Return and Exhaust Fans – Fan Energy Index' should be utilized. The FEPnew value from measure 4.4.53 should be used to replace the $\left(0.746 \times HP \times \frac{LF}{\eta_{motor}}\right)$ term in this measure.

This measure was developed to be applicable to the following program types: TOS, RF. If applied to other program types, the measure savings should be verified.

DEFINITION OF EFFICIENT EQUIPMENT

The VSD is applied to a motor which does not have a VSD. The application must have a variable load and installation is to include the necessary controls. Savings are based on application of VSDs to a range of baseline load conditions including no control, inlet guide vanes, outlet guide vanes and throttling valves.

DEFINITION OF BASELINE EQUIPMENT

The time of sale baseline is a new motor installed without a VSD or other methods of control. Retrofit baseline is an existing motor operating as is. Retrofit baselines may or may not include guide vanes, throttling valves or other methods of control. This information shall be collected from the customer.

Installations of new equipment with VSDs which are required by IECC 2012 or 2015 as adopted by the State of Illinois are not eligible for incentives.

Note IECC 2018 became effective July 1, 2019 and is the baseline for all New Construction permits from that date.

DEEMED LIFETIME OF EFFICIENT EQUIPMENT

The expected measure life for all VSDs is 15 years. 688

DEEMED MEASURE COST

Customer provided costs will be used when available. Default measure costs are noted below for up to 75 hp motors.⁶⁸⁹ Custom costs must be gathered from the customer for motor sizes not listed below.

HP	Cost
5 HP	\$ 2,250
15 HP	\$ 3,318
25 HP	\$ 4,386
50 HP	\$ 6,573
75 HP	\$ 8,532

LOADSHAPE

Loadshape C39 - VFD - Supply fans <10 HP Loadshape C40 - VFD - Return fans <10 HP Loadshape C41 - VFD - Exhaust fans <10 HP

 $^{^{688}}$ Efficiency Vermont TRM 10/26/11 for HVAC VSD motors.

⁶⁸⁹ NEEP Incremental Cost Study Phase Two Final Report.

COINCIDENCE FACTOR

The demand savings factor (DSF) is already based upon coincident savings, and thus there is no additional coincidence factor for this characterization.

Algorithm

CALCULATION OF SAVINGS

ELECTRIC ENERGY SAVINGS 690

Note this measure should be used for evaluating control system modifications. If combined with the evaluation of a more efficient over a baseline fan, measure '4.4.53 HVAC Supply, Return and Exhaust Fans – Fan Energy Index' should be utilized. The FEPnew value from measure 4.4.53 should be used to replace the $\left(0.746 \times HP \times \frac{LF}{\eta_{motor}}\right)$ term in this measure.

$$\begin{aligned} \text{kWh}_{\text{Base}} &= & \left(0.746 \times HP \times \frac{LF}{\eta_{motor}}\right) \times RHRS_{Base} \times \sum_{0\%}^{100\%} (\%FF \times PLR_{Base}) \\ \text{kWh}_{\text{Retrofit}} &= & \left(0.746 \times HP \times \frac{LF}{\eta_{motor}}\right) \times RHRS_{base} \times \sum_{0\%}^{100\%} (\%FF \times PLR_{Retrofit}) \\ \Delta \text{kWh}_{\text{fan}} &= & \text{kWh}_{\text{Base}} - \text{kWh}_{\text{Retrofit}} \\ \Delta \text{kWh}_{\text{total}} &= & \Delta \text{kWh}_{\text{fan}} \times (1 + \text{IE}_{\text{energy}}) \end{aligned}$$

Where:

 kWh_{Base} = Baseline annual energy consumption (kWh/yr) $kWh_{Retrofit}$ = Retrofit annual energy consumption (kWh/yr)

 ΔkWh_{fan} = Fan-only annual energy savings

 ΔkWh_{total} = Total project annual energy savings 0.746 = Conversion factor for HP to kWh

HP = Nominal horsepower of controlled motor

LF = Load Factor; Motor Load at Fan Design CFM (Default = 65%)⁶⁹¹

 η_{motor} = Installed nominal/nameplate motor efficiency

Default motor is a NEMA Premium Efficiency, ODP, 4-pole/1800 RPM fan motor

⁶⁹⁰ Methodology developed and tested in Del Balso, Ryan Joseph. "Investigation into the Reliability of Energy Efficiency/Demand Side Management Savings Estimates for Variable Frequency Drives in Commercial Applications". A project report submitted to the Faculty of the Graduate School of the University of Colorado, 2013.

⁶⁹¹ Lawrence Berkeley National Laboratory, and Resource Dynamics Corporation. (2008). "Improving Motor and Drive System Performance; A Sourcebook for Industry". U.S. Department of Energy, Office of Energy Efficiency and Renewable Energy. Golden, CO: National Renewable Energy Laboratory.

NEMA Premium Efficiency Motors Default Efficiencies 692

	Open Drip Proof (ODP)			Totally Enc	losed Fan-Co	oled (TEFC)
		# of Poles			# of Poles	
Cina LID	6	4	2	6	4	2
Size HP	Speed (RPM)				Speed (RPM)	
	1200	1800 Default	3600	1200	1800	3600
1	0.825	0.855	0.770	0.825	0.855	0.770
1.5	0.865	0.865	0.840	0.875	0.865	0.840
2	0.875	0.865	0.855	0.885	0.865	0.855
3	0.885	0.895	0.855	0.895	0.895	0.865
5	0.895	0.895	0.865	0.895	0.895	0.885
7.5	0.902	0.910	0.885	0.910	0.917	0.895
10	0.917	0.917	0.895	0.910	0.917	0.902
15	0.917	0.930	0.902	0.917	0.924	0.910
20	0.924	0.930	0.910	0.917	0.930	0.910
25	0.930	0.936	0.917	0.930	0.936	0.917
30	0.936	0.941	0.917	0.930	0.936	0.917
40	0.941	0.941	0.924	0.941	0.941	0.924
50	0.941	0.945	0.930	0.941	0.945	0.930
60	0.945	0.950	0.936	0.945	0.950	0.936
75	0.945	0.950	0.936	0.945	0.954	0.936
100	0.950	0.954	0.936	0.950	0.954	0.941
125	0.950	0.954	0.941	0.950	0.954	0.950
150	0.954	0.958	0.941	0.958	0.958	0.950
200	0.954	0.958	0.950	0.958	0.962	0.954
250	0.954	0.958	0.950	0.958	0.962	0.958
300	0.954	0.958	0.954	0.958	0.962	0.958
350	0.954	0.958	0.954	0.958	0.962	0.958
400	0.958	0.958	0.958	0.958	0.962	0.958
450	0.962	0.962	0.958	0.958	0.962	0.958
500	0.962	0.962	0.958	0.958	0.962	0.958

 $RHRS_{Base}$

= Annual operating hours for fan motor based on building type

Default hours are provided for HVAC applications which vary by HVAC application and building type.⁶⁹³ When available (provided via Energy Management Software or metered), actual hours should be used.

Building Type	Total Fan Run Hours	Model Source
Assembly	7235	eQuest
Assisted Living	8760	eQuest
Auto Dealership	7451	OpenStudio
College	4836	OpenStudio
Convenience Store	7004	eQuest

⁶⁹² Douglass, J. (2005). Induction Motor Efficiency Standards. Washington State University and the Northwest Energy Efficiency Alliance, Extension Energy Program, Olympia, WA, October 2005.

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⁶⁹³ Hours per year are estimated using the eQuest or OpenStudio models as the total number of hours the fans are operating for heating, cooling and ventilation for each building type.

Building Type	Total Fan Run Hours	Model Source
Drug Store	7156	OpenStudio
Elementary School	3765	OpenStudio
Emergency Services	8760	OpenStudio
Garage	7357	eQuest
Grocery	8543	OpenStudio
Healthcare Clinic	4314	OpenStudio
High School	3460	OpenStudio
Hospital - VAV econ	4666	OpenStudio
Hospital - CAV econ	8021	OpenStudio
Hospital - CAV no econ	7924	OpenStudio
Hospital - FCU	4055	OpenStudio
Manufacturing Facility	8706	eQuest
MF - High Rise	8760	OpenStudio
MF - Mid Rise	8760	OpenStudio
Hotel/Motel - Guest	2409	OpenStudio
Hotel/Motel - Common	8683	OpenStudio
Movie Theater	7505	eQuest
Office - High Rise - VAV econ	2369	OpenStudio
Office - High Rise - CAV econ	2279	OpenStudio
Office - High Rise - CAV no econ	5303	OpenStudio
Office - High Rise - FCU	1648	OpenStudio
Office - Low Rise	6345	OpenStudio
Office - Mid Rise	3440	OpenStudio
Religious Building	7380	eQuest
Restaurant	7302	OpenStudio
Retail - Department Store	7155	OpenStudio
Retail - Strip Mall	6921	OpenStudio
Warehouse	6832	OpenStudio
Unknown	6241	n/a

%FF = Percentage of run-time spent within a given flow fraction range

Default Fan Duty Cycle Based on 2012 ASHRAE Handbook; HVAC Systems and Equipment, page 45.11, Figure 12.

Flow Fraction (% of design cfm)	Percent of Time at Flow Fraction
0% to 10%	0.0%
10% to 20%	1.0%
20% to 30%	5.5%
30% to 40%	15.5%
40% to 50%	22.0%
50% to 60%	25.0%
60% to 70%	19.0%
70% to 80%	8.5%
80% to 90%	3.0%
90% to 100%	0.5%

 PLR_{Base} = Part load ratio for a given flow fraction range based on the baseline flow control type $PLR_{Retrofit}$ = Part load ratio for a given flow fraction range based on the retrofit flow control type

Control Type	Flow Fraction									
Control Type	10%	20%	30%	40%	50%	60%	70%	80%	90%	100%
No Control or Bypass Damper	1.00	1.00	1.00	1.00	1.00	1.00	1.00	1.00	1.00	1.00
Discharge Dampers	0.46	0.55	0.63	0.70	0.77	0.83	0.88	0.93	0.97	1.00
Outlet Damper, BI & Airfoil Fans	0.53	0.53	0.57	0.64	0.72	0.80	0.89	0.96	1.02	1.05
Inlet Damper Box	0.56	0.60	0.62	0.64	0.66	0.69	0.74	0.81	0.92	1.07
Inlet Guide Vane, BI & Airfoil Fans	0.53	0.56	0.57	0.59	0.60	0.62	0.67	0.74	0.85	1.00
Inlet Vane Dampers	0.38	0.40	0.42	0.44	0.48	0.53	0.60	0.70	0.83	0.99
Outlet Damper, FC Fans	0.22	0.26	0.30	0.37	0.45	0.54	0.65	0.77	0.91	1.06
Eddy Current Drives	0.17	0.20	0.25	0.32	0.41	0.51	0.63	0.76	0.90	1.04
Inlet Guide Vane, FC Fans	0.21	0.22	0.23	0.26	0.31	0.39	0.49	0.63	0.81	1.04
VFD with duct static pressure controls	0.09	0.10	0.11	0.15	0.20	0.29	0.41	0.57	0.76	1.01
VFD with low/no duct static pressure	0.05	0.06	0.09	0.12	0.18	0.27	0.39	0.55	0.75	1.00

Provided below is the resultant values based upon the defaults provided above:

Control Type	$\sum_{0\%}^{100\%} (\%FF \times PLR_{Base})$
No Control or Bypass Damper	1.00
Discharge Dampers	0.80
Outlet Damper, BI & Airfoil Fans	0.78
Inlet Damper Box	0.69
Inlet Guide Vane, BI & Airfoil Fans	0.63
Inlet Vane Dampers	0.53
Outlet Damper, FC Fans	0.53
Eddy Current Drives	0.49
Inlet Guide Vane, FC Fans	0.39
VFD with duct static pressure controls	0.30
VFD with low/no duct static pressure	0.27

 IE_{energy} = HVAC interactive effects factor for energy (default = 15.7%)

SUMMER COINCIDENT PEAK DEMAND SAVINGS

$$\begin{aligned} \text{kW}_{\text{Base}} &= & \left(0.746 \times HP \times \frac{LF}{\eta_{motor}}\right) \times PLR_{\textit{Base,FFpeak}} \\ \text{kW}_{\text{Retrofit}} &= & \left(0.746 \times HP \times \frac{LF}{\eta_{motor}}\right) \times PLR_{\textit{Retrofit,FFpeak}} \\ \Delta \text{kW}_{\text{fan}} &= & \text{kW}_{\text{Base}} - \text{kW}_{\text{Retrofit}} \\ \Delta \text{kW}_{\text{total}} &= & \Delta \text{kW}_{\text{fan}} \times (1 + \text{IE}_{\text{demand}}) \end{aligned}$$

Where:

 kW_{Base} = Baseline summer coincident peak demand (kW)

 $kW_{Retrofit}$ = Retrofit summer coincident peak demand (kW)

 ΔkW_{fan} = Fan-only summer coincident peak demand impact

 ΔkW_{total} = Total project summer coincident peak demand impact

 $PLR_{Base,FFpeak}$ = The part load ratio for the average flow fraction between the peak daytime

hours during the weekday peak time period based on the baseline flow control

type (default average flow fraction during peak period = 90%)

 $PLR_{Retrofit,FFpeak}$ = The part load ratio for the average flow fraction between the peak daytime

hours during the weekday peak time period based on the retrofit flow control

type (default average flow fraction during peak period = 90%)

 IE_{demand} = HVAC interactive effects factor for summer coincident peak demand

(default = 15.7%)

FOSSIL FUEL IMPACT DESCRIPTIONS AND CALCULATION

There are no expected fossil fuel impacts for this measure.

WATER IMPACT DESCRIPTIONS AND CALCULATION

N/A

DEEMED O&M COST ADJUSTMENT CALCULATION

N/A

MEASURE CODE: CI-HVC-VSDF-V07-220101

4.4.27 Energy Recovery Ventilator

DESCRIPTION

This measure includes the addition of energy recovery equipment on existing or new unitary equipment, where energy recovery is not required by the IECC 2012/2015/2018. This measure analyzes the heating and cooling savings potential from recovering energy from exhaust or relief building air. This measure assumes that during unoccupied hours of the building no exhaust or relief air is available for energy recovery.

This measure was developed to be applicable to the following program types: TOS, NC, RF.

If applied to other program types, the measure savings should be verified.

DEFINITION OF EFFICIENT EQUIPMENT

Efficient equipment is unitary equipment that incorporates energy recovery not required by the IECC 2012/2015/2018.

DEFINITION OF BASELINE EQUIPMENT

The baseline is unitary equipment not required by IECC 2012/2015/2018 to incorporate energy recovery.

Note IECC 2018 became effective July 1, 2019 and is the baseline for all New Construction permits from that date.

DEEMED LIFETIME OF EFFICIENT EQUIPMENT

The measure life for the domestic energy recovery equipment is 15 years. 694

DEEMED MEASURE COST

The incremental cost for this measure assumes cost of cabinet and controls incorporated into packaged and built up air handler units. Additionally, it assumes a 1 to 1 ratio of fresh and exhausted air.

Energy Recovery Equipment Type	Incremental Cost \$/CFM ⁶⁹⁵
Plate Heat Exchanger	\$3.75
Rotary Wheel	\$3.75
Heat Pipe	\$3.75

DEEMED O&M COST ADJUSTMENTS

There are no expected O&M savings associated with this measure.

LOADSHAPE

N/A

COINCIDENCE FACTOR

N/A

⁶⁹⁴ Assumed service life limited by controls -" Demand Control Ventilation Using CO2 Sensors", pg. 19, by US Department of Energy Efficiency and Renewable Energy.

⁶⁹⁵ "National Cost-Effectiveness of ASHRAE Standard 90.1-2010 Compared to ASHRAE Standard 90.1-2007", PNNL, November 2007 (page 4-16).

Algorithm

CALCULATION OF ENERGY SAVINGS ELECTRIC ENERGY SAVINGS

The electric energy savings calculation here represents the net electric energy savings from reduced cooling requirements after accounting for increased fan power caused by additional pressure drop from the ERV device. These savings do not account for heating energy savings in HVAC systems using heat pumps or electric resistance heat. This calculation does not apply to wheel-type devices with purge sections, or to sensible-only devices such as heat pipes.

ΔkWh = (cfm) * Normalized Electric Energy Savings

cfm = design supply air flow of energy recovery ventilator in cubic feet per minute

= rated energy recovery ventilator supply air flow * (1 – Exhaust Air Transfer Ratio)

Exhaust Air Transfer Ratio = percentage of supply air made up of cross-leakage

from exhaust air; value provided by vendor

= 0.05 (default)

Normalized Electric Energy Savings

= kWh/cfm savings value for the expected energy savings (net of fan energy penalty) as detailed in Table 1 – Electric Energy Savings Summary (kWh/cfm)

Table 1 – Electric Energy Savings Summary (kWh/cfm)⁶⁹⁶

	Normalized Electricity Savings (kWh/OA cfm)							
Building Type	Zone 1 - Rockford	Zone 2 - Chicago	Zone 3 - Springfield	Zone 4 - Mt. Vernon/Belleville	Zone 5 - Marion			
Enthalpy Wheel -	Enthalpy Wheel - 75% sensible and latent effectiveness							
Assembly	NA	NA	NA	0.107	0.229			
Education	NA	NA	0.371	0.245	0.369			
Grocery	NA	NA	0.239	0.523	0.630			
Healthcare	1.551	1.594	2.508	2.999	3.077			
Multifamily	2.178	2.566	3.781	4.746	5.029			
Office	0.974	1.169	2.379	2.998	3.194			
Retail	0.048	0.124	0.389	1.027	1.063			
Enthalpy Plate - 5	0% sensible and lat	ent effectiveness						
Assembly	NA	NA	NA	NA	NA			
Education	NA	NA	NA	NA	0.035			
Grocery	NA	NA	NA	0.002	0.102			
Healthcare	0.923	0.963	1.548	1.841	1.908			
Multifamily	0.627	0.908	1.450	2.341	2.509			
Office	0.309	0.487	1.321	1.705	1.918			
Retail	NA	NA	NA	0.398	0.435			

SUMMER COINCIDENT PEAK DEMAND SAVINGS

ΔkW = (cfm) * Normalized Electric Peak Demand Savings * CF

= design supply air flow of energy recovery ventilator in cubic feet per minute

⁶⁹⁶ Energy savings modeled using IL TRM energy models with added energy recovery wheels or enthalpy plates. Energy recovery device specifications based on product data from the AHRI Certification Directory

⁽https://www.ahridirectory.org/Search/SearchHome?ReturnUrl=%2f). See reference "ERV Effectiveness AHRI Directory Survey."

= rated energy recovery ventilator supply air flow * (1 – Exhaust Air Transfer Ratio)

Exhaust Air Transfer Ratio = percentage of supply air made up of cross-leakage

from exhaust air; value provided by vendor

= 0.05 (default)

CF = 1.0

Normalized Electric Peak Demand Savings

= kW/cfm savings value for the appropriate combination of building type, climate zone, and measure scenario per Table 2 – Electric Peak Demand Savings Summary (kW/cfm)

Table 2 – Electric Peak Demand Savings Summary (kW/cfm)⁶⁹⁷

	Normalized Electric Demand Savings (kW/OA cfm)						
Building Type	Zone 1 -	Zone 2 -	Zone 3 -	Zone 4 - Mt.	Zone 5 -		
	Rockford	Chicago	Springfield	Vernon/Belleville	Marion		
Enthalpy Wheel	- 75% sensible an	d latent efficiency	У				
Assembly	0.00127	0.00092	0.00111	0.00213	0.00209		
Education	0.00159	0.00164	0.00282	0.00202	0.00308		
Grocery	0.00115	0.00159	0.00152	0.00153	0.00187		
Healthcare	0.00465	0.00433	0.00480	0.00443	0.00443		
Multifamily	0.00210	0.00325	0.00298	0.00370	0.00381		
Office	0.00538	0.00518	0.00527	0.00529	0.00589		
Retail	0.00156	0.00195	0.00020	0.00217	0.00223		
Enthalpy Plate -	50% sensible and	latent efficiency					
Assembly	NA	NA	0.00024	0.00115	0.00113		
Education	0.00114	0.00118	0.00201	0.00142	0.00218		
Grocery	0.00059	0.00089	0.00083	0.00079	0.00102		
Healthcare	0.00287	0.00284	0.00306	0.00292	0.00275		
Multifamily	NA	0.00128	0.00111	0.00172	0.00167		
Office	0.00351	0.00344	0.00344	0.00345	0.00384		
Retail	0.00087	0.00123	0.00001	0.00119	0.00124		

NATURAL GAS SAVINGS

Gas savings algorithm is derived from the following:

 Δ Therms = (Design Heating Load * TE_ERV * EFLH * OccHours/24) / (100,000 * μ Heat)

Where:

Design Heating Load = $(1.08 * CFM * \Delta T)$

1.08 = A constant for sensible heat equations (BTU/h/CFM.°F)

CFM = Cubic Feet per Minute of Energy Recovery Ventilator

 $\Delta T = T_RA - T_DD$

T_RA = Temperature of the Return Air = 70°F or custom

⁶⁹⁷ Demand savings modeled using IL TRM energy models with added energy recovery wheels or enthalpy plates. Energy recovery device specifications based on product data from the AHRI Certification Directory (https://www.ahridirectory.org/Search/SearchHome?ReturnUrl=%2f). Coincident demand measured according to TRM guidelines, though in 1-hour increments as established by the eQUEST simulation.

T_DD = Temperature on design day of outside air⁶⁹⁸

= (see	Table	below)	or (custom
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Zone	Weather Station	T_DD, Temperature, °F
1	Greater Rockford	-5.8
2	Chicago/O'Hare ARPT.	-1.5
3	Springfield/Capital	0.4
4	Scott AFB MidAmerica	9.0
5	Cape Girardeau Regional	9.7
Average	-	2.4

TE_ERV = Thermal Effectiveness of Energy Recovery Equipment⁶⁹⁹

= (see Table below) or custom

Heat Recovery Equipment Type	TE_ERV (%)
Fixed Plate	0.65
Rotary Equipment	0.68
Heat Pipe	0.55

EFLH = Equivalent Full Load Hours for heating in Existing Buildings or New Construction

are provided in section 4.4 HVAC End Use

OccHours = Average Hours per day facility is occupied

= custom or use Modeling Inputs in eQuest models:

Building Type	Weekday	Saturday	Sunday	Holiday	Annual Operating Hours	OccHours
Assembly/Convention Center	10am-9pm	10am-9pm	10am-9pm	closed	3905	10.7
Assisted Living	24/7	24/7	24/7	24/7	8760	24.0
College	8am-9pm	closed	closed	closed	3263	8.9
Convenience Store	7am-10pm	9am-9pm	10am-5pm	10am-5pm	4823	13.2
Elementary School	8am-4pm (20% in summer)	closed	closed	closed	1606	4.4
Garage	7am-5pm	8am-12pm	closed	closed	3342	9.1
Grocery	7am-9pm	7am-9pm	9am-8pm	closed	4814	13.2
Healthcare Clinic	7am-7pm	9am-5pm	closed	closed	3428	9.4
High School	8am-4pm (20% in summer)	closed	closed	closed	1606	4.4
Hospital	24/7	24/7	24/7	24/7	8760	24.0
Motel	24/7	24/7	24/7	24/7	8760	24.0
Manufacturing Facility (Light Industry)	Mfg: 6am-10pm, Office: 8am-5pm	Mfg: 6am-10pm, Office: closed	closed	closed	4848	13.3
Multi-Family Mid-Rise	24/7; Reduced occupancy 7am - 5pm	24/7; Reduced occupancy 9am - 3pm		24/7; Reduced occupancy 9am - 3pm	7038	19.3

⁶⁹⁸Weather Station Data, 99.6% Heating DB - 2013 Fundamentals, ASHRAE Handbook

 $^{^{699}\}mbox{Energy}$ Recovery Fact Sheet - Center Point Energy, MN

Building Type	Weekday	Saturday	Sunday	Holiday	Annual Operating Hours	OccHours
Multi-Family High-Rise	24/7; Reduced occupancy 7am - 5pm	24/7; Reduced occupancy 9am - 3pm	occupancy	24/7; Reduced occupancy 9am - 3pm	7038	19.3
Movie Theater	10am-Midnight	10am-Midnight	10am- Midnight	10am- Midnight	5110	14.0
Office - Low-rise	8am-5pm	closed	closed	closed	2259	6.2
Office - Mid-rise	8am-5pm	20% 8am-noon	closed	closed	2301	6.3
Office - High-rise	8am-5pm	20% 8am-noon	closed	closed	2301	6.3
Religious Building	Office: 8am-5pm, other: closed	closed	8am-1pm	closed	260	0.7
Restaurant	7am-8pm	7am-8pm	7am-8pm	closed	4615	12.6
Retail - Department Store	9am-9pm	9am-9pm	10am-5pm	10am-5pm	4070	11.1
Retail - Strip Mall	9am-9pm	9am-9pm	10am-5pm	10am-5pm	4070	11.1
Warehouse (Conditioned Storage)	7am-7pm	7am-7pm (reduced occupancy)	closed	closed	3324	9.1

 μ Heat = Efficiency of heating system

= Actual

WATER IMPACT DESCRIPTIONS AND CALCULATION

N/A

DEEMED O&M COST ADJUSTMENT CALCULATION

N/A

MEASURE CODE: CI-HVC-ERVE-V04-200101

4.4.28 Stack Economizer for Boilers Serving HVAC Loads

MEASURE DESCRIPTION

Stack economizers are designed to recover heat from hot boiler flue gasses. Recovered heat is used to preheat boiler feed water. This measure describes the retrofit of HVAC boilers with stack economizers. HVAC boilers are defined as those used for space heating applications. There is another, similar measure for boilers that serve process loads.

This measure was developed to be applicable to the following program types: NC, TOS, RF.

If applied to other program types, the measure savings should be verified.

DEFINITION OF EFFICIENT EQUIPMENT

To qualify the economizer must be installed on a boiler exhaust stack. Heat captured by the economizer is to be used to pre-heat boiler feed water.

DEFINITION OF BASELINE EQUIPMENT

The baseline boiler does not have an economizer installed.

DEEMED LIFETIME OF EFFICIENT EQUIPMENT

The measure life for the boiler stack economizer is 15 years. 700

DEEMED MEASURE COST

The incremental and full measure cost for this measure is custom.

DEEMED O&M COST ADJUSTMENTS

The O&M cost for this measure is custom.

LOADSHAPE

N/A

COINCIDENCE FACTOR

N/A

Algorithm

CALCULATION OF ENERGY SAVINGS

ELECTRIC ENERGY SAVINGS

N/A

SUMMER COINCIDENT PEAK DEMAND SAVINGS

N/A

NATURAL GAS SAVINGS

Δtherms = SF * MBH_In * EFLH / 100

Where:

⁷⁰⁰ PA Consulting, Focus on Energy Evaluation, Business Programs: Measure Life Study, August 25, 2009.

SF = Savings factor

= calculated custom as $(T_existing - T_eff) / 40^{\circ}F * TRE$ or when not possible a default value based on the table below

Where:

T_existing = Existing Full Fire Boiler Flue Gas Temperature as it exits the Stack⁷⁰¹
= 425F (water, 81.9% eff) or custom
= 480F (steam, 80.7% eff) or custom

T_eff = Efficient Full Fire Boiler Flue Gas Temperature as it exits the Stack
= 338°F (conventional economizer – Water Boiler)⁷⁰² or custom
= 365°F (conventional economizer – Steam Boiler)⁷⁰³ or custom
= 280°F (condensing economizer – Water Boiler)⁷⁰⁴ or custom
= 308°F (condensing economizer – Steam Boiler)⁷⁰⁵ or custom

TRE = % efficiency increase for 40°F of stack temperature reduction
= 1%, ⁷⁰⁶ or custom

Based on defaults provided above:

Boiler Type	SF ⁷⁰⁷				
Done: Type	Conventional Economizer	Condensing Economizer			
Hot Water Boiler	2.19% average SF or custom	3.63% average SF or custom			
Steam Boiler	2.88% average SF or custom	4.31% average SF or custom			

MBH In = Rated boiler input capacity, in MBH

= Actual

EFLH = Equivalent Full Load Hours for heating are provided in Section 4.4 HVAC End Use

2022 IL TRM v.10.0 Vol. 2 September 24, 2021 FINAL

⁷⁰¹ Cleaver Brooks. March 2012, Boiler Efficiency Guide, Pg. 7, Figure 1.

 $^{^{702}}$ The minimum stack temperature for a non-condensing economizer is 250°F from Department of Energy (DOE). January 2012, Steam Tip Sheet #26A, Consider Installing a Condensing Economizer. Advanced Manufacturing Office. Washington, DC: U.S. Department of Energy. The average temperature drop is assumed to be ½ way between the existing and efficient temperature minimum, ($425^{\circ}F + 250^{\circ}F$) / 2 = $338^{\circ}F$.

 $^{^{703}}$ The minimum stack temperature for a non-condensing economizer is 250°F from Department of Energy (DOE). January 2012, Steam Tip Sheet #26A, Consider Installing a Condensing Economizer. Advanced Manufacturing Office. Washington, DC: U.S. Department of Energy. The average temperature drop is assumed to be ½ way between the existing and efficient temperature minimum, (480°F + 250°F) / 2 = 365°F.

⁷⁰⁴ The minimum stack temperature for a condensing economizer is 250°F from Department of Energy (DOE). January 2012, Steam Tip Sheet #26A, Consider Installing a Condensing Economizer. Advanced Manufacturing Office. Washington, DC: U.S. Department of Energy. The average temperature drop is assumed to be ½ way between the existing and efficient temperature minimum, (425°F + 135°F) / 2 = 280°F.

⁷⁰⁵ The minimum stack temperature for a condensing economizer is 250°F from Department of Energy (DOE). January 2012, Steam Tip Sheet #26A, Consider Installing a Condensing Economizer. Advanced Manufacturing Office. Washington, DC: U.S. Department of Energy. The average temperature drop is assumed to be ½ way between the existing and efficient temperature minimum, (480°F + 135°F) / 2 = 308°F.

⁷⁰⁶ United States EPA, Climate Wise: Wise Rules for Industrial Efficiency, July 1998. The Wise Rules indicate savings range of 1-2% per 40°F reduction, so utilizing 1% is a conservative approach.

⁷⁰⁷ These average values should be utilized in absence of actual temperature data. An economizer with a zero temperature change between the existing and the efficient temperatures would not be installed, so these average values are conservative.

WATER IMPACT DESCRIPTIONS AND CALCULATION

N/A

DEEMED O&M COST ADJUSTMENT CALCULATION

Depending on design, stack economizers may require routine maintenance for optimal performance. A custom calculation should be used as necessary.

MEASURE CODE: CI-HVC-BECO-V02-210101

4.4.29 Stack Economizer for Boilers Serving Process Loads

MEASURE DESCRIPTION

Stack economizers are designed to recover heat from hot boiler flue gasses. Recovered heat is used to preheat boiler feed water. This measure describes the retrofit of process boilers with stack economizers. Process boilers are defined as those used for industrial, manufacturing, or other non-HVAC applications. There is another, similar measure for boilers that serve HVAC loads.

This measure was developed to be applicable to the following program types: NC, TOS, RF.

If applied to other program types, the measure savings should be verified.

DEFINITION OF EFFICIENT EQUIPMENT

To qualify the economizer must be installed on a boiler exhaust stack. Heat captured by the economizer is to be used to pre-heat boiler feed water.

DEFINITION OF BASELINE EQUIPMENT

The baseline boiler does not have an economizer installed.

DEEMED LIFETIME OF EFFICIENT EQUIPMENT

The measure life for the boiler stack economizer is 15 years. 708

DEEMED MEASURE COST

The incremental and full measure cost for this measure is custom.

DEEMED O&M COST ADJUSTMENTS

The O&M cost for this measure is custom.

LOADSHAPE

N/A

COINCIDENCE FACTOR

N/A

Algorithm

CALCULATION OF ENERGY SAVINGS

ELECTRIC ENERGY SAVINGS

N/A

SUMMER COINCIDENT PEAK DEMAND SAVINGS

N/A

NATURAL GAS SAVINGS

 Δ therms = SF * MBH In * 8766 * UF / 100

⁷⁰⁸ PA Consulting, Focus on Energy Evaluation, Business Programs: Measure Life Study, August 25, 2009.

Where:

= (T_existing - T_eff)/40°F * TRE SF = see default Savings Factor table below = Existing Full Fire Boiler Flue Gas Temperature as it exits the Stack⁷⁰⁹ T existing = 425F (water, 81.9% eff per IL TRM) or custom = 480F (steam, 80.7% eff per IL TRM) or custom T eff = Efficient Full Fire Boiler Flue Gas Temperature as it exits the Stack = 338°F (conventional economizer – Water Boiler)⁷¹⁰ or custom = 365°F (conventional economizer – Steam Boiler)⁷¹¹ or custom = 280°F (condensing economizer – Water Boiler)⁷¹² or custom = 308°F (condensing economizer – Water Boiler)⁷¹³ or custom TRE = % efficiency increase for 40°F of stack temperature reduction = 1%,⁷¹⁴ or custom

Based on defaults provided above:

Boiles Tyres	SF ⁷¹⁵				
Boiler Type	Conventional Economizer	Condensing Economizer			
Hot Water Boiler	2.19% average SF or custom	3.63% average SF or custom			
Steam Boiler	2.88% average SF or custom	4.31% average SF or custom			

MBH_In = Rated boiler input capacity, in MBH = Actual
8766 = Hours a year
UF = Utilization Factor

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⁷⁰⁹ Cleaver Brooks. March 2012, Boiler Efficiency Guide, Pg. 7, Figure 1.

 $^{^{710}}$ The minimum stack temperature for a non-condensing economizer is 250°F from Department of Energy (DOE). January 2012, Steam Tip Sheet #26A, Consider Installing a Condensing Economizer. Advanced Manufacturing Office. Washington, DC: U.S. Department of Energy. The average temperature drop is assumed to be ½ way between the existing and efficient temperature minimum, (425°F + 250°F) / 2 = 338°F.

 $^{^{711}}$ The minimum stack temperature for a non-condensing economizer is 250°F from Department of Energy (DOE). January 2012, Steam Tip Sheet #26A, Consider Installing a Condensing Economizer. Advanced Manufacturing Office. Washington, DC: U.S. Department of Energy. The average temperature drop is assumed to be ½ way between the existing and efficient temperature minimum, (480°F + 250°F) / 2 = 365°F.

⁷¹² The minimum stack temperature for a condensing economizer is 250°F from Department of Energy (DOE). January 2012, Steam Tip Sheet #26A, Consider Installing a Condensing Economizer. Advanced Manufacturing Office. Washington, DC: U.S. Department of Energy. The average temperature drop is assumed to be ½ way between the existing and efficient temperature minimum, (425°F + 135°F) / 2 = 280°F.

 $^{^{713}}$ The minimum stack temperature for a condensing economizer is 250°F from Department of Energy (DOE). January 2012, Steam Tip Sheet #26A, Consider Installing a Condensing Economizer. Advanced Manufacturing Office. Washington, DC: U.S. Department of Energy. The average temperature drop is assumed to be ½ way between the existing and efficient temperature minimum, (480°F + 135°F) / 2 = 308°F.

 $^{^{714}}$ United States EPA, Climate Wise: Wise Rules for Industrial Efficiency, July 1998. The Wise Rules indicate savings range of 1-2% per 40°F reduction, so utilizing 1% is a conservative approach.

⁷¹⁵ These average values should be utilized in absence of actual temperature data. An economizer with a zero temperature change between the existing and the efficient temperatures would not be installed, so these average values are conservative.

= 41.9%,⁷¹⁶ or custom

WATER IMPACT DESCRIPTIONS AND CALCULATION

N/A

DEEMED O&M COST ADJUSTMENT CALCULATION

N/A

MEASURE CODE: CI-HVC-PECO-V02-220101

REVIEW DEADLINE: 1/1/2026

⁷¹⁶ Work Paper – Tune up for Boilers serving Space Heating and Process Load by Resource Solutions Group, January 2012

4.4.30 Notched V Belts for HVAC Systems

MEASURE DESCRIPTION

This measure is for replacement of smooth v-belts in non-residential package and split HVAC systems with notched v-belts or for installing new equipment with synchronous belts instead of smooth v-belts. Typically there is a v-belt between the motor and the supply air fan and/or return air fan in larger package and split HVAC systems (RTU).

In general there are two styles of grooved v-belts, notched and synchronous. The DOE defines each as follows;

Notched V-Belts - A notched belt has grooves or notches that run perpendicular to the belt's length, which reduces the bending resistance of the belt. Notched belts can use the same pulleys as cross-section standard V-belts. They run cooler, last longer, and are about 2% more efficient than standard V-belts.

Synchronous Belts - Synchronous belts (also called cogged, timing, positive-drive, or high-torque drive belts) are toothed and require the installation of mating grooved sprockets. These belts operate with a consistent efficiency of 98% and maintain their efficiency over a wide load range.

Smooth v-belts are usually referred to in five basic groups:

- "L" belts are low end belts that are for small, fractional horsepower motors and these are not used in RTUs.
- "A" and "B" belts are the two types typically used in RTUs. The "A" belt is a ½ inch width by 5/16 inch thickness and the "B" belt is larger, 21/32 inch wide and 12/32 inch thick so it can carry more power. V-belts come in a wide variety of lengths where 20 to 100 inches is typical.
- "C" and "D" belts are primarily for industrial applications with high power transmission requirements.
- V-belts are provided by various vendors. The notched version of these belts typically have an "X" added to the designation. For this HVAC fans notched v-belt Replacement measure, only the "A" and "B" v-belts are considered. A typical "A" v-belt is replaced by a notched "AX" v-belt and a "B" is replaced by a "BX." In general, smooth v-belts have an efficiency of 90% to 98% while notched v-belts have an efficiency of 95% to 98%. Because notched v-belts are more flexible they work with smaller diameter pulleys and they have less resistance to bending. Lower bending resistance increases the power transmission efficiency, lowers the waste heat, and allows the belt to last longer than a smooth belt.

Three research papers⁷¹⁷ ⁷¹⁸ ⁷¹⁹ show that the notched v-belt efficiency is 2% to 5% better than a typical smooth v-belt. A fourth paper by USDOE's Energy Efficiency and Renewable Energy⁷²⁰ group reviewed most of the earlier literature and recommended using a conservative 2% efficiency improvement for energy savings for calculations.

For this measure it is assumed that upgrading a standard smooth v-belt with a new notched v-belt will result in a fan energy reduction of 2%.

DEFINITION OF EFFICIENT EQUIPMENT

For the Notched V-Belt characterization to apply, the Efficient Equipment is HVAC RTUs that have notched v-belts installed on the supply and/or return air fans. This can be done as a retrofit, TOS, or NC project.

For the Synchronous Belt characterization to apply, the Efficient Equipment is HVAC RTUs that have synchronous belts installed on the supply and/or return air fans. This can be done as a TOS or NC project. Retrofit projects can also claim savings, but costs should be verified independently (typically the cost of installing synchronous belts as a retrofit is not economically viable).

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⁷¹⁷ "Gates Corporation Announces New EPDM Molded Notch V-Belts," The Gates Rubber Co., June 2010 (Assumed 3% efficiency improvement).

⁷¹⁸ "Synchronous Belt Drives Offer Low Cost Energy Savings," Baldor. February 2009. (attached in Reference Documents).

^{719 &}quot;Energy Savings from Synchronous Belts," The Gates Rubber Co., February 2014. (Assumed 5% efficiency improvement).

⁷²⁰ "Motor System Tip Sheet #5, Replace V-Belts with Cogged or Synchronous Belt Drives," USDOE-EERE, September 2005. (Assumed 2% efficiency improvement).

DEFINITION OF BASELINE EQUIPMENT

The Baseline Equipment is HVAC RTUs that have smooth v-belts installed on the supply and/or return air fans (i.e., RTU does not already have a notched v-belt installed).

DEEMED LIFETIME OF EFFICIENT EQUIPMENT

A v-belt has a life based on fan run hours which varies by building type based primarily on occupancy schedule because the fans are required by code to operate continuously during occupied hours. The supply and return fans will also run a few hours during unoccupied hours for heating and cooling as needed. For the notched v-belt EUL calculation, the default hours in the following table are used for a variety of building types and HVAC applications.⁷²¹

EUL = Belt Life / Occupancy Hours per year

Where:

Belt Life = 24,000 hours⁷²²

Occupancy Hours per year = values from Table below

The notched v-belt measure EUL is summarized by building type in the following table.

Notched v-belt Effective Useful Life (EUL)

Building Type	Total Fan Run Hours	EUL (Years)	Model Source
Assembly	7235	3.3	eQuest
Assisted Living	8760	2.7	eQuest
Auto Dealership	7451	3.2	OpenStudio
College	4836	5.0	OpenStudio
Convenience Store	7004	3.4	eQuest
Drug Store	7156	3.4	OpenStudio
Elementary School	3765	6.4	OpenStudio
Emergency Services	8760	2.7	OpenStudio
Garage	7357	3.3	eQuest
Grocery	8543	2.8	OpenStudio
Healthcare Clinic	4314	5.6	OpenStudio
High School	3460	6.9	OpenStudio
Hospital - VAV econ	4666	5.1	OpenStudio
Hospital - CAV econ	8021	3.0	OpenStudio
Hospital - CAV no econ	7924	3.0	OpenStudio
Hospital - FCU	4055	5.9	OpenStudio
Manufacturing Facility	8706	2.8	eQuest
MF - High Rise	8760	2.7	OpenStudio
MF - Mid Rise	8760	2.7	OpenStudio
Hotel/Motel - Guest	2409	10.0	OpenStudio
Hotel/Motel - Common	8683	2.8	OpenStudio
Movie Theater	7505	3.2	eQuest
Office - High Rise - VAV econ	2369	10.1	OpenStudio
Office - High Rise - CAV econ	2279	10.5	OpenStudio
Office - High Rise - CAV no econ	5303	4.5	OpenStudio

⁷²¹ ComEd Trm June 1, 2010 page 139. The Office hours is based upon occupancy from the eQuest model developed for EFLH, since it was agreed the ComEd value was too low.

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[&]quot;DEER2014-EUL-table-update_2014-02-05.xlsx," Database for Energy Efficiency Resources (DEER), DEER2014 EUL Table. (attached in Reference Documents).

Building Type	Total Fan Run Hours	EUL (Years)	Model Source
Office - High Rise - FCU	1648	14.6	OpenStudio
Office - Low Rise	6345	3.8	OpenStudio
Office - Mid Rise	3440	7.0	OpenStudio
Religious Building	7380	3.3	eQuest
Restaurant	7302	3.3	OpenStudio
Retail - Department Store	7155	3.4	OpenStudio
Retail - Strip Mall	6921	3.5	OpenStudio
Warehouse	6832	3.5	OpenStudio
Unknown	6241	3.8	n/a

The lifetime of a synchronous belt system is the same as the lifetime of the equipment it is installed on because it is a permanent upgrade, involving the installation of toothed pulleys. Typical HVAC RTU lifetime is 15 years, which applies to synchronous belts as well. This is not to suggest that the actual belt component has an equivalent lifetime because they do require replacement. However, their O&M cost savings (derived from not having to tension, etc.) are assumed to offset the replacement cost of the belt, resulting in a net cost of zero. As a result, neither a separate lifetime nor O&M savings are quantified for synchronous belts and lifetime can therefore be considered as the lifetime of the equipment they're installed on because it would not be possible to install a traditional or notched belt on the synchronous pulleys.

DEEMED MEASURE COST

Costs of belts and pulleys are known to vary substantially based on belt length and pulley diameter. Two cost estimations are provided below; a fully deemed approach for applications such as an upstream program where limited information is known, and a semi-custom approach that is useful when more accurate cost estimates are desired.

Fully Deemed:

A review of the Grainger online pricing for "A," "B," "AX," and "BX" v-belts⁷²³ revealed the incremental costs to upgrade to notched v-belts as summarized in the table below:

Notched V-belt Incremental Cost Summary

Smooth V-Belt Industry Number	Outside Length (Inches)	Dayton Smooth V-Belt*	Notched V-belt Industry Number	Dayton Notched v-belt*	Price Increase	% Increase
A30 (Item # 1A095)	32	\$10.38	AX30 (Item # 3GWU4)	\$14.64	\$4.26	41%
B29 (Item # 6L208)	32	\$14.38	BX29 (Item # 5TXL4)	\$20.80	\$6.42	45%
* Pricing based on Dayton Belts as found on Grainger Website 10/30/14						

Note that the incremental cost for notched V-Belts assumes that the notched belt is purchased and installed instead of a smooth v-belt. There is no difference in the cost of installation, only the material.

Synchronous Belt Incremental Cost Summary

Smooth V-Belt Industry Number	Smooth belt system Price*	Synchronous Belt Industry Number	Synchronous System Price*	Price Difference
Belt A30 (Item # 1A095)	\$10.38	Belt 1DHL5 (Item # 322L050)	\$15.37	\$4.99

⁷²³ Grainger catalog on-line web-site for Dayton v-belt pricing.

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Smooth V-Belt Industry Number	Smooth belt system Price*	Synchronous Belt Industry Number	Synchronous System Price*	Price Difference
Gearbelt pulley BK47 (Item #5UHD5)	\$47.98	Gearbelt sprocket GTR-36G-8M-12 (Item # 2UWH6)	\$113.91	\$65.93
* Costs based on Grainger pricing.				

Incremental cost for a NC or TOS project is \$136.85. This is the price of synchronous equipment (belt, two sprockets) subtract v-belt equipment (belt, two pulleys). Labor cost is assumed to be equal in the baseline and efficient cases.

Incremental cost for a RF project is \$380.49. This is the price of synchronous equipment and labor to install it⁷²⁴ (not including a trip charge), less the cost of the v-belt (but not the pulleys).

Semi-Custom⁷²⁵

Use the following relationships along with NC, TOS and RF assumptions outlined above to estimate semi-custom costs.

Component	Туре	Cost Function (per inch)	Inch Measurement
Standard V-Belt	А	\$0.28/in + \$0.96	Outside Length
Standard V-Belt	В	\$0.29/in + \$9.15	Outside Length
Standard Pulley	A, B, AX, BX	\$11.85/in - \$9.47	Outside Diameter
Notched Belt	AX	\$0.36/in + \$1.07	Outside Length
Notched Belt	BX	\$0.49/in + \$2.33	Outside Length
Synchronous Belt	1/2 inch	\$0.58/in + \$8.90	Pitch Length
Synchronous Belt	1 inch	\$0.26/in + \$5.67	Pitch Length
Synchronous Pulley	for use with 1/2 inch belt	\$27.20/in - \$21.19	Pitch Diameter
Synchronous Pulley	for use with 1 inch belt	\$25.04/in - \$27.23	Pitch Diameter

DEEMED O&M COST ADJUSTMENTS

N/A

LOADSHAPE

Loadshape C05 - Commercial Electric Heating and Cooling

COINCIDENCE FACTOR

N/A

Algorithm

⁷²⁴ Assumed to be \$150 based on mechanical contractor estimate.

⁷²⁵ Based on review and trend fitting cost data from Grainger online. See reference document "Notched V Belts costs.xlsx" for derivation.

CALCULATION OF ENERGY SAVINGS

ELECTRIC ENERGY SAVINGS

 $\Delta kWh = kW_{connected} * Hours * ESF$

Where:

kW_{Connected} =kW of equipment is calculated using motor efficiency⁷²⁶

= (HP * 0.746 kW/HP* Load Factor)/Motor Efficiency

Load Factor = Motors are assumed to have a load factor of 80% for calculating KW if actual

values cannot be determined.⁷²⁷ Custom load factor may be applied if known.

Motor Efficiency = Actual motor efficiency shall be used to calculate KW. If not known a value

from the motor efficiency refrence tables below should be used.⁷²⁸ Default motor is a NEMA Premium Efficiency, ODP, 4-pole/1800 RPM fan motor.

	Baseline Motor Efficiencies (EPACT)					
	Ope	n Drip Proof (ODP)	Totally End	losed Fan-Co	oled (TEFC)
			# of P	oles		
Size HP	6	4	2	6	4	2
			Speed ((RPM)		
	1200	1800	3600	1200	1800	3600
1/8	-	44.00%	-	-	-	-
1/6	57.50%	62.00%	ı	-	-	-
1/4	68.00%	68.00%	ı	68.00%	64.00%	-
1/3	70.00%	70.00%	72.00%	70.00%	68.00%	72.00%
1/2	78.50%	80.00%	68.00%	72.00%	74.00%	68.00%
3/4	77.00%	78.50%	74.00%	77.00%	75.50%	74.00%
1	80.00%	82.50%	75.50%	80.00%	82.50%	75.50%
1.5	84.00%	84.00%	82.50%	85.50%	84.00%	82.50%
2	85.50%	84.00%	84.00%	86.50%	84.00%	84.00%
3	86.50%	86.50%	84.00%	87.50%	87.50%	85.50%
5	87.50%	87.50%	85.50%	87.50%	87.50%	87.50%
7.5	88.50%	88.50%	87.50%	89.50%	89.50%	88.50%
10	90.20%	89.50%	88.50%	89.50%	89.50%	89.50%
15	90.20%	91.00%	89.50%	90.20%	91.00%	90.20%
20	91.00%	91.00%	90.20%	90.20%	91.00%	90.20%
25	91.70%	91.70%	91.00%	91.70%	92.40%	91.00%

	Efficient Motor Efficiencies (NEMA Premium)					
	Open Drip Proof (ODP)			Totally Enclosed Fan-Cooled (TEFC)		
Size HP	# of Poles		# of Poles			
зіге пР	2 4 6		2	4	6	
	Speed (RPM)			Speed (RPM)		

⁷²⁶ Note that kWConnected may be determined using various methodologies. The examples provided use rated HP and assumed load factor. Other methodologies include rated voltage and full load current with assumed load factor, or actual measured voltage and current.

 $^{^{727}}$ Com Ed TRM June 1, 2010.

⁷²⁸ Efficiency values for motors less than one HP taken from Baldor Electric Catalog 501, standard motor product catalog.

Efficient Motor Efficiencies (NEMA Premium)						
	1200	1800 (Default)	3600	1200	1800	3600
0.125 *	-	44.00%	-	-	-	-
1/6	57.50%	62.00%	-	-	-	-
1/4	68.00%	68.00%	-	68.00%	64.00%	-
1/3	70.00%	70.00%	72.00%	70.00%	68.00%	72.00%
1/2	78.50%	80.00%	68.00%	72.00%	74.00%	68.00%
3/4	77.00%	78.50%	74.00%	77.00%	75.50%	74.00%
1	82.50%	85.50%	77.00%	82.50%	85.50%	77.00%
1.5	86.50%	86.50%	84.00%	87.50%	86.50%	84.00%
2	87.50%	86.50%	85.50%	88.50%	86.50%	85.50%
3	88.50%	89.50%	85.50%	89.50%	89.50%	86.50%
5	89.50%	89.50%	86.50%	89.50%	89.50%	88.50%
7.5	90.20%	91.00%	88.50%	91.00%	91.70%	89.50%
10	91.70%	91.70%	89.50%	91.00%	91.70%	90.20%
15	91.70%	93.00%	90.20%	91.70%	92.40%	91.00%
20	92.40%	93.00%	91.00%	91.70%	93.00%	91.00%
25	93.00%	93.60%	91.70%	93.00%	93.60%	91.70%

Hours

= When available, actual hours should be used. If actual hours are not available, default hours are provided in table below for HVAC fan operation⁷²⁹, which varies by building type:

Building Type	Total Fan Run Hours	Model Source
Assembly	7235	eQuest
Assisted Living	8760	eQuest
Auto Dealership	7451	OpenStudio
College	4836	OpenStudio
Convenience Store	7004	eQuest
Drug Store	7156	OpenStudio
Elementary School	3765	OpenStudio
Emergency Services	8760	OpenStudio
Garage	7357	eQuest
Grocery	8543	OpenStudio
Healthcare Clinic	4314	OpenStudio
High School	3460	OpenStudio
Hospital - VAV econ	4666	OpenStudio
Hospital - CAV econ	8021	OpenStudio
Hospital - CAV no econ	7924	OpenStudio
Hospital - FCU	4055	OpenStudio
Manufacturing Facility	8706	eQuest
MF - High Rise	8760	OpenStudio
MF - Mid Rise	8760	OpenStudio
Hotel/Motel - Guest	2409	OpenStudio
Hotel/Motel - Common	8683	OpenStudio

⁷²⁹ Hours per year are estimated using the eQuest models as the total number of hours the fans are operating for heating, cooling and ventilation for each building type.

Building Type	Total Fan Run Hours	Model Source
Movie Theater	7505	eQuest
Office - High Rise - VAV econ	2369	OpenStudio
Office - High Rise - CAV econ	2279	OpenStudio
Office - High Rise - CAV no econ	5303	OpenStudio
Office - High Rise - FCU	1648	OpenStudio
Office - Low Rise	6345	OpenStudio
Office - Mid Rise	3440	OpenStudio
Religious Building	7380	eQuest
Restaurant	7302	OpenStudio
Retail - Department Store	7155	OpenStudio
Retail - Strip Mall	6921	OpenStudio
Warehouse	6832	OpenStudio
Unknown	6241	n/a

ESF

- = Energy Savings Factor, the ESF for notched v-belt Installation is assumed to be 2%
- = the ESF for notched Synchronous Belt Installation is assumed to be 3.1%⁷³⁰

For example, a notched v-belt installation in an low rise office building RTU with a 5 HP NEMA premium efficiency motor using the default hours of operation, motor load and 89.5% motor efficiency;

 Δ kWh = kW_{connected}* Hours * ESF = ((HP * 0.746 kW/HP* Load Factor)/Motor Efficiency) * Hours * ESF = ((5 HP * 0.746 kW/HP* 80%) / 89.5%) * 6288 * 2%

= 419 kWh Savings

SUMMER COINCIDENT PEAK DEMAND SAVINGS

 $\Delta kW = kW_{connected} * ESF * CF$

Where:

kW_{Connected} = kW of equipment is calculated using motor efficiency.

= (HP *0 .746 kW/HP* Load Factor)/Motor Efficiency

CF_{SSP} = Summer System Peak Coincidence Factor for Commercial cooling (during system peak hour)

= 91.3% ⁷³¹

CF_{PJM} = PJM Summer Peak Coincidence Factor for Commercial cooling (average during peak period)

 $=47.8\%^{732}$

Variables as provided above

⁷³⁰ Based on information found in Advanced Manufacturing Office, US DOE, "Replace V-Belts with Notched or Synchronous Drives", (US Department of Energy Motor Systems Tip Sheet #5, DOE/GO-102012-3740, November 2012). V-belt drives can have a peak efficiency of 95% and synchronous belts operate at 98%, therefore ESF is (1-95%/98%) = 3.1%.

⁷³¹ Based on analysis of Itron eShape data for Missouri, calibrated to Illinois loads, supplied by Ameren. The AC load during the utility's peak hour is divided by the maximum AC load during the year.

⁷³²Based on analysis of Itron eShape data for Missouri, calibrated to Illinois loads, supplied by Ameren. The average AC load over the PJM peak period (1-5pm, M-F, June through August) is divided by the maximum AC load during the year.

For example, an office building RTU with a 5 HP NEMA premium efficiency motor using the default motor load and 89.5% motor efficiency;

 ΔkW_{SSP} = $kW_{connected}$ * ESF * CF = ((HP * 0.746 kW/HP* Load Factor)/Motor Efficiency) * ESF * CF = ((5 HP * 0.746 kW/HP* 80%) / 89.5%) * 2% * 0.913 = 0.0609 kW Savings

NATURAL GAS SAVINGS

N/A

WATER IMPACT DESCRIPTIONS AND CALCULATION

N/A

DEEMED O&M COST ADJUSTMENT CALCULATION

N/A

MEASURE CODE: CI-HVC-NVBE-V06-210101

REVIEW DEADLINE: 1/1/2026

4.4.31 Small Business Furnace Tune-Up

DESCRIPTION

This measure is for a natural gas Small Business furnace that provides space heating. The tune-up will improve furnace performance by inspecting, cleaning and adjusting the furnace and appurtenances for correct and efficient operation. Additional savings maybe realized through a complete system tune-up.

This measure was developed to be applicable to the following program types: Small business.

If applied to other program types, the measure savings should be verified.

DEFINITION OF EFFICIENT EQUIPMENT

To qualify for this measure an approved technician must complete the tune-up requirements listed below: 733

- Measure combustion efficiency using an electronic flue gas analyzer
- Check and clean blower assembly and components per manufacturer's recommendations
- Where applicable Lubricate motor and inspect and replace fan belt if required
- Inspect for gas leaks
- Clean burner per manufacturer's recommendations and adjust as needed
- Check ignition system and safety systems and clean and adjust as needed
- Check and clean heat exchanger per manufacturer's recommendations
- Inspect exhaust/flue for proper attachment and operation
- Inspect control box, wiring and controls for proper connections and performance
- Check air filter and clean or replace per manufacturer's
- Inspect duct work connected to furnace for leaks or blockages
- Measure temperature rise and adjust flow as needed
- Check for correct line and load volts/amps
- Check thermostat operation is per manufacturer's recommendations (if adjustments made, refer to 'Small Commercial Programmable Thermostat Adjustment' measure for savings estimate)
- Perform Carbon Monoxide test and adjust heating system until results are within standard industry acceptable limits

DEFINITION OF BASELINE EQUIPMENT

The baseline is furnace assumed not to have had a tune-up in the past 3 years.

DEEMED LIFETIME OF EFFICIENT EQUIPMENT

The measure life for the tune up is 3 years. 734

DEEMED MEASURE COST

The incremental cost for this measure should be the actual cost of tune up.

DEEMED O&M COST ADJUSTMENTS

There are no expected O&M savings associated with this measure.

⁷³³ American Standard Heating & Air Conditioning, Maintenance for Indoor Units

⁷³⁴ Assumed consistent with other tune-up measures.

LOADSHAPE

Loadshape C04 - Commercial Electric Heating

COINCIDENCE FACTOR

N/A

Algorithms

CALCULATION OF ENERGY SAVINGS

ELECTRIC ENERGY SAVINGS

 Δ kWh = Δ Therms * F_e * 29.3

Where:

 Δ Therms = as calculated below

F_e = Furnace Fan energy consumption as a percentage of annual fuel consumption

 $=7.7\%^{735}$

= kWh per therm

SUMMER COINCIDENT PEAK DEMAND SAVINGS

N/A

NATURAL GAS SAVINGS

 Δ Therms = (Capacity * EFLH * (((Effbefore + Ei)/ Effbefore) - 1)) / 100,000

Where:

Capacity = Furnace gas input size (Btu/hr)

= Actual

EFLH = Equivalent Full Load Hours for heating in Existing Buildings are provided

in section 4.4 HVAC End Use

Effbefore = Efficiency of the furnace before the tune-up

= Actual

Note: Contractors should select a mid-level firing rate that appropriately represents the average building operating condition over the course of the heating season and take readings at a consistent firing rate for pre and post tune-up.

El = Efficiency Improvement of the furnace tune-up measure

= Actual

100,000 = Converts Btu to therms

 $^{^{735}}$ F_e is estimated using TRM models for the three most popular building types for programmable thermostats: low-rise office (10.2%), sit-down restaurant (8.6%), and retail – strip mall (4.4%). 7.7% reflects the average Fe of the three building types. See "Fan Energy Factor Example Calculation 2021-06-23.xlsx" for reference.

For example, a 200 kBtu furnace in a Rockford low rise office records an efficiency prior to tune up of 82% AFUE and a 1.8% improvement in efficiency are tune up:

$$\Delta$$
therms = $(200,000 * 1428 * (((0.82 + 0.018)/ 0.82) - 1)) /100,000$

= 62.3 therms

WATER IMPACT DESCRIPTIONS AND CALCULATION

N/A

DEEMED O&M COST ADJUSTMENT CALCULATION

N/A

O&M COST ADJUSTMENT CALCULATION

N/A

MEASURE CODE: CI-HVC-FTUN-V04-220101

REVIEW DEADLINE: 1/1/2023

4.4.32 Combined Heat and Power

DESCRIPTION

During 2021, the TAC commenced discussions around updating this measure. Unfortunately, due to time constraints, an agreed approach was not determined and as such v10 is identical to v9. The TAC will work towards an update for v11.

The Combined Heat and Power (CHP) measure can provide energy savings within the State of Illinois through the development and operation of CHP projects. This measure is applicable for Conventional or Topping Cycle CHP systems, as well as Waste Heat-to-Power (WHP) or Bottoming Cycle CHP systems. The measure will reduce the total Btu's of energy required to meet the end use needs of the facility.

It is recognized that CHP system design and configuration may be complex, and as such the calculation of energy savings may not be reducible to the equations within this measure. In such cases a more comprehensive engineering and financial analysis may be developed that more accurately incorporates the attributes of complex CHP configurations such as variable-capacity systems, and partial combined-cycle CHP systems. Where noted, the use of values that are determined through an external engineering analysis may be substituted by agreement between the participant, the program administrator and independent evaluator. This substitution of values does not eliminate ex post evaluation risk (retroactive adjustments to savings claims) that exists when using custom inputs.

This measure was developed to be applicable to the following program types: Retrofit (RF), New Construction (NC). If applied to other program types, the measure savings should be verified.

DEFINITION OF EFFICIENT EQUIPMENT

<u>Conventional or Topping Cycle CHP</u> is defined as an integrated system that is located at or near the building or facility (on-site, on the customer side of the meter) that utilizes a prime mover (reciprocating engine, gas turbine, micro-turbine, fuel cell, boiler/steam turbine combination) for the purpose of generating electricity and useful thermal energy (such as steam, hot water, or chilled water) where the primary function of the facility where the CHP is located is not to generate electricity for use on the grid. An eligible system must demonstrate a minimum total system efficiency of 60% (HHV),⁷³⁶ with at least 20% of the system's total useful energy output in the form of useful thermal energy on an annual basis.

Measuring and Calculating Conventional CHP Total System Efficiency:

CHP efficiency is calculated using the following equation:

$$CHP_{Efficiency}(HHV) = \frac{\left[CHP_{thermal} \quad \left(\frac{kBtu}{yr}\right) + E_{CHP} \quad \left(\frac{kWh}{yr}\right) * 3.412 \quad \left(\frac{kBtu}{kWh}\right)\right]}{F_{totalCHP}\left(\frac{kBtu}{yr}\right)}$$

Where:

 $\mathsf{E}_{\mathsf{CHP}}$

CHP thermal = Useful annual thermal energy output from the CHP system, defined as the annual thermal energy output of the CHP system that is actually recovered and utilized in the facility/process.

= Useful annual electricity output produced by the CHP system, defined as the annual electric energy output of the CHP system that is actually utilized to replace purchased electricity required to meet the requirements of the facility/process.

F_{totalCHP} = Total annual fuel consumed by the CHP system

2022 IL TRM v.10.0 Vol. 2_September 24, 2021_FINAL

⁷³⁶ Higher Heating Value (HHV): refers to the heating value of the fuel and is defined as the total thermal energy available, including the heat of condensation of water vapors, resulting from complete combustion of the fuel versus the Lower Heating Value (LHV), which assumes the heat of condensation is not available.

For further definition of the terms, please see "Calculation of Energy Savings" Section below.

<u>Waste Heat-to-Power or Bottoming Cycle CHP</u> is defined as an integrated system that is located at or near the building or facility (on-site, on the customer side of the meter) that does one of the following:

- Utilizes exhaust heat from an industrial/commercial process to generate electricity (except for exhaust heat from a facility whose primary purpose is the generation of electricity for use on the grid); or
- Utilizes the pressure drop in an industrial/commercial facility to generate electricity through a backpressure steam turbine where the facility normally uses a pressure reducing valve (PRV) to reduce the pressure in their facility; or
- Utilizes the pressure reduction in natural gas pipelines (located at natural gas compressor stations) before the
 gas is distributed through the pipeline to generate electricity, provided that the conversion of energy to
 electricity is achieved without using additional fossil fuels.

Since these types of systems utilize waste heat as their fuel, they do not have to meet any specific total system efficiency level (assuming they use no additional fossil fuel in their operation) If additional fuel is used onsite, it should be accounted for using the following methodology:

- Treat the portion of Waste-Heat-to-Power that does not require any additional fuel using the Waste-Heat-to-Power methodology outlined in this document.
- Treat the portion of Waste-Heat-to-Power that requires additional fuel (if natural gas) using the Conventional CHP methodology outlined in this document. If the additional fuel is not natural gas, custom carbon equivalency calculations would be needed refer to section "Calculation of Energy Savings" for more details.
- Add the energy savings together.

These systems may export power to the grid.

DEFINITION OF BASELINE EQUIPMENT

Electric Baseline: The baseline facility would be a facility that purchases its electric power from the grid.

<u>Heating Baseline (for CHP applications that displace onsite heat)</u>: The baseline equipment would be the boiler/furnace operating onsite, or a boiler/furnace meeting the baseline equipment defined in the High Efficiency Boiler (Section 4.4.10)/Furnace (Section 4.4.11) measures of this TRM.

<u>Cooling Baseline (for CHP applications that displace onsite cooling demands):</u> The baseline equipment would be the chiller (or chillers) operating onsite, or a chiller (or chillers) meeting the definition of baseline equipment defined in the Electric Chiller (Section 4.4.6) measure of this TRM.

<u>Facilities that use biogas or waste gas</u>: Facilities that use (but are not purchasing) biogas or waste gas that is not otherwise used, whether they are using biogas or waste gas only or a combination of biogas or waste gas and natural gas to meet their energy demands are also eligible for this measure. If additional fuel is purchased to power the CHP system, then the additional natural gas should be taken into account using the following methodology:

- Treat the portion of CHP system that does not require any additional fuel, or that requires additional fuel that
 would otherwise be wasted (e.g., flared), using the Waste-Heat-to-Power methodology outlined in this
 document.
- Treat the portion of CHP that requires additional fuel (if natural gas) using the Conventional CHP methodology outlined in this document. If the additional fuel is not natural gas, custom carbon equivalency calculations would be needed refer to section "Calculation of Energy Savings" for more details.
- Add the energy savings together.

Consumption of any biogas or waste gas that would not otherwise being wasted (e.g., flared) will be accounted for in the overall net BTU savings calculations the same as for purchased natural gas.

DEEMED LIFETIME OF EFFICIENT EQUIPMENT

Measure life is a custom assumption, dependent on the technology selected and the system installation.

DEEMED MEASURE COST

Custom installation and equipment cost will be used. These costs should include the cost of the equipment and the cost of installing the equipment. Equipment costs include, but are not limited to: prime mover, heat recovery system(s), exhaust gas treatment system(s), controls, and any interconnection/electrical connection costs.

The installations costs include labor and material costs such as, but not limited to: labor costs, materials such as ductwork, piping, and wiring, project and construction management, engineering costs, commissioning costs, and other fees.

Measure costs will also include the present value of expected maintenance costs over the life of the CHP system.

LOADSHAPE

Use Custom Loadshape. The loadshape should be obtained from the actual CHP operation strategy, based on the On-Peak and Off-Peak Energy definitions specified in Table 3.3 of "Section 3.5 Electrical Loadshapes" of the TRM.

COINCIDENCE FACTOR

Custom coincidence factor will be used. Actual value based on the CHP operation strategy will be used.

Algorithm

CALCULATION OF ENERGY SAVINGS

i) Conventional or Topping Cycle CHP Systems:

Step 1: (Calculating Total Annual Source Fuel Savings in Btus)

The first step is to calculate the total annual source fuel savings associated with the CHP installation, in order to ensure the CHP project produces positive total annual source fuel savings (i.e., reduction in source Btus):

S_{FuelCHP}

= Annual fuel savings (Btu) associated with the use of a Conventional CHP system to generate the useful electricity output (kWh, converted to Btu) and useful thermal energy output (Btu) versus the use of the equivalent electricity generated and delivered by the local grid and the equivalent thermal energy provided by the onsite boiler/furnace.

$$= (F_{grid} + F_{thermalCHP}) - F_{total CHP}$$

Where:

 F_{grid}

= Annual fuel in Btu that would have been used to generate the useful electricity output of the CHP system if that useful electricity output was provided by the local utility grid.

Where:

 E_{CHP}

= Useful annual electricity output produced by the CHP system, defined as the annual electric energy output of the CHP system that is actually utilized to replace purchased electricity required to meet the requirements of the facility/process. ⁷³⁷

⁷³⁷ For complex systems this value may be obtained from a CHP System design/financial analysis study.

CHP_{capacity} = CHP nameplate capacity

= Custom input

Hours = Annual operating hours of the system

= Custom input

E_{parasitic} = The electricity required to operate the CHP system that would otherwise not

be required by the facility/process

= Custom input

H_{grid} = Heat rate of the grid in Btu/kWh, based on the average fossil heat rate for the EPA eGRID subregion, adjusted to take into account T&D losses.

For systems operating less than 6,500 hrs per year:

Use the Non-baseload heat rate provided by EPA eGRID for RFC West region for ComEd territory (including independent providers connected to RFC West), and SERC Midwest region for Ameren territory (including independent providers connected to SERC Midwest). 738 Also include any line losses.

For systems operating more than 6,500 hrs per year:

Use the All Fossil Average heat rate provided by EPA eGRID for RFC West region for ComEd territory (including independent providers connected to RFC West), and SERC Midwest region for Ameren territory (including independent providers connected to SERC Midwest). Also include any line losses.

F_{thermalCHP}

= Annual fuel in Btu that would have been used on-site by a boiler/furnace to provide the useful thermal energy output of the CHP system. ⁷³⁹

= CHP_{thermal} / Boiler_{eff} (or CHP_{thermal} / Furnace_{eff})

CHP_{thermal}

= Useful annual thermal energy output from the CHP system, defined as the annual thermal energy output of the CHP system that is actually recovered and utilized in the facility/process.

= Custom input

Boiler_{eff} /Furnace_{eff}= Efficiency of the on-site Boiler/Furnace that is displaced by the CHP system or if unknown, the baseline equipment value stated in the High Efficiency Boiler (Section 4.4.10) measure or High Efficiency Furnace (Section 4.4.11) measure in this TRM.

= Custom input

F_{total CHP} = Total fuel in Btus consumed by the CHP system

= Custom input

⁷³⁸ These values are subject to regular updates so should be reviewed regularly to ensure the current assumptions are correct. Refer to the latest EPA eGRID data. Current values, based on eGrid 2018 are:

⁻ Non-Baseload RFC West: 10,024 Btu/kWh * (1 + Line Losses)

⁻ Non-Baseload SERC Midwest: 9,871 Btu/kWh * (1 + Line Losses)

⁻ All Fossil Average RFC West: 9,575 Btu/kWh * (1 + Line Losses)

⁻ All Fossil Average SERC Midwest: 10,369 Btu/kWh * (1 + Line Losses)

⁷³⁹ For complex systems this value may be obtained from a CHP System design/financial analysis study.

<u>Step 2: (Savings Allocation to Program Administrators for Purposes of Assessing Compliance with Energy Savings</u> Goals (Not for Use in Load Reduction Forecasting))

Savings claims are a function of the electric output of the CHP system (E_{CHP}), the used thermal output of the CHP system (F_{thermalCHP}), and the CHP system efficiency (CHP_{Eff}(HHV)). The percentages of electric output and used thermal output that can be claimed also differ slightly depending on whether the project was included in both electric⁷⁴⁰ and gas⁷⁴¹ Energy Efficiency Portfolio Standard (EEPS)⁷⁴² efficiency programs, only an electric EEPS program or only a gas EEPS program. The tables below provide the specific percentages of electric and/or thermal output that can be claimed under each of those three scenarios. These percentages apply only to cases in which natural gas is the fuel used by the CHP system. Saving estimates for systems using other fuels should be calculated on a custom basis. If the waste heat recovered from the CHP system is offsetting electric equipment, such as an absorption chiller offsetting an electric chiller, then the net change in electricity consumption associated with the electric equipment should be added to the allocated electric savings.

1) For systems participating in both electric EEPS and gas EEPS programs:

CHP Annual System Efficiency (HHV)	Allocated Electric Savings	Allocated Gas Savings
60%	65% of E _{CHP} (kWh)	No gas savings
>60% to 65%	65% of E_{CHP} (kWh) + one percentage point increase for every one percentage point increase in CHP system efficiency (max 70% of E_{CHP} in kWh)	No gas Savings
>65%	70% of E _{chp} (kWh)	2.5% of F _{thermal} (Boiler Natural Gas offset by CHP thermal) for every one percentage point increase in CHP system efficiency above 65%.

Example: System with measured annual system efficiency (HHV) of 70%: Electric savings (kWh) = 70% of E_{CHP} measured over 12 months, and Gas savings (therms) = 12.5% of E_{CHP} measured over 12 months (70% - 65% = 5 X 2.5% = 12.5%).

2) For systems participating in only an electric EEPS program:

CHP Annual System Efficiency (HHV)	Allocated Electric Savings	Allocated Gas Savings
60%	65% of E _{CHP} (useful electric output of CHP system in kWh)	No gas Savings
Greater than 60%	65% + one percentage point increase for every one percentage point increase in CHP system efficiency (no max)	No gas Savings

Example: System with measured annual fuel use efficiency of 75%: Electric savings (kWh) = 65% + 15% = 80% of E_{CHP} measured over 12 months (15% = 1% for every 1% increase in system efficiency). No gas savings (therms).

3) For systems participating in only a gas EEPS program:

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^{740 220} ILCS 5/8-103; 220 ILCS 5/16-111.5B

^{741 220} ILCS 5/8-104

⁷⁴² As used in this measure characterization, EEPS programs are defined as those energy efficiency programs implemented pursuant to Sections 8-103, 8-104, and 16-111.5B of the Illinois Public Utilities Act. Technically, EEPS programs pertain to energy efficiency programs implemented pursuant to 220 ILCS 5/8-103 and 220 ILCS 5/8-104. However, for simplicity in presentation, this measure defines EEPS programs as also including those programs implemented pursuant to 220 ILCS 5/16-111.5B (these programs are funded through the same energy efficiency riders established pursuant to Section 8-103).

CHP Annual System Efficiency (HHV)	Allocated Electric Savings	Allocated Gas Savings
60% or greater	No electric savings	2.5% of Fthermal (Boiler Natural Gas offset by CHP thermal) for every one percentage point increase in CHP system efficiency above 60%.

Example: System with measured annual system efficiency (HHV) of 70%: No Electric savings (kWh). Gas savings (therms) = 25% of $F_{thermal}$ measured over 12 months (70% - 60% = 10 X 2.5% = 25%).

Conventional or topping cycle CHP systems virtually always require an increase in the use of fuel on-site in order to produce electricity. Different jurisdictions and experts across the country have employed and/or put forward a variety of approaches to address how increased on-site fuel consumption should be reflected in the attribution of electric savings to CHP systems. The approach reflected in the tables above is generally consistent – for CHP systems consuming natural gas – with approaches recently put forward by the Southwest Energy Efficiency Project (SWEEP) and Institute for Industrial Productivity (IIP) that determine reduced electric savings based on the equivalent amount of carbon dioxide generated from the increased fuel used. The systems consuming the systems of the systems of the systems consuming the systems of the sys

There are a variety of ways one could treat the potential for gas utilities to claim savings from CHP projects in their EEPS portfolios. For projects in which a natural gas EEPS program is involved, the tables above treat savings from CHP installations in two steps: (1) a fuel-switch from electricity to natural gas (i.e., using more natural gas to eliminate the need to generate as much electricity on the grid); and (2) possible increases in CHP efficiency above a "benchmark" level. When both electric EEPS and natural gas EEPS programs are involved in a project, the program administrator claims all the electricity savings associated with a fuel-switch up to a "benchmark" 65% efficient CHP system. All the savings associated with increasing CHP efficiencies above that benchmark level are allocated to natural gas (e.g., if the CHP efficiency is 75%, the natural gas savings associated with an increase in CHP efficiency from 65% to 75% are allocated to natural gas). That is consistent with the notion that CHP efficiency typically increases primarily by increasing the use of the thermal output of the system (increasing the displacement of baseline gas use). For projects that involve only a natural gas EEPS program, the "benchmark" above which the gas utility can claim savings is lowered to 60%.

ii) Waste-Heat-to-Power CHP Systems:

ELECTRIC ENERGY SAVINGS:

 $\Delta kWh = E_{CHP}$

Where:

⁷⁴³ Approaches range from ignoring the increased gas use entirely (i.e., no "penalty") to applying approximately 40-60% "penalties", depending on the CHP efficiency and based on the equivalent grid kWh that the increased gas use represents.

⁷⁴⁴ Consider, for example, a hypothetical CHP system that produces 5 million kWh annually, consumes 50 million kBtu of gas annual to generate that electricity (i.e. electric efficiency of approximately 34.8% HHV), reduces on-site gas use for space heating by 26 million kBtu of gas (i.e. equivalent to approximately 81.5% CHP thermal output utilization displacing gas used in a 70% efficient space heating boiler) and has a total annual CHP efficiency of 70.6% HHV. In this example, the net increase in on-site gas use is 24 million kBtu. At a carbon dioxide emission rate of 53.06 kg/MMBtu for burning natural gas, that translates to an increase in on-site carbon dioxide emissions of 1404 tons per year. At an estimated marginal emission rate of 1.098 tons of carbon dioxide per MWh in Illinois, that is equivalent to electric grid production of approximately 1.28 million kWh, or penalty of about 25.6% of the CHP system's electrical output if a precise calculation of carbon equivalency was utilized to assign savings. In comparison, the simplified table above would entitle an electric utility to claim savings equal to 75.6% of the electric output (i.e., a penalty of 24.4% of electrical output) if it was the only utility promoting the system. In a gas and electric example, the electric savings claimed would be 70% of the production (a penalty of 30% of the CHP system's electrical output) and 12.5% of the recovered thermal output, equivalent to 2.23 million kBtu. The difference between the electric only scenario and the electric and gas, on the electric side, is 5% of the electric output or 250,000 kWh, which would require 2.45 million kBtu input at an efficiency of 34.8% HHV.

 E_{CHP}

- = Useful annual electricity output produced by the CHP system, defined as the annual electric energy output of the CHP system that is actually utilized to replace purchased electricity required to meet the requirements of the facility/process.
- = Custom input

SUMMER COINCIDENT PEAK DEMAND SAVINGS

 $\Delta kW = CF * CHP_{capacity}$

Where:

CF = Summer Coincidence factor. This factor should also consider any displaced chiller capacity. 745

= Custom input

CHP_{Capacity} = CHP nameplate capacity

= Custom input

NATURAL GAS ENERGY SAVINGS:

 Δ Therms = F_{thermalCHP} ÷ 100,000

Where:

F_{thermalCHP} = Net savings in annual purchased fuel in Btu, if any, that would have been used on-site by a

boiler/furnace to provide some or all of the useful thermal energy output of the CHP

system.746

100,000 = Conversion factor for Btu to therms

WATER IMPACT DESCRIPTIONS AND CALCULATION

N/A

DEEMED O&M COST ADJUSTMENT CALCULATION

Custom estimates of maintenance costs that will be incurred for the life of the measure will be used. Maintenance costs vary with type and size of the prime mover. These costs include, but are not limited to:

- Maintenance labor
- Engine parts and materials such as oil filters, air filters, spark plugs, gaskets, valves, piston rings, electronic components, etc. and consumables such as oil
- Minor and major overhauls

For screening purposes, the US EPA has published resource guides that provide average maintenance costs based on CHP technology and system size. 747

⁷⁴⁵ If some or all of the existing electric chiller peak demand is no longer needed due to new waste heat powered chillers (e.g., absorption), the coincidence factor should be adjusted appropriately.

⁷⁴⁶ In most cases, it is expected that waste-heat-to-power systems will not provide any new net useful thermal energy output, since the CHP system will be driven by thermal energy that was otherwise being wasted. If additional natural gas or other purchased energy is used onsite, it should be properly accounted for.

⁷⁴⁷ "EPA Combined Heat and Power Partnership Resources" Oct 07, 2014, in the document "Catalog of CHP Technologies", US EPA, September 2017, pages 2-16,, 3-14, 4-14, 5-14, and 6-16.

COST-EFFECTIVENESS SCREENING AND LOAD REDUCTION FORECASTING

For the purposes of forecasting load reductions due to CHP projects, changes in site energy use at the customer's meter – reduced consumption of utility provided electricity – adjusted for utility line losses (at-the-busbar savings), customer switching estimates, NTG, and any other adjustment factors deemed appropriate, should be used.

For the purposes of screening a CHP measure application for cost-effectiveness, changes in site energy use – reduced consumption of utility provided electricity and the net change in consumption of fuel – should be used. In general, the benefit and cost components used in evaluating the cost-effectiveness of a CHP project would include at least the following terms:

Benefits: $E_{CHP} + \Delta kW + F_{thermal CHP}$

Costs: $F_{total CHP} + CHP_{COSTS} + O&M_{COSTS}$

Where:

CHP_{Costs} = CHP equipment and installation costs as defined in the "Deemed Measure Costs" section

O&M_{Costs} = CHP operations and maintenance costs as defined in the "Deemed O&M Cost Adjustment

Calculation" section

MEASURE CODE: CI-HVC-CHAP-V06-220101

REVIEW DEADLINE: 1/1/2023

4.4.33 Industrial Air Curtain

DESCRIPTION

This measure applies to buildings with exterior entryways that utilize overhead doors. All other air curtain applications, such as through sliding door entryways or conventional foot-traffic entryways, require custom analysis as air curtain designs must often accommodate other factors that may change their effectiveness.

The use of overhead doors within exterior entryways during the heating season leads to the exfiltration of warm air from the upper portion of the door opening and the infiltration of colder air from the lower portion of the door opening. This results in increase heating energy use to compensate for heat losses every time a door is opened. By reducing heat losses, air curtains can also enhance the physical comfort of employees or customers near the entryway as there will be reduced temperature fluctuations when the door is opened and closed. In addition, in some cases excess heating capacity may be installed in buildings to meet this larger heating load. The addition of air curtains to exterior entryways that currently utilize overhead doors will result in energy savings and enhanced personal comfort, and also possibly in reduced equipment sizing and corresponding costs.

The primary markets for this measure are commercial and industrial facilities with overhead doors in exterior entryways, including but not limited to the following building types: retail, manufacturing, and warehouse (non-refrigerated).

Limitations

- For use in conditioned spaces with an overhead door in an exterior entryway. This measure does include other door types such doorways to commercial spaces such as retail.
- This measure should only be applied to spaces in which the overhead door separates a conditioned space and an unconditioned space.
- Installation must follow manufacturer recommendations to attain proper air velocity, discharge angle down to the floor level, and unit position.
- Certain heating systems may not be a good fit for air curtains, such as locations with undersized heating capacity. In these cases, the installation of an air curtain may not effectively reduce heating system cycling given the inappropriately sized heating capacity.
- Buildings with slightly positive to slightly negative (~5 Pa to -10 Pa). For all other scenarios, custom analysis is recommended.
- Measure assumes that wind speeds at near ground level are less than or equal to 12 mph for 90% of the heating or cooling season. For areas with more extreme weather, custom analysis is necessary.
- Note: for cost effectiveness, it is recommended that minimum door open times should be approximately 15 hours per week.⁷⁴⁸

This measure was developed to be applicable to the following program types: NC, RF. If applied to other program types, the measure savings should be verified.

The following methodology is highly complex and requires significant data collection. It is hoped that simplifying steps can be made in future iterations based on continued metering and evaluation of installations. Also the data collected through implementing the measure in the way currently drafted will aid in simplifying efforts at a future date.

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⁷⁴⁸ Spentzas, Steve, et. al, "1009: Commercial and Industrial Air Curtains – Public Project Report," Nicor Gas Emerging Technology Program (Oct 2014): 9.

DEFINITION OF EFFICIENT EQUIPMENT

Overhead air curtains designed for commercial and industrial applications that have been tested and certified in accordance with ANSI/AMCA 220 and installed following manufacturer guidelines. Measure is for standard models without added heating.

DEFINITION OF BASELINE EQUIPMENT

No air curtain or other currently installed means to effectively reduce heat loss and air mixing during door openings, such as a vestibule or strip curtain.

DEEMED LIFETIME OF EFFICIENT EQUIPMENT

The expected measure life is assumed to be 15 years. 749

DEEMED MEASURE COST

The incremental capital cost for overhead air curtains for exterior entryways are as follows, with an added average installation cost approximately equal to the capital cost.⁷⁵⁰

Door Size	Capital Cost
8'w x 8'h	\$3,600
10'w x 10'h	\$4,500
10'w x 12'h	\$5,400
12'w x 14'h	\$8,000
16'w x 16'h	\$13,300

LOADSHAPE

Heating Season: If electric heating, use Commercial Electric Heating Loadshape: C04. Otherwise, N/A

Cooling Season: Commercial Cooling Loadshape C03. Or, if applicable, use Commercial Electric Heating and Cooling Loadshape C05.

COINCIDENCE FACTOR

CF_{SSP} = Summer System Peak Coincidence Factor for Commercial cooling (during system peak hour) = 91.3%⁷⁵¹ CF_{PJM} = PJM Summer Peak Coincidence Factor for Commercial cooling (average during peak period)

 $=47.8\%^{752}$

Algorithm

⁷⁴⁹ Navigant Consulting Inc, Measures and Assumptions for Demand Side Management (DSM) Planning: Appendix C: Substantiation Sheets, "Air Curtains – Single Door," Ontario Energy Board, (April 2009): C-137.

²⁰¹⁴ Database for Energy-Efficient Resources, EUL/RUL (Effective/Remaining Useful Life) Values, February 4, 2014.

⁷⁵⁰ Based on manufacturer interviews and air curtain specification sheets.

⁷⁵¹ Based on analysis of Itron eShape data for Missouri, calibrated to Illinois loads, supplied by Ameren. The AC load during the utility's peak hour is divided by the maximum AC load during the year.

⁷⁵²Based on analysis of Itron eShape data for Missouri, calibrated to Illinois loads, supplied by Ameren. The average AC load over the PJM peak period (1-5pm, M-F, June through August) is divided by the maximum AC load during the year.

CALCULATION OF ENERGY SAVINGS

The following formulas provide a methodology for estimating cooling load (kWh) and heating load (therm) savings associated with the installation of air curtains on exterior entryways such as a single door or loading bay. This algorithm is based on the assumption that therm savings are directly related to the difference in cooling or heating losses due to infiltration or exfiltration through an entryway before and after the installation of an AMCA certified air curtain. Energy savings are assumed to be the result of a reduction of natural infiltration effects due to wind and thermal forces and follow the calculation methodology outlined by the ASHRAE Handbook. The calculation assumes that the air curtain is appropriately sized and commissioned to be effective in mitigating infiltration of winds of up to 12 mph for at a least 90% of the year (based on manufacturer literature and TMY3 wind speed ranges at near ground level for Illinois). Additionally, this measure assumes the HVAC systems are appropriately balanced such that the maximum pressure differential between indoor air and outdoor air is within the range of 5 Pa < Δ P < 10 Pa. To Custom analysis is necessary if building pressurization exceeds this range. However, while effectiveness decreases, some studies suggest that air curtains outperform vestibules and single door construction for negatively pressurized buildings with a Δ P of above -30 Pa. To Example 10 Pa. To Example 12 Pa. To Example 12 Pa. To Example 13 Pa. To Example 14 Pa. To Example 14 Pa. To Example 15 Pa. To Example 16 Pa. To Example 17 Pa. To Example 18 Pa. To Example 19 Pa. To Exam

This algorithm allows either actual inputs or provides estimates if actual data is not available. All weather dependent values are derived from TMY3 data for the closest weather station to those locations defined elsewhere in the Illinois TRM (which are based on 30 year climate normals). If TMY3 weather station data was not available for the data used in the Illinois TRM, the next closest weather station was used. It is assumed that weather variations are negligible between the weather stations located within the same region. This approach was followed as the air curtain algorithm has a number of weather dependent variables, which are all calculated in relation to the heating season or cooling season as defined by the balance point temperature deemed appropriate for the facility. All weather dependent data is based on TMY3 data and is listed in tables by both climate zone and balance point temperature, which is then normalized to the Illinois TRM climate zoned HDD/CDD definitions unless otherwise noted.

ELECTRIC ENERGY SAVINGS

$$\begin{split} \Delta k \text{Whcooling} &= \left[\left(Q_{tbc} - Q_{tac} \right) / \text{EER} - \left(\text{HP * 0.7457} \right) \right] * t_{open} * \text{CD} \\ \Delta k \text{WhHPheating} &= \left[\left(Q_{tbc} - Q_{tac} \right) / \text{HSPF} - \left(\text{HP * 0.7457} \right) \right] * t_{open} * \text{HD} \\ \Delta k \text{WhGasheating} &= - \left(\text{HP * 0.7457} \right) * t_{open} * \text{HD} \end{split}$$

Where:

Q_{tbc} = rate of total heat transfer through the open entryway, before air curtain (kBtu/hr)

Q_{tac} = rate of total heat transfer through the open entryway, after air curtain (kBtu/hr)

(see calculation in 'Heat Transfer Through Open Entryway with/without Air Curtain' sections below)

EER = energy efficiency ratio of the cooling equipment (kBtu/kWh)

= Actual. If unknown, use the table C403.2.3(2) in IECC 2012 (or IECC 2018 if through new construction) to assume values based on code estimates.

Note IECC 2018 became effective July 1, 2019 and is the baseline for all New Construction permits from that date.

2022 IL TRM v.10.0 Vol. 2_September 24, 2021_FINAL

⁷⁵³ ASHRAE, "Ventilation and Infiltration," in 2013 ASHRAE Handbook – Fundamentals (2013): Ch 16.1 - 16.37.

⁷⁵⁴ National Solar Radiation Data Base – 1991 – 2005 Update: Typical Meteorological Year 3, NREL.

⁷⁵⁵ Spentzas, Steve, et. al, "1009: Commercial and Industrial Air Curtains – Public Project Report," Nicor Gas Emerging Technology Program (Oct 2014): 10.

Wang, Liangzhu, "Investigation of the Impact of Building Entrance Air Curtain on Whole Building Energy Use," Air Movement and Control International, Inc. (2013). 4.

⁷⁵⁶ Wang, Liangzhu, "Investigation of the Impact of Building Entrance Air Curtain on Whole Building Energy Use," Air Movement and Control International, Inc. (2013). 4.

HP = Input power for air curtain (hp)

= Actual value. If actual value not available, use the following estimates based on manufacturer specs

Door Size	Fan HP
8'w x 8'h	1
10'w x 10'h	1.5
10'w x 12'h	4
12'w x 14'h	6
16'w x 16'h	12

0.7457 = unit conversion factor, brake horsepower to electric power (kW/HP)

 t_{open} = average hours per day the door is open (hr/day)

= Actual or user defined estimated value.

CD = cooling days per year, total days in year above balance point temperature (day)

= use table below to select the best value for location:⁷⁵⁷

	CD (Balance Point Temperature)					
Climate Zone -Weather Station/City	45 °F	50 °F	55 °F	60 °F	65 °F	
1 - Rockford AP / Rockford	194	168	148	124	97	
2 - Chicago O'Hare AP / Chicago	194	173	153	127	95	
3 - Springfield #2 / Springfield	214	194	174	148	114	
4 - Belleville SIU RSCH / Belleville	258	229	208	174	138	
5 - Carbondale Southern IL AP / Marion	222	201	181	158	130	

HSPF = Heating System Performance Factor of heat pump equipment

= Actual. If unknown, use the table C403.2.3(2) in IECC 2012 (or IECC 2018 if through new construction) to assume values based on code estimates.

Note IECC 2018 became effective July 1, 2019 and is the baseline for all New Construction permits from that date.

HD = heating days per year, total days in year above balance point temperature (day)

= use table below to select an appropriate value: 758

	HD					
Climate Zone Weather Station/City	45 °F	50 °F	55 °F	60 °F	65 °F	
1 - Rockford AP / Rockford	142	160	183	204	228	
2 - Chicago O'Hare AP / Chicago	150	166	192	219	253	
3 - Springfield #2 / Springfield	125	142	167	194	230	

⁷⁵⁷ National Solar Radiation Data Base – 1991 – 2005 Update: Typical Meteorological Year 3, NREL.

Note that cooling days (CD) are calculated by first determining its value from the TMY3 data associated with the appropriate weather station as defined by and used elsewhere in the Illinois TRM. Using the TMY3 outdoor air dry bulb hourly data, the annual hours are totaled for every hour that the outdoor air dry bulb temperature is above a designated zero heat loss balance point temperature or base temperature for cooling. For commercial and industrial (C&I) buildings, a base temperature for heating of 55 °F is designated in the Illinois TRM, but building specific base temperatures are recommended for large C&I projects. Additionally, the TRM uses a 30-year normal data for degree-days while the CD calculation was based on TMY3 data; in order to account for this, calculations of CD were also normalized by the ratio of CDD to align the calculated values more closely with the TRM.

⁷⁵⁸ Note that Heating Days (HD) are calculated following the same approach outlined in the Cooling Days section.

	HD				
Climate Zone Weather Station/City	45 °F	50 °F	55 °F	60 °F	65 °F
4 - Belleville SIU RSCH / Belleville	101	115	134	156	180
5 - Carbondale Southern IL AP / Marion	103	123	148	174	205

Heat Transfer Through Open Entryway without Air Curtain (Cooling Season)

 Q_{tbc} = 4.5 * CFM_{tot} *($h_{oc} - h_{ic}$) / (1,000 Btu/kBtu)

Where:

4.5 = unit conversion factor with density of air: 60 min/hr * 0.075 lbm/ft3 (lb*min/(ft*hr))

CFM_{tot} = Total air flow through entryway (cfm), see calculation below

h_{oc} = average enthalpy of outside air during the cooling season (Btu/lb)

= use the below table to determine the approximate outdoor air enthalpy associated with an indoor temperature setpoint and climate zone. 759

	h _{oc}			
Climate Zone -Weather Station/City	67 °F	72 °F	77 °F	
1 - Rockford AP / Rockford	31.6	33.0	35.3	
2 - Chicago O'Hare AP / Chicago	32.0	33.6	35.4	
3 - Springfield #2 / Springfield	32.9	34.6	36.6	
4 - Belleville SIU RSCH / Belleville	33.5	35.0	36.4	
5 - Carbondale Southern IL AP / Marion	34.6	36.2	37.7	

h_{ic} = average enthalpy of indoor air, cooling season (Btu/lb)

= use the below table to determine the approximate indoor air enthalpy associated with an indoor temperature setpoint in indoor relative humidity.

	h _{ic}				
Relative Humidity (%)	67 °F	72 °F	77 °F		
60	25.5	28.5	31.8		
50	23.9	26.6	29.5		
40	22.3	24.7	27.3		

= an estimate 26.6 Btu/lb associated with the 72 °F and 50% indoor relative humidity case can be used as an approximation if no other data is available. For other indoor temperature setpoints and RH, enthalpies may be interpolated.

The total airflow through the entryway, CFM_{tot}, includes both infiltration due to wind as well as thermal forces, as follows:

$$CFM_{tot} = sqrt[(CFM_w)^2 + (CFM_t^2)]$$

Where:

 CFM_w = Infiltration due to the wind (cfm)

⁷⁵⁹ Average enthalpies were estimated following ASHRAE guidelines for perfect gas relationships for dry air associated with hourly TMY3 data. Enthalpies were then averaged for all values associated with a dry-bulb outdoor air temperature that exceeded the indoor air temperature setpoint. Other enthalpy values may be interpolated for indoor air temperature setpoints not represented in the table. Note that while outdoor air enthalpies increase with higher temperature setpoints, the change in enthalpy from indoor to outdoor will decrease.

CFM_t = Infiltration due to thermal forces (cfm)

The infiltration due to the wind is calculated as follows:

$$CFM_w = (v_{wc} * C_{wc}) * C_v * A_d * (88 fpm/mph)$$

Where:

v_{wc} = average wind speed during the cooling season based on entryway orientation (mph)

= use the below table to for the wind speed effects based on climate zone and entryway orientation: 760

	Entryway Orientation			
Climate Zone -Weather Station /City	N	E	S	W
1 - Rockford AP / Rockford	4.2	4.1	4.7	4.8
2 - Chicago O'Hare AP / Chicago	4.7	4.5	5.4	4.6
3 - Springfield #2 / Springfield	4.1	3.7	6.0	5.0
4 - Belleville SIU RSCH / Belleville	3.3	2.7	3.8	4.2
5 - Carbondale Southern IL AP / Marion	3.1	2.9	4.4	3.8

C_{wc} = wind speed correction factor due to wind direction in cooling season (%)

= because wind direction is not constant, a wind speed correction factor is used to adjust for the amount of time during the cooling season prevailing winds can be expected to impact the entryway. Use the following table to determine the correct wind speed correction factor for cooling applications.

	Entryway Orientation					
Climate Zone -Weather Station/City	N	E	S	W		
1 - Rockford AP / Rockford	0.18	0.13	0.30	0.31		
2 - Chicago O'Hare AP / Chicago	0.18	0.17	0.36	0.26		
3 - Springfield #2 / Springfield	0.17	0.12	0.46	0.21		
4 - Belleville SIU RSCH / Belleville	0.21	0.15	0.35	0.16		
5 - Carbondale Southern IL AP / Marion	0.18	0.15	0.37	0.11		

Note that correction factors do not add up to 1 (100%). This is attributed to periods of calm winds.

C_v = effectiveness of openings,

= 0.3, assumes diagonal wind⁷⁶¹

 A_d = area of the doorway (ft²)

= user defined

The infiltration due to thermal forces is calculated as follows:

$$CFM_t = A_d * C_{dc} * (60 \text{ sec/min}) * \text{sqrt}[2 * g * H/2 * (T_{oc} - T_{ic}) / (459.7 + T_{oc})]$$

Where:

C_{dc} = the discharge coefficient during the cooling season⁷⁶²

 $^{^{760}}$ Average wind speeds are calculated based on the TMY3 wind speed data. Because this data is collected at an altitude of 33 ft, wind speed is approximated for a 5 ft level based on ASHRAE Handbook guidelines using the urban/suburban parameters for adjusting wind speed based on altitude (Layer thickness (ft) δ = 1200, Exponent a = 0.22).

ASHRAE, "Airflow Around Buildings," in 2013 ASHRAE Handbook – Fundamentals (2013): p 24.3.

⁷⁶¹ ASHRAE, "Ventilation and Infiltration," in 2013 ASHRAE Handbook – Fundamentals (2013): p 16.13

⁷⁶² ASHRAE, "Ventilation and Infiltration," in 2013 ASHRAE Handbook – Fundamentals (2013): p 16.13.

 $= 0.4 + 0.0025 * |T_{ic} - T_{oc}|$

= 0.42, Illinois average at indoor air temp of 72°F

Note, values for C_{dc} show little variation due to balance point temperature, indoor air temperature, and climate zone. As such, if estimating results, the Illinois average value may be used as a simplification.

g = acceleration due to gravity

 $= 32.2 \text{ ft/sec}^2$

H = the height of the entryway (ft)

= user input

T_{ic} = Average indoor air temperature during cooling season

= User input, can assume indoor cooling temperature set-point

T_{oc} = Average outdoor temp during cooling season (°F)

= the average outdoor temperature is dependent on the CD period and zone. As such, the following table may be used for average outdoor temperature during the cooling period:⁷⁶³

	T _{oc}						
Climate Zone Weather Station/City	62 °F	67 °F	72 °F	77 °F	82 °F		
1 - Rockford AP / Rockford	72.9	76.0	79.2	82.5	85.5		
2 - Chicago O'Hare AP / Chicago	72.9	76.0	79.4	82.8	85.5		
3 - Springfield #2 / Springfield	73.7	76.7	79.9	83.4	86.4		
4 - Belleville SIU RSCH / Belleville	74.9	77.7	81.0	84.3	86.9		
5 - Carbondale Southern IL AP / Marion	75.1	77.7	80.9	84.7	87.4		

459.7 = conversion factor from °F to °R

= calculation requires absolute temperature for values not calculated as a difference of temperatures.

Heat Transfer Through Open Entryway with Air Curtain (Cooling Season)

$$Q_{tac} = Q_{tbc} * (1 - E)$$

Where:

E = the effectiveness of the air curtain (%)

 $= 0.60^{764}$

SUMMER COINCIDENT PEAK DEMAND SAVINGS

$$\Delta kW = (\Delta kWh_{cooling} / (CD *24)) * CF$$

Where:

CFssp = Summer System Peak Coincidence Factor for Commercial cooling (during system peak hour)

ASHRAE, "Room Air Distribution Equipment," in 2004 ASHRAE Handbook – HVAC Systems and Equipment (2004): p 17.8.

⁷⁶³ Based on binned data from TMY3 & adjusted bracketed thermostat setpoint temperatures. Interpolate other values as needed.

⁷⁶⁴ Assumed conservative estimate based on referenced study results and ASHRAE 2004 effectiveness range of 60-80% for air curtains. Jaramillo, Julian, et. Al. "Application of Air Curtains in Refrigerated Chambers," International Refrigeration and Air-Conditioning Conference, Purdue University e-Pubs (July 14-17, 2008).

$$CF_{PJM}$$
 = PJM Summer Peak Coincidence Factor for Commercial cooling (average during peak period)
= 47.8% ⁷⁶⁶

NATURAL GAS SAVINGS

Natural gas savings, Δ therms, associated with reduced infiltration through an entryway during the heating season are calculated by determining the difference between heat loss through the entryway before and after the installation of the air curtain.

$$\Delta$$
therms = $(Q_{bc} - Q_{ac}) * t_{open} * HD / \eta$

Where:

Q_{bc} = rate of sensible heat transfer through the open entryway, before air curtain (therm/hr)

Q_{ac} = rate of sensible heat transfer through the open entryway, after air curtain (therm/hr)

t_{open} = average hours per day the door is open (hr/day)

= Actual or estimated user input value

HD = heating days per year, total days in year above balance point temperature (day)

= use table below to select an appropriate value: 767

	HD					
Climate Zone - Weather Station/City	45 °F	50 °F	55 °F	60 °F	65 °F	
1 - Rockford AP / Rockford	142	160	183	204	228	
2 - Chicago O'Hare AP / Chicago	150	166	192	219	253	
3 - Springfield #2 / Springfield	125	142	167	194	230	
4 - Belleville SIU RSCH / Belleville	101	115	134	156	180	
5 - Carbondale Southern IL AP / Marion	103	123	148	174	205	

η = efficiency of heating equipment

= Actual. If unknown, assume 0.8

Heat Transfer Through Open Entryway without Air Curtain (Heating Season)

$$Q_{bc}$$
 = (1.08 Btu/(hr*°F*cfm)) * CFM_{tot} * ($T_{ih} - T_{oh}$) / (100,000 Btu/therm)

Where:

1.08 = sensible heat transfer coefficient (specific heat of air and unit conversions)

CFM_{tot} = Total air flow through entryway (cfm)

T_{ih} = Average indoor air temperature during heating season

= User input, can assume indoor heating temperature set-point

T_{oh} = Average outdoor temp during heating season (°F)

⁷⁶⁵ Based on analysis of Itron eShape data for Missouri, calibrated to Illinois loads, supplied by Ameren. The AC load during the utility's peak hour is divided by the maximum AC load during the year.

⁷⁶⁶Based on analysis of Itron eShape data for Missouri, calibrated to Illinois loads, supplied by Ameren. The average AC load over the PJM peak period (1-5pm, M-F, June through August) is divided by the maximum AC load during the year

⁷⁶⁷ Note that Heating Days (HD) are calculated following the same approach outlined in the Cooling Days section.

= use table below	, based on binned data	from TMY3 & balance	point temperature:

	Avg Outdoor Air Temp - Heating Season					
Climate Zone -Weather Station/City	45 °F	50 °F	55 °F	60 °F	65 °F	
1 - Rockford AP / Rockford	26.3	28.8	31.6	34.2	37.3	
2 - Chicago O'Hare AP / Chicago	29.4	31.2	34.0	36.8	40.3	
3 - Springfield #2 / Springfield	29.4	31.5	34.6	37.7	41.6	
4 - Belleville SIU RSCH / Belleville	31.7	33.6	36.2	39.2	42.3	
5 - Carbondale Southern IL AP / Marion	32.5	34.9	37.8	40.7	44.0	

The total airflow through the entryway, CFM_{tot}, includes both infiltration due to wind as well as thermal forces, as follows:

$$CFM_{tot}$$
 = $sqrt[(CFM_w)^2 + (CFM_t^2)]$

Where:

 CFM_w = Infiltration due to the wind (cfm)

CFM_t = Infiltration due to thermal forces (cfm)

The infiltration due to the wind is calculated as follows:

$$CFM_w = (v_{wh} * C_{wh}) * C_v * A_d * (88 fpm/mph)$$

Where:

v_{wh} = average wind speed during the heating season (mph)

= similar to cooling season wind speed assumptions, use the following table to determined average wind speed based on entryway orientation:

	Entryway Orientation					
Climate Zone -Weather Station/ City	N	Е	S	W		
1 - Rockford AP / Rockford	5.0	4.6	4.9	5.6		
2 - Chicago O'Hare AP / Chicago	5.5	5.2	4.9	5.1		
3 - Springfield #2 / Springfield	5.0	4.9	5.3	5.1		
4 - Belleville SIU RSCH / Belleville	4.3	3.4	3.5	5.3		
5 - Carbondale Southern IL AP / Marion	4.6	3.2	4.2	4.4		

C_{wh} = wind speed correction factor due to wind direction in heating season, (%)

= because wind direction is not constant, a wind speed correction factor is used to adjust for the amount of time during the heating season prevailing winds can be expected to impact the entryway. Use the following table to determine the correct wind speed correction factor for the heating applications.

	Entryway Orientation			
Climate Zone -Weather Station/ City	N	Е	S	W
1 - Rockford AP / Rockford	0.18	0.13	0.30	0.31
2 - Chicago O'Hare AP / Chicago	0.21	0.10	0.26	0.39
3 - Springfield #2 / Springfield	0.21	0.14	0.27	0.34
4 - Belleville SIU RSCH / Belleville	0.31	0.15	0.22	0.29
5 - Carbondale Southern IL AP / Marion	0.31	0.11	0.27	0.18

Note that correction factors do not add up to 1 (100%). This is attributed to periods of calm winds.

C_v = effectiveness of openings,

= 0.3, assumes diagonal wind⁷⁶⁸

 A_d = area of the doorway (ft²)

= user input

The infiltration due to thermal forces is calculated as follows:

$$CFM_t = A_d * C_{dh} * (60 \text{ sec/min}) * \text{sqrt}[2 * g * H/2 * (T_{ih} - T_{oh}) / (459.7 + T_{ih})]$$

Where:

C_{dh} = the discharge coefficient during the heating season

 $= 0.4 + 0.0025 * |T_{ih} - T_{oh}|$

= 0.49, Illinois average at indoor air temp of 72°F

Note, values for C_{dh} show little variation due to balance point temperature, indoor air temperature, and climate zone. As such, if estimating results, the Illinois average value may be used as a simplification.

g = acceleration due to gravity

 $= 32.2 \text{ ft/sec}^2$

H = the height of the entryway (ft)

= user defined

Heat Transfer Through Open Entryway without Air Curtain (Heating Season)

$$Q_{ac} = Q_{bc} * (1 - E)$$

Where:

E = the effectiveness of the air curtain (%)

 $= 0.60^{769}$

WATER AND OTHER NON-ENERGY IMPACT DESCRIPTIONS AND CALCULATION

N/A

DEEMED O&M COST ADJUSTMENT CALCULATION

The air curtain would need to be regularly serviced and commissioned to ensure that it is appropriately operating. This is estimated at a cost of \$150.770

MEASURE CODE: CI-HVC-AIRC-V04-220101

REVIEW DEADLINE: 1/1/2024

⁷⁶⁸ ASHRAE, "Ventilation and Infiltration," in 2013 ASHRAE Handbook – Fundamentals (2013): p 16.13

⁷⁶⁹ Assumed conservative estimate based on referenced study results and ASHRAE 2004 effectiveness range of 60-80% for air curtains. Jaramillo, Julian, et. Al. "Application of Air Curtains in Refrigerated Chambers," International Refrigeration and Air-Conditioning Conference, Purdue University e-Pubs (July 14-17, 2008).

ASHRAE, "Room Air Distribution Equipment," in 2004 ASHRAE Handbook – HVAC Systems and Equipment (2004): p 17.8.

770 Assumes approximately 1 hour of maintenance (include cleaning out filters, greasing, and checking that the designed angle of attack on the blower nozzle is at the designed position) based on manufacturer input and product spec sheets.

4.4.34 Destratification Fan

DESCRIPTION

This measure applies to buildings with high bay ceiling construction without fans currently installed for the purpose of destratifying air. There is also a separate measure for destratification fans as applied to agricultural settings ("High Volume Low Speed Fans"). All other destratification fan applications require custom analysis.

Air stratification leads to higher temperatures at the ceiling and lower temperatures at the ground. During the heating season, destratification fans improve air temperature distribution in a space by circulating warmer air from the ceiling back down to the floor level, thereby enhancing comfort and saving energy. Energy savings are realized by a reduction of heat loss through the roof-deck and walls as a result of a smaller temperature differential between indoor temperature and outdoor air.

Note that further, but limited, empirical evidence suggests that improved air mixing due to destratification would also result in shorter heating system runtimes due to warmer air reaching the thermostat level sooner, and possibly even allow a facility to lower the thermostat set point while maintaining a similar level of occupant comfort. This is supported by measured data in which an increase in temperatures was observed at the thermostat (5 foot level) level when air is destratified, resulting in an approximate temperature increase at the 5 foot level in the range of 1-3°F.⁷⁷¹ This measure does not currently attempt to quantify the potential impacts of air mixing from destratification; however, it should be noted that additional therms savings may be possible.

This measure was developed to be applicable to the following program types: NC, RF. If applied to other program types, the measure savings should be verified.

Limitations

- · For use in conditioned, high bay structures. Recommended minimum ceiling height of 20 ft.
- This measure should only be applied to spaces in which the ceiling is subject to heat loss to outdoor air (i.e., single story or top floor spaces) and where there is sufficient space to allow for appropriate spacing of the fans. Other applications require custom analysis.
- Installation must follow manufacturer recommendations sufficient to effectively destratify the entire space. Please see calculation of effective area, A_{eff}, in the therms savings algorithm as a check if this criteria is met. Otherwise, custom calculation is necessary.
- Measure does not currently support facilities with night setbacks on heating equipment. Custom analysis is needed in this case.
- Certain heating systems may not be a good fit for destratification fans, such as locations with: high velocity vertical throw unit heaters, radiant heaters, and centralized forced air systems. In these cases, measured evidence of stratification should be confirmed, and custom analysis may be necessary.

DEFINITION OF EFFICIENT EQUIPMENT

High Volume, Low Speed (HVLS) fans with a minimum diameter of 14 ft with Variable Speed Drive (VSD) installed.⁷⁷²

Note that bell-shaped fans are currently excluded from this measure due to limited validation of the technology available. Further verification of effectiveness compared to HVLS is needed. A manufacturer of bell-shaped fans indicates that four bell-shaped fans provide an equivalent effective area as a typical HVLS fan. However, there is a need for further review of bell-shaped fan field test data supporting manufacturer claims regarding comparable effectiveness to HVLS technologies.

⁷⁷¹ Kosar, Doug, "1026: Destratification Fans – Public Project Report," Nicor Gas, Emerging Technology Program (Oct 2014): 16.

⁷⁷² Kosar, Doug, "1026: Destratification Fans – Public Project Report," Nicor Gas, Emerging Technology Program (Oct 2014): 16.

DEFINITION OF BASELINE EQUIPMENT

No destratification fans or other means to effectively mix indoor air.

DEEMED LIFETIME OF EFFICIENT EQUIPMENT

The expected measure life is assumed to be 10 years. 773

DEEMED MEASURE COST

The incremental measure cost = [equipment cost of HVLS fans] + [installation costs (including materials and labor)]

Since installation cost is dependent on a variety of factors, actual costs should be used if known. The default incremental measure cost for HVLS fans are as follows:⁷⁷⁴

Fan Diameter (ft)	Incremental Cost
14	\$6,600
16	\$6,650
18	\$6,700
20	\$6,750
22	\$6,800
24	\$6,850

LOADSHAPE

Loadshape CO4: Commercial Electric Heating.

COINCIDENCE FACTOR

There are no summer coincident peak demand savings for this measure due to no savings attributable to cooling during the summer peak period.

Algorithm

CALCULATION OF SAVINGS

The following formulas provide a methodology for estimating heating load savings associated with destratification fan use. This algorithm is based on the assumption that savings are directly related to the difference in heat loss through the envelope before and after destratification.

ELECTRIC ENERGY SAVINGS

The algorithm for this measure was developed for natural gas heating applications, however, for electric heating applications, the same methodology presented in the Natural Gas Savings Section may be used with the standard conversion factor from therms to kWh of 29.31 kWh/therm and an equipment efficiency as follows:

System Type	Cooling Capacity of Equipment	Age of Equipment	HSPF Estimate	η (Effective COP Estimate) (HSPF/3.413)
	All	Before 2009	6.8	2.0

⁷⁷³ Consistent with both 2008 Database for Energy-Efficient Resources, EUL/RUL (Effective/Remaining Useful Life) Values, October 10, 2008 and GDS Associates, Inc, "Measure Life Report: Residential and Commercial/Industrial Lighting and HVAC Measures," New England Stat Program Working Group (June 2007), p30.

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⁷⁷⁴ Costs were obtained from manufacturer interviews and are based off of average or typical prices for base model HVLS fans. Costs include materials and labor to install the fans and tie fans into an existing electrical supply located near the fan.

System Type	Cooling Capacity of Equipment	Age of Equipment	HSPF Estimate	η (Effective COP Estimate) (HSPF/3.413)
	< 65,000 Btu/h	2009 - 2017 7.7	2.3	
	< 05,000 Btu/11	2017 on	8.2	2.40
775	≥ 65,000 Btu/h and < 135,000 Btu/h	2010 on	11.3	3.3
Heat Pump ⁷⁷⁵	≥ 135,000 Btu/h and < 240,000 Btu/h	2010 on	10.9	3.2
	≥ 240,000 Btu/h and < 760,000 Btu/h	2010 on	10.9	3.2
Resistance	N/A	N/A	N/A	1

Regardless of how the building is heated, the energy consumption of the fans must be accounted for. If the building is electrically heated, fan energy shall be subtracted from the savings as calculated above. If the building is heated with natural gas, this shall represent an electric penalty, i.e., an increase in consumption. This is calculated as follows:

 ΔkWh = - (W_{fan} * N_{fan}) * t_{eff}

 W_{fan} = fan input power (kW)

 N_{fan} = number of fans

t_{eff} = effective annual operation time, based on balance point temperature (hr)

= see table below in Natural Gas Savings section for further detail

SUMMER COINCIDENT PEAK DEMAND SAVINGS

N/A

NATURAL GAS ENERGY SAVINGS

 Δ Therms = $[(\Delta Q_r + \Delta Q_w) * t_{eff}] / (100,000 * \eta)$

Where:

 ΔQ_r = the heat loss reduction through the roof due to the destratification fan (Btu/hr)

= See calculation section below

 ΔQ_w = the heat loss reduction through the exterior walls due to destratification fan (Btu/hr)

= See calculation section below

t_{eff} = effective annual operation time, based on balance point temperature (hr)

= use table below to select an appropriate value: 776

⁷⁷⁵ Minimum heating efficiency standards for heat pumps are sourced from the Code of Federal Standards for Small and Large Commercial Package Air Conditioning and Heating Equipment (Air Cooled), 10 CFR 431.97 with compliance dates of June 16, 2008; January 1, 2010; January 1, 2017; and January 1, 2018. As the first federal appliance standards for heating efficiency for commercial heat pumps went into effect in June 2008, assuming efficiency standards equivalent to residential heat pumps prior to that date.

⁷⁷⁶ These were calculated at various base temperatures using TMY3 data and adjusted to make consistent with the 30 year normal data used elsewhere. For more information see 'Destratification Fan Workpaper'; Robert Irmiger, Gas Technology Institute, 9/6/2015.

Climate Zone -Weather Station/City	t _{eff}				
	45 °F	50 °F	55 °F	60 °F	65 °F
1 - Rockford AP / Rockford	3810	4226	4880	5571	6436
2 - Chicago O'Hare AP / Chicago	3593	3986	4603	5254	6070
3 - Springfield #2 / Springfield	3038	3370	3891	4442	5131
4 - Belleville SIU RSCH / Belleville	2243	2488	2873	3280	3789
5 - Carbondale Southern IL AP / Marion	2271	2519	2909	3320	3836

100,000 = conversion factor (1 therm = 100,000 Btu)

= thermal efficiency of heating equipment η

= Actual. If unknown, assume 0.8.

For example, for a warehouse facility located in Rockford, IL, installing destratification fans could reduce heat loss through the roof of 95,000 Btu/hr and a reduced heat loss through the wall of 51,228 Btu/hr. Assuming a balance point of 55°F the therms savings for the facility would be estimated as:

∆Therms $= [(\Delta Q_r + \Delta Q_w) * t_{eff}] / (100,000 * \eta)$

= [(95,000 Btu/hr + 51,282 Btu/hr) * 4880 hr] / [(100,000 Btu/therm) * 0.8)]

= 8,923 therms

Heat loss reduction through the roof

$$\Delta Q_{r} = Q_{r,s} - Q_{r,d}$$

$$= (1/R_{r}) * A_{r} * [(T_{r,s} - T_{oa}) - (T_{r,d} - T_{oa})]$$

$$= (1/R_{r}) * A_{r} * (T_{r,s} - T_{r,d})$$

Where:

= roof heat loss for stratified space $Q_{r,s}$

= roof heat loss for destratified space $Q_{r,d}$

= overall thermal resistance through the roof (hr * ft² * °F / Btu) R_{r}

= Actual or estimated based on construction type. If unknown, assume the following:

Thermal Resistance Factor (R- Factor) for Roof	Retrofit ⁷⁷⁷	New Construction ⁷⁷⁸
R _r	15.0 (hr * ft ² * °F / Btu)	30.0 (hr * ft ² * °F / Btu)

= roof area (ft²) A_r

= user input

= can be approximated with floor area

 T_{oa} = outside air temperature, note: therm savings calculations are actually independent of outside air because this term drops out of the heat loss reduction equation

 $\mathsf{T}_{\mathsf{r},\mathsf{s}}$ = indoor temperature at roof deck, stratified case (°F)

⁷⁷⁷ Professional judgement was used to address older vintage structures and an estimate of 50% of current code standard was

⁷⁷⁸ Consistent with IECC 2015/2018 code requirements.

= Actual. If unknown, use the following equation

$$= m_s * h_r + T_{f.s}$$

h_r = ceiling height/roof deck (ft)

m_s = estimated heat gain per foot elevation, stratified case (°F/ft)

 $= 0.8 \, ^{\circ}F/ft$

= Professional judgement used to define value based on result from a Nicor Gas ETP Pilot field testing results and the Ansley article below. T79,780 Estimates from these sources fall on the conservative side of the industry rule of thumb range of 1-2 °F/ft heat gain.

T_{f,s} = estimated floor temperature, stratified case (°F)

$$= T_{tstat} - m_s * h_{tstat}$$

$$= T_{tstat} - 4 \, {}^{\circ}F$$

T_{tstat} = temperature set point at the thermostat

h_{tstat} = vertical distance between the floor and the thermostat, assumed 5ft

 $T_{r,d}$ = indoor temp at roof, destratified case

= actual value, or may be estimated using the following: 781,782

 $= T_{tstat} + 1 \, {}^{o}F$

For example, for a 50,000 ft² warehouse built in 1997 with 30 ft ceilings and a thermostat set point of 65 °F. No further measured values available.

$$\begin{split} \Delta Q_r &= (1/R_r) * A_r * (T_{r,s} - T_{r,d}) = (1/R_r) * A_r * [(m_s * h_r + T_{tstat} - 4 \, ^{\circ}F) - (T_{tstat} + 1 \, ^{\circ}F)] \\ &= (1/R_r) * A_r * [(0.8 \, ^{\circ}F/ft * h_r) - 5 \, ^{\circ}F] \\ &= 1/(10 \, hr * ft^2 * \, ^{\circ}F \, / \, Btu) * (50,000 \, ft^2) * [(0.8 \, ^{\circ}F/ft * 30 \, ft) - 5 \, ^{\circ}F] \\ &= 95,000 \, Btu/hr \end{split}$$

Heat loss reduction through exterior walls

Note: a conservative estimate for therms savings would neglect the impact of heat loss through the walls. However, Ansley suggests that estimates based on the roof deck losses alone underestimate actual savings by up to 46%. ⁷⁸³

$$\Delta Q_w = Q_{w,s} - Q_{w,d}$$

= $(1/R_w) * A_w * (T_{w,s} - T_{w,d})$

Where:

 R_w = overall thermal resistance through the exterior walls (hr * ft²* °F / Btu)

⁷⁷⁹ Kosar, Doug, "1026: Destratification Fans – Public Project Report," Nicor Gas, Emerging Technology Program (Oct 2014): 10-

^{11.} Field testing results indicated approximately 0.6 oF/ft for a garden center.

⁷⁸⁰ Aynsley, Richard, "Saving Heating Costs in Warehouses," ASHRAE Journal (Dec 2005): 48. Identifies a 0.8 oF/ft gain.

⁷⁸¹ Kosar, Doug, "1026: Destratification Fans – Public Project Report," Nicor Gas, Emerging Technology Program (Oct 2014): 10-

^{11.} Field testing results indicated approximately 0.6 oF/ft for a garden center.

⁷⁸² Aynsley, Richard, "Saving Heating Costs in Warehouses," ASHRAE Journal (Dec 2005): 48.

⁷⁸³ Aynsley, Richard, "Saving Heating Costs in Warehouses," ASHRAE Journal (Dec 2005): 51.

= Actual or estimated based on construction type. ⁷⁸⁴ If unknown, assume the following:

Thermal Resistance Factor (R- Factor) for Wall	Retrofit ⁷⁸⁵	New Construction ⁷⁸⁶ (2010 or newer)
R _w	6.5 (hr * ft ² * °F	13.0 (hr * ft ² * °F /
	/ Btu)	Btu)

 A_w = area of exterior walls (ft²)

= user input

T_{w,s} = average indoor air temperature for wall heat loss, stratified case

= If actual T_{r.s} measurement is available⁷⁸⁷

$$= [(T_{r,s} * h_a) + (T_{tstat} * h_b)] / h_r$$

h_a = vertical distance between the heat source and the ceiling

h_b = vertical distance between the floor and the heat source

= Otherwise, use the linear stratification equation at average space height, see definition above.

$$= m_s * (h_r / 2) + T_{f,s}$$

$$= m_s* (h_r / 2) + (T_{tstat} - 4)$$

T_{w,d} = average indoor air temperature for wall heat loss, destratified case

$$= T_{tstat} + 0.5$$

= conservative estimate using engineering judgment based on the same assumption used for $T_{r,f}$ estimate.

For example, for a 50,000 ft² warehouse built in 1997 with 1200 ft length of perimeter wall and 30 ft ceilings and a thermostat set point of 65 °F and a measured temperature at the ceiling of 85 °F and unit heaters located 10 feet from the roof:

$$\begin{split} \Delta Q_w &= (1/R_w) * A_w * (T_{w,s} - T_{w,d}) \\ &= (1/R_w) * A_w * [([(T_{r,s} * h_a) + (T_{tstat} * h_b)] / h_r) - (T_{tstat} + 0.5 °F)] \\ &= 1/(6.5 \text{ hr}*ft^{2*o}F/Btu) * (1200 * 30) * [([(85°F * 10ft) + (65°F * 20ft)] / 30ft) - (65 + 0.5 °F)] \\ &= 1/(6.5 \text{ hr}*ft^{2*o}F/Btu) * (36,000ft^2) * (71.7 °F - 65.5 °F) \\ &= 34,338 \text{ Btu/hr} \end{split}$$

Measure eligibility check

Use the following algorithm to verify a fan system is sufficiently sized to destratify air across the entire area.

⁷⁸⁴ Because heat loss through the walls is estimated using the average space temperature pre- and post- destratification. There are a number of factors that can impact the average space temperature causing deviations from estimates of many degrees in some cases. As such, it is recommended that a conservative value for the thermal resistance through the walls, R_w, be used. A recommended method for determining R_w would be to use the highest R-value for the wall space, neglecting lower R-values associated with windows, thermal bridges, etc.

⁷⁸⁵ANSI/ASHRAE/IESNA 100-1995, "Energy Conservation in Existing Buildings," ASHRAE Standard (1995). Additionally, professional judgement was used to address older vintage structure prior to adoption of the 1995 standard and an estimate of 50% of current code standard was used.

⁷⁸⁶ANSI/ASHRAE/IESNA Standard 90.1-2007, "Energy Standard for Buildings Except Low-Rise Residential Buildings," ASHRAE Standard (2007): Table 5.5-4 and Table 5.5-5.

⁷⁸⁷ Aynsley, Richard, "Saving Heating Costs in Warehouses," ASHRAE Journal (Dec 2005): 48.

Effective area, A_{eff} , is the area over which a fan or a group of fans can be expected to effectively destratify a space. If A_{eff} is less than the roof area, A_r , a custom analysis approach should be followed to account for the change in the effectiveness of the system. In lieu of more detailed studies, effective area is defined based on the measured results from an Enbridge Gas field study in which the area a fan was expected to effectively destratify was equal to 5 times the fan diameter. Effective area, is calculated as follows:

$$A_{eff} = [\pi * (5*D_{fan})^{2}) / 4] * N_{fan}$$
$$= 6.25 * \pi * D_{fan}^{2} * N_{fan}$$

Where:

 A_{eff} = the effective area fan area on the floor (ft²)

 D_{fan} = fan diameter

 N_{fan} = the number of fans

WATER IMPACT DESCRIPTIONS AND CALCULATION

N/A

DEEMED O&M COST ADJUSTMENT CALCULATION

N/A

MEASURE CODE: CI-HVC-DSFN-V05-210101

REVIEW DEADLINE: 1/1/2024

⁷⁸⁸ Enbridge Gas Distribution, Inc., "Big Fans Deliver Big Bonus," (Aug 2007). Additionally, multiple utilities have adopted this definition in their programs in including Enbridge Gas and Consumers Energy.

4.4.35 Economizer Repair and Optimization

DESCRIPTION

Economizers are designed to use unconditioned outside air (OSA) instead of mechanical cooling to provide cooling when exterior conditions permit. When the OSA temperature is less than the changeover temperature (determined by a static setpoint or a reference return air sensor) up to 100% OSA is supplied to help meet the facility's cooling needs, thus reducing mechanical cooling energy and saving energy. An economizer that is not working or is not properly adjusted can waste energy and cause comfort issues. This HVAC Economizer Optimization measure involves the repair and optimization of common economizer problems such as adjusting changeover setpoint, repairing damper motors & linkages and replacing non-working sensors and/or controllers. These repairs and adjustments result in proper operation which maximizes both occupant comfort and energy savings.

This measure is only appropriate for single zone packaged rooftop units. Custom calculations are required for savings for multi-zone systems.

In general the HVAC Economizer Optimization measure may involve both repair and/or optimization, as below.

Economizer Repair – The Economizer repair work is preformed to ensure that the existing economizer is working properly. This allows the system to take advantage of free cooling and ensure that the system is not supplying an excess amount of outside air (OSA) during non-economizing periods.

- **Replace Damper Motor** If the existing damper motor is not operational, the unit will be replaced with a functioning motor to allow proper damper modulation.
- **Repair Damper linkage** If the existing linkage is broken or not adjusted properly, the unit will be replaced or adjusted to allow proper damper modulation.
- **Repair Economizer Wiring** If the existing economizer is not operational due to a wiring issue, the issue will be repaired to allow proper economizer operation.
- **Reduce Over Ventilation** If the unit is supplying excess OSA, the OSA damper position will be adjusted to meet minimum ventilation requirements.
- **Economizer Sensor Replacement** If the unit is equipped with a nonadjustable dry bulb (i.e. snapdisk) or malfunctioning analog sensor, the sensor is replaced with a new selectable sensor.
- **Economizer Control Replacement** If the existing economizer controller is not operational, the unit will be replaced or upgraded to allow for proper economizer operation.

Economizer Optimization- The economizer optimization work is preformed to ensure that the existing economizer system is set up properly to maximize use of free cooling for units located in a particular climate zone.

- **Economizer Changeover Setpoint Adjustment** If the unit is equipped with a fully operational economizer, the controller is adjusted to the appropriate changeover setpoint based on ASHRAE 90.1 (Figure 1 *Table 6.5.1.1.3 High-Limit Shutoff Control Settings for Air Economizers)* for the corresponding climate zone.
- Enable Integrated Operation If the unit is equipped with a fully operational economizer and is not set up
 to allow a minimum of two stages of cooling (1st stage Economizer Only & 2nd Stage Economizer &
 Mechanical cooling), the unit will be wired to allow two stage cooling

This measure was developed to be applicable to the following program types: RF, DI.

If applied to other program types, the measure savings should be verified.

DEFINITION OF EFFICIENT EQUIPMENT

The efficient equipment condition is defined by fully functional economizer that is programmed to meet ASHRAE 90.1 economizer changeover setpoint requirements for the facility's climate zone and changeover control type (Figure 1 - Table 6.5.1.1.3 High-Limit Shutoff Control Settings for Air Economizers). 789

Figure 1 - Baseline ASHRAE High-Limit Shutoff Control Settings

TABLE 6.5.1.1.3 High-Limit Shutoff Control Settings for Air Economizers^b

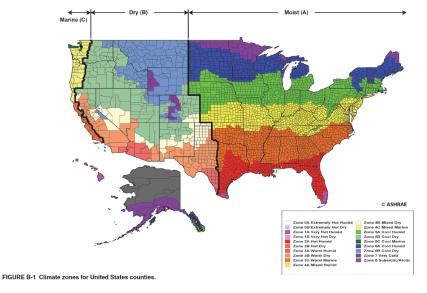
Control Type	Allowed Only in Climate Zone	Required High-Limit Setpoints (Economizer Off When):		
	at Listed Setpoint	Equation	Description	
	1b, 2b, 3b, 3c, 4b, 4c, 5b, 5c, 6b, 7, 8	$T_{OA} > 75$ °F	Outdoor air temperature exceeds 75°F	
Fixed dry-bulb temperature	5a, 6a	$T_{OA} > 70^{\circ} \text{F}$	Outdoor air temperature exceeds 70°F	
	1a, 2a, 3a, 4a,	$T_{OA} > 65^{\circ}$ F	Outdoor air temperature exceeds 65°F	
Differential dry-bulb temperature	1b, 2b, 3b, 3c, 4b, 4c, 5a, 5b, 5c, 6a, 6b, 7, 8	$T_{OA} > T_{RA}$	Outdoor air temperature exceeds return air temperature	
Fixed enthalpy with fixed dry-bulb temperature	All	h_{OA} > 28 Btu/lb ^a or T_{OA} > 75°F	Outdoor air enthalpy exceeds 28 Btu/lba of dry aira or outdoor air temperature exceeds 75°F	
Differential enthalpy with fixed dry-bulb temperature	All	$h_{OA} > h_{RA}$ or $T_{OA} > 75$ °F	Outdoor air enthalpy exceeds return air enthalpy or outdoor air temperature exceeds 75°F	

a. At altitudes substantially different than sea level, the fixed enthalpy limit shall be set to the enthalpy value at 75°F and 50% RH. As an example, at approximately 6000 ft elevation, the fixed enthalpy limit is approximately 30.7 Btw/lb.
 b. Devices with selectable rather than adjustable setpoints shall be capable of being set to within 2°F and 2 Btw/lb of the setpoint listed.

Figure 2 - ASHRAE Climate Zone Map

NORMATIVE APPENDIX B CLIMATE ZONES FOR U.S. STATES AND COUNTIES

This normative appendix provides the climate zones for U.S. states and counties. Figure B-1 contains the county-level climate zone map for the United States. Table B-1 lists each state and major counties within the state and shows the climate number and letter for each county listed.



DEFINITION OF BASELINE EQUIPMENT

The baseline for this measure is an existing economizer installed on a packaged single zone rooftop HVAC unit. The existing economizer system is currently not operating as designed due to mechanical and/or control problems, and/or is not optimally adjusted.

⁷⁸⁹ ASHRAE, Standard 90.1-2013

DEEMED LIFETIME OF EFFICIENT EQUIPMENT

The measure life is assumed to be 5 years. 790

DEEMED MEASURE COST

The cost for this measure can vary considerably depending upon the existing condition of the economizer and the work required to achieve the required efficiency levels. Measure cost should be determined on a site-specific basis.

LOADSHAPE

Loadshape CO3 - Commercial Cooling

COINCIDENCE FACTOR

N/A

Algorithm

CALCULATION OF ENERGY SAVINGS

The savings calculation methodology uses a regression equation to calculate the energy savings for a variety of common situations.⁷⁹¹ The equation variables are limited to the ranges listed; if the actual conditions fall outside of these ranges custom calculations are required.

ELECTRIC ENERGY SAVINGS

ΔkWh = [Baseline Energy Use (kWh/Ton) – Proposed Energy Use (kWh/Ton)] * Cooling Capacity (Tons)

The following equations are used to calculate baseline and proposed electric energy use. 792

Electric Energy Use Equations (kWh / ton)

Building Type	Changeover Type	Equation
	Fixed Dry-Bulb (DB)	cz+CSP*-2.021+EL*-16.362+OAn*1.665+OAx*-3.13
	Dual Temperature Dry-Bulb (DTDB)	cz+EL*-11.5+OAn*1.635+OAx*-2.817
Assembly	Dual Temperature Enthalpy (DTEnth)	cz+EL*-17.772+OAn*1.853+OAx*-3.044
Fixed Enthalpy (Enth)		cz+CSP*-5.228+EL*-17.475+OAn*1.765+OAx*-3.003
Analog ABCD Economizers (ABCI	Analog ABCD Economizers (ABCD)	cz+CSP*-2.234+EL*-16.394+OAn*1.744+OAx*-3.01
	DB	cz+CSP*-3.982+EL*-27.508+OAn*2.486+OAx*-4.684
Convenience	DTDB	cz+EL*-20.798+OAn*2.365+OAx*-3.773
Store	DTEnth	cz+EL*-30.655+OAn*2.938+OAx*-4.461
Store	Enth	cz+CSP*-8.648+EL*-25.678+OAn*2.092+OAx*-3.754
	ABCD	cz+CSP*-3.64+EL*-24.927+OAn*2.09+OAx*-3.788
	DB	cz+CSP*-0.967+EL*-6.327+OAn*2.87+OAx*-1.047

⁷⁹⁰ DEER 2014 (DEER2014 EUT Table D08 v2.05).

⁷⁹¹ For more information on methodology, please refer to workpaper submitted by CLEAResult titled "CLEAResult_Economizer Repair_151020_Finalv2.doc". Note that the original ComEd eQuest models were used in the analysis, rather than the VEIC developed models used elsewhere. VEIC do not consider this a significant issue as adjustments from the ComEd models were focused on calibrating EFLH values, not to overall energy use metrics. We also believe using the ComEd models is likely more conservative. It may be appropriate to update the analysis with the updated models at a later time.

⁷⁹² This approach allows the savings estimate to account for the operational attributes of the baseline as well as the proposed case, yielding a better estimate than an approach that assumes a particular baseline or proposed energy use to determine savings.

Building Type	Changeover Type	Equation
	DTDB	cz+OAn*2.968+OAx*-0.943
Office - Low	DTEnth	cz+EL*-9.799+OAn*3.106+OAx*-1.085
Rise	Enth	cz+CSP*-2.773+EL*-7.392+OAn*2.941+OAx*-0.974
	ABCD	cz+CSP*-1.234+EL*-7.229+OAn*2.936+OAx*-0.995
	DB	cz+CSP*-1.131+OAn*3.542+OAx*-1.01
Poligious	DTDB	cz+EL*-10.198+OAn*4.056+OAx*-1.279
Religious — Facility —	DTEnth	cz+OAn*3.775+OAx*-1.031
racility	Enth	cz+CSP*-2.13+OAn*3.317+OAx*-0.629
	ABCD	cz+CSP*-0.95+OAn*3.313+OAx*-0.647
	DB	cz+CSP*-2.243+EL*-21.523+OAx*-1.909
	DTDB	cz+EL*-14.427+OAn*0.295+OAx*-1.451
Restaurant	DTEnth	cz+EL*-25.99+OAn*0.852+OAx*-1.951
	Enth	cz+CSP*-4.962+EL*-16.868+OAn*-0.12+OAx*-1.418
	ABCD	cz+CSP*-2.115+EL*-16.15+OAn*-0.125+OAx*-1.432
	DB	cz+CSP*-1.003+OAn*3.765+OAx*-0.938
Retail -	DTDB	cz+OAn*3.688+OAx*-0.676
Department	DTEnth	cz+OAn*4.081+OAx*-1.072
Store	Enth	cz+CSP*-2.545+OAn*3.725+OAx*-0.788
	ABCD	cz+CSP*-1.175+OAn*3.708+OAx*-0.809
	DB	cz+CSP*-1.192+EL*-5.62+OAn*3.353+OAx*-1.142
Dotoil Chrim	DTDB	cz+OAn*3.355+OAx*-0.915
Retail - Strip — Mall —	DTEnth	cz+EL*-9.202+OAn*3.642+OAx*-1.215
IVIAII	Enth	cz+CSP*-2.997+EL*-5.938+OAn*3.312+OAx*-0.964
	ABCD	cz+CSP*-1.36+EL*-5.884+OAn*3.3+OAx*-0.987

Where:

CZ = Climate Zone Coefficient

= Depends on Building Type and Changover Type (see table below)

		Electric Climate Zone Coefficients				
Building Type	Changeover	CZ1	CZ2	CZ3	CZ4	CZ5
Building Type	Туре	(Rockford)	(Chicago)	(Springfield)	(Belleville)	(Marion)
	DB	874.07	886.73	1043.38	1071.48	1072.20
	DTDB	698.45	711.89	870.13	899.51	903.10
Assembly	DTEnth	702.06	715.42	873.43	902.76	906.50
	Enth	851.95	865.43	1020.65	1047.10	1053.32
	ABCD	884.19	897.63	1053.12	1080.58	1086.35
	DB	1739.12	1787.09	2128.78	2206.65	2245.93
	DTDB	1389.28	1436.30	1780.99	1863.45	1904.89
Convenience Store	DTEnth	1398.42	1446.82	1789.71	1869.89	1912.59
	Enth	1643.51	1691.34	2032.83	2112.21	2157.63
	ABCD	1692.80	1740.62	2082.35	2162.73	2207.68
Office Law Pice	DB	674.06	687.17	899.17	993.84	989.16
Office - Low Rise	DTDB	583.62	597.02	811.39	907.61	903.58

		Electric Climate Zone Coefficients				
Building Type	Changeover	CZ1	CZ2	CZ3	CZ4	CZ5
Bullullig Type	Type	(Rockford)	(Chicago)	(Springfield)	(Belleville)	(Marion)
	DTEnth	588.94	602.11	816.02	912.49	908.26
	Enth	668.83	682.23	893.61	987.52	986.59
	ABCD	690.27	703.52	915.27	1009.94	1008.59
	DB	613.26	630.50	853.53	923.99	931.74
	DTDB	518.40	535.45	760.76	832.57	840.72
Religious Facility	DTEnth	513.59	531.20	756.26	829.13	837.26
	Enth	576.94	594.17	817.64	888.37	897.18
	ABCD	593.78	611.04	834.69	905.83	914.27
	DB	1397.27	1430.45	1763.21	1837.63	1872.18
	DTDB	1191.82	1225.12	1558.32	1633.95	1669.13
Restaurant	DTEnth	1192.84	1226.77	1559.41	1635.13	1671.11
	Enth	1343.56	1377.52	1710.11	1783.66	1821.67
	ABCD	1373.72	1407.70	1740.43	1814.74	1852.55
	DB	717.89	730.07	968.85	1034.78	1035.06
	DTDB	628.83	641.70	883.37	951.09	951.33
Retail - Department Store	DTEnth	629.35	641.90	882.84	951.33	951.44
Store	Enth	705.06	717.99	956.42	1020.57	1024.45
	ABCD	728.60	741.47	980.19	1045.30	1048.57
	DB	800.69	818.68	1070.39	1129.87	1133.84
	DTDB	692.97	711.31	965.63	1026.68	1030.41
Retail - Strip Mall	DTEnth	698.12	716.34	970.06	1031.78	1035.72
	Enth	784.54	803.35	1054.37	1112.72	1120.74
	ABCD	810.10	828.86	1080.11	1139.39	1146.95

CSP = Economizer Changeover Setpoint (°F or Btu/lb) (actual in ranges below)

Economizer Control	Туре	Economizer Changeover Setpoint		
Dry-Bulb		60°F - 80°F		
Dual Temperature Dry-B	ulb	0°F -5°F delta		
Dual Temperature Entha	alpy	0 Btu/lb -5 Btu/lb delta		
Enthalpy		18 Btu/lb – 28 Btu/lb		
	Α	73°F		
Analog ADCD	В	70°F		
Analog ABCD C		67°F		
ECOHOHIIZEIS	D	63°F		
	Е	55°F		

- EL = Integrated Economizer Operation (Economizer Lockout)
 - = 1 for Economizer w/ Integrated Operation (Two Stage Cooling)
 - = 0 for Economizer w/ out Integrated Operation (One Stage Cooling)

Oan = Minimum Outside Air (%OSA * 100)⁷⁹³

= Actual. %OSA must be between 15% -70%. If unknown, assume:

Functional Economizer - 30%

Non functional Economizer (Damper failed closed) – 15%

Non functional Economizer (Damper failed open) – 30% (Assume Minimum Ventilation

(Three Fingers))⁷⁹⁴

Note: the actual integer Oan value (e.g. 30) should be used in the regression algorithm, not the percentage (e.g. 0.3).

Oax = Maximum Outside Air (%)

= Actual. Must be between 15% -70%. If unknown, assume:

Functional Economizer - 70%

Non functional Economizer (Damper failed closed) – 15%

Non functional Economizer (Damper failed open) – 30% (Assume Minimum Ventilation

(Three Fingers))

For example, a low rise office building in Rockford (Climate Zone 1) is heated and cooled with a packaged Gas (92 kBtu output) / DX (5 Ton) RTU. The RTU is equipped with a fixed dry-bulb outside air economizer and is programed for integrated operation. When the technician inspects the RTU they find that the changeover setpoint is programmed to 62°F, which does not meet ASHRAE economizer high limit shut off air economizer recommendations. After further investigation it is found that the OSA damper motor is not operational and is providing 30% outside air.

The technician replaces the damper motor and allow for proper OSA damper modulation (30% Min OSA & 70% Max OSA). They also adjust the fixed dry-bulb changeover setpoint to meet the ASHRAE economizer high limit shut off air economizer recommendation of 70°F.

ΔkWh = [Baseline Energy Use (kWh/Ton) – Proposed Energy Use (kWh/Ton)] * Cooling Capacity (Tons)

Baseline Energy Use (kWh/Ton) = Equation for Office Low Rise

= cz+CSP*-0.967+EL*-6.327+OAn*2.87+OAx*-1.047

= 674.06+62*-0.967+0*-6.327+30*2.87+30*-1.047

= 668.8 kWh/Ton

Proposed Energy Use (kWh/Ton) = Equation for Office Low Rise

= cz+CSP*-0.967+EL*-6.327+OAn*2.87+OAx*-1.047

= 674.06+70*-0.967+0*-6.327+ 30*2.87+70*-1.047

= 619.2 kWh/Ton

 Δ kWh = [668.8 (kWh/Ton) – 619.2 (kWh/Ton)] * 5 Tons

= 49.6 kWh/Ton * 5 Tons

= 248.08 kWh

SUMMER COINCIDENT PEAK DEMAND SAVINGS

N/A - It is assumed that repair or optimization of the economizer will not typically have a significant impact summer peak demand.

⁷⁹³ DNV GL, "HVAC Impact Evaluation Final Report WO32 HVAC – Volume 1: Report," California Public Utilities Commission, Energy Division, HVAC Commercial Quality Maintenance (CQM) (1/28/14).

⁷⁹⁴ Technician rule of thumb taken from CPUC 'HVAC Impact Evaluation Final Report', WO32, 28Jan 2015, p18.

NATURAL GAS SAVINGS

ΔTherms = [Baseline Energy Use (Therms/kBtuh) – Proposed Energy Use (Therms/kBtuh)] * Output Heating Capacity (kBtuh)

The following equations are used to calculate baseline and proposed electric energy use.

Natural Gas Energy Use Equations (therms / kbtu output)

Building Type	Changeover Type	Equation
	Fixed Dry-Bulb (DB)	cz+OAn*0.0853
	Dual Temperature Dry-Bulb (DTDB)	cz+OAn*0.0866
Assembly	Dual Temperature Enthalpy (DTEnth)	cz+OAn*0.0866
	Fixed Enthalpy (Enth)	cz+OAn*0.0855
	Assembly Dual Temperature Dry-Bulb (DB)	cz+OAn*0.0855
	DB	cz+OAn*0.26
	DTDB	cz+OAn*0.263
Convenience Store	DTEnth	cz+OAn*0.263
	Enth	cz+OAn*0.261
	ABCD	cz+OAn*0.261
	DB	cz+OAn*0.3
	DTDB	cz+OAn*0.301
Office - Low Rise	DTEnth	cz+OAn*0.301
	Enth	cz+OAn*0.3
	ABCD	cz+OAn*0.3
	DB	cz+OAn*0.35
	DTDB	cz+OAn*0.348
Religious Facility	DTEnth	cz+OAn*0.348
	Enth	cz+OAn*0.349
	ABCD	cz+OAn*0.349
	DB	cz+OAn*0.0867
	DTDB	cz+OAx*-
	В ТВВ	0.038+OAn*OAx*0.00149
Restaurant	DTEnth	cz+OAx*-
	-	0.038+OAn*OAx*0.00149
	Enth	cz+OAn*0.0878
		cz+OAn*0.0878
		cz+OAn*0.319
Retail - Denartment	DTDB	cz+OAn*0.318
•	DTEnth	cz+OAn*0.318
3.3.0	Enth	cz+OAn*0.318
		cz+OAn*0.318
	DB	cz+OAn*0.215
	DTDB	cz+OAn*0.216
Retail - Strip Mall	DTEnth	cz+OAn*0.216
	Enth	cz+OAn*0.215
	ABCD	cz+OAn*0.215

Where:

CZ = Climate Zone Coefficient

= Depends on Building Type and Changover Type (see table below)

		Natural Gas Climate Zone Coefficients				
Building Type	Changeover	CZ1	CZ2	CZ3	CZ4	CZ5
Danaing Type	Type	(Rockford)	(Chicago)	(Springfield)	(Belleville)	(Marion)
	DB	-0.03	-0.55	-1.06	-1.28	-1.71
	DTDB	-0.02	-0.57	-1.11	-1.34	-1.79
Assembly	DTEnth	-0.02	-0.57	-1.11	-1.34	-1.79
	Enth	-0.03	-0.55	-1.06	-1.29	-1.72
	ABCD	-0.03	-0.55	-1.06	-1.29	-1.72
	DB	2.95	0.50	-1.48	-2.96	-5.56
	DTDB	3.06	0.52	-1.56	-3.11	-5.81
Convenience Store	DTEnth	3.06	0.52	-1.56	-3.11	-5.81
	Enth	2.96	0.50	-1.49	-2.98	-5.59
	ABCD	2.96	0.50	-1.49	-2.98	-5.59
	DB	5.83	3.02	0.46	-0.92	-4.13
	DTDB	5.98	3.08	0.41	-1.03	-4.36
Office - Low Rise	DTEnth	5.98	3.08	0.41	-1.03	-4.36
	Enth	5.85	3.03	0.46	-0.93	-4.16
	ABCD	5.85	3.03	0.46	-0.93	-4.16
	DB	9.23	6.71	3.75	2.40	-0.80
	DTDB	9.41	6.83	3.77	2.39	-0.86
Religious Facility	DTEnth	9.41	6.83	3.77	2.39	-0.86
	Enth	9.25	6.73	3.75	2.40	-0.80
	ABCD	9.25	6.73	3.75	2.40	-0.80
	DB	8.30	6.54	4.94	4.00	1.95
	DTDB	10.51	8.71	7.07	6.10	4.00
Restaurant	DTEnth	10.51	8.71	7.07	6.10	4.00
	Enth	8.28	6.51	4.91	3.96	1.90
	ABCD	8.28	6.51	4.91	3.96	1.90
	DB	8.20	5.86	3.19	1.25	-2.59
	DTDB	8.35	5.94	3.18	1.18	-2.75
Retail - Department	DTEnth	8.35	5.94	3.18	1.18	-2.75
Store	Enth	8.21	5.87	3.18	1.24	-2.61
	ABCD	8.21	5.87	3.18	1.24	-2.61
	DB	6.40	4.35	2.07	0.49	-2.18
	DTDB	6.51	4.38	2.03	0.39	-2.34
Retail - Strip Mall	DTEnth	6.51	4.38	2.03	0.39	-2.34
·	Enth	6.41	4.35	2.06	0.48	-2.20
	ABCD	6.41	4.35	2.06	0.48	-2.20

For example, a low rise office building in Rockford (Climate Zone 1) is heated and cooled with a packaged Gas (92 kBtu output) / DX (5 Ton) RTU. The RTU is equipped with a fixed dry-bulb outside air economizer and is programed for integrated operation. When the technician inspects the RTU they find that the changeover setpoint is programmed to 62°F, which does not meet ASHRAE economizer high limit shut off air economizer recommendations. After further investigation it is found the OSA damper motor is not operational and is providing 30% outside air.

The technician replaces the damper motor and allow for proper OSA damper modulation (30% Min OSA & 70% Max OSA). They also adjust the fixed dry-bulb changeover setpoint to meet the ASHRAE economizer high limit shut off air economizer recommendation of 70°F.

ΔTherms = [Baseline Energy Use (Therms/kBtuh) – Proposed Energy Use(Therms/kBtuh)] * Output Heating Capacity (kBtuh)

Baseline Energy Use (Therms/kBtuh) = Equation for Office Low Rise

- = cz+OAn*0.3
- = 5.83+30*.3
- =14.8 Therms/kBtuh output

Proposed Energy Use (Therms/kBtuh) = Equation for Office Low Rise

- = cz+OAn*0.3
- = 5.83+30*.3
- =14.8 Therms/kBtuh output

ΔTherms = [14.8(Therms/kBtuh output) – 14.8 (Therms/kBtuh output)] * 92kBtuh output

- = 0.0 (Therms/kBtuh output) * 92kBtuh output
- = 0 Therms

WATER IMPACT DESCRIPTIONS AND CALCULATION

N/A

DEEMED O&M COST ADJUSTMENT CALCULATION

N/A

MEASURE CODE: CI-HVC-ECRP-V04-220101

REVIEW DEADLINE: 1/1/2023

4.4.36 Multi-Family Space Heating Steam Boiler Averaging Controls

DESCRIPTION

This measure covers multi-family space heating boiler averaging controls. Temperature sensors are placed in interior spaces to monitor the average temperature of the building. At minimum a sensor must be placed at each corner and at one central location. Additionally, a temperature sensor must monitor the outside air temperature. These sensors shall provide data to the averaging controls. The averaging controls will adjust the boiler operation based upon an average of the indoor sensors and the outside air temperature. These controls shall also incorporate a night-time setback capability. Buildings utilizing thermostatic radiator valves, or other modulating control valves or sequences to control the temperature in individual spaces are not eligible.

This measure was developed to be applicable to the following program types: RF.

DEFINITION OF EFFICIENT EQUIPMENT

To qualify the boiler(s) must incorporate an averaging control system utilizing at least 4 indoor sensors and 1 outdoor sensor. The controls shall have the capability to incorporate a nighttime setback throughout the building.

DEFINITION OF BASELINE EQUIPMENT

The baseline is a boiler system without averaging controls or other steam supply modulating controls. Current boiler control system can utilize a single thermostat or aquastat and timer.

DEEMED LIFETIME OF EFFICIENT EQUIPMENT

The measure life for the domestic hot water boilers is 20 years. 795

DEEMED MEASURE COST

As a retrofit measure, the actual installed cost should be used for screening purposes. A deemed retrofit measure cost of \$5,060 can be used if the actual installed cost is unknown. ⁷⁹⁶

LOADSHAPE

N/A

COINCIDENCE FACTOR

N/A

Algorithm

CALCULATION OF SAVINGS

ELECTRIC ENERGY SAVINGS

N/A

SUMMER COINCIDENT PEAK DEMAND SAVINGS

N/A

⁷⁹⁵ The Brooklyn Union Gas Company, High Efficiency Heating and Water and Controls, Gas Energy Efficiency Program Implementation Plan.

⁷⁹⁶ NREL, "Steam Balancing and Tuning for Multifamily Residential Buildings in Chicagoland-Second Year of Data Collection", August 2013.

NATURAL GAS ENERGY SAVINGS

ΔTherms = Capacity * EFLH * SF / 100,000

Where:

Capacity = Boiler gas input size (Btu/h)

= Actual

EFLH = Effective Full Load Hours for heating in Existing Buildings are provided in section 4.4.

HVAC End Use

SF = Savings Factor

= 10.2%, ⁷⁹⁷ or custom if savings can be substantiated

100,000 = converts Btu/h to therm

For example, a 1,000,000 btu/h steam boiler in a Mid-Rise Multi-Family building in Chicago has averaging controls installed.

 Δ Therms = 1,000,000 * 1,685 * 0.102 / 100,000

= 1,719 therms

WATER IMPACT DESCRIPTIONS AND CALCULATION

N/A

DEEMED O&M COST ADJUSTMENT CALCULATION

N/A

MEASURE CODE: CI-HVC-SBAC-V02-190101

REVIEW DEADLINE: 1/1/2023

⁷⁹⁷ "Steam Balancing and Tuning for Multifamily Residential Buildings in Chicagoland-Second Year of Data Collection", NREL, August 2013, states that test buildings with steam balancing measures saved an average of 10.2%. The energy savings estimate assumes additional system balancing through the installation of large capacity air vents on steam main lines and the replacement of radiator vents. This work is assumed to be done in concert with any system being retrofitted with averaging controls.

4.4.37 Unitary HVAC Condensing Furnace

DESCRIPTION

Condensing furnaces recover energy in combustion exhaust flue gasses that would otherwise simply be vented to the atmosphere, making them more efficient than non-condensing furnaces. This measure applies to a constant volume (CV), dedicated outside air system (DOAS), make-up air system (MUAS), or any unitary HVAC system that is utilizing an indirect gas fired process to heat 100% OA to provide ventilation or make-up air to commercial and industrial (C&I) building spaces. The unitary package must contain an indirect gas-fired, warm air furnace section, but the unitary package can be with or without an electric air conditioning section. The unitary package can be either a single package or split system that is applied indoors (non-weatherized) or outdoors (weatherized).

This measure excludes demand control ventilation, condensing unit heaters, and high efficiency (condensing) furnaces with annual fuel utilization efficiency (AFUE) ratings (for furnaces with less than 225,000 Btu/hr input capacity), which are covered by other measures for the C&I sector in the Technical Reference Manual (TRM). 798

This measure was developed to be applicable to the following program types: TOS, NC. If applied to other program types, the measure savings should be verified.

DEFINITION OF EFFICIENT EQUIPMENT

To qualify for this measure, the efficient unitary equipment must contain a condensing, warm air furnace with a natural gas thermal efficiency (TE) rating of 90% or higher, or alternatively, the unitary package must have equipment nameplate information for natural gas that identifies a heating output and heating input rating that has an output over input ratio of 0.90 or higher. These ratings must be certified by a recognized testing laboratory in accordance with American National Standards Institute (ANSI) Standard Z21.47 for Gas-Fired Central Furnaces. 799 The furnace must be vented and condensate disposed of in accordance with the equipment manufacturer installation instructions and applicable codes.

DEFINITION OF BASELINE EQUIPMENT

The baseline equipment is expected to be unitary equipment that contains a non-condensing, warm air furnace with a natural gas thermal efficiency (TE) rating of 80%, or alternatively, the unitary package will have equipment nameplate information for natural gas that identifies a heating output and heating input rating that has an output over input ratio of 0.80. These ratings must be certified by a recognized testing laboratory in accordance with American National Standards Institute (ANSI) Standard Z21.47 for Gas-Fired Central Furnaces.

Note the current Department of Energy (DOE) federal minimum efficiency standard is 80% for 225,000 Btu/hr and higher input capacity furnaces per the Energy Conservation Standard for Commercial Warm Air Furnaces. 800 In the American Society of Heating, Refrigeration and Air-Conditioning Engineers (ASHRAE) Standard 90.1 Energy Standard for Buildings Except Low-Rise Residential Buildings⁸⁰¹ that minimum TE requirement is extended below 225,000 Btu/hr input capacity to require all commercial warm air furnaces and combination warm air furnace/air conditioning units to meet the minimum 80% TE.

Note: new Federal Standards applicable to all gas furnaces become effective January 1, 2023.

⁷⁹⁸ Illinois Statewide Technical Reference Manual (TRM), Version 4.0 (effective June 1, 2015), 2015.

⁷⁹⁹ American National Standards Institute (ANSI), ANSI Z21.47 Standard for Central Gas-Fired Central Furnaces, 2012.

⁸⁰⁰ Department of Energy (DOE), Commercial Warm Air Furnace Standard DOE 10 CFR, Part 431, Subpart D – Commercial Warm Air Furnaces, 2004.

⁸⁰¹ American Society of Heating, Refrigeration and Air-Conditioning Engineers (ASHRAE), ASHRAE Standard 90.1 Energy Standard for Buildings Except Low-Rise Residential Buildings, 2013.

DEEMED LIFETIME OF EFFICIENT EQUIPMENT

The expected measure life is assumed to be 15 years, which is consistent with the established TRM measure life for single-package and split system unitary air conditioners, since in colder climates these unitary packages typically contain a gas-fired, warm air furnace section, with an electric air conditioning section.

DEEMED MEASURE COST

The actual incremental equipment and installation costs should be used, if available. If not, the incremental cost of \$5.42 per 1000 Btu/hr of output capacity should be used for the condensing furnace equipment (as part of a unitary package) and its installation (including the combustion condensate drainage and disposal system). This incremental cost is from the DOE Technical Support Document for the Notice of Proposed Rulemaking (NOPR) for the Commercial Warm Air Furnace Standard. 802 Per the DOE documentation, it is based on their representative 250,000 Btu/hr input capacity furnace at a 92% TE.

LOADSHAPE

Loadshape C23 - Commercial Ventilation

COINCIDENCE FACTOR

The coincidence factor is assumed to be 1.0 – that is, building ventilation will always be provided during peak periods.

Algorithm

CALCULATION OF SAVINGS

The following methodology provides formulas for estimating gas heating savings associated with condensing furnaces in unitary HVAC packages when applied as a CV, DOAS, MUAS, or any RTU that is indirectly heating 100% outside air (OA). These types of HVAC systems typically run continuously during the HVAC operating schedule to provide building ventilation and maintain indoor air quality or to compensate for exhaust and maintain neutral or slightly positive building pressurization. The algorithm estimates the gas use reduction resulting from utilizing condensing heating of 90% or higher thermal efficiency (TE) in place of the federal minimum TE of 80% (or other user defined baseline TE) for commercial warm air furnaces.

The methodology provides a representative group of operating schedules for the market sector applications highlighted earlier based on DOE commercial reference building models. 803 Heating loads during the operating schedule are determined based on hourly differences between a range of supply air (SA) heated to temperatures and the OA temperature using Typical Meteorological Year (TMY3) weather data. 804 These hourly heating loads are generated for all hours when the OA temperature is below the base temperature of 55 °F for heating in C&I settings per the TRM. To accommodate the variability in heating base temperatures in C&I settings, these hourly heating loads are also generated for base temperatures of 45 °F and 65 °F for heating. The hourly heating loads are then summed for the entire year. The annual heating loads are calculated in this manner for the climate zone 2 weather station (Chicago O'Hare Airport), which is then normalized to its National Climatic Data Center (NCDC)⁸⁰⁵ 30-year (1981-2010) weather average by multiplying by the heating degree day (HDD) ratio of the NCDC/TRM HDD55 over the TMY3 HDD55 (HDD at base temperature of 55 °F), and likewise for the annual heating loads for HDD45 (HDD at base temperature of 45 °F) and HDD65 (HDD at base temperature of 65 °F), using the values in Table 1 and Table 2. Since detailed hourly weather data is not available for all 5 of the TRM climate zone weather stations, the annual heating loads for the other climate zones are determined by multiplying the climate zone 2 annual heating loads by the ratio of the other climate zone NCDC HDD over the climate zone 2 NCDC HDD, using the values in Table 1.

⁸⁰² Department of Energy (DOE), Rulemaking for Commercial Warm Air Furnace Standard, Technical Support Document 2015.

⁸⁰³ Department of Energy (DOE) National Renewable Energy Laboratory, Commercial Reference Building Models of the National Building Stock, 2011.

⁸⁰⁴ Department of Energy (DOE) National Renewable Energy Laboratory, User's Manual for TMY3 Data Sets, 2008.

⁸⁰⁵ National Climatic Data Center, 1981-2010 Climate Normals, 2015.

These annual heating loads on a per unit airflow basis are then used in conjunction with the actual airflow of the 100% OA system and its condensing efficiency to calculate the gas heating savings versus the baseline (non-condensing) heating efficiency. This measure results in additional electric use by the unitary HVAC package due to the additional pressure drop of the condensing heat exchanger of the warm air furnace section.

Table 1. NCDC/TRM HDD Values for All Climate Zones

Climate Zone - Weather Station/City	NCDC 30 Year Average HDD45 ⁸	NCDC 30 Year Average HDD55 ^{1,8}	NCDC 30 Year Average HDD658
1 - Rockford AP / Rockford	2495	4272	6569
2 - Chicago O'Hare AP / Chicago	2263	4029	6340
3 - Springfield #2 / Springfield	1812	3406	5495
4 - Belleville SIU RSCH / Belleville	1197	2515	4379
5 - Carbondale Southern IL AP / Marion	1183	2546	4477

Table 2. TMY3 HDD Values for Climate Zone 2

Climate Zone -	TMY3	TMY3	TMY3
Weather Station/City	HDD45 ⁷	HDD55 ⁷	HDD65 ⁷
2 - Chicago O'Hare AP / Chicago	2422	4188	6497

ELECTRIC ENERGY SAVINGS

As noted previously, this measure results in additional SA fan electric use by the unitary HVAC system due to the additional pressure drop of the condensing heat exchanger of the warm air furnace section.

$$\Delta$$
kWh = - (t_{FAN} * cfm * Δ P) / (η _{FAN/MOTOR} * 8520)

Where:

t_{FAN} = annual fan runtime (hr), refer to Tables 1 through 4

cfm = airflow (cfm), use actual or rated system airflow

 ΔP = incremental pressure drop (inch W.G.), assume 0.15 if actual value not known

 $\eta_{\text{FAN/MOTOR}}$ = combined fan and motor efficiency, assume 0.60 if actual value not known

= conversion factor (fan horsepower – HP – calculation constant of 6356 for standard air conditions adjusted by 1 HP = 0.746 kW, or 6356/ 0.746 = 8520 for this kW calculation)

SUMMER COINCIDENT PEAK DEMAND SAVINGS

The additional SA fan electric use by the unitary HVAC system will typically result in a modest electric demand increase.

For example, for a "big box" retail store operating 24 hours a day and 7 days a week (8760 hours per year) with a 5000 cfm DOAS that has an incremental pressure drop of 0.15 inch W.G. and a combined fan and motor efficiency of 0.6 has annual kWh savings of:

$$\Delta$$
kWh = - (t_{FAN} * cfm * Δ P) / (η _{FAN/MOTOR} * 8520)
= - (8760 * 5000 * 0.15) / (0.6 * 8520)
= - 1285 kWh

$$\Delta kW = (\Delta kWh / t_{FAN}) * CF$$

Where:

CF = 1.0

Continuing the previous example:

 Δ kW = (Δ kWh / t_{FAN}) * CF = (- 1285 / 8760) * 1.0 = - 0.15 kW

NATURAL GAS ENERGY SAVINGS

 Δ Therms = [Q_{OA} * cfm * (1/TE_{NC} - 1/TE_C)]/ 100,000

Where:

Q_{OA} = annual outside air (OA) heating load per cfm of OA (Btu/cfm)

First, select the most representative operating schedule for the application from among the four (4) scenarios listed below and its set of three (3) applicable tables. Second, select the table in that set with the most representative HDD base temperature – the base temperature for OA below which heating is required. If that base temperature is not readily determined, select the TRM default base temperature of 55 $^{\circ}$ F (HDD55) for heating in C&I settings. Third, select the climate zone within that table. Fourth, select an appropriate heated to supply air (SA) temperature within that table. Use the resulting Q_{OA} value, with linear interpolation allowed between SA temperatures.

The four (4) scenarios available are indicative of the following building applications and operating schedules:

- 1. 24 hour a day and 7 day a week (24/7) operation, with HVAC operating schedule of 8760 hours per year, typical of large retail stores with DOAS, hotel/multifamily buildings with corridor MUAS, and healthcare facilities with DOAS. Use Table 3 through Table 5.
- 2. 6:00 AM to 1:00 AM every day operation, with HVAC operating schedule of 7300 hours per year, typical of full service and quick service restaurants with kitchen MUAS. Use Table 6 through Table 8.
- 3. 7:00 AM to 9:00 PM Monday-Friday, 7:00 AM to 10:00 PM Saturday, and 9:00 AM to 7:00 PM Sunday operations, with HVAC operating schedule of 5266 hours per year, typical of non-24/7 retail stores with DOAS. Use Table 9 through Table 11.
- 4. 7:00 AM to 9:00 PM Monday-Friday operation, with HVAC operating schedule of 3911 hours per year, typical of school buildings with DOAS. Use Table 12 through Table 14.

TE_{NC} = non-condensing thermal efficiency (TE), use federal minimum TE of 80% (0.80) or actual TE if known

TE_C = condensing thermal efficiency (TE), use actual TE or if unknown assume 90% (0.90)

100,000 = conversion factor (1 therm = 100,000 Btu)

Continuing the previous example: for a climate zone 2 (Chicago O'Hare AP / Chicago) application using a 90% TE condensing DOAS with a supply air temperature from the DOAS of 95 °F:

 Δ Therms = [Q_{OA} * cfm * (1/TE_{NC} - 1/TE_C)]/ 100,000

- = 303,268 * 5,000 * (1/0.80 1/0.90)/100,000
- = 2,106 therms

8760 Hour Annual Operation Scenario

Table 3. 8760 Hour Annual Operation Scenario for HDD45

Supply Air Fan Runtime = 8760 Hours	Q _{oa} (Annual Btu/cfm) At Supply Air Temperature Of			
Climate Zone - Weather Station/City	75°F	85°F	95°F	105°F
1 - Rockford AP / Rockford	189,343	230,897	272,451	314,004
2 - Chicago O'Hare AP / Chicago	171,737	209,427	247,116	284,806
3 - Springfield #2 / Springfield	137,511	167,689	197,868	228,046
4 - Belleville SIU RSCH / Belleville	90,839	110,775	130,711	150,647
5 - Carbondale Southern IL AP / Marion	89,777	109,479	129,182	148,885

Table 4. 8760 Hour Annual Operation Scenario for HDD55

Supply Air Fan Runtime = 8760 Hours	Q _{oa} (Annual Btu/cfm) At Supply Air Temperature Of			
Climate Zone - Weather Station/City	75°F	85°F	95°F	105°F
1 - Rockford AP / Rockford	216,145	268,852	321,559	374,266
2 - Chicago O'Hare AP / Chicago	203,850	253,559	303,268	352,977
3 - Springfield #2 / Springfield	172,329	214,351	256,374	298,397
4 - Belleville SIU RSCH / Belleville	127,248	158,278	189,307	220,337
5 - Carbondale Southern IL AP / Marion	128,817	160,229	191,641	223,053

Table 5. 8760 Hour Annual Operation Scenario for HDD65

Supply Air Fan Runtime = 8760 Hours	Q _{oa} (Annual Btu/cfm) At Supply Air Temperature Of			
Climate Zone - Weather Station/City	75°F	85°F	95°F	105°F
1 - Rockford AP / Rockford	239,158	308,050	376,942	445,834
2 - Chicago O'Hare AP / Chicago	230,820	297,311	363,802	430,292
3 - Springfield #2 / Springfield	200,056	257,685	315,314	372,943
4 - Belleville SIU RSCH / Belleville	159,426	205,351	251,276	297,200
5 - Carbondale Southern IL AP / Marion	162,994	209,947	256,899	303,852

7300 Hour Annual Operation Scenario

Table 6. 7300 Hour Annual Operation Scenario for HDD45

Supply Air Fan Runtime = 7300 Hours	Q _{oa} (Annual Btu/cfm) At Supply Air Temperature Of			
Climate Zone -Weather Station/City	75°F 85°F 95°F 105°			
1 - Rockford AP / Rockford	151,914	185,369	218,823	252,278
2 - Chicago O'Hare AP / Chicago	137,788	168,132	198,476	228,819
3 - Springfield #2 / Springfield	110,328	134,624	158,921	183,217
4 - Belleville SIU RSCH / Belleville	72,882	88,932	104,982	121,033
5 - Carbondale Southern IL AP / Marion	72,030	87,892	103,755	119,617

Table 7. 7300 Hour Annual Operation Scenario for HDD55

Supply Air Fan Runtime = 7300 Hours	Q _{0a} (Annual Btu/cfm) At Supply Air Temperature Of			
Climate Zone -Weather Station/City	75°F 85°F 95°F 105			
1 - Rockford AP / Rockford	173,511	215,950	258,389	300,828
2 - Chicago O'Hare AP / Chicago	163,641 203,666 243,691			283,716
3 - Springfield #2 / Springfield	138,338	172,174	206,010	239,846
4 - Belleville SIU RSCH / Belleville	102,149 127,133 152,118 1			177,103
5 - Carbondale Southern IL AP / Marion	103,408	128,701	153,993	179,286

Table 8. 7300 Hour Annual Operation Scenario for HDD65

Supply Air Fan Runtime = 7300 Hours	Q _{0a} (Annual Btu/cfm) At Supply Air Temperature Of			
Climate Zone -Weather Station/City	75°F 85°F 95°F 105			
1 - Rockford AP / Rockford	191,803	247,046	302,288	357,531
2 - Chicago O'Hare AP / Chicago	185,117 238,434 291,750			345,067
3 - Springfield #2 / Springfield	160,444 206,655 252,866 2			299,076
4 - Belleville SIU RSCH / Belleville	127,859	164,685	201,510	238,336
5 - Carbondale Southern IL AP / Marion	130,720	168,370	206,020	243,670

5266 Hour Annual Operation Scenario

Table 9. 5266 Hour Annual Operation Scenario for HDD45

Supply Air Fan Runtime = 5266 Hours	Q ₀₃ (Annual Btu/cfm) At Supply Air Temperature Of			
Climate Zone -Weather Station/City	75°F 85°F 95°F 105			
1 - Rockford AP / Rockford	104,175	127,350	150,524	173,699
2 - Chicago O'Hare AP / Chicago	94,488 115,508 136,527			157,547
3 - Springfield #2 / Springfield	75,657	92,488	109,319	126,149
4 - Belleville SIU RSCH / Belleville	49,979 61,097 72,215			83,334
5 - Carbondale Southern IL AP / Marion	49,394	60,383	71,371	82,359

Table 10. 5266 Hour Annual Operation Scenario for HDD55

Supply Air Fan Runtime = 5266 Hours	Q _{oa} (Annual Btu/cfm) At Supply Air Temperature Of			
Climate Zone -Weather Station/City	75°F 85°F 95°F 105			
1 - Rockford AP / Rockford	118,320	147,406	176,492	205,578
2 - Chicago O'Hare AP / Chicago	111,590 139,021 166,452			193,884
3 - Springfield #2 / Springfield	94,335 117,524 140,714			163,904
4 - Belleville SIU RSCH / Belleville	69,657	86,780	103,904	121,027
5 - Carbondale Southern IL AP / Marion	70,516	87,850	105,184	122,519

Table 11. 5266 Hour Annual Operation Scenario for HDD65

Supply Air Fan Runtime = 5266 Hours	Q _{oa} (Annual Btu/cfm) At Supply Air Temperature Of			
Climate Zone -Weather Station/City	75°F 85°F 95°F 105			
1 - Rockford AP / Rockford	130,903	168,718	206,532	244,347
2 - Chicago O'Hare AP / Chicago	126,339	162,836	199,333	235,829
3 - Springfield #2 / Springfield	109,501	141,133	172,765	204,398
4 - Belleville SIU RSCH / Belleville	87,262	112,470	137,678	162,886
5 - Carbondale Southern IL AP / Marion	89,215	114,987	140,759	166,531

3911 Hour Annual Operation Scenario

Table 12. 3911 Hour Annual Operation Scenario for HDD45

Supply Air Fan Runtime = 3911 Hours	Q₀a (Annual Btu/cfm) At Supply Air Temperature Of			
Climate Zone -Weather Station/City	75°F 85°F 95°F 105°			
1 - Rockford AP / Rockford	75,029	91,729	108,428	125,128
2 - Chicago O'Hare AP / Chicago	68,053	83,199	98,346	113,492
3 - Springfield #2 / Springfield	54,490 66,618 78,746			90,874
4 - Belleville SIU RSCH / Belleville	35,996	44,008	52,019	60,031
5 - Carbondale Southern IL AP / Marion	35,575	43,493	51,411	59,329

Table 13. 3911 Hour Annual Operation Scenario for HDD55

Supply Air Fan Runtime = 3911 Hours	Q _{oa} (Annual Btu/cfm) At Supply Air Temperature Of			
Climate Zone -Weather Station/City	75°F 85°F 95°F 105			
1 - Rockford AP / Rockford	85,672	106,825	127,979	149,132
2 - Chicago O'Hare AP / Chicago	80,799 100,749 120,699			140,649
3 - Springfield #2 / Springfield	68,305	85,170	102,035	118,901
4 - Belleville SIU RSCH / Belleville	50,436 62,890 75,343			87,797
5 - Carbondale Southern IL AP / Marion	51,058	63,665	76,272	88,879

Table 14. 3911 Hour Annual Operation Scenario for HDD65

Supply Air Fan Runtime = 3911 Hours	Q _{oa} (Annual Btu/cfm) At Supply Air Temperature Of			
Climate Zone -Weather Station/City	75°F 85°F 95°F 105			
1 - Rockford AP / Rockford	95,460	123,294	151,128	178,963
2 - Chicago O'Hare AP / Chicago	92,132 118,996 145,860 1			172,724
3 - Springfield #2 / Springfield	79,853 103,136 126,420 14			149,703
4 - Belleville SIU RSCH / Belleville	63,635	82,190	100,745	119,299
5 - Carbondale Southern IL AP / Marion	65,059	84,029	102,999	121,969

WATER IMPACT DESCRIPTIONS AND CALCULATION

N/A

DEEMED O&M COST ADJUSTMENT CALCULATION

The actual incremental annual maintenance costs should be used, if available. If not, the incremental cost of \$0.05 per 1000 Btu/hr of output capacity should be used for maintaining the combustion condensate disposal system yearly. This incremental cost is from the DOE Technical Support Document for the Notice of Proposed Rulemaking (NOPR) for the Commercial Warm Air Furnace Standard. Per the DOE documentation, it is based on their representative 250,000 Btu/hr input capacity furnace at a 92% TE.

MEASURE CODE: CI-HVC-DSFN-V03-220101

REVIEW DEADLINE: 1/1/2023

4.4.38 Covers and Gap Sealers for Room Air Conditioners

DESCRIPTION

Room air conditioners (window ACs, through-the-wall or sleeve ACs, PTACs or PTHPs) constitute a permanent or semi-permanent penetration through the building's envelope. These units are often poorly installed, resulting in gaps that act like air leakage pathways through the building's envelope. The uncontrolled movement of air across the gaps in the envelope (infiltration) increases the building's winter heating requirements and reduces its overall energy performance.

The heat loss and infiltration can be reduced by installing a rigid or flexible insulated cover on the inside of a room AC. These covers should be maintained by building staff and should remain installed through the heating season. Simple uninsulated cloth covers with no sealing at edges do not qualify for this measure.

There are several types of AC covers available that may be eligible for this measure:

- 1. If the room AC is left in the window or sleeve, a rigid cover that covers the indoor side of the AC unit with foam gaskets to seal the edges may be installed.
- 2. If the room AC is absent or is removed during the heating months, a rigid cover that fits inside the sleeve with foam gaskets along the edges for proper air sealing may be installed.
- 3. Flexible covers that are well insulated and perfectly cover the indoor side of the AC unit may also be eligible for this measure.

This measure was developed to be applicable to the following program types: RF, DI. If applied to other program types, the measure savings should be verified.

DEFINITION OF EFFICIENT EQUIPMENT

The installed equipment is a rigid cover that fits inside the empty sleeve or completely covers the indoor side of a window AC unit, with foam gaskets sealing the edges. A flexible insulated cover that perfectly covers the indoor side of the unit and seals gaps may also be installed. Covers should remain installed throughout the winter heating season.

DEFINITION OF BASELINE EQUIPMENT

The baseline equipment is a room AC (window AC, through-the-wall or sleeve AC, PTAC or PTHP) that is poorly installed with gaps around the edges and does not use AC covers or gap sealers during the winter heating months.

DEEMED LIFETIME OF EFFICIENT EQUIPMENT

The estimated useful life of typical AC covers is 5 years. 806

DEEMED MEASURE COST

The measure cost is the full cost of installing AC covers. Actual installation costs (material and labor) should be used if available. In actual costs are unknown, assume material cost of \$24 (flexible covers) up to \$119, depending on size of the AC unit. 807 The install time per unit is 15 to 30 minutes at assumed labor rate of \$20/hour.

LOADSHAPE

Loadshape CO4 - Commercial Electric Heating

COINCIDENCE FACTOR

N/A

⁸⁰⁶ New York Standard Approach for Estimating Energy Savings from Energy Efficiency Programs V4, April 2016 (New York TRM).

⁸⁰⁷ Cost estimates from customer invoices and vendors. Material costs can be lower for bulk orders.

Algorithm

CALCULATION OF ENERGY SAVINGS

ELECTRIC ENERGY SAVINGS

If the building is electrically heated, electric energy savings are calculated as follows:

$$\Delta kWh = (Q_{infiltration} * 1.08 * (T_{SA} - T_{OA}) * EFLH_{heat}) / (3,412 * COP)$$

Where:

Q_{infiltration} = Air infiltration (CFM) due to poor installation of window or through-the-wall AC⁸⁰⁸

= ELA *
$$0.000645* (f_s^2 * (T_{SA} - T_{OA}) + f_w^2 * U^2)^{1/2} * 2118.88$$

Where:

ELA = Effective Leakage Area (sq. in.)

= Can be collected on site; if unknown, assume 6 sq. in. 809

0.000645= Converts square inches to square meters

f_s = Stack Coefficient

= $1/3 * (9.81 * Height * 0.3048 / T_{OA})^{0.5}$

f_w = Wind Coefficient

 $= A * B * (Height * 0.3048 / 10)^{C}$

Where:

9.81 = Acceleration due to gravity (m/s^2)

Height = Height of the location of the leakage area in feet

= Assume 8 ft per floor

0.3048 = Converts feet to meters

T_{OA} = Average Outside Air Temperature during heating period.⁸¹⁰

Use values from table below, based on facility location. 811 This figure must be in Kelvin to determine Stack Coefficient (f_s) and infiltration ($Q_{infiltration}$), but in Fahrenheit to determine energy

savings (Δ kWh, Δ Therms).

Zone	T _{OA} (°F)	T _{OA} (K)
Zone 1 (Rockford)	31.63	272.94
Zone 2 (Chicago)	33.99	274.26
Zone 3 (Springfield)	34.58	274.58
Zone 4 (Belleville)	36.24	275.51
Zone 5 (Marion)	39.07	277.08

⁸⁰⁸ Infiltration equation and values for stack and wind coefficient equations from "The Use of Blower Door Data." Max Sherman, 1998. The equation is adjusted for wall leakage area (i.e. no ceiling or floor leakage).

⁸⁰⁹ Average effective leakage area for multi-family building AC units from "There are Holes in Our Walls." Prepared for Urban Green Council by Steven Winter Associates, April 2011.

^{810 &}quot;Heating Period" is defined as hours when the TMY3 dry bulb temperature is less than 55°F (balance point).

⁸¹¹ Based on NREL's Typical Meteorological Year 3 (TMY3) data for different weather stations.

A, B and C = Constants based on the facility site's shielding and terrain parameters. Use values from the tables below:⁸¹²

Shielding Class	Shielding Type	Shielding Description	А
1	None	No obstructions or local shielding whatsoever (i.e. isolated building)	0.324
2	Light	Light local shielding with few obstructions (e.g. A few trees or a shed in the vicinity)	0.285
3	Moderate	Moderate local shielding; some obstructions within two house heights (e.g. Thick hedge fence on fence and nearby building)	0.24
4	Heavy	Heavy shielding; obstructions around most of perimeter buildings or trees within five building heights in most directions (e.g. Well developed/dense tract house)	0.185
5	Very Heavy	Very heavy shielding, large obstruction surrounding perimeter within two house heights (e.g. Typical downtown area)	0.102

Terrain Class	Terrain Type	Terrain Description	В	С
1	None	Ocean or other body of eater with at least 5 km of unrestricted space	1.3	0.1
2	Light	Flat terrain with some isolated obstacles (e.g. Buildings or trees well separated from each other)	1	0.15
3	Moderate	Rural areas with low buildings, trees etc.	0.85	0.2
4	Heavy	Urban, industrial or forest areas	0.67	0.25
5	Very Heavy	Center of large city (e.g. Manhattan)	0.47	0.35

0.3048 = Converts feet to meters

 T_{SA} = Average Indoor Air Temperature during heating period. This figure will need to be in Kelvin to calculate infiltration ($Q_{infiltration}$) and Fahrenheit to calculate energy savings (ΔkWh , $\Delta Therms$).

= Collected on site. If unknown, assume 72°F (295 K). If known, convert °F to K by using the following equation: $K = (^{\circ}F + 459.67) * (5/9)$.

U = Average Wind Speed (m/s) during heating period. Use table below, based on facility location. 813

Zone	U (m/s)
Zone 1 (Rockford)	4.50
Zone 2 (Chicago)	4.67
Zone 3 (Springfield)	4.60
Zone 4 (Belleville)	3.92
Zone 5 (Marion)	3.07

2118.88 = Converts m^3/s to CFM

1.08 = Sensible heat transfer constant (Btu/hr.CFM.°F)

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⁸¹² Shielding and terrain class descriptions and constants from "The Use of Blower Door Data." Max Sherman, 1998" and "Wind and Infiltration Interaction for Small Buildings." MH Sherman and DT Grimsrud, Lawrence Berkley Laboratory, 1982.

⁸¹³ Based on TMY3 data, see "Covers for Room AC_11092016.xls" for more information.

EFLH_{heat} = Equivalent Full Load Hours for heating in Existing Buildings from section 4.4 HVAC End

Use⁸¹⁴

3,412 = Converts Btus to kWh

COP = Coefficient of Performance of the heating unit

= Collected on site. If unknown assume 2.6 for PTHP⁸¹⁵

Deemed per-unit savings for the Multi-Family Building type for Shielding Class 3 and Terrain Class 3 are as follows:

	Multi-Family - Electric Savings per Unit (kWh/unit)						
Floor	Height	Rockford	Chicago	Springfield	Belleville	Marion	
1	8	55.18	53.16	45.70	31.09	25.67	
2	16	68.19	65.31	56.17	38.72	32.66	
3	24	77.92	74.34	63.96	44.45	37.97	
4	32	86.04	81.85	70.44	49.25	42.44	
5	40	93.15	88.42	76.11	53.46	46.37	
6	48	99.56	94.34	81.22	57.26	49.93	
7	56	105.44	99.76	85.90	60.75	53.20	
8	64	110.91	104.80	90.25	63.99	56.24	
9	72	116.04	109.53	94.33	67.04	59.11	
10	80	120.89	114.00	98.19	69.92	61.81	
12	96	129.92	122.31	105.36	75.29	66.85	
14	112	138.21	129.94	111.95	80.22	71.49	
16	128	145.93	137.04	118.08	84.81	75.82	
18	144	153.19	143.72	123.84	89.13	79.88	
20	160	160.05	150.03	129.29	93.21	83.72	
22	176	166.59	156.03	134.47	97.10	87.38	
24	192	172.83	161.77	139.42	100.82	90.88	
26	208	178.82	167.28	144.18	104.38	94.23	
28	224	184.58	172.57	148.75	107.81	97.46	
30	240	190.15	177.69	153.17	111.12	100.58	

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⁸¹⁴ Although in theory the hours should be all hours that infiltration is expected (i.e. all hours <55F), the IL TAC has agreed to use the Equivalent Full Load Hours to keep the savings at a more conservative level.

⁸¹⁵ From IECC 2012 Minimum Efficiency Requirements. For a 1 ton PTHP, COP = 2.9 – (0.026 * 12,000/1,000).

For example, a mid-rise multi-family building located in the moderate terrain class and shielding class of Chicago, has 16 rooms on the 10th floor (80 feet high) with PTHPs that get covered with a cover and foam gasket during the heating months. The indoor temperature during the heating months is maintained at 74°F. The air infiltration and the related energy savings from the AC covers and seals are calculated as follows -

A = 0.24, B = 0.85 and C = 0.2 Therefore, $f_s = 1/3 * (9.81 \text{ m/s}^2 * 80 \text{ ft} * 0.3048 \text{ m/ft} / 274.26 \text{ K})^{0.5} = 0.3 \text{ m/K}^{1/2}.\text{s}$ $f_w = 0.24 * 0.85 * (80 \text{ ft} * 0.3048 \text{ m/ft} / 10 \text{ m})^{0.2} = 0.24$ Total effective leakage area (ELA) = 16 units * 6 sq. in. = 96 sq. in. $Q_{infiltration} = \text{ELA} * 0.000645 * (f_s^2 * (T_{SA} - T_{OA}) + f_w^2 * U^2)^{1/2} * 2118.88$ $= 96 * 0.000645 * (0.3^2 * (296.48 \text{ K} - 274.26 \text{ K}) + 0.24^2 * 4.67^2)^{1/2} * 2118.88$

 $Q_{\text{infiltration}} = \text{ELA} * 0.000645 * (T_{\text{S}}^2 * (T_{\text{SA}} - T_{\text{OA}}) + T_{\text{W}}^2 * 0^2)^{3/2} * 2118.88$ $= 96 * 0.000645 * (0.3^2 * (296.48 \text{ K} - 274.26 \text{ K}) + 0.24^2 * 4.67^2)^{1/2} * 2118.88$ = 237 CFM

 Δ kWh = (237 * 1.08 Btu/hr.CFM.°F * (74°F – 33.99°F) * 1,685) / (3,412 Btu/kWh* 2.6) = 1,945 kWh

SUMMER COINCIDENT PEAK DEMAND SAVINGS

As the savings occur during the winter season (non-peak), there are no demand savings associated with this measure.

NATURAL GAS SAVINGS

If the building is heated with gas, the natural gas savings are calculated as follows:

$$\Delta$$
Therms = $(Q_{infiltration} * 1.08 \text{ Btu/hr.CFM.°F} * (T_{SA} - T_{OA}) * \text{EFLH}_{heat}) / (100,000 \text{ Btu/therm * } \eta)$

Where,

η = Efficiency of heating equipment.

For Shielding Class 3 and Terrain Class 3,

= Collected on site. If unknown, assume 80%⁸¹⁶.

100,000 = Converts Btus to therms

Other factors as defined above

Deemed per-unit savings per unit for the Multi-Family Building type for Shielding Class 3 and Terrain Class 3 are as follows:

	Multi-Family - Gas Savings per Unit (Therms/Unit)						
Floor	Height Rockford		Chicago	Springfield	Belleville	Marion	
1	8	6.12	5.90	5.07	3.45	2.85	
2	16	7.56	7.24	6.23	4.29	3.62	
3	24	8.64	8.24	7.09	4.93	4.21	
4	32	9.54	9.08	7.81	5.46	4.71	
5	40	10.33	9.81	8.44	5.93	5.14	
6	48	11.04	10.46	9.01	6.35	5.54	
7	56	11.69	11.06	9.53	6.74	5.90	
8	64	12.30	11.62	10.01	7.10	6.24	
9	72	12.87	12.15	10.46	7.43	6.55	
10	80	13.41	12.64	10.89	7.75	6.85	
12	96	14.41	13.56	11.68	8.35	7.41	

⁸¹⁶ Energy Independence and Security Act of 2007 – averaged for hot water and steam boilers.

	Multi-Family - Gas Savings per Unit (Therms/Unit)						
Floor	or Height Rockford		Chicago	Springfield	Belleville	Marion	
14	112	15.33	14.41	12.41	8.90	7.93	
16	128	16.18	15.20	13.09	9.40	8.41	
18	144	16.99	15.94	13.73	9.88	8.86	
20	160	17.75	16.64	14.34	10.34	9.28	
22	176	18.47	17.30	14.91	10.77	9.69	
24	192	19.16	17.94	15.46	11.18	10.08	
26	208	19.83	18.55	15.99	11.57	10.45	
28	224	20.47	19.14	16.50	11.96	10.81	
30	240	21.09	19.70	16.98	12.32	11.15	

For example, a gas-heated mid-rise multi-family building located in the moderate terrain class and shielding class of Chicago, has 16 rooms on the 10th floor (80 feet high) with room air conditioners that get covered with an AC cover and foam gasket during the heating months. The indoor temperature during the heating months is maintained at 74°F. The air infiltration and the related therm savings from the AC covers and seals are calculated as follows:

```
For Shielding Class 3 and Terrain Class 3, A = 0.24, B = 0.85 \text{ and C} = 0.2 Therefore, f_s = 1/3* (9.81 \text{ m/s}^2*80 \text{ ft}*0.3048 \text{ m/ft} / 274.26 \text{ K})^{0.5} = 0.3 \text{ m/K}^{1/2}.s f_w = 0.24*0.85* (80 \text{ ft}*0.3048 \text{ m/ft} / 10 \text{ m})^{0.2} = 0.24 Total effective leakage area (ELA) = 16 units * 6 sq. in = 96 sq. in Q_{infiltration} = ELA*0.000645* (f_s^2* (T_{SA} - T_{OA}) + f_w^2* U^2)^{1/2}*2118.88 = 96*0.000645* (0.3^2* (296.48 \text{ K} - 274.26 \text{ K}) + 0.24^2* 4.67^2)^{1/2}* 2118.88 = 237 \text{ CFM} \Delta Therms = (237*1.08 \text{ Btu/hr.CFM.°F}* (74°F - 33.99°F)* 1,685) / (100,000 \text{ Btu/therm}*80\%) = 216 \text{ therms}
```

WATER AND OTHER NON-ENERGY IMPACT DESCRIPTIONS AND CALCULATION

N/A

DEEMED O&M COST ADJUSTMENT CALCULATION

N/A

MEASURE CODE: CI-HVC-CRAC-V02-200101

REVIEW DEADLINE: 1/1/2023

4.4.39 High Temperature Heating and Ventilation (HTHV) Direct Fired Heater

DESCRIPTION

This measure applies to 100% outside air, high temperature heating and ventilation (HTHV) direct fired gas heaters. These units replace unit heaters (indirect gas fired or steam coil) or rooftop units in warehouses which suffer from extreme temperature stratification, minimal controls and reduced heating efficiencies.

Warehouses have high ceilings (~30 ft high), and suffer from stratification of air. The warm air rises and remains near the roof, which keeps the thermostat from reaching its desired setpoint. This increases the run hours of the heating unit and causes discomfort among the occupants. The HTHV units have high pressure fans that direct high temperature and high velocity air towards the floor and thus help minimize temperature stratification. On average, a 30 ft high warehouse could reduce its linear stratification from 0.53°F/ft to 0.13°F/ft, thus maintaining a more uniform temperature in the room and reducing the operating hours of the heating unit.

Since the HTHV units are direct fired, they also have improved efficiencies of 92% compared to 80% for a typical indirect fired unit heater or rooftop unit. They transfer the latent heat of the flue gases into the space instead of venting it out.

This measure only applies to high ceiling warehouses that do not have any other destratification technologies installed (i.e., destratification fans, air rotation units, etc.). New HTHV units must be the warehouse's primary heat source.

This measure was developed to be applicable to the following program types: RF, TOS, NC. If applied to other program types, the measure savings should be verified.

DEFINITION OF EFFICIENT EQUIPMENT

The efficient equipment must be a 100% outside air, HTHV direct fired gas heater, with a discharge temperature greater than or equal to 150°F, a temperature rise greater than or equal to 140°F, and an efficiency exceeding 92%.

DEFINITION OF BASELINE EQUIPMENT

The baseline equipment must be an indirect fired gas or steam unit heater or a rooftop unit used as the primary space heating source. Warehouses with existing destratification technologies (high volume, low speed fans or air turnover units) do not qualify for this measure.

DEEMED LIFETIME OF EFFICIENT EQUIPMENT

The measure life is assumed to be 15 years.817

DEEMED MEASURE COST

The measure cost should be based on a contractor's evaluation of the project scope and may vary significantly on a project to project basis. If unknown, for early replacement or retrofit projects, assume \$14.50/MBtu/hr (material cost for an HTHV unit) or \$26/MBTUh (sum of material and installation cost).⁸¹⁸

The incremental measure cost, assuming a baseline of standard efficiency unit heaters, is \$7.43/MBtu/hr (material cost). 819

⁸¹⁷ Based on "Field Demonstration of High Efficiency Gas Heaters", prepared for Better Buildings Alliance, US. DOE, Jim Young, Navigant Consulting, 2014.

⁸¹⁸ Average costs from CLEAResult's evaluation of 9 different projects in the Chicagoland area.

⁸¹⁹ Based on data collected in "Field Demonstration of High Efficiency Gas Heaters", prepared for Better Buildings Alliance, US. DOE, Jim Young, Navigant Consulting, 2014.

Illinois Statewide Technical Reference Manual - 4.4.39 High Temperature Heating and Ventilation (HTHV) Direct Fired Heater

LOADSHAPE

Loadshape C04: Commercial Electric Heating

COINCIDENCE FACTOR

Assumed to be 0.

Algorithm

CALCULATION OF ENERGY SAVINGS

ELECTRIC ENERGY SAVINGS

HTHV units may increase the facility's electric energy consumption due to high pressure motors that supply air at higher velocity.

$$\Delta$$
kWh = - kWh/HDD * HDD

Where:

kWh/HDD = increase in electric energy consumption due to HTHV fan motor

 $= 1.04^{820}$

HDD = heating degree days

Zone	City	HDD55 ⁸²¹	ΔkWh
1	Rockford	4,272	(4,443)
2	Chicago	4,029	(4,190)
3	Springfield	3,406	(3,542)
4	Belleville	2,515	(2,616)
5	Marion	2,546	(2,648)

Although HTHV fan motors have a higher power draw, they also result in decreased heating equipment operating time, potentially offsetting some of the increase in electrical energy consumption. Therefore, if replacing heating equipment other than unit heaters, a custom evaluation may be necessary to determine if there is an increase in electrical energy consumption.

SUMMER COINCIDENT PEAK DEMAND SAVINGS

Since HTHV units operate during the winter (non-peak) season, there are no demand savings associated with this measure.

NATURAL GAS SAVINGS

Custom calculation below, otherwise use a deemed savings factor from the table that follows.

$$\Delta$$
Therms = (FLH_{base} * Cap_{base} /(η _{base} * 100)) – (FLH_{eff} * Cap_{eff} / (η _{eff} * 100))

Where:

$$FLH_{base} = LF_{base} * Hours$$

 $FLH_{eff} = LF_{eff} * Hours$

⁸²⁰ Based on data collected in "Field Demonstration of High Efficiency Gas Heaters", prepared for Better Buildings Alliance, US. DOE, Jim Young, Navigant Consulting, 2014. This study replaced four standard unit heaters with HTHV units, and the electrical energy increased from 0.4 kWh/HDD to 1.44 kWh/HDD. Therefore savings are assumed to be 1.04 kWh /HDD.

^{821 30-}year normals from the National Climactic Data Center (NCDC), assuming base temperature 55.

Hours = Annual operating hours of the unit, calculated as total number of hours when outside air temperature is less than 55°F. This can be adjusted based on the facility's occupancy schedule.

LF_{base} = load factor of baseline unit heater

= $(Q_{inf,base} + Q_{w,base} + Q_{r,base})/(Cap_{base}*100)$

 LF_{eff} = load factor of HTHVheater

= $(Q_{inf,eff} + Q_{w,eff} + Q_{r,eff})/(Cap_{eff}*100)$

Cap_{base} = existing heating unit input capacity (MBtu/hr)

= can be collected on site, or assumed to be the same as HTHV unit capacity, Capeff

Cap_{eff} = HTHV unit input capacity (MBtu/hr)

= can be collected on site or from specification sheets

 η_{base} = efficiency of existing heating unit

= collected from equipment nameplate or assumed as 70% for steam unit heaters, 80% for gas fired unit heaters, and 84% for rooftop units 822

 η_{eff} = efficiency of HTHV unit

= collected from equipment nameplate or assumed as 92%

100 = converts MBtu to therms

See table below for savings inputs.

⁸²² Efficiency of existing systems assumed from ASHRAE 90.1 – 2010 and manufacturer's specification sheets for various equipment. Steam unit heaters have a lower efficiency due to steam distribution losses.

Parameter	Existing Unit	Proposed (Efficient) Unit			
Temperatures					
Setpoint Temperature (°F)	T _{setpoint} = collected on site, or assumed as 65°F				
Ceiling Temperature ⁸²³ (°F)	Either collected on site when the existing unit is in operation with an infrared gun, or assumed as: T _{c,base} = T _{setpoint} + 0.53°F/ft * Height	Either collected on site when the proposed unit is in operation with an infrared gun, or assumed as: T _{c,eff} = T _{setpoint} + 2 to 4°F			
Average Room Temperature (°F)	$T_{r,base} = (T_{setpoint} + T_{c,base})/2$	$T_{r,eff} = (T_{setpoint} + T_{c,eff})/2$			
Outside Air Temperature (°F)	T _{OA} , from local	weather data ⁸²⁴			
<u>Heat Loads</u>					
Infiltration Load ⁸²⁵ :	Q _{inf,base} = 0.04CFM/ft ² * (Wall Surface Area + Roof Surface Area) * 1.08 * (T _{r,base} - T _{OA})	Q _{inf,eff} = 0.04CFM/ft ² * (Wall Surface Area + Roof Surface Area) * 1.08 * (T _{r,eff} - T _{OA})			
Wall Conduction Load ⁸²⁶ :	$Q_{w,base}$ = 1/R-value _{wall} * (Wall Surface Area * 1.08 * ($T_{r,base}$ - T_{OA}) Where R-value _{wall} = the insulation value of the wall. It can be collected on site, or assumed as R-15.	$Q_{w,eff} = 1/R$ -value _{wall} * (Wall Surface Area * 1.08 * ($T_{r,eff}$ - T_{OA}) Where R-value _{wall} = the insulation value of the wall. It can be collected on site, or assumed as R-15.			
Roof Conduction Load:	$Q_{r,base} = 1/R\text{-value}_{roof} * (Roof Surface Area * 1.08 * (T_{r,base} - T_{OA})$ Where R-value_{roof} = the insulation value of the roof. It can be collected on site, or assumed as R-20.	$Q_{r,eff}$ = 1/R-value _{roof} * (Roof Surface Area * 1.08 * ($T_{r,eff}$ - T_{OA}) Where R-value _{roof} = the insulation value of the roof. It can be collected on site, or assumed as R-20.			
<u>Surface Areas</u>					
Roof Surface Area:	Collected on site or assumed as: = facility area in sq.ft. If facility area is unknown, assume facility area 827 = 41.4 sq. ft./MBtu/hr * Capeff				
Wall Surface Area:	Collected on site or assumed as: = (Height * Length + Height * Width) * 2 Where: Length, Height and Width (feet) of the facility can be collected on site. If unknown, assume: Length = Width = (Facility Area) ^{1/2} and Height = 25 ft If facility area is unknown, assume facility area = 41.4 sq. ft./MBtu/hr * Capeff				

The default values from the table above were used to calculate the deemed savings values in the table below. Savings are provided for various rated input capacity ranges and weather stations.

Cap _{eff} (MBtu/hr)	Average Cap _{eff} (MBtu/hr)	Nearest Weather Station	ΔTherms (Baseline Equipment: Steam Fired Unit Heaters)	ΔTherms (Baseline Equipment: Gas Fired Unit Heaters)	ΔTherms (Baseline Equipment: Rooftop Units)
300 > Cap _{eff} ≥ 500	400	Rockford	3,120	1,996	1,620
500 > Cap _{eff} ≥ 900	757	Rockford	5,208	3,346	2,725
900 > Cap _{eff} ≥ 1,000	950	Rockford	6,280	4,047	3,297

⁸²³ Baseline stratification rate is based on data collected in "Field Demonstration of High Efficiency Gas Heaters", prepared for Better Buildings Alliance, US. DOE, Jim Young, Navigant Consulting, 2014. The study also verifies that the proposed ceiling temperature can be maintained within 2-4°F of the setpoint.

⁸²⁴ Use Typical Meteorological Year (TMY3) data from NREL.

⁸²⁵ Typical infiltration rate assumed from Infiltration Modeling Guidelines for Commercial Building Energy Analysis, prepared for US. DOE by Pacific Northwestern National Laboratory, 2009.

⁸²⁶ Roof and Wall Insulation R-values are based on ASHRAE 90.1- 2010. (Jim Young 2014) (K. Gowri 2009).

⁸²⁷ Based on DOE's Commercial Prototype Modeled Warehouse building (in Chicago), via the Building Energy Codes Program.

Cap _{eff} (MBtu/hr)	Average Cap _{eff} (MBtu/hr)	Nearest Weather Station	ΔTherms (Baseline Equipment: Steam Fired Unit Heaters)	ΔTherms (Baseline Equipment: Gas Fired Unit Heaters)	ΔTherms (Baseline Equipment: Rooftop Units)
1,000 > Cap _{eff} ≥ 1,400	1,200	Rockford	7,656	4,932	4,020
1,400 > Cap _{eff} ≥ 1,600	1,499	Rockford	9,249	5,966	4,872
1,600 > Cap _{eff} ≥ 2,100	1,850	Rockford	11,100	7,160	5,865
$2,100 > Cap_{eff} \ge 2,400$	2,200	Rockford	12,914	8,338	6,820
Cap _{eff} ≥ 2,400	2,718	Rockford	15,547	10,084	8,236
300 > Cap _{eff} ≥ 500	400	Chicago	2,820	1,824	1,488
500 > Cap _{eff} ≥ 900	757	Chicago	4,709	3,058	2,506
900 > Cap _{eff} ≥ 1,000	950	Chicago	5,681	3,696	3,031
1,000 > Cap _{eff} ≥ 1,400	1,200	Chicago	6,924	4,512	3,696
1,400 > Cap _{eff} ≥ 1,600	1,499	Chicago	8,364	5,456	4,482
1,600 > Cap _{eff} ≥ 2,100	1,850	Chicago	10,046	6,549	5,384
$2,100 > Cap_{eff} \ge 2,400$	2,200	Chicago	11,682	7,634	6,292
Cap _{eff} ≥ 2,400	2,718	Chicago	14,079	9,214	7,583
300 > Cap _{eff} ≥ 500	400	Springfield	2,452	1,588	1,300
500 > Cap _{eff} ≥ 900	757	Springfield	4,095	2,665	2,188
900 > Cap _{eff} ≥ 1,000	950	Springfield	4,950	3,221	2,651
1,000 > Cap _{eff} ≥ 1,400	1,200	Springfield	6,024	3,936	3,240
1,400 > Cap _{eff} ≥ 1,600	1,499	Springfield	7,285	4,767	3,912
1,600 > Cap _{eff} ≥ 2,100	1,850	Springfield	8,732	5,717	4,718
$2,100 > Cap_{eff} \ge 2,400$	2,200	Springfield	10,164	6,666	5,500
Cap _{eff} ≥ 2,400	2,718	Springfield	12,258	8,045	6,632
300 > Cap _{eff} ≥ 500	400	Belleville	2,456	1,604	1,320
500 > Cap _{eff} ≥ 900	757	Belleville	4,103	2,687	2,218
900 > Cap _{eff} ≥ 1,000	950	Belleville	4,950	3,249	2,689
1,000 > Cap _{eff} ≥ 1,400	1,200	Belleville	6,036	3,972	3,276
1,400 > Cap _{eff} ≥ 1,600	1,499	Belleville	7,300	4,812	3,972
1,600 > Cap _{eff} ≥ 2,100	1,850	Belleville	8,751	5,772	4,773
2,100 > Cap _{eff} ≥ 2,400	2,200	Belleville	10,186	6,732	5,566
Cap _{eff} ≥ 2,400	2,718	Belleville	12,285	8,127	6,713
300 > Cap _{eff} ≥ 500	400	Marion	2,180	1,444	1,200
500 > Cap _{eff} ≥ 900	757	Marion	3,649	2,430	2,021
900 > Cap _{eff} ≥ 1,000	950	Marion	4,408	2,936	2,442
1,000 > Cap _{eff} ≥ 1,400	1,200	Marion	5,364	3,576	2,988
1,400 > Cap _{eff} ≥ 1,600	1,499	Marion	6,491	4,332	3,613
1,600 > Cap _{eff} ≥ 2,100	1,850	Marion	7,789	5,217	4,348
2,100 > Cap _{eff} ≥ 2,400	2,200	Marion	9,064	6,072	5,082
Cap _{eff} ≥ 2,400	2,718	Marion	10,926	7,339	6,116

WATER AND OTHER NON-ENERGY IMPACT DESCRIPTIONS AND CALCULATION

N/A

DEEMED O&M COST ADJUSTMENT CALCULATION

N/A

Illinois Statewide Technical Reference Manual — 4.4.39 High Temperature Heating and Ventilation (HTHV) Direct Fired Heater

MEASURE CODE: CI-HVC-HTHV-V01-180101

REVIEW DEADLINE: 1/1/2023

4.4.40 Gas High Efficiency Single Package Vertical Air Conditioner

DESCRIPTION

This measure covers the installation of a single package vertical air conditional with a high efficiency gas furnace, referred to here as a through the wall (TTW) condensing gas furnace, instead of a standard efficiency gas furnace. The primary market served by TTWs are multifamily housing and hospitality in a new construction application. High efficiency gas furnaces achieve savings through the utilization of a sealed, super insulated combustion chamber, more efficient burners, and multiple heat exchangers that remove a significant portion of the waste heat from the flue gases. Because multiple heat exchangers are used to remove waste heat from the escaping flue gases, most of the flue gases condense and must be drained. Management of the acidic condensate is currently a major limiting factor for retrofit application, making the new construction the best initial market point until the industry develops better strategies for condensate management for retrofit applications. Also, TTWs are normally installed at the exterior wall to access outside air to reject heat in the cooling cycle. Placement of TTWs near the exterior might be prohibitive in retrofit applications. Furnaces equipped with ECM fan motors and with above code EER ratings provide an opportunity for additional electric energy savings.

This measure assumes unit size less than or equal to 65,000 Btu/hr.

This measure was developed to be applicable to the following program types: NC, TOS. If applied to other program types such as RF, the measure savings should be verified via a custom measure.

DEFINITION OF EFFICIENT EQUIPMENT

To qualify for this measure the installed equipment must be an TTW condensing system with code minimum 9.0 EER cooling system (minimum code scheduled to increase to 11.0 EER on September 23, 2019) and a high-efficiency gas furnace with an annual fuel utilization efficiency (AFUE) of 90% or greater. 828 Fan electrical efficiency must exceed the program requirements.

DEFINITION OF BASELINE EQUIPMENT

Baseline equipment for this measure are units with a cooling system that meets the current code minimum 9.0 EER efficiency rating and a heating unit with an AFUE rating of 80% or less.

DEEMED LIFETIME OF EFFICIENT EQUIPMENT

The expected measure life is assumed to be 16.5 years. 829

DEEMED MEASURE COST

The incremental capital cost for this measure depends on efficiency as listed below:830

AFUE	Incremental Cost Premium
80%	\$400
90%	\$400
95%	\$500

LOADSHAPE

Loadshape R08 - Residential Cooling

2022 IL TRM v.10.0 Vol. 2_September 24, 2021_FINAL

⁸²⁸ Electronic Code of Federal Regulations: 10 CFR 431.97, last modified September 27, 2016. Minimum EER standards are scheduled to increase to 11.0 EER on September 23, 2019.

 $^{^{829}}$ Average of 15-18 year lifetime estimate made by the Consortium for Energy Efficiency in 2010.

⁸³⁰ Based on discussion with TTW Manufacturers at AHR 2018 Show in Chicago, IL.

COINCIDENCE FACTOR

The summer peak coincidence factor for cooling is provided in two different ways below. The first is used to estimate peak savings during the utility peak hour and is most indicative of actual peak benefits, and the second represents the average savings over the defined summer peak period, and is presented so that savings can be bid into PJM's capacity market.

CF_{SSP} = Summer System Peak Coincidence Factor for Central A/C (during utility peak hour)

 $=68\%^{831}$

CFPJM = PJM Summer Peak Coincidence Factor for Central A/C (average during PJM peak

periou)

 $=46.6\%^{832}$

Algorithm

CALCULATION OF ENERGY SAVINGS

ELECTRIC ENERGY SAVINGS

Electric savings come from a high efficiency cooling unit.⁸³³ In some instances, the TTW unit provided by the manufacturer may not have higher efficiency cooling and fan blower motor systems integrated in to the TTW design; in these cases, electric energy savings will be zero for those components.

 ΔkWh_{EER} = FLH_{cool} * Capacity * (1/EER_{base} - 1/EER_{eff}) / 1000

Where:

FLH_{cool} = Full load hours for cooling:⁸³⁴

Climate Zone (City based upon)	FLH _{cool} (multifamily)
1 (Rockford)	467
2 (Chicago)	506
3 (Springfield)	663
4 (Belleville)	940
5 (Marion)	820
Weighted Average	564

Capacity = Cooling capacity of the efficient unit in Btu/hr

= Actual installed

EER_{eff} = Energy efficiency ratio of the efficient equipment

= Actual installed rating

2022 IL TRM v.10.0 Vol. 2_September 24, 2021_FINAL

⁸³¹ Based on metering of 24 homes with central AC during PY4 and PY5 in Ameren Illinois service territory.

⁸³² Based on analysis of Itron eShape data for Missouri, calibrated to Illinois loads, supplied by Ameren. The average AC load over the PJM peak period (1-5pm, M-F, June through August) is divided by the maximum AC load during the year.

⁸³³ If an ECM motor in the packaged system is present, savings should be claimed for this measure by referring to the Residential Furnace Blower Motor measure in the IL TRM.

⁸³⁴ Full load hours for Chicago, Moline and Rockford are provided in "Final Evaluation Report: Central Air Conditioning Efficiency Services (CACES), 2010, Navigant Consulting", p.33. An average FLH/Cooling Degree Day (from NCDC) ratio was calculated for these locations and applied to the CDD of the other locations in order to estimate FLH. There is a county mapping table in Volume 1, Section 3.7 providing the appropriate city to use for each county of Illinois.

EER_{base} = Energy efficiency ratio of the baseline equipment – Presently, the federal minimum efficiency level is 9.0 EER, increasing to 11.0 EER on September 23, 2019.⁸³⁵

= 9.0

For example, for a Rockford non-weatherized multifamily unit conditioned by a SPVAC with a 2-ton (24,000 Btu/hr) cooling capacity, a rated EER of 11.0, and an ECM fan blower motor installed.

 Δ kWh = [467 * 24,000 * (1/9.0 – 1/11.0) / 1000] = 958 kWh

SUMMER COINCIDENT PEAK DEMAND SAVINGS

 $\Delta kW = CF * Capacity * (1/EER_{base} - 1/EER_{eff}) / 1000$

Where:

CF_{SSP} = Summer System Peak Coincidence Factor for Central A/C (during utility peak hour)

= 68%⁸³⁶

CFPJM = PJM Summer Peak Coincidence Factor for Central A/C (average during PJM peak

period)

 $=46.6\%^{837}$

NATURAL GAS SAVINGS

 Δ Therms = EFLH_{heat} * Capacity * (AFUE_{eff} – AFUE_{base}) / AFUE_{base} / (100,000 Btu/Therm)

Where

EFLH_{heat} = Equivalent Full Load Hours for heating:⁸³⁸

Climate Zone	EFLH _{heat} (general
(City based upon)	multifamily)
1 (Rockford)	1,742
2 (Chicago)	1,704
3 (Springfield)	1,498
4 (Belleville)	1,208
5 (Marion)	1,429

Capacity = Nominal heating input capacity furnace size (Btu/hr) for efficient unit

= Actual

AFUE_{eff} = Efficient furnace annual fuel utilization efficiency rating

= Actual installed rating

AFUE_{base} = Baseline furnace annual fuel utilization efficiency rating

= 80%

0:

⁸³⁵ Electronic Code of Federal Regulations: 10 CFR 431.97, last modified September 27, 2016. Minimum EER standards are scheduled to increase to 11.0 EER on September 23, 2019.

⁸³⁶ Based on metering of 24 homes with central AC during PY4 and PY5 in Ameren Illinois service territory.

⁸³⁷ Based on analysis of Itron eShape data for Missouri, calibrated to Illinois loads, supplied by Ameren. The average AC load over the PJM peak period (1-5pm, M-F, June through August) is divided by the maximum AC load during the year.

⁸³⁸ See section 4.4 for details.

For example, for a Chicago non-weatherized multifamily unit heated by an SPVAC with a 40 kBtu/hr capacity and a rated AFUE of 93%.

 Δ Therms = 1,704 * 40,000 * [(0.93 – 0.8)/0.8] / (100,000 Btu/Therm) = 111 therms

WATER AND OTHER NON-ENERGY IMPACT DESCRIPTIONS AND CALCULATION

N/A

DEEMED O&M COST ADJUSTMENT CALCULATION

N/A

MEASURE CODE: CI-HVC -SPVA-V01-190101

REVIEW DEADLINE: 1/1/2023

4.4.41 Advanced Rooftop Controls (ARC)

DESCRIPTION

The Advanced Rooftop Controls (ARC) measure installs demand-controlled ventilation with optional supply-fan speed control via a variable-frequency drive to a single-zone, packaged HVAC unit with a functioning integrated economizer already installed. The demand-controlled ventilation modulates the outside air damper based on CO2 concentration in the conditioned space. The supply-fan speed control options consist of setting the fan speed to 40% in ventilation mode and to 90% in heating and cooling modes, or of setting the fan speed to 40% in ventilation mode, to 75% in 1st stage heating and 1st stage cooling modes, and to 90% in 2nd stage heating and 2nd stage cooling modes. The measure results in fan, cooling, and heating savings compared to a baseline scenario of constant-volume, constant-ventilation operation typical of single-zone, packaged HVAC units. There are a number of off-the-shelf products available for the packaged HVAC unit market that support these control sequences, and the energy savings potential of these strategies has been studied and reported on. 839

Demand-controlled ventilation modulates the percentage of outside air that is delivered to a space and its occupants by controlling the position of the outside air damper. The outside air damper is set to the minimum position required for the space, and is opened further when CO2 concentration in the conditioned space increases, which indicates an increase in occupancy. The damper also opens to provide 100% outside air cooling (i.e., the unit economizes) when conditions permit. This portion of the measure saves energy by minimizing the energy required to unnecessarily heat and cool outside air. Demand-controlled ventilation can also be combined with the installation of a variablefrequency drive on the supply fan. This drive is used to reduce the speed of the supply fan when the full design airflow is not required. When the unit is only providing ventilation air (i.e., not heating or cooling), the airflow is reduced substantially, but not below the required minimum ventilation rate. The flow for heating and cooling can also be reduced a small amount in most cases. Per the fan affinity laws, the reduction in flow correlates to a near cubic reduction in fan power. In these ways, this measure is able to achieve cooling, heating, and fan energy reduction.

This measure is intended for commercial buildings served by single-zone, packaged HVAC units. This measure was developed to be applicable to the following program types: RF, DI

If applied to other program types, the measure savings should be verified.

DEFINITION OF EFFICIENT EQUIPMENT

The efficient equipment is a single-zone, packaged HVAC unit (with an existing functional integrated economizer) that has been retrofitted with demand-controlled ventilation controls with optional supply-fan speed control via a variable-frequency drive.

DEFINITION OF BASELINE EQUIPMENT

The baseline equipment is a single-zone, packaged HVAC unit (with an existing functional integrated economizer) that lacks demand-controlled ventilation controls and lacks supply-fan speed control via a variable-frequency drive.

DEEMED LIFETIME OF EFFICIENT EQUIPMENT

The deemed measure life is 10 years and based on CO2 sensor estimated life. 840

DEEMED MEASURE COST

Actual measure costs should be used if available. If costs are not available, the deemed measure cost below can be used.

⁸³⁹ Katipamula, S., et al, "Advanced Rooftop Control (ARC) Retrofit: Field-Test Results", Pacific Northwest National Laboratory, July 2013.

⁸⁴⁰ Based on IL TRM v6.0 Vol. 2 – 4.4.19 Demand Controlled Ventilation.

Table 1	- Doomad	Maacura	Cost Details
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Measure	Material Unit (Each)	Material Cost / Unit	Labor Unit (Hours)	Labor Rate/ Unit	Total Cost
DCV	1	\$1,663.90	3	\$96.67	\$1,953.91
DCV and VFD with two speed modes (40% ventilating & 90% heating/cooling)	1	\$3,025.38	4	\$96.67	\$3,412.06
DCV and VFD with three speed modes (40% ventilating, 75% 1 st stage heating/cooling & 90% 2 nd stage heating/cooling)	1	\$3,487.00	4	\$96.67	\$3,873.68

LOADSHAPE

Commercial ventilation C23

COINCIDENCE FACTOR

CF_{SSP} = Summer System Peak Coincidence Factor for Commercial cooling (during system peak hour)

= 91.3% ⁸⁴¹

CF_{PJM} = PJM Summer Peak Coincidence Factor for Commercial cooling (average during peak period)

= 47.8% ⁸⁴²

Algorithm

CALCULATION OF ENERGY SAVINGS

To determine the savings associated with the Advanced Rooftop Controls (ARC) measure we utilized the available IL TRM prototype eQuest models which were initially created by the Energy Center of Wisconsin⁸⁴³ but modified by VEIC in 2014 as part of the IL TRM v4.0 Equivalent Full Load Hours (EFLH) update. For each building type we used the most recent versions of the models for our baseline models (Assembly was not part of EFLH update). These models which were used are the most up-to-date versions and are readily available on the VEIC SharePoint site, under the TRM Reference Documents Section.

Upon examination of the ComEd building prototype models we found several of the baseline models did not have packaged single zone (PSZ) units. This measure is targeting packaged single zone HVAC systems. Therefore, as a basis for savings calculations, we chose only models that: 1) utilized PSZ HVAC systems, and 2) aligned with the small commercial building type applicable to this measure. Once the ComEd baseline models were selected, we determined several modifications were necessary to the prototype models in order to represent the baseline scenario for this measure:

- 1. Multistage PSZ HVAC System with Constant Volume Supply Fan
- 2. Optimized Economizer Controls by Climate Zone
 - a. Economizer Changeover Type Set to fixed Dry Bulb
 - b. Economizer High-Limit Control Setpoints Setpoints based on ASHRAE Climate Zones Fixed Dry Bulb Temperature recommendations.

-

⁸⁴¹ Based on analysis of Itron eShape data for Missouri, calibrated to Illinois loads, supplied by Ameren. The AC load during the utility's peak hour is divided by the maximum AC load during the year.

⁸⁴²Based on analysis of Itron eShape data for Missouri, calibrated to Illinois loads, supplied by Ameren. The average AC load over the PJM peak period (1-5pm, M-F, June through August) is divided by the maximum AC load during the year.

⁸⁴³ Energy Center of Wisconsin, ComEd Portfolio Modeling Report, July 30, 2010.

c. Enable Integrated Operation – Allows economizer to operate simultaneously with mechanical cooling

Additionally, a number of the building prototype models were found to have supply fan total static pressure modeled inputs that seem excessive and atypical for packaged single zone rooftop units – these included Convenience Store (5 in. wc), Manufacturing Facility (5 in. wc), Office Low Rise (5 in. wc), Religious Building (5 in. wc), and Restaurant (5 in. wc). The remaining models had supply fan total static pressure inputs more in line with what we would expect to find for packaged single zone rooftop units, ranging from 1.3 to 2 in. wc. For each model having a supply fan total static pressure above 2 in. wc, model inputs were adjusted to set these to 2 in. wc. To implement the modifications shown above, changes were made to eQUEST keywords in the ComEd prototype models as shown in the following table. Hard-coded system capacities and supply airflows can be found in the attached "Advanced Rooftop Controls_End Use Analysis_IL TRM.xlsx" spreadsheet.

IL TR Component Adjusted eQuest Keyword **Modified Prototype Value** Value System - System Type SYSTEM:TYPE PSZ **PVVT** System - Airflow and SYSTEM:AIR/TEMP-CONTROL N/A STAGED-VOLUME Temperature Control System – Supply Fan Total If >2: 2 SYSTEM:SUPPLY-STATIC Varies Static Pressure Else: IL TR Value System - Cooling and SYSTEM: COOLING-CAPACITY Auto-Hard-coded (after retrieving autosized **Heating Capacities** SYSTEM:HEATING-CAPACITY sized outputs) **CONSTANT-VOLUME** System - Supply Fan Control SYSTEM:FAN-CONTROL Varies SYSTEM:MIN-FLOW-RATIO SYSTEM: CMIN-FLOW-RATIO N/A 1 System - Supply Fan Ratios SYSTEM:HMIN-FLOW-RATIO SYSTEM:-MAX-FAN-RATIO Hard-coded (after retrieving auto-Auto-System - Supply Airflow SYSTEM:SUPPLY-FLOW sized sized outputs) Economizer - Changeover SYSTEM:OA-CONTROL Fixed Single Dry-Bulb Type ASHRAE 90.1-2013 - High-Limit Economizer - Changeover **Shutoff Control Settings:** SYSTEM-ECONO-LIMIT-T Varies Setpoint ASHRAE CLIMATE ZONE - 4A = 65°F ASHRAE CLIMATE ZONE – 5A = 70°F Economizer - Integrated Yes SYSTEM:ECONO-LOCKOUT No Operation

Table 2 – Prototype Modifications to eQuest Keywords

Further modifications were then made to these baseline models in order to simulate the following measure scenarios:

- 1. Demand-controlled ventilation (DCV) controls
- 2. DCV and supply fan variable frequency drive (VFD) with two fan speed modes
 - a. 40% fan speed for ventilating
 - b. 90% fan speed for heating and cooling
- 3. DCV and supply fan VFD with three fan speed modes
 - a. 40% fan speed for ventilating

- b. 75% fan speed for 1st stage heating and cooling
- c. 90% fan speed for 2nd and higher stage heating and cooling

The eQuest modifications from the baseline models to represent these measure scenarios are shown in the following table. Full modeled energy end use and savings summaries can be found in the attached "Advanced Rooftop Controls_End Use Analysis_IL TRM.xlsx" spreadsheet.

Table 3 – Baseline and Measure Scenario eQuest Keywords

Component Adjusted	eQuest Keyword	Baseline	Measure Scenario Values		
		Value	1	2	3
System - Minimum Outside Air Control	SYSTEM:MIN-OA-METHOD	Fraction of Design Flow	DCV Return Sensor	DCV Return Sensor	DCV Return Sensor
System - Supply Airflow	SYSTEM:SUPPLY-FLOW	Hard-coded	1.0 × Hard- coded value	0.9 × Hard- coded value	0.9 × Hard- coded value
System - Supply Fan Control	SYSTEM:FAN-CONTROL	CONSTANT- VOLUME	CONSTANT- VOLUME	FAN-EIR- FPLR	FAN-EIR- FPLR
	SYSTEM:MIN-FLOW-RATIO	1	1	0.44*	0.44*
System - Supply Fan	SYSTEM:CMIN-FLOW-RATIO	1	1	1	0.83**
Ratios	SYSTEM:HMIN-FLOW-RATIO	1	1	1	0.83**
	SYSTEM:-MAX-FAN-RATIO	1	1	1	1

^{*}Since the total supply flow is limited by 0.9 of the baseline, a value of 0.44 for the minimum flow ratio results in a 40% fan speed: 0.4/0.9=0.44

With these modifications in place each scenario was simulated in eQuest for each chosen IL TRM prototype building type across the five TRM climate zones. Whole building electric and gas savings were determined from the simulation output and are presented in the following sections. Electric savings have been normalized by cooling tons and heating savings by furnace kBtuh output.

ELECTRIC ENERGY SAVINGS

ΔkWh = (Capacity_{Cool} * Normalized Electric Cooling Energy Savings) + (Capacity_{Heat} * Normalized Electric Heating Energy Savings)

Where:

Capacity_{Cool} = capacity of the cooling equipment in tons (nominal tonnage may be used).

=Actual

Normalized Electric Cooling Energy Savings

= kWh/ton savings value for the appropriate combination of building type, climate zone, and measure scenario per Table 4 – Electric Cooling Energy Savings Summary (kWh/ton)

^{**} Since the total supply flow is limited by 0.9 of the baseline, a value of 0.83 for the minimum heating/cooling flow ratios results in a 75% fan speed: 0.75/0.9=0.83

Table 4 – Electric Cooling Energy Savings Summary (kWh/ton)

	Rock	kford - Zoi	ne 1	Chic	cago - Zon	e 2	Sprin	gfield - Zo	one 3	Mt Vernon/Belleville - Zone 4			Marion - Zone 5		
Building Type - IL TRM Prototype Model Name	1 - DCV 2 - DCV a	easure Scenario: - DCV - DCV and VFD w/ 2-speed fan control - DCV and VFD w/ 3-speed fan control													
	1	2	3	1	2	3	1	2	3	1	2	3	1	2	3
Assembly	52.0	145.8	168.7	51.4	154.6	175.5	85.2	189.0	205.8	95.7	199.7	213.7	89.7	200.8	210.4
Assisted Living	8.0	574.4	604.7	8.8	580.5	605.5	14.7	578.2	598.7	15.6	589.1	609.4	16.5	600.9	615.5
College	49.7	410.8	448.4	54.1	410.4	442.0	106.5	464.1	490.9	139.1	514.3	537.0	158.7	511.9	526.3
Conditioned Storage	1.9	339.8	393.6	3.5	355.1	404.5	5.9	346.3	388.6	9.5	349.5	384.5	10.3	349.5	371.7
Convenience Store	46.4	918.9	984.1	49.9	921.0	977.0	82.3	955.1	1,000.2	86.9	996.3	1,035.0	103.7	998.3	1,022.7
Garage	14.8	479.7	578.9	19.2	482.9	573.6	25.9	510.4	586.3	48.4	570.1	640.3	53.0	589.0	648.7
Grocery	41.8	480.1	505.1	43.9	486.5	507.6	68.1	502.8	520.4	83.2	536.1	550.6	89.7	539.8	547.9
Manufacturing Facility	7.7	773.4	824.8	9.0	761.4	807.1	19.6	771.8	809.3	30.8	801.2	832.8	34.2	784.9	802.5
Office Low Rise	15.2	1,071.2	1,147.3	17.2	1,065.8	1,131.8	23.1	1,062.2	1,115.7	30.5	1,091.4	1,137.7	31.2	1,042.2	1,071.7
Religious Building	6.5	869.4	1,016.9	6.3	894.6	1,029.6	11.1	931.0	1,047.1	15.5	1,005.4	1,108.3	15.0	1,051.1	1,134.0
Restaurant	13.8	554.0	598.2	14.9	574.2	610.8	26.4	564.5	596.6	27.7	606.3	637.2	25.8	603.5	628.3
Retail Department Store	34.0	692.6	751.0	34.4	697.7	749.0	55.4	715.0	757.7	60.8	725.4	761.1	64.3	723.2	743.8
Retail Strip Mall	30.9	739.7	782.5	32.9	734.1	770.5	50.8	748.5	776.8	55.3	761.3	784.8	60.1	755.2	768.4

Capacity_{Heat} = capacity of the heating equipment in tons (nominal tonnage may be used).

=Actual

Normalized Electric Heating Energy Savings

= kWh/ton savings value for the appropriate combination of building type, climate zone, and measure scenario per Table 5 – Electric Energy Heating Savings Summary (kWh/ton)⁸⁴⁴

2022 IL TRM v.10.0 Vol. 2_September 24, 2021_FINAL

⁸⁴⁴ Values for electric heat are based on converting the gas therm/kBtuh factors to electric kWh/ton factors factoring in the gas heating efficiencies used in the models and assuming a 2.3 COP heat pump. See 'ARC_ElectricHeatCalculation.xls' for calculation.

Table 5 – Electric Heating Energy Savings Summary (kWh/ton)

	Roc	kford - Zoı	ne 1	Chi	cago - Zor	ie 2	Sprir	ıgfield - Zo	one 3	Mt Vernon/Belleville - Zone 4		eville -	Ma	rion - Zon	e 5
	1 - DCV 2 - DCV		: v/2-speed /3-speed t												
Building Type	1	2	3	1	2	3	1	2	3	1	2	3	1	2	3
Assembly	868.6	893.1	893.1	868.6	893.1	893.1	746.3	795.2	783.0	734.0	783.0	770.7	734.0	807.4	795.2
Assisted Living	119.3	59.6	23.9	95.4	47.7	11.9	83.5	35.8	11.9	83.5	59.6	23.9	71.6	59.6	23.9
College	880.8	831.9	807.4	770.7	734.0	709.6	648.4	611.7	599.5	526.1	513.8	489.3	342.5	330.3	318.1
Conditioned Storage	305.8	171.3	146.8	269.1	134.6	110.1	244.7	110.1	85.6	232.4	97.9	73.4	183.5	48.9	36.7
Convenience Store	587.2	464.9	440.4	526.1	403.7	379.2	452.6	342.5	330.3	428.2	330.3	305.8	354.8	269.1	244.7
Garage	59.6	47.7	35.8	47.7	35.8	35.8	47.7	35.8	23.9	47.7	35.8	23.9	47.7	35.8	35.8
Grocery	894.6	835.0	811.1	799.2	739.5	727.6	703.7	656.0	632.2	632.2	596.4	584.5	489.0	453.3	441.3
Manufacturing Facility	59.6	47.7	35.8	47.7	35.8	35.8	47.7	35.8	23.9	35.8	23.9	23.9	23.9	23.9	23.9
Office - Low Rise	334.0	143.1	119.3	298.2	107.4	83.5	238.6	95.4	71.6	214.7	71.6	59.6	155.1	23.9	23.9
Religious Building	107.4	131.2	155.1	95.4	107.4	131.2	83.5	95.4	107.4	71.6	95.4	107.4	71.6	71.6	83.5
Restaurant	345.9	262.4	226.6	298.2	214.7	190.8	262.4	190.8	167.0	238.6	190.8	155.1	202.8	155.1	131.2
Retail - Department Store	298.2	178.9	167.0	274.3	155.1	131.2	238.6	131.2	119.3	214.7	131.2	107.4	178.9	107.4	95.4
Retail - Strip Mall	286.3	226.6	202.8	250.5	190.8	178.9	214.7	167.0	155.1	202.8	167.0	155.1	178.9	143.1	131.2

For example, a 10-ton rooftop heat pump on an office low rise building in Chicago installs DCV with 2-speed supply fan control (operating at 40% in ventilating mode and 90% in heating and cooling modes):

ΔkWh = (Capacity_{Cool} * Normalized Electric Cooling Energy Savings) + (Capacity_{Heat} * Normalized Electric Heating Energy Savings)

 $= (10 \text{ tons} \times 1,065.8 \text{ kWh/ton}) + (10 \text{ tons} * 107.4)$

= 11,732 kWh

SUMMER COINCIDENT PEAK DEMAND SAVINGS

ΔkWssp = (tons) × Normalized Electric Cooling Peak Demand Savings × CFssp

ΔkWpjm = (tons) × Normalized Electric Cooling Peak Demand Savings × CFpjm

Where:

tons = capacity of the cooling equipment in tons (nominal tonnage may be used).

=Actual

CF_{SSP} = Summer System Peak Coincidence Factor for Commercial cooling (during system peak

hour)

= 91.3% 845

CF_{PJM} = PJM Summer Peak Coincidence Factor for Commercial cooling (average during peak

period)

=47.8% ⁸⁴⁶

Normalized Electric Peak Demand Savings

= kW/ton savings value for the appropriate combination of building type, climate zone, and measure scenario per Table 6 – Electric Peak Demand Savings Summary (kW/ton)

Table 6 – Electric Peak Demand Savings Summary (kW/ton)

	Rock	rford - Zoi	ne 1	Chic	ago - Zon	e 2	Sprin	gfield - Zo	one 3	Mt Vernon/Belleville - Zone 4			Marion - Zone 5		
Building Type - IL TRM Prototype Model Name	Measure 1 - DCV	Scenario:													
		nd VFD w	/ 2-speed	l fan contr	ol										
	3 - DCV a														
	1	2	3	1	2	3	1	2	3	1	2	3	1	2	3
Assembly	0.024	0.107	0.107	0.086	0.126	0.126	0.015	0.042	0.042	0.069	0.095	0.095	0.048	0.064	0.064
Assisted Living	0.021	0.116	0.116	0.021	0.075	0.075	0.018	0.086	0.086	0.021	0.092	0.092	0.024	0.081	0.081
College	0.007	0.207	0.207	0.007	0.090	0.090	0.006	0.179	0.179	0.005	0.132	0.132	0.009	0.074	0.074
Conditioned Storage	0.007	0.065	0.065	0.006	0.083	0.083	0.010	0.096	0.096	0.005	0.060	0.060	0.007	0.071	0.071
Convenience Store	0.047	0.369	0.369	0.053	0.394	0.394	0.042	0.395	0.395	0.017	0.356	0.356	0.067	0.390	0.390
Garage	0.012	0.054	0.054	0.011	0.053	0.053	0.011	0.053	0.053	0.011	0.068	0.068	0.007	0.061	0.061
Grocery	0.065	0.122	0.122	0.034	0.080	0.080	0.033	0.088	0.088	0.072	0.119	0.119	0.033	0.082	0.082
Manufacturing Facility	0.008	0.335	0.335	0.006	0.296	0.296	-0.003	0.283	0.283	0.000	0.333	0.333	0.049	0.376	0.376
Office Low Rise	0.011	0.395	0.395	0.009	0.346	0.346	0.007	0.366	0.366	0.011	0.384	0.384	0.029	0.385	0.385
Religious Building	0.000	0.462	0.465	0.000	0.406	0.409	0.000	0.461	0.461	0.000	0.456	0.457	0.000	0.464	0.467
Restaurant	0.030	0.231	0.231	0.034	0.162	0.162	0.023	0.113	0.113	0.033	0.134	0.134	0.006	0.069	0.069
Retail Department Store	0.057	0.152	0.152	0.042	0.120	0.120	0.029	0.099	0.099	0.029	0.113	0.113	0.066	0.149	0.149
Retail Strip Mall	0.046	0.171	0.171	0.046	0.191	0.191	0.042	0.189	0.189	0.020	0.158	0.158	0.066	0.178	0.178

For example, a 10-ton rooftop air conditioner on an office low rise building in Chicago installs DCV with 2-speed supply fan control (operating at 40% in ventilating mode and 90% in heating and cooling modes) using the Summer System Peak Coincidence Factor:

 $\Delta kW = (10 \text{ tons}) \times (0.346 \text{ kW/ton}) \times 91.3\%$

2022 IL TRM v.10.0 Vol. 2 September 24, 2021 FINAL

⁸⁴⁵ Based on analysis of Itron eShape data for Missouri, calibrated to Illinois loads, supplied by Ameren. The AC load during the utility's peak hour is divided by the maximum AC load during the year.

⁸⁴⁶ Based on analysis of Itron eShape data for Missouri, calibrated to Illinois loads, supplied by Ameren. The average AC load over the PJM peak period (1-5pm, M-F, June through August) is divided by the maximum AC load during the year.

= 3.159 kW

NATURAL GAS SAVINGS

ΔTherms = (kBtuh output) × Normalized Gas Energy Savings

Where:

kBtuh = heating output of the gas furnace in kBtuh

= Actual

Normalized Gas Energy Savings

= Therms/kBtuh output savings value for the appropriate combination of building type, climate zone, and measure scenario per Table 7 – Gas Energy Savings Summary (Therms/kBtuh output)

Table 7 – Gas Energy Savings Summary (Therms/kBtuh output)

Building Type - IL TRM Prototype Model Name	Rockford - Zone 1 Chicago - Zone 2 Springfield - Zone 3 Mt Vernon/Belleville - Zone 4 Measure Scenario: 1 - DCV 2 - DCV and VFD w/ 2-speed fan control 3 - DCV and VFD w/ 3-speed fan control								Marion - Zone 5						
	1	2	3	1	2	3	1	2	3	1	2	3	1	2	3
Assembly	7.1	7.3	7.3	7.1	7.3	7.3	6.1	6.5	6.4	6.0	6.4	6.3	6.0	6.6	6.5
Assisted Living	1.0	0.5	0.2	0.8	0.4	0.1	0.7	0.3	0.1	0.7	0.5	0.2	0.6	0.5	0.2
College	7.2	6.8	6.6	6.3	6.0	5.8	5.3	5.0	4.9	4.3	4.2	4.0	2.8	2.7	2.6
Conditioned Storage	2.5	1.4	1.2	2.2	1.1	0.9	2.0	0.9	0.7	1.9	0.8	0.6	1.5	0.4	0.3
Convenience Store	4.8	3.8	3.6	4.3	3.3	3.1	3.7	2.8	2.7	3.5	2.7	2.5	2.9	2.2	2.0
Garage	0.5	0.4	0.3	0.4	0.3	0.3	0.4	0.3	0.2	0.4	0.3	0.2	0.4	0.3	0.3
Grocery	7.5	7.0	6.8	6.7	6.2	6.1	5.9	5.5	5.3	5.3	5.0	4.9	4.1	3.8	3.7
Manufacturing Facility	0.5	0.4	0.3	0.4	0.3	0.3	0.4	0.3	0.2	0.3	0.2	0.2	0.2	0.2	0.2
Office Low Rise	2.8	1.2	1.0	2.5	0.9	0.7	2.0	0.8	0.6	1.8	0.6	0.5	1.3	0.2	0.2
Religious Building	0.9	1.1	1.3	0.8	0.9	1.1	0.7	0.8	0.9	0.6	0.8	0.9	0.6	0.6	0.7
Restaurant	2.9	2.2	1.9	2.5	1.8	1.6	2.2	1.6	1.4	2.0	1.6	1.3	1.7	1.3	1.1
Retail Department Store	2.5	1.5	1.4	2.3	1.3	1.1	2.0	1.1	1.0	1.8	1.1	0.9	1.5	0.9	0.8
Retail Strip Mall	2.4	1.9	1.7	2.1	1.6	1.5	1.8	1.4	1.3	1.7	1.4	1.3	1.5	1.2	1.1

For example, a rooftop unit with a 148 kBtuh output gas furnace on an office low rise building in Chicago installs DCV with 2-speed supply fan control (operating at 40% in ventilating mode and 90% in heating and cooling modes):

 Δ Therms = (148 kBtuh) × (0.9 Therms/kBtuh output)

= 133.2 Therms

WATER AND OTHER NON-ENERGY IMPACT DESCRIPTIONS AND CALCULATION

N/A

DEEMED O&M COST ADJUSTMENT CALCULATION

N/A

MEASURE CODE: CI-HVC-ARTC-V02-200101

REVIEW DEADLINE: 1/1/2023

4.4.42 Advanced Thermostats for Small Commercial – Retired 12/31/2019. Replaced with 4.4.48 Small Commercial Thermostats

4.4.43 Packaged RTU Sealing

DESCRIPTION

The HVAC Packaged RTU Sealing Measure targets areas of the RTU that are readily accessible and can be easily sealed. By sealing the following areas, the amount of uncontrolled infiltration will be reduced leading to increased occupant comfort and an overall reduction in energy use.

The measure seeks to target the following three areas for sealing.

- 1. Economizer Hood Seal the interior and exterior seams that connect the economizer to the RTU using UL listed metal tape and/or silicone caulking.
- 2. RTU Curb Seal supply and return duct seams inside of RTU with mastic along with any leaks that are found around the perimeter of the roof to RTU connection using UL listed metal tape and/or silicone caulking.
- 3. Non-Removable Cabinet Panels Seal all cabinet seams that are not typically removed during basic service (i.e. control panel) using UL listed metal tape and/or silicone caulking.

Uncontrolled infiltration of non-conditioned outside air (OSA) is a known issue for packaged rooftop units (RTU). This leakage can occur thru the curb, economizer assembly connection and cabinet panels. This leakage not only influences occupant comfort but also increases energy usage by increasing the heating and cooling loads while also reducing the unit's operating energy efficiency.

Prior to a recently released laboratory and field study developed by Robert Mowris & Associates, Inc., ⁸⁴⁷ the energy effects of uncontrolled infiltration through cabinet leakage were difficult to quantify. However, this study determined that uncontrolled OSA infiltration not only increases the amount of energy to condition the excess air but also reduces the unit's operating efficiency (sensible EER) by 5.4%. By reducing the amount of uncontrolled OSA infiltration through RTU sealing the unit's operating efficiency (EER) can be increased reducing the amount of cooling energy. (Note: The referenced study quantifies improvements only from sealing the economizer hood – sealing the curb and non-access panels are recommended practice here but savings have not been quantified for these actions and may be in a future revision.)

This measure is only appropriate for packaged single zone rooftop units. Custom calculations are required for savings for built up air handling units or packaged multizone systems.

DEFINITION OF EFFICIENT EQUIPMENT

The efficient equipment condition is assumed to be a packaged HVAC system that has had the economizer hood, curb and non-access cabinet panels sealed.

DEFINITION OF BASELINE EQUIPMENT

The baseline equipment condition is assumed to be an operational packaged HVAC system that has not been previously sealed. The packaged HVAC systems must be single zone and must have a functioning economizer.

DEEMED LIFETIME OF EFFICIENT EQUIPMENT

Because the measure targets existing packaged RTU units, the deemed lifetime of the measure is assumed to be 5 years. 848

DEEMED MEASURE COST

Actual measure costs should be used if available. If costs are not available the deemed measure cost below listed below can be used. The deemed measure costs are detailed for each individual RTU.

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⁸⁴⁷Robert Mowris & Associates, Inc., "Laboratory Test Results of Commercial Packaged HVAC Maintenance Faults," California Public Utilities Commission, Feb 15, 2016 page 203.

⁸⁴⁸ Assumed to be one third of effective useful life of an RTU (15 years).

Measure	Material Unit	Material Cost / Unit	Labor Unit (Hours)	Labor Rate / Unit	Total Cost
HVAC Packaged RTU Sealing	1	\$48.99	1.5	\$97	\$194.49

LOADSHAPE

Loadshape CO3 - Commercial Cooling

COINCIDENCE FACTOR

CF_{SSP} = Summer System Peak Coincidence Factor for Commercial cooling (during system peak hour)

= 91.3% ⁸⁴⁹

CF_{PIM} = PJM Summer Peak Coincidence Factor for Commercial cooling (average during peak period)

=47.8% ⁸⁵⁰

Algorithm

CALCULATION OF ENERGY SAVINGS

To determine the savings associated with the Packaged RTU Sealing measure available IL TRM prototype eQuest models, which were initially created by the Energy Center of Wisconsin⁸⁵¹ but modified by VEIC in 2014 as part of the IL TRM v4.0 Equivalent Full Load Hours (EFLH) update, were utilized. For each building type we used the most recent versions of the models for our baseline models (Assembly was not part of EFLH update).

This measure is targeting packaged single zone HVAC systems. Therefore, as a basis for savings calculations, only models that had the following characteristics were chosen: 1) Packaged-Single Zone (PSZ) HVAC systems; and 2) aligned with the small commercial building type applicable to this measure. Several modifications to the models were necessary in order to simulate a functioning airside economizer, which is assumed to be present in the baseline scenario for this measure:

- 3. Optimized Economizer Controls by Climate Zone
 - a. Economizer Changeover Type Set to fixed Dry Bulb
 - b. Economizer High-Limit Control Setpoints Setpoints based on ASHRAE Climate Zones Fixed Dry Bulb Temperature recommendations.
 - c. Enable Integrated Operation Allows economizer to operate simultaneously with mechanical cooling

To determine the energy use associated with an unsealed RTU, the prototype models were modified using the associated reduction in efficiency reported in a Robert Mowris and Associates, Inc. study that was performed for the California Public Utilities Commission in 2016.⁸⁵² For further detail on the full modeled energy end use and savings summaries, see: "Packaged RTU Sealing_End Use Analysis_IL TRM 09042018.xlsx" spreadsheet.

After analyzing the modeled cooling annual energy usage for both the baseline (unsealed) and measure (sealed) model scenarios it was determined that the building type and climate zone variables had a minimal impact on the overall energy savings associated with the measure. As a result, the overall average savings factor of 4.67% was deemed applicable for any small commercial building type across all climate zones. This single savings value used in conjunction with the energy and demand savings calculations listed in the following sections will allow the savings

⁸⁴⁹ Based on analysis of Itron eShape data for Missouri, calibrated to Illinois loads, supplied by Ameren. The AC load during the utility's peak hour is divided by the maximum AC load during the year.

⁸⁵⁰ Based on analysis of Itron eShape data for Missouri, calibrated to Illinois loads, supplied by Ameren. The average AC load over the PJM peak period (1-5pm, M-F, June through August) is divided by the maximum AC load during the year.

⁸⁵¹ Energy Center of Wisconsin, ComEd Portfolio Modeling Report, July 30, 2010.

⁸⁵² Robert Mowris & Associates, Inc., "Laboratory Test Results of Commercial Packaged HVAC Maintenance Faults," California Public Utilities Commission, Feb 15, 2016 Section 5.4.

to be calculated based on the unit size and equivalent full load hours listed in the Illinois Technical Resource Manual (TRM).

ELECTRIC ENERGY SAVINGS

ΔkWh = (kBtu/hr) / EERbefore * EFLH * %Savings

Where:

kBtu/hr = rated capacity of the cooling equipment actually installed in kBtu per hour (1 ton of

cooling capacity equals 12 kBtu/hr).

=Actual

EERbefore = Energy Efficiency Ratio (EER) of the baseline equipment

=Actual

%Savings = Deemed savings percentage

 $=4.67\%^{853}$

EFLHcooling = IL TRM v6 Equivalent Full Load Hours (EFLH) for cooling are provided in the following

table

			Cooling EFLH		
Building Type	Zone 1 (Rockford)	Zone 2 (Chicago)	Zone 3 (Springfield)	Zone 4 (Belleville)	Zone 5 (Marion)
Assembly	725	796	937	1,183	932
Assisted Living	1,475	1,457	1,773	2,110	1,811
College	475	481	662	746	806
Conditioned Storage (Warehouse)	357	338	422	647	533
Convenience Store	1,088	1,067	1,368	1,541	1,371
Garage	934	974	1,226	1,582	1,383
Grocery	1,033	1,000	1,236	1,499	1,286
Manufacturing Facility	1,010	1,055	1,209	1,453	1,273
Office - Low Rise	949	1,010	1,182	1,452	1,281
Religious Building	861	817	967	1,159	1,067
Restaurant	1,074	1,134	1,279	1,627	1,325
Retail - Department Store	949	889	1,124	1,367	1,157
Retail - Strip Mall	950	919	1,149	1,351	1,215

For example, a 12 EER 5-ton rooftop air conditioner on a department store in Rockford receives packaged RTU sealing:

$$\Delta$$
kWh = (5*12) / 12 * 949 * 4.67%
= 221.6 kWh

SUMMER COINCIDENT PEAK DEMAND SAVINGS

ΔkWssp = (kBtu/hr) / EERbefore * %Savings * CFssp ΔkWpjm= (kBtu/hr) / EERbefore * %Savings * CFpjm

⁸⁵³ The average cooling energy savings for all building types and climate zones, as determined by modeling 13 small commercial building types across 5 weather zones utilizing the prototype TRM eQuest models. For additional reference on the methodology and approach to the calculation of the deemed savings factor, see "Packaged RTU Sealing_End Use Analysis_IL TRM 09042018.xlsx".

Where:

kBtu/hr = Capacity of the cooling equipment actually installed in kBtu per hour (1 ton of cooling

capacity equals 12 kBtu/hr).

=Actual

EERbefore = Energy Efficiency Ratio (EER) of the baseline equipment

=Actual

%Savings = Deemed savings percentage

= 4.67%

CF_{SSP} = Summer System Peak Coincidence Factor for Commercial cooling (during system peak

hour)

= 91.3% 854

CF_{PJM} = PJM Summer Peak Coincidence Factor for Commercial cooling (average during peak

period)

= 47.8% ⁸⁵⁵

For example, a 12 EER 5-ton rooftop air conditioner using the Summer System Peak Coincidence Factor receives RTU sealing:

 Δ kW = (5*12) / 12 * 4.67% * 91.3%

= 0.213 kW

NATURAL GAS SAVINGS

 Δ Therm = (kBtu/hr) / 100 / Efficiency_{before} * EFLH * %Savings

Where:

kBtu/hr = rated capacity of the heating equipment actually installed in kBtu per hour

=Actual

100 = Converts kBtu/hr to Therms/hr

Efficiency_{before} = Efficiency of the baseline equipment (rated)

=Actual

%Savings = Deemed savings percentages by building type and climate zone are provided in the

following table

	Savings Percentage								
Building Type	Zone 1	Zone 2	Zone 3	Zone 4	Zone 5				
	(Rockford)	(Chicago)	(Springfield)	(Belleville)	(Marion)				
Assembly	2.84%	2.86%	2.86%	2.98%	2.94%				
Assisted Living	4.01%	4.15%	4.35%	4.64%	5.44%				
College	3.86%	3.88%	3.97%	4.09%	5.10%				
Conditioned Storage (Warehouse)	0.92%	0.90%	0.87%	1.00%	1.23%				
Convenience Store	3.07%	3.20%	3.43%	3.70%	4.63%				

⁸⁵⁴ Based on analysis of Itron eShape data for Missouri, calibrated to Illinois loads, supplied by Ameren. The AC load during the utility's peak hour is divided by the maximum AC load during the year.

⁸⁵⁵Based on analysis of Itron eShape data for Missouri, calibrated to Illinois loads, supplied by Ameren. The average AC load over the PJM peak period (1-5pm, M-F, June through August) is divided by the maximum AC load during the year.

		Sa	vings Percenta	ge	
Building Type	Zone 1 (Rockford)	Zone 2 (Chicago)	Zone 3 (Springfield)	Zone 4 (Belleville)	Zone 5 (Marion)
Garage	0.20%	0.21%	0.22%	0.23%	0.29%
Grocery	3.38%	3.49%	3.60%	3.79%	4.57%
Manufacturing Facility	0.18%	0.16%	0.16%	0.16%	0.16%
Office - Low Rise	2.19%	2.23%	2.37%	2.46%	2.96%
Religious Building	0.28%	0.28%	0.30%	0.31%	0.37%
Restaurant	2.76%	2.83%	2.96%	3.11%	3.58%
Retail - Department Store	1.87%	1.91%	2.00%	2.14%	2.88%
Retail - Strip Mall	2.06%	2.12%	2.29%	2.46%	3.17%

EFLHheating = IL TRM v6 Equivalent Full Load Hours (EFLH) for heating are provided in the following table

			Heating EFLH		
Building Type	Zone 1	Zone 2	Zone 3	Zone 4	Zone 5
	(Rockford)	(Chicago)	(Springfield)	(Belleville)	(Marion)
Assembly	1,787	1,831	1,635	1,089	1,669
Assisted Living	1,683	1,646	1,446	1,063	1,277
College	1,530	1,430	1,276	709	849
Conditioned Storage (Warehouse)	1,338	1,098	976	771	810
Convenience Store	1,481	1,368	1,214	871	973
Garage	985	969	852	680	752
Grocery	1,608	1,602	1,404	876	1,047
Manufacturing Facility	1,048	1,013	939	567	634
Office - Low Rise	1,428	1,425	1,132	692	793
Religious Building	1,603	1,504	1,440	1,054	1,205
Restaurant	1,350	1,354	1,216	920	1,091
Retail - Department Store	1,123	979	852	697	689
Retail - Strip Mall	1,332	1,233	1,090	751	810

For example, a packaged RTU with an 80% efficient 150-kBtu/hr gas furnace on a department store in Rockford receives packaged RTU sealing:

ΔTherm = (150 / 100) / 80% * 1,123 * 1.87% = 39.4 Therms

WATER AND OTHER NON-ENERGY IMPACT DESCRIPTIONS AND CALCULATION

N/A

DEEMED O&M COST ADJUSTMENT CALCULATION

N/A

MEASURE CODE: CI-HVC-PRTU-V01-190101

REVIEW DEADLINE: 1/1/2023

4.4.44 Commercial Ground Source and Ground Water Source Heat Pump

DESCRIPTION

This measure characterizes the installation of a Ground Source Heat Pump under the following scenarios:

A. New Construction:

- i. The installation of a new Ground Source Heat Pump system meeting ENERGY STAR efficiency standards presented below in a new C&I building.
- ii. Note the baseline in this case should be determined via EM&V and the algorithms are provided to allow savings to be calculated from any baseline condition.

B. Time of Sale:

- i. The planned installation of a new Ground Source Heat Pump system meeting ENERGY STAR efficiency standards presented below to replace an existing system(s) that does not meet the criteria for early replacement described in section C below.
- ii. Note the baseline in this case is an equivalent replacement system to that which exists currently in the building. Where unknown, the baseline should be determined via EM&V and the algorithms are provided to allow savings to be calculated from any baseline condition. The calculation of savings is dependent on whether an incentive for the installation has been provided by both a gas and electric utility, only an electric utility or only a gas utility.
- iii. DHW savings are calculated based upon the fuel type and efficiency of the existing unit.

C. Early Replacement/Retrofit:

- The early removal of functioning electric or gas space heating and/or cooling systems from service, prior to the natural end of life, and replacement with a new high efficiency Ground Source Heat Pump system.
- ii. Note the baseline in this case is the existing equipment being replaced. The calculation of savings is dependent on whether an incentive for the installation has been provided by both a gas and electric utility, only an electric utility or only a gas utility. DHW savings are calculated based upon the fuel and efficiency of the existing unit.
- iii. Early Replacement determination will be based on meeting the following conditions:
 - The existing unit is operational when replaced, or
 - The existing unit requires minor repairs to be operational, defined as costing less than:⁸⁵⁶

Existing System	Maximum repair cost
Air Source Heat Pump	\$263/ton
Chiller	\$308/ton
Boiler (Steam)	\$3.87/ kBtu
Boiler (Hot Water)	\$4.25/ kBtu
Furnace	\$2.49/ kBtu
Ground Source Heat Pump	\$2,185/ton

All other conditions will be considered Time of Sale.

The Baseline efficiency of the existing unit replaced:

- Use actual existing efficiency whenever possible.
- If the efficiency of the existing unit is unknown, use assumptions based on the federal minimum standards provided in tables below.
- · If the operational status or repair cost of the existing unit is unknown use time of sale

⁸⁵⁶ The Technical Advisory Committee agreed that if the cost of repair is less than 20% of the new baseline replacement cost (defined in the Measure Costs section), it can be considered early replacement.

assumptions.

The installation of the GSHP should meet the following design parameters to ensure a properly sized circulation pump. If the GSHP design does not meet the following parameters, a custom calculation should be performed to account for the motor energy consumed by the circulation pump. Optimal design parameters are:

- Circulation pump is included in the manufacturer assembly of the GSHP system
 Or;
- Circulation pump flow rate less than or equal to 3.0 GPM per system ton
- Variable flow controls on pumps serving systems greater than 10 tons. Variable flow controls include one of the following:
 - A variable speed system pump controlled from differential pressure and 2-way water flow control valves on each heat pump.
 - Individual on/off pumps on each heat pump controlled by heat pump demand. The heat pumps may be decoupled from the ground heat exchanger using a separate variable speed pump controlled by differential temperature across the ground loop.
- On/off or variable flow controls on pumps for systems less than 10 tons. On/off pump controls shall operate only when heat pump(s) are running.
- System pumping head less than 80 feet. For systems 10 tons or smaller system pumping head should not exceed 40 feet.

This measure was developed to be applicable to the following program types: TOS, NC, EREP. If applied to other program types, the measure savings should be verified.

DEFINITION OF EFFICIENT EQUIPMENT

For these products, the baseline equipment includes Air Conditioning, Space Heating and Domestic Hot Water Heating.

New Construction:

To calculate savings with an electric baseline, the baseline equipment is assumed to be an Air Source Heat Pump meeting the Federal Standard efficiency level as outlined in Table 2 (effective 1/1/2016 to 6/30/2019) or Table 7 (effective 7/1/2019); and a Federal Standard electric hot water heater efficiency level as outlined in Table 6 (effective 1/1/2016 to 6/30/2019) or Table 11 (effective 7/1/2019).

To calculate savings with a chiller/unitary cooling systems and boiler/furnace baseline, the baseline equipment is assumed to meet the minimum standard efficiencies as outlined in the Table 3 (effective 1/1/2016 to 6/30/2019) or Table 8 (effective 7/1/2019) for chillers/unitary cooling systems, and Table 4 (effective 1/1/2016 to 6/30/2019) or Table 9 (effective 7/1/2019) for boilers or Table 5 (effective 1/1/2016 to 6/30/2019) or Table 10 (effective 7/1/2019) for furnaces. If a desuperheater is installed, the domestic hot water heater minimum standard efficiency is calculated as per Table 6 (effective 1/1/2016 to 6/30/2019) or Table 11 (effective 7/1/2019) below.

Note IECC 2018 became effective July 1, 2019 and is the baseline for all New Construction permits from that date.

Table2: IECC 2015 ASHP Minimum Efficiency Requirements (effective 1/1/2016 to 6/30/2019):

		HEATING	SUBCATEGORY OR	MINI		TEST		
EQUIPMENT TYPE	SIZE CATEGORY	SECTION TYPE	RATING CONDITION	Before 1/1/2016	As of 1/1/2016	PROCEDURE		
Air cooled	< 65.000 Btu/hb	All	Split System	13.0 SEER ^c	14.0 SEER®			
(cooling mode)	< 65,000 Btu/n°	All	Single Package	13.0 SEER [¢]	14.0 SEER ^c			
Through-the-wall,	≤ 30.000 Btu/h ^b	All	Split System	12.0 SEER	12.0 SEER	AHRI 210/240		
air cooled	2 30,000 Btu/II*	All	Single Package	12.0 SEER	12.0 SEER	7011012101240		
Single-duct high-velocity air cooled	< 65,000 Btu/h ^b	All	Split System	11.0 SEER	11.0 SEER			
	≥ 65,000 Btu/h and	Electric Resistance (or None)	Split System and Single Package	11.0 EER 11.2 IEER	11.0 EER 12.0 IEER			
	< 135,000 Btu/h	All other	Split System and Single Package	10.8 EER 11.0 IEER	10.8 EER 11.8 IEER			
Air cooled	≥ 135,000 Btu/h and	Electric Resistance (or None)	Split System and Single Package	10.6 EER 10.7 IEER	10.6 EER 11.6 IEER	AHRI 340/360		
(cooling mode)	< 240,000 Btu/h	All other	Split System and Single Package	Split System and 10.4 EER 10.4 E	10.4 EER 11.4 IEER			
	≥ 240,000 Btu/h	Electric Resistance (or None)	Split System and Single Package	9.5 EER 9.6 IEER	9.5 EER 10.6 IEER			
		All other	Split System and Single Package	9.3 EER 9.4 IEER	9.3 EER 9.4 IEER			
Air cooled	< 65,000 Btu/hb		Split System	7.7 HSPF ^c	8.2 HSPF [€]			
(heating mode)	300,000 Etani	_	Single Package	7.7 HSPF ^c	8.0 HSPF ^c			
Through-the-wall,	\leq 30,000 Btu/h ^b (cooling	_	Split System	7.4 HSPF	7.4 HSPF	AHRI 210/240		
(air cooled, heating mode)	capacity)	_	Single Package	7.4 HSPF	7.4 HSPF			
Small-duct high velocity (air cooled, heating mode)	< 65,000 Btu/h ^b	_	Split System	6.8 HSPF	6.8 HSPF			
	≥ 65,000 Btu/h and < 135,000 Btu/h		47°F db/43°F wb outdoor air	3.3 COP	3.3 COP			
Air cooled	(cooling capacity)	_	17°Fdb/15°F wb outdoor air	2.25 COP	2.25 COP	AHRI 340/360		
(heating mode)	≥ 135,000 Btu/h		47°F db/43°F wb outdoor air	3.2 COP	3.2 COP	ANKI 340/360		
	(cooling capacity)	_	17°Fdb/15°F wb outdoor air	2.05 COP	2.05 COP			

Table 3: IECC 2015 Electric Chillers, Air-Cooled and Water-Cooled minimum efficiencies (effective 1/1/2016 to 6/30/2019)

FOURDMENT TYPE	SIZE CATECORY	LINUTO	BEFORE	1/1/2015	AS OF	1/1/2015	TEST
EQUIPMENT TYPE	SIZE CATEGORY	UNITS	Path A	Path B	Path A	Path B	PROCEDURE
	. 450 Tana		≥ 9.562 FL	NAC	≥ 10.100 FL	≥ 9.700 FL	
Alexander de la Maria	< 150 Tons	EER	≥ 12.500 IPLV	NAc	≥ 13.700 IPLV	≥ 15,800 IPLV	
Air-cooled chillers	5 450 Tono	(Btu/W)	≥ 9.562 FL	NAC	≥ 10.100 FL	≥ 9.700 FL	
	≥ 150 Tons		≥ 12.500 IPLV	NAc	≥ 14.000 IPLV	≥ 16.100 IPLV	
Air cooled without condenser, electrically operated	All capacities	EER (Btu/W)		ndensers and c	condenser shall bomplying with air- requirements.		
	< 75 Tons		≤ 0.780 FL	≤ 0.800 FL	≤ 0.750 FL	≤ 0.780 FL	
	< 75 TOTIS		≤ 0.630 IPLV	≤ 0.600 IPLV	≤ 0.600 IPLV	≤ 0.500 IPLV	
	≥ 75 tons and < 150 tons		≤ 0.775 FL	≤ 0.790 FL	≤ 0.720 FL	≤ 0.750 FL	
	2 75 toris and < 150 toris		≤ 0.615 IPLV	≤ 0.586 IPLV	≤ 0.560 IPLV	≤ 0.490 IPLV	
Water cooled, electrically operated positive	≥ 150 tons and < 300 tons	kW/ton	≥ 0.680 FL	≥ 0.718 FL	≥ 0.660 FL	≥ 0.680 FL	
displacement	2 150 tons and < 500 tons	KVV/tOII	≥ 0.580 IPLV	≥ 0.540 IPLV	≥ 0.540 IPLV	≥ 0.440 IPLV	
	≥ 300 tons and < 600 tons]	≤ 0.620 FL	≤ 0.639 FL	≤ 0.610 FL	≤ 0.625 FL	AHRI 550/590
	2 300 tons and < 600 tons		≤ 0.540 IPLV	≤ 0.490 IPLV	≤ 0.520 IPLV	≤ 0.410 IPLV	
	> 000 +	1	≤ 0.620 FL	≤ 0.639 FL	≤ 0.560 FL	≤ 0.585 FL	
	≥ 600 tons		≤ 0.540 IPLV	≤ 0.490 IPLV	≤ 0.500 IPLV	≤ 0.380 IPLV	
	450 Tone		≤ 0.634 FL	≤ 0.639 FL	≤ 0.610 FL	≤ 0.695 FL	
	< 150 Tons		≤ 0.596 IPLV	≤ 0.450 IPLV	≤ 0.550 IPLV	≤ 0.440 IPLV	
	≥ 150 tons and < 300 tons	1	≤ 0.634 FL	≤ 0.639 FL	≤ 0.610 FL	≤ 0.635 FL	
	2 150 tons and < 500 tons		≤ 0.596 IPLV	≤ 0.450 IPLV	≤ 0.550 IPLV	≤ 0.400 IPLV	
Water cooled, electrically	≥ 300 tons and < 400 tons	kW/ton	≤ 0.576 FL	≤ 0.600 FL	≤ 0.560 FL	≤ 0.595 FL	
operated centrifugal	2 300 tons and < 400 tons	KVV/tOII	≤ 0.549 IPLV	≤ 0.400 IPLV	≤ 0.520 IPLV	≤ 0.390 IPLV	
	≥ 400 tons and < 600 tons	1	≤ 0.576 FL	≤ 0.600 FL	≤ 0.560 FL	≤ 0.585 FL	
	2 400 tons and < 600 tons		≤ 0.549 IPLV	≤ 0.400 IPLV	≤ 0.500 IPLV	≤ 0.380 IPLV	
	≥ 600 Tons	1	≤ 0.570 FL	≤ 0.590 FL	≤ 0.560 FL	≤ 0.585 FL	
	2 600 TORS		≤ 0.539 IPLV	≤ 0.400 IPLV	≤ 0.500 IPLV	≤ 0.380 IPLV	
Air cooled, absorption, single effect	All capacities	СОР	≥ 0.600 FL	NA ^c	≥ 0.600 FL	NA ^c	
Water cooled absorption, single effect	All capacities	COP	≥ 0.700 FL	NA ^c	≥ 0.700 FL	NA ^c	
Absorption, double	All capacities	COP	≥ 1.000 FL	NA ^c	≥ 1.000 FL	NA ^c	AHRI 560
effect, indirect fired	All capacities	COP	≥ 1.050 IPLV	INA	≥ 1.050 IPLV	INC.	
Absorption double effect	ct All capacities	COP	≥ 1.000 FL	NA¢	≥ 1.000 FL	NA¢	
direct fired	All capacities	COP	≥ 1.000 IPLV	IN/A	≥ 1.050 IPLV	INA	

Table 4: IECC 2015 Boiler minimum efficiency requirements (effective 1/1/2016 to 6/30/2019)

EQUIPMENT TYPE ^a	SUBCATEGORY OR RATING CONDITION	SIZE CATEGORY (INPUT)	MINIMUM EFFICIENCY ^{d, e}	TEST PROCEDURE	
		< 300,000 Btu/h	80% AFUE	10 CFR Part 430	
	Gas-fired	≥ 300,000 Btu/h and ≤ 2,500,000 Btu/h ^b	80% E _t	10 CFR Part 431	
Boilers, hot water		> 2,500,000 Btu/hª	82% E _c		
bollers, flot water		< 300,000 Btu/h	80% AFUE	10 CFR Part 430	
	Oil-fired ^c	≥ 300,000 Btu/h and ≤ 2,500,000 Btu/h ^b	82% E _t	10 CFR Part 431	
		> 2,500,000 Btu/hª	84% E _c		
	Gas-fired	< 300,000 Btu/h	75% AFUE	10 CFR Part 430	
	Gas-fired- all, except natural draft	≥ 300,000 Btu/h and ≤ 2,500,000 Btu/h ^b	79% E _t		
		> 2,500,000 Btu/hª	79% E _t	10 CFR Part 431	
Boilers, steam	Boilers, steam Gas-fired-natural draft	≥ 300,000 Btu/h and ≤ 2,500,000 Btu/h ^b	77% E _t	TO CFR Pail 431	
		> 2,500,000 Btu/hª	77% E _t		
		< 300,000 Btu/h	80% AFUE	10 CFR Part 430	
	Oil-fired ^c	≥ 300,000 Btu/h and ≤ 2,500,000 Btu/h ^b	81% E _t	10 CFR Part 431	
		> 2,500,000 Btu/ha	81% E _t		

Table 5: IECC 2015 Warm-air Furnace minimum efficiency standards (effective 1/1/2016 to 6/30/2019)

EQUIPMENT TYPE	SIZE CATEGORY (INPUT)	SUBCATEGORY OR RATING CONDITION	MINIMUM EFFICIENCY ^{d, e}	TEST PROCEDURE®
Warm-air furnaces,	< 225,000 Btu/h	_	78% AFUE or 80% <i>E_t^c</i>	DOE 10 CFR Part 430 or ANSI Z21.47
gas fired	≥ 225,000 Btu/h	25,000 Btu/h Maximum capacity ^c	80%E _t ^f	ANSI Z21.47
Warm-air furnaces, oil fired	< 225,000 Btu/h	_	78% AFUE or 80% <i>E_t</i> c	DOE 10 CFR Part 430 or UL 727
oli illeu	≥ 225,000 Btu/h	Maximum capacity ^b	81% <i>E_t</i> 9	UL 727
Warm-air duct furnaces, gas fired	All capacities	Maximum capacity ^b	80% <i>E_c</i>	ANSI Z83.8
Warm-air unit heaters, gas fired	All capacities	Maximum capacity ^b	80%E _c	ANSI Z83.8
Warm-air unit heaters, oil fired	All capacities	Maximum capacity ^b	80%E _c	UL 731

Table 6: IECC 2015 Water Heaters minimum performance (effective 1/1/2016 to 6/30/2019)

EQUIPMENT TYPE	SIZE CATEGORY (input)	SUBCATEGORY OR RATING CONDITION	PERFORMANCE REQUIRED ^{a, b}	TEST PROCEDURE
	≤ 12 kW ^d	Resistance	0.97 - 0.00 132V, EF	DOE 10 CFR Part 430
Water heaters,	> 12 kW	Resistance	(0.3 + 27/√ _m), %/h	ANSI Z21.10.3
electric	≤ 24 amps and ≤ 250 volts	Heat pump	0.93 - 0.00 132V, EF	DOE 10 CFR Part 430
	≤ 75,000 Btu/h	≥ 20 gal	0.67 - 0.0019V, EF	DOE 10 CFR Part 430
Storage water heaters, gas	> 75,000 Btu/h and ≤ 155,000 Btu/h	< 4,000 Btu/h/gal	80% E_t (Q/800 + 110 \sqrt{V})SL, Btu/h	ANSI 721.10.3
	> 155,000 Btu/h	< 4,000 Btu/h/gal	80% E_t (Q/800 + 110 \sqrt{V})SL, Btu/h	ANSI 221.10.3
	> 50,000 Btu/h and < 200,000 Btu/h ^c	≥ 4,000 (Btu/h)/gal and < 2 gal	0.62 - 0.00 19V, EF	DOE 10 CFR Part 430
Instantaneous water heaters, gas	≥ 200,000 Btu/h	≥ 4,000 Btu/h/gal and < 10 gal	80% E _t	
	≥ 200,000 Btu/h	≥ 4,000 Btu/h/gal and ≥ 10 gal	80% E_t (Q/800 + 110 \sqrt{V})SL, Btu/h	ANSI Z21.10.3

Table7: IECC 2018 ASHP Minimum Efficiency Requirements (effective 7/1/2019)

TABLE C403.3.2(2) MINIMUM EFFICIENCY REQUIREMENTS: ELECTRICALLY OPERATED UNITARY AND APPLIED HEAT PUMPS

EQUIPMENT TYPE	SIZE CATEGORY	HEATING SECTION TYPE	SUBCATEGORY OR RATING CONDITION	MINIMUM EFFICIENCY	TEST PROCEDURE
Air and describer and a	or oog pturb	A.II	Split System	14.0 SEER	
Air cooled (cooling mode)	< 65,000 Btu/h ^b	All	Single Package	14.0 SEER	
There is the small size and a	≤ 30.000 Btu/h ^b	All	Split System	12.0 SEER	AHRI 210/240
Through-the-wall, air cooled	≤ 30,000 Btu/n°	All	Single Package	12.0 SEER	
Single-duct high-velocity air cooled	< 65,000 Btu/h ^b	All	Split System	11.0 SEER	
	≥ 65,000 Btu/h and	Electric Resistance (or None)	Split System and Single Package	11.0 EER 12.0 IEER	
	< 135,000 Btu/h	All other	Split System and Single Package	10.8 EER 11.8 IEER	
Air cooled (cooling mode)	≥ 135,000 Btu/h and	Electric Resistance (or None)	Split System and Single Package	10.6 EER 11.6 IEER	AHRI 340/360
All cooled (cooling mode)	< 240,000 Btu/h	All other	Split System and Single Package	10.4 EER 11.4 IEER	ARKI 340/360
	≥ 240,000 Btu/h	Electric Resistance (or None)	Split System and Single Package	9.5 EER 10.6 IEER	
		All other	Split System and Single Package	9.3 EER 9.4 IEER	
	< 17,000 Btu/h	All	86°F entering water	12.2 EER	
Water to Air: Water Loop	≥ 17,000 Btu/h and < 65,000 Btu/h	All	86°F entering water	13.0 EER	ISO 13256-1
(cooling mode)	≥ 65,000 Btu/h and < 135,000 Btu/h	All	86°F entering water	13.0 EER	
Water to Air: Ground Water (cooling mode)	< 135,000 Btu/h	All	59°F entering water	18.0 EER	ISO 13256-1
Brine to Air: Ground Loop (cooling mode)	< 135,000 Btu/h	All	77°F entering water	14.1 EER	ISO 13256-1
Water to Water: Water Loop (cooling mode)	< 135,000 Btu/h	All	86°F entering water	10.6 EER	
Water to Water: Ground Water (cooling mode)	< 135,000 Btu/h	All	59°F entering water	16.3 EER	ISO 13256-2
Brine to Water: Ground Loop (cooling mode)	< 135,000 Btu/h	All	77°F entering fluid	12.1 EER	
		-	-	-	-

Table 7 continued:

			I .		
Air cooled (heating mode)	< 65.000 Btu/h ^b	_	Split System	8.2 HSPF	
All cooled (neating mode)	< 65,000 Btu/II-	_	Single Package	8.0 HSPF	
Through-the-wall,	≤ 30,000 Btu/hb (cooling capacity)	_	Split System	7.4 HSPF	AHRI 210/240
(air cooled, heating mode)	\$ 50,000 Blu/II* (cooling capacity)	_	Single Package	7.4 HSPF	7
Small-duct high velocity (air cooled, heating mode)	< 65,000 Btu/h ^b	_	Split System	6.8 HSPF	
	≥ 65,000 Btu/h and		47°F db/43°F wb outdoor air	3.3 COP	
	< 135,000 Btu/h (cooling capacity)	_	17°Fdb/15°F wb outdoor air	2.25 COP	AHRI 340/360
Air cooled (heating mode)	≥ 135,000 Btu/h (cooling capacity)	_	47°F db/43°F wb outdoor air	3.2 COP	
			17°Fdb/15°F wb outdoor air	2.05 COP	
Water to Air: Water Loop (heating mode)	< 135,000 Btu/h (cooling capacity)	_	68°F entering water	4.3 COP	
Water to Air: Ground Water (heating mode)	< 135,000 Btu/h (cooling capacity)	_	50°F entering water	3.7 COP	ISO 13256-1
Brine to Air: Ground Loop (heating mode)	< 135,000 Btu/h (cooling capacity)	_	32°F entering fluid	3.2 COP	
Water to Water: Water Loop (heating mode)	< 135,000 Btu/h (cooling capacity)	_	68°F entering water	3.7 COP	
Water to Water: Ground Water (heating mode)	< 135,000 Btu/h (cooling capacity)	_	50°F entering water	3.1 COP	ISO 13256-2
Brine to Water: Ground Loop (heating mode)	< 135,000 Btu/h (cooling capacity)	_	32°F entering fluid	2.5 COP	

For SI: 1 British thermal unit per hour = 0.2931 W, $^{\circ}$ C = [($^{\circ}$ F) - 32]/1.8.

a. Chapter 6 contains a complete specification of the referenced test procedure, including the reference year version of the test procedure.
b. Single-phase, air-cooled heat pumps less than 65,000 Btuh are regulated by NAECA. SEER and HSPF values are those set by NAECA.

Table 8: IECC 2018 Electric Chillers, Air-Cooled and Water-Cooled minimum efficiencies (effective 7/1/2019)

TABLE C403.3.2(7) WATER CHILLING PACKAGES — EFFICIENCY REQUIREMENT S^{8, b, d}

EQUIDMENT TYPE	SIZE CATEGORY	UNITS	BEFORE	1/1/2015	AS OF	1/1/2015	TEST	
EQUIPMENT TYPE	SIZE CATEGORY	UNITS	Path A	Path B	Path A	Path B	PROCEDURE [©]	
	. 450 T		≥ 9.562 FL	NAC	≥ 10.100 FL	≥ 9.700 FL		
Air and all the	< 150 Tons	EER	≥ 12.500 IPLV	NA°	≥ 13.700 IPLV	≥ 15,800 IPLV		
Air-cooled chillers	> 450 T	(Btu/W)	≥ 9.562 FL	NAc	≥ 10.100 FL	≥ 9.700 FL		
	≥ 150 Tons		≥ 12.500 IPLV	NA"	≥ 14.000 IPLV	≥ 16.100 IPLV		
Air cooled without condenser, electrically operated	All capacities	EER (Btu/W)		ndensers and co	condenser shall be emplying with air- equirements.			
	< 75 Tons		≤ 0.780 FL	≤ 0.800 FL	≤ 0.750 FL	≤ 0.780 FL		
	< 75 Tolls		≤ 0.630 IPLV	≤ 0.600 IPLV	≤ 0.600 IPLV	≤ 0.500 IPLV		
	> 75 tops and < 150 tops		≤ 0.775 FL	≤ 0.790 FL	≤ 0.720 FL	≤ 0.750 FL		
	erated positive ≥ 150 tons and < 300 tons		≤ 0.615 IPLV	≤ 0.586 IPLV	≤ 0.560 IPLV	≤ 0.490 IPLV		
Water cooled, electrically		kW/ton	≥ 0.680 FL	≥ 0.718 FL	≥ 0.660 FL	≥ 0.680 FL		
displacement		KVV/tOII	≥ 0.580 IPLV	≥ 0.540 IPLV	≥ 0.540 IPLV	≥ 0.440 IPLV		
•	≥ 300 tons and < 600 tons		≤ 0.620 FL	≤ 0.639 FL	≤ 0.610 FL	≤ 0.625 FL	AHRI 550/590	
	2 300 tons and < 600 tons		≤ 0.540 IPLV	≤ 0.490 IPLV	≤ 0.520 IPLV	≤ 0.410 IPLV		
-	≥ 600 tons		≤ 0.620 FL	≤ 0.639 FL	≤ 0.560 FL	≤ 0.585 FL		
			≤ 0.540 IPLV	≤ 0.490 IPLV	≤ 0.500 IPLV	≤ 0.380 IPLV		
	< 150 Tons		≤ 0.634 FL	≤ 0.639 FL	≤ 0.610 FL	≤ 0.695 FL		
	< 150 IONS		≤ 0.596 IPLV	≤ 0.450 IPLV	≤ 0.550 IPLV	≤ 0.440 IPLV		
	≥ 150 tons and < 300 tons		≤ 0.634 FL	≤ 0.639 FL	≤ 0.610 FL	≤ 0.635 FL		
	2 150 tons and < 500 tons		≤ 0.596 IPLV	≤ 0.450 IPLV	≤ 0.550 IPLV	≤ 0.400 IPLV		
Water cooled, electrically	> 2004 4004	kW/ton	≤ 0.576 FL	≤ 0.600 FL	≤ 0.560 FL	≤ 0.595 FL		
operated centrifugal	≥ 300 tons and < 400 tons	≥ 300 tons and < 400 tons	KVV/ton	≤ 0.549 IPLV	≤ 0.400 IPLV	≤ 0.520 IPLV	≤ 0.390 IPLV	
	> 400 4		≤ 0.576 FL	≤ 0.600 FL	≤ 0.560 FL	≤ 0.585 FL		
	≥ 400 tons and < 600 tons		≤ 0.549 IPLV	≤ 0.400 IPLV	≤ 0.500 IPLV	≤ 0.380 IPLV		
	≥ 600 Tons	1	≤ 0.570 FL	≤ 0.590 FL	≤ 0.560 FL	≤ 0.585 FL		
	2 000 TORS		≤ 0.539 IPLV	≤ 0.400 IPLV	≤ 0.500 IPLV	≤ 0.380 IPLV		
Air cooled, absorption, single effect	All capacities	COP	≥ 0.600 FL	NA°	≥ 0.600 FL	NA ^c		
Water cooled absorption, single effect	All capacities	COP	≥ 0.700 FL	NA°	≥ 0.700 FL	NA ^c		
Absorption, double	All capacities	COP	≥ 1.000 FL	NAc	≥ 1.000 FL	NAc	AHRI 560	
effect, indirect fired	All capacities	COF	≥ 1.050 IPLV	INA	≥ 1.050 IPLV	IVA		
Absorption double effect	All capacities	COP	≥ 1.000 FL	NAc	≥ 1.000 FL	NA°		
direct fired	All capacities	COF	≥ 1.000 IPLV	NA.	≥ 1.050 IPLV	NA.		

Table 9: IECC 2018 Boiler minimum efficiency requirements (effective 7/1/2019)

Note Code of Federal Regulations for gas -fired hot water boilers manufactured after January 15, 2021 require <300,000Btuh hot water boilers to be 84% AFUE and <300,000 Btuh steam boilers to be 82% AFUE (10 CFR 432(e)(3)). This should be assumed baseline from 1/1/2022.

TABLE C403.3.2(5)
MINIMUM EFFICIENCY REQUIREMENTS: GAS- AND OIL-FIRED BOILERS

EQUIPMENT TYPE ⁸	SUBCATEGORY OR RATING CONDITION	SIZE CATEGORY (INPUT)	MINIMUM EFFICIENCY ^{d, 8}	TEST PROCEDURE
		< 300,000 Btu/h ^{f, g}	82% AFUE	10 CFR Part 430
	Gas-fired	≥ 300,000 Btu/h and ≤ 2,500,000 Btu/h ^b	80% E _t	10 CFR Part 431
Poilers, but water		> 2,500,000 Btu/ha	82% E _c	
Boilers, hot water		< 300,000 Btu/h ^g	84% AFUE	10 CFR Part 430
Oil-fired ^c	Oil-fired ^c	≥ 300,000 Btu/h and ≤ 2,500,000 Btu/h ^b	82% E _t	10 CFR Part 431
		> 2,500,000 Btu/ha	84% E _c	
	Gas-fired	< 300,000 Btu/h ^f	80% AFUE	10 CFR Part 430
	Gas-fired- all, except natural draft	≥ 300,000 Btu/h and ≤ 2,500,000 Btu/h ^b	79% E _t	
		> 2,500,000 Btu/ha	79% E _t	10 CFR Part 431
Boilers, steam Gas-fired-natural dr	Gas-fired-natural draft	≥ 300,000 Btu/h and ≤ 2,500,000 Btu/h ^b	77% E _t	10 CFR Part 431
		> 2,500,000 Btu/ha	77% E _t	
		< 300,000 Btu/h	82% AFUE	10 CFR Part 430
	Oil-fired ^c	≥ 300,000 Btu/h and ≤ 2,500,000 Btu/h ^b	81% E _t	10 CFR Part 431
		> 2,500,000 Btu/ha	81% E _t	

Table 10: IECC 2018 Warm-air Furnace minimum efficiency standards (effective 7/1/2019)

TABLE C403.3.2(4)

WARM-AIR FURNACES AND COMBINATION WARM-AIR FURNACES/AIR-CONDITIONING UNITS, WARM-AIR DUCT FURNACES AND UNIT HEATERS, MINIMUM EFFICIENCY REQUIREMENTS

EQUIPMENT TYPE	SIZE CATEGORY (INPUT)	SUBCATEGORY OR RATING CONDITION	MINIMUM EFFICIENCY ^{d, 9}	TEST PROCEDURE ^a
Warm-air furnaces,	< 225,000 Btu/h	_	80% AFUE or 80% <i>E^ct</i>	DOE 10 CFR Part 430 or ANSI Z21.47
gas fired	≥ 225,000 Btu/h	Maximum capacity ^c	80%E _t ^f	ANSI Z21.47
Warm-air furnaces, oil fired	< 225,000 Btu/h	_	83% AFUE or 80%E ^c t	DOE 10 CFR Part 430 or UL 727
	≥ 225,000 Btu/h	Maximum capacity ^b	81% <i>E_t^g</i>	UL 727
Warm-air duct furnaces, gas fired	All capacities	Maximum capacity ^b	80%E _c	ANSI Z83.8
Warm-air unit heaters, gas fired	All capacities	Maximum capacity ^b	80%E _c	ANSI Z83.8
Warm-air unit heaters, oil fired	All capacities	Maximum capacity ^b	80%E _c	UL 731

Table 11: IECC 2018 Water Heaters minimum performance (effective 7/1/2019)

TABLE C404.2 MINIMUM PERFORMANCE OF WATER-HEATING EQUIPMENT

EQUIPMENT TYPE	SIZE CATEGORY	SUBCATEGORY OR	PERFORMANCE	TEST
	(input)	RATING CONDITION	REQUIRED ^{a, b}	PROCEDURE
		Tabletop ^e , ≥ 20 gallons and ≤ 120 gallons	0.93 - 0.00132V, EF	
	≤ 12 kW ^d	Resistance ≥ 20 gallons and ≤ 55 gallons	0.960 - 0.0003V, EF	DOE 10 CFR Part 430
Water heaters, electric		Grid-enabled ^f > 75 gallons and ≤ 120 gallons	1.061 - 0.00168V, EF	
	> 12 kW	Resistance	(0.3 + 27/V _m), %/h	ANSI Z21.10.3
	≤ 24 amps and ≤ 250 volts	Heat pump > 55 gallons and ≤ 120 gallons	2.057 - 0.00113V, EF	DOE 10 CFR Part 430
Storage water heaters.	≤ 75,000 Btu/h	≥ 20 gallons and > 55 gallons	0.675 - 0.0015V, EF DOE 10 CFR Part	
		> 55 gallons and ≤ 100 gallons	0.8012 - 0.00078V, EF	DOE TO CPR Part 450
gas	> 75,000 Btu/h and ≤ 155,000 Btu/h	< 4,000 Btu/h/gal	80% E₁	ANSI 721.10.3
	> 155,000 Btu/h	< 4,000 Btu/h/gal	80% E₁	ANSI 221.10.3
	> 50,000 Btu/h and < 200,000 Btu/h°	≥ 4,000 (Btu/h)/gal and < 2 gal	0.82 - 0.00 19V, EF	DOE 10 CFR Part 430
Instantaneous water heaters, gas	≥ 200,000 Btu/h	≥ 4,000 Btu/h/gal and < 10 gal	80% Et	ANCI 724 40 2
	≥ 200,000 Btu/h	≥ 4,000 Btu/h/gal and ≥ 10 gal	80% E₁	ANSI Z21.10.3

Time of Sale: The baseline for this measure is a new replacement unit of the same system type as the existing unit, meeting the minimum standard efficiencies provided above.

Early replacement / Retrofit: The baseline for this measure is the efficiency of the *existing* heating, cooling and hot water equipment for the assumed remaining useful life of the existing unit, and a new baseline heating and cooling system for the remainder of the measure life (as provided in table above).

DEEMED LIFETIME OF EFFICIENT EQUIPMENT

The expected measure life of the ground source heat pump is assumed to be 25 years. 857

The expected measure life of the ground loop field is assumed to be 50 years. 858

For early replacement, the remaining life of existing equipment is assumed to be 6 years for ASHP and Central AC, 7 years for furnace, 8 years for boilers and GSHP, 859 and 25 years for electric resistance. 860

DEEMED MEASURE COST

New Construction and Time of Sale: Incremental costs of the Ground Source Heat Pump should be used. This would be the actual installed cost of the Ground Source Heat Pump, well drilling, building retrofit, and system commissioning costs (default of \$10,923 per ton), ⁸⁶¹ minus the assumed installation cost of the baseline equipment (\$1,316 per ton for ASHP, ⁸⁶² or \$12.43 per kBtu capacity for a new baseline efficient furnace or \$19.33 per kBtu capacity for a new efficient steam boiler or \$21.27 per kBtu capacity for a new efficient hot water boiler, ⁸⁶³ and \$1,539 per ton for new baseline chiller replacement ⁸⁶⁴).

Early Replacement: The actual installed cost of the Ground Source Heat Pump should be used (default cost for total system retrofit provided above). The assumed deferred cost (after 8 years) of replacing existing equipment with a new baseline unit is assumed to be \$1,316 per ton for a new baseline Air Source Heat Pump, or \$12.43 per kBtu capacity for a new baseline efficient furnace or \$19.33 per kBtu capacity for a new efficient steam boiler or \$21.27 per kBtu capacity for a new efficient hot water boiler and \$1,539 per ton for new baseline chiller replacement. This future cost should be discounted to present value using the nominal societal discount rate.

LOADSHAPE

Loadshape CO4 - Commercial Electric Heating (if replacing building with no existing cooling)

Loadshape C05 - Commercial Electric Heating and Cooling

Note for the purpose of cost effectiveness screening for a fuel switch scenario, the heating kWh increase and cooling kWh decrease should be calculated separately such that the appropriate loadshape (i.e., Loadshape C04 - Commercial Electric Heating and Loadshape C03 – Commercial Cooling respectively) can be applied.

COINCIDENCE FACTOR

The summer peak coincidence factor for cooling is provided in two different ways below. The first is used to estimate peak savings during the utility peak hour and is most indicative of actual peak benefits, and the second represents the *average* savings over the defined summer peak period, and is presented so that savings can be bid into PJM's

⁸⁵⁷ System life of indoor components as per US DOE estimates from the Office of Energy Efficiency & Renewable Energy. The ground loop has a much longer life, but the compressor and other mechanical components are the same as an ASHP.

⁸⁵⁸ U.S. DOE Office of Energy Efficiency & Renewable Energy, Energy Saver details and descriptions for Geothermal Heat Pumps ⁸⁵⁹ Assumed to be one third of effective useful life of replaced equipment.

⁸⁶⁰ Assume full measure life (16 years) for replacing electric resistance as we would not expect that resistance heat would fail during the lifetime of the efficient measure.

⁸⁶¹ Average calculated based on reviewing cost information received from Chicagoland GSHP installers.

⁸⁶² Average calculated from Energy Star and RSMeans Mechanical Cost Data 2015.

⁸⁶³ Average calculated based on RSMeans Mechanical Cost Data 2015.

⁸⁶⁴ Average calculated based on RSMeans Mechanical Cost Data 2015 for Scroll, air cooled condenser chillers.

capacity market. Both values provided are based on analysis of Itron eShape data for Missouri, calibrated to Illinois loads, supplied by Ameren.

```
CF_{SSP} = Summer System Peak Coincidence Factor for Commercial cooling (during system peak hour)
= 91.3% ^{865}

CF_{PJM} = PJM Summer Peak Coincidence Factor for Commercial cooling (average during peak period)
= 47.8% ^{866}
```

Algorithm

CALCULATION OF ENERGY SAVINGS

ELECTRIC ENERGY SAVINGS AND NATURAL GAS SAVINGS

Non-fuel switch measures:

```
 \Delta kWh = [Cooling savings] + [Heating savings] + [DHW savings]   Cooling Savings = (Capacity_{cool}*EFLH_{Cool}*(1/EER_{base}-1/EER_{GSHP}))/1000   Heating Savings = (Capacity_{Heat}*EFLH_{Heat}*(1/HSPF_{base}-1/(COP_{GSHP}*3.412)))/1000   DHW Savings = Elec_{DHW}*(\%DHW*((1/EF_{elecbase})*HotWaterUse_{Gallon}*\gamma Water*(Tout-Tin)*1/3412))
```

Fuel switch measures:

Fuel switch measures must produce positive total lifecycle fuel savings (i.e., reduction in Btus at the premises) in order to qualify. This is determined as follows (note for early replacement measures the lifetime savings should be calculated by calculating savings for the remaining useful life of the existing equipment and for the remaining measure life):

```
SiteEnergySavings (MMBTUs) = GasHeatReplaced + FurnaceFanSavings – GSHPSiteHeatConsumed + GSHPSiteCoolingImpact + GSHPSiteWaterImpact
```

```
GasHeatReplaced = (HeatLoad * 1/AFUE_{base}) / 1,000,000
```

FurnaceFanSavings = (FurnaceFlag * HeatLoad * 1/AFUE_{base} * F_e) / 1,000,000

GSHPSiteHeatConsumed = (HeatLoad * 1/COP_{GSHP})/ 1,000,000

GSHPSiteCoolingImpact = $(EFLH_{cool} * Capacity_{Cool} * (1/EER_{base} - 1/EER_{GSHP})/1000 * 3412)/1,000,000$

GSHPSiteWaterImpact_{Gas} = (%DHWDisplaced * ((1/EF_{Gas} * GPD * Household * 365.25 * γ Water * (T_{OUT} - T_{IN}) * 1.0) / 1,000,000

GSHPSiteWaterImpact_{Electric} = (%DHWDisplaced * ((1/EF_{Elec} * GPD * Household * 365.25 * γ Water * ($T_{OUT} - T_{IN}$) * 1.0 * 3412)/ 1,000,000

If SiteEnergySavings calculated above is positive, the measure is eligible.

The appropriate savings claim is dependent on which utilities are supporting the measure as provided in a table below:

⁸⁶⁵ Based on analysis of Itron eShape data for Missouri, calibrated to Illinois loads, supplied by Ameren. The AC load during the utility's peak hour is divided by the maximum AC load during the year.

⁸⁶⁶ Based on analysis of Itron eShape data for Missouri, calibrated to Illinois loads, supplied by Ameren. The average AC load over the PJM peak period (1-5pm, M-F, June through August) is divided by the maximum AC load during the year.

Measure supported by:	Electric Utility claims (kWh):	Gas Utility claims (therms):
Electric utility only	SiteEnergySavings * 1,000,000/3,412	N/A
Electric and gas utility (Note utilities may make alternative agreements to how savings are allocated as long as total MMBtu savings remains the same).	%IncentiveElectric * SiteEnergySavings * 1,000,000/3,412	%IncentiveGas * SiteEnergySavings * 10
Gas utility only	N/A	SiteEnergySavings * 10

Note for Early Replacement measures, the efficiency terms of the existing unit should be used for the remaining useful life of the existing equipment (6 years for ASHP and Central AC, 6 years for furnace, 8 years for boilers or GSHP, 15 years for electric resistance), and the efficiency terms for a new baseline unit should be used for the remaining years of the measure. See assumptions below.

Where:

Capacity_{cool} = Cooling Output Capacity of Ground Source Heat Pump (Btu/hr)

= Actual installed

EFLH_{cool} = Cooling Equivalent Full Load Hours

Dependent on building type and Existing Buildings or New Construction, provided in

section 4.4 HVAC End Use

EER_{Base} = Energy Efficiency Ratio (EER) of existing cooling unit (kBtu/hr / kW).

For early replacement, use actual EER rating for the remaining useful life of the existing equipment (6 years for ASHP and Central AC, 8 years for GSHP). If EER unknown but SEER available, convert using the equation:⁸⁶⁷ EERexist = (-0.02 * SEERexist²) + (1.12 *

SEERexist).

For TOS, NC, and the remaining measure life of early replacement, use minimum standard

efficiencies as specified in tables in 'Definition of Baseline Equipment' section.

EER_{GSHP} = Part Load Energy Efficiency Ratio efficiency of efficient GSHP unit⁸⁶⁸

= Actual installed

HeatLoad = Calculated heat load for the building

= EFLH_{Heat} * Capacity_{Heat}

Capacity_{Heat} = Heating Output Capacity of Ground Source Heat Pump (Btu/hr)

= Actual installed

EFLH_{Heat} = Heating Equivalent Full Load Hours of heat pump

Dependent on building type and Existing Buildings or New Construction,

provided in section 4.4 HVAC End Use

HSPF_{Base} = Heating System Performance Factor of baseline electric heating system (kBtu/kWh)

⁸⁶⁷ From Wassmer, M. (2003). A Component-Based Model for Residential Air Conditioner and Heat Pump Energy Calculations. Masters Thesis, University of Colorado at Boulder.

⁸⁶⁸ From Res GSHP measure of the IL-TRM: As per conversations with David Buss territory manager for Connor Co, the EER rating of an ASHP equate most appropriately with the full load EER of a GSHP.

For early replacement, use actual EER rating for the remaining useful life of the existing equipment (6 years for ASHP and Central AC, 8 years for GSHP or 15 years for electric resistance). For electric resistance, assume 3.41.869.

For TOS, NC, and the remaining measure life of early replacement, use minimum standard efficiencies as specified in tables in 'Definition of Baseline Equipment' section.

 COP_{GSHP}

= Part Load Coefficient of Performance of efficient GSHP⁸⁷⁰

= Actual installed

3.412

= Constant to convert the COP of the unit to the Heating Season Performance Factor

(HSPF)

Elec_{DHW}

= 1 if building has electric DHW

= 0 if building has non electric DHW

= 0 if one to one replacement of existing Ground Source Heat Pump

%DHW

= Percentage of total DHW load that the GSHP will provide

= Actual if known

= If unknown and if desuperheater installed, assume 44%⁸⁷¹

= 0% if no desuperheater installed

EFelecbase

= Energy Factor of baseline electric DHW

= Actual. If unknown or for new construction, assume federal standard as defined in applicable table in 'Definition of Baseline Equipment' section.

HotWaterUse_{Gallon} = Estimated annual hot water consumption (gallons)

- = Actual if possible to provide reasonable custom estimate. If not, two methodologies are provided to develop an estimate:
- 1. Consumption per usable storage tank capacity
 - = Capacity * Consumption/cap

Where:

Capacity

= Usable capacity of hot water storage tank in gallons

= Actual

Consumption/cap = Estimate of consumption per gallon of usable tank capacity, based on building type:⁸⁷²

Building Type ⁸⁷³	Consumption/Cap
Convenience	528
Education	568
Grocery	528

⁸⁶⁹ Electric resistance has a COP of 1.0 which equals 1/0.293 = 3.41 HSPF.

 871 Assumes that the desuperheater can provide two thirds of hot water needs for eight months of the year ($^{2/3}$ * $^{2/3}$ = 44%). Based on input from Doug Dougherty, Geothermal Exchange Organization.

⁸⁷⁰ As per Res GSHP measure.

⁸⁷² Methodology based on Cadmus analysis. Annual hot water usage in gallons based on CBECS (2012) and RECS (2009) consumption data of East North Central (removed outliers of 1,000 kBtuh or less) to calculate hot water usage. Annual hot water gallons per tank size gallons based on the tank sizing methodology found in ASHRAE 2011 HVAC Applications. Chapter 50 Service Water Heating. Demand assumptions (gallons per day) for each building type based on ASHRAE Chapter 50 and to LBNL White Paper. LBL-37398 Technology Data Characterizing Water Heating in Commercial Buildings: Application to End Use Forecasting. Assumes hot water heater efficiency of 80%.

⁸⁷³ According to CBECS 2012 "Lodging" buildings include Dormitories, Hotels, Motel or Inns and other Lodging and "Nursing" buildings include Assisted Living and Nursing Homes.

Building Type ⁸⁷³	Consumption/Cap
Health	788
Large Office	511
Large Retail	528
Lodging	715
Other Commercial	341
Restaurant	622
Small Office	511
Small Retail	528
Warehouse	341
Nursing	672
Multi-Family	894

2. Consumption per unit area by building type

= (Area/1000) * Consumption/1,000 sq.ft.

Where:

= Area in sq.ft that is served by DHW boiler Area

= Actual

Consumption/1,000 sq.ft. = Estimate of DHW consumption per 1,000 sq.ft. based on building type:874

Building Type ⁸⁷⁵	Consumption/1,000 sq.ft.
Convenience	4,594
Education	7,285
Grocery	697
Health	24,540
Large Office	1,818
Large Retail	1,354
Lodging	29,548
Other Commercial	3,941
Restaurant	44,439
Small Office	1,540
Small Retail	6,111
Warehouse	1,239
Nursing	30,503
Multi-Family	15,434

γWater = Density of water

= 8.33 pounds per gallon

= Tank temperature $\mathsf{T}_{\mathsf{out}}$

⁸⁷⁴ Methodology based on Cadmus analysis. Annual hot water usage in gallons based on CBECS (2012) and RECS (2009) consumption data of East North Central (removed outliers of 1,000 kBtuh or less) to calculate hot water usage. Annual hot water gallons per tank size gallons based on the tank sizing methodology found in ASHRAE 2011 HVAC Applications. Chapter 50 Service Water Heating. Demand assumptions (gallons per day) for each building type based on ASHRAE Chapter 50 and to LBNL White Paper. LBL-37398 Technology Data Characterizing Water Heating in Commercial Buildings: Application to End Use Forecasting. Assumes hot water heater efficiency of 80%.

⁸⁷⁵ According to CBECS 2012 "Lodging" buildings include Dormitories, Hotels, Motel or Inns and other Lodging and "Nursing" buildings include Assisted Living and Nursing Homes.

= 125°F

T_{in} = Incoming water temperature from well or municiplal system

= 50.7°F 876

1 = Heat Capacity of water (1 Btu/lb*°F)

3.412 = Conversion from Btu to kWh

AFUE_{base} = Baseline Annual Fuel Utilization Efficiency Rating.

For early replacement measures, use actual AFUE rating for the remaining useful life of

the existing equipment (6 years for furnace, 8 years for boilers).

For TOS, NC, and the remaining measure life of early replacement, use minimum standard

efficiencies as specified in tables in 'Definition of Baseline Equipment' section.

FurnaceFlag = 1 if system replaced is a gas furnace, 0 if not.

F_e = Furnace Fan energy consumption as a percentage of annual fuel consumption

 $=7.7\%^{877}$

EF_{GasBase} = Energy factor of Baseline natural gas DHW heater

= Actual. If unknown or New Construction, assume federal standard as defined in

applicable table in 'Definition of Baseline Equipment' section.

3412 = Btu per kWh

%IncentiveElectric = % of total incentive paid by electric utility

= Actual

%IncentiveGas = % of total incentive paid by gas utility

= Actual

⁸⁷⁶ Table 4 in Chen, et. al., "Calculating Average Hot Water Mixes of Residential Plumbing Fixtures", June 2020, reports a value of 50.7°F for inlet water temperature for U.S. Census Division 3.

 $^{^{877}}$ F_e is estimated using TRM models for the three most popular building types for programmable thermostats: low-rise office (10.2%), sit-down restaurant (8.6%), and retail – strip mall (4.4%). 7.7% reflects the average Fe of the three building types. See "Fan Energy Factor Example Calculation 2021-06-23.xlsx" for reference.

Non Fuel Switch Illustrative Examples

New Construction using ASHP baseline:

For example, a 10 ton closed loop unit with Part Load EER rating of 20 and Part Load COP of 4.4, with desuperheater installed, and with a 100 gallon electric water heater in an Assisted living building in Chicago:

```
ΔkWh = [120,000 * 1,457 * (1/11 – 1/20) / 1000] + [1,646* 120,000 * (1/11 – 1/(4.4*3.412)) / 1000] + [1 * 0.44 * ((1/0.9568 * (100*672) * 8.33 * (125-50.7) * 1)/3412)] 
= 7,153 + 4,800 +5,606 = 17,559 kWh
```

Early Replacement:

For example, a 10 ton closed loop unit with Part Load EER rating of 20 and Part Load COP of 4.4 and with desuperheater installed in in an Assisted living building in Chicago with a 100 gallon electric water heater, replacing an existing working Air Source Heat Pump with efficiency ratings of 8.2 EER and 7.7 HSPF:

ΔkWH for remaining life of existing unit (1st 8 years):

```
= [120,000 * 1,457 * (1/8.2 – 1/20) / 1000] + [1,646* 120,000 * (1/7.7 – 1/(4.4*3.412)) / 1000] + [1 * 0.44 * ((1/0.9568 * (100*672) * 8.33 * (125-50.7) * 1)/3412)]
= 12,580 + 12,495 +5606 = 30,681 kWh
```

ΔkWH for remaining measure life (next 17 years):

```
= [120,000 * 1,457 * (1/11 – 1/20) / 1000] + [1,646* 120,000 * (1/11 – 1/(4.4*3.412)) / 1000] + [1 * 0.44 * ((1/0.9568 * (100*672) * 8.33 * (125-50.7) * 1)/3412)]
= 7,153 + 4,800 +5,606 = 17,559 kWh
```

Fuel Switch Illustrative Example

[for illustrative purposes a 50:50 Incentive is used for joint programs]

Early Replacement fuel switch:

A 10 ton closed loop unit with Part Load EER rating of 20 and Part Load COP of 4.4 in an Assisted Living building in Chicago with a 100 gallon gas water heater replaces an existing working natural gas boiler with 75% efficiency and central AC of 9.5 EER, and desuperheater installed with natural gas existing DHW heater:

```
Fuel Switch Illustrative Example continued
          LifetimeGSHPSiteCoolingImpact = (((EFLH<sub>cool</sub> * Capacity<sub>Cool</sub> * (1/EER<sub>exist</sub> - 1/EER<sub>GSHP</sub>))/1000 * 3412) /
                              1,000,000 * 6 years) + (((EFLH_{cool} * Capacity_{Cool} * (1/EER_{base} - 1/EER_{GSHP}))/1000 * 3412) /
                              1,000,000 * 19 years)
         =(((120000 * 1,457 * (1/9.5 - 1/20)) / 1000 * 3412)/1,000,000 * 6) + (((120000 * 1,457 * (1/11 - 1/20)) / 1000 * 1,457 * (1/11 - 1/20)) / 1000 * 1,457 * (1/11 - 1/20)) / 1000 * 1,457 * (1/11 - 1/20))
          1000) * 3412)/1,000,000 * 19)
         = 661.5 MMBtu
         LifetimeGSHPSiteWaterImpact<sub>Gas</sub> = ((%DHWDisplaced * ((1/EF<sub>Gas</sub> * GPD * Household * 365.25 * γWater * (T<sub>OUT</sub>
                              -T_{IN}) * 1.0) / 1,000,000) * 25 years
        = (0.44 * (1/0.8 * (100*672) * 8.33 * (125-50.7) * 1) / 1,000,000) * 25
        = 571.9 MMBtu
LifetimeSiteEnergySavings (MMBTUs) = 6304.2 + 0 - 1122.3 + 661.5 + 571.9 = 6,415 MMBtu [Measure is eligible]
First 6 years:
SiteEnergySavings FirstYear (MMBTUs) = GasHeatReplaced + FurnaceFanSavings - GSHPSiteHeatConsumed +
                                        GSHPSiteCoolingImpact + GSHPSiteWaterImpact
          GasHeatReplaced
                                        = (HeatLoad * 1/AFUE<sub>exist</sub>) / 1,000,000
                   = (120,000 * 1,646 * 1/0.75) / 1,000,000
                   = 263.4 MMBtu
                                        = (FurnaceFlag * HeatLoad * 1/AFUE<sub>exist</sub> * F<sub>e</sub>) / 1,000,000
          FurnaceFanSavings
                   = 0 MMBtu
         GSHPSiteHeatConsumed = (HeatLoad * 1/COP<sub>GSHP</sub>) / 1,000,000
                    = (120,000 * 1,646 * 1/4.4)/ 1,000,000
                   = 44.9 MMBtu
         GSHPSiteCoolingImpact = ((EFLH<sub>cool</sub> * Capacity<sub>Cool</sub> * (1/EER<sub>exist</sub>- 1/EER<sub>GSHP</sub>))/1000 * 3412)/1,000,000
                    = ((120000 * 1,457 * (1/9.5 – 1/20)) / 1000 * 3412)/1,000,000
                    = 33.0 MMBtu
          GSHPSiteWaterImpact<sub>Gas</sub> = (%DHWDisplaced * ((1/EF<sub>Gas</sub> * GPD * Household * 365.25 * yWater * (T<sub>OUT</sub> - T<sub>IN</sub>) *
                                        1.0) / 1,000,000
                   = (0.44 * (1/0.8 * (100*672) * 8.33 * (125-50.7) * 1) / 1,000,000
                    = 22.9 MMBtu
         SiteEnergySavings FirstYear (MMBTUs) = 263.4 + 0 - 44.9 + 33 + 22.9 = 274.4 MMBtu
```

Fuel Switch Illustrative Example continued

Remaining 10 years:

SourceEnergySavings_PostAdj (MMBTUs) = GasHeatReplaced + FurnaceFanSavings – GSHPSourceHeatConsumed + GSHPSourceCoolingImpact + GSHPSourceWaterImpact

GasHeatReplaced = $(HeatLoad * 1/AFUE_{exist}) / 1,000,000$

= (120,000 * 1,646 * 1/0.8) / 1,000,000

= 246.9 MMBtu

FurnaceFanSavings = $(FurnaceFlag * HeatLoad * 1/AFUE_{exist} * F_e) / 1,000,000$

= 0 MMBtu

GSHPSiteHeatConsumed = (HeatLoad * 1/COP_{GSHP}) / 1,000,000

= (120,000 * 1,646 * 1/4.4)/ 1,000,000

= 44.9 MMBtu

GSHPSiteCoolingImpact = ((EFLH_{cool} * Capacity_{Cool} * (1/EER_{exist}— 1/EER_{GSHP}))/1000 * 3412)/1,000,000

= ((120000 * 1,457 * (1/11 - 1/20)) / 1000 * 3412)/1,000,000

= 24.4 MMBtu

GSHPSiteWaterImpact_{Gas} = (%DHWDisplaced * ((1/EF_{Gas} * GPD * Household * 365.25 * γ Water * (T_{OUT} – T_{IN}) * 1.0) / 1,000,000

= (0.44 * (1/0.8 * (100*672) * 8.33 * (125-50.7) * 1) / 1,000,000

= 22.9 MMBtu

SourceEnergySavings_PostAdj (MMBTUs) = 246.9 + 0 - 44.9 + 24.4 + 22.9 = 249.3 MMBtu

Savings would be claimed as follows:Measure supported by:	Electric Utility claims:	Gas Utility claims:
Electric utility only	First 6 years: 274.4 * 1,000,000/3412 = 80,422 kWh Remaining 10 years: 249.3 * 1,000,000/3412 = 73,066 kWh	N/A
Electric and gas utility	First 6 years: 0.5 * 274.4 * 1,000,000/3412 = 40,211 kWh Remaining 10 years: 0.5 * 249.3 * 1,000,000/3412 = 36,533 kWh	First 6 years: 0.5 * 274.4 * 10 = 1372 Therms Remaining 10 years: 0.5 * 249.3 * 10 = 1247 Therms
Gas utility only	N/A	First 6 years: 274.4 * 10 = 2744 Therms Remaining 10 years: 249.3 * 10

SUMMER COINCIDENT PEAK DEMAND SAVINGS

 $\Delta kW = (Capacity_{Cool} * (1/EERbase - 1/EER_{GSHP}))/1000 * CF$

Where:

CF_{SSP} = Summer System Peak Coincidence Factor for Central A/C (during system peak hour)

 $= 91.3\%^{878}$

CF_{PJM} = PJM Summer Peak Coincidence Factor for Central A/C (average during peak period)

 $=47.8\%^{879}$

New Construction or Time of Sale:

For example, a 10 ton closed loop unit with Full Load EER rating of 20:

 $\Delta kW_{SSP} = (120,000 * (1/11 - 1/20))/1000 * 0.913$

= 4.482kW

 $\Delta kW_{PJM} = (36,000 * (1/11 - 1/20))/1000 * 0.478$

= 2.347kW

Early Replacement:

For example, a 10 ton closed loop unit with Full Load 20 EER replaces an existing working Air Source Heat Pump with 8.2 EER:

 ΔkW_{SSP} for remaining life of existing unit (1st 8 years):

= (120,000 * (1/8.2 - 1/20))/1000 * 0.913

= 7.883 kW

ΔkW_{SSP} for remaining measure life (next 17 years):

= (120,000 * (1/11- 1/20))/1000 * 0.913

= 4.482kW

 ΔkW_{PJM} for remaining life of existing unit (1st 8 years):

= (120,000 * (1/8.2 - 1/20))/1000 * 0.478

= 4.127 kW

ΔkW_{PJM} for remaining measure life (next 17 years):

= (120,000 * (1/11 - 1/20))/1000 * 0.478

= 2.347kW

NATURAL GAS SAVINGS

Calculation provided together with Electric Energy Savings above.

⁸⁷⁸ Based on analysis of Itron eShape data for Missouri, calibrated to Illinois loads, supplied by Ameren. The AC load during the utility's peak hour is divided by the maximum AC load during the year.

⁸⁷⁹ Based on analysis of Itron eShape data for Missouri, calibrated to Illinois loads, supplied by Ameren. The average AC load over the PJM peak period (1-5pm, M-F, June through August) is divided by the maximum AC load during the year.

WATER AND OTHER NON-ENERGY IMPACT DESCRIPTIONS AND CALCULATION

N/A

DEEMED O&M COST ADJUSTMENT CALCULATION

N/A

COST EFFECTIVENESS SCREENING AND LOAD REDUCTION FORECASTING WHEN FUEL SWITCHING

This measure can involve fuel switching from gas to electric.

For the purposes of forecasting load reductions due to fuel switch GSHP projects; changes in site energy use at the customer's meter (using ΔkWh algorithm below) adjusted for utility line losses (at-the-busbar savings), customer switching estimates, NTG, and any other adjustment factors deemed appropriate, should be used.

The inputs to cost effectiveness screening should reflect the actual impacts on the electric and fuel consumption at the customer meter and, for fuel switching measures, this will not match the output of the calculation/allocation methodology presented in the "Electric Energy Savings" and "Natural Gas Savings" sections above. Therefore in addition to the calculation of savings claimed, the following values should be used to assess the cost effectiveness of the measure. For Early Replacement measures, the efficiency terms of the existing unit should be used for the remaining useful life of the existing equipment (6 years for ASHP and Central AC, 7 years for furnace, 8 years for boilers or GSHP, 15 years for electric resistance), and the efficiency terms for a new baseline unit should be used for the remaining years of the measure.

```
 \Delta Therms = [Heating Consumption Replaced] + [DHW Savings if existing natural gas DHW] \\ = [(HeatLoad * 1 AFUE_{base})/ 100,000] + [(1 - ElecDHW) * %DHW * (1/ EF_{GasBase} * HotWaterUse_{Gallon} * \gamma Water * (T_{OUT} - T_{IN}) * 1.0) / 100,000)]   \Delta KWh = [FurnaceFanSavings] - [GSHP heating consumption] + [Cooling savings] + [DHW savings if existing electric DHW] \\ = [FurnaceFlag * HeatLoad * 1/AFUE_{base} * F_e * 0.000293] - [(HeatLoad * (1/ COP_{GSHP} * 3.412))/1000] + [(EFLH_{cool} * Capacity_{Cool} * (1/EER_{base} - 1/EER_{GSHP}))/1000] + [ElecDHW * %DHW * ((1/EF_{ELEC} * HotWaterUse_{Gallon} * \gamma Water * (T_{OUT} - T_{IN}) * 1.0) / 3412)]
```

Illustrative Example of Cost Effectiveness Inputs for Fuel Switching:

For example, a 10 ton unit with Part Load EER rating of 20 and Part Load COP of 4.4 in an Assisted living building in Chicago with a 100 gallon gas water heater replaces an existing working natural gas boiler with 75% efficiency and air-cooled chiller of 9.5 EER. [Note the calculation provides the annual savings for the first 8 years of the measure life, an additional calculation (not shown) would be required to calculated the annual savings for the remaining life (years 9-25)]:

```
 \Delta \text{Therms} = & [\text{HeatLoad} * 1 \text{ AFUE}_{\text{base}}) / 100,000] + [(1 - \text{ElecDHW}) * \%\text{DHW} * (1/\text{EF}_{\text{GasBase}} * \text{HotWaterUse}_{\text{Gallon}} * \gamma \text{Water} * (T_{\text{OUT}} - T_{\text{IN}}) * 1.0) / 100,000)] \\ = & [(120,000 * 1,646 * 1/0.75)/100,000] + [((1 - 0) * 0.44 * (1/0.8 * (100*672) * 8.33 * (125-50.7) * 1)/100000)] \\ = & 2,634 + 229 \\ = & 2,863 \text{ therms} \\ \Delta \text{kWh} = & [\text{FurnaceFlag} * \text{HeatLoad} * 1/\text{AFUE}_{\text{base}} * F_{\text{e}} * 0.000293] - [(\text{HeatLoad} * (1/\text{COP}_{\text{GSHP}} * 3.412))/1000] + [(\text{EFLH}_{\text{cool}} * \text{Capacity}_{\text{Cool}} * (1/\text{EER}_{\text{base}} - 1/\text{EER}_{\text{GSHP}}))/1000] + [\text{ElecDHW} * \%\text{DHW} * ((1/\text{EF}_{\text{ELEC}} * \text{HotWaterUse}_{\text{Gallon}} * \gamma \text{Water} * (T_{\text{OUT}} - T_{\text{IN}}) * 1.0) / 3412)] \\ = & 0 - [(1646 * 120000 * (1/4.4 * 3.412))/1000] + [(1457 * 120000 * (1/11 - 1/20))/1000] + [0 * (0.44 * ((1/0.9568) * (100*672) * 8.33 * (125 - 50.7) * 1/3412))] \\ = & 0 - 153,168 + 7153 + 0 \\ = & -146,015 \text{ kWh} \end{aligned}
```

MEASURE CODE: CI-HVC-GSHP-V05-220101

REVIEW DEADLINE: 1/1/2025

4.4.45 Adsorbent Air Cleaning

DESCRIPTION

The Adsorbent Air Cleaning (AAC) measure installs modular adsorbent air cleaning devices ("AAC modules") into commercial forced air HVAC systems. These devices pass return air through adsorbent media which remove the gasphase contaminants carbon dioxide and species of volatile organic compounds (VOCs) from the return air, allowing it to be recirculated rather than removed from the building as exhaust and replaced with ventilation air. This allows HVAC system operators to substantially reduce the amount of outside air brought in for ventilation while still maintaining acceptable indoor air quality, resulting in heating and cooling energy savings. An energy penalty is incurred due to the operation of fans integrated within the AAC modules, as well as from integrated electric heaters used in a regeneration cycle which purges the adsorbent media of contaminants to allow them to be used again. Net energy savings are calculated and are equal to the cooling and heating energy savings due to reduced outdoor air minus the energy required to operate the AAC modules.

This measure serves the market for medium to large commercial and institutional buildings.

This measure is currently applicable to the following program types: NC, RF, DI. If applied to other program types, the measure savings should be verified.

DEFINITION OF EFFICIENT EQUIPMENT

Efficient equipment is defined as a commercial HVAC system which has AAC modules installed in the return airstream, with the number of modules determined by appropriate sizing calculations. The modules allow for a substantial reduction in the volume of outside air introduced to the building compared to systems without AAC modules.

DEFINITION OF BASELINE EQUIPMENT

Baseline equipment is a variable air volume HVAC system equipped with an integrated economizer and which does not have AAC modules installed. Heating is provided by either electricity, natural gas, or heat pump.

DEEMED LIFETIME OF EFFICIENT EQUIPMENT

The expected measure life for HVAC applications is 20 years. 880

DEEMED MEASURE COST

Actual measure costs should be used if available. If costs are not available, the deemed measure cost below can be used, which is based on a cost per cfm of supply air flow rate.⁸⁸¹

Unit	Material Cost / Unit (\$/cfm)	Labor Cost / Unit (\$/cfm)	Total Cost / Unit (\$/cfm)
Supply Air CFM	\$0.90	\$0.48	\$1.38

For example, the default deemed measure cost of installing the AAC measure in an HVAC system with a design supply air flow rate of 75,000 cfm is:

Deemed Measure Cost (\$) = 75,000 cfm * \$1.38/cfm = \$103,500

LOADSHAPE

For buildings with gas heat:

⁸⁸⁰ Expected lifetime based on median years of axial fans and dampers from the ASHRAE Equipment Life Expectancy Chart.

⁸⁸¹ Default measure cost is based on sales information and labor cost estimates provided by a major Original Equipment Manufacturer (OEM) of AAC units. The OEM's estimates are based on prior installation experiences and case studies.

Loadshape CO3 - Commercial Cooling

For buildings with electric heat:

Loadshape C05 - Commercial Electric Heating and Cooling

COINCIDENCE FACTOR

The concidence factor is assumed to be the PJM Summer Peak Coincidence Factor for Commercial Cooling:

 $CF_{PIM} = 47.8\%^{882}$

Algorithm

CALCULATION OF ENERGY SAVINGS

Savings associated with the Adsorbent Air Cleaning measure were derived from the results of a pilot study conducted in a commercial office building in Chicago during the 2019-2020 cooling and heating seasons. The building had a VAV system with economizer and electric heat. During the study, outdoor air rates were reduced according to the AAC module manufacturer's recommendations. Building cooling and heating loads associated with preconditioning outdoor air were continuously measured both with baseline and reduced outdoor air flow rates over a range of outdoor air temperatures and humidities. Statistical models were developed to predict energy and peak electric load savings as a function of outdoor air flow rate and outdoor air conditions. The models were then used to simulate energy use and peak load savings in other Illinois climate zones using TMY data.

In addition to monitoring cooling and heating energy, the pilot study also measured the electricity used to operate the AAC modules for the duration of the cooling and heating seasons. This energy penalty was subtracted from the cooling and heating load savings to calculate net savings.

ELECTRIC ENERGY SAVINGS

Identify the building's heating fuel. Electric energy savings will differ for buildings with natural gas, electric resistance, or electric heat pumps as a heating fuel.

For buildings with **natural gas** as a heating fuel, electric energy savings are:

 $\Delta kWh = \Delta V_{OA} * (NCLS / Cooling_{COP} - Annual Electric_{AAC})$

For buildings with **electric resistance** as a heating fuel, electric energy savings are:

 Δ kWh = Δ V_{OA} * (NCLS / Cooling_{COP} + NHLS – Annual Electric_{AAC})

For buildings with **electric heat pumps** as a heating fuel, electric energy savings are:

 $\Delta kWh = \Delta VOA * (NCLS / Cooling_{COP} + NHLS / Heating_{COP} - Annual Electric_{AAC})$

Where:

 ΔV_{OA} = reduction in minimum outside air flow in scfm due to incorporating an AAC module

= if the rate is unknown, calculate using the following equation:

 $\Delta V_{OA} = V_{supply} * F_{OA} * F_{R}$, where:

⁸⁸² Based on analysis of Itron eShape data for Missouri, calibrated to Illinois loads, supplied by Ameren. The average AC load over the PJM peak period (1-5pm, M-F, June through August) is divided by the maximum AC load during the year.

= design or operational peak supply air flow rate of air V_{supply}

handler in scfm

= operational minimum fraction of outside air in supply F_{OA}

airflow before installing AAC modules

= percentage reduction of outside air due to AAC modules F_R

= custom; if unknown, use 0.7 as a default⁸⁸³

NCLS (Normalized Cooling Load Savings)

= $\Delta kWh/\Delta scfm$ savings value for the appropriate climate zone in the table below:

Normalized Cooling Load Savings (kWh/cfm)						
Rockford –	Rockford – Chicago – Springfield – Mt. Vernon/Belleville – Marion					
Zone 1	Zone 2	Zone 3	Zone 4	Zone 5		
17.9	18.6	24.2	26.5	23.6		

NHLS (Normalized Heating Load Savings)

= $\Delta kWh/\Delta scfm$ savings value for the appropriate climate zone and F_{OA} in the table below:

	Normalized Heating Load Savings (kWh/cfm)				
F _{OA}	Rockford –	Chicago –	Springfield –	Mt. Vernon/Belleville –	Marion –
	Zone 1	Zone 2	Zone 3	Zone 4	Zone 5
0.10	2.24	1.13	1.09	0.76	0.95
0.15	3.32	1.94	2.14	1.72	1.81
0.20	3.90	2.44	2.76	2.28	2.37
0.25	4.31	2.80	3.09	2.53	2.68
0.30	4.54	3.05	3.25	2.68	2.85

CoolingCOP = seasonal average COP of building cooling plant. If unknown, use 4.0 as a default⁸⁸⁴

= seasonal average COP of heat pump. If unknown, use 2.5 as a default⁸⁸⁵ **Heating**_{COP}

Annual Electric_{AAC} = annual electricity consumed by AAC modules for the appropriate climate zone

AAC Electricity Consumption (kWh/cfm)						
Rockford –	ckford – Chicago – Springfield – Mt. Vernon/Belleville – Marion –					
Zone 1	Zone 2	Zone 3	Zone 4	Zone 5		
1.07	0.91	1.06	0.98	0.89		

885 The default heating COP value of 2.5 is an approximation representing an air-source heat pump of moderate efficiency.

⁸⁸³ The default value of 0.7 for FR is based on a survey of previous case studies which documented the field installation of AAC modules in existing HVAC systems.

⁸⁸⁴ The default cooling COP value of 4.0 is an approximation consistent with cooling analysis in the LEED rating system, and approximates a modern, moderate efficiency water-cooled chiller (COP = 6.0) with cooling tower and pump energy usage.

For example, office building in Climate Zone 3 is equipped with a VAV system with electric heat and has a cooling plant COP of 4.0, a design supply air flow rate of 50,000 scfm and an outdoor air ventilation rate of 10,000 scfm. Installing AAC modules will allow reduction of the outdoor air ventilation rate by 70%. In this case:

 $V_{supply} = 50,000 \text{ scfm}$

 $F_{OA} = 10,000 \text{ scfm} / 50,000 \text{ scfm} = 0.2$

 $F_R = 0.7$

 $\Delta V_{OA} = V_{supply} * F_{OA} * F_{R} = 50,000 \text{ scfm} * 0.2 * 0.7 = 7,000 \text{ scfm}$

Normalized Cooling Load Savings = 24.2 kWh/scfm (Climate zone 3, F_{OA} = 0.2)

Cooling_{COP} = 4.0

Normalized Heating Load Savings = 2.76 kWh/scfm (Climate zone 3, FoA = 0.2)

Annual Electric_{AAC} = 1.06 kWh/scfm (Climate zone 3)

 Δ kWh = Δ V_{OA} * (NCLS / Cooling_{COP} + NHLS – Annual Electric_{AAC})

= 7,000 scfm * (24.2 kWh/scfm / 4.0 + 2.76 kWh/scfm - 1.06 kWh/scfm)

= 54,250 kWh

SUMMER COINCIDENT PEAK DEMAND SAVINGS

 $\Delta kW = \Delta V_{OA} * (Normalized Peak Cooling Load Savings / Cooling_{COP}) * CF_{PJM}$

Where:

 $CF_{PJM} = 0.478$

Normalized Peak Cooling Load Savings

= $\Delta kW/\Delta scfm$ savings value for the appropriate combination of building type, climate zone, and measure scenario, as detailed in the table below

Normalized Peak Cooling Load Savings (kW/cfm)					
Rockford –	Chicago –	Springfield –	Mt. Vernon/Belleville –	Marion –	
Zone 1	Zone 2	Zone 3	Zone 4	Zone 5	
0.0259	0.0256	0.0296	0.0293	0.0283	

NATURAL GAS SAVINGS

Natural gas savings do not apply to buildings where electricity is the heating fuel. For buildings where natural gas is the heating fuel:

$$\Delta$$
therms = ΔV_{OA} * (NHLS / η) * 0.03412

Where:

η = efficiency of gas heating equipment. If unknown, use 0.78 as default.

0.03412 = therms per kWh. Conversion factor to convert kWh to therms

MEASURE CODE: CI-HVC-ADAC-V03-210101

4.4.46 Server Room Temperature Set back

DESCRIPTION

This measure involves adjusting existing thermostats or building automation systems for reduced cooling energy consumption and fan energy consumption in server room and/or data center spaces. Existing set points should be documented through an audit or retro-commissioning study. A maximum temperature adjustment of 95°F will limit significant increase in server fan power consumption.

This measure was developed to be applicable to the following program types: RF, DI

If applied to other program types, the measure savings should be verified.

DEFINITION OF EFFICIENT EQUIPMENT

The criteria for this measure is established by optimizing the cooling temperature setpoint with a commercial thermostat or building automation system, up to a maximum of 95°F, which is adjusted to meet or approach ASHRAE recommended standards for data center cooling.

DEFINITION OF BASELINE EQUIPMENT

The baseline for this measure is a commercial thermostat or building automation system that is currently controlling to cooling temperature setpoints that do not align with ASHRAE TC 9.9.

DEEMED LIFETIME OF EFFICIENT EQUIPMENT

The expected measure life of a programmable thermostat is assumed to be 8 years. 886 For the purposes of claiming savings for an adjustment of an existing thermostat, this is reduced to a 50% persistence factor to give a final measure life of 4 years. It is recommended that this assumption be evaluated by future energy measurement and verification activities.

DEEMED MEASURE COST

Actual labor costs should be used if the implementation method allows. If unknown the labor cost for this measure is assumed to be \$35.24 per thermostat, ⁸⁸⁷ as summarized in the following table.

Measure	Units	Materials	Labor	Total Cost (including O&P)	City Cost Index (Install Only)*	Total	Source
Adjust Temperature Set Points	4	\$0.00	\$5.95	\$6.55	134.5%	\$35.24	RS Means 2010 (pg 255, Section 23-09-8100)
* Chicago, IL - Division	n 23						

LOADSHAPE

Loadshape CO3 - Commercial Cooling

COINCIDENCE FACTOR

Since the server room is cooled 8760 hours, the summer peak coincidence factor is assumed to be 100%.

⁸⁸⁶ 8 years is based upon ASHRAE Applications (2003), Section 36, Table 3 estimate of 16 years for the equipment life, reduced by 50% to account for persistence issues.

⁸⁸⁷ RSMeans, "Instrumentation and Control for HVAC", Mechanical Cost Data, Kingston, MA: Reed Construction Data, 2010, pg. 255 & 632.

Algorithm

CALCULATION OF ENERGY SAVINGS

ELECTRIC ENERGY SAVINGS

 Δ kWh = Capacity * (1/EER) * EFLH * LF * %Savings * (T_{after} - T_{before})

Where:

Capacity = Capacity of the cooling equipment actually installed in kBtu per hour (1 ton of cooling

capacity equals 12 kBtu/hr)

= Actual

EER = Energy efficiency ratio of the equipment

= Actual

EFLH = Equivalent full load hours for cooling

= 8,760

LF = Load Factor,

= 65%888

%Savings = Deemed percent savings

= 4% per degree increase⁸⁸⁹

T_{after} = Space temperature setpoint after adjustment, maximum of 95°F

= Actual

T_{before} = Space temperature setpoint before adjustment

= Actual

SUMMER COINCIDENT PEAK DEMAND SAVINGS

 Δ kW = Capacity * (1/EER) * LF * %Savings * (T_{after} - T_{before}) * CF

Where:

CF = Summer Peak Coincidence Factor for measure

= 1.0

NATURAL GAS SAVINGS

N/A

WATER AND OTHER NON-ENERGY IMPACT DESCRIPTIONS AND CALCULATION

N/A

⁸⁸⁸ ASHRAE Technical Support Document, 4.2.3.2 "Estimate the Average Computer Server Heat Load", page 4-15.

⁸⁸⁹J. Brandon. "Going Green In The Data Center: Practical Steps For Your SME To Become More Environmentally Friendly. Processor", 29, Sept. 2007.

DEEMED O&M COST ADJUSTMENT CALCULATION

N/A

MEASURE CODE: CI-HVC-SRSB-V01-200101

4.4.47 Air Deflectors for Unit Ventilators – PROVISIONAL MEASURE

DESCRIPTION

Unit ventilators (UVs) are the primary means of space conditioning found in schools, meeting rooms, offices, and other areas where local codes require controlled ventilation based on occupancy density. UVs are capable of heating, cooling, and ventilating a space using steam, hot water, electric heating, chilled water, or remote direct expansion cooling.

UVs have historically been placed next to perimeter exterior windows to serve as a draft stop while also conditioning and ventilating the space. As building envelopes become tighter and windows become better insulated, the draft stop function of UVs has diminished while their positioning under large windows exacerbates unwelcome space heating effects. Air delivered upward from UVs does not mix well with air in the room and creates air stratification. Warmer air stays near ceilings and cooler air stagnates near floors. Longer equipment runtimes are now required to satisfy thermostat setpoints resulting in wasted energy.

Installing supply air deflectors for unit ventilators (ADUVs) improve air mixing and reduce stratification issues for UVs resulting in improved comfort and lower energy consumption. This product is applicable for ChildCare/Preschool, College/University, Elementary School, High School/Middle School, and Office – Low/Mid Rise with existing UVs.

In addition, deflectors should not be installed on unit on South facing walls as South-facing windows are known to have a higher solar gain, which naturally drives air convection in a room.

This measure was developed to be applicable to the following program types: RF, DI. If applied to other program types, the measure savings should be verified.

DEFINITION OF EFFICIENT EQUIPMENT

The efficient equipment consists of UVs on North, East or West facing walls with supply air deflectors mounted over existing unit ventilators utilizing an angled grille to direct airflow from the unit ventilator into the center of a room.

DEFINITION OF BASELINE EQUIPMENT

The baseline equipment is a UV located adjacent to exterior north, east, and west-facing perimeter windows with no existing technology to address air stratification installed. UVs located adjacent to south-facing perimeter windows are not eligible for this measure.

DEEMED LIFETIME OF EFFICIENT EQUIPMENT

While simple metal deflectors will last indefinitely, it is unknown whether they will remain effectively installed and/or transferred to new unit ventilators when they are replaced. The expected measure life is estimated at 20 years.

DEEMED MEASURE COST

The measure cost for retrofit or direct installation on an existing unit ventilator is assumed to be the full cost for materials and labor and is estimated at \$250 per unit. 890

N/A

COINCIDENCE FACTOR

N/A

⁸⁹⁰ The estimated per unit costs based on anecdotal discussion with multiple potential manufacturers.

Algorithm

CALCULATION OF ENERGY SAVINGS

ELECTRIC ENERGY SAVINGS

N/A

SUMMER COINCIDENT PEAK DEMAND SAVINGS

N/A

NATURAL GAS SAVINGS⁸⁹¹

Annual natural gas savings for this measure are deemed at 55 therms/yr per UV unit.

The measured savings are extrapolated to other climate zones of Illinois. The savings are extrapolated based on HDD stipulated in Illinois TRM v7.0.

Climate Zone	HDD	Formula: Deemed Natural Gas Savings * (HDD/HDD _{Chicago})	Natural Gas Savings (therms/yr)
1 (Rockford)	4,272	55 * (4,272/4,029)	58
2 (Chicago)	4,029	55 * (4,029/4,029)	55
3 (Springfield)	3,406	55 * (3,406/4,029)	46
4 (Belleville)	2,515	55 * (2,515/4,029)	34
5 (Marion)	2,546	55 * (2,546/4,029)	35

WATER AND OTHER NON-ENERGY IMPACT DESCRIPTIONS AND CALCULATION

N/A

DEEMED O&M COST ADJUSTMENT CALCULATION

N/A

MEASURE CODE: CI-HVC-ADUV-V01-200101

⁸⁹¹ Hardik Shah and Feibi Yuan, "Project #1113: Air Deflector for Unit Ventilator (ADUV) Interim Pilot Assessment Public Report," Gas Technology Institute for Nicor Gas Company, Emerging Technology Program. October 29, 2018. The % savings was adjusted from 16.9% to 12% based on averaging the North orientation result, with two times the East (assuming East and West is comparable).

4.4.48 Small Commercial Thermostats

DESCRIPTION

This measure characterizes the energy savings from the installation of either a Programmable or an advanced Thermostat to reduce heating and cooling consumption in a small commercial building.

The thermostat must be installed to control a single-zone HVAC system. This measure is limited to packaged HVAC units 10 tons or less. This measure should not be used when HVAC systems are being replaced, in new construction and whenever code compliance is required.

The savings associated with small commercial installations of thermostats had not been well evaluated at the time this measure was created for TRM Version 8.0. In the absence of assumptions specific to small commercial customers, the percent savings derived from Illinois Residential evaluations were used. In version 9.0 the cooling savings percentage was updated based on research conducted on small commercial programmable thermostat applications. ⁸⁹² In CY2020, additional research was performed to support a potential update to the heating savings percentage. The results did not provide a sufficient statistically significant basis for changing the current assumption.

Note that while these devices and service could potentially be used as part of a demand response program, the costs, delivery, impacts, and other aspects of DR-specific program delivery are not included in this characterization at this time, though they could be added in the future.

This measure was developed to be applicable to the following program types: TOS, RF, DI.

If applied to other program types, the measure savings should be verified.

DEFINITION OF EFFICIENT EQUIPMENT

The criteria for this measure are established by replacement of a manual-only thermostat, with one that has the capability to establish a schedule of time and/or temperature setpoints, or replacement of a programmable thermostat with an Advanced Thermostat.

DEFINITION OF BASELINE EQUIPMENT

The baseline is assumed to be a manual or programmable thermostat.

DEEMED LIFETIME OF EFFICIENT EQUIPMENT

The expected measure life is assumed to be 11 years. 893

DEEMED MEASURE COST

For DI and other programs for which installation services are provided, the actual material, labor, and other costs should be used. If unknown then the average incremental cost for the new installation measure is assumed to be \$175.

LOADSHAPE

Loadshape C05 - Commercial Electric Heating and Cooling, or

Loadshape C03 - Commercial Cooling

⁸⁹² See "Small Commercial Thermostats Research," memorandum from Guidehouse to ComEd dated May 15, 2020.

⁸⁹³ Based on 2017 Residential Smart Thermostat Workpaper, prepared by SCE and Nest for SCE (Work Paper SCE17HC054, Revision #0). Estimate ability of smart systems to continue providing savings after disconnection and conduct statistical survival analysis which yields 9.2-13.8 year range.

COINCIDENCE FACTOR

In the absence of conclusive results from empirical studies on peak savings, the TAC agreed to a temporary assumption of 50% of the cooling coincidence factor, acknowledging that while the savings from the Thermostat will track with the cooling load, the impact during peak periods may be lower. This is an assumption that could use future evaluation to improve these estimates.

 CF_{SSP} = Summer System Peak Coincidence Factor for Commercial cooling (during system peak hour)

 $=45.7^{894}$

 CF_{PJM} = PJM Summer Peak Coincidence Factor for Commercial cooling (average during peak period)

= 23.9% 895

Algorithm

CALCULATION OF ENERGY SAVINGS

ELECTRIC ENERGY SAVINGS

Heating savings are provided based upon the percentage savings from the Residential version of this measure. Cooling savings are based on research on small commercial programmable thermostat installations. Future research on heating savings percentages for small commercial applications, and heating and cooling savings percentages for Advanced Thermostat applications, should be used to improve this assumption.

> ΔkWh^{896} $= \Delta kWh_{heating} + \Delta kWh_{cooling}$

= (%ElecHeat * kBtu/hr_{heat} * 1/HSPF * EFLH_{heat} * Heating_Reduction * BAF) + ((1 $\Delta kWh_{\text{heating}}$

- %ElecHeat) * ΔTherms * F_e * 29.3)

 ΔkWh_{cool} = kBtu/hr_{cool} * 1/SEER * EFLH_{cool} * Cooling Reduction * BAF

Where:

%ElecHeat = Percentage of heating savings assumed to be electric

= 1 if electric heat, 0 if gas heat. If unknown assumu 0.08⁸⁹⁷.

= capacity of the heating equipment in kBtu per hour. kBtu/hr_{heat}

= Actual. If unknown assume 114.5898

HSPFbase = Heating Seasonal Performance Factor of the baseline equipment

= Actual, if unknown assume Code base

= Heating mode equivalent full load hours in Existing Buildings are provided in section 4.4 **EFLH**_{heat}

HVAC End Use.

⁸⁹⁴ Based on analysis of Itron eShape data for Missouri, calibrated to Illinois loads, supplied by Ameren. The AC load during the utility's peak hour is divided by the maximum AC load during the year. Multiplied by 50%.

⁸⁹⁵ Based on analysis of Itron eShape data for Missouri, calibrated to Illinois loads, supplied by Ameren. The average AC load over the PJM peak period (1-5pm, M-F, June through August) is divided by the maximum AC load during the year. Multiplied by 50%.

⁸⁹⁶ Electrical savings are a function of both heating and cooling energy usage reductions. For heating this is a function of the percent of electric heat (heat pumps) and fan savings in the case of a natural gas furnace.

⁸⁹⁷ Based on percentage of customers in ComEd Small Business Thermostat program with electric heat.

⁸⁹⁸ Average capacity of 705 installs of thermostats in Ameren Illinois territory installed from 2015-2020.

Heating_Reduction = Assumed percentage reduction in total building heating energy consumption

due to thermostat

= 8.8% 899

ΔTherms = Therm savings if Natural Gas heating system

= See calculation in Natural Gas section below

F_e = Furnace Fan energy consumption as a percentage of annual fuel consumption

 $= 7.7\%^{900}$

= kWh per therm

kBtu/hr_{cool} = capacity of the cooling equipment actually installed in kBtu per hour (1 ton of cooling

capacity equals 12 kBtu/hr)

= Actual. If unknown assume 61.0⁹⁰¹

SEER = Seasonal Energy Efficiency Ratio of the cooling equipment

= Actual, is unknown assume Code base

EFLH_{cool} = Equivalent Full Load Hours for cooling in Existing Buildings are provided in section 4.4

HVAC End Use.

Cooling_Reduction = Average percentage reduction in total building cooling energy consumption

due to installation of thermostat:

 $= 17.7\%^{902}$

BAF = Baseline adjustment factor.

= 1.0, if the baseline thermostat was manual type

⁸⁹⁹ Assumed equal to assumption for Residential Advanced Thermostats with manual thermostat baseline, before adding savings from Thermostat Optimization (which is not applicable to small commercial customers). Note that a Guidehouse billing study in CY2020 did not find a statistically significant basis for adjusting this assumption for commercial applications, see "Small Commercial Thermostats TRM Research" memo. April 21, 2021.

Estimates of heating and cooling reduction factors are based on consumption data analyses with matching to non-participants and are therefore net with respect to participant spillover and between net and gross with respect to free ridership. Like all consumption data analyses, they are gross with respect to non-participant spillover. For more detail, see Table 5-3 in Volume 4 of the IL-TRM. Consistent with Section 7.2 of the Illinois EE Policy Manual, applicable net-to-gross adjustments to these factors will be determined as part of the annual SAG net-to-gross process.

 $^{^{900}}$ F_e is estimated using TRM models for the three most popular building types for programmable thermostats: low-rise office (10.2%), sit-down restaurant (8.6%), and retail – strip mall (4.4%). 7.7% reflects the average Fe of the three building types. See "Fan Energy Factor Example Calculation 2021-06-23.xlsx" for reference.

⁹⁰¹ Average capacity of 639 installs of thermostats on units <=10tons in Ameren Illinois territory installed from 2015-2020 and 706 installs on units <=10tons in ComEd territory in 2021.

⁹⁰² Based on research conducted by Guidehouse on a sample of IL Small Commercial programmable thermostat installations, which found a range of savings values depending on the modeling assumptions used. Guidehouse recommended selecting the midpoint of this range, which it deemed preferable to continuing to rely on Residential assumptions, while also accounting for the relative uncertainties involved. See "Small Commercial Thermostats Research" memo completed in 2020.

Estimates of heating and cooling reduction factors are based on consumption data analyses with matching to non-participants and are therefore net with respect to participant spillover and between net and gross with respect to free ridership. Like all consumption data analyses, they are gross with respect to non-participant spillover. For more detail, see Table 5-3 in Volume 4 of the IL-TRM. Consistent with Section 7.2 of the Illinois EE Policy Manual, applicable net-to-gross adjustments to these factors will be determined as part of the annual SAG net-to-gross process.

= 0.6, if the baseline thermostat was programmable type 903

= 0.8, if the baseline is unknown⁹⁰⁴

SUMMER COINCIDENT PEAK DEMAND SAVINGS

ΔkW = kBtu/hr_{cool} * 1/EER * Cooling_Reduction * BAF * CF

Where:

EER = Energy Efficiency Ratio of the equipment

= Actual, if unknown assume current Code. For air-cooled units < 65 kBtu/hr, assume the following conversion from SEER to EER for calculation of peak savings: 905

 $EER = (-0.02 * SEER^2) + (1.12 * SEER)$

CF_{SSP} = Summer System Peak Coincidence Factor for Commercial cooling (during system peak hour)

 $=45.7^{906}$

CF_{PJM} = PJM Summer Peak Coincidence Factor for Commercial cooling (average during peak period)

 $= 23.9\%^{907}$

Other variables as provided above.

NATURAL GAS SAVINGS

ΔTherms = ((1 - %ElectricHeat) * EFLH_{heat} * Capacity * 1/AFUE * Heating_Reduction * BAF)/
100,000Btu/Therm

Where:

Capacity = Nominal Heating Input Capacity (Btu/hr) of heating system

= Actual

AFUE = Annual Fuel Utilization Efficiency Rating

= Actual, if unknown assume code baseline.

⁹⁰³ This factor represents the ratio of thermostat adjustment savings to thermostat replacement savings. It is based on actual thermostat algorithm data (i.e., degrees of setback, hours values, fan modes) from two years of ComEd AirCare Plus Program data (PY9+ and CY2018), including 382 thermostat adjustment installations and 3,847 thermostat replacement installations. An analysis of the data showed that on average, thermostat adjustments saved 61% and 59% of the thermostat replacement cooling savings and heating savings, respectively. For simplicity, a value of 0.6 was selected for both cooling and heating savings adjustment. See IL TRM Workpaper "4.4.48 Small Commercial Thermostats", Guidehouse, 6/23/2021 for details.

⁹⁰⁴ Review of ComEd's 2020 Baseline Study and 2019-2020 Program Data indicates that approximately half of installs are in buildings with existing manual thermostats, and half with existing programmable thermostats.

 ⁹⁰⁵ Based on Wassmer, M. (2003). A Component-Based Model for Residential Air Conditioner and Heat Pump Energy
 Calculations. Masters Thesis, University of Colorado at Boulder. Note this is appropriate for single speed units only.
 906 Based on analysis of Itron eShape data for Missouri, calibrated to Illinois loads, supplied by Ameren. The AC load during the utility's peak hour is divided by the maximum AC load during the year. Multiplied by 50%.

⁹⁰⁷ Based on analysis of Itron eShape data for Missouri, calibrated to Illinois loads, supplied by Ameren. The average AC load over the PJM peak period (1-5pm, M-F, June through August) is divided by the maximum AC load during the year. Multiplied by 50%.

Other variables as provided above.

WATER AND OTHER NON-ENERGY IMPACT DESCRIPTIONS AND CALCULATION

N/A

DEEMED O&M COST ADJUSTMENT CALCULATION

N/A

MEASURE CODE: CI-HVC-THST-V03-220101

4.4.49 Boiler Chemical Descaling

DESCRIPTION

The measure is for a non-residential hot water or steam boiler serving process loads or one that provides space heating. Even with careful and precise water treatment in a boiler system, mineral scales are formed over time due to the high pressure and heat. Boiler scale is typically calcium, carbon, iron and silica particle deposits that form on the boiler tubes. Scale creates a problem because it typically possesses a thermal conductivity, an order of magnitude less than the corresponding value for bare steel. Even thin layers of scale serve as an effective insulator and inhibit heat transfer. The result is overheating of boiler tube metal, tube failures, and loss of energy efficiency.

De-scaling a boiler system will improve boiler efficiency by removing mineral scale build up on boiler tubes. Descaling is done either through mechanical or chemical cleaning techniques. There are several limitations to mechanical cleaning, namely firetube boilers cannot be mechanically cleaned. Depending on the size of the boiler, it can take up to a week to mechanically clean the tubes. This measure applies to chemical de-scaling, which is an efficient alternative, since it is not plagued by these limitations. The procedure typically involves the boiler being emptied and taken off-line, following which, the correct chemical solution ratio is pumped through the boiler system for four to eight hours.

This measure was developed to be applicable to the following program types: RF. If applied to other program types, the measure savings should be verified.

DEFINITION OF EFFICIENT EQUIPMENT

To qualify for this measure, the facility must, as applicable, complete the chemical de-scaling by an approved technician and be NSF/ANSI/CAN 60 compliant. 908

The efficient equipment is a boiler system which has been de-scaled using a chemical solution. After the cleaning is complete, the personnel have to ensure that all safety checks are completed including checks for leaks. Lastly, any remains of the descaling chemical solution have to be eliminated from the tubes by flushing the system with water and a blowdown.

DEFINITION OF BASELINE EQUIPMENT

The baseline condition is a boiler system that is compromised by scale build up.

DEEMED LIFETIME OF EFFICIENT EQUIPMENT

The lifetime of this measure varies based on the location of the site in Illinois. It has been established that the rate of scale buildup in hydronic systems is directly dependent on the hardness of the supply water (the amount of dissolved Calcium, Magnesium and Iron). Based on an analysis of water supply composition in Illinois, the estimated life of measure(in years) before requiring de-scaling is listed below:

Climate Zone	Measure Life of De-scaling	
Rockford	2	
Chicago	6	

⁹⁰⁸ NSF/ANSI/CAN 60 Standard: "If you manufacture, sell or distribute water treatment chemicals in North America, your products are required to comply with NSF/ANSI/CAN 60: Drinking Water Treatment Chemicals – Health Effects by most governmental agencies that regulate drinking water supplies."

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⁹⁰⁹ 'Study on Benefits of Removal of Water Hardness (Calcium and Magnesium Ions) from a Water Supply', Battelle Memorial Institute, accessed April 2020.

⁹¹⁰ The Water Quality Reports from 'Illinois American Water' were analyzed for all five TRM zones in Illinois. Based on the water hardness level and Iron content, a correlation was made to the estimated usage of hydronic equipment before de-scaling is required. See page v of 'Study on Benefits of Removal of Water Hardness (Calcium and Magnesium Ions) from a Water Supply', Battelle Memorial Institute and "Water Quality Summary.xlsx" for reference.

Climate Zone	Measure Life of De-scaling	
Springfield	2	
Belleville	3	
Marion	3	

DEEMED MEASURE COST

The cost of this measure is estimated to be \$378/MMBtu/hr per boiler.911

LOADSHAPE

N/A

COINCIDENCE FACTOR

N/A

Algorithm

CALCULATION OF ENERGY SAVINGS

ELECTRIC ENERGY SAVINGS

N/A

SUMMER COINCIDENT PEAK DEMAND SAVINGS

N/A

NATURAL GAS SAVINGS

ΔTherms = (Capacity * EFLH * %Ei) / 100,000

Where:

Capacity = Nominal Heating Input Capacity Boiler Size (Btu/hr) for boiler unit

= Actual

EFLH = Equivalent Full Load Hours for heating in Existing Buildings are provided in section 4.4

HVAC End Use. For process loads, use custom hours.

%Ei = Percent efficiency improvement from chemical descaling

= Dependent on system pressure and estimate of scale thickness. If unknown assume

normal.912

⁹¹¹ Averaged from quotes from two chemical de-scaling solution manufacturers. Quote based on one day service with two personnel, including circulating pumps, tank assembly and other necessary fittings. Quotes based on pilot project study done by Nicor Gas Emerging Technology Program and Gas Technology Institute (GTI), "Descaling of Steam Boiler Systems", 2019-2020. A 20% RYDLYME solution is assumed for cost, based on the pilot.

⁹¹² Estimates based on pilot project study done by Nicor Gas Emerging Technology Program and Gas Technology Institute (GTI), "Descaling of Steam Boiler Systems", 2019-2020, and review of the following studies:

^{&#}x27;Clean Firetube Boiler Waterside Heat Transfer Surfaces', U.S. Department of Energy, April 2012.

^{&#}x27;Energy Conservation Program Guide for Industry and Commerce', NBS Handbook 115 Supplement 1, U.S. Department of Energy, December 1975, accessed April 2020.

	Efficiency Improvement (%Ei)		
Scale Thickness (inches)	Low Pressure (15psig and below)	High Pressure (above 15psig)	
	Applications	Applications	
Low (≤1/64)	1%	1.6%	
Normal (≥1/32 & ≤ 3/64)	2.5%	3.9%	
High (≥1/16)	3.9%	6.2%	

100,000 = Converts Btu to Therms

For example, a 10,000 MBH firetube steam boiler in a Manufacturing facility in Rockford. The scaling on the tubes was estimated to be of 'normal' thickness and the steam supply was 'low pressure' at 15 psig.

$$\Delta$$
Therms = (Capacity * EFLH * %Ei) / 100,000

= (10,000,000 * 1,048 * 0.025) / 100,000

= 2,620 Therms

WATER AND OTHER NON-ENERGY IMPACT DESCRIPTIONS AND CALCULATION

N/A

DEEMED O&M COST ADJUSTMENT CALCULATION

N/A

MEASURE CODE: CI-HVC-BCHD-V01-210101

4.4.50 Electric Chillers with Integrated Variable Speed Drives

DESCRIPTION

This measure relates to the installation of a new electric chiller(s) equipped with variable speed drives (VSDs) and meeting the efficiency standards presented below. This measure could relate to new construction, or the installation of a new system in an existing building (i.e. time of sale). Multiple-chiller applications as specified by building type can be assessed with this methodology. The characterization is specifically designed for centrifugal chillers with magnetic bearings/ceramic bearing (oilless) and VSDs, centrifugal chiller with VSDs, and screw chillers with VSDs. All the chillers in this characterization are water cooled. Oilless bearing VSD and centrifugal VSD chillers included in this characterization are up to 1,250 tons in nominal capacity, per chiller. Screw VSD chillers included in this characterization are up to 550 tons in nominal capacity, per chiller.

DEFINITION OF EFFICIENT EQUIPMENT

In order for this characterization to apply, the efficient equipment is assumed to exceed either Path A or Path B efficiency requirements defined in the table below:

Turne	Tono	Full Load	l kW/ton	Caumaa
Type	Tons	Path A	Path B	Source
Screw	<75 tons	0.750	0.780	IECC 2018
Screw	75-150 tons	0.720	0.750	IECC 2018
Screw	150-300 tons	0.660	0.680	IECC 2018
Screw	300-600 tons	0.610	0.625	IECC 2018
Screw	>600 tons	0.560	0.585	IECC 2018
Scroll	<75 tons	0.750	0.780	IECC 2018
Scroll	75-150 tons	0.720	0.750	IECC 2018
Scroll	150-300 tons	0.660	0.680	IECC 2018
Scroll	300-600 tons	0.610	0.625	IECC 2018
Scroll	>600 tons	0.560	0.585	IECC 2018
Centrifugal	0-150 tons	0.610	0.695	IECC 2018
Centrifugal	150-300 tons	0.610	0.635	IECC 2018
Centrifugal	300-400 tons	0.560	0.595	IECC 2018
Centrifugal	400-600 tons	0.560	0.585	IECC 2018
Centrifugal	>600 tons	0.560	0.585	IECC 2018

DEFINITION OF BASELINE EQUIPMENT

In order for this characterization to apply, the baseline equipment is assumed to meet the efficiency requirements within the IECC code in effect on the date of the building permit (if unknown assume IECC 2018 provided above).

DEEMED LIFETIME OF EFFICIENT EQUIPMENT

The expected measure life is assumed to be 23 years. 913

DEEMED MEASURE COST

The incremental capital cost for this measure is provided below. 914

⁹¹³ As recommended in Navigant "ComEd Effective Useful Life Research Report", May 2018. (EUL_Summary_10-1-08.xls)

⁹¹⁴ Based on chiller manufacturer provided data

Water-Cooled Centrifugal Chiller Incremental Costs (\$/Ton)				
Composite (Toma)	Efficiency kW/ton (Full Load)			
Capacity (Tons)	0.6	0.58	0.54	
100	\$62	\$99	\$172	
150	\$42	\$66	\$115	
200	\$31	\$49	\$86	
300	N/a	N/a	\$55	
600	N/a	N/a	\$22	

LOADSHAPE

Loadshape CO3 - Commercial Cooling

COINCIDENCE FACTOR

CFssp = Summer System Peak Coincidence Factor for Commercial cooling (during system peak hour) = 91.3% 915

 CF_{PJM} = PJM Summer Peak Coincidence Factor for Commercial cooling (average during peak period) = $47.8\%^{916}$

Algorithm

CALCULATION OF ENERGY SAVINGS

The measure uses run hours, chiller(s) size, baseline and proposed system efficiencies to calculate annual cooling savings in kWh and demand in kW. The tables with these values are included in the reference section of this measure. Run hours by building type and climate zone were calculated using EnergyPlus/OpenStudio models and the corresponding cooling loads were extracted. The cooling loads were extracted from the EnergyPlus/OpenStudio models based upon the DOE Prototype Buildings described in NREL's "U.S. Department of Energy Commercial Reference Building Models of the National Building Stock" and a calibration log file that documents all of the variations made to each model to get them calibrated is provided in "ILCalibration-Log_2019-08-27.xlsx". These documents and all the models are available on the SharePoint site.

Run hours were calculated based on the sum of the cooling coil loads from the EnergyPlus/OpenStudio models and were reduced based on airside-economizer setpoints for the commercial buildings. These setpoints are referenced in Table 1. Run hours by climate zone and building type are found in Table 2.

System efficiencies were developed for each applicable building type. First, the baseline chiller efficiency was developed. Baseline chiller selection was based on chiller size for the associated DOE prototype building and was defined by the peak load and modeling guidelines. Table 3 summarizes these modeling guidelines. The chillers were designed with 1.15 capacity factor. 917 Baseline chiller types are identified for all five climate zones according to building type and can be found in Table 4.

Chilled water control strategies were also established for the energy models including condenser water reset and chilled water reset. The parameters for the reset strategies are found in Table 5 and Table 6. Chillers were staged on with the above referenced air-side economizer settings or were staged off if found to meet minimum thresholds for the baseline chiller technology. These minimum thresholds are found in Table 7. The model performance on the baseline curves did not match those of actual performance data at low loads and lower entering condenser water

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⁹¹⁵ Based on analysis of Itron eShape data for Missouri, calibrated to Illinois loads, supplied by Ameren. The AC load during the utility's peak hour is divided by the maximum AC load during the year.

⁹¹⁶ Based on analysis of Itron eShape data for Missouri, calibrated to Illinois loads, supplied by Ameren. The average AC load over the PJM peak period (1-5pm, M-F, June through August) is divided by the maximum AC load during the year.

⁹¹⁷ S. Goel, M. Rosenberg, C. Eley, "ANSI/ASHRAE/IES Standard 90.1-2016 Performance Rating Method Reference Manual," September 2017, page 3.222.

temperatures. The best available curves for baseline chiller performance are from the 2016 Nonresidential Alternative Calculation Method (ACM) Reference Manual. Upon research, these coefficients were made using chillers that met the ASHRAE 90.1 2010 minimum requirements for baseline chiller performance. Understanding this, as a conservative approach, the better performing coefficients of the two were used for the lower loads and lower condenser water temperatures offset by the differential in the peak operating kW of the modeled chillers. Condenser water temperature was determined using a 10°F cooling tower approach, 918 with a maximum temperature of 85°F.

For modeling purposes, the chillers were modeled meeting energy efficiency requirements of the IECC 2018. The oilless bearing VSD and other VSD chiller efficiencies and part load data were provided by multiple chiller manufacturers. This data was used to develop the part load curves for the high efficiency oilless bearing VSD and integrated centrifugal VSD chillers. 919 DOE2.2 performance curves were used to model the baseline chiller part load performance. 920

Chiller performance was calculated for all hours of cooling for each applicable building type. 921 An average performance for the entire year was calculated for the baseline systems as well as high efficiency chiller systems. High efficiency chillers were replaced individually to develop savings performance characteristics for buildings with mixed chillers of varying efficiency. The intent for the chiller performance curves is to indicate system performance for each modeled scenario. Each modeled scenario was combined into an annualized performance based on chiller size and type. As the proposed chiller models were developed for above and below 500 tons for oilless bearing and VSD chillers and under 550 tons for the VSD screw, these thresholds were used to define the performance break points for averaging. Chillers over 1,250 tons would not be applicable to this characterization and measure savings would need to be verified.

ELECTRIC ENERGY SAVINGS

Energy efficiency savings:

ΔkWH = Tons * ((Baseline Chiller Efficiency) – (Proposed Chiller Efficiency)) * Run Hours

Where:

Tons = total chiller nominal cooling capacity being replaced in tons (note: 1

ton is 12,000 Btu/hr)

= Actual installed

Baseline Chiller Efficiency = annualized efficiency of baseline chiller as found the following table 922

Baseline kW/ton	MBC	VSD	VSD Screw
Baseline < 500 tons	0.52887	0.52887	
Baseline 500-1000 tons	0.55293	0.55293	
Baseline < 550 tons			0.51316

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⁹¹⁸ S. Goel, M. Rosenberg, C. Eley, "ANSI/ASHRAE/IES Standard 90.1-2016 Performance Rating Method Reference Manual," September 2017, page 3.231.

⁹¹⁹ Mid-range part load data was provided by multiple chiller manufacturers from typical selection data. Regression analysis was used to determine the performance curves based on part load and the differential between leaving chilled water temperature and entering condenser water temperature. These curves are provided in the reference document "VSD Chiller Modeling – IL TRM BLDG Types_2021-0510-Rev.xlsb"

⁹²⁰ Based on DOE2.2 Curves as provided by 2016 Nonresidential Alternative Calculation Method (ACM) Reference Manual, Appendix 5.7 Performance Curves. DOE2.2 path B screw chiller modeling curves were pulled directly from eQuest, as the chiller curves in the ACM were found to go negative at low loads for this specific chiller type. All curves specified are found in the resource document "VSD Chiller Modeling – IL TRM BLDG Types_2021-0510-Rev.xlsb."

⁹²¹ All models are provided in the resource document "VSD Chiller Modeling – IL TRM BLDG Types_2021-0510-Rev.xlsb."

⁹²² Values from "VSD Chiller Modeling – IL TRM BLDG Types_2021-0510-Rev.xlsb"

Proposed Chiller Efficiency

= annualized efficiency of proposed chiller as found in the following table 922

Proposed kW/ton	MBC	VSD	VSD Screw
Proposed < 500 Tons	0.40088	0.44254	
Proposed 500-1250 tons	0.38642	0.47237	
Proposed < 550 Tons			0.45705

Run Hours

= run hours for cooling as defined in Table 2 in Reference Tables section

= Actual, if known

SUMMER COINCIDENT PEAK DEMAND SAVINGS

 Δ kW = Tons * ((PEbase) – (PEee)) * CF_{SSP} Δ kW = Tons * ((PEbase) – (PEee)) * CF_{PJM}

Where:

PEbase = Peak efficiency of baseline equipment expressed as Full Load (kW/ton) from Table 2

PEee = Peak efficiency of high efficiency equipment expressed as Full Load (kW/ton)

= Actual installed

CF_{SSP} = Summer System Peak Coincidence Factor for Commercial cooling (during system peak

hour)

= 91.3%

CF_{PJM} = PJM Summer Peak Coincidence Factor for Commercial cooling (average during peak

period)

= 47.8%

NATURAL GAS SAVINGS

N/A

WATER AND OTHER NON-ENERGY IMPACT DESCRIPTIONS AND CALCULATION

N/A

DEEMED O&M COST ADJUSTMENT CALCULATION

N/A

REFERENCE TABLES

Table 3 – Air-Side Economizer Setpoints by Building Type 923

Building Type	Air-Side Economizer Temperature (F)*
College	55
Elementary School	55
Healthcare Clinic	55
High School	55
Hospital CV	-
Hospital CV econ	55

⁹²³ Estimated values based on previous models

Building Type	Air-Side Economizer Temperature (F)*
Hospital FCU	-
Hospital VAV	55
Hotel	55
Office High Rise CAV	-
Office High Rise CAV econ	55
Office High Rise FCU	-
Office High Rise VAV	55
Office Mid Rise	55

Table 4 – Run Hours by Building Type⁹²⁴

Run Hours by Building Type	Z-1 (Rockford)	Z-2 (Chicago)	Z-3 (Springfield)	Z-4 (Belleville)	Z-5 (Marion)
College	2,581	2,749	3,135	3,106	3,263
Elementary School	2,354	2,465	2,822	2,811	2,918
Healthcare Clinic	3,650	3,932	4,506	4,390	4,667
High School	2,614	2,800	3,164	3,208	3,345
Hospital CV	8,710	8,760	8,760	8,760	8,760
Hospital CV econ	3,514	3,748	4,425	4,211	4,412
Hospital FCU	8,760	8,760	8,760	8,760	8,760
Hospital VAV	3,650	3,932	4,506	4,390	4,667
Hotel	3,652	3,935	4,502	4,389	4,663
Office High Rise CAV	7,773	7,847	7,855	7,861	7,761
Office High Rise CAV econ	3,640	3,914	4,473	4,354	4,667
Office High Rise FCU	5,283	5,342	5,652	5,671	5,737
Office High Rise VAV	2,391	2,543	2,840	2,840	2,967
Office Mid Rise	2,568	2,722	3,061	3,057	3,224
Unknown	4,367	4,532	4,890	4,843	4,987

Table 5 – Chiller Sizing Guidelines 925

Building Peak Cooling Load	Number and Type of Baseline Chillers for Screw VSD Models*	Number and Type of Baseline Chillers for Oilless and VSD Models**
<=300 tons	1 water-cooled screw chiller	1 water-cooled screw chiller
>300 tons, <550 tons	1 water-cooled screw chiller	2 water-cooled screw chillers sized equally
>550 tons, <600 tons	2 water-cooled screw chillers added so that no chiller is larger than 550 tons, all sized equally	2 water-cooled screw chillers sized equally
>600 tons	2 water-cooled centrifugal chillers minimum with chillers added so that no chiller is larger than 550 tons, all sized equally	2 water-cooled centrifugal chillers minimum with chillers added so that no chiller is larger than 1,000 tons, all sized equally

2022 IL TRM v.10.0 Vol. 2_September 24, 2021_FINAL

⁹²⁴ Values from "VSD Chiller Modeling - IL TRM BLDG Types.xlsb".

⁹²⁵ * Based on max chiller capacity as stated by vendors for V screw chillers, these chillers are not available over 550 tons; ** Values taken from ASHRAE 90.1-2016, page 286. The one exception was the allowance of chillers to go to 1,000 tons per the characterization boundaries.

Table 6 – Baseline Chiller Selection by Building Type and Climate Zone

Baseline Chiller	Z-1 (Rockford)	Z-2 (Chicago)	Z-3 (Springfield)	Z-4 (Belleville)	Z-5 (Marion)
College	Centrifugal	Centrifugal	Centrifugal	Centrifugal	Centrifugal
Elementary School	Screw	Screw	Screw	Screw	Screw
Healthcare Clinic	Screw	Screw	Screw	Screw	Screw
High School	Centrifugal	Centrifugal	Centrifugal	Centrifugal	Centrifugal
Hospital CV	Screw	Screw	Screw	Screw	Screw
Hospital CV econ	Centrifugal	Centrifugal	Centrifugal	Centrifugal	Centrifugal
Hospital FCU	Centrifugal	Centrifugal	Centrifugal	Centrifugal	Centrifugal
Hospital VAV	Screw	Centrifugal	Screw	Screw	Centrifugal
Hotel	Screw	Screw	Screw	Screw	Screw
Office High Rise CAV	Centrifugal	Centrifugal	Centrifugal	Centrifugal	Centrifugal
Office High Rise CAV econ	Centrifugal	Centrifugal	Centrifugal	Centrifugal	Centrifugal
Office High Rise FCU	Screw	Screw	Screw	Screw	Screw
Office High Rise VAV	Screw	Screw	Screw	Screw	Screw
Office Mid Rise	Screw	Screw	Screw	Screw	Screw

Table 7 – Entering Condenser Water Minimum Temperatures 926

Zone	City	Entering Condenser Water Minimum Temp (°F)*
Z1	Rockford	70
Z2	Chicago	70
Z3	Springfield	70
Z4	Belleville	75
Z5	Marion	75

Table 8 - Chilled Water Reset Schedule⁹²⁷

Chilled Water Reset Schedule (F)				
Outside Air Temp (F) Leaving Chilled Water Temp (F)				
>=80 44 minimum				
<=60	54 maximum			

Table 9 – Chiller Minimum Thresholds 928

Chiller Type	Minimum Compressor Load*
Screw	15%
Centrifugal <300	10%
Centrifugal 300-600	10%
Centrifugal >600	10%

Table 10 - Chiller System Performance Factors (Magnetic Bearing Chillers) 929

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⁹²⁶ Value taken from ASHRAE 90.1-2016, page 286.

⁹²⁷ Value taken from ASHRAE 90.1-2016, page 281.

⁹²⁸ S. Goel, M. Rosenberg, C. Eley, "ANSI/ASHRAE/IES Standard 90.1-2016 Performance Rating Method Reference Manual," September 2017, page 3.224.

⁹²⁹ Values from "VSD Chiller Modeling - IL TRM BLDG Types.xlsb".

MEASURE CODE: CI-HVC-CFVD-V02-220101

4.4.51 Advanced Rooftop Controls with High Rotor Pole Switch Reluctance Motors

DESCRIPTION

A High Rotor Pole Switch Reluctance Motor (HRSRM) is a type of brushless DC electric motor that runs by reluctance torque. Unlike other DC motor types, power is delivered to windings in the stator rather than the rotor. This simplifies the mechanical design; power does not need to be delivered to a moving part, but a switching system needs through software control and delivering power to the different windings. Electronic devices can precisely time switch, facilitating HRSRM configurations.

In application on RTUs, the HRSRM motor is comparable or more efficient than an RTU equipped with a variable speed drive supply fan. It results in fan energy savings and can also include cooling savings if coupled with compressor or ventilation control, compared to a baseline scenario of constant-volume, constant-ventilation operation that is typical of single-zone, packaged HVAC units.

Fan energy savings come from the new integrated motor controls that allow for higher efficiency at varying loads, and is achieved in all applications. Cooling savings can also be added from the effective use of variable speed or multi-stage cooling.

The markets that can be served by HRSRM motors are those which utilize RTUs, including but not limited to:

- 1. Fast-Service Restaurant
- 2. Full-Service Restaurant
- 3. Small Office
- 4. Stand-Alone Retail
- 5. Strip Mall
- 6. Warehouse

This measure was developed to be applicable to the following program types: NC, RF, EREP. If applied to other program types, the measure savings should be verified.

DEFINITION OF EFFICIENT EQUIPMENT

The efficient equipment is a single-zone, packaged HVAC unit with an existing functional integrated economizer that has been fitted with a HRSRM supply-fan and integrated speed control. This applies to both retrofit and new construction, and early replacement applications.

DEFINITION OF BASELINE EQUIPMENT

The baseline equipment is a single-zone, packaged HVAC unit (with an existing functional integrated economizer) that lacks demand-controlled ventilation controls and lacks supply-fan speed control via a variable-frequency drive.

DEEMED LIFETIME OF EFFICIENT EQUIPMENT

The expected measure life is assumed to be 12 years based on the HRSRM life. 930

DEEMED MEASURE COST

Actual measure costs should be used if available. If costs are not available, the deemed measure cost below can be used. Material cost is based on the horsepower (hp) of the supply fan used in the RTU. Retrofit represents the full cost of the installation. New construction and early replacement represent the incremental cost of the motor itself on a new unit. 931

⁹³⁰ Based on life cycle of a switch reluctance motor from P. Andrada, B. Blanque, E. Martinez, J.I. Perat, J.A. Sanchez, and M. Torrent, "Environmental and life cycle cost analysis of one switched reluctance motor drive and two inverter-fed induction motor drives," IET Electric Power Applications (2010): page 8.

⁹³¹ Based on cost data form Software Motor Company (SMC) on HRSRM motors, https://softwaremotor.com/.

Deemed Measure Cost Details

Туре		Material Cost	Labor Hours	Labor Rate	Deemed Cost
Retrofit	1	\$1,554.75	3	\$96.67	\$1,844.76
Retrofit	1.5	\$1,580.75	3	\$96.67	\$1,870.76
Retrofit	2	\$1,644.75	3	\$96.67	\$1,934.76
Retrofit	5	\$1,758.75	3	\$96.67	\$2,048.76
Retrofit	7.5	\$2,417.75	3	\$96.67	\$2,707.76
Retrofit	10	\$2,587.75	3	\$96.67	\$2,877.76
New Construction/Early Replacement	1	\$932.85	ı	-	\$932.85
New Construction/Early Replacement	1.5	\$948.45	ı	-	\$948.45
New Construction/Early Replacement	2	\$986.85	-	-	\$986.85
New Construction/Early Replacement	5	\$1,055.25	-	-	\$1,055.25
New Construction/Early Replacement	7.5	\$1,450.65	-	-	\$1,450.65
New Construction/Early Replacement	10	\$1,552.65	=	-	\$1,552.65

LOADSHAPE

Commercial ventilation C23

COINCIDENCE FACTOR

CFssp = Summer System Peak Coincidence Factor for Commercial cooling (during system peak hour) = 91.3% 932

 CF_{PJM} = PJM Summer Peak Coincidence Factor for Commercial cooling (average during peak period) = $47.8\%^{933}$

⁹³² Based on analysis of Itron eShape data for Missouri, calibrated to Illinois loads, supplied by Ameren. The AC load during the utility's peak hour is divided by the maximum AC load during the year.

⁹³³ Based on analysis of Itron eShape data for Missouri, calibrated to Illinois loads, supplied by Ameren. The average AC load over the PJM peak period (1-5pm, M-F, June through August) is divided by the maximum AC load during the year

Algorithm

CALCULATION OF ENERGY SAVINGS

Six different building types were selected for study. OpenStudio measures were used to generate ASHRAE 90.1-2013 code-compliant DOE prototype baseline models for each building type. The total conditioned area, the number of conditioned zones, and the peak cooling demand for each building are summarized in the following table. 934

Selected DOE Prototype Buildings

Building Type	Small Office	Stand- Alone Retail	Warehouse	Strip Mall	Fast- Service Restaurant	Full-Service Restaurant
Conditioned Area (ft2)	5,502	24,692	52,045	22,500	2,501	5,502
Number of Conditioned Zones	5	4	3	10	2	2
Total Fan Break Horsepower (BHP)	3.5	25	5	23	7	11
Design Cooling Load (Ton)	8.5	65	13	69	20	33

In order to achieve savings, the RTU control options consist of following modes:

- 1. Ventilation Mode:
 - a. Outdoor air is at a minimum for building type
 - b. Fan speed set to 40%
 - c. Heating and cooling coils are off
- 2. Economizer Mode
 - a. Outdoor air rate was set from 40% and increased as needed to satisfy indoor air temperature
 - b. When outdoor air could no longer satisfy cooling, cooling mode was staged on
- 3. Mechanical Cooling Mode
 - a. Outdoor air is at a minimum for building type
 - b. Compressors (if multiple or variable) were staged/modulated to meet setpoint temperature of the space
 - c. Supply fan set to 100%
- 4. Heating mode
 - a. Outdoor air is at a minimum for building type
 - b. Heating coil staged as necessary
 - c. Supply fan set to 100%

The models produced a percentage energy savings based on using a HRSRM fan and varying compressor types. Retrofit savings include fan only. For new construction and early replacement, savings are based on compressor type and energy efficiency of the unit. These RTU control options are reflected in the table below. As a correction to these entries, a second set of single two-stage compressor RTU fan options are also reflected in the *Energy Savings Type: ESF_Fan* entry in the table below ⁹³⁵:

- 1. Ventilation
 - a. Supply fan set to 40%
- 2. Heating/Cooling 1
 - a. Supply fan set to 75%
- 3. Heating/Cooling 2

⁹³⁴ Korbaga Woldekidan, Daniel Studer, and Ramin Faramarzi, "Performance Evaluation of Three RTU Energy Efficiency Technologies," 2019.

⁹³⁵ These are based on the fan setting from a forthcoming ComEd field study.

a. Supply fan set to 90%

ELECTRIC ENERGY SAVINGS

For units with cooling capacities less than 65 kBtu/hr:

ΔkWH = (kBtu/hr) * (1/ SEERexist) * EFLH * ESF_Cooling + 0.746 * FanHP * RunHours * ESF_Fan

For units with cooling capacities equal to or greater than 65 kBtu/hr:

ΔkWH = (kBtu/hr) * (1/IEERexist) * EFLH * ESF_Cooling + 0.746 * FanHP * RunHours * ESF_Fan

Where:

kBtu/hr = capacity of the cooling equipment in kBtu per hour (1 ton of cooling capacity equals 12

kBtu/hr)

SEERexist = Seasonal Energy Efficiency Ratio of the existing equipment

= Actual, or assume Code base in place at the original time of existing unit installation.

IECC 2018 provided below for referenced.

IEERexist = Integrated Energy Efficiency Ratio of the existing equipment

= Actual, or assume Code base in place at the original time of existing unit installation.

IECC 2018 provided below for reference.

EFLH = Equivalent Full Load Hours for cooling in Existing Buildings or New Construction are

provided in Illinois TRM version 8.0 section 4.4 HVAC End Use

ESF_Cooling = Energy savings factor for cooling as found in **table below.** 936

ESF_Fan = Energy savings factor for cooling as found in table below 937

Energy Savings Factors

Energy Savings Type	Retrofit Type	HRSM on Single Stage Compressor	HRSM on Single Two Stage Compressor	HRSM on Variable Speed Compressor
ESF_Cooling	New Construction/Early Replacement	0%	0%	0%
ESF_Cooling	Supply Fan Retrofit Only	9.6%	8.1%	9.1%
ESF_Fan	New Construction/Early Replacement	45.8%	60.0%	63.7%
ESF_Fan	Supply Fan Retrofit Only	45.8%	60.0%	63.7%

FanHP = Horsepower of fan in RTU

= Actual

RunHours = Annual operating hours for fan motor based on building type

= Default hours are provided for HVAC applications which vary by HVAC application and

building type. 938 When available, actual hours should be used.

⁹³⁶ Average cooling savings for all building types from paper entitled "Performance Evaluation of Three RTU Energy Efficiency Technologies." Savings averaged by RTU compressor type.

⁹³⁷ Based on forthcoming ComEd Field Study (final results TBD)

⁹³⁸ Hours per year are estimated using the eQuest or OpenStudio models as the total number of hours the fans are operating for heating, cooling and ventilation for each building type.

Building Type	Total Fan Run Hours	Model Source
Assembly	7,235	eQuest
Assisted Living	8,760	eQuest
Auto Dealership	7,451	OpenStudio
College	4,836	OpenStudio
Convenience Store	7,004	eQuest
Drug Store	7,156	OpenStudio
Elementary School	3,765	OpenStudio
Emergency Services	8,760	OpenStudio
Garage	7,357	eQuest
Grocery	8,543	OpenStudio
Healthcare Clinic	4,314	OpenStudio
High School	3,460	OpenStudio
Manufacturing Facility	8,706	eQuest
MF - High Rise	8,760	OpenStudio
MF - Mid Rise	8,760	OpenStudio
Hotel/Motel - Guest	2,409	OpenStudio
Hotel/Motel - Common	8,683	OpenStudio
Movie Theater	7,505	eQuest
Office - Low Rise	6,345	OpenStudio
Office - Mid Rise	3,440	OpenStudio
Religious Building	7,380	eQuest
Restaurant	7,302	OpenStudio
Retail - Department Store	7,155	OpenStudio
Retail - Strip Mall	6,921	OpenStudio
Warehouse	6,832	OpenStudio
Unknown	6,241	n/a

2018 IECC Minimum Efficiency Requirements

TABLE C403.3.2(1)
MINIMUM EFFICIENCY REQUIREMENTS: ELECTRICALLY OPERATED UNITARY AIR CONDITIONERS AND CONDENSING UNITS

EQUIPMENT TYPE	SIZE CATEGORY	HEATING SECTION TYPE	SUBCATEGORY OR RATING CONDITION	MINIMUM EFFICIENCY	TEST PROCEDURE®
Air conditioners, air cooled	< 65,000 Btu/hb	All	Split System	13.0 SEER	
All conditioners, all cooled	< 05,000 Bluin-	A	Single Package	14.0 SEER	. AHRI 210/240
The second of th	400 000 Du ab		Split system	12.0 SEER	
Through-the-wall (air cooled)	≤ 30,000 Btu/h ^b	All	Single Package	12.0 SEER	
Small-duct high-velocity (air cooled)	< 65,000 Btu/hb	All	Split System	11.0 SEER	
	5 05 000 Dt. 6	Electric Resistance	Split System and	11.2 EER	
	≥ 65,000 Btu/h	(or None)	Single Package	12.8 IEER	
	< 135.000 Btu/h	All other	Split System and	11.0 EER	
	4 100,000 Blain	All other	Single Package	12.6 IEER	
	5 405 000 Dt./lb	Electric Resistance	Split System and	11.0 EER	
	≥ 135,000 Btu/h	(or None)	Single Package	12.4 IEER	
	< 240.000 Btu/h	All other	Split System and	10.8 EER	
Air conditioners, air cooled	4 240,000 Blain	Alloulei	Single Package	12.2 IEER	AHRI 340/360
	- 040 000 Dt II	Electric Resistance	Split System and	10.0 EER	ARKI 340/300
	≥ 240,000 Btu/h and	(or None)	Single Package	11.6 IEER	
	< 760.000 Btu/h	All other	Split System and	9.8 EER	-
	1100,000 Biain		Single Package	11.4 IEER	
		Electric Resistance	Split System and	9.7 EER	
	≥ 760,000 Btu/h	(or None)	Single Package	11.2 IEER	
	2 700,000 Diam	All other	Split System and	9.5 EER	
			Single Package	11.0 IEER	
	< 65,000 Btu/hb	All	Split System and	12.1 EER	AHRI 210/240
	4 00,000 Blain	Δ"	Single Package	12.3 IEER	ARRI 210/240
	≥ 65.000 Btu/h	Electric Resistance	Split System and	12.1 EER	
	2 05,000 Btu/n	(or None)	Single Package	13.9 IEER	
	< 135.000 Btu/h	All other	Split System and	11.9 EER	
	,	7 til Galet	Single Package	13.7 IEER	
	≥ 135.000 Btu/h	Electric Resistance	Split System and	12.5 EER	
	2 135,000 Btu/fi	(or None)	Single Package	13.9 IEER	
Air conditioners, water cooled	< 240.000 Btu/h	All other	Split System and	12.3 EER	
All collaborers, water cooles	210,000 210111	Alloulei	Single Package	13.7 IEER	AHRI 340/360
	≥ 240.000 Btu/h	Electric Resistance	Split System and	12.4 EER	Ariki 340/300
	2 240,000 Btu/n and	(or None)	Single Package	13.6 IEER	
	< 780.000 Btu/h	All other	Split System and	12.2 EER	1
		All other	Single Package	13.4 IEER	
		Electric Resistance	Split System and	12.2 EER	
	≥ 760,000 Btu/h	(or None)	Single Package	13.5 IEER	
	2 100,000 010/11	All other	Split System and	12.0 EER	
		rai ouiei	Single Package	13.3 IEER	

Condensing units, evaporatively cooled	≥ 135,000 Btu/h	_	_	13.5 EER 14.0 IEER		
Condensing units, water cooled	≥ 135,000 Btu/h	_	_	13.5 EER 14.0 IEER	AHRI 365	
Condensing units, air cooled	≥ 135,000 Btu/h	_	_	10.5 EER 11.8 IEER		
	2 100,000 210111	All other	Split System and Single Package	11.5 EER 11.7 IEER		
Air conditioners, evaporatively cooled	≥ 760.000 Btu/h	(or None)	Split System and Single Package	11.9 IEER	- AHRI 340/360	
	< 135,000 Btu/h ≥ 135,000 Btu/h and < 240,000 Btu/h ≥ 240,000 Btu/h and < 760,000 Btu/h	All other	Split System and Single Package	11.7 EER 11.9 IEER 11.7 EER		
		Electric Resistance (or None)	Split System and Single Package	11.9 EER 12.1 IEER		
		All other	Split System and Single Package	11.8 EER 12.0 IEER		
		Electric Resistance (or None)	Split System and Single Package	12.0 EER 12.2 IEER		
		All other	Split System and Single Package	11.9 EER 12.1 IEER		
	≥ 65,000 Btu/h	Electric Resistance (or None)	Split System and Single Package	12.1 EER 12.3 IEER		
	< 65,000 Btu/hb	All	Split System and Single Package	12.1 EER 12.3 IEER	AHRI 210/240	

For SI: 1 British thermal unit per hour = 0.2931 W.

SUMMER COINCIDENT PEAK DEMAND SAVINGS

 Δ kW = [(kBtu/hr) * (1/EERexist) * ESF_Cooling + 0.746 * FanHP * ESF_Fan] * CF

Where:

EERexist = Energy Efficiency Ratio of the existing equipment (assume the following conversion

from SEER to EER for calculation of peak savings: EER = (-0.02 * SEER2) + (1.12 * SEER))

= Actual, or assume Code base in place at the original time of existing unit installation

CFSSP = Summer System Peak Coincidence Factor for Commercial cooling (during system peak

hour)

= 91.3%

CFPJM = PJM Summer Peak Coincidence Factor for Commercial cooling (average during peak

period)

= 47.8%

NATURAL GAS SAVINGS

N/A

WATER AND OTHER NON-ENERGY IMPACT DESCRIPTIONS AND CALCULATION

N/A

DEEMED O&M COST ADJUSTMENT CALCULATION

N/A

a. Chapter 6 contains a complete specification of the referenced test procedure, including the reference year version of the test procedure.

b. Single-phase, air-cooled air conditioners less than 65,000 Bturh are regulated by NAECA. SEER values are those set by NAECA.

MEASURE CODE: CI-HVC-HSRM-V02-220101

4.4.52 Hydronic Heating Radiator Replacement

DESCRIPTION

A hydronic heating radiator's capacity to evenly and consistently distribute heat throughout a space, utilizing piped hot-water or steam is often stymied by the buildup of mineral deposits and contaminates. Past research has shown that eliminating these deposits regularizes flow rate and boiler behavior, in effect restoring a radiator to a like-new condition. A space is heated more effectively in this improved state and this condition furthermore reduces the need for continual (additionally wasteful) thermostat readjustment. A straightforward process to achieve this is to simply replace the fouled hydronic radiator pipe system with a new system equivalent to the replaced system's prefouled performance levels. This avoids any possible inconsistencies associated with a radiator-flushing procedure (e.g., less-than-expected savings, failure to return the pipe system to like-new condition, inability to treat a system due to its interlinking with separate domestic hot water systems, etc.) and furthermore ensures that expected savings are realized. This measure offers benefits during heating seasons for natural gas, is applicable to both residential and commercial applications, and considers hot water or steam as the source of thermal energy (seeing as both heat transfer mediums can theoretically act as the intermediary from which contaminates precipitate).

The calculations of savings presented in this section are furthermore normalized to apply to both commercial and multi-family residential applications and additionally consider the differences between the physical characteristics of hot water or steam (e.g., thermal resistance, temperature, convective heat transfer) when computing the savings tabulated in the 'Annual Normalized Gas Savings per Surface Area' table shown below.

This measure was developed to be applicable to the following program types: RF

If applied to other program types, the measure savings should be verified.

DEFINITION OF EFFICIENT EQUIPMENT

The efficient equipment is a new replacement hydronic radiator free of mineral deposit scaling and/or sludge which must reflect the capacity of the replaced system's pre-fouled performance levels (i.e., a "like-for-like" replacement).

DEFINITION OF BASELINE EQUIPMENT

The baseline condition is the hydronic radiator being replaced, which has shown decreased performance due to a high degree of mineral deposit scaling and sludge buildup. The built-up scale inside the radiators is predominantly assumed to be Iron Oxide (Fe_3O_4) and to have a thermal conductivity of 3.01 Btu/hr.ft.°F. 940

A "standard scaled" radiator is assumed to be 10% clogged and a "heavily scaled" radiator is assumed to be 30% clogged. An implementation contractor will need to verify the baseline condition of the radiator, to classify it as either standard or heavily scaled. Measuring the surface temperature spread using an infrared temperature thermometer can be used to determine this; surface temperature spot readings below 180°F for a steam system and below 100°F for a hot water system can be labeled as 'standard scaling'. A "heavily scaled" radiator is assumed to one with surface temperature spots below 150°F for a steam system and below 90°F for a hot water system. ⁹⁴¹ This should be verified by the implementation contractor by measuring the radiator surface temperature at multiple points when operating the boiler system at full load and when outdoor air temperatures are below 20°F. Implementer should strive to perform spot readings on at least 10% of total radiators. Based on the collected spot temperature readings, qualify the facility as either standard scaled or heavily scaled.

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⁹³⁹ Day, Paul and Balmer, Paul. "Independent Study Shows Sludge Build-up Significantly Affects Hydronic Heating System Performance," May, 2011. Accessed 03/25/20.

⁹⁴⁰ The thermal properties of Iron Oxide are referenced from the following: Takeda, Mikako and Onishi, Takashi and Nakakubo, Shouhei and Fujimoto, Shinji. "Physical Properties of Iron-Oxide Scales on Si-Containing Steels at High Temperature," Materials Transactions Vol 50, No. 9 (2009): pp. 2242-2246. dio:10.2320/matertrans.M2009097.

⁹⁴¹ Assumptions based on typical operating hot water/steam supply temperatures for cast-iron radiators of 170°F and 220°F. 'Clogged' surface temperature assumptions based on temperatures below which performance of radiators starts dropping considerably.

The baseline for this measure are aging scaled radiators. Most facilities tend not to replace their old radiators and often tend to add a means of secondary heating. This measure is aimed at these facilities to incentivize the replacement of these old radiators.

DEEMED LIFETIME OF EFFICIENT EQUIPMENT

Hydronic radiator systems are extremely diverse, in size, scope or application, and in the materials utilized for the heat transfer surface. Cast iron, steel, and copper piping are common in radiators, as are polymer materials such as polyethylene (often seen in newer radiator systems). As such, an estimated useful life will naturally vary based on these circumstances and the quality of previous radiator maintenance. The estimated useful life of a typical hydronic radiator has been approximated to be 25 years. 942

DEEMED MEASURE COST

The measure cost is the full cost of removing the existing unit and installing a new one. The actual program cost should be used. If unknown, assume \$61.35 per vertical column. ⁹⁴³ For more details on the definition of section of a radiator, the cited reference can be used. ⁹⁴⁴

LOADSHAPE

N/A

COINCIDENCE FACTOR

N/A

Algorithm

CALCULATION OF ENERGY SAVINGS

ELECTRIC ENERGY SAVINGS

N/A

SUMMER COINCIDENT PEAK DEMAND SAVINGS

N/A

NATURAL GAS SAVINGS

The annual natural gas savings per area for radiator replacement is calculated by determining the difference between the heat transfer from the replacement radiator and the radiator being replaced.

⁹⁴² Examples from the following source use "system design lives" of 20 and 25 years, and cite the service lifetimes of a cast iron hydronic radiator's boiler to often be "30 years or more".

Siegenthaler, John, Modern Hydronic Heating: For Residential and Light Commercial Buildings 3rd Edition, Delmar Cengage Learning, Clifton Park, New York, 2012.

There is limited information available on system lifetimes of hydronic radiators, as well-built and well-maintained systems tend to last for decades. We assume that a midpoint of the "design-lifes" cited above (25) can correspond to the time a hydronic radiator system begins to underperform, with one known reason for underperformance (which also happens to be the focus of this measure) being the corrosion of piping materials and/or the presence of precipitated mineral contaminates restricting flow rate and thus hindering heat transfer.

⁹⁴³ Average calculated from RSMeans Cost Data 2020 for Hydronic Heating Radiators, Cast Iron.

⁹⁴⁴ Express Radiant, "Calculating Radiator Output", 2014. This reference shows a representation of how a section of a typical radiator is defined.

$$\begin{split} \Delta Therms &= \frac{\left[\left[Q_{New} - Q_{Base}\right] * EFLH\right]}{(100,000*\eta)} \\ Q_{Base} &= \frac{(A*\Delta T)}{R_{Base}} \\ R_{Base} &= R_{conv1} + R_{cond} + \left(\frac{R_{rad}*R_{conv2}}{R_{rad} + R_{conv2}}\right) \\ Q_{New} &= \frac{(A*\Delta T)}{R_{New}} \end{split}$$

The thermal resistance components remain the same as the above (R_{Base}), with the exception of the contaminate oxide layer which is no longer present in the post-case:

$$R_{New} = R_{conv1} + \left(\frac{R_{rad} * R_{conv2}}{R_{rad} + R_{conv2}}\right)$$

Where:

 Q_{New} (Btu/hr) = The heat emission from the replacement hydronic heating system

 Q_{Base} (Btu/hr) = The heat emission from the hydronic heating system being replaced

EFLH = Effective full load hours based on the climate zone

Heating Season Recirculation Hours

Climate Zone	Hours		
1 - Rockford	5,039		
2 - Chicago	4,963		
3 - Springfield	4,495		
4 - Belleville	4,021		
5 - Marion	4,150		

 η = Actual Thermal Efficiency of the Heating Equipment (if unknown, use 81.9% for water boilers ⁹⁴⁵ and 80.7% for steam boilers ⁹⁴⁶)

100,000 = conversion factor (1 Therm = 100,000 Btu)

A (ft²) = the effective area of heat transfer of the radiator⁹⁴⁷

 ΔT (°F) = the temperature difference between the supply fluid temperature and the

conditioned room design temperature

 R_{Base} (ft2 °F hr/BTU) = the overall thermal resistance of the system before replacement

 R_{New} (ft2 °F hr/BTU) = the overall thermal resistance of the system after replacement

⁹⁴⁵ Assumptions as per IL TRM which references CEC for these values.

⁹⁴⁶ Assumptions as per IL TRM which references CEC for these values.

⁹⁴⁷ The pipe diameter is assumed to be 2 inches and the thickness of mineral deposits in a fouled radiator (which, recall, are assumed to be composed of iron oxide), is a function of the percent of the pipe diameter which is clogged and the assumed pipe diameter.

 R_{conv1} (ft2 °F hr/ BTU) = the thermal resistance of convection between the hot water/steam and the radiator ⁹⁴⁸

 R_{cond} (ft2 °F hr/BTU) = the thermal resistance of conduction in the oxide layer buildup ⁹⁴⁹

 R_{rad} (ft2 °F hr/BTU) = the thermal resistance of radiation between the radiator and the conditioned

space 950

 R_{conv2} (ft2 °F hr/ BTU) = the thermal resistance of convection between radiator and the conditioned space 951

Annual Normalized Gas Savings per Surface Area (therms/ft²)

HVAC	System Type	1 - Rockford	2 - Chicago	3 - Springfield	4 - Belleville	5 - Marion
Hot Water	Standard Scaling	0.115	0.113	0.102	0.091	0.094
Radiator	Heavy Scaling	0.337	0.332	0.301	0.269	0.278
Steam	Standard Scaling	0.170	0.168	0.152	0.136	0.140
Radiator	Heavy Scaling	0.501	0.493	0.447	0.400	0.413

 $\Delta Therms = HS_{cz} * Area_{radiator}$

Where:

 HS_{cz} = Annual heating savings per area of radiator by climate zone, values from 'Annual

Normalized Gas Savings per Surface Area' table above.

 $Area_{radiator}$ = Total surface area of radiator (ft²)

Example:

For example, a building in Climate Zone 1 is equipped with a heavily scaled steam radiator system. The surface area of the replacement and radiator being replaced was calculated to be 85 ft².

ΔTherms = Annual Normalized Gas Savings (therms/sq.ft.) * Surface Area (sq.ft.)

= 0.501 * 85

= 42.59 therms annually

WATER AND OTHER NON-ENERGY IMPACT DESCRIPTIONS AND CALCULATION

N/A

DEEMED O&M COST ADJUSTMENT CALCULATION

N/A

⁹⁴⁸ For a steam system, the supply temperature is assumed to be 220°F. For a hot water system, the supply temperature is assumed to be 170°F. This implies convective heat transfer coefficients of 1,100 Btu/hr.ft².°F and 700 Btu/hr.ft².°F for steam and hot water, respectively, the inverses of which equate to steam's or hot water's thermal resistances.

⁹⁴⁹ Recall that iron oxide has a thermal conductivity of 3.01 Btu/hr.ft².°F.

⁹⁵⁰ Stefan-Boltzmann constant is assumed to be 1.714×10⁻⁹ BTU·hr⁻¹·ft⁻²·°R⁻⁴.

⁹⁵¹ The convective heat transfer coefficient of Air is assumed to be 1.844 Btu/hr.ft².°F. Emissivity of radiator surface is assumed to be 0.6.

MEASURE CODE: CI-HVC-HHRR-V01-210101

4.4.53 HVAC Supply, Return and Exhaust Fans - Fan Energy Index

DESCRIPTION

The Fan Energy Index (FEI) is a new fan efficiency metric that allows for the comparison of different fans at application specific operating conditions. This is a significant improvement over the current Fan Efficiency Grade metric, which is defined at a rated condition. FEI is incorporated in ASHRAE 90.1-2019 and IECC-2021. These codes set the baseline FEI as 1.0 for constant speed fan operation and 0.95 for variable speed fan operation. More efficient fans will have FEI greater than these values. It is only applicable to stand-alone fans, and not for fans embedded in packaged equipment. This measure results in fan energy savings compared to a baseline scenario of an existing fan's FEI or code minimum FEI for a new fan.

Note this measure should be used for evaluating more efficient over baseline fans with the same control system. Measure 4.4.26 should be utilized to evaluate control system modifications. When combining the two measures, the FEPnew value should be used to replace the $\left(0.746 \times HP \times \frac{LF}{\eta_{motor}}\right)$ term in Measure 4.4.26.

This measure serves the market for commercial and industrial buildings.

This measure was developed to be applicable to the following program types: TOS, NC, and EREP. If applied to other program types, the measure savings should be verified.

DEFINITION OF EFFICIENT EQUIPMENT

In order for this characterization to apply, the efficient equipment is assumed to exceed the efficiency requirements defined by the program.

DEFINITION OF BASELINE EQUIPMENT

For Time of Sale (TOS): The baseline equipment is assumed to meet the efficiency requirements within the IECC code in effect on the date of the building permit or sale (if unknown assume IECC 2018).

For New Construction (NC): The baseline equipment is assumed to meet the efficiency requirements within the IECC code in effect on the date of the building permit (if unknown assume IECC 2018).

For Early Replacement (EREP): The baseline equipment is assumed to be the existing fan.

DEEMED LIFETIME OF EFFICIENT EQUIPMENT

For variable speed fans, the expected measure life is 15 years. 952

For constant speed fans, the expected measure life is 18 years for centrifugal housed and unhoused fans. The expected measure life is 25 years for all other fan types. 953

DEEMED MEASURE COST

Actual measure costs should be used if available. Default measure costs are noted below for fans with FEI greater than 1.0⁹⁵⁴. These costs are established at an FEI of 1.2. To calculate the cost for a fan with different FEI, prorate the default cost with the actual FEI (see example).

2022 IL TRM v.10.0 Vol. 2_September 24, 2021_FINAL

⁹⁵² Efficiency Vermont TRM 2021 for HVAC VSD motors.

⁹⁵³ U.S. Department of Energy Fans and Blowers Working Group

⁹⁵⁴ Costs are based on the U.S. Department of Energy Fans and Blowers Working Group spreadsheet: EERE-2013-BT-STD-0006-0189_attachment_1.xlsx.

TOS and NC

Fan Type	Cost (\$/hp)		
	Small (< 10 hp)	Large (>= 10 hp)	
Axial Cylindrical Housed	\$264	\$87	
Panel	\$29	\$10	
Centrifugal Housed	\$199	\$55	
Centrifugal Unhoused	\$76	\$18	
Inline and Mixed Flow	\$297	\$97	
Radial	\$119	\$33	
Power Roof Ventilator	\$140	\$42	
Axial Cylindrical Housed	\$264	\$87	

EREP

Fan Type	Cost (\$/hp)		
	Small (< 10 hp)	Large (>= 10 hp)	
Axial Cylindrical Housed	\$3,218	\$1,068	
Panel	\$319	\$104	
Centrifugal Housed	\$1,381	\$382	
Centrifugal Unhoused	\$827	\$195	
Inline and Mixed Flow	\$2,301	\$751	
Radial	\$1,570	\$434	
Power Roof Ventilator	\$1,536	\$460	
Axial Cylindrical Housed	\$3,218	\$1,068	

For example, the default deemed measure cost of installing of a new construction, centrifugal housed, 5 hp fan with FEI = 1.3 is: Deemed Measure Cost (\$) = \$199/hp * 5 hp * (1.3 / 1.2) = <math>\$1,078

LOADSHAPE

Loadshape C39 - VFD - Supply fans <10 HP

Loadshape C40 - VFD - Return fans <10 HP

Loadshape C41 - VFD - Exhaust fans <10 HP

COINCIDENCE FACTOR

The demand savings factor (DSF) is already based upon coincident savings, and thus there is no additional coincidence factor for this characterization.

Algorithm

CALCULATION OF ENERGY SAVINGS

ELECTRIC ENERGY SAVINGS

Note this measure should be used for evaluating more efficient over baseline fans with the same control system. Measure 4.4.26 should be utilized to evaluate control system modifications. When combining the two measures, the FEPnew value should be used to replace the $\left(0.746 \times HP \times \frac{LF}{\eta_{motor}}\right)$ term in Measure 4.4.26.

$$\Delta \text{kWh}_{\text{fan}} = \frac{FEI_{New}}{FEI_{Base}} - 1) * RHRS * \sum_{0\%}^{100\%} (\%FF * PLR)$$

$$\Delta kWh_{total} = \Delta kWh_{fan} * (1 + IE_{energy})$$

Where:

 ΔkWh_{fan} = Fan-only annual energy savings (kWh)

FEP_{New} = Fan Electrical Power of new fan at 100% flow fraction (kW)

FEI_{New} = Fan Energy Index of new fan at 100% flow fraction (-)

FEI_{Base} = Fan Energy Index of baseline fan at 100% flow fraction (-)

TOS and NC: FEI_{base} is defined per IECC.

= 0.95 for Variable Speed Fan

= 1.0 for Constant Speed Fan

EREP: FEI_{base} is defined as existing fan efficiency. If unknown, use: 955

For Tyre	Drive Type			
Fan Type	Variable Speed - Belt	Constant Speed - Belt	Constant Speed - Direct	
Axial Cylindrical Housed	0.88	0.88	0.97	
Panel	0.95	0.95	0.88	
Centrifugal Housed	0.92	0.92	0.92	
Centrifugal Unhoused	0.94	0.94	1.03	
Inline and Mixed Flow	0.79	0.79	0.77	
Radial	0.81	0.81	0.94	
Power Roof Ventilator	0.82	0.82	0.76	

RHRS = Annual operating hours for fan based on building type

Default hours are provided for HVAC applications which vary by HVAC application and building type. 956 When available (provided via Energy Management Software or metered), actual hours should be used.

⁹⁵⁵ "Fan Energy Index Market Research: Final Report", prepared for ComEd by Slipstream, May 2021.

⁹⁵⁶ Hours per year are estimated using the eQuest or OpenStudio models as the total number of hours the fans are operating for heating, cooling and ventilation for each building type.

Building Type	Total Fan Run Hours	Model Source	
Assembly	7235	eQuest	
Assisted Living	8760	eQuest	
Auto Dealership	7451	OpenStudio	
College	4836	OpenStudio	
Convenience Store	7004	eQuest	
Drug Store	7156	OpenStudio	
Elementary School	3765	OpenStudio	
Emergency Services	8760	OpenStudio	
Garage	7357	eQuest	
Grocery	8543	OpenStudio	
Healthcare Clinic	4314	OpenStudio	
High School	3460	OpenStudio	
Hospital - VAV econ	4666	OpenStudio	
Hospital - CAV econ	8021	OpenStudio	
Hospital - CAV no econ	7924	OpenStudio	
Hospital - FCU	4055	OpenStudio	
Manufacturing Facility	8706	eQuest	
MF - High Rise	8760	OpenStudio	
MF - Mid Rise	8760	OpenStudio	
Hotel/Motel - Guest	2409	OpenStudio	
Hotel/Motel - Common	8683	OpenStudio	
Movie Theater	7505	eQuest	
Office - High Rise - VAV econ	2369	OpenStudio	
Office - High Rise - CAV econ	2279	OpenStudio	
Office - High Rise - CAV no econ	5303	OpenStudio	
Office - High Rise - FCU	1648	OpenStudio	
Office - Low Rise	6345	OpenStudio	
Office - Mid Rise	3440	OpenStudio	
Religious Building	7380	eQuest	
Restaurant	7302	OpenStudio	
Retail - Department Store	7155	OpenStudio	
Retail - Strip Mall	6921	OpenStudio	
Warehouse	6832	OpenStudio	
Unknown	6241	n/a	

%FF = Percentage of run-time spent within a given flow fraction range

Default Fan Duty Cycle Based on 2012 ASHRAE Handbook; HVAC Systems and Equipment, page 45.11, Figure 12.

Flow Fraction (% of design cfm)	Percent of Time at Flow Fraction
0% to 10%	0.0%
10% to 20%	1.0%
20% to 30%	5.5%
30% to 40%	15.5%
40% to 50%	22.0%
50% to 60%	25.0%
60% to 70%	19.0%

Flow Fraction (% of design cfm)	Percent of Time at Flow Fraction
70% to 80%	8.5%
80% to 90%	3.0%
90% to 100%	0.5%

PLR = Part load ratio for a given flow fraction range⁹⁵⁷

Cantual Time	Flow Fraction									
Control Type	10%	20%	30%	40%	50%	60%	70%	80%	90%	100%
No Control or Bypass Damper	1.00	1.00	1.00	1.00	1.00	1.00	1.00	1.00	1.00	1.00
Discharge Dampers	0.46	0.55	0.63	0.70	0.77	0.83	0.88	0.93	0.97	1.00
Outlet Damper, BI & Airfoil Fans	0.53	0.53	0.57	0.64	0.72	0.80	0.89	0.96	1.02	1.05
Inlet Damper Box	0.56	0.60	0.62	0.64	0.66	0.69	0.74	0.81	0.92	1.07
Inlet Guide Vane, BI & Airfoil Fans	0.53	0.56	0.57	0.59	0.60	0.62	0.67	0.74	0.85	1.00
Inlet Vane Dampers	0.38	0.40	0.42	0.44	0.48	0.53	0.60	0.70	0.83	0.99
Outlet Damper, FC Fans	0.22	0.26	0.30	0.37	0.45	0.54	0.65	0.77	0.91	1.06
Eddy Current Drives	0.17	0.20	0.25	0.32	0.41	0.51	0.63	0.76	0.90	1.04
Inlet Guide Vane, FC Fans	0.21	0.22	0.23	0.26	0.31	0.39	0.49	0.63	0.81	1.04
VFD with duct static pressure controls	0.09	0.10	0.11	0.15	0.20	0.29	0.41	0.57	0.76	1.01
VFD with low/no duct static pressure	0.05	0.06	0.09	0.12	0.18	0.27	0.39	0.55	0.75	1.00

Provided below is the resultant values based upon the defaults provided above:

Control Type	$\sum_{0\%}^{100\%} (\%FF \times PLR)$
No Control or Bypass Damper	1.00
Discharge Dampers	0.80
Outlet Damper, BI & Airfoil Fans	0.78
Inlet Damper Box	0.69
Inlet Guide Vane, BI & Airfoil Fans	0.63
Inlet Vane Dampers	0.53
Outlet Damper, FC Fans	0.53
Eddy Current Drives	0.49
Inlet Guide Vane, FC Fans	0.39
VFD with duct static pressure controls	0.30
VFD with low/no duct static pressure	0.27

 ΔkWh_{total} = Total project annual energy savings (kWh)

IE_{energy} = HVAC interactive effects factor for energy (default = 15.7%)

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⁹⁵⁷ Methodology developed and tested in Del Balso, Ryan Joseph. "Investigation into the Reliability of Energy Efficiency/Demand Side Management Savings Estimates for Variable Frequency Drives in Commercial Applications". A project report submitted to the Faculty of the Graduate School of the University of Colorado, 2013.

SUMMER COINCIDENT PEAK DEMAND SAVINGS

$$\Delta kW_{fan} = FEP_{retrofit} * \left(\frac{FEI_{retrofit}}{FEI_{base}} - 1\right) * PLR_{FFpeak}$$

$$\Delta kW_{total} = \Delta kW_{fan} * (1 + IE_{demand})$$

Where:

 ΔkW_{fan} = Fan-only summer coincident peak demand impact (kW)

PLR_{FFpeak} = The part load ratio for the average flow fraction between the peak daytime hours during

the weekday peak time period based on the baseline flow control type (default average

flow fraction during peak period = 90%)

 ΔkW_{total} = Total project summer coincident peak demand impact (kW)

IE_{demand} = HVAC interactive effects factor summer coincident peak demand (default = 15.7%)

NATURAL GAS SAVINGS

There are no expected fossil fuel impacts for this measure.

WATER AND OTHER NON-ENERGY IMPACT DESCRIPTIONS AND CALCULATION

N/A

DEEMED O&M COST ADJUSTMENT CALCULATION

N/A

MEASURE CODE: CI-HVC-FFEI-V01-220101

REVIEW DEADLINE: 1/1/2023

4.4.54 Process Heating Boiler

DESCRIPTION

A process boiler is a pressure vessel that transfers heat to water for industrial process applications. Process boilers can be configured as an integrated packaged boiler or as modular instantaneous boiler arrays. This measure is applicable to boilers which serve process loads in a facility.

Modular instantaneous boilers are a recent addition to the industrial/commercial market aimed at addressing some of the drawbacks of conventional large boiler systems. They achieve high efficiencies by using multiple smaller sized modules to meet the minimum demand. They allow each boiler to operate at or close to full rated load most of the time, with reduced standby losses. The boiler design is a low water mass pressure vessel that produces steam at operating pressure rapidly then shuts off the combustion system once the demand requirement is met, thereby saving fuel.

Traditional packaged boiler systems are designed to provide the entire steam load of the facility using one or two boilers. Typically, the boiler horsepower is sized for the maximum steam load required at any facility. However, the average steam load of any facility is only 30 to 40 percent of this, and the average load on the boiler system is low. Therefore, they are not able to achieve these high efficiencies. 958

This measure was developed to be applicable to the following program types: NC, EREP, TOS.

DEFINITION OF EFFICIENT EQUIPMENT

The efficient case is the replacement of a non-residential standard efficiency process boiler for process loads with a high-efficiency process boiler exceeding the energy conservation standards outlined below. The efficient unit may either be a conventional packaged boiler or a modular boiler array system. Non-residential commercial boilers are defined as having an input rating greater than 300,000 Btu/h.

DEFINITION OF BASELINE EQUIPMENT

For Time of Sale and New Construction:

Gas-fired boilers greater than or equal to 300,000 Btu/hr termed as commercial packaged boilers, manufactured on or after March 2, 2012 and prior to January 10, 2023 must comply with the standards defined in the Code of Federal Regulations, 10 CFR 431.87. 959

Boiler Type	Efficiency ⁹⁶⁰
Hot Water Boiler ≥ 300,000 Btu/h and ≤ 2,500,000 Btu/h	80% E _T
Hot Water Boiler > 2,500,000 Btu/h	82% E _C
Steam Boiler – all except natural draft ≥ 300,000 Btu/h and ≤	79% E _⊤
2,500,000 Btu/h	
Steam Boiler – all except natural draft > 2,500,000 Btu/h	79% E _T
Steam Boiler – natural draft ≥ 300,000 & ≤ 2,500,000 Btu/h	77% E _T
Steam Boiler – natural draft > 2,500,000 Btu/h	77% E _⊤

where E_T means "thermal efficiency" and E_C means "combustion efficiency" as defined in 10 CFR 431.82.

2022 IL TRM v.10.0 Vol. 2_September 24, 2021_FINAL

⁹⁵⁸ Modular boiler arrays have greater combustion efficiencies as compared to traditional steam boilers. This has been verified via a field study done by Nicor Gas ETP. The study covered an industrial manufacturing facility with (10) modular process steam boiler systems; the effective efficiency was found to be in line with the rated manufacturer efficiency of 87%.

 $^{^{959}}$ For all boilers \geq 300,000 Btu/hr, Code of Federal Regulations, 10 CFR 431.87. $\frac{\text{bin/retrieveECFR?gp=\&SID=1ad7fa59319aa2d3c02e66c7ead09e75\&mc=true\&n=sp10.3.431.e\&r=SUBPART\&ty=HTML}}{\text{960 Ibid.}}$

A NEW FEDERAL STANDARD WILL BECOME EFFECTIVE JANUARY 10, 2023. TRM VERSION 11 UPDATES SHOULD INCLUDE A DISCUSSION ABOUT EFFECTIVE DATE FOR THIS NEW BASELINE. IT IS INCLUDED BELOW FOR INFORMATIONAL/PLANNING PURPOSES.

Each gas-fired commercial packaged boiler listed in Table 3 to §431.87 and manufactured on or after January 10, 2023, must meet the applicable energy conservation standard levels as below. This baseline will be applicable to NC from January 10, 2023.

Boiler baseline efficiency standards (on or after January 10, 2023)

Boiler Type	Efficiency ⁹⁶¹
Hot Water Boiler ≥ 300,000 Btu/h and ≤ 2,500,000 Btu/h	84% E _T
Hot Water Boiler > 2,500,000 Btu/h and <10,000,000 Btu/h	85% E _C
Hot Water Boiler >10,000,000 Btu/h	82% E _C
Steam Boiler ≥ 300,000 Btu/h and ≤ 2,500,000 Btu/h	81% E _⊤
Steam Boiler ≥ 2,500,000 Btu/h and <10,000,000 Btu/h	82% E _⊤
Steam Boiler > 10,000,000 Btu/h	79% E _⊤

where E_T means "thermal efficiency" and E_C means "combustion efficiency" as defined in 10 CFR 431.82.

For early replacement: The efficiency of the existing equipment should be used for the assumed remaining useful life of the equipment and a new baseline equipment as described above (post 2023) for the remainder of the measure life.

DEEMED LIFETIME OF EFFICIENT EQUIPMENT

The expected measure life is assumed to be 25 years. 962

For EREP, the remaining useful life of the existing equipment is assumed to be 1/3rd of EUL (25/3) or 8 years.

DEEMED MEASURE COST

The measure cost for this technology is tiered based on the boiler type and combustion efficiencies. As installation costs for the base case and the measure case units are assumed to be the same, labor costs are not specified for this measure.

Incremental and Gross Measure costs for Process Boilers

Boiler Type	Incremental Measure Cost (\$/KBtu) ⁹⁶³	Full Measure Cost (\$/KBtu) ⁹⁶⁴	
Hot Water Boiler ≥85% Ecand <90% Ec	\$2.17	\$12.94	
Hot Water Boiler ≥90% E _C	\$12.17	\$22.95	
Steam Boiler >83% E _C and <85% E _C	\$4.35	\$19.24	
Modular Steam Boiler Arrays (≥85% E _C) ⁹⁶⁵	Custom		

⁹⁶¹ Ihid

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 $^{^{962}\} https://www.govinfo.gov/content/pkg/FR-2020-01-10/pdf/2019-26356.pdf.$

⁹⁶³ California ETRM measure "Process Boiler", https://www.caetrm.com/measure/SWWH008/01/, accessed April 16, 2021...

⁹⁶⁴ Ibid.

⁹⁶⁵ Miura Modular Boilers, https://s29958.pcdn.co/wp-content/uploads/2019/03/LXBrochure2016.pdf

A deferred baseline replacement cost, consistent with the delta between the full measure cost and incremental cost above should be assumed after the remaining useful life of the existing equipment.

LOADSHAPE

N/A

COINCIDENCE FACTOR

N/A

Algorithm

CALCULATION OF ENERGY SAVINGS

ELECTRIC ENERGY SAVINGS

N/A

SUMMER COINCIDENT PEAK DEMAND SAVINGS

N/A

NATURAL GAS SAVINGS

For first 8 years:

$$\Delta Therms = 8,766 * Capacity * UF * \left(\frac{Efficiency_{EE}}{Efficiency_{Exist}} - 1\right) * \frac{1}{100,000}$$

For remaining 17 years:

$$\Delta Therms = 8,766 * Capacity * UF * \left(\frac{Efficiency_{EE}}{Efficiency_{Base}} - 1\right) * \frac{1}{100,000}$$

Where:

8,766 = Annual Operating hours for Process Boilers

The assumed hours of operation are based on continual plant operation. Variation in plant operating hours is accounted for in the utilization factor. While the boiler may operate during the option was it may not be operating at its full rated lead.

during the entire year, it may not be operating at its full rated load.

Capacity = Nominal heating input capacity boiler size for high-efficiency unit (Btu/hr)

UF = Utilization Factor

= Custom or if unknown 41.9% 966

Efficiency_{Exist} = Existing boiler efficiency rating,

= Actual

⁹⁶⁶ Illinois TRM v9.0, measure 4.4.3 Process Boiler Tune-up, "Work Paper – Tune up for Boilers serving Space Heating and Process Load by Resource Solutions Group, January 2012".

Efficiency_{Base} = Baseline boiler efficiency rating, dependent on year and boiler type or use actual

operating efficiencies for early replacements. See table in "Definition of Baseline

Equipment."

Efficiency_{EE} = Efficient boiler efficiency rating for packaged or modular boiler system

= Actual value, specified to one significant digit (i.e., 95.7%)

100,000 = Constant to convert from Btu to therm

For example, a 800,000 Btu/hr gas-fired process steam boiler with a thermal efficiency rating of 87% is installed replacing a similar sized natural draft steam boiler with baseline efficiency of 77%.

 Δ Therms = 8,766 * 800,000 * 0.419 * (0.870 – 0.770)/0.770 / 100,000

= 3,816 therms

WATER AND OTHER NON-ENERGY IMPACT DESCRIPTIONS AND CALCULATION

N/A

DEEMED O&M COST ADJUSTMENT CALCULATION

N/A

MEASURE CODE: CI-HVC-PHBO-V01-220101

REVIEW DEADLINE: 1/1/2025

4.4.55 Commercial Gas Heat Pump

DESCRIPTION

Heat pumps are a class of HVAC equipment that moves heat from cold source to warm sink, moving heat "uphill". Often heat pumps can operate in reverse, using a reversing valve or other means to provide air conditioning (A/C) and space heating with the same product. If heat recovery is employed, the heat pump can also provide service hot water (SHW). Heat pumps generally involve the use of a refrigerant and so are based on refrigeration cycles. Gasfired heat pumps are a subset of heat pumps whose primary input drive energy is a gaseous fuel, instead of an electrically-driven compressor. Gas-fired heat pumps can be separated into two categories, work-activated technologies where a delivered fuel drives a prime mover (e.g. internal combustion engine) which supplies work to a refrigerant compressor and heat-activated where the primary energy input to the heat pump cycle is thermal energy, often from fuel combustion, driving a sorption-type or other thermally-driven heat pump cycle.

This measure characterizes the installation of a commercial gas-fired heat pump for the following scenarios: NC, TS, EREP, and RF.

A. New Construction:

- i. The installation of a new commercial heat-activated (e.g. sorption-type) or work-activated (e.g. engine-driven) gas heat pump, certified to ANSI Z21.40.1 or ANSI Z21.40.2 respectively, that meets the criteria laid out in ANSI Z21.40.4 Performance Testing and Rating of Gas-Fired, Air Conditioning and Heat Pump Appliances.
- ii. Note the baseline in this case should be determined via EM&V and the algorithms are provided to allow savings to be calculated from any baseline condition defined in the Efficient Equipment section.

B. Time of Sale:

- i. The planned installation of a new gas heat pump meeting the efficiency standards laid out below that does not meet the criteria for early replacement as described in section C below.
- ii. Note the baseline in this case is the purchase of new equipment that is similar technology to existing equipment. Where unknown, the baseline should be determined via EM&V and the algorithms are provided to allow savings to be calculated from any baseline condition. The calculation of savings is dependent on whether an incentive for the installation has been provided by both a gas and electric utility, only an electric utility, or only a gas utility. SHW savings are calculated based on the fuel and efficiency of the existing unit.

C. Early Replacement/Retrofit:

- The early removal of functioning electric or gas space heating and/or cooling systems from service, prior to the natural end of life, and replacement with a new high efficiency commercial gas heat pump system.
- ii. Note the baseline in this case is the existing equipment being replaced. The calculation of savings is dependent on whether an incentive for the installation has been provided by both a gas and electric utility, only an electric utility, or only a gas utility. SHW savings are calculated based on the fuel and efficiency of the existing unit.
- iii. Early Replacement determination will be based on meeting the following conditions:
 - a. The existing unit is operational when replaced, or
 - b. The existing unit requires minor repairs to be operational, defined as costing less than 20% of the new baseline replacement cost (as defined in the Measured Cost section of the relevant equipment).
 - c. All other conditions will be considered Time of Sale.

For the Baseline efficiency of the existing unit being replaced:

- d. Use actual existing efficiency whenever possible.
- e. If the efficiency of the existing unit is unknown, use assumptions based on the Federal minimum standards provided in tables below.
- f. If the operational status or repair cost of the existing unit is unknown use time of sale assumptions.

DEFINITION OF EFFICIENT EQUIPMENT

Gaseous fuel heat pumps for space heating/cooling and domestic/service hot water heating. The table below shows the current gas heat pump products in two broad commercial categories – water heating and space heating/cooling. The table additionally lists applicable industry test methods and the primary efficiency metric.

Equipment		Test Methods	Efficiency Metric		
Category	Sector	Туре	Industry	Primary Metric	Tested Performance
Water Heating	ii ommerciai	Gas HPWH with or without storage tank		Coefficient of Performance (COP)	>1.2 COP
Space Heating & Cooling	Commercial	Gas-fired Air- condition or Heat Pump	IANSI 721 40 4		>1.2 COP _{heating} or >1.0 COP _{cooling}

DEFINITION OF BASELINE EQUIPMENT

The baseline equipment includes Service Hot Water, Space Heating, and Air-Conditioning.

New Construction:

The 2018 edition of the IECC went into effect on 7/1/19 for commercial facilities and is applicable here.

To calculate savings with an electric baseline, the baseline equipment is assumed to be an Air Source Heat Pump meeting the Federal Standard efficiency level as outlined in Table 2 below.

To calculate savings with a chiller/unitary cooling system (Table 3) and boiler/furnace baseline (Table 4 for boilers and Table 5 for warm air furnaces), the baseline equipment is assumed to meet the minimum standard efficiencies as outlined in their respective tables.

To calculate savings with water heater applications, the baseline equipment is assumed to meet the minimum standard efficiencies outlined in Table 6.

Table 1: IECC 2018 Air-Source Heat Pumps Minimum Efficiency Requirements (effective 7/1/2019)

TABLE C403.3.2(2)
MINIMUM EFFICIENCY REQUIREMENTS: ELECTRICALLY OPERATED UNITARY AND APPLIED HEAT PUMPS

EQUIPMENT TYPE	SIZE CATEGORY	HEATING SECTION TYPE	SUBCATEGORY OR RATING CONDITION	MINIMUM EFFICIENCY	TEST PROCEDURE	
Air and describe and describe	. oc ooo pt. a-b	A.II	Split System	14.0 SEER		
Air cooled (cooling mode)	< 65,000 Btu/h ^b	All	Single Package	14.0 SEER		
Theorem the could be a select	< 20.000 Pt. Ib	A.II	Split System	12.0 SEER	AHRI 210/240	
Through-the-wall, air cooled	≤ 30,000 Btu/h ^b	All	Single Package	12.0 SEER		
Single-duct high-velocity air cooled	< 65,000 Btu/h ^b	All	Split System	11.0 SEER		
	≥ 65,000 Btu/h and	Electric Resistance (or None)	Split System and Single Package	11.0 EER 12.0 IEER		
	< 135,000 Btu/h	All other	Split System and Single Package	10.8 EER 11.8 IEER		
Air-resided (continuous de)	≥ 135,000 Btu/h and	Electric Resistance (or None)	Split System and Single Package	10.6 EER 11.6 IEER	ALIDI 240/200	
Air cooled (cooling mode)	< 240,000 Btu/h	All other	Split System and Single Package	10.4 EER 11.4 IEER	AHRI 340/360	
	≥ 240,000 Btu/h	Electric Resistance (or None)	Split System and Single Package	9.5 EER 10.6 IEER		
		All other	Split System and Single Package	9.3 EER 9.4 IEER		
	< 17,000 Btu/h	All	86°F entering water	12.2 EER		
Water to Air: Water Loop (cooling mode)	≥ 17,000 Btu/h and < 65,000 Btu/h	All	86°F entering water	13.0 EER	ISO 13256-1	
(cooling mode)	≥ 65,000 Btu/h and < 135,000 Btu/h	All	86°F entering water	13.0 EER		
Water to Air: Ground Water (cooling mode)	< 135,000 Btu/h	All	59°F entering water	18.0 EER	ISO 13256-1	
Brine to Air: Ground Loop (cooling mode)	< 135,000 Btu/h	All	77°F entering water	14.1 EER	ISO 13256-1	
Water to Water: Water Loop (cooling mode)	< 135,000 Btu/h	All	86°F entering water	10.6 EER		
Water to Water: Ground Water (cooling mode)	< 135,000 Btu/h	All	59°F entering water	16.3 EER	ISO 13256-2	
Brine to Water: Ground Loop (cooling mode)	< 135,000 Btu/h	All	77°F entering fluid	12.1 EER		
			-	-		

(Table 2: Continued)

Air-seled (basking made)	< 65.000 Btu/h ^b	_	Split System	8.2 HSPF	
Air cooled (heating mode)	< 65,000 Btu/n°	_	Single Package	8.0 HSPF]
Through-the-wall,	≤ 30,000 Btu/hb (cooling capacity)	_	Split System	7.4 HSPF	AHRI 210/240
(air cooled, heating mode)	\$ 30,000 Blu/nº (cooling capacity)	_	Single Package	7.4 HSPF	711111 2101240
Small-duct high velocity (air cooled, heating mode)	< 65,000 Btu/h ^b	_	Split System	6.8 HSPF	
	≥ 65,000 Btu/h and < 135,000 Btu/h		47°F db/43°F wb outdoor air	3.3 COP	
Air spaled (basting mode)	(cooling capacity)	_	17°Fdb/15°F wb outdoor air	2.25 COP	- AHRI 340/360
Air cooled (heating mode)	≥ 135,000 Btu/h (cooling capacity)	_	47°F db/43°F wb outdoor air	3.2 COP	
			17°Fdb/15°F wb outdoor air	2.05 COP	
Water to Air: Water Loop (heating mode)	< 135,000 Btu/h (cooling capacity)	_	68°F entering water	4.3 COP	
Water to Air: Ground Water (heating mode)	< 135,000 Btu/h (cooling capacity)	_	50°F entering water	3.7 COP	ISO 13256-1
rine to Air: Ground Loop < 135,000 Btu/h heating mode) (cooling capacity)		_	32°F entering fluid	3.2 COP	
Water to Water: Water Loop (heating mode)	< 135,000 Btu/h (cooling capacity)	_	68°F entering water	3.7 COP	
Water to Water: Ground Water (heating mode)	< 135,000 Btu/h (cooling capacity)	_	50°F entering water	3.1 COP	ISO 13256-2
Brine to Water: Ground Loop (heating mode)	< 135,000 Btu/h (cooling capacity)	_	32°F entering fluid	2.5 COP	

For SI: 1 British thermal unit per hour = 0.2931 W, °C = [(°F) - 32]/1.8.

a. Chapter 6 contains a complete specification of the referenced test procedure, including the reference year version of the test procedure.

b. Single-phase, air-cooled heat pumps less than 65,000 Btu/h are regulated by NAECA. SEER and HSPF values are those set by NAECA.

Table 2: IECC 2018 Electric Chillers, Air-Cooled and Water-Cooled Minimum Efficiency Requirements (effective 7/1/2019)

TABLE C403.3.2(7)
WATER CHILLING PACKAGES — EFFICIENCY REQUIREMENT S^{8, b, d}

EQUIPMENT TYPE	SIZE CATEGORY	UNITS	BEFORE	BEFORE 1/1/2015		AS OF 1/1/2015	
EQUIPMENT TIPE	SIZE CATEGORI	UNITS	Path A	Path B	Path A	Path B	PROCEDURE [©]
	< 150 Tons	EER	≥ 9.562 FL	NAc	≥ 10.100 FL	≥ 9.700 FL	
Air cooled chillers	< 130 IOIIS		≥ 12.500 IPLV	NA-	≥ 13.700 IPLV	≥ 15,800 IPLV	
ir-cooled chillers	≥ 150 Tons	(Btu/W)	≥ 9.562 FL	NA°	≥ 10.100 FL	≥ 9.700 FL	
	2 150 10118		≥ 12.500 IPLV	NA-	≥ 14.000 IPLV	≥ 16.100 IPLV	
Air cooled without condenser, electrically operated	All capacities	FFR		ndensers and co	ondenser shall b omplying with air- equirements.		
	< 75 Tons		≤ 0.780 FL	≤ 0.800 FL	≤ 0.750 FL	≤ 0.780 FL	
	< /5 10118		≤ 0.630 IPLV	≤ 0.600 IPLV	≤ 0.600 IPLV	≤ 0.500 IPLV	
	≥ 75 tons and < 150 tons		≤ 0.775 FL	≤ 0.790 FL	≤ 0.720 FL	≤ 0.750 FL	
	≥ /5 tons and < 150 tons		≤ 0.615 IPLV	≤ 0.586 IPLV	≤ 0.560 IPLV	≤ 0.490 IPLV	
Water cooled, electrically	≥ 150 tons and < 300 tons	kW/ton	≥ 0.680 FL	≥ 0.718 FL	≥ 0.660 FL	≥ 0.680 FL	
operated positive displacement	2 150 tons and < 500 tons	KVV/tOII	≥ 0.580 IPLV	≥ 0.540 IPLV	≥ 0.540 IPLV	≥ 0.440 IPLV	
	≥ 300 tons and < 600 tons	1 [≤ 0.620 FL	≤ 0.639 FL	≤ 0.610 FL	≤ 0.625 FL	AHRI 550/590
	2 300 tons and < 600 tons		≤ 0.540 IPLV	≤ 0.490 IPLV	≤ 0.520 IPLV	≤ 0.410 IPLV	
	≥ 600 tons		≤ 0.620 FL	≤ 0.639 FL	≤ 0.560 FL	≤ 0.585 FL	
			≤ 0.540 IPLV	≤ 0.490 IPLV	≤ 0.500 IPLV	≤ 0.380 IPLV	
	. 450 T		≤ 0.634 FL	≤ 0.639 FL	≤ 0.610 FL	≤ 0.695 FL	
	< 150 Tons		≤ 0.596 IPLV	≤ 0.450 IPLV	≤ 0.550 IPLV	≤ 0.440 IPLV	
	≥ 150 tons and < 300 tons]	≤ 0.634 FL	≤ 0.639 FL	≤ 0.610 FL	≤ 0.635 FL	
	2 150 tons and < 500 tons		≤ 0.596 IPLV	≤ 0.450 IPLV	≤ 0.550 IPLV	≤ 0.400 IPLV	
Water cooled, electrically	≥ 300 tons and < 400 tons	kW/ton	≤ 0.576 FL	≤ 0.600 FL	≤ 0.560 FL	≤ 0.595 FL	
operated centrifugal	2 300 tons and < 400 tons	KVV/ton	≤ 0.549 IPLV	≤ 0.400 IPLV	≤ 0.520 IPLV	≤ 0.390 IPLV	
	≥ 400 tons and < 600 tons		≤ 0.576 FL	≤ 0.600 FL	≤ 0.560 FL	≤ 0.585 FL	
	2 400 tons and < 600 tons		≤ 0.549 IPLV	≤ 0.400 IPLV	≤ 0.500 IPLV	≤ 0.380 IPLV	
	≥ 600 Tons]	≤ 0.570 FL	≤ 0.590 FL	≤ 0.560 FL	≤ 0.585 FL	
	2 000 TORS		≤ 0.539 IPLV	≤ 0.400 IPLV	≤ 0.500 IPLV	≤ 0.380 IPLV	
Air cooled, absorption, single effect	All capacities	СОР	≥ 0.600 FL	NAc	≥ 0.600 FL	NA ^c	
Water cooled absorption, single effect	All capacities	COP	≥ 0.700 FL	NA°	≥ 0.700 FL	NA°	
Absorption, double effect, indirect fired	All capacities	COP	≥ 1.000 FL ≥ 1.050 IPLV	NAc	≥ 1.000 FL ≥ 1.050 IPLV	NAc	AHRI 560
Absorption double effect	All capacities	COP	≥ 1.000 FL ≥ 1.000 IPLV	NAc	≥ 1.000 FL ≥ 1.050 IPLV	NA°	

Note Code of Federal Regulations for gas-fired hot water boilers manufactured after January 15, 2021 require <300,000 Btu/hr hot water boilers to be 84% AFUE and <300,000 Btu/hr steam boilers to be 82% AFUE (10 CFR 432(e)(3)). This should be assumed baseline from 1/1/2022.

Table 3: IECC 2018 Boiler Minimum Efficiency Requirements (effective 7/1/2019)

TABLE C403.3.2(5)
MINIMUM EFFICIENCY REQUIREMENTS: GAS- AND OIL-FIRED BOILERS

EQUIPMENT TYPE ⁸	SUBCATEGORY OR RATING CONDITION SIZE CATEGORY (INPUT) MINIM		MINIMUM EFFICIENCY ^{d, 8}	TEST PROCEDURE	
		< 300,000 Btu/h ^{f, g}		10 CFR Part 430	
	Gas-fired	≥ 300,000 Btu/h and ≤ 2,500,000 Btu/h ^b	80% E _t	10 CFR Part 431	
Dailess had water		> 2,500,000 Btu/ha	82% E _c		
Boilers, hot water		< 300,000 Btu/hg	84% AFUE	10 CFR Part 430	
	Oil-fired ^c	≥ 300,000 Btu/h and ≤ 2,500,000 Btu/h ^b	82% E _t	10 CFR Part 431	
		> 2,500,000 Btu/ha	84% E _c		
Boilers, steam	Gas-fired	< 300,000 Btu/h ^f	80% AFUE	10 CFR Part 430	
	Gas-fired- all, except natural draft	≥ 300,000 Btu/h and ≤ 2,500,000 Btu/h ^b	79% E _t		
		> 2,500,000 Btu/ha	79% E _t	10 CFR Part 431	
	Gas-fired-natural draft	≥ 300,000 Btu/h and ≤ 2,500,000 Btu/h ^b	77% E _t	- 10 CFR Part 431	
		> 2,500,000 Btu/ha	77% E _t		
		< 300,000 Btu/h	82% AFUE	10 CFR Part 430	
	Oil-fired ^c	≥ 300,000 Btu/h and ≤ 2,500,000 Btu/h ^b	81% E _t	10 CFR Part 431	
		> 2,500,000 Btu/ha	81% E _t	1	

Table 4: IECC 2018 Warm-Air Furnace Minimum Efficiency Requirements (effective 7/1/2019)

TABLE C403.3.2(4)

WARM-AIR FURNACES AND COMBINATION WARM-AIR FURNACES/AIR-CONDITIONING UNITS, WARM-AIR DUCT FURNACES AND UNIT HEATERS, MINIMUM EFFICIENCY REQUIREMENTS

EQUIPMENT TYPE	SIZE CATEGORY (INPUT)	SUBCATEGORY OR RATING CONDITION	MINIMUM EFFICIENCY ^{d, 9}	TEST PROCEDURE®
Warm-air furnaces,	< 225,000 Btu/h	_	80% AFUE or 80% <i>E^ct</i>	DOE 10 CFR Part 430 or ANSI Z21.47
gas fired	≥ 225,000 Btu/h	Maximum capacity ^c	80%E _t ^f	ANSI Z21.47
Warm-air furnaces, oil fired	< 225,000 Btu/h	_	83% AFUE or 80% <i>E^ct</i>	DOE 10 CFR Part 430 or UL 727
	≥ 225,000 Btu/h	Maximum capacity ^b	81% <i>E_t^g</i>	UL 727
Warm-air duct furnaces, gas fired	All capacities	Maximum capacity ^b	80%E _c	ANSI Z83.8
Warm-air unit heaters, gas fired	All capacities	Maximum capacity ^b	80%E _c	ANSI Z83.8
Warm-air unit heaters, oil fired	All capacities	Maximum capacity ^b	80%E _c	UL 731

Table 5: IECC 2018 Water Heater Minimum Efficiency Requirements (effective 7/1/2019)

TABLE C404.2
MINIMUM PERFORMANCE OF WATER-HEATING EQUIPMENT

EQUIPMENT TYPE	SIZE CATEGORY (input)	SUBCATEGORY OR RATING CONDITION	PERFORMANCE REQUIRED ^{a, b}	TEST PROCEDURE
		Tabletop ^e , ≥ 20 gallons and ≤ 120 gallons	0.93 - 0.00132V, EF	
	≤ 12 kW ^d	Resistance ≥ 20 gallons and ≤ 55 gallons	0.960 - 0.0003V, EF	DOE 10 CFR Part 430
Water heaters, electric		Grid-enabled ^f > 75 gallons and ≤ 120 gallons	1.061 - 0.00168V, EF	
	> 12 kW	Resistance	(0.3 + 27/V _m), %/h	ANSI Z21.10.3
	≤ 24 amps and ≤ 250 volts	Heat pump > 55 gallons and ≤ 120 gallons	2.057 - 0.00113V, EF	DOE 10 CFR Part 430
Storage water heaters, gas	≤ 75.000 Btu/h	≥ 20 gallons and > 55 gallons	0.675 - 0.0015V, EF	DOE 10 CFR Part 430
	3 73,000 Blum	> 55 gallons and ≤ 100 gallons	0.8012 - 0.00078V, EF	DOE TO CER PAIL 430
	> 75,000 Btu/h and ≤ 155,000 Btu/h	< 4,000 Btu/h/gal	80% E₁	ANSI 721.10.3
	> 155,000 Btu/h	< 4,000 Btu/h/gal	80% E₁	ANGI 221.10.0
	> 50,000 Btu/h and < 200,000 Btu/h°	≥ 4,000 (Btu/h)/gal and < 2 gal	0.82 - 0.00 19V, EF	DOE 10 CFR Part 430
Instantaneous water heaters, gas	≥ 200,000 Btu/h	≥ 4,000 Btu/h/gal and < 10 gal	80% Et	ANCI 724 40 2
	≥ 200,000 Btu/h	≥ 4,000 Btu/h/gal and ≥ 10 gal	80% E₁	ANSI Z21.10.3

<u>Time of Sale</u>: The baseline for this measure is a new replacement unit of the same system type as the existing unit, meeting the minimum efficiencies provided above.

<u>Early Replacement / Retrofit</u>: The baseline for this measure is the efficiency of the *existing* heating, cooling, and hot water equipment for the assumed remaining useful life of the existing unit, and a new baseline heating and cooling system for the remainder of the measure life (as provided in tables above).

DEEMED LIFETIME OF EFFICIENT EQUIPMENT

The expected measure life of the gas heat pump is assumed to be 15 years for a natural gas heat pump⁹⁶⁷.

For early replacement, the remaining life of existing equipment is assumed to be 6 years for an air-source heat pump and Central A/C, 6 years for a furnace, and 8 years for boilers and ground source heat pumps. 968

DEEMED MEASURE COST

New Construction and Time of Sale: Incremental costs of the gas heat pump should be used. This would be the actual installed cost of the heat pump equipment as well as system commissioning costs, minus the assumed installation cost of the baseline equipment.

Early Replacement: The actual installed cost of the gas heat pump should be used. The assumed deferred cost of replacing existing equipment with a new baseline is 1/3 of the incremental cost. This future cost should be discounted to present value using the nominal societal discount rate.

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⁹⁶⁷ U.S. Energy Information Administration | Assumptions to the Annual Energy Outlook 2021: Commercial Demand Module: https://www.eia.gov/outlooks/aeo/assumptions/pdf/commercial.pdf

⁹⁶⁸ Assumed to be one third of effective useful life of replaced equipment.

The incremental cost of gas heat pump over various replacement equipment is shown in Table 7⁹⁶⁹.

Table 6: Incremental Cost of Commercial Gas Heat Pump

Incremental Cost (\$)/ton							
Replaced Technologies	Insta	lled Cost (\$)/ton	Incr	emental GHP Cost (\$)/ton			
Rooftop Air Source Heat Pump	\$	1,813	\$	1,987			
Ground Source Heat Pump	\$	5,781	\$	(1,981)			
Electric Boiler	\$	250	\$	3,550			
Natural Gas Furnace	\$	92	\$	3,709			
Natural Gas Boiler	\$	594	\$	3,206			
Air-cooled Electric Chiller	\$	988	\$	2,813			
Water-cooled Electric Chiller	\$	550	\$	3,250			
Gas Fired Water Heater	\$	384	\$	3,416			
Electric Resistance Water Heater	\$	772	\$	3,028			
Gas Heat Pump	\$	3,800					

Guide to read incremental cost:

Example 1: for a gas boiler and air cooled electric chiller being replaced with a gas heat pump, the incremental cost will be Cost of GHP – (Cost of Natural Gas Boiler + Air-Cooled Electric Chiller) = \$3,800 - (\$594 + \$988) = \$2,218.

Example 2: for a gas boiler and gas-fired water heater being replaced with a gas heat pump, the incremental cost will be Cost of GHP - (Cost of Natural Gas Boiler + Gas Fired Water Heater) = \$3,800 - (\$594+\$384) = \$2,822.

LOADSHAPE

Depending on the baseline conditions, the appropriate loadshapes will be a combination of some, but not all, of the below. Note for the purpose of cost-effectiveness screening for a fuel switching scenario, the cooling therm increase and heating therm decrease should be calculated separately such as the appropriate loadshape (i.e. Loadshape Co4 – Commercial Electric Heating and Loadshape CO3 – Commercial Cooling, respectively) can be applied.

Loadshape CO2 – Commercial Electric SHW

Loadshape CO3 - Commercial Cooling

Loadshape CO4 - Commercial Electric Heating (if replacing building with no existing cooling)

Loadshape C05 - Commercial Electric Heating and Cooling

COINCIDENCE FACTOR

The summer peak coincidence factor for cooling is provided in two different ways below. The first is used to estimate peak savings during the utility peak hour and is most indicative of actual peak benefits. The second represents the average savings over the defined summer peak period and is presented so that savings can be bid into PJM's capacity market. Both values provided are based on analysis of Itron eShape data for Missouri, calibrated to Illinois loads, supplied by Ameren.

CF_{SSP} = Summer System Peak Coincidence Factor for Commercial Cooling (during system peak hour)

⁹⁶⁹ U.S. Energy Information Administration (EIA), Updated Buildings Sector Appliance and Equipment Costs and Efficiencies: https://www.eia.gov/analysis/studies/buildings/equipcosts/pdf/full.pdf

 $= 91.3\%^{970}$

CF_{PJM} = PJM Summer Peak Coincidence Factor for Commercial Cooling (average during peak period)

 $=47.8\%^{971}$

Algorithm

CALCULATION OF ENERGY SAVINGS

ELECTRIC ENERGY SAVINGS AND NATURAL GAS SAVINGS

Non Fuel Switch Measures:

Efficiency

 Δ therms = Δ therms_{SPACE} + Δ therms_{SHW}

Space Heating Savings

Δtherms_{SPACE} = EFLH * Capacity * ((Efficiency_{EE} - Efficiency_{Base}) / Efficiency_{Base}) / 100,000

Where:

EFLH = Equivalent Full Load Hours for heating in Existing Buildings or New Construction are

provided in section 4.4 HVAC End Use

Capacity = Nominal Heating Input Capacity Size (Btu/hr) for efficient unit not existing unit

= custom gas-fired heat pump input capacity in Btu/hr

Efficiency_{Base} = Baseline Efficiency Rating, dependant on year and boiler type. See Table 4 above.

= Rated Commerical Gas Heat Pump space heating efficiency, expressed as a fuel-input

only $\mathsf{COP}_\mathsf{Gas}\text{,}$ for the nominal capacity rating condition

Hot water boiler baseline:

Year	Efficiency
Hot Water <300,000 Btu/hr < January 1, 2022 972	82% AFUE
Hot Water <300,000 Btu/hr ≥ January 1, 2022 ⁹⁷³	84% AFUE
Hot Water ≥300,000 & ≤2,500,000 Btu/hr ⁹⁷⁴	80% E _™
Hot Water >2,500,000 Btu/hr ⁹⁷⁵	82% E _C

⁹⁷⁰ Values taken from established TRM references in section 4.4.44 and based on analysis of Itron eShape data for Missouri, calibrated to Illinois loads, supplied by Ameren. The AC load during the utility's peak hour is divided by the maximum AC load during the year.

⁹⁷¹ Values taken from established TRM references in section 4.4.44 and based on analysis of Itron eShape data for Missouri, calibrated to Illinois loads, supplied by Ameren. The average AC load over the PJM peak period (1-5pm M-F, June through August) is divided by the maximum AC load during the year.

⁹⁷² The Federal baseline for gas-fired hot water boilers <300,000 btu/hr changes from 82% to 84% in January 2021. To prevent a change in baseline mid-program, and to account for inventory meeting the old standard still in distribution, the increase in efficiency is delayed until January 2022 when a new program year starts.

⁹⁷³ Code of Federal Regulations, effective January 15, 2021 (10 CFR 432(e)(3)).

⁹⁷⁴ Thermal Efficiency. Code of Federal Regulations, effective March 2, 2012 (10 CFR 431.87).

⁹⁷⁵ Combustion Efficiency. Code of Federal Regulations, effective March 2, 2012 (10 CFR 431.87).

For example, a 150,000 BTU/hr water boiler meeting COP_{Gas} 1.4 is installed in Rockford at a high rise office building, in the year 2022

 Δ Therms = 2,089* 150,000 * (1.4-0.840)/0.840) / 100,000 Btu/Therm

= 2,089.0 therms

Service Hot Water Savings:

$$\Delta Therms_{SHW} = \frac{(T_{out} - T_{in}) * HotWaterUse_{Gallon} * \gamma Water * 1.0 * \left(\frac{1}{TE_{gasbase}} - \frac{1}{COP_{Eff}}\right)}{100,000}$$

Where:

T_{OUT} = Tank temperature

= 140°F

T_{IN} = Incoming water temperature from well or municipal system

= 54°F 976

HotWaterUse_{Gallon} = Estimated annual hot water consumption (gallons)

= Actual, if possible to provide reasonable custom estimate. If not, two

methodologies are provided to develop an estimate:

1) Consumption per usable storage tank capacity = Capacity * Consumption/cap

Where: Capacity = Usable capacity of hot water storage tank in gallons

= Actual

Consumption/cap = Estimate of consumption per gallon of usable tank capacity, based on building type: 977

Building Type ⁹⁷⁸	Consumption/Cap
Convenience	528
Education	568
Grocery	528
Health	788
Large Office	511
Large Retail	528
Lodging	715
Other Commercial	341
Restaurant	622
Small Office	511
Small Retail	528
Warehouse	341
Nursing	672
Multi-Family	894

⁹⁷⁶ US DOE Building America Program, Building America Analysis Spreadsheet (for Chicago, IL), Office of Energy Efficiency & Renewable Energy.

2022 IL TRM v.10.0 Vol. 2 September 24, 2021 FINAL

⁹⁷⁷ Methodology based on Cadmus analysis. Annual hot water usage in gallons based on CBECS (2012) and RECS (2009) consumption data of East North Central (removed outliers of 1,000 kBtuh or less) to calculate hot water usage. Annual hot water gallons per tank size gallons based on the tank sizing methodology found in ASHRAE 2011 HVAC Applications. Chapter 50 Service Water Heating. Demand assumptions (gallons per day) for each building type based on ASHRAE Chapter 50 and to LBNL White Paper. LBL-37398 Technology Data Characterizing Water Heating in Commercial Buildings: Application to End Use Forecasting. Assumes hot water heater efficiency of 80%.

⁹⁷⁸ According to CBECS 2012 "Lodging" buildings include Dormitories, Hotels, Motel or Inns and other Lodging and "Nursing" buildings include Assisted Living and Nursing Homes.

2) Consumption per unit area by building type = (Area/1000) * Consumption/1,000 sq.ft.

Where: Area = Area in sq.ft that is served by SHW boiler

= Actual

Consumption/1,000 sq.ft. = Estimate of SHW consumption per 1,000 sq.ft. based on building type: 979

Building Type ⁹⁸⁰	Consumption/1,000 sq.ft.
Convenience	4,594
Education	7,285
Grocery	697
Health	24,540
Large Office	1,818
Large Retail	1,354
Lodging	29,548
Other Commercial	3,941
Restaurant	44,439
Small Office	1,540
Small Retail	6,111
Warehouse	1,239
Nursing	30,503
Multi-Family	15,434

γWater = Specific weight capacity of water (lb/gal) = 8.33 lbs/gal

1 = Specific heat of water (Btu/lb.°F)⁹⁸¹

100,000 = Converts Btu to Therms

TE_{gasbase} = Rated efficiency of baseline water heater (expressed as Uniform Energy Factor (UEF) or

Thermal Efficiency as provided below).

COP_{Eff} = Rated efficiency of the commercial gas heat pump as certified expressed as Uniform

Energy Factor (UEF) or Coefficient of Performance as provided below.

Note the same draw pattern (very small, low, medium, and high draw) should be used for both baseline and efficient units.

Equipment Type	Sub Category	Draw Pattern	Federal Standard – Uniform Energy Factor or Thermal Efficiency ⁹⁸²
Residential-duty Commercial		Very small	UEF = 0.2674 – (0.0009 * Rated Storage Volume in Gallons)
High Capacity Storage Gas-Fired Storage Water Heaters > 75,000	≤120 gallon tanks	Low	UEF = 0.5362 – (0.0012 * Rated Storage Volume in Gallons)
		Medium	UEF = 0.6002 – (0.0011 * Rated Storage Volume in Gallons)
Btu/h		High	UEF = 0.6597 – (0.0009 * Rated Storage Volume in Gallons)

⁹⁷⁹ Methodology based on Cadmus analysis. Annual hot water usage in gallons based on CBECS (2012) and RECS (2009) consumption data of East North Central (removed outliers of 1,000 kBtuh or less) to calculate hot water usage. Annual hot water gallons per tank size gallons based on the tank sizing methodology found in ASHRAE 2011 HVAC Applications. Chapter 50 Service Water Heating. Demand assumptions (gallons per day) for each building type based on ASHRAE Chapter 50 and to LBNL White Paper. LBL-37398 Technology Data Characterizing Water Heating in Commercial Buildings: Application to End Use Forecasting. Assumes hot water heater efficiency of 80%.

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⁹⁸⁰ According to CBECS 2012 "Lodging" buildings include Dormitories, Hotels, Motel or Inns and other Lodging and "Nursing" buildings include Assisted Living and Nursing Homes.

⁹⁸¹ Specific heat is the amount of heat required to change the temperature of a mass by one degree.

⁹⁸² All Residential sized Federal Standards are from DOE Standard 10 CFR 430, Residential-Duty and Commercial Federal Standard are from DOE Standard 10 CFR 431.

Equipment Type	Sub Category	Draw Pattern	Federal Standard – Uniform Energy Factor or Thermal Efficiency ⁹⁸²
Commercial Gas Storage Water Heaters >75,000 Btu/h	120 million toulin	All	80% E _{thermal} ,
Commercial Gas Storage Water Heaters >155,000 Btu/h	>120 gallon tanks		Standby Losses = (Q /800 + 110vRated Storage Volume in Gallons)
Commercial Gas Instantaneous	<10 gal	All	80% E _{thermal}
Water Heaters > 200,000 Btu/h	≥10 gal	All	78% E _{thermal}

Draw patterns are based on first hour rating (gallons) for storage tanks and maximum flow (GPM) for instantaneous as shown below: 983

Storage Water Heater Draw Pattern					
Draw Pattern	First Hour Rating (gallons)				
Very Small	≥ 0 and < 18				
Low	≥ 18 and < 51				
Medium	≥ 51 and < 75				
High	≥ 75				

Instantaneous Water Heater Draw Pattern					
Draw Pattern	Max GPM				
Very Small	≥ 0 and < 1.7				
Low	≥ 1.7 and < 2.8				
Medium	≥ 2.8 and < 4				

For example, for a 200,000 Btu/h, 150 gallon, GHP with a COP = 1.4 installed in a 1500 ft² restaurant: $\Delta \text{Therms} = ((140 - 54) * ((1,500/1,000) * 44,439) * 8.33 * 0.975 * (1/0.8 - 1/1.4))/100,000$ = 249.4 Therms

Fuel Switch Measures:

Fuel switching measures must produce positive total annual source fuel savings (i.e., reduction in source Btus) in order to qualify. This is determined as follows (note for early replacement measures the lifetime savings should be calculated by calculating savings for the remaining useful life of the existing equipment and for the remaining measure life):

If SourceEnergySavings calculated above is positive, the measure is eligible.

-

⁹⁸³ Definitions provided in 10 CFR 430, Subpart B, Appendix E, Section 5.4.1.

Electric Space Heating Replaced with Natural Gas Heat Pump

ElectricHeatReplaced [MMBTU_{source}] = $(kBtu/hr_{heat} * EFLH_{heat} * (1/COP_{base})) * 1000/3412 *$

(LifetimeH_{grid} * (1 + ElectricT&D))/ 1,000,000

 $GHPEnergyConsumed_{Heat} [MMBTU_{source}] = ((kBtu/hr_{heat} * EFLH_{heat} * (1/COP_{GHP})) / 1000) * (1 + 1/COP_{GHP}) / 1000) * (1 + 1/COP$

GasSystemDistributionLoss)

kBtu/hr_{heat} = capacity of the heating equipment in kBtu per hour (1 ton of heating capacity

equals 12 kBtu/hr).

COP_{base} = Coefficient of performance of the baseline equipment, or thermal efficiency if

applicable, at nominal condition

= based on the applicable Code on the date of equipment purchase (if unknown

assume current Code). If rating is HSPF, COP = HSPF / 3.413

EFLH_{Heat} = Heating Equivalent Full Load Hours

Dependent on building type and Existing Buildings or New Construction,

provided in section 4.4 HVAC End Use

COP_{GHP} = Coefficient of performance of the GHP equipment at nominal condition

= Actual installed

LifetimeH_{grid} = Average Heat rate of the grid in BTU/kWh over the lifetime of the measure.

Used to calculate eligibility

= 7,700 BTU/kWh. 984

FirstYearH_{grid} = Heat rate of the grid in BTU/kWh for first year of the measure. Used to calculate

savings for first 6 years of measure life.

= 8,600 BTU / kWh ⁹⁸⁵

PostAdjH_{grid} = Heat rate of the grid in BTU/kWh for remaining years of the measure life. Used

to calculated savings for remaining years of measure life resulting in

approximately equal lifetime savings.

= 7,200 BTU/kWh⁹⁸⁶

ElectricT&D = Electric marginal Transmission and Distribution Loss Factor

ComEd: 10.7%

⁹⁸⁴ Determination of the appropriate heat rate values for use in these calculations is complex and contentious. Values provided here are those recommended by VEIC for use in v10, but these values will continue to be discussed during the v11 update. Lifetime grid heat rate was estimated based on review of multiple sources and methodologies, and represents the estimated average marginal grid heat rate over the lifetime of the measure. Note, if legislation is passed that dictates that fuel conversion calculations should be performed at site, the site conversion factor of 3,412 BTU/kWh shall be utilized in place of the grid heat rates presented here for the specified application and timeframe.

⁹⁸⁵ First year heat rate was estimated in 2021, based on review of multiple sources and methodologies, and represents the estimated IL grid marginal heat rate. Note, these values will continue to be discussed during the v11 update however if legislation is passed that dictates that fuel conversion calculations should be performed at site, the site conversion factor of 3,412 BTU/kWh shall be utilized in place of the grid heat rates presented here for the specified application and timeframe.

⁹⁸⁶ Applying the first year heat rate for 6 years, followed by this PostAdjH_{grid} value for the remaining measure life produces a lifetime savings that is consistent with application of the lifetime heat rate provided. Note, these values will continue to be discussed during the v11 update however if legislation is passed that dictates that fuel conversion calculations should be performed at site, the site conversion factor of 3,412 BTU/kWh shall be utilized in place of the grid heat rates presented here for the specified application and timeframe.

Ameren: 11.3%

GasSystemDistributionLoss = Gas System and Distribution Loss Factor

 $=0\%^{987}$

Electric Cooling Replaced with Natural Gas Heat Pump

ElectricCoolingReplaced [MMBTU_{source}] = $(kBtu/hr_{cool} * EFLH_{cool} * (1/EER_{base})) * (LifetimeH_{grid} * (1 + 1))$

ElectricT&D))/ 1,000,000

GHPEnergy Consumed_{cool} [MMBTU_{source}] = $((kBtu/hr_{cool}*EFLH_{cool}*(1/COP_{GHP})) / 1000) * (1 +$

GasSystemDistributionLoss)

kBtu/hr_{cool} = capacity of the cooling equipment in kBtu per hour (1 ton of cooling capacity

equals 12 kBtu/hr).

EER_{base} = Energy Efficiency Ratio of the baseline equipment at nominal condition

EFLH_{cool} = Equivalent Full Load Hours for cooling in Existing Buildings or New Construction

are provided in section 4.4 HVAC End Use.

COP_{GHP} = Coefficient of performance of the GHP equipment at nominal condition

= Actual installed

Electric Water Heating Replaced with Natural Gas Heat Pump

ElectricWaterHeatReplaced [MMBTU_{source}] = $((T_{out}-T_{in})$ * HotWaterUse_{gallon}* γ Water * 1.0 * $(1/TE_{elecbase})) / 3412$ * (LifetimeH_{grid} * (1 + ElectricT&D))/1,000,000

GHPEnergyConsumed_{SHW} [MMBTU_{source}] = $(T_{out}-T_{in})$ * HotWaterUse_{gallon}* γ Water * 1.0 * $(1/COP_{GHP})$ / 1,000,000) * (1 + GasSystemDistributionLoss)

**See previous nonfuel switch section for most descriptions

TE_{elechase} = Rated efficiency of baseline water heater expressed as Uniform Energy Factor

(UEF) or Thermal Efficiency (TE) or Coefficient of Performance (COP), if not provided for resistance-type electric water heating assume $TE_{elec,base} = 0.98$

COP_{GHP} = Coefficient of performance of the GHP equipment

= Actual installed

Total Therm Savings = SourceEnergySavings * 10/(1 + GasSystemDistributionLoss)

⁹⁸⁷ The 2021 TAC discussed whether it was appropriate to apply a factor to account for any marginal gas system and distribution losses relating to the gas savings in these equations. The TAC were unable to reach agreement and so this issue will be reviewed again next year. Since this is a new assumption, and likely to be a relatively small value, it was decided to set at 0% for 2022.

Example:

[for illustrative purposes an ElectricT&D of 10.7%, GasSystemDistibutionLoss of 1.4% is used]

A 3,000-squarefoot building with a 120 kBtu/hr output gas heat pump system replacing existing baseline equipment with COP of 1.3 in heating, cooling, and water heating in a Chicagoland public elementary school. The baseline equipment being replaced are all electric heating, cooling, and service hot water heater.

Baseline equipment efficiency: electric air source heating – 2.25 COP; electric air source cooling – 10.8 EER. Electric service hot water heater – 0.98 TE.

```
Heating Source MMBTU Savings = ElectricHeatReplaced - GHPEnergyConsumed<sub>Heat</sub>
```

```
ElectricHeatReplaced [MMBTU<sub>source</sub>] = (kBtu/hr<sub>heat</sub> * EFLH<sub>heat</sub> * (1/COP<sub>base</sub>)) * 1000/3412 * (LifetimeH<sub>grid</sub> * (1 + ElectricT&D))/ 1,000,000 = (120 * 1603 * (1/2.25)) * 1000/3412 * (7,700 * (1 + 0.107))/1,000,000 = 213.6 

GHPEnergyConsumed<sub>Heat</sub> [MMBTU<sub>source</sub>] = ((kBtu/hr<sub>heat</sub> * EFLH<sub>heat</sub> * (1/COP<sub>GHP</sub>)) / 1000) * (1 + GasSystemDistributionLoss) = (120 * 1603 * 1/1.3)/1000 * (1 + 0.014) = 150.0
```

Cooling Source MMBTU Savings = ElectricCoolingReplaced- GHPEnergy Consumed_{cool}

```
ElectricCoolingReplaced [MMBTU<sub>source</sub>] = (kBtu/hr<sub>cool</sub> * EFLH<sub>cool</sub> * (1/EER<sub>base</sub>)) * (LifetimeH<sub>grid</sub> * (1 + ElectricT&D))/ 1,000,000 

= (120 * 837 * 1/10.8) * (7,700 * (1 + 0.107))/1,000,000 

= 79.3 

GHPEnergy Consumed<sub>cool</sub> [MMBTU<sub>source</sub>] = ((kBtu/hr<sub>cool</sub>* EFLH<sub>cool</sub> * (1/COP<sub>GHP</sub>)) / 1000) * (1 + GasSystemDistributionLoss) 

= (120 * 837 * 1/1.3) /1000 * (1 + 0.014) 

= 78.3
```

Service Hot Water Heater Source MMBTU Savings = ElectricWaterHeatReplaced - GHPEnergyConsumedshw

```
ElectricWaterHeatReplaced [MMBTUsource] = ((T_{out}-T_{in}) * HotWaterUsegallon* \gammaWater * 1.0 * (1/TE_{elecbase})) / 3412 * (LifetimeHgrid * (1 + ElectricT&D))/ 1,000,000 = ((140 - 54) * (7285*3) * 8.33 * 1 * (1/0.98)) / 3412 * (7,700 * (1 + 0.107))/1,000,000 = 39.9  = ((T_{out}-T_{in}) * HotWaterUsegallon* \gamma Water * 1.0 * (1/COP_{GHP}) / 1,000,000) * (1 + GasSystemDistributionLoss) = (((140 - 54) * (7285*3) * 8.33 * 1.0 * (1/1.3))/1,000,000) * (1 + 0.014) = 12.2
```

Example continued:

Total Source MMBTU Savings = (213.6 - 150.0) + (79.3 - 78.3) + (39.9 - 12.2)

= 92.3

Total Therm Savings = 92.3 * 10/(1 + 0.014)

= 910.3 Therms

SUMMER COINCIDENT PEAK DEMAND SAVINGS

New Construction / Time of Sale:

 $\Delta kW = (kBtu/hr * (1/EER_{base})) * CF$

Early Replacement / Retrofit:

 $\Delta kW = (kBtu/hr) * [(1/EER_{exist})] * CF$

Where:

EER_{base} = Energy Efficiency Ratio of the baseline equipment EER_{exist} = Energy Efficiency Ratio of the existing equipment

= Actual, or assume Code base in place at the original time of existing unit installation

CF_{SSP} = Summer System Peak Coincidence Factor for Commercial cooling (during system peak

hour)

= 91.3% ⁹⁸⁸

CF_{PJM} = PJM Summer Peak Coincidence Factor for Commercial cooling (average during peak

period)

=47.8% 989

For example, a 120 kBtu/hr electric air source cooling with a 10.8 EER replaced with a gas heat pump in Chicago would save:

$$\Delta kW_{SSP} = (120) * [(1/10.8)] * .913$$

= 10.14 kW

NATURAL GAS SAVINGS

Calculation provided together with Electric Energy Savings above.

WATER AND OTHER NON-ENERGY IMPACT DESCRIPTIONS AND CALCULATION

N/A

DEEMED O&M COST ADJUSTMENT CALCULATION

N/A. The installed cost of gas heat pump includes O&M agreement.

⁹⁸⁸ Based on analysis of Itron eShape data for Missouri, calibrated to Illinois loads, supplied by Ameren. The AC load during the utility's peak hour is divided by the maximum AC load during the year.

⁹⁸⁹Based on analysis of Itron eShape data for Missouri, calibrated to Illinois loads, supplied by Ameren. The average AC load over the PJM peak period (1-5pm, M-F, June through August) is divided by the maximum AC load during the year.

COST EFFECTIVENESS SCREENING AND LOAD REDUCTION FORECASTING WHEN FUEL SWITCHING

This measure can involve fuel switching from electric to gas.

For the purposes of forecasting load reductions due to fuel switch HP projects; changes in site energy use at the customer's meter (using ΔkWh algorithm below) adjusted for utility line losses (at-the-busbar savings), customer switching estimates, NTG, and any other adjustment factors deemed appropriate, should be used.

The inputs to cost effectiveness screening should reflect the actual impacts on the electric and fuel consumption at the customer meter and, for fuel switching measures, this will not match the output of the calculation/allocation methodology presented in the "Electric Energy Savings" and "Natural Gas Savings" sections above. Therefore in addition to the calculation of savings claimed, the following values should be used to assess the cost effectiveness of the measure. For Early Replacement measures, the efficiency terms of the existing unit should be used for the remaining useful life of the existing equipment (6 years for ASHP and Central AC, 6 years for furnace, 8 years for boilers or GSHP, 15 years for electric resistance), and the efficiency terms for a new baseline unit should be used for the remaining years of the measure.

```
= [Increased Consumption]
ΔTherms
ΔTherms
                         = - (Therms<sub>SPACE</sub> + Therms<sub>SHW</sub> + Therms<sub>Cool</sub>)
            Therms<sub>SPACE</sub>
                                      = ((kBtu/hr<sub>heat</sub>) * 1/COP<sub>GHP</sub> * EFLH<sub>heat</sub>)* 1000/ 100,000
                                      = ((T_{out}-T_{in}) * HotWaterUse_{gallon}* \gamma Water *1 * (1/COP_{GHP}))/100,000
            Thermsshw
                                      = ((kBtu/hr_{cool}) * 1/COP_{GHP} * EFLH_{cool}) * 1,000/100,000
            Thermscool
ΔkWh
                         = [Replaced Consumption]
ΔkWh
                         = (kWh_{SPACE} + kWh_{SHW} + kWh_{Cool})
                                      = (kBtu/hr<sub>heat</sub>)/3.412 * 1/COP<sub>base</sub> * EFLH<sub>heat</sub>
            kWh<sub>SPACE</sub>
            kWh_{\mathsf{SHW}}
                                      = ((T<sub>out</sub>-T<sub>in</sub>) * HotWaterUse<sub>gallon</sub>*yWater *0.975 * (1/TE<sub>elecbase</sub>))/3413
                                      = (kBtu/hr<sub>cool</sub>) * (1/EER<sub>base</sub>) * EFLH<sub>cool</sub>
            kWh_{Cool}
```

MEASURE CODE: CI-HVC-GFHP-V01-220101

REVIEW DEADLINE: 1/1/2023

4.5 Lighting End Use

The commercial lighting measures use a standard set of variables for hours of use, waste heat factors, coincident factors and HVAC interaction effects. This table has been developed based on information provided by the various stakeholders. For ease of review, the table is included here and referenced in each measure.

The building characteristics of the eQuest models can be found in the reference table named "EFLH Building Descriptions Updated 2014-11-21.xlsx". The OpenStudio models are based upon the DOE Prototypes described in NREL's "U.S. Department of Energy Commercial Reference Building Models of the National Building Stock" and a calibration log file that documents all of the variations made to each model to get them calibrated is provided in "IL-Calibration-Log 2019-08-27.xlsx". Documents and all models are all available on the SharePoint site.

Note where a measure installation is within a building or application that does not fit with any of the defined building types below, the user should apply custom assumptions where it is reasonable to estimate them, else the building of best fit should be utilized.

Building/Space Type	Fixture Annual Operating Hours ⁹⁹⁰	Screw based bulb Annual Operating hours 991	Waste Heat Cooling Energy WHFe	Waste Heat Cooling Demand WHFd	Coinci- dence Factor CF ⁹⁹³	Waste Heat Gas Heating IFTher ms ⁹⁹⁴	Waste Heat Electric Resistance Heating IFkWh ⁹⁹⁵	Waste Heat Electric Heat Pump Heating IFkWh	Model Source
Agriculture – Chicken Broilers ⁹⁹⁶	3,251	3,251	1.00	1.00	0.76	0.000	0.000	0.000	n/a
Agriculture – Chicken Breeders	4,606	4,606	1.00	1.00	0.95	0.000	0.000	0.000	n/a

⁹⁹⁰Fixtures hours of use are based upon schedule assumptions used in the eQuest models, except for those building types where Illinois based metering results provide a statistically valid estimate (currently: College, Elementary School, High School, Manufacturing, Low and Mid rise Office, Retail Department Store and Warehouse) or Grocery which is based on logging survey at 28 grocery stores in a Massachusetts DNV-GL "Lighting Hours of Use Study" report, April 12,2019. Miscellaneous is a weighted average of indoor spaces using the relative area of each building type in the region (CBECS).

_

⁹⁹¹ Hours of use for screw based bulbs are derived from DEER 2008 by building type for cfls. Garage, exterior and multi-family common area values are from the Hours of Use Table in this document. Miscellaneous is an average of interior space values. Some building types are averaged when DEER has two values: these include office, restaurant and retail. Healthcare clinic uses the hospital value.

⁹⁹² The Waste Heat Factor for Energy and is developed using EQuest models for various building types base on Chicago Illinois (closest to statewide average HDD and CDD). Exterior and garage values are 1, unknown is a weighted average of the other building types.

⁹⁹³Coincident diversity factors are based on either combined IL evaluation results (College, Elementary School, High School, Manufacturing, Low and Mid rise Office, Retail Department Store and Warehouse), case lighting projects performed over several years by Michaels Energy in Illinois and other jurisdictions (Refrigerated and Freezer Cases), or based upon schedules defined in the eQuest models described (all others).

⁹⁹⁴ IFkWh Resistance value is developed using EQuest or OpenStudio models consistent with methodology for Waste Heat Factor for Energy.

⁹⁹⁵ Heat penalty assumptions are based on converting the IFkWh Resistance multiplier value in to IFtherms or IF kWhHeat Pump by applying relative heating system efficiencies. The gas efficiency was assumed to be 80% AFUE and the electric resistance is assumed to be 100%, for Heat Pump is assumed to be 2.3COP.

⁹⁹⁶ Agriculture lighting loadshapes, operational hours, and HVAC interactive factors were developed based on field experience and research material for the general agriculture, indoor agriculture, poultry and dairy commodities. Please see the excel files, 'General Agriculture Loadshape' and 'Indoor Agriculture Lighting Loadshape' on the 8760-calculation approach and for more detail. Due to livestock housing having little to no mechanical cooling systems, waste heat cooling and associated demand factors were assumed to be 1.00.

Building/Space Type	Fixture Annual Operating Hours ⁹⁹⁰	Screw based bulb Annual Operating hours ⁹⁹¹	Waste Heat Cooling Energy WHFe 992	Waste Heat Cooling Demand WHFd	Coincidence Factor CF ⁹⁹³	Waste Heat Gas Heating IFTher ms ⁹⁹⁴	Waste Heat Electric Resistance Heating IFkWh ⁹⁹⁵	Waste Heat Electric Heat Pump Heating IFkWh	Model Source
Agriculture – Chicken Layers	4,914	4,914	1.00	1.00	0.95	0.000	0.000	0.000	n/a
Agriculture – Turkey Hens	2,231	2,231	1.00	1.00	0.76	0.000	0.000	0.000	n/a
Agriculture – Turkey Toms	5,351	5,351	1.00	1.00	0.95	0.000	0.000	0.000	na
Agriculture – Turkey Breeder Hens	4,396	4,396	1.00	1.00	0.95	0.000	0.000	0.000	n/a
Agriculture – Turkey Breeder Toms	5,446	5,446	1.00	1.00	0.95	0.000	0.000	0.000	n/a
Agriculture – Dairy Long Day Lighting	6,205	6,205	1.00	1.00	0.95	0.000	0.000	0.000	n/a
Assisted Living	7,862	5,950	1.14	1.30	0.66	0.035	0.823	0.358	eQuest
Auto Dealership	4,099	2,935	1.16	1.24	0.97	0.013	0.315	0.137	OpenStudio
Childcare/Pre-School	2,860	2,860	1.17	1.29	0.72	0.018	0.420	0.183	eQuest
College	3,395	2,588	1.02	1.54	0.63	0.023	0.548	0.238	OpenStudio
Convenience Store	4,672	3,650	1.09	1.26	0.76	0.035	0.828	0.360	eQuest
Drug Store	4,093	2,935	1.05	1.34	1.00	0.017	0.394	0.171	OpenStudio
Elementary School	3,038	2,118	1.04	1.51	0.65	0.019	0.455	0.198	OpenStudio
Emergency Services	2,698	3,088	1.06	1.09	0.65	0.001	0.014	0.006	OpenStudio
Garage	3,401	3,540	1.00	1.00	0.92	0.000	0.000	0.000	eQuest
Garage, 24/7 lighting	8,766	8,766	1.00	1.00	1.00	0.000	0.000	0.000	eQuest
Grocery	5,468	3,650	1.05	1.22	0.82	0.010	0.230	0.100	OpenStudio
Healthcare Clinic	3,890	4,207	1.14	1.04	0.67	0.020	0.463	0.201	OpenStudio
High School	3,038	2,327	1.15	1.40	0.65	0.011	0.249	0.108	OpenStudio
Hospital - CAV no econ	7,616	4,207	1.17	1.32	0.56	0.009	0.211	0.092	OpenStudio
Hospital - CAV econ	7,616	4,207	1.14	1.27	0.56	0.009	0.205	0.089	OpenStudio
Hospital - VAV econ	7,616	4,207	1.13	1.35	0.56	0.006	0.148	0.064	OpenStudio
Hospital - FCU	7,616	4,207	1.16	1.42	0.56	0.000	0.000	0.000	OpenStudio
Manufacturing Facility	4,618	2,629	1.02	1.04	0.81	0.012	0.270	0.117	eQuest
MF - High Rise - Common	6,138	5,950	1.20	1.24	0.90	0.005	0.109	0.047	OpenStudio
MF - Mid Rise - Common	5,216	5,950	1.11	1.16	0.62	0.021	0.484	0.211	OpenStudio
Hotel/Motel - Guest	2,390	777	1.17	1.21	0.46	0.020	0.468	0.204	OpenStudio
Hotel/Motel - Common	6,138	4,542	1.09	1.26	0.85	0.017	0.406	0.176	OpenStudio
Movie Theater	3,506	5,475	1.11	1.38	0.53	0.029	0.673	0.293	eQuest
Office - High Rise - CAV no econ	2,886	3,088	1.22	1.30	0.60	0.006	0.149	0.065	OpenStudio
Office - High Rise - CAV econ	2,886	3,088	1.00	1.07	0.57	0.039	0.905	0.394	eQuest

Building/Space Type	Fixture Annual Operating Hours ⁹⁹⁰	Screw based bulb Annual Operating hours ⁹⁹¹	Waste Heat Cooling Energy WHFe	Waste Heat Cooling Demand WHFd	Coincidence Factor CF ⁹⁹³	Waste Heat Gas Heating IFTher ms 994	Waste Heat Electric Resistance Heating IFkWh ⁹⁹⁵	Waste Heat Electric Heat Pump Heating IFkWh	Model Source
Office - High Rise - VAV econ	2,886	3,088	1.06	1.65	0.60	0.015	0.345	0.150	OpenStudio
Office - High Rise - FCU	2,886	3,088	1.21	1.17	0.60	0.007	0.153	0.067	OpenStudio
Office - Low Rise	2,698	3,088	1.10	1.26	0.52	0.010	0.231	0.100	OpenStudio
Office - Mid Rise	3,266	3,088	1.10	1.36	0.60	0.016	0.378	0.164	OpenStudio
Religious Building	2,085	1,664	1.12	1.37	0.48	0.015	0.356	0.155	eQuest
Restaurant	5,571	4,784	1.08	1.10	1.00	0.009	0.208	0.090	OpenStudio
Retail - Department Store	4,099	2,935	1.06	1.06	0.94	0.015	0.346	0.150	OpenStudio
Retail - Strip Mall	4,093	2,935	1.12	1.29	0.71	0.019	0.450	0.196	eQuest
Warehouse	3,135	4,293	1.02	1.17	0.85	0.016	0.378	0.164	OpenStudio
Unknown	3,379	3,612	1.08	1.30	0.67	0.015	0.354	0.154	n/a
Exterior – dusk to dawn ⁹⁹⁷	4,303	4,303	1.00	1.00	0.00	0.000	0.000	0.000	n/a
Exterior – dusk to business close	See calcula	ition below	1.00	1.00	0.00	0.000	0.000	0.000	n/a
Low-Use Small Business	2,954	2,954	1.31	1.53	0.66	0.023	0.524	0.262	n/a
Uncooled Building	Varies	varies	1.00	1.00	0.66	0.014	0.320	0.160	n/a
Refrigerated Cases	5,802	n/a	1.29 ⁹⁹⁸	1.29	1.00	0.000	0.000	0.000	n/a
Freezer Cases	5,802	n/a	1.50 ⁹⁹⁹	1.5	1.00	0.000	0.000	0.000	n/a

Annual Operating Hours - Spaces with Lighting Controls

For spaces where occupancy or daylight sensors are known to be already installed, the user should adjust the Annual Operating Hours using the formula below. For v9.0, the TAC agreed that if current state is unknown by the implementer, then subsequent evaluation should assume the space does not have lighting controls. Over 2021 program year, this should be evaluated and the TAC will determine if a different unknown assumption should be used from V10 on.

⁹⁹⁷ Based on Navigant verified value using 2014 Astronomical Applications Department, U.S. Naval Observatory data for ComEd's service territory. See Navigant Memorandum 'RE: LED Street Lighting Program Hours of Use for the ComEd and DCEO Programs. June 21, 2017'.

⁹⁹⁸ For closed refrigerated case lighting (open cases should use building type WHF), the value is 1.29 (calculated as (1 + (1.0 / 3.5))). Based on the assumption that all lighting in refrigerated cases is mechanically cooled, with a typical 3.5 COP refrigeration system efficiency, and assuming 100% of lighting heat needs to be mechanically cooled at time of summer peak. Assumes 3.5 COP for medium temp cases based on the average of standard reciprocating and discus compressor efficiencies with Saturated Suction Temperatures of 20°F and a condensing temperature of 90°F.

 $^{^{999}}$ For closed freezer case lighting (open cases should use building type WHF), the value is 1.50 (calculated as (1 + (1.0 / 2.0))). Based on the assumption that all lighting in freezer cases is mechanically cooled, with a typical 2.0 COP freezer system efficiency, and assuming 100% of lighting needs to be mechanically cooled at time of summer peak. Assumes 2.0 COP for low temp cases based on the average of standard reciprocating and discus compressor efficiencies with Saturated Suction Temperatures of -20°F and a condensing temperature of 90°F.

Sensor Controlled Hours = Annual Operating Hours * (1- ESF)

Where:

Annual Operating Hours = Average hours of use per year for specific space type, provided in the Reference

Table above.

ESF = Energy Savings factor (represents the percentage reduction to the operating

Hours from the non-controlled baseline lighting system),

Table from Measure 4.5.10 Lighting Controls:

Lighting Control Type	Energy Savings Factor 1000		
Fixture Measurement of Control savings through	Custom		
Networked Trending			
Interior Occupancy Sensor (Switch, Wall, Fixture or	24%		
Remote Mounted or Integrated in Fixture)	34% with High End Trim		
Interior Occupancy Sensor configured as "Vacancy	31%		
Sensor" (Switch, Wall, Fixture or Remote Mounted or	- -, -		
Integrated in Fixture)	41% with High End Trim		
Interior Daylight Sensor (Wall, Fixture or Remote	28%		
Mounted)	38% with High End Trim		
Interior Dual Occupancy & Daylight Sensor (Integrated of	38%		
Fixture Mounted)	48% with High End Trim		
Interior Luminaire-Level Lighting Controls	50%		
Refrigerated Case Occupancy Sensor – Freezer and	27%		
Cooler	2170		
Exterior Occupancy Sensor	41%		
No Lighting Control	0%		

Note, if a program is installing lighting fixtures *and* controls, the interactive effect should be accounted for by either assuming:

- Fixture watt savings for full annual operating hours, control savings on efficient fixture
 Or
- Control savings on baseline fixture, fixture watt savings for "sensor controlled hours".

Exterior Lighting Hours - dusk to business close

¹⁰⁰⁰ Interior controls % savings based except where noted on LBNL, Williams et al, "Lighting Controls in Commercial Buildings", 2012, p172. ESF for Vacancy Sensors is based on Papamichael, Konstantions, Bi-Level Switching in Office Spaces, California Lighting Technology Center, February 1,2010. See Figure 8 on page 10 for relevant study results. The study shows a 30% extra savings above a typical occupancy sensor; 24% * 1.3 = 31%.

ESF for Luminaire Level Lighting Controls, and 10% High End Trim adder are based upon review of:

- Pacific Northwest National Laboratory, "Evaluation of Advanced Lighting Control Systems in a Working Office Environment", November 2018.
- Schuetter et al., "Cree SmartCast Lighting Retrofit Demonstration: LED Fixtures and Controls for Advanced Holistic Lighting Solutions", September 2020 (expected).
- DesignLights Consortium and NEEA, "Energy Savings from Networked Lighting Control and Luminaire-level Lighting Control Systems: 2020 Update", 2020 (expected).

Refrigerated Case occupancy sensors ESF is based on percentage of operating hours spent in low-power operation during vacant periods, found in SDG&E workpaper: WPSDGENRLG0027.

Exterior sensors are based upon data from "Application Assessment of Bi-Level LED Parking Lot Lighting" p6.

Hours = (6.19 * Days) + (%Adj * Days)

Where:

6.19 = Average hours per day between dusk and midnight 1001

= Days of business operation Days

= Actual

= Percent adjustment dependent on hour closing 1002 %Adj

Business closes at	4pm	5pm	6pm	7pm	8pm	9pm	10pm	11pm	12pm	1am	2am	3am
%Adj	-619%	-604%	-564%	-500%	-400%	-300%	-200%	-100%	0%	100%	200%	300%

For example a business open until 8pm, 260 days per year, would assume:

Hours =
$$(6.19 * 260) + (-400\% * 260) = 569.4$$
 hours

 $^{^{1001}}$ Calculated using the eQuest model by finding the total number of hours of exterior lighting consumption between dusk and midnight and dividing by 365 (2261 / 365 = 6.19 hours per day).

¹⁰⁰² See "IL TRM Ext Lighting.xlsx" for calculation.

4.5.1 Commercial ENERGY STAR Compact Fluorescent Lamp (CFL) – Retired 12/31/2018, Removed in v8

4.5.2 Fluorescent Delamping

DESCRIPTION

This measure addresses the permanent removal of existing 8′, 4′, 3′, and 2′ fluorescent lamps. Unused lamps, lamp holders, and ballasts must be permanently removed from the fixture. This measure is applicable when retrofitting from T12 lamps to T8 lamps or simply removing lamps from a T8 fixture. Removing lamps from a T12 fixture that is not being retrofitted with T8 lamps are not eligible for this incentive.

Customers are responsible for determining whether or not to use reflectors in combination with lamp removal in order to maintain adequate lighting levels. Lighting levels are expected to meet the Illuminating Engineering Society of North America (IESNA) recommended light levels. Unused lamps, lamp holders, and ballasts must be permanently removed from the fixture and disposed of in accordance with local regulations. A pre-approval application is required for lamp removal projects.

This measure was developed to be applicable to the following program types: RF. If applied to other program types, the measure savings should be verified.

DEFINITION OF EFFICIENT EQUIPMENT

Savings are defined on a per removed lamp basis. The retrofit wattage (efficient conditioned) is therefore assumed to be zero. The savings numbers provided below are for the straight lamp removal measures, as well as the lamp removal and install reflector measures. The lamp installed/retrofit is captured in another measure.

DEFINITION OF BASELINE EQUIPMENT

The baseline condition is either a T12 or a T8 lamp with default wattages provided below. Note, if the program does not allow for the lamp type to be known, then a T12:T8 weighting of 40%:60% can be applied. 1003

DEEMED LIFETIME OF EFFICIENT EQUIPMENT

The measure life is assumed to be 11 years per DEER 2005.

DEEMED MEASURE COST

The incremental capital cost is provided in the table below:

Measure Category	Value	Source
8-Foot Lamp Removal	\$16.00	ComEd/KEMA regression ¹⁰⁰⁴
4-Foot Lamp Removal	\$12.00	ICF Portfolio Plan
8-Foot Lamp Removal with reflector	\$30.00	KEMA Assumption
4-Foot Lamp Removal with reflector	\$25.00	KEMA Assumption
2-Foot or 3-Foot Removal	\$12.35	KEMA Assumption
2-Foot or 3-Foot Removal with reflector	\$25.70	KEMA Assumption

LOADSHAPE

Loadshape C06 - Commercial Indoor Lighting

Loadshape C07 - Grocery/Conv. Store Indoor Lighting

Loadshape C08 - Hospital Indoor Lighting

¹⁰⁰³ Based on ComEd's 2019 Baseline Survey results indicating approximately 40% of linear fixtures are T12s.

¹⁰⁰⁴ Based on the assessment of active projects in the 2008-09 ComEd Smart Ideas Program. See files "Itg costs 12-10-10.xl." and "Lighting Unit Costs 102605.doc".

Loadshape C09 - Office Indoor Lighting

Loadshape C10 - Restaurant Indoor Lighting

Loadshape C11 - Retail Indoor Lighting

Loadshape C12 - Warehouse Indoor Lighting

Loadshape C13 - K-12 School Indoor Lighting

Loadshape C14 - Indust. 1-shift (8/5) (e.g., comp. air, lights)

Loadshape C15 - Indust. 2-shift (16/5) (e.g., comp. air, lights)

Loadshape C16 - Indust. 3-shift (24/5) (e.g., comp. air, lights)

Loadshape C17 - Indust. 4-shift (24/7) (e.g., comp. air, lights)

Loadshape C18 - Industrial Indoor Lighting

Loadshape C19 - Industrial Outdoor Lighting

Loadshape C20 - Commercial Outdoor Lighting

COINCIDENCE FACTOR

The summer peak coincidence factor for this measure is dependent on the location type. Values are provided for each building type in the reference section below.

Algorithm

CALCULATION OF SAVINGS

ELECTRIC ENERGY SAVINGS

ΔkWh =((WattsBase-WattsEE)/1000) * ISR * Hours * WHFe

Where:

WattsBase = Assume wattage reduction of lamp removed

	Wattage remov	of lamp red ¹⁰⁰⁵	Weighted average
	T8	T12	40% T12, 60% T8
8-ft T8	38.6	60.3	47.3
4-ft T8	19.4	33.7	25.1
3-ft T8	14.6	40.0	24.8
2-ft T8	9.8	28.0	17.1

WattsEE = 0

ISR = In Service Rate or the percentage of units rebated that get installed.

=100% if application form completed with sign off that equipment permanently

removed and disposed of.

Hours = Average hours of use per year are provided in Reference Table in Section 4.5.

If unknown use the Miscellaneous value.

¹⁰⁰⁵ Default wattage reduction is based on averaging the savings from moving from a 2 to 1, 3 to 2 and 4 to 3 lamp fixture, as provided in the Standard Performance Contract Procedures Manual: Appendix B: Table of Standard Fixture Wattages, Version 3.0, SCE, March 2004. An adjustment is made to the T8 delamped fixture to account for the significant increase in ballast factor. See 'Delamping calculation.xls' for details.

WHFe

= Waste heat factor for energy to account for cooling energy savings from efficient lighting are provided below for each building type in Reference Table in Section 4.5. If unknown, use the Miscellaneous value.

For example, delamping a 4 ft T8 fixture in an office building:

ΔkWh =((19.4 - 0)/1000) * 1.0 * 4439 * 1.25 = 107.6 kWh

HEATING PENALTY

If electrically heated building:

 $\Delta kWh_{heatpenalty}^{1006} = (((WattsBase-WattsEE)/1000) * ISR * Hours * -IFkWh$

Where:

IFkWh

= Lighting-HVAC Interation Factor for electric heating impacts; this factor represents the increased electric space heating requirements due to the reduction of waste heat rejected by the efficient lighting. Values are provided in the Reference Table in Section 4.5. If unknown, use the Miscellaneous value.

For example, delamping a 4 ft T8 fixture in a heat pump heated office building:

 Δ kWh_{heatpenalty} =((19.4 - 0)/1000) * 1.0 * 4439 * -0.151 =-13.0 kWh

SUMMER COINCIDENT PEAK DEMAND SAVINGS

 Δ kW = ((WattsBase-WattsEE)/1000) * ISR * WHFd * CF

Where:

WHFd = Waste heat factor for demand to account for cooling savings from efficient lighting in

cooled buildings is provided in the Reference Table in Section 4.5. If unknown, use the

Miscellaneous value..

CF = Summer Peak Coincidence Factor for measure is provided in the Reference Table in

Section 4.5. If unknown, use the Miscellaneous value..

Other factors as defined above

For example, delamping a 4 ft T8 fixture in an office building:

 Δ kW =((19.4 - 0)/1000) * 1.0 * 1.3 * 0.66

= 0.017 kW

NATURAL GAS ENERGY SAVINGS

Heating Penalty if fossil fuel heated building (or if heating fuel is unknown):

 Δ Therms¹⁰⁰⁷ = (((WattsBase-WattsEE)/1000) * ISR * Hours *- IFTherms

Where:

IFTherms = Lighting-HVAC Interation Factor for gas heating impacts; this factor represents the

increased gas space heating requirements due to the reduction of waste heat rejected by

¹⁰⁰⁶Negative value because this is an increase in heating consumption due to the efficient lighting.

¹⁰⁰⁷ Negative value because this is an increase in heating consumption due to the efficient lighting.

the efficent lighting. Values are provided in the Reference Table in Section 4.5. If unknown, use the Miscellaneous value.

Other factors as defined above

For example, delamping a 4 ft T8 fixture in an office building:

 Δ Therms =((19.4 - 0)/1000) * 1.0 * 4439 * -0.016

=-1.4 therms

WATER IMPACT DESCRIPTIONS AND CALCULATION

N/A

DEEMED O&M COST ADJUSTMENT CALCULATION

N/A

MEASURE CODE: CI-LTG-DLMP-V03-210101

REVIEW DEADLINE: 1/1/2026

4.5.3 High Performance and Reduced Wattage T8 Fixtures and Lamps

DESCRIPTION

This measure applies to "High Performance T8" (HPT8) lamp/ballast systems that have higher lumens per watt than standard T8 systems. This measure applies to the installation of new equipment with efficiencies that exceed that of the equipment that would have been installed following standard market practices and is applicable to time of sale as well as retrofit measures. Retrofit measures may include new fixtures or relamp/reballast measures. In addition, options have been provided to allow for the "Reduced Wattage T8 lamps" or RWT8 lamps that result in relamping opportunities that produce equal or greater light levels than standard T8 lamps while using fewer watts.

If the implementation strategy does not allow for the installation location to be known, a deemed split of 100% Commercial and 0% Residential should be used. 1008

This measure was developed to be applicable to the following program types: TOS, EREP, DI.

If applied to other program types, the measure savings should be verified.

The measure applies to all commercial HPT8 installations excluding new construction and major renovation or change of use measures (see lighting power density measure). Lookup tables have been provided to account for the different types of installations. Whenever possible, actual costs and hours of use should be utilized for savings calculations. Default new and baseline assumptions have been provided in the reference tables. Default component costs and lifetimes have been provided for Operating and Maintenance Calculations. Please see the Definition Table to determine applicability for each program. HPT8 configurations not included in the TRM may be included in custom program design using the provided algorithms as long as energy savings is achieved. The following table defines the applicability for different programs:

Time of Sale (TOS)

Early Replacement (EREP) and Direct Install (DI)

This measure relates to the installation of new equipment with efficiency that exceeds that of equipment that would have been installed following standard market practices. In general, the measure will include qualifying high efficiency low ballast factor ballasts paired with high efficiency long life lamps as detailed in the attached tables. High-bay applications use this system paired with qualifying high ballast factor ballasts and high performance 32 w lamps. Custom lighting designs can use qualifying low, normal or high ballast factor ballasts and qualifying lamps in lumen equivalent applications where total system wattage is reduced when calculated using the Calculation of Savings Algorithms.

This measure relates to the replacement of existing equipment with new equipment with efficiency that exceeds that of the existing equipment. In general, the retrofit will include qualifying high efficiency low ballast factor ballasts paired with high efficiency long life lamps as detailed in the attached tables. Custom lighting designs can use qualifying low, normal or high ballast factor ballasts and qualifying lamps in lumen equivalent applications where total system wattage is reduced when calculated using the Calculation of Savings Algorithms.

High efficiency troffers (new/or retrofit) utilizing HPT8 technology can provide even greater savings. When used in a high-bay application, high-performance T8 fixtures can provide equal light to HID high-bay fixtures, while using fewer watts; these systems typically utilize high ballast factor ballasts, but qualifying low and normal ballast factor ballasts may be used when appropriate light levels are provided and overall wattage is reduced.

2022 IL TRM v.10.0 Vol. 2_September 24, 2021_FINAL

¹⁰⁰⁸ Based on weighted average of Final ComEd's Instant Discounts program data from PY7 and PY9. For Residential installations, hours of use assumptions from '5.5 Interior Hardwired Compact Fluorescent Lamp (CFL) Fixture' measure should be used.

DEFINITION OF EFFICIENT EQUIPMENT

The efficient conditions for all applications are a qualifying HP or RWT8 fixture and lamp/ballast combinations listed on the CEE website under qualifying HP T8 products 1009 and qualifying RWT8 products. 1010

The definition of efficient equipment varies based on the program and is defined below:

arly Replacement (EREP) and Direct Install (DI)
efficiency troffers (new or retrofit kits) combined high efficiency lamps and ballasts allow for fewer s to be used to provide a given lumen output. High ency troffers must have a fixture efficiency of 80% eater to qualify. Default values are given for a 2 HPT8 fixture replacing a 3 lamp standard ency T8 fixture, but other configurations may fy and the Calculation of savings algorithm used to unt for base watts being replaced with EE watts. bay fixtures will have fixture efficiencies of 85% or ter. 8: 2', 3' and 8' lamps must meet the wattage irements specified in the RWT8 new and baseline mptions table.
ei hi s i er er fy ur bi

DEFINITION OF BASELINE EQUIPMENT

The definition of baseline equipment varies based on the program and is defined below:

Time of Sale (TOS)	Early Replacement (EREP) and Direct Install (DI)
The baseline is standard efficiency T8 systems that would have been installed. The baseline for highbay fixtures is pulse start metal halide fixtures, the baseline for a 2 lamp high efficiency troffer is a 3 lamp standard efficiency troffer.	The baseline is the existing system. In July 14, 2012, Federal Standards were enacted that were expected to eliminate T-12s as an option for linear fluorescent fixtures. Through v3.0 of the TRM, it was assumed that the T-12 would no longer be baseline for retrofits from 1/1/2016. However, due to significant loopholes in the legislation, T-12 compliant product is still freely available and in Illinois T-12s continue to hold a significant share of the existing and replacement lamp market. Therefore the timing of the sunsetting of T-12s as a viable baseline has been pushed back and will be revisited in future update sessions. There will be a baseline shift applied to all early replacement measures with a T12 baseline. See table C-1.

DEEMED LIFETIME OF EFFICIENT EQUIPMENT

The deemed lifetime of efficient equipment varies based on the program and is defined below:

¹⁰⁰⁹ Consortium for Energy Efficiency (CEE) Energy Efficiency Program Library, High-Performance T8 Specification, June 30, 2009.

¹⁰¹⁰ Consortium for Energy Efficiency (CEE) Energy Efficiency Program Library, Reduced Wattage T8 Specification, July 29, 2013.

Time of Sale (TOS)	Early Replacement (EREP) and Direct Install (DI)
Fixture lifetime is rated lifetime of fixture/hours of use. If unknown default is 12 years. 1011 Fixture retrofits which utilize RWT8 lamps have a lifetime equivalent to the life of the lamp, capped at 15 years. There is no guarantee that a reduced wattage lamp will be installed at time of burnout, but if one is, savings will be captured in the RWT8 measure below. RWT8 lifetime is the life of the product, at the reported operating hours (lamp life in hours divided by operating hours per year – see reference table "RWT8 Component Costs and Lifetime"), capped at 12 years. 1012	Fixture lifetime is rated lifetime of fixture/hours of use. If unknown default is 15 years. As per explanation above, for existing T12 fixtures, a mid life baseline shift should be applied as described in table C-1. Note, since the fixture lifetime is deemed at 12 years, the replacement cost of both the lamp and ballast should be incorporated in to the O&M calculation.

DEEMED MEASURE COST

The deemed measure cost is found in the reference table at the end of this characterization.

LOADSHAPE

Loadshape C06 - Commercial Indoor Lighting

Loadshape C07 - Grocery/Conv. Store Indoor Lighting

Loadshape C08 - Hospital Indoor Lighting

Loadshape C09 - Office Indoor Lighting

Loadshape C10 - Restaurant Indoor Lighting

Loadshape C11 - Retail Indoor Lighting

Loadshape C12 - Warehouse Indoor Lighting

Loadshape C13 - K-12 School Indoor Lighting

Loadshape C14 - Indust. 1-shift (8/5) (e.g., comp. air, lights)

Loadshape C15 - Indust. 2-shift (16/5) (e.g., comp. air, lights)

Loadshape C16 - Indust. 3-shift (24/5) (e.g., comp. air, lights)

Loadshape C17 - Indust. 4-shift (24/7) (e.g., comp. air, lights)

Loadshape C18 - Industrial Indoor Lighting

Loadshape C19 - Industrial Outdoor Lighting

Loadshape C20 - Commercial Outdoor Lighting

^{1011 12} years is based on average of mostly CEE lamp products (9 years), T5 lamps (10.7 years) and GDS Measure Life Report, June 2007, (15 years), as recommended in Navigant 'ComEd Effective Useful Life Research Report', May 2018.
1012 ibid

Algorithm

CALCULATION OF SAVINGS

ELECTRIC ENERGY SAVINGS

 $\Delta kWh = ((Watts_{base}-Watts_{EE})/1000) * Hours * WHF_e * ISR$

Where:

Wattsbase

= Input wattage of the existing system which depends on the baseline fixture configuration (number and type of lamp) and number of fixtures. Value can be selected from the appropriate reference table as shown below, or a custom value can be entered if the configurations in the tables is not representative of the existing system.

Program	Reference Table				
Time of Sale	A-1: HPT8 New and Baseline				
Time of Sale	Assumptions				
Farly Dania coment	A-2: HPT8 New and Baseline				
Early Replacement	Assumptions				
Reduced Wattage T8, time of	A-3: RWT8 New and Baseline				
sale or Early Replacement	Assumptions				

Watts_{EE}

= New Input wattage of EE fixture which depends on new fixture configuration (number of lamps) and ballast factor and number of fixtures. Value can be selected from the appropriate reference table as shown below, of a custom value can be entered if the configurations in the tables is not representative of the exisiting system.

Program	Reference Table			
Time of Sale	A-1: HPT8 New and Baseline			
Time of Sale	Assumptions			
Farly Poplacoment	A-2: HPT8 New and Baseline			
Early Replacement	Assumptions			
Reduced Wattage T8, time of	A-3: RWT8 New and Baseline			
sale or Early Replacement	Assumptions			

Hours

= Average hours of use per year as provided by the customer or selected from the Reference Table in Section 4.5, Fixture annual operating hours. If hours or building type are unknown, use the Miscellaneous value.

WHF_e

= Waste heat factor for energy to account for cooling energy savings from efficient lighting is selected from the Reference Table in Section 4.5 for each building type. If building is un-cooled, the value is 1.0.

ISR

= In Service Rate or the percentage of units rebated that get installed.

=100% if application form completed with sign off that equipment is not placed into $storage^{1013}$

If sign off form not completed assume the following 3 year ISR assumptions:

¹⁰¹³ Illinois evaluation of PY1 through PY3 has not found that fixtures or lamps placed into storage to be a significant enough issue to warrant including an "In-Service Rate" when commercial customers complete an application form.

Weighted Average 1st year In Service Rate (ISR)	2nd year Installations	3rd year Installations	Final Lifetime In Service Rate
93.4% 1014	2.5%	2.1%	98.0% ¹⁰¹⁵

HEATING PENALTY

If electrically heated building:

 $\Delta kWh_{heatpenalty}$ ¹⁰¹⁶ = (((WattsBase-WattsEE)/1000) * ISR * Hours * -IFkWh

Where:

IFkWh = Lighting-HVAC Interation Factor for electric heating impacts; this factor represents the increased electric space heating requirements due to the reduction of waste heat rejected by the efficient lighting. Values are provided in the Reference Table in Section 4.5. If unknown, use the Miscellaneous value.

SUMMER COINCIDENT DEMAND SAVINGS

 $\Delta kW = ((Watts_{base}-Watts_{EE})/1000) * WHF_d*CF*ISR$

Where:

WHF_d = Waste Heat Factor for Demand to account for cooling savings from efficient lighting in

cooled buildings is selected from the Reference Table in Section 4.5 for each building type.

If the building is not cooled WHFd is 1.

CF = Summer Peak Coincidence Factor for measure is selected from the Reference Table in

Section 4.5 for each building type. If the building type is unknown, use the Miscellaneous

value of 0.66.

Other factors as defined above

NATURAL GAS SAVINGS

 Δ Therms¹⁰¹⁷ = (((WattsBase-WattsEE)/1000) * ISR * Hours *- IFTherms

Where:

IFTherms

= Lighting-HVAC Integration Factor for gas heating impacts; this factor represents the increased gas space heating requirements due to the reduction of waste heat rejected by the efficient lighting. Please select from the Reference Table in Section 4.5 for each building type.

¹⁰¹⁴ Based on ComEd's Instant Incentives program data from PY7 and PY9, see "IL Commercial Lighting ISR 2018.xlsx".

¹⁰¹⁵ The 98% Lifetime ISR assumption is based upon review of two evaluations:

^{&#}x27;Nexus Market Research, RLW Analytics and GDS Associates study; "New England Residential Lighting Markdown Impact Evaluation, January 20, 2009' and 'KEMA Inc, Feb 2010, Final Evaluation Report:, Upstream Lighting Program, Volume 1.' This implies that only 2% of bulbs purchased are never installed. The second and third year installations are based upon Ameren analysis of the Californian KEMA study showing that 54% of future installs occur in year 2 and 46% in year 3. The 2nd and 3rd year installations should be counted as part of those future program year savings. Note that this Final Install Rate does NOT account for leakage of purchased bulbs being installed outside of the utility territory. EM&V should assess how and if data from evaluation should adjust this final installation rate to account for this impact

 $^{^{1016}}$ Negative value because this is an increase in heating consumption due to the efficient lighting.

¹⁰¹⁷ Negative value because this is an increase in heating consumption due to the efficient lighting.

Illinois Statewide Technical Reference Manual- 4.5.3 High Performance and Reduced Wattage T8 Fixtures and Lamps

WATER IMPACT DESCRIPTIONS AND CALCULATION

N/A

DEEMED O&M COST ADJUSTMENT CALCULATION

Actual operation and maintenance costs will vary by specific equipment installed/replaced. See Reference tables for Operating and Maintenance Values;

Program	Reference Table			
Time of Sale	B-1: HPT8 Component Costs and Lifetime			
Early Replacement	B-2: HPT8 Component Costs and Lifetime			
Reduced Wattage T8, time of sale or Early Replacement	B-3: HPT8 Component Costs and Lifetime			

REFERENCE TABLES

See following page

A-1: Time of Sale: HPT8 New and Baseline Assumptions 1018

EE Measure Description	Nominal Watts	Watts _{EE}	Baseline Description	Nominal Watt	Watts _{BASE}	Incremental Cost	Watts _{SAVE}
4-Lamp HPT8 w/ High-BF Ballast High-Bay	128	147.2	200 Watt Pulse Start Metal-Halide	200	232	\$75	84.80
4-Lamp HPT8 w/ High-BF Ballast High-Bay	128	147.2	250 Watt Metal Halide	250	295	\$75	147.80
6-Lamp HPT8 w/ High-BF Ballast High-Bay	192	220.8	320 Watt Pulse Start Metal-Halide	320	348.8	\$75	128.00
6-Lamp HPT8 w/ High-BF Ballast High-Bay	192	220.8	400 Watt Pulse Start Metal Halide	400	455	\$75	234.20
8-Lamp HPT8 w/ High-BF Ballast High-Bay	256	294.4	Proportionally Adjusted according to 6-Lamp HPT8 Equivalent to 320 PSMH	320	476	\$75	181.60
8-Lamp HPT8 w/ High-BF Ballast High-Bay	256	292.4	Proportionally Adjusted according to 6-Lamp HPT8 Equivalent to 400 W Metal Halide	400	618	75	323.60
1-Lamp HPT8-high performance 32 w lamp	32	24.64	1-Lamp Standard F32T8 w/ Elec. Ballast	32	28.16	\$15	3.52
1-Lamp HPT8-high performance 28 w lamp	28	21.56	1-Lamp Standard F32T8 w/ Elec. Ballast	32	28.16	\$15	6.60
1-Lamp HPT8-high performance 25 w lamp	25	19.25	1-Lamp Standard F32T8 w/ Elec. Ballast	32	28.16	\$15	8.91
2-Lamp HPT8 -high performance 32 w lamp	64	49.28	2-Lamp Standard F32T8 w/ Elec. Ballast	64	56.32	\$18	7.04
2-Lamp HPT8-high performance 28 w lamp	56	43.12	2-Lamp Standard F32T8 w/ Elec. Ballast	64	56.32	\$18	13.20
2-Lamp HPT8-high performance 25 w lamp	50	38.5	2-Lamp Standard F32T8 w/ Elec. Ballast	64	56.32	\$18	17.82
3-Lamp HPT8-high performance 32 w lamp	96	73.92	3-Lamp Standard F32T8 w/ Elec. Ballast	96	84.48	\$20	10.56
3-Lamp HPT8-high performance 28 w lamp	84	64.68	3-Lamp Standard F32T8 w/ Elec. Ballast	96	84.48	\$20	19.80
3-Lamp HPT8-high performance 25 w lamp	75	57.75	3-Lamp Standard F32T8 w/ Elec. Ballast	96	84.48	\$20	26.73
4-Lamp HPT8 -high performance 32 w lamp	128	98.56	4-Lamp Standard F32T8 w/ Elec. Ballast	128	112.64	\$23	14.08
4-Lamp HPT8-high performance 28 w lamp	112	86.24	4-Lamp Standard F32T8 w/ Elec. Ballast	128	112.64	\$23	26.40
4-Lamp HPT8-high performance 25 w lamp	100	77	4-Lamp Standard F32T8 w/ Elec. Ballast	128	112.64	\$23	35.64
2-lamp High-Performance HPT8 Troffer	64	49.28	3-Lamp F32T8 w/ Elec. Ballast	96	84.48	\$100	35.20

Table developed using a constant ballast factor of .77 for troffers/linear HPT8 and 1.15 for HPT8 highbay, 1.0 for all MH/MHPS, and 0.95 for T12 and 0.88 for standard T8. Input wattages are an average of manufacturer inputs that account for ballast efficacy

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¹⁰¹⁸ Watt, lumen, lamp life, and ballast factor assumptions for efficient measures are based upon Consortium for Energy Efficiency (CEE) Commercial Lighting Qualifying Product Lists. Watt, lumen, lamp life, and ballast factor assumptions for baseline fixtures are based upon manufacturer specification sheets. Baseline and efficient measure cost data comes from lighting suppliers, past Efficiency Vermont projects, and professional judgment.

A-2: Early ReplacementHPT8 New and Baseline Assumptions 1019

EE Measure Description	Nominal Watts	Ballast Factor	Watts _{EE}	Baseline Description	Nominal Watts	Watts BASE	Watts _{save}	Full Measure Cost
4-Lamp HPT8 w/ High-BF Ballast High-Bay	128	1.15	147.2	200 Watt Pulse Start Metal-Halide	200	232	84.80	\$200
4-Lamp HPT8 w/ High-BF Ballast High-Bay	128	1.15	147.2	250 Watt Metal Halide	250	295	147.80	\$200
6-Lamp HPT8 w/ High-BF Ballast High-Bay	192	1.15	220.8	320 Watt Pulse Start Metal-Halide	320	348.8	128.00	\$225
6-Lamp HPT8 w/ High-BF Ballast High-Bay	192	1.15	220.8	400 Watt Pulse Start Metal Halide	400	455	234.20	\$225
8-Lamp HPT8 w/ High-BF Ballast High-Bay	256	1.15	294.4	Proportionally Adjusted according to 6- Lamp HPT8 Equivalent to 320 PSMH	320	476	181.60	\$250
8-Lamp HPT8 w/ High-BF Ballast High-Bay	256	1.15	294.4	Proportionally Adjusted according to 6-Lamp HPT8 Equivalent to 400 W Metal Halide	400	618	323.60	\$250
1-Lamp Relamp/Reballast T12 to HPT8	32	0.77	24.64	1-Lamp F34T12 w/ EEMag Ballast	34	42	17.36	\$50
2-Lamp Relamp/Reballast T12 to HPT8	64	0.77	49.28	2-Lamp F34T12 w/ EEMag Ballast	68	67	17.72	\$55
3-Lamp Relamp/Reballast T12 to HPT8	96	0.77	73.92	3-Lamp F34T12 w/ EEMag Ballast	102	104	30.08	\$60
4-Lamp Relamp/Reballast T12 to HPT8	128	0.77	98.56	4-Lamp F34T12 w/ EEMag Ballast	136	144	45.44	\$65
1-Lamp Relamp/Reballast T12 to HPT8	32	0.77	24.64	1-Lamp F40T12 w/ EEMag Ballast	40	41	16.36	\$50
2-Lamp Relamp/Reballast T12 to HPT8	64	0.77	49.28	2-Lamp F40T12 w/ EEMag Ballast	80	87	37.72	\$55
3-Lamp Relamp/Reballast T12 to HPT8	96	0.77	73.92	3-Lamp F40T12 w/ EEMag Ballast	120	141	67.08	\$60
4-Lamp Relamp/Reballast T12 to HPT8	128	0.77	98.56	4-Lamp F40T12 w/ EEMag Ballast	160	172	73.44	\$65
1-Lamp Relamp/Reballast T12 to HPT8	32	0.77	24.64	1-Lamp F40T12 w/ Mag Ballast	40	51	26.36	\$50
2-Lamp Relamp/Reballast T12 to HPT8	64	0.77	49.28	2-Lamp F40T12 w/ Mag Ballast	80	97	47.72	\$55
3-Lamp Relamp/Reballast T12 to HPT8	96	0.77	73.92	3-Lamp F40T12 w/ Mag Ballast	120	135	61.08	\$60
4-Lamp Relamp/Reballast T12 to HPT8	128	0.77	98.56	4-Lamp F40T12 w/ Mag Ballast	160	175	76.44	\$65
1-Lamp Relamp/Reballast T8 to HPT8	32	0.77	24.64	1-Lamp F32T8 w/ Elec. Ballast	32	28.16	3.52	\$50
2-Lamp Relamp/Reballast T8 to HPT8	64	0.77	49.28	2-Lamp F32T8 w/ Elec. Ballast	64	56.32	7.04	\$55
3-Lamp Relamp/Reballast T8 to HPT8	96	0.77	73.92	3-Lamp F32T8 w/ Elec. Ballast	96	84.48	10.56	\$60
4-Lamp Relamp/Reballast T8 to HPT8	128	0.77	98.56	4-Lamp F32T8 w/ Elec. Ballast	128	112.64	14.08	\$65

¹⁰¹⁹ Watt, lumen, lamp life, and ballast factor assumptions for efficient measures are based upon Consortium for Energy Efficiency (CEE) Commercial Lighting Qualifying Product Lists. Watt, lumen, lamp life, and ballast factor assumptions for baseline fixtures are based upon manufacturer specification sheets. Baseline and efficient measure cost data comes from lighting suppliers, past Efficiency Vermont projects, Xcel Energy Lighting Efficiency Input Wattage Guide and professional judgment.

EE Measure Description	Nominal Watts	Ballast Factor	WattsEE	Baseline Description		Watts BASE	Watts _{SAVE}	Full Measure Cost
2-lamp High-Performance HPT8 Troffer or high efficiency retrofit troffer	64	0.77	49.28	3-Lamp F32T8 w/ Elec. Ballast	96	84.48	35.20	\$100

Table developed using a constant ballast factor of 0.77 for troffers/linear HPT8 and 1.15 for HPT8 highbay, 1.0 for all MH/MHPS, and 0.95 for T12 and 0.88 for standard T8. Input wattages are an average of manufacturer inputs that account for ballast efficacy.

EE Measure Description	Nominal Watts	Watts _{EE}	EE Lamp Cost	Baseline Description	Base Lamp Cost	Nominal Watts	Watts _{BASE}	Watts _{SAVE}	Measure Cost
RW T8 - F28T8 Lamp	28	24.64	\$4.50	F32 T8 Standard Lamp	\$2.50	32	28.16	3.52	\$2.00
RWT8 F2T8 Extra Life Lamp	28	24.64	\$4.50	F32 T8 Standard Lamp	\$2.50	32	28.16	3.52	\$2.00
RWT8 - F32/25W T8 Lamp	25	22.00	\$4.50	F32 T8 Standard Lamp	\$2.50	32	28.16	6.16	\$2.00
RWT8 - F32/25W T8 Lamp Extra Life	25	22.00	\$4.50	F32 T8 Standard Lamp	\$2.50	32	28.16	6.16	\$2.00
RWT8 F17T8 Lamp - 2 ft	16	14.08	\$4.80	F17 T8 Standard Lamp - 2ft	\$2.80	17	14.96	0.88	\$2.00
RWT8 F25T8 Lamp - 3 ft	23	20.24	\$5.10	F25 T8 Standard Lamp - 3ft	\$3.10	25	22.00	1.76	\$2.00
RWT8 F30T8 Lamp - 6' Utube	30	26.40	\$11.31	F32 T8 Standard Utube	\$9.31	32	28.16	1.76	\$2.00
RWT8 F29T8 Lamp - Utube	29	25.52	\$11.31	F32 T8 Standard Utube	\$9.31	32	28.16	2.64	\$2.00
RWT8 F96T8 Lamp - 8 ft	65	57.20	\$9.00	F96 T8 Standard Lamp - 8 ft	\$7.00	70	61.60	4.40	\$2.00

A-3: RWT8 New and Baseline Assumptions

Table developed using a constant ballast factor of 0.88 for RWT8 and Standard T8.

B-1: Time of Sale T8 Component Costs and Lifetime 1020

¹⁰²⁰ Watt, lumen, lamp life, and ballast factor assumptions for efficient measures are based upon Consortium for Energy Efficiency (CEE) Commercial Lighting Qualifying Product Lists. Watt, lumen, lamp life, and ballast factor assumptions for baseline fixtures are based upon manufacturer specification sheets. Baseline and efficient measure cost data comes from lighting suppliers, past Efficiency Vermont projects, and professional judgment.

EE Measure Description	EE Lamp Cost	EE Lamp Life (hrs)	EE Lamp Rep. Labor Cost per lamp	EE Ballast Cost	EE Ballast Life (hrs)	EE Ballast Rep. Labor Cost	Baseline Description	Base Lamp Cost	Base Lamp Life (hrs)	Base Lamp Rep. Labor Cost	Base Ballast Cost	Base Ballast Life (hrs)	Base Ballast Rep. Labor Cost
4-Lamp HPT8 w/ High-BF Ballast High-Bay	\$5.00	24000	\$6.67	\$32.50	70000	\$15.00	200 Watt Pulse Start Metal-Halide	\$21.00	10000	\$6.67	\$87.75	40000	\$22.50
6-Lamp HPT8 w/ High-BF Ballast High-Bay	\$5.00	24000	\$6.67	\$32.50	70000	\$15.00	320 Watt Pulse Start Metal-Halide	\$21.00	20000	\$6.67	\$109.35	40000	\$22.50
8-Lamp HPT8 w/ High-BF Ballast High-Bay	\$5.00	24000	\$6.67	\$32.50	70000	\$15.00	Lamp HPT8 Equivalent to 320 PSMH	\$21.00	20000	\$6.67	\$109.35	40000	\$22.50
1-Lamp HPT8 – all qualifying lamps	\$5.00	24000	\$2.67	\$32.50	70000	\$15.00	1-Lamp Standard F32T12 w/ Elec Ballast	\$2.50	20000	\$2.67	\$15.00	70000	\$15.00
2-Lamp HPT8 – all qualifying lamps	\$5.00	24000	\$2.67	\$32.50	70000	\$15.00	2-Lamp Standard F32T12 w/ Elec Ballast	\$2.50	20000	\$2.67	\$15.00	70000	\$15.00
3-Lamp HPT8 – all qualifying lamps	\$5.00	24000	\$2.67	\$32.50	70000	\$15.00	3-Lamp Standard F32T8 w/ Elec. Ballast	\$2.50	20000	\$2.67	\$15.00	70000	\$15.00
4-Lamp HPT8 – all qualifying lamps	\$5.00	24000	\$2.67	\$32.50	70000	\$15.00	4-Lamp Standard F32T8 w/ Elec. Ballast	\$2.50	20000	\$2.67	\$15.00	70000	\$15.00
				\$32.50									
2-lamp High-Performance HPT8 Troffer	\$5.00	24000	\$2.67	\$32.50	70000	\$15.00	3-Lamp F32T8 w/ Elec. Ballast	\$2.50	20000	\$2.67	\$15.00	70000	\$15.00

B-2: T8 Early Replacement Component Costs and Lifetime 1021

2022 IL TRM v.10.0 Vol. 2_September 24, 2021_FINAL

¹⁰²¹ Cost assumptions for baseline fixtures are based upon manufacturer specification sheets. Baseline and efficient measure cost data comes from lighting suppliers, past Efficiency Vermont projects, and professional judgment.

EE Measure Description	EE Lamp Cost	EE Lamp Life (hrs)	EE Lamp Rep. Labor Cost per lamp	EE Ballast Cost	EE Ballast Life (hrs)	EE Ballast Rep. Labor Cost	Baseline Description	Base Lamp Cost	Base Lamp Life (hrs)	Base Lamp Rep. Labor Cost	Base Ballast Cost	Base Ballast Life (hrs)	Base Ballast Rep. Labor Cost
4-Lamp HPT8 w/ High-BF Ballast High-Bay	\$5.00	24000	\$6.67	\$32.50	70000	\$15.00	200 Watt Pulse Start Metal-Halide	\$29.00	12000	\$6.67	\$87.75	40000	\$22.50
6-Lamp HPT8 w/ High-BF Ballast High-Bay	\$5.00	24000	\$6.67	\$32.50	70000	\$15.00	320 Watt Pulse Start Metal-Halide	\$72.00	20000	\$6.67	\$109.35	40000	\$22.50
8-Lamp HPT8 w/ High-BF Ballast High-Bay	\$5.00	24000	\$6.67	\$32.50	70000	\$15.00	Proportionally Adjusted according to 6-Lamp HPT8 Equivalent to 320 PSMH	\$17.00	20000	\$6.67	\$109.35	40000	\$22.50
1-Lamp Relamp/Reballast T12 to HPT8	\$5.00	24000	\$2.67	\$32.50	70000	\$15.00	1-Lamp F34T12 w/ EEMag Ballast	\$2.70	20000	\$2.67	\$20.00	40000	\$15.00
2-Lamp Relamp/Reballast T12 to HPT8	\$5.00	24000	\$2.67	\$32.50	70000	\$15.00	2-Lamp F34T12 w/ EEMag Ballast	\$2.70	20000	\$2.67	\$20.00	40000	\$15.00
3-Lamp Relamp/Reballast T12 to HPT8	\$5.00	24000	\$2.67	\$32.50	70000	\$15.00	3-Lamp F34T12 w/ EEMag Ballast	\$2.70	20000	\$2.67	\$20.00	40000	\$15.00
4-Lamp Relamp/Reballast T12 to HPT8	\$5.00	24000	\$2.67	\$32.50	70000	\$15.00	4-Lamp F34T12 w/ EEMag Ballast	\$2.70	20000	\$2.67	\$20.00	40000	\$15.00
1-Lamp Relamp/Reballast T8 to HPT8	\$5.00	24000	\$2.67	\$32.50	70000	\$15.00	1-Lamp F32T8 w/ Elec. Ballast	\$2.70	20000	\$2.67	\$20.00	70000	\$15.00
2-Lamp Relamp/Reballast T8 to HPT8	\$5.00	24000	\$2.67	\$32.50	70000	\$15.00	2-Lamp F32T8 w/ Elec. Ballast	\$2.70	20000	\$2.67	\$20.00	70000	\$15.00
3-Lamp Relamp/Reballast T8 to HPT8	\$5.00	24000	\$2.67	\$32.50	70000	\$15.00	3-Lamp F32T8 w/ Elec. Ballast	\$2.70	20000	\$2.67	\$20.00	70000	\$15.00
4-Lamp Relamp/Reballast T8 to HPT8	\$5.00	24000	\$2.67	\$32.50	70000	\$15.00	4-Lamp F32T8 w/ Elec. Ballast	\$2.70	20000	\$2.67	\$20.00	70000	\$15.00
2-lamp High-Performance HPT8 Troffer	\$5.00	24000	\$2.67	\$32.50	70000	\$15.00	3-Lamp F32T8 w/ Elec. Ballast	\$2.50	20000	\$2.67	\$15.00	70000	\$15.00

B-3: Reduced Wattage T8 Component Costs and Lifetime 1022

EE measure description	EE Lamp Cost	EE Lamp Life (hrs)	Baseline Description	Base Lamp Cost	Base Lamp Life (hrs)	Base Lamp Rep. Labor Cost
RW T8 - F28T8 Lamp	\$4.50	30000	F32 T8 Standard Lamp	\$2.50	15000	\$2.67
RWT8 F2T8 Extra Life Lamp	\$4.50	36000	F32 T8 Standard Lamp	\$2.50	15000	\$2.67
RWT8 - F32/25W T8 Lamp	\$4.50	30000	F32 T8 Standard Lamp	\$2.50	15000	\$2.67
RWT8 - F32/25W T8 Lamp Extra Life	\$4.50	36000	F32 T8 Standard Lamp	\$2.50	15000	\$2.67
RWT8 F17T8 Lamp - 2 ft	\$4.80	18000	F17 T8 Standard Lamp - 2ft	\$2.80	15000	\$2.67
RWT8 F25T8 Lamp - 3 ft	\$5.10	18000	F25 T8 Standard Lamp - 3ft	\$3.10	15000	\$2.67
RWT8 F30T8 Lamp - 6' Utube	\$11.31	24000	F32 T8 Standard Utube	\$9.31	15000	\$2.67
RWT8 F29T8 Lamp - Utube	\$11.31	24000	F32 T8 Standard Utube	\$9.31	15000	\$2.67
RWT8 F96T8 Lamp - 8 ft	\$9.00	24000	F96 T8 Standard Lamp - 8 ft	\$7.00	15000	\$2.67

¹⁰²² Cost assumptions for baseline fixtures are based upon manufacturer specification sheets. Baseline and efficient measure cost data comes from lighting suppliers, past Efficiency Vermont projects, and professional judgment.

C-1: T12 Baseline Adjustment:

For early replacement measures replacing existing T12 fixtures the full savings (as calculated above in the Algorithm section) will be claimed for the remaining useful life of the T12 fixture. This should be calculated as follows:

RUL of existing T12 fixture =
$$(1/3 * 40,000)$$
/Hours

A savings adjustment should then be applied to the annual savings for the remainder of the measure life. The adjustment to be applied for each measure should be calculated as:

% Adjustment = (TOS Base Watts - Efficient Watts)/(Existing T12 Watts - Efficient Watts)

For example, an existing 2 lamp T12 fixture (87W) in a college is replaced by a 2 lamp HPT8 (49.3W).

Mid life adjustment of (56.4 - 49.3)/(87 - 49.3) = 19%

Applied after (1/3 * 40000)/3395 = 3.9 years

The adjustment to be applied for each default measure described above is listed in the reference table below:

Savings Adjustment Factors

EE Measure Description	hallast and 34	Savings Adjustment T12 EEmag ballast and 40 w lamps to HPT8	Savings Adjustment 112 mag
1-Lamp Relamp/Reballast T12 to HPT8	20%	22%	13%
2-Lamp Relamp/Reballast T12 to HPT8	40%	19%	15%
3-Lamp Relamp/Reballast T12 to HPT8	35%	16%	17%
4-Lamp Relamp/Reballast T12 to HPT8	31%	19%	18%

MEASURE CODE: CI-LTG-T8FX-V09-200101

REVIEW DEADLINE: 1/1/2025

4.5.4 LED Bulbs and Fixtures

DESCRIPTION

This characterization provides savings assumptions for a variety of LED lamps including Omnidirectional (e.g., A-Type lamps), Decorative (e.g., Globes and Torpedoes) and Directional (PAR Lamps, Reflectors, MR16), TLEDs and fixtures including refrigerated case, recessed and outdoor/garage fixtures.

If the implementation strategy does not allow for the installation location to be known, for Residential targeted programs (e.g., an upstream retail program), a deemed split of 97% Residential and 3% Commercial assumptions should be used, ¹⁰²³ and for Commercial targeted programs a deemed split of 97% Commercial and 3% Residential for non-linear LED Bulbs and 100% Commercial and 0% Residential for LED Fixtures and TLEDs should be used. ¹⁰²⁴

This measure was developed to be applicable to the following program types: TOS, NC, EREP, DI, KITS.

If applied to other program types, the measure savings should be verified.

DEFINITION OF EFFICIENT EQUIPMENT

In order for this characterization to apply, new lamps must be ENERGY STAR in accordance with ENERGY STAR specification v2.1 (effective 1/2/2017) or be listed on the Design Lights Consortium Qualifying Product List. 1025

DEFINITION OF BASELINE EQUIPMENT

The Standard Rx Program will assume a Time of Sale baseline for all one to one replacements, and early replacement for lighting redesign and early retirement for delamping.

For early replacement, the baseline is the existing fixture being replaced.

If the existing fixture is a T12: In July 14, 2012, Federal Standards were enacted that were expected to eliminate T-12s as an option for linear fluorescent fixtures. Through v3.0 of the TRM, it was assumed that the T-12 would no longer be baseline for retrofits from 1/1/2016. However, due to significant loopholes in the legislation, T-12 compliant product is still freely available and in Illinois T-12s continue to hold a significant share of the existing and replacement lamp market. From v8.0 on, a midlife adjustment is applied after the remaining useful life of the T12 fixture (calculated as 1/3 of the 40,000 hour ballast life/ hours). This assumes that T12 replacement lamps will continue to be available until then. See 'Early Replacement Measures with T12 baseline' section.

For Time of Sale, refer to the baseline tables at the end of this measure.

In 2012, Federal legislation stemming from the Energy Independence and Security Act of 2007 (EIAS) required all general-purpose light bulbs (defined as omni-directional or standard A-lamps) between 40 watts and 100 watts to have ~30% increased efficiency, essentially phasing out standard incandescent technology. In 2012, the 100 w lamp standards went in to effect followed by the 75 w lamp standards in 2013 and 60 w and 40 w lamps in 2014.

Additionally, an EISA backstop provision was included that would require replacement baseline lamps to meet an efficacy requirement of 45 lumens/watt or higher beginning on 1/1/2020.

However, in December 2019, DOE issued a final determination for General Service Incandescent Lamps (GSILs), finding that this more stringent standard was not economically justified.

The natural growth of LED market share however, has and will continue to grow over the lifetime of the LED measures installed. The TAC convened a Lamp Forecast Working Group to develop a forecast of the baseline growth

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¹⁰²³ RES v C&I split is based on a weighted (by sales volume) average of ComEd PY8, PY9 and CY2018 and Ameren PY8 in store intercept survey results. See 'RESvCI Split 2019.xlsx.

¹⁰²⁴ Based on ComEd's Instant Discounts program CY2018, CY2019 and CY2020 (Rounds 1 and 2) Purchaser Survey analysis. See ComEd Instant Discounts Enduser Survey TRM Updates.xlsx. For Residential installations, hours of use assumptions from '5.5.6 LED Downlights' should be used for LED fixtures and '5.5.8 LED Screw Based Omnidirectional Bulbs' should be used for LED bulbs.

¹⁰²⁵ ENERGY STAR Program Requirements Product Specifications for Lamps (Light Bulbs), version 2.1, effective January 2, 2017.

of LED, based upon historical growth rates provided via CREED LightTracker data, comparisons with no-program states and review of projections provided by the Department of Energy. 1026 The TAC determined that using the Residential-derived forecast is appropriate for the small commercial participants likely to be purchasing lamps through the efficiency programs.

This baseline forecast was then used to estimate how replacement lamps would change over the lifetime of an LED. A single mid-life adjustment is calculated that results in an equivalent net present value of lifetime savings as the forecast decline in annual savings.

Specialty and Directional lamps were not included in the original definition of General Service Lamps in the Energy Independence and Security Act of 2007 (EISA). Therefore, the initial baseline is an incandescent / halogen lamp described in the tables below.

A DOE Final Rule released on 1/19/2017 updated the EISA regulations to remove the exemption for these lamp types such that they become subject to the backstop provision defined within the original legislation. However, in September 2019 this decision was revoked in a new DOE Final Rule. The natural growth of LED market share of specialty and directional lamps was also estimated by the Working Group and applied to those lamp types.

DEEMED LIFETIME OF EFFICIENT EQUIPMENT

For fixtures, the lifetime is the life of the product, at the reported operating hours (lamp life in hours divided by operating hours per year – see reference table "LED component Costs and Lifetime." The analysis period is the same as the lifetime, capped at 15 years. (15 years from GDS Measure Life Report, June 2007).

For lamps lifetime is calculated as the rated lifetime of the product (actual if available, otherwise assume 20,000 hours for Omnidirectional, 17,000 hours for decorative and 25,000 for directional lamps based on average rated life of lamps on the ENERGY STAR Qualified Products list (accessed 6/16/2020)) divided by the reported operating hours, capped at 10 years. 1027

DEEMED MEASURE COST

Wherever possible, actual incremental costs should be used. Refer to reference table "LED component Cost & Lifetime" for defaults.

LOADSHAPE

Loadshape C06 - Commercial Indoor Lighting

Loadshape C07 - Grocery/Conv. Store Indoor Lighting

Loadshape C08 - Hospital Indoor Lighting

Loadshape C09 - Office Indoor Lighting

Loadshape C10 - Restaurant Indoor Lighting

Loadshape C11 - Retail Indoor Lighting

Loadshape C12 - Warehouse Indoor Lighting

Loadshape C13 - K-12 School Indoor Lighting

Loadshape C14 - Indust. 1-shift (8/5) (e.g., comp. air, lights)

Loadshape C15 - Indust. 2-shift (16/5) (e.g., comp. air, lights)

Loadshape C16 - Indust. 3-shift (24/5) (e.g., comp. air, lights)

Loadshape C17 - Indust. 4-shift (24/7) (e.g., comp. air, lights)

¹⁰²⁶ US Department of Energy, "Energy Savings Forecast of Solid State Lighting in General Illumination Applications", December 2019. The resultant forecast is provided on the SharePoint site "Lamp Forecast Workbook.xls".

¹⁰²⁷ Based on recommendation in the Dunsky Energy Consulting, Livingston Energy Innovations and Opinion Dynamics Corporation; NEEP Emerging Technology Research Report, p 6-18.

Loadshape C18 - Industrial Indoor Lighting

Loadshape C19 - Industrial Outdoor Lighting

Loadshape C20 - Commercial Outdoor Lighting

Loadshape C60 - Non-Residential Agriculture Lighting - 6 Hours

Loadshape C61 - Non-Residential Agriculture Lighting - 8 Hours

Loadshape C62 - Non-Residential Agriculture Lighting - 12 Hours

Loadshape C63 – Non-Residential Dairy Long Day Lighting – 17 Hours

Loadshape C64 – Non-Residential Agriculture Lighting – 24 Hours

COINCIDENCE FACTOR

The summer peak coincidence factor for this measure is dependent on the location type. Values are provided for each building type in the reference section below.

Algorithm

CALCULATION OF SAVINGS

ELECTRIC ENERGY SAVINGS

 Δ kWh = ((Watts_{base}-Watts_{EE})/1000) * Hours *WHF_e*ISR

Where:

Watts_{base} = Input wattage of the existing (for early replacement) or baseline system. Reference the

"LED New and Baseline Assumptions" table for default values.

Watts_{EE} = Actual wattage of LED purchased / installed. If unknown, use default provided below:

For ENERGY STAR rated lamps the following lumen equivalence tables should be used: 1028

Omnidirectional Lamps - ENERGY STAR Minimum Luminous Efficacy = 80Lm/W for <90 CRI lamps and 70Lm/W for >=90 CRI lamps.

Minimum Lumens	Maximum Lumens	LED Wattage (WattsEE)	Baseline (WattsBase)	Delta Watts (WattsEE)
120	399	4.0	25	21.0
400	749	6.6	29	22.4
750	899	9.6	43	33.4
900	1,399	13.1	53	39.9
1,400	1,999	16.0	72	56.0
2,000	2,999	21.8	150	128.2
3,000	3,999	28.9	200	171.1
4,000	5,000	35.7	300	264.3

¹⁰²⁸ See file "LED Lamp Updates 2021-06-09" for details on Guidehouse lamp wattage calculations based on equivalent baseline wattage and LED wattage of available ENERGY STAR product

Decorative Lamps - ENERGY STAR Minimum Luminous Efficacy = 65Lm/W for all lamps

Bulb Type	Minimum Lumens	Maximum Lumens	LED Wattage (Watts _{EE})	Baseline (Watts _{Base})	Delta Watts (WattsEE)
Omni-Directional	1,100	1,999	14.7	100	85.3
3-Way	2,000	2,700	22.6	150	127.4
Globe	150	349	3.0	25	22
(medium and	350	499	4.7	40	35.3
intermediate bases	500	574	5.7	60	54.3
less than 750	575	649	6.5	75	68.5
lumens)	650	1,000	8.2	100	91.8
Globe	150	349	3.5	25	21.5
(candelabra bases	350	499	4.4	40	35.6
less than 1050 lumens)	500	574	5.5	60	54.5
Decorative	160	299	2.6	25	22.4
(Shapes B, BA, C,	300	499	4.3	40	35.7
CA, DC, F, G, medium and intermediate bases less than 750 lumens)	500	800	5.8	60	54.2
Decorative	120	159	1.5	15	13.5
(Shapes B, BA, C,	160	299	2.7	25	22.3
CA, DC, F, G,	300	499	4.2	40	35.8
candelabra bases less than 1050 lumens)	500	650	5.5	60	54.5

Directional Lamps - ENERGY STAR Minimum Luminous Efficacy = 70Lm/W for <90 CRI lamps and 61Lm/W for >=90CRI lamps.

For Directional R, BR, and ER lamp types:

Bulb Type	Minimum Lumens	Maximum Lumens	LED Wattage (Watts _{EE})	Baseline (Watts _{Base})	Delta Watts (WattsEE)
Reflector lamp	400	649	7.0	50	43
types with medium	650	899	10.7	75	64.3
screw bases (PAR20,	900	1,049	13.9	90	76.1
PAR30(S,L), PAR38,	1,050	1,199	13.8	100	86.2
R40, etc.) w/	1,200	1,499	15.9	120	104.1
diameter >2.25"	1,500	1,999	18.9	150	131.1
(*see exceptions below)	2,000	4,200	27.3	250	222.7
Reflector lamp	280	374	4.6	35	30.4
types with medium	375	600	6.4	50	43.6

Bulb Type	Minimum Lumens	Maximum Lumens	LED Wattage (Watts _{EE})	Baseline (Watts _{Base})	Delta Watts (WattsEE)
screw bases (PAR16,					
R14, R16, etc.) w/ diameter <2.25"					
(*see exceptions					
below)					
	650	949	9.3	65	55.7
*DD20 DD40 av	950	1,099	12.7	75	62.3
*BR30, BR40, or ER40	1,100	1,399	14.4	85	70.6
EN40	1,400	1,600	16.6	100	83.4
	1,601	1,800	22.2	120	97.8
*020	450	524	6.0	40	34.0
*R20	525	750	7.1	45	37.9
	250	324	3.8	20.0	16.2
*MR16	325	369	4.8	25.0	20.2
	370	400	4.9	25.0	20.1

For PAR, MR, and MRX Lamps Types:

For these highly focused directional lamp types, it is necessary to have Center Beam Candle Power (CBCP) and beam angle measurements to accurately estimate the equivalent baseline wattage. The formula below is based on the Energy Star Center Beam Candle Power tool. 1029 If CBCP and beam angle information are not available or if the equation below returns a negative value (or undefined), use the manufacturer's recommended baseline wattage equivalent. 1030

Wattsbase =

$$375.1 - 4.355(D) - \sqrt{227,800 - 937.9(D) - 0.9903(D^2) - 1479(BA) - 12.02(D*BA) + 14.69(BA^2) - 16,720*\ln(CBCP)}$$
 Where:

D = Bulb diameter (e.g. for PAR20 D = 20)

BA = Beam angle

CBCP = Center beam candle power

The result of the equation above should be rounded DOWN to the nearest wattage established by Energy Star:

Diameter	Permitted Wattages
16	20, 35, 40, 45, 50, 60, 75
20	50
30S	40, 45, 50, 60, 75
30L	50, 75
38	40, 45, 50, 55, 60, 65, 75, 85, 90, 100, 120, 150, 250

Additional EISA non-exempt bulb types:

¹⁰²⁹ ENERGY STAR Lamps Center Beam Intensity Benchmark Tool and Calculator

2022 IL TRM v.10.0 Vol. 2_September 24, 2021_FINAL

¹⁰³⁰ The Energy Star Center Beam Candle Power tool does not accurately model baseline wattages for lamps with certain bulb characteristic combinations – specifically for lamps with very high CBCP.

Bulb Type	Minimum Lumens	Maximum Lumens	LED Wattage (Watts _{EE})	Baseline (Watts _{Base})	Delta Watts (WattsEE)
Dimmable Twist,	120	399	4.0	25	21.0
Globe (less than	400	749	6.6	29	22.4
5" in diameter	750	899	9.6	43	33.4
and > 749	900	1,399	13.1	53	39.9
lumens), candle (shapes B, BA, CA > 749 lumens), Candelabra Base Lamps (>1049 lumens), Intermediate Base Lamps (>749 lumens)	1,400	1,999	16.0	72	56.0

Hours = Average hours of use per year are provided in the Reference Table in Section 4.5 for

each building type. If unknown, use the Miscellaneous value.

WHFe = Waste heat factor for energy to account for cooling energy savings from efficient

lighting are provided below for each building type in the Referecne Table in Section 4.5.

If unknown, use the Miscellaneous value.

ISR = In Service Rate -the percentage of units rebated that actually get installed.

=100% if application form completed with sign off that equipment is not placed into storage. ¹⁰³¹ If sign off form not completed, assume the following 3 year ISR assumptions, if program survey data is not available:

Туре	Weighted Average 1st year In Service Rate (ISR)	2nd year Installations	3rd year Installations	Final Lifetime In Service Rate
LED Bulbs	82.5% ¹⁰³²	8.4%	7.1%	98.0% ¹⁰³³
LED Fixtures (Energy Star Fixtures)	92.9% ¹⁰³⁴	2.8%	2.3%	98.0%

¹⁰³¹ Illinois evaluation of PY1 through PY3 has not found that fixtures or lamps placed into storage to be a significant enough issue to warrant including an "In-Service Rate" when commercial customers complete an application form.

¹⁰³² Based on ComEd's Instant Discounts program CY2019 and CY2020 (Rounds 1 and 2) Purchaser Survey analysis. See ComEd Instant Discounts Enduser Survey TRM Updates.xlsx

¹⁰³³ In the absence of any data for LEDs specifically it is assumed that the same proportion of bulbs eventually get installed as for CFLS. The 98% CFL assumption is based upon review of two evaluations:

^{&#}x27;Nexus Market Research, RLW Analytics and GDS Associates study; "New England Residential Lighting Markdown Impact Evaluation, January 20, 2009' and 'KEMA Inc, Feb 2010, Final Evaluation Report: Upstream Lighting Program, Volume 1.' This implies that only 2% of bulbs purchased are never installed. The second and third year installations are based upon Ameren analysis of the Californian KEMA study showing that 54% of future installs occur in year 2 and 46% in year 3. The 2nd and 3rd year installations should be counted as part of those future program year savings. Note that this Final Install Rate does NOT account for leakage of purchased bulbs being installed outside of the utility territory. EM&V should assess how and if data from evaluation should adjust this final installation rate to account for this impact.

¹⁰³⁴ Based on ComEd's Instant Discounts program CY2019 and CY2020 (Rounds 1 and 2) Purchaser Survey analysis. See ComEd Instant Discounts Enduser Survey TRM Updates.xlsx

Туре	Weighted Average 1st year In Service Rate (ISR)	2nd year Installations	3rd year Installations	Final Lifetime In Service Rate
TLEDs	83.1% ¹⁰³⁵	8.1%	6.8%	98.0%
Efficiency Kits	70.9% ¹⁰³⁶	11.9%	10.2%	93.0% ¹⁰³⁷

Mid Life Baseline Adjustment

Omnidirectional, Decorative and Directional Lamps

During the lifetime of an LED, the baseline incandescent/halogen bulb would need to be replaced multiple times. Natural growth of LED market share has, and will continue to grow over the lifetime of the measure, and so a single mid-life adjustment is calculated that results in an equivalent net present value of lifetime savings as the forecast decline in annual savings. See 'Lamp Forecast Workbook_2021.xls' for details.

The calculated mid-life adjustments for 2021 are provided below for each population:

Lamp Type	Year from which adjustment is applied	Adjustment Factor applied to Annual kWh Savings
Omnidirectional	2026	34%
Decorative	2026	70%
Directional	2026	61%

 $\textbf{For example}, a \ 1000 \ lumen \ omnidirectional \ lamp \ installed \ in \ a \ high \ school \ in \ 2021.$

 Δ kWh (2021 – 2024) = ((53-11.4)/1000) * 2327 * 1.15 * 1 = 111.3 kWh Δ kWh (2025 on) = 111.3 * 0.34 = 37.8k kWh

Early Replacement Measures with T12 Baseline

For early replacement measures replacing existing T12 fixtures the full savings (as calculated above in the Algorithm section) will be claimed for the remaining useful life of the T12 fixture. This should be calculated as follows:

RUL of existing T12 fixture = (1/3 * 40,000)/Hours

¹⁰³⁵ Based on ComEd's Instant Discounts program CY2019 and CY2020 (Rounds 1 and 2) Purchaser Survey analysis. See ComEd Instant Discounts Enduser Survey TRM Updates.xlsx

¹⁰³⁶ First year ISR is average ISR from CY2018, CY2019 and CY2020 ComEd Small Business Kit participant installation surveys. Please see file "SB Kits Survey Analysis TRMv10 Support.xlsx"

¹⁰³⁷ Same lifetime as direct mail residential kits. The second and third year ISRs use the ratios from the direct mail residential kits. Please see file "SB Kits Survey Analysis TRMv10 Support.xlsx"

A savings adjustment should then be applied to the annual savings for the remainder of the measure life. The adjustment factor to be applied for each T12 installation is 57%. ¹⁰³⁸

For example, for an existing 68W T12 fixture in a college is replaced by a 3000 lumen LED 2x2 Recessed Light Fixture (25.4W), a mid life adjustment of 57% should be applied after (1/3 * 40000)/3395 = 3.9 years.

HEATING PENALTY

If electrically heated building:

 $\Delta kWh_{heatpenalty}^{1039} = (((WattsBase-WattsEE)/1000) * ISR * Hours * -IFkWh$

Where:

IFkWh = Lighting-HVAC Interation Factor for electric heating impacts; this factor represents the

increased electric space heating requirements due to the reduction of waste heat rejected by the efficent lighting. Values are provided in the Reference Table in Section 4.5. If

unknown, use the Miscellaneous value.

For example, a 9W LED omnidirectional lamp, 450 lumens, is installed in a heat pump heated office in 2014 and sign off form provided:

 $\Delta kWh_{heatpenalty} = ((29-6.7)/1000)*1.0*3088* -0.151$

= - 10.4 kWh

DEFERRED INSTALLS

As presented above, if a sign off form is not completed the characterization assumes that a percentage of bulbs purchased are not installed until Year 2 and Year 3 (see ISR assumption above). The Illinois Technical Advisory Committee has determined the following methodology for calculating the savings of these future installs.

Year 1 (Purchase Year) installs: Characterized using assumptions provided above or evaluated

assumptions if available.

Year 2 and 3 installs: Characterized using delta watts assumption and hours of use from the

Install Year, i.e., the actual deemed (or evaluated if available)

assumptions active in Year 2 and 3 should be applied.

The NTG factor for the Purchase Year should be applied.

SUMMER COINCIDENT PEAK DEMAND SAVINGS

 $\Delta kW = ((Watts_{base}-Watts_{EE})/1000) * ISR * WHF_d * CF$

Where:

WHFd = Waste Heat Factor for Demand to account for cooling savings from efficient lighting in

cooled buildings is provided in Referecne Table in Section 4.5. If unknown, use the

Miscellaneous value.

CF = Summer Peak Coincidence Factor for measure is provided in the Reference Table in

Section 4.5. If unknown, use the Miscellaneous value.

¹⁰³⁸ The appropriate T12 midlife adjustment factor was developed by the TAC Lighting Working Group. The results of a 2019 ComEd study provided survey response data on the planned replacement upon the burnout of a T12 ballast. This was adjusted by first year NTG to remove first year freeriders and therefore estimate what the non-freerider population would do at the end of T12 life. See "Linear Forecast Workbook_2020.xls" for information on calculation.

¹⁰³⁹Negative value because this is an increase in heating consumption due to the efficient lighting.

For example, a 9W LED omnidirectional lamp, 450 lumens, is installed in an office in 2014 and sign off form provided:

 Δ kW = ((29-6.7)/1000)* 1.0*1.3*0.66

NATURAL GAS ENERGY SAVINGS

Heating Penalty if fossil fuel heated building (or if heating fuel is unknown):

ΔTherms = ((WattsBase-WattsEE)/1000) * ISR * Hours * - IFTherms

Where:

IFTherms = Lighting-HVAC Integration Factor for gas heating impacts; this factor represents the

increased gas space heating requirements due to the reduction of waste heat rejected by the efficient lighting. Values are provided in the Referecne Table in Section 4.5. If

unknown, use the Miscellaneous value.

For example, a 9W LED omnidirectional lamp, 450 lumens, is installed in an office in 2014 and sign off form provided:

 Δ Therms = ((29-6.7)/1000)*1.0*3088* -0.016

= - 1.10 therms

WATER IMPACT DESCRIPTIONS AND CALCULATION

N/A

DEEMED O&M COST ADJUSTMENT CALCULATION

For fixture measures, the individual component lifetimes and costs are provided in the reference table section below. 1040

For lamps in order to account for the natural growth of LED over the lifetime of the measure, an equivalent annual levelized baseline replacement cost is calculated and applied over the life of the measure as described above.

The NPV for replacement lamps and annual levelized replacement costs using the societal real discount rate of 0.42% are presented below. It is important to note that for cost-effectiveness screening purposes, the O&M cost adjustments should only be applied in cases where the light bulbs area actually in service and so should be multiplied by the appropriate ISR:

Lamp Type	Location	NPV of replacement costs for period	Levelized annual replacement cost savings
		2021	2021
Omnidirectional	Commercial	\$11.88	\$2.18
Offinial ectional	Multifamily common areas	\$19.57	\$5.88
Decorative	Commercial	\$15.91	\$3.43
Decorative	Multifamily common areas	\$22.77	\$8.04
Directional	Commercial	\$41.54	\$6.11
Directional	Multifamily common areas	\$73.43	\$17.69

¹⁰⁴⁰ See IL LED Lighting Systems TRM Reference Tables_2018.xlsx for breakdown of component cost assumptions.

For halogen bulbs, we assume the same replacement cycle as incandescent bulbs. ¹⁰⁴¹ The replacement cycle is based on the miscellaneous hours of use. Both incandescent and halogen lamps are assumed to last for 1,000 hours before needing replacement and CFLs after 10,000 hours.

REFERENCE TABLES

LED Bulb Assumptions

Wherever possible, actual incremental costs should be used. If unavailable assume the following incremental costs: 1042

Bulb Type	Year	LED	Incandescent	Incremental Cost
	2017	\$3.21		\$1.96
Omnidirectional	2018	\$3.21	ć1 2F	\$1.96
Omnidirectional	2019	\$3.11	\$1.25	\$1.86
	2020	\$2.70		\$1.45
Directional	2017	\$6.24	¢2.52	\$2.71
Directional	2018+	\$5.18	\$3.53	\$1.65
Decorative and	2017	\$3.50	\$1.60	\$1.90
Globe	2018+	\$3.40	\$1.74	\$1.66

LED Fixture Wattage, TOS Baseline and Incremental Cost Assumptions 1043

LED Category	EE Measure Description	Watts _{EE}	Baseline Description	Watts _{BASE}	Incremental Cost
LED Downlight Fixtures	LED Recessed, Surface, Pendant Downlights	17.6	Baseline Recessed, Surface, Pendant Downlights	54.3	\$27
LED Interior	LED Track Lighting	12.2	Baseline Track Lighting	60.4	\$59
Directional	LED Wall-Wash Fixtures	8.3	Baseline Wall-Wash Fixtures	17.7	\$59
LED Display	LED Display Case Light Fixture	4 per ft	Baseline Display Case Light Fixture	36.2 per ft	\$11/ft
LED Display Case ¹⁰⁴⁴	LED Undercabinet Shelf-Mounted Task Light Fixtures	4 per ft	Baseline Undercabinet Shelf-Mounted Task Light Fixtures	36.2 per ft	\$11/ft

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¹⁰⁴¹ The manufacturers of the new minimally compliant EISA Halogens are using regular incandescent lamps with halogen fill gas rather than halogen infrared to meet the standard and so the component rated life is equal to the standard incandescent.

¹⁰⁴² Baseline and LED lamp costs are based on field data collected by CLEAResult and provided by ComEd. See ComEd Pricing Projections 06302016.xlsx for analysis. Given LED prices are expected to continue declining assumed costs should be reassessed on an annual basis and replaced with IL specific LED program information when available.

¹⁰⁴³ Watt, lumen, lamp life, and ballast factor assumptions for efficient measures are based upon Consortium for Energy Efficiency (CEE) Commercial Lighting Qualifying Product Lists alongside past Efficiency Vermont projects and PGE refrigerated case study. Watt, lumen, lamp life, and ballast factor assumptions for baseline fixtures are based upon manufacturer specification sheets. Baseline cost data comes from lighting suppliers, past Efficiency Vermont projects, and professional judgment. Efficient cost data comes from 2012 DOE "Energy Savings Potential of Solid-State Lighting in General Illumination Applications", Table A.1. See "LED Lighting Systems TRM Reference Tables_2018.xlsx" for more information and specific product links.

 $^{^{1044}}$ LED Case Lighting is based on an average of DLC Horizontal and Vertical Lighting less than 80 W. This filter was intended to exclude vaportight fixtures from the average. The horizontal and vertical averages, provided by Guidehouse in 5/2020, were 4.1 W/ft and 3.7 W/ft, respectively.

LED Category	EE Measure Description	Watts _{EE}	Baseline Description	Watts _{BASE}	Incremental Cost
	LED Refrigerated Case Light, Horizontal or Vertical	4 per ft	Baseline Refrigerated Case Light, Horizontal or Vertical (per foot)	15.2 per ft	\$11/ft
	LED Freezer Case Light, Horizontal or Vertical	4 per ft	Baseline Freezer Case Light, Horizontal or Vertical (per foot)	18.7 per ft	\$11/ft
	T8 LED Replacement Lamp (TLED), < 1200 lumens	8.9	F17T8 Standard Lamp - 2 foot	15.0	\$13
LED Linear Replacement Lamps	T8 LED Replacement Lamp (TLED), 1200- 2400 lumens	15.8	F32T8 Standard Lamp - 4 foot	28.2	\$15
	T8 LED Replacement Lamp (TLED), > 2400 lumens	22.9	F32T8/HO Standard Lamp - 4 foot	41.8	\$13
	LED 2x2 Recessed Light Fixture, 2000- 3500 lumens	25.4	2-Lamp 32w T8 (BF < 0.89)	57.0	\$53
	LED 2x2 Recessed Light Fixture, 3501- 5000 lumens	36.7	3-Lamp 32w T8 (BF < 0.88)	84.5	\$69
	LED 2x4 Recessed Light Fixture, 3000- 4500 lumens	33.3	2-Lamp 32w T8 (BF < 0.89)	57.0	\$55
LED Troffers	LED 2x4 Recessed Light Fixture, 4501- 6000 lumens	44.8	3-Lamp 32w T8 (BF < 0.88)	84.5	\$76
LED Hollers	LED 2x4 Recessed Light Fixture, 6001- 7500 lumens	57.2	4-Lamp 32w T8 (BF < 0.88)	112.6	\$104
	LED 1x4 Recessed Light Fixture, 1500- 3000 lumens	21.8	1-Lamp 32w T8 (BF <0.91)	29.1	\$22
	LED 1x4 Recessed Light Fixture, 3001- 4500 lumens	33.7	2-Lamp 32w T8 (BF < 0.89)	57.0	\$75
	LED 1x4 Recessed Light Fixture, 4501- 6000 lumens	43.3	3-Lamp 32w T8 (BF < 0.88)	84.5	\$83
I FD Lineau	LED Surface & Suspended Linear Fixture, <= 3000 lumens	19.5	1-Lamp 32w T8 (BF <0.91)	29.1	\$10
LED Linear Ambient Fixtures	LED Surface & Suspended Linear Fixture, 3001-4500 lumens	32.1	2-Lamp 32w T8 (BF < 0.89)	57.0	\$52
	LED Surface & Suspended Linear	43.5	3-Lamp 32w T8 (BF < 0.88)	84.5	\$78

LED Category	EE Measure Description	Watts _{EE}	Baseline Description	Watts _{BASE}	Incremental Cost
	Fixture, 4501-6000				
	LED Surface & Suspended Linear Fixture, 6001-7500 lumens	56.3	T5HO 2L-F54T5HO - 4'	120.0	\$131
	LED Surface & Suspended Linear Fixture, > 7500 lumens	82.8	T5HO 3L-F54T5HO - 4'	180.0	\$173
	LED Low-Bay Fixtures, <= 10,000 lumens	61.6	3-Lamp T8HO Low-Bay	157.0	\$44
	LED High-Bay Fixtures, 10,001-15,000 lumens	99.5	4-Lamp T8HO High-Bay	196.0	\$137
LED High 9	LED High-Bay Fixtures, 15,001-20,000 lumens	140.2	6-Lamp T8HO High-Bay	294.0	\$202
LED High & Low Bay Fixtures	LED High-Bay Fixtures, 20,001-30,000 lumens	193.8	8-Lamp T8HO High-Bay	392.0	\$264
rixtures	LED High-Bay Fixtures, 30,001-40,000 lumens	250	750 Watts Metal Halide	850	\$400
	LED High-Bay Fixtures 40,001-50,000 lumens	295	1000 Watts Metal Halide	1080	\$425
	LED High-Bay Fixtures >50,000 lumens	435	1500 Watts Metal Halide	1610	\$550
	LED Ag Interior Fixtures, <= 2,000 lumens	12.9	25% 73 Watt EISA Inc, 75% 1L T8	42.0	\$18
	LED Ag Interior Fixtures, 2,001-4,000 lumens	29.7	25% 146 Watt EISA Inc, 75% 2L T8	81.0	\$48
	LED Ag Interior Fixtures, 4,001-6,000 lumens	45.1	25% 217 Watt EISA Inc, 75% 3L T8	121.0	\$57
LED Agricultural	LED Ag Interior Fixtures, 6,001-8,000 lumens	59.7	25% 292 Watt EISA Inc, 75% 4L T8	159.0	\$88
Interior Fixtures	LED Ag Interior Fixtures, 8,001-12,000 lumens	84.9	200W Pulse Start Metal Halide	227.3	\$168
	LED Ag Interior Fixtures, 12,001- 16,000 lumens	113.9	320W Pulse Start Metal Halide	363.6	\$151
	LED Ag Interior Fixtures, 16,001- 20,000 lumens	143.7	350W Pulse Start Metal Halide	397.7	\$205
	LED Ag Interior Fixtures, > 20,000 lumens	193.8	(2) 320W Pulse Start Metal Halide	727.3	\$356
LED Exterior Fixtures	LED Exterior Fixtures, <= 5,000 lumens	34.1	100W Metal Halide	113.6	\$80

LED Category	EE Measure Description	Watts _{EE}	Baseline Description	Watts _{BASE}	Incremental Cost
	LED Exterior Fixtures, 5,001-10,000 lumens	67.2	175W Pulse Start Metal Halide	198.9	\$248
	LED Exterior Fixtures, 10,001-15,000 lumens	108.8	250W Pulse Start Metal Halide	284.1	\$566
	LED Exterior Fixtures, 15,001-30,000 lumens	183.9	400W Pulse Start Metal Halide	454.5	\$946
	LED Exterior Fixtures, 30,001-40,000 lumens	250	750 W Metal Halide	850	\$700
	LED Exterior Fixtures, 40,001-50,000 lumens	295	1000 W Metal Halide	1080	\$850
	LED Exterior Fixtures, > 50,000 lumens	435	1500 W Metal Halide	1610	\$1100

LED Fixture Component Costs & Lifetime 1045

			EE Me	asure		Baseline			
LED Category	EE Measure Description	Lamp Life (hrs)	Total Lamp Replacem ent Cost	LED Driver Life (hrs)	Total LED Driver Replacem ent Cost	Lamp Life (hrs)	Total Lamp Replacem ent Cost	Ballast Life (hrs)	Total Ballast Replacem ent Cost
LED Downlight Fixtures	LED Recessed, Surface, Pendant Downlights	50,000	\$30.75	70,000	\$47.50	2,500	\$8.86	40,000	\$14.40
LED	LED Track Lighting	50,000	\$39.00	70,000	\$47.50	2,500	\$12.71	40,000	\$11.00
Interior Directional	LED Wall-Wash Fixtures	50,000	\$39.00	70,000	\$47.50	2,500	\$9.17	40,000	\$27.00
	LED Display Case Light Fixture	50,000	\$9.75/ft	70,000	\$11.88/ft	2,500	\$6.70	40,000	\$5.63
	LED Undercabinet Shelf-Mounted Task Light Fixtures	50,000	\$9.75/ft	70,000	\$11.88/ft	2,500	\$6.70	40,000	\$5.63
LED Display Case	LED Refrigerated Case Light, Horizontal or Vertical	50,000	\$8.63/ft	70,000	\$9.50/ft	15,000	\$1.13	40,000	\$8.00
	LED Freezer Case Light, Horizontal or Vertical	50,000	\$7.88/ft	70,000	\$7.92/ft	12,000	\$0.94	40,000	\$6.67
LED Linear Replaceme	T8 LED Replacement Lamp (TLED), < 1200 lumens	50,000	\$5.76	70,000	\$13.67	30,000	\$6.17	40,000	\$11.96
nt Lamps	T8 LED Replacement Lamp (TLED),	50,000	\$8.57	70,000	\$13.67	24,000	\$6.17	40,000	\$11.96

¹⁰⁴⁵ Note that some measures have blended baselines (T12:T8 18:82). All values are provided to enable calculation of appropriate O&M impacts. Total costs include lamp, labor and disposal cost assumptions where applicable, see IL LED Lighting Systems TRM Reference Tables_2018.xlsx for more information.

		EE Measure			Baseline				
LED Category	EE Measure Description	Lamp Life (hrs)	Total Lamp Replacem ent Cost	LED Driver Life (hrs)	Total LED Driver Replacem ent Cost	Lamp Life (hrs)	Total Lamp Replacem ent Cost	Ballast Life (hrs)	Total Ballast Replacem ent Cost
	1200-2400 lumens								
	T8 LED Replacement Lamp (TLED), > 2400 lumens	50,000	\$8.57	70,000	\$13.67	18,000	\$6.17	40,000	\$11.96
	LED 2x2 Recessed Light Fixture, 2000-3500 lumens	50,000	\$78.07	70,000	\$40.00	24,000	\$26.33	40,000	\$35.00
	LED 2x2 Recessed Light Fixture, 3501-5000 lumens	50,000	\$89.23	70,000	\$40.00	24,000	\$39.50	40,000	\$35.00
	LED 2x4 Recessed Light Fixture, 3000-4500 lumens	50,000	\$96.10	70,000	\$40.00	24,000	\$12.33	40,000	\$35.00
LED	LED 2x4 Recessed Light Fixture, 4501-6000 lumens	50,000	\$114.37	70,000	\$40.00	24,000	\$18.50	40,000	\$35.00
Troffers	LED 2x4 Recessed Light Fixture, 6001-7500 lumens	50,000	\$137.43	70,000	\$40.00	24,000	\$24.67	40,000	\$35.00
	LED 1x4 Recessed Light Fixture, 1500-3000 lumens	50,000	\$65.43	70,000	\$40.00	24,000	\$6.17	40,000	\$35.00
	LED 1x4 Recessed Light Fixture, 3001-4500 lumens	50,000	\$100.44	70,000	\$40.00	24,000	\$12.33	40,000	\$35.00
	LED 1x4 Recessed Light Fixture, 4501-6000 lumens	50,000	\$108.28	70,000	\$40.00	24,000	\$18.50	40,000	\$35.00
LED Linear	LED Surface & Suspended Linear Fixture, <= 3000 lumens	50,000	\$62.21	70,000	\$40.00	24,000	\$6.17	40,000	\$35.00
Ambient Fixtures	LED Surface & Suspended Linear Fixture, 3001- 4500 lumens	50,000	\$93.22	70,000	\$40.00	24,000	\$12.33	40,000	\$35.00

		EE Measure			Baseline				
LED Category	EE Measure Description	Lamp Life (hrs)	Total Lamp Replacem ent Cost	LED Driver Life (hrs)	Total LED Driver Replacem ent Cost	Lamp Life (hrs)	Total Lamp Replacem ent Cost	Ballast Life (hrs)	Total Ballast Replacem ent Cost
	LED Surface & Suspended Linear Fixture, 4501- 6000 lumens	50,000	\$114.06	70,000	\$40.00	24,000	\$18.50	40,000	\$35.00
	LED Surface & Suspended Linear Fixture, 6001- 7500 lumens	50,000	\$152.32	70,000	\$40.00	30,000	\$26.33	40,000	\$60.00
	LED Surface & Suspended Linear Fixture, > 7500 lumens	50,000	\$183.78	70,000	\$40.00	30,000	\$39.50	40,000	\$60.00
	LED Low-Bay Fixtures, <= 10,000 lumens	50,000	\$90.03	70,000	\$62.50	18,000	\$64.50	40,000	\$92.50
	LED High-Bay Fixtures, 10,001- 15,000 lumens	50,000	\$122.59	70,000	\$62.50	18,000	\$86.00	40,000	\$92.50
	LED High-Bay Fixtures, 15,001- 20,000 lumens	50,000	\$157.22	70,000	\$62.50	18,000	\$129.00	40,000	\$117.50
LED High & Low Bay Fixtures	LED High-Bay Fixtures, 20,001 – 30,000 lumens	50,000	\$228.52	70,000	\$62.50	18,000	\$172.00	40,000	\$142.50
	LED High-Bay Fixtures, 30,001- 40,000 lumens	50,000	\$294.00	70,000	\$62.50	15,000	\$82.00	40,000	\$143.00
	LED High-Bay Fixtures, 40,001- 50,000 lumens	50,000	\$324.00	70,000	\$62.50	15,000	\$88.00	40,000	\$149.00
	LED High-Bay Fixtures, > 50,000 lumens	50,000	\$382.00	70,000	\$62.50	15,000	\$96.00	40,000	\$200.00
	LED Ag Interior Fixtures, <= 2,000 Iumens	50,000	\$41.20	70,000	\$40.00	1,000	\$1.23	40,000	\$26.25
LED Agricultura	LED Ag Interior Fixtures, 2,001- 4,000 lumens	50,000	\$65.97	70,000	\$40.00	1,000	\$1.43	40,000	\$26.25
l Interior Fixtures	LED Ag Interior Fixtures, 4,001- 6,000 lumens	50,000	\$80.08	70,000	\$40.00	1,000	\$1.62	40,000	\$26.25
	LED Ag Interior Fixtures, 6,001- 8,000 lumens	50,000	\$105.54	70,000	\$40.00	1,000	\$1.81	40,000	\$26.25

		EE Measure				Baseline			
LED Category	EE Measure Description	Lamp Life (hrs)	Total Lamp Replacem ent Cost	LED Driver Life (hrs)	Total LED Driver Replacem ent Cost	Lamp Life (hrs)	Total Lamp Replacem ent Cost	Ballast Life (hrs)	Total Ballast Replacem ent Cost
	LED Ag Interior Fixtures, 8,001- 12,000 lumens	50,000	\$179.81	70,000	\$62.50	15,000	\$63.00	40,000	\$112.50
	LED Ag Interior Fixtures, 12,001- 16,000 lumens	50,000	\$190.86	70,000	\$62.50	15,000	\$68.00	40,000	\$122.50
	LED Ag Interior Fixtures, 16,001- 20,000 lumens	50,000	\$237.71	70,000	\$62.50	15,000	\$73.00	40,000	\$132.50
	LED Ag Interior Fixtures, > 20,000 Iumens	50,000	\$331.73	70,000	\$62.50	15,000	\$136.00	40,000	\$202.50
	LED Exterior Fixtures, <= 5,000 lumens	50,000	\$73.80	70,000	\$62.50	15,000	\$58.00	40,000	\$102.50
	LED Exterior Fixtures, 5,001- 10,000 lumens	50,000	\$124.89	70,000	\$62.50	15,000	\$63.00	40,000	\$112.50
	LED Exterior Fixtures, 10,001- 15,000 lumens	50,000	\$214.95	70,000	\$62.50	15,000	\$68.00	40,000	\$122.50
LED Exterior Fixtures	LED Exterior Fixtures, 15,000- 30,000 lumens	50,000	\$321.06	70,000	\$62.50	15,000	\$73.00	40,000	\$132.50
	LED Exterior Fixtures, 30,001- 40,000 lumens	50,000	\$546.00	70,000	\$62.50	15,000	\$82.00	40,000	\$143.00
	LED Exterior Fixtures, 40,001- 50,000 lumens	50,000	\$722.00	70,000	\$62.50	15,000	\$88.00	40,000	\$149.00
	LED Exterior Fixtures, > 50,000 lumens	50,000	\$870.00	70,000	\$62.50	15,000	\$96.00	40,000	\$200.00

MEASURE CODE: CI-LTG-LEDB-V13-220101

REVIEW DEADLINE: 1/1/2023

4.5.5 Commercial LED Exit Signs

DESCRIPTION

This measure characterizes the savings associated with installing a Light Emitting Diode (LED) exit sign in place of a fluorescent or incandescent exit sign in a Commercial building. Light Emitting Diode exit signs have a string of very small, typically red or green, glowing LEDs arranged in a circle or oval. The LEDs may also be arranged in a line on the side, top or bottom of the exit sign. LED exit signs provide the best balance of safety, low maintenance, and very low energy usage compared to other exit sign technologies.

This measure was developed to be applicable to the following program types: RF.

If applied to other program types, the measure savings should be verified.

DEFINITION OF EFFICIENT EQUIPMENT

The efficient equipment is assumed to be an exit sign illuminated by LEDs.

DEFINITION OF BASELINE EQUIPMENT

The baseline equipment is assumed to be an existing fluorescent or incandescent model.

DEEMED LIFETIME OF EFFICIENT EQUIPMENT

The measure life is assumed to be 5 years. 1046

DEEMED MEASURE COST

The actual material and labor costs should be used if available. If actual costs are unavailable, assume a total installed cost of at \$32.50. 1047

LOADSHAPE

Loadshape C53 - Flat

COINCIDENCE FACTOR

The summer peak coincidence factor for this measure is assumed to be 100%. 1048

Algorithm

CALCULATION OF SAVINGS

ELECTRIC ENERGY SAVINGS

 Δ kWh = ((WattsBase - WattsEE) / 1000) * HOURS * WHF_e

Where:

WattsBase = Actual wattage if known, if unknown assume the following:

Baseline Type	Watts _{Base}
Incandescent	35W ¹⁰⁴⁹

¹⁰⁴⁶ Estimate of remaining life of existing unit being replaced.

10

¹⁰⁴⁷ Price includes new exit sign/fixture and installation. LED exit cost cost/unit is \$22.50 from the NYSERDA Deemed Savings Database and assuming IL labor cost of 15 minutes @ \$40/hr.

 $^{^{1048}}$ Assuming continuous operation of an LED exit sign, the Summer Peak Coincidence Factor is assumed to equal 1.0.

¹⁰⁴⁹ Based on review of available product.

Baseline Type	Watts _{Base}
CFL (dual sided)	14W ¹⁰⁵⁰
CFL (single sided)	7W
Unknown	7W

WattsEE = Actual wattage if known, if unknown assume 2W for signle sided or unknown type and

4W for dual sided 1051

HOURS = Annual operating hours

= 8766

WHF_e = Waste heat factor for energy to account for cooling energy savings from efficient lighting

are provided for each building type in the Referecne Table in Section 4.5. If unknown, use

the Miscellaneous value.

For example, replacing incandescent fixture in an office:

 Δ kWH = ((35 – 2)/1000) * 8766 * 1.25

= 362 kWh

Replacing single sided fluorescent fixture in a hospital:

 Δ kWH = ((7-2)/1000) * 8766 * 1.35

= 59.2 kWh

HEATING PENALTY

If electrically heated building:

 $\Delta kWh_{heatpenalty}^{1052} = (((WattsBase-WattsEE)/1000) * Hours * -IFkWh$

Where:

IFkWh

= Lighting-HVAC Interation Factor for electric heating impacts; this factor represents the increased electric space heating requirements due to the reduction of waste heat rejected by the efficent lighting. Values are provided in the Reference Table in Section 4.5. If unknown, use the Miscellaneous value.

For example, replacing incandescent fixture in a heat pump heated office:

 $\Delta kWh_{heatpenalty} = ((35-2)/1000) * 8766 * -0.151$

= -43.7 kWh

Replacing single sided fluorescent fixture in a heat pump heated hospital:

 $\Delta kWh_{heatpenalty} = ((7-2)/1000) * 8766 * -0.104$

= -4.6 kWh

SUMMER COINCIDENT PEAK DEMAND SAVINGS

 Δ kW = ((WattsBase - WattsEE) / 1000) * WHF_d * CF

¹⁰⁵⁰ Average CFL single sided (5W, 7W, 9W) from Appendix B 2013-14 Table of Standard Fixture Wattages.

 $^{^{1051}}$ Average LED single sided (2W) from Appendix B 2013-14 Table of Standard Fixture Wattages.

¹⁰⁵²Negative value because this is an increase in heating consumption due to the efficient lighting.

Where:

WHF_d = Waste heat factor for demand to account for cooling savings from efficient lighting in

cooled buildings is provided in the Reference Table in Section 4.5. If unknown, use the

Miscellaneous value.

CF = Summer Peak Coincidence Factor for measure

= 1.0

For example, replacing incandescent fixture in an office:

 $\Delta kW = ((35-2)/1000) * 1.3 * 1.0$

= 0.043 kW

Replacing single sided fluorescent fixture in a hospital:

 $\Delta kW = ((7-2)/1000) * 1.69 * 1.0$

= 0.0085 kW

NATURAL GAS SAVINGS

Heating Penalty if natural gas heated building (or if heating fuel is unknown):

Δtherms = ((WattsBase-WattsEE)/1000) * Hours *- IFTherms

Where:

IFTherms = Lighting-HVAC Integration Factor for gas heating impacts; this factor represents the

increased gas space heating requirements due to the reduction of waste heat rejected by the efficient lighting. Values are provided in the Referecne Table in Section 4.5. If

unknown, use the Miscellaneous value.

For example, replacing incandescent fixture in an office:

 Δ Therms = ((35-2)/1000) * 8766 * -0.016

= -4.63 Therms

Replacing single sided fluorescent fixture in a hospital:

 Δ Therms = ((7-2)/1000) * 8766 * -0.011

= - 0.48 Therms

WATER IMPACT DESCRIPTIONS AND CALCULATION

N/A

DEEMED O&M COST ADJUSTMENT CALCULATION

The annual O&M Cost Adjustment savings should be calculated using the following component costs and lifetimes.

	Baseline Measures					
Component	Cost	Life (yrs)				
Lamp	\$12.45 ¹⁰⁵³	1.37 years ¹⁰⁵⁴				

¹⁰⁵³ Consistent with assumption for a Standard CFL bulb (\$2.45) with an estimated labor cost of \$10 (assuming \$40/hour and a task time of 15 minutes).

 $^{^{1054}}$ Assumes a lamp life of 12,000 hours and 8766 run hours 12000/8766 = 1.37 years.

MEASURE CODE: CI-LTG-LEDE-V03-190101

REVIEW DEADLINE: 1/1/2024

4.5.6 LED Traffic and Pedestrian Signals

DESCRIPTION

Traffic and pedestrian signals are retrofitted to be illuminated with light emitting diodes (LED) instead of incandescent lamps. Incentive applies for the replacement or retrofit of existing incandescent traffic signals with new LED traffic and pedestrian signal lamps. Each lamp can have no more than a maximum LED module wattage of 25. Incentives are not available for spare lights. Lights must be hardwired and single lamp replacements are not eligible, with the exception of pedestrian hand signals. Eligible lamps must meet the Energy Star Traffic Signal Specification and the Institute for Transportation Engineers specification for traffic signals.

This measure was developed to be applicable to the following program types: RF.

If applied to other program types, the measure savings should be verified.

DEFINITION OF EFFICIENT EQUIPMENT

Refer to the Table titled 'Traffic Signals Technology Equivalencies' for efficient technology wattage and savings assumptions.

DEFINITION OF BASELINE EQUIPMENT

Refer to the Table titled 'Traffic Signals Technology Equivalencies' for baseline efficiencies and savings assumptions.

DEEMED LIFETIME OF EFFICIENT EQUIPMENT

The assumed lifetime of an LED traffic signal is 10 years. The life in years is calculated by dividing 100,000 hrs (manufacturer's estimate) by the annual operating hours for the particular signal type and is capped at 10 years. ¹⁰⁵⁵.

DEEMED MEASURE COST

The actual measure installation cost should be used (including material and labor).

LOADSHAPE

Loadshape C24 - Traffic Signal - Red Balls, always changing or flashing

Loadshape C25 - Traffic Signal - Red Balls, changing day, off night

Loadshape C26 - Traffic Signal - Green Balls, always changing

Loadshape C27 - Traffic Signal - Green Balls, changing day, off night

Loadshape C28 - Traffic Signal - Red Arrows

Loadshape C29 - Traffic Signal - Green Arrows

Loadshape C30 - Traffic Signal - Flashing Yellows

Loadshape C31 - Traffic Signal - "Hand" Don't Walk Signal

Loadshape C32 - Traffic Signal - "Man" Walk Signal

Loadshape C33 - Traffic Signal - Bi-Modal Walk/Don't Walk

COINCIDENCE FACTOR¹⁰⁵⁶

The summer peak coincidence factor (CF) for this measure is dependent on lamp type as below:

Lamp Type		
Red Round, always changing or flashing		
Red Arrows	0.90	

 $^{^{1055}}$ ACEEE, (1998) A Market Transformation Opportunity Assessment for LED Traffic Signals 1056 Ibid.

Lamp Type		
Green Arrows	0.10	
Yellow Arrows	0.03	
Green Round, always changing or flashing	0.43	
Flashing Yellow	0.50	
Yellow Round, always changing	0.02	
"Hand" Don't Walk Signal	0.75	
"Man" Walk Signal	0.21	

Algorithm

CALCULATION OF SAVINGS

ELECTRIC ENERGY SAVINGS

 $\Delta kWh = (W_{base} - W_{eff}) \times HOURS / 1000$

Where:

Wbase =The connected load of the baseline equipment

= see Table 'Traffic Signals Technology Equivalencies'

Weff =The connected load of the baseline equipment

= see Table 'Traffic Signals Technology Equivalencies'

HOURS = annual operating hours of the lamp

= see Table 'Traffic Signals Technology Equivalencies'

1000 = conversion factor (W/kW)

For example, an 8 inch red, round signal:

 $\Delta kWh = ((69 - 7) \times 4818) / 1000$

= 299 kWh

SUMMER COINCIDENT PEAK DEMAND SAVINGS

 $\Delta kW = (Wbase-Weff) \times CF / 1000$

Where:

Wbase =The connected load of the baseline equipment

= see Table 'Traffic Signals Technology Equivalencies'

Weff =The connected load of the efficient equipment

= see Table 'Traffic Signals Technology Equivalencies'

CF = Summer Peak Coincidence Factor for measure

For example, an 8 inch red, round signal:

 $\Delta kW = ((69 - 7) \times 0.55) / 1000$

= 0.0341 kW

NATURAL GAS ENERGY SAVINGS

N/A

WATER IMPACT DESCRIPTIONS AND CALCULATION

N/A

REFERENCE TABLES

Traffic Signals Technology Equivalencies 1057

Traffic Fixture Type	Fixture Size and Color	Efficient Lamps	Baseline Lamps	HOURS	Efficient Fixture Wattage	Baseline Fixture Wattage	Energy Savings (in kWh)
Round Signals	8" Red	LED	Incandescent	4818	7	69	299
Round Signals	12" Red	LED	Incandescent	4818	6	150	694
Flashing Signal ¹⁰⁵⁸	8" Red	LED	Incandescent	4380	7	69	272
Flashing Signal	12" Red	LED	Incandescent	4380	6	150	631
Flashing Signal	8" Yellow	LED	Incandescent	4380	10	69	258
Flashing Signal	12" Yellow	LED	Incandescent	4380	13	150	600
Round Signals	8" Yellow	LED	Incandescent	175	10	69	10
Round Signals	12" Yellow	LED	Incandescent	175	13	150	24
Round Signals	8" Green	LED	Incandescent	3767	9	69	226
Round Signals	12" Green	LED	Incandescent	3767	12	150	520
Turn Arrows	8" Yellow	LED	Incandescent	701	7	116	76
Turn Arrows	12" Yellow	LED	Incandescent	701	9	116	75
Turn Arrows	8" Green	LED	Incandescent	701	7	116	76
Turn Arrows	12" Green	LED	Incandescent	701	7	116	76
Pedestrian Sign	12" Hand/Man	LED	Incandescent	8766	8	116	947

Reference specifications for above traffic signal wattages are from the following manufacturers:

- 1. 8" Incandescent traffic signal bulb: General Electric Traffic Signal Model 17325-69A21/TS
- 2. 12" Incandescent traffic signal bulb: General Electric Signal Model 35327-150PAR46/TS
- 3. Incandescent Arrows & Hand/Man Pedestrian Signs: General Electric Traffic Signal Model 19010-116A21/TS
- 4. 8" and 12" LED traffic signals: Leotek Models TSL-ES08 and TSL-ES12
- 5. 8" LED Yellow Arrow: General Electric Model DR4-YTA2-01A
- 6. 8" LED Green Arrow: General Electric Model DR4-GCA2-01A
- 7. 12" LED Yellow Arrow: Dialight Model 431-3334-001X
- 8. 12: LED Green Arrow: Dialight Model 432-2324-001X
- 9. LED Hand/Man Pedestrian Sign: Dialight 430-6450-001X

MEASURE CODE: CI-LTG-LEDT-V03-220601

REVIEW DEADLINE: 1/1/2024

¹⁰⁵⁷ Technical Reference Manual for Pennsylvania Act 129 Energy Efficiency and Conservation Program and Act 213 Alternative Energy Portfolio Standards. Pennsylvania Public Utility Commission. May 2009.

¹⁰⁵⁸ Technical Reference Manual for Ohio, August 6, 2010.

4.5.7 Lighting Power Density

DESCRIPTION

This measure relates to installation of efficient lighting systems in new construction or substantial renovation of commercial buildings excluding low rise (three stories or less) residential buildings. Substantial renovation is when two or more building systems are renovated, such as shell and heating, heating and lighting, etc. State Energy Code specifies a lighting power density level by building type for both the interior and the exterior. Either the Building Area Method or Space by Space method as defined in 2015 or 2018, depending on the IECC in effect on the date of the building permit (if unknown assume IECC 2018), can be used for calculating the Interior Lighting Power Density. The measure consists of a design that is more efficient (has a lower lighting power density in watts/square foot) than code requires. The IECC applies to both new construction and renovation.

This measure was developed to be applicable to the following program types: NC.

If applied to other program types, the measure savings should be verified.

DEFINITION OF EFFICIENT EQUIPMENT

In order for this characterization to apply, the lighting system must be more efficient than the baseline Energy Code lighting power density in watts/square foot for either the interior space or exterior space.

DEFINITION OF BASELINE EQUIPMENT

The baseline is assumed to be a lighting power density that meets the IECC in effect on the date of the building permit (if unknown assume IECC 2018).

Note IECC 2018 became effective July 1, 2019 and is the baseline for all New Construction permits from that date.

DEEMED CALCULATION FOR THIS MEASURE

Annual kWh Savings

 Δ kWh = (WSFbase-WSFeffic)/1000* SF* Hours * WHF_e

Summer Coincident Peak kW Savings

 $\Delta kW = (WSFbase-WSFeffic)/1000* SF* CF* WHF_d$

DEEMED LIFETIME OF EFFICIENT EQUIPMENT

The expected measure life is assumed to be 15 years. 1060

DEEMED MEASURE COST

The actual incremental cost over a baseline system will be collected from the customer if possible or developed on a fixture by fixture basis.

LOADSHAPE

Loadshape C06 - Commercial Indoor Lighting

Loadshape C07 - Grocery/Conv. Store Indoor Lighting

Loadshape C08 - Hospital Indoor Lighting

Loadshape C09 - Office Indoor Lighting

¹⁰⁵⁹ Refer to the referenced code documents for specifics on calculating lighting power density using either the whole building method or the Space by Space method.

¹⁰⁶⁰ Measure Life Report, Residential and Commercial/Industrial/Industrial Lighting and HVAC Measures, GDS Associates, June 2007.

Loadshape C10 - Restaurant Indoor Lighting

Loadshape C11 - Retail Indoor Lighting

Loadshape C12 - Warehouse Indoor Lighting

Loadshape C13 - K-12 School Indoor Lighting

Loadshape C14 - Indust. 1-shift (8/5) (e.g., comp. air, lights)

Loadshape C15 - Indust. 2-shift (16/5) (e.g., comp. air, lights)

Loadshape C16 - Indust. 3-shift (24/5) (e.g., comp. air, lights)

Loadshape C17 - Indust. 4-shift (24/7) (e.g., comp. air, lights)

Loadshape C18 - Industrial Indoor Lighting

Loadshape C19 - Industrial Outdoor Lighting

Loadshape C20 - Commercial Outdoor Lighting

COINCIDENCE FACTOR

The summer peak coincidence factor for this measure is dependent on the building type.

Algorithm

CALCULATION OF SAVINGS

ENERGY SAVINGS

 $\Delta kWh = (WSF_{base}-WSF_{effic})/1000* SF* Hours * WHF_{e}$

Where:

WSF_{base} = Baseline lighting watts per square foot or linear foot as determined by building or space

type. Whole building analysis values are presented in the Reference Tables below. 1061

WSF_{effic} = The actual installed lighting watts per square foot or linear foot.

SF = Provided by customer based on square footage of the building area applicable to the

lighting design for new building.

Hours = Annual site-specific hours of operation of the lighting equipment collected from the

customer. If not available, use building area type as provided in the Reference Table in

Section 4.5, Fixture annual operating hours.

WHF_e = Waste Heat Factor for Energy to account for cooling savings from efficient lighting is as

provided in the Reference Table in Section 4.5 by building type. If building is not cooled

WHFe is 1.

HEATING PENALTY

If electrically heated building:

 $\Delta kWh_{heatpenalty}^{1062} = (WSF_{base}-WSF_{effic})/1000* SF* Hours * -IFkWh$

Where:

IFkWh = Lighting-HVAC Interation Factor for electric heating impacts; this factor represents the

increased electric space heating requirements due to the reduction of waste heat rejected

¹⁰⁶¹See Reference Code documentation for additional information.

¹⁰⁶²Negative value because this is an increase in heating consumption due to the efficient lighting.

by the efficent lighting. Values are provided in the Reference Table in Section 4.5. If unknown, use the Miscellaneous value.

SUMMER COINCIDENT PEAK DEMAND SAVINGS

 $\Delta kW = (WSF_{base}-WSF_{effic})/1000* SF* CF* WHF_d$

Where:

WHF_d = Waste Heat Factor for Demand to account for cooling savings from efficient lighting in

cooled buildings is as provided in the Reference Table in Section 4.5 by building type. If

building is not cooled WHFd is 1.

= Summer Peak Coincidence Factor for measure is as provided in the Reference Table in Section 4.5 by building type. If the building type is unknown, use the Miscellaneous value

of 0.66.

Other factors as defined above

NATURAL GAS ENERGY SAVINGS

CF

 Δ Therms = (WSF_{base}-WSF_{effic})/1000* SF* Hours * - IFTherms

Where:

IFTherms = Lighting-HVAC Integration Factor for gas heating impacts; this factor represents the

increased gas space heating requirements due to the reduction of waste heat rejected by the efficient lighting. This value is provided in the Reference Table in Section 4.5 by

buidling type.

WATER IMPACT DESCRIPTIONS AND CALCULATION

N/A

DEEMED O&M COST ADJUSTMENT CALCULATION

N/A

REFERENCE TABLES

<u>Lighting Power Density Values from 2015 and 2018 for Interior Commercial New Construction and Substantial Renovation Building Area Method:</u>

Building Area Type ¹⁰⁶³	IECC 2015 Lighting Power Density (w/ft²)	IECC 2018 Lighting Power Density (w/ft²)
Automotive Facility	0.80	0.71
Convention Center	1.01	0.76
Court House	1.01	0.9
Dining: Bar Lounge/Leisure	1.01	0.9
Dining: Cafeteria/Fast Food	0.9	0.79
Dining: Family	0.95	0.78
Dormitory	0.57	0.61
Exercise Center	0.84	0.65
Fire station	0.67	0.53
Gymnasium	0.94	0.68

¹⁰⁶³ In cases where both a general building area type and a more specific building area type are listed, the more specific building area type shall apply.

Building Area Type ¹⁰⁶³	IECC 2015 Lighting Power Density (w/ft²)	IECC 2018 Lighting Power Density (w/ft²)
Healthcare – clinic	0.90	0.82
Hospital	1.05	1.05
Hotel	0.87	0.75
Library	1.19	0.78
Manufacturing Facility	1.17	0.90
Motel	0.87	0.75
Motion Picture Theater	0.76	0.83
Multifamily	0.51	0.68
Museum	1.02	1.06
Office	0.82	0.79
Parking Garage	0.21	0.15
Penitentiary	0.81	0.75
Performing Arts Theater	1.39	1.18
Police Station	0.87	0.80
Post Office	0.87	0.67
Religious Building	1.0	0.94
Retail ¹⁰⁶⁴	1.26	1.06
School/University	0.87	0.81
Sports Arena	0.91	0.87
Town Hall	0.89	0.80
Transportation	0.70	0.61
Warehouse	0.66	0.48
Workshop	1.19	0.90

¹⁰⁶⁴ Where lighting equipment is specified to be installed to highlight specific merchandise in addition to lighting equipment specified for general lighting and is switched or dimmed on circuits different from the circuits for general lighting, the small of the actual wattage of the lighting equipment installed specifically for merchandise, or additional lighting power as determined below shall be added to the interior lighting power determined in accordance with this line item.

<u>Lighting Power Density Values from IECC 2018 for Interior Commercial New Construction and Substantial Renovation Building Area Method:</u>

TABLE C405.3.2(1)
INTERIOR LIGHTING POWER ALLOWANCES: BUILDING AREA METHOD

Automotive facility 0.71 Convention center 0.76 Courthouse 0.90 Dining: bar lounge/leisure 0.90 Dining: family 0.78 Domitory* bar 0.61 Exercise center 0.65 Fire station* 0.53 Gymnasium 0.68 Health care clinic 0.82 Hoopital** 0.75 Hotopital** 0.75 Library 0.76 Motion picture theater 0.83 Motion picture theater 0.83 Mutfamily** 0.68 Mutfamily** 0.68 Parking garage 0.15 Performing afts theater 0.16 Post office 0.79 Performing afts theater 1.18 Police station 0.80 Post office 0.67 Religious building 0.81 School/university 0.81 School/university 0.81 School/university 0.81 School/university	BUILDING AREA TYPE	LPD (w/ft²)
Courthouse 0.90 Dining: bar lounge/leisure 0.90 Dining: cafeteria/fast food 0.79 Dining: family 0.78 Domitory h. b 0.61 Exercise center 0.65 Fire station* 0.53 Gymnasium 0.68 Health care clinic 0.62 Hoopstal** 0.75 Library 0.75 Library 0.78 Manufacturing facility 0.90 Motion picture theater 0.83 Multifamily** 0.68 Museum 0.16 Office 0.79 Parking garage 0.15 Performing arts theater 0.15 Police station 0.80 Post office 0.67 Religious building 0.94 Retail 1.06 School/university 0.81 Sports arena 0.87 Town hall 0.90 Transportation 0.48	Automotive facility	0.71
Dining: bar lounge/leisure 0.90 Dining: cafeteria/fast food 0.79 Dining: family 0.78 Domitory: b 0.61 Exercise center 0.65 Fire station* 0.53 Gymnasium 0.68 Health care clinic 0.82 Hospital** 1.05 Hotel/Motel**-b 0.75 Library 0.78 Motion picture theater 0.83 Motion picture theater 0.83 Museum 1.06 Office 0.79 Parking garage 0.15 Performing arts theater 0.75 Performing arts theater 0.75 Performing arts theater 0.75 Performing building 0.90 Restall 0.67 Religious building 0.91 Retail 0.61 School/university 0.81 Sports arena 0.87 Town hall 0.61 Warehouse 0.48	Convention center	0.76
Dining: cafeteria/rast food 0.79 Dining: family 0.78 Domitorya. b 0.61 Exercise center 0.65 Fire station** 0.53 Gymnasium 0.68 Health care clinic 0.82 Hospital** 1.05 Holel/Motel**.b 0.75 Library 0.78 Motion picture theater 0.83 Multifamily** 0.68 Museum 0.68 Office 0.79 Parking garage 0.15 Penitentiary 0.75 Penitentiary 0.75 Penforming arts theater 0.18 Police station 0.80 Post office 0.67 Religious building 0.94 Retail 0.06 School/university 0.81 Sports arena 0.87 Town hall 0.61 Warehouse 0.68	Courthouse	0.90
Dining family 0.78 Domitory** b 0.61 Exercise center 0.65 Fire station** 0.53 Gymnasium 0.68 Health care clinic 0.82 Hospital** 1.05 HotelMotel**-b 0.75 Library 0.78 Manufacturing facility 0.90 Motion picture theater 0.83 Museum 1.06 Office 0.79 Parking garage 0.15 Penitentiary 0.75 Performing arts theater 1.18 Police station 0.80 Post office 0.67 Religious building 0.94 Retail 1.06 School/university 0.81 Sports arena 0.87 Town hall 0.61 Warehouse 0.48	Dining: bar lounge/leisure	0.90
Domitory. b 0.61 Exercise center 0.65 Fire station ^a 0.53 Gymnasium 0.68 Health care clinic 0.82 Hospital ^a 1.05 Hotel/Motel ^b , b 0.75 Library 0.78 Manufacturing facility 0.90 Motion picture theater 0.83 Museum 0.66 Office 0.79 Parking garage 0.15 Performing arts theater 1.18 Police station 0.80 Post office 0.67 Religious building 0.94 Retail 1.06 School/university 0.81 Sports arena 0.87 Town hall 0.80 Transportation 0.61 Warehouse 0.48	Dining: cafeteria/fast food	0.79
Exercise center 0.65 Fire station ³ 0.53 Gymnasium 0.68 Health care clinic 0.82 Hospital ³ 1.05 Hotel/Motel ³ ··· ⁵ 0.75 Library 0.78 Manufacturing facility 0.90 Motion picture theater 0.83 Museum 0.68 Museum 1.06 Office 0.79 Parking garage 0.15 Penitentiary 0.75 Performing arts theater 1.18 Police station 0.80 Post office 0.67 Religious building 0.94 Retail 0.94 School/university 0.81 Sports arena 0.87 Town hall 0.80 Transportation 0.61 Warehouse 0.48	Dining: family	0.78
Fire station ^a 0.53 Gymnasium 0.68 Health care clinic 0.82 Hospital ^a 1.05 Hotel/Motel ^{a, b} 0.75 Library 0.78 Manufacturing facility 0.90 Motion picture theater 0.83 Multifamily ^a 0.88 Museum 0.66 Office 0.79 Parking garage 0.15 Penitentiary 0.75 Performing arts theater 1.18 Police station 0.80 Post office 0.67 Religious building 0.94 Retail 0.06 School/university 0.81 Sports arena 0.87 Town hall 0.80 Transportation 0.61 Warehouse 0.48	Dormitory ^{a, b}	0.61
Gymnasium 0.68 Health care clinic 0.82 Hospital [®] 1.05 Hotel/Motel ^{®, b} 0.75 Library 0.78 Manufacturing facility 0.90 Motion picture theater 0.83 Museum 0.68 Office 0.79 Parking garage 0.15 Peritentiary 0.75 Performing arts theater 1.18 Police station 0.80 Post office 0.67 Religious building 0.94 Retail 0.94 School/university 0.81 Sports arena 0.87 Town hall 0.80 Transportation 0.61 Warehouse 0.48	Exercise center	0.65
Health care clinic 0.82 Hospital¹ 1.05 Hotel/Motel®. b 0.75 Library 0.78 Manufacturing facility 0.90 Motion picture theater 0.83 Museum 0.68 Office 0.79 Parking garage 0.15 Peritentiary 0.75 Performing arts theater 1.18 Police station 0.80 Post office 0.67 Religious building 0.94 Retail 1.06 School/university 0.81 Sports arena 0.87 Town hall 0.61 Warehouse 0.48	Fire station ^a	0.53
Hospital ^a 1.05 Hotel/Motel ^{a, b} 0.75 Library 0.78 Manufacturing facility 0.90 Motion picture theater 0.83 Muttifamily ^a 0.68 Museum 1.06 Office 0.79 Parking garage 0.15 Peritentiary 0.75 Performing arts theater 1.18 Police station 0.80 Post office 0.67 Religious building 0.94 Retail 1.06 School/university 0.81 Sports arena 0.87 Town hall 0.80 Transportation 0.61 Warehouse 0.48	Gymnasium	0.68
Hotel/Motel™-b 0.75 Library 0.78 Manufacturing facility 0.90 Motion picture theater 0.83 Multifamily™- 0.68 Museum 1.06 Office 0.79 Parking garage 0.15 Penitentiary 0.75 Performing arts theater 1.18 Police station 0.80 Post office 0.67 Religious building 0.94 Retail 1.06 School/university 0.81 Sports arena 0.87 Town hall 0.80 Transportation 0.61 Warehouse 0.48	Health care clinic	0.82
Library 0.78 Manufacturing facility 0.90 Motion picture theater 0.83 Multifamily ^c 0.68 Museum 1.06 Office 0.79 Parking garage 0.15 Penitentiary 0.75 Performing arts theater 1.18 Police station 0.80 Post office 0.67 Religious building 0.94 Retail 1.06 School/university 0.81 Sports arena 0.87 Town hall 0.80 Transportation 0.61 Warehouse 0.48	Hospital ³	1.05
Manufacturing facility 0.90 Motion picture theater 0.83 Multifamily ⁶ 0.68 Museum 1.06 Office 0.79 Parking garage 0.15 Penitentiary 0.75 Performing arts theater 1.18 Police station 0.80 Post office 0.67 Religious building 0.94 Retail 1.06 School/university 0.81 Sports arena 0.87 Town hall 0.80 Transportation 0.61 Warehouse 0.48	Hotel/Motel ^{a, b}	0.75
Motion picture theater 0.83 Multifamily ¹² 0.68 Museum 1.06 Office 0.79 Parking garage 0.15 Penitentiary 0.75 Performing arts theater 1.18 Police station 0.80 Post office 0.67 Religious building 0.94 Retail 1.06 School/university 0.81 Sports arena 0.87 Town hall 0.80 Transportation 0.61 Warehouse 0.48	Library	0.78
Multifamily ^a 0.68 Museum 1.06 Office 0.79 Parking garage 0.15 Penitentiary 0.75 Performing arts theater 1.18 Police station 0.80 Post office 0.67 Religious building 0.94 Retail 1.06 School/university 0.81 Sports arena 0.87 Town hall 0.80 Transportation 0.61 Warehouse 0.48	Manufacturing facility	0.90
Museum 1.06 Office 0.79 Parking garage 0.15 Penitentiary 0.75 Performing arts theater 1.18 Police station 0.80 Post office 0.67 Religious building 0.94 Retail 1.06 School/university 0.81 Sports arena 0.87 Town hall 0.80 Transportation 0.61 Warehouse 0.48	Motion picture theater	0.83
Office 0.79 Parking garage 0.15 Penitentiary 0.75 Performing arts theater 1.18 Police station 0.80 Post office 0.67 Religious building 0.94 Retail 1.06 School/university 0.81 Sports arena 0.87 Town hall 0.80 Transportation 0.61 Warehouse 0.48	Multifamily ^c	0.68
Parking garage 0.15 Penitentiary 0.75 Performing arts theater 1.18 Police station 0.80 Post office 0.67 Religious building 0.94 Retail 1.06 School/university 0.81 Sports arena 0.87 Town hall 0.80 Transportation 0.61 Warehouse 0.48	Museum	1.06
Penitentiary 0.75 Performing arts theater 1.18 Police station 0.80 Post office 0.67 Religious building 0.94 Retail 1.06 School/university 0.81 Sports arena 0.87 Town hall 0.80 Transportation 0.61 Warehouse 0.48	Office	0.79
Performing arts theater 1.18 Police station 0.80 Post office 0.67 Religious building 0.94 Retail 1.06 School/university 0.81 Sports arena 0.87 Town hall 0.80 Transportation 0.61 Warehouse 0.48	Parking garage	0.15
Police station 0.80 Post office 0.67 Religious building 0.94 Retail 1.06 School/university 0.81 Sports arena 0.87 Town hall 0.80 Transportation 0.61 Warehouse 0.48	Penitentiary	0.75
Post office 0.67 Religious building 0.94 Retail 1.06 School/university 0.81 Sports arena 0.87 Town hall 0.80 Transportation 0.61 Warehouse 0.48	Performing arts theater	1.18
Religious building 0.94 Retail 1.06 School/university 0.81 Sports arena 0.87 Town hall 0.80 Transportation 0.61 Warehouse 0.48	Police station	0.80
Retail 1.06 School/university 0.81 Sports arena 0.87 Town hall 0.80 Transportation 0.61 Warehouse 0.48	Post office	0.67
School/university 0.81 Sports arena 0.87 Town hall 0.80 Transportation 0.61 Warehouse 0.48	Religious building	0.94
Sports arena 0.87 Town hall 0.80 Transportation 0.61 Warehouse 0.48	Retail	1.06
Town hall 0.80 Transportation 0.61 Warehouse 0.48	School/university	0.81
Transportation 0.61 Warehouse 0.48	Sports arena	0.87
Warehouse 0.48	Town hall	0.80
	Transportation	0.61
Workshop 0.90	Warehouse	0.48
	Workshop	0.90

a. Where sleeping units are excluded from lighting power calculations by application of Section R405.1, neither the area of the sleeping units nor the wattage of lighting in the sleeping units is counted.

b. Where dwelling units are excluded from lighting power calculations by application of Section R405.1, neither the area of the dwelling units nor the wattage of lighting in the dwelling units is counted.

c. Dwelling units are excluded. Neither the area of the dwelling units nor the wattage of lighting in the dwelling units is counted.

<u>Lighting Power Density Values from IECC 2015 for Interior Commercial New Construction and Substantial Renovation Space by Space Method:</u>

TABLE C405.4.2(2) INTERIOR LIGHTING POWER ALLOWANCES: SPACE-BY-SPACE METHOD

COMMON SPACE TYPES* LPD (watts/sq.ft) Atrium 0.03 per foot Less than 40 feet in height in total height 0.40 + 0.02 per foot Greater than 40 feet in height in total height Audience seating area In an auditorium 0.63 0.82 In a convention center 0.65 In a gymnasium 1.14 In a motion picture theater 0.28 In a penitentiary 2.43 In a performing arts theater 1.53 In a religious building 0.43 In a sports arena 0.43 Otherwise 1.01 Banking activity area Breakroom (See Lounge/Breakroom) Classroom/lecture hall/training room 1.34 In a penitentiary Otherwise 1.24 Conference/meeting/multipurpose room 1.23 0.72 Copy/print room Corridor In a facility for the visually impaired (and 0.92 not used primarily by the staff)b 0.79 In a hospital In a manufacturing facility 0.41 Otherwise 0.66 Courtroom 1.72 1.71 Computer room Dining area In a penitentiary 0.96 In a facility for the visually impaired (and 1.9 not used primarily by the staff)b In bar/lounge or leisure dining 1.07 In cafeteria or fast food dining 0.65 0.89 In family dining Otherwise 0.65 Electrical/mechanical room 0.95 Emergency vehicle garage 0.56

TABLE C405.4.2(2)—continued INTERIOR LIGHTING POWER ALLOWANCES: SPACE-BY-SPACE METHOD

SPACE-BY-SPACE METHO	SPACE-BY-SPACE METHOD				
COMMON SPACE TYPES*	LPD (watts/sq.ft)				
Food preparation area	1.21				
Guest room	0.47				
Laboratory					
In or as a classroom	1.43				
Otherwise	1.81				
Laundry/washing area	0.6				
Loading dock, interior	0.47				
Lobby					
In a facility for the visually impaired (and not used primarily by the staff) ^b	1.8				
For an elevator	0.64				
In a hotel	1.06				
In a motion picture theater	0.59				
In a performing arts theater	2.0				
Otherwise	0.9				
Locker room	0.75				
Lounge/breakroom					
In a healthcare facility	0.92				
Otherwise	0.73				
Office					
Enclosed	1.11				
Open plan	0.98				
Parking area, interior	0.19				
Pharmacy area	1.68				
Restroom					
In a facility for the visually impaired (and not used primarily by the staff ^b	1.21				
Otherwise	0.98				
Sales area	1.59				
Seating area, general	0.54				
Stairway (See space containing stairway)					
Stairwell	0.69				
Storage room	0.63				
Vehicular maintenance area	0.67				
Workshop	1.59				
BUILDING TYPE SPECIFIC SPACE TYPES*	LPD (watts/sq.ft)				
Facility for the visually impaired ^b					
In a chapel (and not used primarily by the staff)	2.21				
In a recreation room (and not used primarily by the staff)	2.41				
Automotive (See Vehicular Maintenance Area above)					
Convention Center—exhibit space	1.45				
Dormitory—living quarters	0.38				
Fire Station—sleeping quarters	0.22				
Gymnasium/fitness center					
In an exercise area	0.72				
In a playing area	1.2				
L					

(continued) (continued)

TABLE C405.4.2(2)—continued INTERIOR LIGHTING POWER ALLOWANCES: SPACE-BY-SPACE METHOD

BUILDING TYPE SPECIFIC SPACE TYPES*	LPD (watts/sq.ft)
healthcare facility	
In an exam/treatment room	1.66
In an imaging room	1.51
In a medical supply room	0.74
In a nursery	0.88
In a nurse's station	0.71
In an operating room	2.48
In a patient room	0.62
In a physical therapy room	0.91
In a recovery room	1.15
Library	•
In a reading area	1.06
In the stacks	1.71
Manufacturing facility	•
In a detailed manufacturing area	1.29
In an equipment room	0.74
In an extra high bay area (greater than 50' floor-to-ceiling height)	1.05
In a high bay area (25-50' floor-to-ceiling height)	1.23
In a low bay area (less than 25' floor-to- ceiling height)	1.19
Museum	•
In a general exhibition area	1.05
In a restoration room	1.02
Performing arts theater—dressing room	0.61
Post Office—Sorting Area	0.94
Religious buildings	
In a fellowship hall	0.64
In a worship/pulpit/choir area	1.53
Retail facilities	•
In a dressing/fitting room	0.71
In a mall concourse	1.1
Sports arena—playing area	•
For a Class I facility	3.68
For a Class II facility	2.4
For a Class III facility	1.8
For a Class IV facility	1.2
Transportation facility	
In a baggage/carousel area	0.53
In an airport concourse	0.36
At a terminal ticket counter	0.8
Warehouse—storage area	
For medium to bulky, palletized items	0.58
For smaller, hand-carried items	0.95
	0.95

a. In cases where both a common space type and a building area specific space type are listed, the building area specific space type shall apply

b. A 'Facility for the Visually Impaired' is a facility that is licensed or will be licensed by local or state authorities for senior long-term care, adult daycare, senior support or people with special visual needs.

<u>Lighting Power Density Values from IECC 2018 for Interior Commercial New Construction and Substantial Renovation Space by Space Method:</u>

TABLE C405.3.2(2)
INTERIOR LIGHTING POWER ALLOWANCES: SPACE-BY-SPACE METHOD

COMMON SPACE TYPES ^a	LPD (watts/sq.ft)
Atrium	
Less than 40 feet in height	0.03 per foot
and the fact in reight	in total height
Greater than 40 feet in height	0.40 + 0.02 per foot
	in total height
Audience seating area	
In an auditorium	0.63
In a convention center	0.82
In a gymnasium	0.65
In a motion picture theater	1.14
In a penitentiary	0.28
In a performing arts theater	2.03
In a religious building	1.53
In a sports arena	0.43
Otherwise	0.43
Banking activity area	0.86
Breakroom (See Lounge/breakroom)	
Classroom/lecture hall/training room	
In a penitentiary	1.34
Otherwise	0.98
Computer room	1.33
Conference/meeting/multipurpose room	1.07
Copy/print room	0.56
Corridor	
In a facility for the visually impaired (and	0.92
not used primarily by the staff) ^b	0.92
In a hospital	0.92
In a manufacturing facility	0.29
Otherwise	0.68
Courtroom	1.39
Dining area	
In bar/lounge or leisure dining	0.93
n cafeteria or fast food dining	0.63
In a facility for the visually impaired (and	2.00
not used primarily by the staff) ^b	2.00
n family dining	0.71
In a penitentiary	0.98
Otherwise	0.63
Electrical/mechanical room	0.43
Emergency vehicle garage	0.41
Food preparation area	1.06
Guestroom ^{c, d}	0.77
Laboratory	'
In or as a classroom	1.20
Otherwise	1.45

Laundry/washing area	0.43
Loading dock, interior	0.58
Lobby	
For an elevator	0.68
In a facility for the visually impaired (and	2.03
not used primarily by the staff) ^b	2.03
In a hotel	1.06
In a motion picture theater	0.45
In a performing arts theater	1.70
Otherwise	1.0
Locker room	0.48
Lounge/breakroom	·
In a healthcare facility	0.78
Otherwise	0.62
Office	·
Enclosed	0.93
Open plan	0.81
Parking area, interior	0.14
Pharmacy area	1.34
Restroom	·
In a facility for the visually impaired (and not used primarily by the staff ⁵	0.96
Otherwise	0.85
Sales area	1.22
Seating area, general	0.42
Stairway (see Space containing stairway)	·
Stairwell	0.58
Storage room	0.46
Vehicular maintenance area	0.56
Workshop	1.14

BUILDING TYPE SPECIFIC SPACE TYPES ^a	LPD (watts/sq.ft)
Automotive (see Vehicular maintenance area)	·
Convention Center—exhibit space	0.88
Dormitory—living quarters ^{c, d}	0.54
Facility for the visually impaired ^b	<u> </u>
In a chapel (and not used primarily by the staff)	1.08
In a recreation room (and not used primarily by the staff)	1.80
Fire Station—sleeping quarters ^c	0.20
Gymnasium/fitness center	'
In an exercise area	0.50
In a playing area	0.82
Healthcare facility	<u> </u>
In an exam/treatment room	1.68
In an imaging room	1.08
In a medical supply room	0.54
In a nursery	1.00
In a nurse's station	0.81
In an operating room	2.17
In a patient room ^c	0.62
In a physical therapy room	0.84
In a recovery room	1.03
Library	
In a reading area	0.82
In the stacks	1.20
Manufacturing facility	
In a detailed manufacturing area	0.93
In an equipment room	0.65
In an extra-high-bay area (greater than 50' floor-to-ceiling height)	1.05
In a high-bay area (25-50' floor-to-ceiling height)	0.75
In a low-bay area (less than 25' floor-to- ceiling height)	0.98
Museum	
In a general exhibition area	1.05
In a restoration room	0.85
Performing arts theater—dressing room	0.38
Post office—sorting area	0.68
Religious buildings	
In a fellowship hall	0.55
In a worship/pulpit/choir area	1.53

Retail facilities			
In a dressing/fitting room	0.50		
In a mall concourse	0.90		
Sports arena—playing area			
For a Class I facility [®] 2.47			
For a Class II facility ^f	1.96		
For a Class III facility ⁹	1.70		
For a Class IV facility ^h	1.13		
Transportation facility			
In a baggage/carousel area 0.45			
In an airport concourse	0.31		
At a terminal ticket counter	0.62		
Warehouse—storage area			
For medium to bulky, palletized items 0.35			
For smaller, hand-carried items	0.69		

- a. In cases where both a common space type and a building area specific space type are listed, the building area specific space type shall apply
- b. A 'Facility for the Visually Impaired' is a facility that is licensed or will be licensed by local or state authorities for senior long-term care, adult daycare, senior support or people with special visual needs.
- c. Where sleeping units are excluded from lighting power calculations by application of Section R405.1, neither the area of the sleeping units nor the wattage of lighting in the sleeping units is counted.
- d. Where dwelling units are excluded from lighting power calculations by application of Section R405.1, neither the area of the dwelling units nor the waitage of lighting in the dwelling units is counted.
- e. Class I facilities consist of professional facilities; and semiprofessional, collegiate, or club facilities with seating for 5,000 or more spectators.
- f. Class II facilities consist of collegiate and semiprofessional facilities with seating for fewer than 5,000 spectators; club facilities with seating for between 2,000 and 5,000 spectators; and amateur league and high-school facilities with seating for more than 2,000 spectators.
- g. Class III facilities consist of club, amateur league and high-school facilities with seating for 2,000 or fewer spectators.
- h. Class IV facilities consist of elementary school and recreational facilities; and amateur league and high-school facilities without provision for spectators.

The exterior lighting design will be based on the building location and the applicable "Lighting Zone" as defined in IECC 2015 Table C405.5.2(1) which follows. This table is identical to IECC 2018 Table C405.4.2(1).

TABLE C405.5.2(1) EXTERIOR LIGHTING ZONES

LIGHTING ZONE	DESCRIPTION
1	Developed areas of national parks, state parks, forest land, and rural areas
2	Areas predominantly consisting of residential zoning, neighborhood business districts, light industrial with limited nighttime use and residential mixed-use areas
3	All other areas not classified as lighting zone 1, 2 or 4
4	High-activity commercial districts in major metropoli- tan areas as designated by the local land use planning authority

The lighting power density savings will be based on reductions below the allowable design levels as specified in IECC 2015 Table C405.5.2(2) or 2018 Table C405.2.2(2).

Allowable Design Levels from IECC 2015

TABLE C405.5.2(2) INDIVIDUAL LIGHTING POWER ALLOWANCES FOR BUILDING EXTERIORS

	INDIVIDUAL LIGHTING POWER ALLOWANCES FOR BUILDING EXTERIORS LIGHTING ZONES				
	Zone 1 Zone 2 Zone 3 Zone 4				
Base Site Allowance (Base allowance is usable in tradable or nontradable surfaces.)		500 W	600 W	750 W	1300 W
			Uncovered Parking Areas	S	
	Parking areas and drives	0.04 W/ft ²	0.06 W/ft ²	0.10 W/ft ²	0.13 W/ft ²
			Building Grounds		
	Walkways less than 10 feet wide	0.7 W/linear foot	0.7 W/linear foot	0.8 W/linear foot	1.0 W/linear foot
	Walkways 10 feet wide or greater, plaza areas special feature areas	0.14 W/ft²	0.14 W/ft²	0.16 W/ft²	0.2 W/ft²
	Stairways	0.75 W/ ft ²	1.0 W/ft ²	1.0 W/ft²	1.0 W/ft ²
Tradable Surfaces	Pedestrian tunnels	0.15 W/ft ²	0.15 W/ft ²	0.2 W/ft ²	0.3 W/ft ²
(Lighting power densities for uncovered		E	Building Entrances and Ex	its	
parking areas, building grounds, building	Main entries	20 W/linear foot of door width	20 W/linear foot of door width	30 W/linear foot of door width	30 W/linear foot of door width
entrances and exits, canopies and overhangs and outdoor sales areas	Other doors	20 W/linear foot of door width			
are tradable.)	Entry canopies	0.25 W/ft ²	0.25 W/ ft ²	0.4 W/ft ²	0.4 W/ft ²
	Sales Canopies				
	Free-standing and attached	0.6 W/ft ²	0.6 W/ft ²	0.8 W/ft²	1.0 W/ft²
	Outdoor Sales				
	Open areas (including vehicle sales lots)	0.25 W/ft²	0.25 W/ft²	0.5 W/ft ²	0.7 W/ ft²
	Street frontage for vehicle sales lots in addition to "open area" allowance	No allowance	10 W/linear foot	10 W/linear foot	30 W/linear foot
Nontradable Surfaces	Building facades	No allowance	0.075 W/ft² of gross above-grade wall area	0.113 W/ft² of gross above-grade wall area	0.15 W/ft² of gross above-grade wall area
(Lighting power density calculations for the following applications can be used only for the specific application and cannot be traded between surfaces or with other exterior lighting. The following allowances are in addition to any allowance otherwise	Automated teller machines (ATM) and night depositories	270 W per location plus 90 W per additional ATM per location	270 W per location plus 90 W per additional ATM per location	270 W per location plus 90 W per additional ATM per location	270 W per location plus 90 W per additional ATM per location
	Entrances and gatehouse inspection stations at guarded facilities	0.75 W/ft² of covered and uncovered area	0.75 W/ft² of covered and uncovered area	0.75 W/ft² of covered and uncovered area	0.75 W/ft² of covered and uncovered area
	Loading areas for law enforcement, fire, ambulance and other emergency service vehicles	0.5 W/ft² of covered and uncovered area	0.5 W/ft² of covered and uncovered area	0.5 W/ft² of covered and uncovered area	0.5 W/ft² of covered and uncovered area
permitted in the "Tradable Surfaces"	Drive-up windows/doors	400 W per drive-through			
section of this table.)	Parking near 24-hour retail entrances	800 W per main entry			

For SI: 1 foot = 304.8 mm, 1 watt per square foot = $W/0.0929 \text{ m}^2$.

W = watts.

Allowable Design Levels from IECC 2018

<u>Table C405.2.2(2)</u> <u>Lighting Power Allowances for Building Exteriors</u>

	Zone 0	Zone 1	Zone 2	Zone 3	Zone 4
Base Site Allowance (Base allowance may be used in tradable or nontradable surfaces.)					
	No allowance	350 W	400 W	500 W	900 W
Tradable Surfaces (LPD allowances for uncovered parking areas, building grounds, building entrances, exits and loading docks, canopies and overhangs, and outdoor sales areas may be traded.)					
Uncovered Parking Area	as				
Parking areas and drives	No allowance	0.03 W/ft ²	0.04 W/ft ²	0.06 W/ft ²	0.08 W/ft ²
Building Grounds					
Walkways/ramps less than 10 ft wide	No allowance	0.5 W/linear foot	0.5 W/linear foot	0.6 W/linear foot	0.7 W/linear foot
Walkways/ramps 10 ft wide or greater Plaza areas Special feature areas	No allowance	0.10 W/ft ²	0.10 W/ft ²	0.11 W/ft ²	0.14 W/ft ²
Dining areas	No allowance	0.65 W/ft ²	0.65 W/ft ²	0.75 W/ft ²	0.95 W/ft ²
Stairways	No allowance	0.6 W/ft ²	0.7 W/ft ²	0.7 W/ft ²	0.7 W/ft ²
Pedestrian tunnels	No allowance	0.12 W/ft ²	0.12 W/ft ²	0.14 W/ft ²	0.21 W/ft ²
Landscaping	No allowance	0.03 W/ft ²	0.04 W/ft ²	0.04 W/ft ²	0.04 W/ft ²
Building Entrances, Exit	ts, and Loading	Docks			
Pedestrian and vehicular entrances and exits	No allowance	14 W/lin ft of opening	14 W/lin ft of opening	21 W/lin ft of opening	21 W/lin ft of opening
Entry canopies	No allowance	0.20 W/ft ²	0.25 W/ft ²	0.4 W/ft ²	0.4 W/ft ²
Loading docks	No allowance	0.35 W/ft ²	0.35 W/ft ²	0.35 W/ft ²	0.35 W/ft ²
Sales Canopies					
Free standing and attached	No allowance	0.4 W/ft ²	0.4 W/ft ²	0.6 W/ft ²	0.7 W/ft ²
Outdoor Sales					
Open areas (including vehicle sales lots)	No allowance	0.2 W/ft ²	0.2 W/ft ²	0.35 W/ft ²	0.5 W/ft ²
Street frontage for vehicle sales lots in addition to "open area" allowance	No allowance	No allowance	7 W/linear foot	7 W/linear foot	21 W/linear foot

TABLE C405.4.2(3)
INDIVIDUAL LIGHTING POWER ALLOWANCES FOR BUILDING EXTERIORS

LIGHTING ZONES				
	Zone 1	Zone 2	Zone 3	Zone 4
Building facades	No allowance	0.075 W/ft ² of gross above-grade wall area	0.113 W/ft ² of gross above-grade wall area	0.15 W/ft ² of gross above-grade wall area
Automated teller machines (ATM) and night depositories		135 W per location plus 45 W per additional ATM per location		
Uncovered entrances and gatehouse inspection stations at guarded facilities	0.5 W/ft ² of area			
Uncovered loading areas for law enforcement, fire, ambulance and other emergency service vehicles	0.35 W/ft ² of area			
Drive-up windows and doors	200 W per drive through			
Parking near 24-hour retail entrances.	400 W per main entry			

For SI: For SI: 1 watt per square foot = W/0.0929 m².

W = watts.

MEASURE CODE: CI-LTG-LPDE-V07-220101

REVIEW DEADLINE: 1/1/2024

4.5.8 Miscellaneous Commercial/Industrial Lighting

DESCRIPTION

This measure is designed to calculate savings from energy efficient lighting upgrades that are not captured in other measures within the TRM. If a lighting project fits the measure description in other lighting measures, then those criteria, definitions, and calculations should be used.

Unlike other lighting measures this one applies only to RF applications (because there is no defined baseline for TOS or NC applications).

DEFINITION OF EFFICIENT EQUIPMENT

A lighting fixture that replaces an existing fixture to provide the same or greater lumen output at a lower kW consumption.

DEFINITION OF BASELINE EQUIPMENT

The definition of baseline equipment is the existing lighting fixture.

DEEMED LIFETIME OF EFFICIENT EQUIPMENT

The lifetime of the efficient equipment fixture is the rated fixture life divided by hours of use. If unknown the default lifetime, regardless of program type is 15 years. 1065

DEEMED MEASURE COST

The actual cost of the efficient light fixture should be used.

LOADSHAPE

Loadshape C06 - Commercial Indoor Lighting
Loadshape C07 - Grocery/Conv. Store Indoor Lighting
Loadshape C08 - Hospital Indoor Lighting
Loadshape C09 - Office Indoor Lighting
Loadshape C10 - Restaurant Indoor Lighting
Loadshape C11 - Retail Indoor Lighting
Loadshape C12 - Warehouse Indoor Lighting
Loadshape C13 - K-12 School Indoor Lighting
Loadshape C14 - Indust. 1-shift (8/5) (e.g., comp. air, lights)
Loadshape C15 - Indust. 2-shift (16/5) (e.g., comp. air, lights)
Loadshape C16 - Indust. 3-shift (24/5) (e.g., comp. air, lights)
Loadshape C17 - Indust. 4-shift (24/7) (e.g., comp. air, lights)
Loadshape C18 - Industrial Indoor Lighting
Loadshape C19 - Industrial Outdoor Lighting
Loadshape C20 - Commercial Outdoor Lighting

COINCIDENCE FACTOR

The summer peak coincidence factor for this measure is dependent on the location type. Values are provided for each building type in section 4.5.

¹⁰⁶⁵ 15 years is used based on assumption that most product using this measure will be LED.

Algorithm

CALCULATION OF SAVINGS

ELECTRIC ENERGY SAVINGS

 Δ kWh = ((Watts_{base}-Watts_{EE})/1000) * Hours * WHF_e * ISR

Where:

Watts_{base} = Input wattage of the existing system which depends on the baseline fixture

configuration (number and type of lamp) and ballast factor (if applicable) and number of

fixtures.

= Actual

Wattsee = New Input wattage of EE fixture which depends on new fixture configuration (number

of lamps) and ballast factor (if applicable) (if applicable) and number of fixtures.

= Actual

Hours = Average hours of use per year as provided by the customer or selected from the

Reference Table in Section 4.5, Fixture annual operating hours, by building type. If hours

or building type are unknown, use the Miscellaneous value.

WHF_e = Waste heat factor for energy to account for cooling energy savings from efficient lighting

is selected from the Reference Table in Section 4.5 for each building type. If building is

un-cooled, the value is 1.0.

ISR = In Service Rate or the percentage of units rebated that get installed.

=100% if application form completed with sign off that equipment is not placed into storage. ¹⁰⁶⁶ If sign off form not completed assume the following 3 year ISR assumptions:

Weighted Average 1st year In Service Rate (ISR)	2nd year	3rd year	Final Lifetime In
	Installations	Installations	Service Rate
93.4% ¹⁰⁶⁷	2.5%	2.1%	98.0% ¹⁰⁶⁸

HEATING PENALTY

If electrically heated building:

 $\Delta kWh_{heatpenalty}$ 1069 = (((WattsBase-WattsEE)/1000) * ISR * Hours * -IFkWh

Where:

IFkWh = Lighting-HVAC Interation Factor for electric heating impacts; this factor represents the

increased electric space heating requirements due to the reduction of waste heat rejected

¹⁰⁶⁶Illinois evaluation of PY1 through PY3 has not found that fixtures or lamps placed into storage to be a significant enough issue to warrant including an "In-Service Rate" when commercial customers complete an application form.

¹⁰⁶⁷ Based on assumptions from 4.5.3 High Performance and Reduced Wattage T8 fixtures.

 $^{^{1068}}$ The 98% Lifetime ISR assumption is based upon review of two evaluations:

^{&#}x27;Nexus Market Research, RLW Analytics and GDS Associates study; "New England Residential Lighting Markdown Impact Evaluation, January 20, 2009' and 'KEMA Inc, Feb 2010, Final Evaluation Report:, Upstream Lighting Program, Volume 1.' This implies that only 2% of bulbs purchased are never installed. The second and third year installations are based upon Ameren analysis of the Californian KEMA study showing that 54% of future installs occur in year 2 and 46% in year 3. The 2nd and 3rd year installations should be counted as part of those future program year savings.

¹⁰⁶⁹Negative value because this is an increase in heating consumption due to the efficient lighting.

by the efficent lighting. Values are provided in the Reference Table in Section 4.5. If unknown, use the Miscellaneous value.

DEFERRED INSTALLS

As presented above, if a sign off form is not completed the characterization assumes that a percentage of bulbs purchased are not installed until Year 2 and Year 3 (see ISR assumption above). The Illinois Technical Advisory Committee has determined the following methodology for calculating the savings of these future installs.

Year 1 (Purchase Year) installs: Characterized using assumptions provided above or evaluated

assumptions if available.

Year 2 and 3 installs: Characterized using delta watts assumption and hours of use from the

Install Year, i.e., the actual deemed (or evaluated if available)

assumptions active in Year 2 and 3 should be applied.

The NTG factor for the Purchase Year should be applied.

SUMMER COINCIDENT DEMAND SAVINGS

 $\Delta kW = ((Watts_{base}-Watts_{EE})/1000) * WHF_d * CF * ISR$

Where:

WHFd = Waste Heat Factor for Demand to account for cooling savings from efficient lighting in

cooled buildings is selected from the Reference Table in Section 4.5 for each building type.

If the building is not cooled WHFd is 1.

CF = Summer Peak Coincidence Factor for measure is selected from the Reference able in

Section 4.5 for each building type. If the building type is unknown, use the Miscellaneous

value of 0.66.

Other factors as defined above.

NATURAL GAS ENERGY SAVINGS

 Δ Therms¹⁰⁷⁰ = (((WattsBase-WattsEE)/1000) * ISR * Hours * - IFTherms

Where:

IFTherms = Lighting-HVAC Integration Factor for gas heating impacts; this factor represents the

increased gas space heating requirements due to the reduction of waste heat rejected by the efficient lighting. This value is selected from the Reference Table in Section 6.5 for

each building type.

WATER IMPACT DESCRIPTIONS AND CALCULATION

N/A

DEEMED O&M COST ADJUSTMENT CALCULATION

If there are differences between the maintenance of the efficient and baseline lighting system then they should be evaluated on a project-by-project basis.

¹⁰⁷⁰Negative value because this is an increase in heating consumption due to the efficient lighting.

MEASURE CODE: CI-LTG-MSCI-V04-210101

REVIEW DEADLINE: 1/1/2026

4.5.9 Multi-Level Lighting Switch

DESCRIPTION

This measure relates to the installation new multi-level lighting switches on an existing lighting system.

This measure can only relate to the adding of a new control in an existing building, since multi-level switching is required in the Commercial new construction building energy code (IECC 2012/2015/2018).

This measure was developed to be applicable to the following program types: RF.

If applied to other program types, the measure savings should be verified.

DEFINITION OF EFFICIENT EQUIPMENT

In order for this characterization to apply, the efficient system is assumed to be a lighting system controlled by multi-level lighting controls.

DEFINITION OF BASELINE EQUIPMENT

The baseline equipment is assumed to be an uncontrolled lighting system where all lights in a given area are on the same circuit or all circuits come on at the same time.

DEEMED LIFETIME OF EFFICIENT EQUIPMENT

The expected measure life for all lighting controls is assumed to be 10 years. 1071

DEEMED MEASURE COST

When available, the actual cost of the measure shall be used. When not available, the incremental capital cost for this measure is assumed to be \$274.

LOADSHAPE

Loadshape C06 - Commercial Indoor Lighting

Loadshape C07 - Grocery/Conv. Store Indoor Lighting

Loadshape C08 - Hospital Indoor Lighting

Loadshape C09 - Office Indoor Lighting

Loadshape C10 - Restaurant Indoor Lighting

Loadshape C11 - Retail Indoor Lighting

Loadshape C12 - Warehouse Indoor Lighting

Loadshape C13 - K-12 School Indoor Lighting

Loadshape C14 - Indust. 1-shift (8/5) (e.g., comp. air, lights)

Loadshape C15 - Indust. 2-shift (16/5) (e.g., comp. air, lights)

Loadshape C16 - Indust. 3-shift (24/5) (e.g., comp. air, lights)

Loadshape C17 - Indust. 4-shift (24/7) (e.g., comp. air, lights)

Loadshape C18 - Industrial Indoor Lighting

Loadshape C19 - Industrial Outdoor Lighting

Loadshape C20 - Commercial Outdoor Lighting

¹⁰⁷¹ Consistent with Lighting control measure.

¹⁰⁷² Goldberg et al, State of Wisconsin Public Service Commission of Wisconsin, Focus on Energy Evaluation, Business Programs: Incremental Cost Study, KEMA, October 28, 2009.

COINCIDENCE FACTOR

The summer peak coincidence factor for this measure is dependent on the location type. Values are provided for each building type in the reference section below.

Algorithm

CALCULATION OF SAVINGS

ELECTRIC ENERGY SAVINGS

 Δ kWh = KW_{Controlled}* Hours * ESF * WHF_e

Where:

KW_{Controlled} = Total lighting load connected to the control in kilowatts.

= Actual

Hours = total operating hours of the controlled lighting circuit before the lighting controls are

installed. This number should be collected from the customer. Average hours of use per year are provided in the Reference Table in Section 4.5, Fixture annual operating hours, for each building type if customer specific information is not collected. If unknown

builling type, use the Miscellaneous value.

ESF = Energy Savings factor (represents the percentage reduction to the KWcontrolled due

to the use of multi-level switching).

= Dependent on building type: 1073

Building Type	Energy Savings Factor (ESF)
Private Office	21.6%
Open Office	16.0%
Retail	14.8%
Classrooms	8.3%
Unknown, average	15%

WHF_e

= Waste heat factor for energy to account for cooling energy savings from efficient lighting is provided in the Reference Table in Section 4.5 for each building type. If building is uncooled, the value is 1.0.

HEATING PENALTY

If electrically heated building:

$$\Delta kWh_{heatpenalty}^{1074} = KW_{Controlled}^* Hours * ESF * -IFkWh$$

Where:

IFkWh

= Lighting-HVAC Interation Factor for electric heating impacts; this factor represents the increased electric space heating requirements due to the reduction of waste heat rejected by the efficent lighting. Values are provided in the Reference Table in Section 4.5. If unknown, use the Miscellaneous value.

¹⁰⁷³ Based on results from "Lighting Controls Effectiveness Assessment: Final Report on Bi-Level Lighting Study" published by the California Public Utilities Commission (CPUC), prepared by ADM Associates.

¹⁰⁷⁴Negative value because this is an increase in heating consumption due to the efficient lighting.

SUMMER COINCIDENT PEAK DEMAND SAVINGS

 $\Delta kW = KW_{controlled} * ESF * WHF_d * CF$

Where:

WHF_d = Waste Heat Factor for Demand to account for cooling savings from efficient lighting in

cooled buildings is provided in the Reference Table in Section 4.5. If the building is un-

cooled WHFd is 1.

CF = Summer Peak Coincidence Factor for measure is provided in the Reference Table in

Section 4.5. If unknown, use the Miscellaneous value of 0.66. 1075

NATURAL GAS ENERGY SAVINGS

Δtherms = KW_{Controlled}* Hours * ESF * - IFTherms

Where:

IFTherms = Lighting-HVAC Integration Factor for gas heating impacts; this factor represents the

increased gas space heating requirements due to the reduction of waste heat rejected by the efficient lighting and provided in the Reference Table in Section 4.5 by building type.

WATER IMPACT DESCRIPTIONS AND CALCULATION

N/A

DEEMED O&M COST ADJUSTMENT CALCULATION

N/A

MEASURE CODE: CI-LTG-MLLC-V05-210101

REVIEW DEADLINE: 1/1/2025

¹⁰⁷⁵ By applying the ESF and the same coincidence factor for general lighting savings we are in essence assuming that the savings from multi-level switching are as likely during peak periods as any other time. In the absence of better information this seems like a reasonable assumption and if anything may be on the conservative side since you might expect the peak periods to be generally sunnier and therefore more likely to have lower light levels. It is also consistent with the control type reducing the wattage lighting load, the same as the general lighting measures.

4.5.10 Lighting Controls

DESCRIPTION

This measure relates to the installation of new occupancy or daylighting sensors and controls on a new or existing lighting system. Lighting control types covered by this measure include wall, ceiling, fixture mounted or integrated controls in addition to Luminaire Level Lighting Controls (LLLCs) or Networked Lighting Controls (NLC) which have additional high-end trim and networking capabilities. Passive infrared, ultrasonic detectors and fixture-mounted sensors or sensors with a combination thereof are eligible. Lighting controls required by state energy codes are not eligible. This must be a new installation with additional control features and may not soley be a replacement of an existing lighting control with the same control features.

This measure was developed to be applicable to the following program types: RF.

If applied to other program types, the measure savings should be verified.

DEFINITION OF EFFICIENT EQUIPMENT

Lighting that is controlled by any of the control strategies characterized in this measure; occupancy, daylighting or dual (occupancy and daylighting) controls with or without high-end trim, and Luminaire-level lighting controls (LLLCs) / Networked Lighting Controls (NLC).

LLLCs or NLCs are defined according to DesignLights Consortium (DLC) Networked Lighting Controls definition, which requires systems to have fixture networking capabilities, individual addressability, occupancy sensing, daylight harvesting, high-end trim, flexible zoning, continuous dimming, scheduling and cybersecurity. The network ability allows building managers to group lights with specific zonal control and scheduling strategies, energy monitoring and high-end trim resulting in a higher savings capability. While DLC listing is not a requirement for any control type characterized in this measure, programs should consider eligibility requirements that ensure quality product is installed.

A subset of occupancy sensors are those that are programmed as "vacancy" sensors. To qualify as a vacancy sensor, the control must be configured such that manual input is required to turn on the controlled lighting and the control automatically turns the lighting off. Additional savings are achieved compared to standard occupancy sensors because lighting does not automatically turn on and occupants may decide to not turn it on. Note that vacancy sensors are not a viable option for many applications where standard occupancy sensors should be used instead.

DEFINITION OF BASELINE EQUIPMENT

The baseline is assumed to be the existing lighting system and can include manual or no controls or an existing control strategy that is being improved. Note where an existing inefficient fixture is replaced with an efficient fixture with control, use the fixture measure to calculate savings from the wattage reduction first, then assume the efficient fixture without control as the baseline for the control measure.

DEEMED LIFETIME OF EFFICIENT EQUIPMENT

The expected measure life for Luminaire-level lighting controls (LLLCs) / Networked Lighting Controls (NLC) is assumed to be 15 years, consistent with the average expected lifetime of the fixture. For all other lighting controls, measure life is assumed to be 10 years. 1076

DEEMED MEASURE COST

When available, the actual cost of the measure shall be used. When not available, the following default values are provided:

¹⁰⁷⁶ Based on research conducted by Guidehouse, interviewing 46 contractors, reported in 'ComEd Retrofit Add-On EUL Results Memo. January 27, 2020.

Lighting Control Type	Incremental Cost ¹⁰⁷⁷
Interior Wall Switch Occupancy Sensor	\$55.00
Interior Fixture-Mounted Occupancy Sensor	\$67.00
Interior Remote or Wall-Mounted Occupancy Sensor	\$125.00
Interior Fixture-Mounted Daylight Sensor	\$50.00
Interior Remote or Wall-Mounted Daylight Sensor	\$65.00
Interior Integrated Occupancy for LED Interior Fixtures < 10,000 Lumens	\$40.00
Interior Integrated Occupancy for LED Interior Fixtures >= 10,000 Lumens	\$40.00
Interior Integrated Dual Occupancy & Daylight Sensor for LED Interior Fixtures <	\$50.00
10,000 Lumens	
Interior Integrated Dual Occupancy & Daylight Sensor for LED Interior Fixtures >= 10,000 Lumens	\$50.00
Interior Fixture-Mounted Dual Occupancy & Daylight Sensor for LED Interior Fixtures < 10,000 Lumens	\$ 100.00
Interior Fixture-Mounted Dual Occupancy & Daylight Sensor for LED Interior Fixtures >= 10,000 Lumens	\$ 100.00
Luminaire-Level Lighting Controls	\$56.00
Interior Networked Lighting Controls <10,000 sqft building	\$0.86 per ft ²
Interior Networked Lighting Controls 10,000-100,000 sqft building	\$0.59 per ft ²
Interior Networked Lighting Controls >100,000 sqft building	\$0.40 per ft ²
High End Trim or Institutional Tuning	\$0.06 per ft ²
Exterior Occupancy Sensor	\$82.00

LOADSHAPE

Loadshape C06 - Commercial Indoor Lighting

Loadshape C07 - Grocery/Conv. Store Indoor Lighting

Loadshape C08 - Hospital Indoor Lighting

Loadshape C09 - Office Indoor Lighting

Loadshape C10 - Restaurant Indoor Lighting

Loadshape C11 - Retail Indoor Lighting

Loadshape C12 - Warehouse Indoor Lighting

Loadshape C13 - K-12 School Indoor Lighting

Loadshape C14 - Indust. 1-shift (8/5) (e.g., comp. air, lights)

Loadshape C15 - Indust. 2-shift (16/5) (e.g., comp. air, lights)

Loadshape C16 - Indust. 3-shift (24/5) (e.g., comp. air, lights)

Loadshape C17 - Indust. 4-shift (24/7) (e.g., comp. air, lights)

Loadshape C18 - Industrial Indoor Lighting

Loadshape C19 - Industrial Outdoor Lighting

Cost for High End Trim / Institutional Tuning is based on estimate provided by SlipStream based on field implementation.

¹⁰⁷⁷ Based on indicative product cost review as performed for Efficiency Vermont TRM. Cost assumption for Luminaire Level Lighting Controls is based on the average of 'clever' and 'clever-hybrid' LLLC incremental costs, including a per fixture contribution to the necessary gateway, servers and installation labor from Kisch et al, "2020 Luminaire Level Lighting Controls Incremental Cost Study", Energy Solutions on behalf of NEEA, January 2021. Cost assumptions for Interior Networked Lighting Controls is based on the average of "office", "warehouse", and "retail" by building size from Schwartz et al., "The Value Proposition for Cost-Effective, Demand Responsive-Enabling Nonresidential Lighting System Retrofits in California Buildings", Lawrence Berkeley National Laboratory and Energy Solutions prepared for California Energy Commission, April 2019. This includes both material and labor cost estimates.

Loadshape C20 - Commercial Outdoor Lighting

COINCIDENCE FACTOR

The summer peak coincidence factor for this measure is dependent on building type and can be found in the Reference Table in Section 4.5.

Algorithm

CALCULATION OF SAVINGS

ELECTRIC ENERGY SAVINGS

 Δ kWh = KW_{Controlled}* Hours * (ESF_{EE} – ESF_{Base}) * WHF_e

Where:

 $KW_{Controlled}$

= Total lighting load connected to the control in kilowatts. The total connected load per control should be collected from the customer or the default values presented below used. Note where an existing inefficient fixture is replaced with an efficient fixture with control, use the fixture measure to calculate savings from the wattage reduction first, then assume the efficient fixture without control as the baseline for the control measure.

Lighting Control Type ¹⁰⁷⁸	Wattage Unit	Default kW Controlled
Interior Wall Switch Occupancy Sensor	per control	0.084
Interior Fixture-Mounted Occupancy Sensor	per fixture	0.081
Interior Remote or Wall-Mounted Occupancy Sensor	per control	0.338
Interior Fixture-Mounted Daylight Sensor	per fixture	0.095
Interior Wall-Mounted Daylight Sensor	per control	0.239
Interior Integrated Occupancy for LED Interior Fixtures < 10,000 Lumens	per fixture	0.031
Interior Integrated Occupancy for LED Interior Fixtures >= 10,000 Lumens	per fixture	0.118
Interior Integrated Dual Occupancy & Daylight Sensor for LED Interior Fixtures < 10,000 Lumens	per control	0.031
Interior Integrated Dual Occupancy & Daylight Sensor for LED Interior Fixtures >= 10,000 Lumens	per control	0.118
Interior Fixture-Mounted Dual Occupancy & Daylight Sensor for LED Interior Fixtures < 10,000 Lumens	per control	0.031
Interior Fixture-Mounted Dual Occupancy & Daylight Sensor for LED Interior Fixtures >= 10,000 Lumens	per control	0.118
Interior Luminaire-Level Lighting Controls < 10,000 Lumens	per control	0.031
Interior Luminaire-Level Lighting Controls >= 10,000 Lumens	per control	0.118

¹⁰⁷⁸ Estimates of watts controlled are based on Efficiency Vermont data as provided in the 2018 TRM. Future evaluation should determine appropriate assumptions based on Illinois program data. Estimated kilowatts per sqft for interior networked lighting controls is based on the lighting power density (LPD) assumption in the Wisconsin Focus on Energy 2019 Technical Reference Manual and divided by 1000. To determine the total KW_{Controlled} multiply by the controlled sqft. Either the total KW_{Controlled} or the total sqft must be reported to estimate savings from interior networked lighting controls.

Lighting Control Type ¹⁰⁷⁸	Wattage Unit	Default kW Controlled
Interior Networked Lighting Controls	kilowatts controlled per sqft	0.00061
Refrigerated Case Occupancy Sensor – Freezer and Cooler	per control	0.090
Exterior Occupancy Sensor	per fixture	0.086

Hours

= total operating hours of the controlled lighting circuit before the lighting controls are installed. This number should be collected from the customer if possible. If not possible, assume hours as prescribed below:

Control Type	General Building Type ¹⁰⁷⁹	Reference Table in Section 4.5 Mapped Building/Space Types	Hours
	Education	Childcare/Pre-School, College, Elementary School, High School	4,231
	Manufacturing	Manufacturing Facility	5,365
Networked Lighting Controls and Luminaire-	Office	Office - High Rise - CAV no econ, Office - High Rise- CAV econ, Office- High Rise- VAV econ, Office- High Rise - FCU, Office- Low Rise, Office - Mid Rise	4,453
Level Lighting Controls	Retail	Convenience Store, Drug Store, Grocery, Retail - Department Store, Retail - Strip Mall	6,936
	Warehouse	Warehouse	5,116
	All Other	All other building/space types in the Reference Table in Section 4.5	Use Fixture Annual Operating Hours in the Reference Table in Section 4.5
All other	All	All	Use Fixture Annual Operating Hours in the Reference Table in Section 4.5

ESF

= Energy Savings Factor (represents the percentage reduction to the operating Hours from the non-controlled lighting system) from the new lighting controls installed. Where available and with building owner consent, custom savings from controls may be used via networked trending software. If unavailable or consent not provided, defaults are provided below which assume installation is appropriate to provide the savings described. For dual controls and fixtures with high-end trim this should be reviewed and verified via representative spot checks to ensure daylighting capabilities will provide savings and fixture tuning is being performed. 1080

¹⁰⁷⁹ These are the general building types and the inferred baseline operating hours reported in DesignLights Consortium and NEEA, "Energy Savings from Networked Lighting Control (NLC) Systems with and without LLLC" Energy Solutions, September 2020. The inferred operating hours for "Assembly", "Healthcare", and "Restaurant" were excluded due to the reported small sample size (n=3, n-2, n=3 respectively). The mapping of the general building types to the building/space types listed in Section 4.5 Reference Table was completed by Guidehouse Inc.

¹⁰⁸⁰ It is recommended that evaluation is performed to assess the extent to which daylighting and high-end trim benefits are appropriately utilized in the field.

Lighting Control Type	Energy Savings Factor 1081
Fixture Measurement of Control savings through Networked Trending (Interior or Exterior)	Custom
Interior Occupancy Sensor (Switch, Wall, Fixture	24%
or Remote Mounted or Integrated in Fixture)	37% with High End Trim
Interior Occupancy Sensor configured as "Vacancy Sensor" (Switch, Wall, Fixture or Remote Mounted or Integrated in Fixture)	31% 44% with High End Trim
Interior Daylight Sensor (Wall, Fixture or Remote	28%
Mounted)	41% with High End Trim
Interior Dual Occupancy & Daylight Sensor	38%
(Integrated of Fixture Mounted)	51% with High End Trim ¹⁰⁸²
Interior Networked Luminaire-Level Lighting Controls	61% ¹⁰⁸³
Interior Networked Lighting Controls Only with No LLLCs	35%
Interior Networked Lighting Controls (unknown or mixed LLLCs)	49%
Refrigerated Case Occupancy Sensor – Freezer and Cooler	27%
Exterior Occupancy Sensor	41%
No Lighting Control	0%

 $\mathsf{ESF}_{\mathsf{Base}}$

= Energy Savings Factor of the lighting controls that existed before the new lighting controls were installed. If prior existence of lighting controls is unknown, assume 0.

Refrigerated Case occupancy sensors ESF is based on percentage of operating hours spent in low-power operation during vacant periods, found in SDG&E workpaper: WPSDGENRLG0027.

Exterior sensors are based upon data from "Application Assessment of Bi-Level LED Parking Lot Lighting" p6.

¹⁰⁸¹ Interior controls % savings based except where noted on LBNL, Williams et al, "Lighting Controls in Commercial Buildings", 2012, p172. ESF for Vacancy Sensors is based on Papamichael, Konstantions, Bi-Level Switching in Office Spaces, California Lighting Technology Center, February 1,2010. See Figure 8 on page 10 for relevant study results. The study shows a 30% extra savings above a typical occupancy sensor; 24% * 1.3 = 31%.

ESF for Luminaire Level Lighting Controls, Networked Lighting Controls and the 13% High End Trim adder are based upon the weighted average of results from:

Pacific Northwest National Laboratory, "Evaluation of Advanced Lighting Control Systems in a Working Office Environment", November 2018.

[•] Schuetter et al., "Cree SmartCast Lighting Retrofit Demonstration: LED Fixtures and Controls for Advanced Holistic Lighting Solutions", September 2020 (expected).

DesignLights Consortium and NEEA, "Energy Savings from Networked Lighting Control (NLC) Systems with and without LLLC" Energy Solutions, September 2020.. LLLC ESF used in weighted average is the average of all 98 sites with NLCs w/LLLC. NLC ESF is the average of all 194 buildings. High-end trim adder used for other lighting control types is based on the results for the 96 sites w NLCs w/o LLLC and using the "Other Control Strategies" savings where the baseline had influences from high-end trim removed.

¹⁰⁸² The ESF_{EE} for interior dual occupancy & daylight sensor with high-end trim is estimated to be higher than the interior networked lighting control ESF_{EE} since this measure requires that the sensors be integrated or fixture mounted which has been documented to lead to higher savings than zone or wall sensors. The NLC measure is not specific to fixture, zone, or wall sensors.

 $^{^{1083}}$ The ESF_{EE} for LLLC is not separated out based on the inclusion of high-end trim since the DesignLights Consortium Technical Requirements Version NLC5 (1/25/21) requires that high-end trim is included for all interior networked lighting controls including LLLC.

WHFe

= Waste heat factor for energy to account for cooling energy savings from efficient lighting is provided in the Reference Table in Section 4.5 for each building type. If building is uncooled, the value is 1.0.

HEATING PENALTY

If electrically heated building:

 $\Delta kWh_{heatpenalty}^{1084} = KW_{Controlled}^* Hours * (ESF_{EE} - ESF_{Base}) * -IFkWh$

Where:

IFkWh

= Lighting-HVAC Interation Factor for electric heating impacts; this factor represents the increased electric space heating requirements due to the reduction of waste heat rejected by the efficient lighting. Values are provided in the Reference Table in Section 4.5. If unknown, use the Miscellaneous value.

SUMMER COINCIDENT PEAK DEMAND SAVINGS

 $\Delta kW = KW_{controlled} * WHF_d * (CFbaseline - CF_LC)$

Where:

WHF_d = Waste Heat Factor for Demand to account for cooling savings from efficient lighting in

cooled buildings is provided in the Reference Table in Section 4.5. If the building is un-

cooled WHFd is 1.

CFbaseline = Baseline Summer Peak Coincidence Factor for the lighting system without lighting

controls installed selected from the Reference Table in Section 4.5 for each building type.

If the building type is unknown, use the Miscellaneous value of 0.66

CF_{LC} = Retrofit Summer Peak Coincidence Factor the lighting system with lighting controls

installed is 0.15 regardless of building type. 1085

NATURAL GAS ENERGY SAVINGS

Δtherms = KW_{Controlled}* Hours * (ESF_{EE} – ESF_{Base}) * - IFTherms

Where:

IFTherms

= Lighting-HVAC Integration Factor for gas heating impacts; this factor represents the increased gas space heating requirements due to the reduction of waste heat rejected by the efficient lighting and provided in the Reference Table in Section 4.5 by building type.

WATER IMPACT DESCRIPTIONS AND CALCULATION

N/A

DEEMED O&M COST ADJUSTMENT CALCULATION

N/A

MEASURE CODE: CI-LTG-OSLC-V07-220101

REVIEW DEADLINE: 1/1/2024

¹⁰⁸⁴ Negative value because this is an increase in heating consumption due to the efficient lighting.

¹⁰⁸⁵ Coincidence Factor Study Residential and Commercial Industrial Lighting Measures, RLW Analytics, Spring 2007. Note, the connected load used in the calculation of the CF for occupancy sensor lights includes the average ESF.

4.5.11 Solar Light Tubes

DESCRIPTION

A tubular skylight which is 10" to 21" in diameter with a prismatic or translucent lens is installed on the roof of a commercial facility. The lens reflects light captured from the roof opening through a highly specular reflective tube down to the mounted fixture height. When in use, a light tube fixture resembles a metal halide fixture. Uses include grocery, school, retail and other single story commercial buildings.

In order that the savings characterized below apply, the electric illumination in the space must be automatically controlled to turn off or down when the tube is providing enough light.

This measure was developed to be applicable to the following program types: TOS, NC, RF.

If applied to other program types, the measure savings should be verified.

DEFINITION OF EFFICIENT EQUIPMENT

The efficient equipment is assumed to be a tubular skylight that concentrates and directs light from the roof to an area inside the facility.

DEFINITION OF BASELINE EQUIPMENT

The baseline equipment for this measure is a fixture with comparable luminosity. The specifications for the baseline lamp depend on the size of the Light Tube being installed.

DEEMED LIFETIME OF EFFICIENT EQUIPMENT

The estimated useful life for a light tube commercial skylight is 10 years. 1086

DEEMED MEASURE COST

If available, the actual incremental cost should be used. For analysis purposes, assume an incremental cost for a light tube commercial skylight is \$750. 1087

LOADSHAPE

Loadshape C14 - Indust. 1-shift (8/5) (e.g., comp. air, lights) 1088

COINCIDENCE FACTOR

The summer peak coincidence factor for this measure is dependent on location.

Algorithm

CALCULATION OF SAVINGS

ELECTRIC ENERGY SAVINGS

 $\Delta kWh = kW_f * HOURS * WHFe$

Where:

kW_f = Connected load of the fixture the solar tube replaces

¹⁰⁸⁶ Equal to the manufacturers standard warranty.

¹⁰⁸⁷ Based on review of solar lighting installers websites (e.g., elitesolarsystems.com).

¹⁰⁸⁸ The savings from solar light tubes are only realized during the sunlight hours. It is therefore appropriate to apply the single shift (8/5) loadshape to this measure.

Size of Tube	Average Lumen output for Chicago Illinois (minimum) ¹⁰⁸⁹	Equivalent fixture	kW
21"	9,775 (4,179)	50% 3 x 2 32W lamp CFL (207W, 9915 lumens) 50% 4 lamp F32 w/Elec 4' T8 (114W, 8895 lumens)	0.161
14"	4,392 (1,887)	50% 2 42W lamp CFL (94W, 4406 lumens) 50% 2 lamp F32 w/Elec 4' T8 (59W, 4448 lumens)	0.077
10"	2,157 (911)	50% 1 42W lamp CFL (46W, 2203 lumens) 50% 1 lamp F32 w/Elec 4' T8 (32W, 2224 lumens)	0.039
		AVERAGE	0.092

HOURS = Equivalent full load hours

= 2400 ¹⁰⁹⁰

WHF_e = Waste heat factor for energy to account for cooling energy savings from efficient lighting

is selected from the Reference Table in Section 4.5 for each building type. If building is

un-cooled, the value is 1.0.

HEATING PENALTY

If electrically heated building:

 $\Delta kWh_{heatpenalty}^{1091} = kW_f * HOURS * -IFkWh$

Where:

IFkWh = Lighting-HVAC Interation Factor for electric heating impacts; this factor represents the

increased electric space heating requirements due to the reduction of waste heat rejected by the efficent lighting. Values are provided in the Reference Table in Section 4.5. If

unknown, use the Miscellaneous value.

SUMMER COINCIDENT PEAK DEMAND SAVINGS

 $\Delta kW = \Delta kW_f * WHFd *CF$

Where:

WHFd = Waste Heat Factor for Demand to account for cooling savings from efficient lighting in

cooled buildings is selected from the Reference Table in Section 4.5 for each building type.

If the building is not cooled WHFd is 1.

CF = Summer Peak Coincidence Factor for measure is selected from the Reference Table in

Section 4.5 for each building type. If the building type is unknown, use the Miscellaneous

value of 0.66.

NATURAL GAS SAVINGS

 Δ Therms¹⁰⁹² = Δ kW_f * HOURS *- IFTherms

Where:

¹⁰⁸⁹ Solatube Test Report (2005). http://www.mainegreenbuilding.com/files/file/solatube/stb_lumens_datasheet.pdf.

¹⁰⁹⁰ Ibid. The lumen values presented in the kW table represent the average of the lightest 2400 hours.

 $^{^{1091}}$ Negative value because this is an increase in heating consumption due to the efficient lighting.

¹⁰⁹²Negative value because this is an increase in heating consumption due to the efficient lighting.

IFTherms

= Lighting-HVAC Integration Factor for gas heating impacts; this factor represents the increased gas space heating requirements due to the reduction of waste heat rejected by the efficient lighting. Please select from the Reference Table in Section 4.5 for each building type.

WATER IMPACT DESCRIPTIONS AND CALCULATION

N/A

DEEMED O&M COST ADJUSTMENT CALCULATION

N/A

MEASURE CODE: CI-LTG-STUB-V03-200101

REVIEW DEADLINE: 1/1/2025

4.5.12 T5 Fixtures and Lamps

DESCRIPTION

T5 Lamp/ballast systems have higher lumens per watt than a standard T8 or an existing T8 or T12 system. The smaller lamp diameter allows for better optical systems, and more precise control of lighting. These characteristics result in light fixtures that produce equal or greater light than standard T8 or T12 fixtures, while using fewer watts.

This measure applies to the installation of new equipment with efficiencies that exceed that of the equipment that would have been installed following standard market practices and is applicable to time of sale as well as retrofit measures.

If the implementation strategy does not allow for the installation location to be known, a deemed split of 99% Commercial and 1% Residential should be used. 1093

This measure was developed to be applicable to the following program types: TOS, EREP, DI.

If applied to other program types, the measure savings should be verified.

The measure applies to all commercial T5 installations excluding new construction and substantial renovation or change of use measures (see lighting power density measure). Lookup tables have been provided to account for various installations. Actual existing equipment wattages should be compared to new fixture wattages whenever possible while maintaining lumen equivalent designs. Default new and baseline assumptions are provided if existing equipment cannot be determined. Actual costs and hours of use should be utilized when available. Default component costs and lifetimes have been provided for Operating and Maintenance Calculations. Please see the Definition Table to determine applicability for each program. Configurations not included in the TRM may be included in custom program design using the provided algorithms as long as energy savings is achieved. The following table defines the applicability for different programs:

Time of Sale (TOS)	Early Replacement (EREP) and DI
This program applies to installations where customer and location of equipment is not known, or at time of burnout of existing equipment. T5 Lamp/ballast systems have higher lumens per watt than a standard T8 system. The smaller lamp diameter allows for better optical systems, and more precise control of lighting. These characteristics result in light fixtures that produce equal or greater light than standard T8 fixtures, while using fewer watts.	For installations that upgrade installations before the end of their useful life. T5 Lamp/ballast systems have higher lumens per watt than a standard T8 or T12 system. The smaller lamp diameter allows for better optical systems, and more precise control of lighting. These characteristics result in light fixtures that produce equal or greater light than standard T8 or T12 fixtures, while using fewer watts and having longer life.

DEFINITION OF EFFICIENT EQUIPMENT

The definition of efficient equipment varies based on the program and is defined below:

Time of Sale (TOS)	Early Replacement (EREP) and DI
4' fixtures must use a T5 lamp and ballast	4' fixtures must use a T5 lamp and ballast configuration.
configuration. 1' and 3' lamps are not eligible. High	1' and 3' lamps are not eligible. High Performance
Performance Troffers must be 85% efficient or	Troffers must be 85% efficient or greater. T5 HO high
greater. T5 HO high bay fixtures must be 3, 4 or 6	bay fixtures must be 3, 4 or 6 lamps and 90% efficient
lamps and 90% efficient or better.	or better.

¹⁰⁹³ Based on weighted average of Final ComEd's BILD program data from PY5 and PY6. For Residential installations, hours of use assumptions from '5.5 Interior Hardwired Compact Fluorescent Lamp (CFL) Fixture' measure should be used.

DEFINITION OF BASELINE EQUIPMENT

The definition of baseline equipment varies based on the program and is defined below:

Time of Sale (TOS)	Early Replacement (EREP) and DI
The baseline is T8 with equivalent lumen output. In high-bay applications, the baseline is pulse start metal halide systems.	The baseline is the existing system. In July 14, 2012, Federal Standards were enacted that were expected to eliminate T-12s as an option for linear fluorescent fixtures. Through v3.0 of the TRM, it was assumed that the T-12 would no longer be baseline for retrofits from 1/1/2016. However, due to significant loopholes in the legislation, T-12 compliant product is still freely available and in Illinois T-12s continue to hold a significant share of the existing and replacement lamp market. Therefore the timing of the sunsetting of T-12s as a viable baseline has been pushed back in v7.0 until 1/1/2020 and will be revisited in future update sessions. There will be a baseline shift applied to all measures installed before 2020 in years remaining in the measure life. See table C-1.

DEEMED LIFETIME OF EFFICIENT EQUIPMENT

The lifetime of the efficient equipment fixture should be the rated life of the fixture divided by hours of use. If unknown default is, regardless of program type is 12 years. 1094

LOADSHAPE

Loadshape C06 - Commercial Indoor Lighting

Loadshape C07 - Grocery/Conv. Store Indoor Lighting

Loadshape C08 - Hospital Indoor Lighting

Loadshape C09 - Office Indoor Lighting

Loadshape C10 - Restaurant Indoor Lighting

Loadshape C11 - Retail Indoor Lighting

Loadshape C12 - Warehouse Indoor Lighting

Loadshape C13 - K-12 School Indoor Lighting

Loadshape C14 - Indust. 1-shift (8/5) (e.g., comp. air, lights)

Loadshape C15 - Indust. 2-shift (16/5) (e.g., comp. air, lights)

Loadshape C16 - Indust. 3-shift (24/5) (e.g., comp. air, lights)

Loadshape C17 - Indust. 4-shift (24/7) (e.g., comp. air, lights)

Loadshape C18 - Industrial Indoor Lighting

Loadshape C19 - Industrial Outdoor Lighting

Loadshape C20 - Commercial Outdoor Lighting

¹⁰⁹⁴ 12 years is based on average of mostly CEE lamp products (9 years), T5 lamps (10.7 years) and GDS Measure Life Report, June 2007, (15 years), as recommended in Navigant 'ComEd Effective Useful Life Research Report', May 2018.

Algorithm

CALCULATION OF SAVINGS

ELECTRIC ENERGY SAVINGS

 $\Delta kWh = (Watts_{base}-Watts_{EE})/1000) * Hours *WHF_e*ISR$

Where:

Wattshase

= Input wattage of the existing system which depends on the baseline fixture configuration (number and type of lamp) and number of fixtures. Value can be selected from the appropriate reference table as shown below, of a custom value can be entered if the configurations in the tables is not representative of the existing system.

Wattsff

= New Input wattage of EE fixture which depends on new fixture configuration (number of lamps) and ballast factor and number of fixtures. Value can be selected from the appropriate reference table as shown below, of a custom value can be entered if the configurations in the tables is not representative of the exisiting system.

Program	Reference Table		
Time of Sale	A-1: T5 New and Baseline Assumptions		
Early Replacement, DI	A-2: T5 New and Baseline Assumptions		

Hours

= Average hours of use per year as provided by the customer or selected from the Reference Table in Section 4.5, Fixture annual operating hours, by building type. If hours or building type are unknown, use the Miscellaneous value.

 WHF_{e}

= Waste heat factor for energy to account for cooling energy savings from efficient lighting is selected from the Reference Table in Section 4.5 for each building type. If building is un-cooled, the value is 1.0.

ISR

- = In Service Rate or the percentage of units rebated that get installed.
- =100%¹⁰⁹⁵ if application form completed with sign off that equipment is not placed into storage. If sign off form not completed assume the following 3 year ISR assumptions:

Weighted Average 1 st year In Service Rate (ISR)	2 nd year Installations	3 rd year Installations	Final Lifetime In Service Rate
98% ¹⁰⁹⁶	0%	0%	98.0% ¹⁰⁹⁷

HEATING PENALTY

If electrically heated building:

¹⁰⁹⁵Illinois evaluation of PY1 through PY3 has not found that fixtures or lamps placed into storage to be a significant enough issue to warrant including an "In-Service Rate" when commercial customers complete an application form.

¹⁰⁹⁶ 1st year in service rate is based upon review of PY5-6 evaluations from ComEd's commercial lighting program (BILD) (see 'IL Commercial Lighting ISR_2014.xls' for more information.

¹⁰⁹⁷ The 98% Lifetime ISR assumption is based upon review of two evaluations:

^{&#}x27;Nexus Market Research, RLW Analytics and GDS Associates study; "New England Residential Lighting Markdown Impact Evaluation, January 20, 2009' and 'KEMA Inc, Feb 2010, Final Evaluation Report: Upstream Lighting Program, Volume 1.' This implies that only 2% of bulbs purchased are never installed. The second and third year installations are based upon Ameren analysis of the Californian KEMA study showing that 54% of future installs occur in year 2 and 46% in year 3. The 2nd and 3rd year installations should be counted as part of those future program year savings.

ΔkWh_{heatpenalty} 1098 = (((WattsBase-WattsEE)/1000) * ISR * Hours * -IFkWh

Where:

IFkWh = Lighting-HVAC Interation Factor for electric heating impacts; this factor represents the

increased electric space heating requirements due to the reduction of waste heat rejected by the efficent lighting. Values are provided in the Reference Table in Section 4.5. If

unknown, use the Miscellaneous value.

SUMMER COINCIDENT DEMAND SAVINGS

 $\Delta kW = ((Watts_{base} - Watts_{EE})/1000) * WHF_d * CF * ISR$

Where:

WHFd = Waste Heat Factor for Demand to account for cooling savings from efficient lighting in

cooled buildings is selected from the Reference Table in Section 4.5 for each building type.

If the building is not cooled WHFd is 1.

CF = Summer Peak Coincidence Factor for measure is selected from the Reference Table in

Section 4.5 for each building type. If the building type is unknown, use the Miscellaneous

value.

NATURAL GAS ENERGY SAVINGS

ΔTherms¹⁰⁹⁹ = (((WattsBase-WattsEE)/1000) * ISR * Hours *- IFTherms

Where:

IFTherms = Lighting-HVAC Integration Factor for gas heating impacts; this factor represents the

increased gas space heating requirements due to the reduction of waste heat rejected by the efficient lighting. This value is selected from the Reference Table in Section 4.5 for

each building type.

WATER IMPACT DESCRIPTIONS AND CALCULATION

N/A

DEEMED O&M COST ADJUSTMENT CALCULATION

See Reference tables for Operating and Maintenance Values

Program	Reference Table			
Time of Sale	B-1: T5 Component Costs and Lifetime			
Early Replacement, DI	B-2: T5 Component Costs and Lifetime			

REFERENCE TABLES

See following page.

¹⁰⁹⁸Negative value because this is an increase in heating consumption due to the efficient lighting.

¹⁰⁹⁹Negative value because this is an increase in heating consumption due to the efficient lighting.

A-1: Time of Sale: T5 New and Baseline Assumptions 1100

						Measure	
EE Measure Description	EE Cost	Watts _{EE}	Baseline Description	Base Cost	Watts _{BASE}	Cost	Watts _{SAVE}
2-Lamp T5 High-Bay	\$200.00	180	200 Watt Pulse Start Metal-Halide	\$100.00	232	\$100.00	52
3-Lamp T5 High-Bay	\$200.00	180	200 Watt Pulse Start Metal-Halide	\$100.00	232	\$100.00	52
4-Lamp T5 High-Bay	\$225.00	240	320 Watt Pulse Start Metal-Halide	\$125.00	350	\$100.00	110
6-Lamp T5 High-Bay	\$250.00	360	Proportionally Adjusted according to 6-Lamp HPT8 Equivalent to 320 PSMH	\$150.00	476	\$100.00	116
1-Lamp T5 Troffer/Wrap	\$100.00	32	Proportionally adjusted according to 2-Lamp T5 Equivalent to 3-Lamp T8	\$60.00	44	\$40.00	12
2-Lamp T5 Troffer/Wrap	\$100.00	64	3-Lamp F32T8 Equivalent w/ Elec. Ballast	\$60.00	88	\$40.00	24
1-Lamp T5 Industrial/Strip	\$70.00	32	Proportionally adjusted according to 2-Lamp T5 Equivalent to 3-Lamp T8	\$40.00	44	\$30.00	12
2-Lamp T5 Industrial/Strip	\$70.00	64	3-Lamp F32T8 Equivalent w/ Elec. Ballast	\$40.00	88	\$30.00	24
3-Lamp T5 Industrial/Strip	\$70.00	96	Proportionally adjusted according to 2-Lamp T5 Equivalent to 3-Lamp T8	\$40.00	132	\$30.00	36
4-Lamp T5 Industrial/Strip	\$70.00	128	Proportionally adjusted according to 2-Lamp T5 Equivalent to 3-Lamp T8	\$40.00	178	\$30.00	50
1-Lamp T5 Indirect	\$175.00	32	Proportionally adjusted according to 2-Lamp T5 Equivalent to 3-Lamp T8	\$145.00	44	\$30.00	12
2-Lamp T5 Indirect	\$175.00	64	3-Lamp F32T8 Equivalent w/ Elec. Ballast	\$145.00	88	\$30.00	24

¹¹⁰⁰ Adapted from Efficiency Vermont Technical Reference User Manual (TRM) Measure Savings Algorithms and Cost Assumptions, October 26, 2011.

A-2: T5 New and Baseline Assumptions¹¹⁰¹

EE Measure Description	EE Cost	Watts _{EE}
3-Lamp T5 High-Bay	\$200.00	180
4-Lamp T5 High-Bay	\$225.00	234
6-Lamp T5 High-Bay	\$250.00	358
1-Lamp T5 Troffer/Wrap	\$100.00	32
2-Lamp T5 Troffer/Wrap	\$100.00	64
1-Lamp T5 Industrial/Strip	\$70.00	32
2-Lamp T5 Industrial/Strip	\$70.00	64
3-Lamp T5 Industrial/Strip	\$70.00	96
4-Lamp T5 Industrial/Strip	\$70.00	128
1-Lamp T5 Indirect	\$175.00	32
2-Lamp T5 Indirect	\$175.00	64

Baseline Description	Watts _{BASE}
200 Watt Pulse Start Metal-Halide	232
250 Watt Metal-Halide	295
320 Watt Pulse Start Metal-Halide	350
400 Watt Metal-Halide	455
400 Watt Pulse Start Metal-Halide	476
1-Lamp F34T12 w/ EEMag Ballast	40
2-Lamp F34T12 w/ EEMag Ballast	68
3-Lamp F34T12 w/ EEMag Ballast	110
4-Lamp F34T12 w/ EEMag Ballast	139
1-Lamp F40T12 w/ EEMag Ballast	48
2-Lamp F40T12 w/ EEMag Ballast	82
3-Lamp F40T12 w/ EEMag Ballast	122
4-Lamp F40T12 w/ EEMag Ballast	164
1-Lamp F40T12 w/ Mag Ballast	57
2-Lamp F40T12 w/ Mag Ballast	94
3-Lamp F40T12 w/ Mag Ballast	147
4-Lamp F40T12 w/ Mag Ballast	182
1-Lamp F32T8	32
2-Lamp F32T8	59
3-Lamp F32T8	88
4-Lamp F32T8	114

¹¹⁰¹Ibid.

B-1: Time of Sale T5 Component Costs and Lifetime 1102

			EE Lamp		EE					Base	Base Lamp			Base	Base Ballast
	EE Lamp	EE Lamp Life	Rep. Labor Cost per	EE Ballast	Ballast Life	EE Ballast Rep. Labor		# Base	Base Lamp	Lamp Life	Rep.	# Page	Base Ballast	Ballast Life	Rep. Labor
EE Measure Description	Cost	(hrs)	lamp	Cost	(hrs)	Cost	Baseline Description	# base	Cost	(hrs)	Cost	# base Ballasts	Cost	(hrs)	Cost
·		<u> </u>					200 Watt Pulse Start								
3-Lamp T5 High-Bay	\$12.00	20000	\$6.67	\$52.00	70000	\$22.50	Metal-Halide	1.00	\$21.00	10000	\$6.67	1.00	\$87.75	40000	\$22.50
4-Lamp T5 High-Bay	\$12.00	20000	\$6.67	\$52.00	70000	\$22.50	320 Watt Pulse Start Metal-Halide	1.00	\$21.00	20000	\$6.67	1.00	\$109.35	40000	\$22.50
O Lawre To Wat Day	#40.00	00000	00.07	# F0.00	70000	#00 F0	Adjusted according to 6-Lamp HPT8	4.00	#04.00	00000	40.07	4.50	#400.0F	40000	* 00.50
6-Lamp T5 High-Bay	\$12.00	20000	\$6.67	\$52.00	70000	\$22.50	Equivalent to 320	1.36	\$21.00	20000	\$6.67	1.50	\$109.35	40000	\$22.50
1-Lamp T5 Troffer/Wrap	\$12.00	20000	\$2.67	\$52.00	70000	\$15.00	Proportionally adjusted according to 2-Lamp T5 Equivalent to 3-Lamp T8	1.50	\$2.50	20000	\$2.67	0.50	\$15.00	70000	\$15.00
2-Lamp T5 Troffer/Wrap	\$12.00	20000	\$2.67	\$52.00	70000	\$15.00	3-Lamp F32T8 Equivalent w/ Elec. Ballast	3.00	\$2.50	20000	\$2.67	1.00	\$15.00	70000	\$15.00
1-Lamp T5 Industrial/Strip	\$12.00	20000	\$2.67	\$52.00	70000	\$15.00	Proportionally adjusted according to 2-Lamp T5 Equivalent to 3-Lamp T8	1.50	\$2.50	20000	\$2.67	0.50	\$15.00	70000	\$15.00
2-Lamp T5 Industrial/Strip	\$12.00	20000	\$2.67	\$52.00	70000	\$15.00	3-Lamp F32T8 Equivalent w/ Elec. Ballast	3.00	\$2.50	20000	\$2.67	1.00	\$15.00		\$15.00
3-Lamp T5 Industrial/Strip	\$12.00	20000	\$2.67	\$52.00	70000	\$15.00	Proportionally adjusted according to 2-Lamp T5 Equivalent	4.50	\$2.50	20000	\$2.67	1.50	\$15.00	70000	\$15.00
4-Lamp T5 Industrial/Strip	\$12.00	20000	\$2.67	\$52.00	70000	\$15.00	Proportionally adjusted according to 2-Lamp T5 Equivalent to 3-Lamp T8	6.00	\$2.50	20000	\$2.67	2.00	\$15.00	70000	\$15.00
1-Lamp T5 Indirect	\$12.00	20000	\$2.67	\$52.00	70000	\$15.00	Proportionally adjusted according to 2-Lamp T5 Equivalent to 3-Lamp T8	1.50	\$2.50	20000	\$2.67	0.50	\$15.00	70000	\$15.00
2-Lamp T5 Indirect	\$12.00	20000	\$2.67	\$52.00	70000	\$15.00	3-Lamp F32T8 Equivalent w/ Elec. Ballast	3.00	\$2.50	20000	\$2.67	1.00	\$15.00	70000	\$15.00

¹¹⁰² Adapted from Efficiency Vermont Technical Reference User Manual (TRM) Measure Savings Algorithms and Cost Assumptions, October 26, 2011.

B-2: T5 Component Costs and Lifetime 1103

	EE Lamp Cost	EE Lamp Life		EE Ballast Cost	EE Ballast Life (hrs)	EE Ballast Rep. Labor		#Base	Base Lamp Cost	Base Lamp Life	Base Lamp Rep. Labor	#Base Ballast	Base Ballast Cost	Base Ballast Life	Base Ballast Rep. Labor
EE Measure Description 3-Lamp T5 High-Bay	\$12.00	(hrs) 20000	lamp \$6.67	\$52.00	70000	Cost \$22.50	Baseline Description 200 Watt Pulse Start Metal-Halide	Lamps 1.00	\$21.00	(hrs) 10000	Cost \$6.67	s 1.00	\$ 88	(hrs)	Cost \$22,50
	,		•	,		*	250 Watt Metal Halide	1.00	\$21.00	10000	\$6.67	1.00	\$ 92	40000	\$22.50
4-Lamp T5 High-Bay	\$12.00	20000	\$6.67	\$52.00	70000	\$22.50	320 Watt Pulse Start Metal-Halide	1.00	\$72.00	20000	\$6.67	1.00	\$ 109	40000	\$22.50
							400 Watt Metal Halide	1.00	\$17.00	20000	\$6.67	1.00	\$ 114	40000	\$22.50
6-Lamp T5 High-Bay	\$12.00	20000	\$6.67	\$52.00	70000	\$22.50	Proportionally Adjusted according to 6- Lamp HPT8 Equivalent to 320 PSMH	1.36	\$72.00	20000	\$6.67	1.50	\$ 109	40000	\$22.50
I-Lamp T5 Troffer/Wrap	\$12.00	20000	\$2.67	\$52.00	70000	\$15.00	Proportionally adjusted according to 2- Lamp T5 Equivalent to 3-Lamp T8	1.50	\$2.50	20000	\$2.67	0.50	\$ 15	70000	\$15.00
2-Lamp T5 Troffer/Vrap	\$12.00	20000	\$2.67	\$52.00	70000	\$15.00	3-Lamp F32T8 Equivalent w/ Elec. Ballast	3.00	\$2.50	20000	\$2.67	1.00	\$ 15	70000	\$15.00
-Lamp T5 Industrial/Strip	\$12.00	20000	\$2.67	\$52.00	70000	\$15.00	Proportionally adjusted according to 2- Lamp T5 Equivalent to 3-Lamp T8	1.50	\$2.50	20000	\$2.67	0.50	\$ 15	70000	\$15.00
2-Lamp T5 Industrial/Strip	\$12.00	20000	\$2.67	\$52.00	70000	\$15.00	3-Lamp F32T8 Equivalent w/ Elec. Ballast	3.00	\$2.50	20000	\$2.67	1.00	\$ 15	70000	\$15.00
3-Lamp T5 Industrial/Strip	\$12.00	20000	\$2.67	\$52.00	70000	\$15.00	Proportionally adjusted according to 2- Lamp T5 Equivalent to 3-Lamp T8	4.50	\$2.50	20000	\$2.67	1.50	\$ 15	70000	\$15.00
l-Lamp T5 Industrial/Strip	\$12.00	20000	\$2.67	\$52.00	70000	\$15.00	Proportionally adjusted according to 2- Lamp T5 Equivalent to 3-Lamp T8	6.00	\$2.50	20000	\$2.67	2.00	\$ 15	70000	\$15.00
1-Lamp T5 Indirect	\$12.00	20000	\$2.67	\$52.00	70000	\$15.00	Proportionally adjusted according to 2- Lamp T5 Equivalent to 3-Lamp T8	1.50	\$2.50	20000	\$2.67	0.50	\$ 15	70000	\$15.00
2-Lamp T5 Indirect	\$12.00	20000	\$2.67	\$52.00	70000	\$15.00	3-Lamp F32T8 Equivalent w/ Elec. Ballast	3.00	\$2.50	20000	\$2.67	1.00	\$ 15	70000	\$15.00

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¹¹⁰³ Efficiency Vermont Technical Reference User Manual (TRM) Measure Savings Algorithms and Cost Assumptions, October 26, 2011 EPE Program Downloads. (Copy of LSF_2012_v4.04_250rows.xls). Kuiken et al, Focus on Energy Evaluation. Business Programs: Deemed Savings Manual v1.0, Kema, March 22, 2010.

C-1: T12 Baseline Adjustment:

For early replacement measures replacing existing T12 fixtures the full savings (as calculated above in the Algorithm section) will be claimed for the remaining useful life of the T12 fixture. This should be calculated as follows:

RUL of existing T12 fixture = (1/3 * 40,000)/Hours.

A savings adjustment should then be applied to the annual savings for the remainder of the measure life. The adjustment to be applied for each measure should be calculated as:

% Adjustment = (TOS Base Watts – Efficient Watts)/(Existing T12 Watts – Efficient Watts)

The adjustment to be applied for each default measure described above is listed in the reference table below:

Savings Adjustment Factors

		Equivalent T12 watts adjusted for lumen	Equivalent T12 watts adjusted	Equivalent T12 watts adjusted for	Prportionally Adjusted for
		equivalency-34 w and 40 w	for lumen equivalency 40 w	lumen equivalency-40 w with Mag	Lumens wattage for T8
	watts	with EEMag ballast	with EEMag ballast	ballast	equivalent
1-Lamp T5 Industrial/Strip	32	61	73	82	44
2-Lamp T5 Industrial/Strip	64	103	125	135	88
3-Lamp T5 Industrial/Strip	96	167	185	211	132
4-Lamp T5 Industrial/Strip	128	211	249	226	178
		Savings Factor Adjustment to the T8 baseline	Savings Factor Adjustment to the T8 baseline	Savings Factor Adjustment to the T8 baseline	
1-Lamp T5 Industrial/Strip		42%	29%	24%	
2-Lamp T5 Industrial/Strip	·	61%	40%	34%	
3-Lamp T5 Industrial/Strip		51%	40%	31%	
4-Lamp T5 Industrial/Strip		60%	41%	51%	

MEASURE CODE: CI-LTG-T5FX-V08-200101

4.5.13 Occupancy Controlled Bi-Level Lighting Fixtures

DESCRIPTION

This measure relates to replacing existing uncontrolled continuous lighting fixtures with new bi-level lighting fixtures. This measure can only relate to replacement in an existing building, since multi-level switching is required in the Commercial new construction building energy code (IECC 2012/2015/2018).

This measure was developed to be applicable to the following program types: RF.

If applied to other program types, the measure savings should be verified.

DEFINITION OF EFFICIENT EQUIPMENT

In order for this characterization to apply, the efficient system is assumed to be an occupancy controlled lighting fixture that reduces light level during unoccupied periods.

DEFINITION OF BASELINE EQUIPMENT

The baseline equipment is assumed to be an uncontrolled lighting system on continuously, e.g. in stairwells and corridors for health and safety reasons.

DEEMED LIFETIME OF EFFICIENT EQUIPMENT

The expected measure life for all lighting controls is assumed to be 10 years. 1104

DEEMED MEASURE COST

When available, the actual cost of the measure shall be used. When not available, the assumed measure cost is \$274.1105

LOADSHAPE

Loadshape C06 - Commercial Indoor Lighting
Loadshape C07 - Grocery/Conv. Store Indoor Lighting
Loadshape C08 - Hospital Indoor Lighting
Loadshape C09 - Office Indoor Lighting
Loadshape C10 - Restaurant Indoor Lighting

Loadshape C11 - Retail Indoor Lighting
Loadshape C12 - Warehouse Indoor Lighting

Loadshape C13 - K-12 School Indoor Lighting

Loadshape C14 - Indust. 1-shift (8/5) (e.g., comp. air, lights)

Loadshape C15 - Indust. 2-shift (16/5) (e.g., comp. air, lights)

Loadshape C16 - Indust. 3-shift (24/5) (e.g., comp. air, lights)

Loadshape C17 - Indust. 4-shift (24/7) (e.g., comp. air, lights)

Loadshape C18 - Industrial Indoor Lighting

Loadshape C19 - Industrial Outdoor Lighting

Loadshape C20 - Commercial Outdoor Lighting

 $^{^{\}mbox{\scriptsize 1104}}$ Consistent with Lighting Controls measure.

¹¹⁰⁵ Consistent with the Multi-level Fixture measure with reference to Goldberg et al, State of Wisconsin Public Service Commission of Wisconsin, Focus on Energy Evaluation, Business Programs: Incremental Cost Study, KEMA, October 28, 2009. Also consistent with field experience of about \$250 per fixture and \$25 install labor.

COINCIDENCE FACTOR

The summer peak coincidence factor for this measure is dependent on the location type. Values are provided for each building type in the reference section below.

Algorithm

CALCULATION OF SAVINGS

ELECTRIC ENERGY SAVINGS

 Δ kWh = (KW_{Baseline} - (KW_{Controlled} *(1 –ESF))) * Hours * WHF_e

Where:

KW_{Baseline} = Total baseline lighting load of the existing/baseline fixture

= Actual

Note that if the existing fixture is only being retrofit with bi-level occupancy controls and

not being replaced $KW_{Baseline}$ will equal $KW_{Controlled}$.

KW_{Controlled} = Total contolled lighting load at full light output of the new bi-level fixture

= Actual

Hours = Number of hours lighting is on. This measure is limited to 24/7 operation.

= 8,766

ESF = Energy Savings factor (represents the percentage reduction to the KW_{Controlled} due to the

occupancy control).

= % Standby Mode * (1 - % Full Light at Standby Mode)

% Standby Mode = Represents the percentage of the time the fixture is operating in standby (i.e. low-wattage) mode.

% Full Light at Standby Mode = Represents the assumed wattage consumption during standby mode relative to the full wattage consumption. Can be achieved either

through dimming or a stepped control strategy.

= Dependent on application. If participant provided or metered data is available for both or either of these inputs a custom savings factor should be calculated. If not defaults are provided below:

Application	% Standby Mode	% Full Light at Standby Mode	Energy Savings Factor (ESF)
		50%	39.3%
Stairwells	78.5% ¹¹⁰⁶	33%	52.6%
Stairweils		10%	70.7%
		5%	74.6%
Corridors	50.0% 1107	50%	25.0%
Corridors		33%	33.5%

¹¹⁰⁶ Average found from the four buildings in the State of California Energy Commission Lighting Research Program Bi-Level Stairwell Fixture Performance Final Report, October 2005.

¹¹⁰⁷ Value determined from the Pacific Gas and Electric Company: Bi-Level Lighting Control Credits study for Interior Corridors of Hotels, Motels and High Rise Residential, June 2002.

Application	% Standby Mode	% Full Light at Standby Mode	Energy Savings Factor (ESF)
		10%	45.0%
		5%	47.5%
	50.0%1108	50%	25.0%
Other 24/7		33%	33.5%
Space Type		10%	45.0%
		5%	47.5%

WHF_e

= Waste heat factor for energy to account for cooling energy savings from efficient lighting is provided in the Reference Table in Section 4.5 for each building type. If building is uncooled, the value is 1.0.

HEATING PENALTY

If electrically heated building:

$$\Delta kWh_{heatpenalty}^{1109} = (KW_{Baseline} - (KW_{Controlled} * (1 - ESF))) * Hours * - IFkWh$$

Where:

IFkWh

= Lighting-HVAC Interation Factor for electric heating impacts; this factor represents the increased electric space heating requirements due to the reduction of waste heat rejected by the efficent lighting. Values are provided in the Reference Table in Section 4.5. If unknown, use the Miscellaneous value.

SUMMER COINCIDENT PEAK DEMAND SAVINGS

Where:

 WHF_d

= Waste Heat Factor for Demand to account for cooling savings from efficient lighting in cooled buildings is provided in the Reference Table in Section 4.5. If the building is uncooled WHFd is 1.

CF_{baseline}

= Baseline Summer Peak Coincidence Factor for the lighting system without Occupancy Sensors installed selected from the Reference Table in Section 4.5 for each building type. If the building type is unknown, use the Miscellaneous value of 0.66

 CF_{os}

= Retrofit Summer Peak Coincidence Factor the lighting system with Occupancy Sensors installed is 0.15 regardless of building type. 1110

NATURAL GAS HEATING PENALTY

If natural gas heating:

Where:

IFTherms

= Lighting-HVAC Integration Factor for gas heating impacts; this factor represents the increased gas space heating requirements due to the reduction of waste heat rejected by the efficient lighting and provided in the Reference Table in Section 4.5 by building type.

¹¹⁰⁸ Conservative estimate.

¹¹⁰⁹Negative value because this is an increase in heating consumption due to the efficient lighting.

¹¹¹⁰ Coincidence Factor Study Residential and Commercial Industrial Lighting Measures, RLW Analytics, Spring 2007. Note, the connected load used in the calculation of the CF for occupancy sensor lights includes the average ESF.

WATER IMPACT DESCRIPTIONS AND CALCULATION

N/A

DEEMED O&M COST ADJUSTMENT CALCULATION

N/A

MEASURE CODE: CI-LTG-OCBL-V04-210101

4.5.14 Commercial ENERGY STAR Specialty Compact Fluorescent Lamp (CFL) – Retired 12/31/2018, Removed in v8

4.5.15 LED Open Sign

DESCRIPTION

LED open signs must replace an existing neon open sign. LED drivers can be either electronic switching or linear magnetic, with the electronic switching supplies being the most efficient. The on/off power switch may be found on either the power line or load side of the driver, with the line side location providing significantly lower standby losses when the sign is turned off and is not operating. All new open signs must meet UL-84 (UL-844) requirements.

Replacement signs cannot use more than 20% of the input power of the sign that is being replaced.

This measure was developed to be applicable to the following program types: RF.

If applied to other program types, the measure savings should be verified.

DEFINITION OF EFFICIENT EQUIPMENT

The efficient product is an LED type illuminated open sign.

DEFINITION OF BASELINE EQUIPMENT

The baseline equipment is a neon type illuminated open sign.

DEEMED LIFETIME OF EFFICIENT EQUIPMENT

The estimated useful life is 15 years. 1111

DEEMED MEASURE COST

The actual measure installation cost should be used (including material and labor).

LOADSHAPE

Loadshape C06 - Commercial Indoor Lighting

Loadshape C07 - Grocery/Conv. Store Indoor Lighting

Loadshape C08 - Hospital Indoor Lighting

Loadshape C09 - Office Indoor Lighting

Loadshape C10 - Restaurant Indoor Lighting

Loadshape C11 - Retail Indoor Lighting

Loadshape C12 - Warehouse Indoor Lighting

Loadshape C13 - K-12 School Indoor Lighting

Loadshape C14 - Indust. 1-shift (8/5) (e.g., comp. air, lights)

Loadshape C15 - Indust. 2-shift (16/5) (e.g., comp. air, lights)

Loadshape C16 - Indust. 3-shift (24/5) (e.g., comp. air, lights)

Loadshape C17 - Indust. 4-shift (24/7) (e.g., comp. air, lights)

Loadshape C18 - Industrial Indoor Lighting

Loadshape C19 - Industrial Outdoor Lighting

Loadshape C20 - Commercial Outdoor Lighting

¹¹¹¹ 15 years from GDS Measure Life Report, June 2007.

COINCIDENCE FACTOR

The summer peak coincidence factor for this measure is dependent on the location type. Values are provided for each building type in the reference section in Section 4.5.

Algorithm

CALCULATION OF ENERGY SAVINGS

ELECTRIC ENERGY SAVINGS

The following equation was used to determine the energy savings from installing LED open signs:

 Δ kWh = (Watts_{base} – Watts_{ee}) / 1,000 * Hours * WHFe

Where:

Watts_{base} = Wattage of neon sign with magnetic high voltage transformer

= Actual; if unknown use 46.0W¹¹¹²

Watts_{ee} = Wattage of LED sign with low voltage transformer

= Actual; if unknown use 14.9W¹¹¹³

Hours = Annual hours of operation, assumed to be consistent with operating hours. Values are

provided in the Reference Table in Section 4.5.

WHFe = Waste heat factor for energy to account for cooling energy savings from efficient

lighting are provided below for each building type in the Reference Table in Section 4.5.

If unknown, use the Miscellaneous value.

HEATING PENALTY

If electrically heated building:

 $\Delta kWh_{heatpenalty}^{1114} = ((WattsBase-WattsEE)/1000) * Hours * -IFkWh$

Where:

IFkWh = Lighting-HVAC Interation Factor for electric heating impacts; this factor represents the

increased electric space heating requirements due to the reduction of waste heat rejected by the efficent lighting. Values are provided in the Reference Table in Section 4.5. If

unknown, use the Miscellaneous value.

DEMAND SAVINGS

 $\Delta kW = ((Watts_{base} - Watt_{see})/1000) * CF * WHF_d$

Where:

WHFd = Waste Heat Factor for Demand to account for cooling savings from efficient lighting in

cooled buildings is provided in Referecne Table in Section 4.5. If unknown, use the

Miscellaneous value.

CF = Summer Peak Coincidence Factor for measure is provided in the Reference Table in

Section 4.5. If unknown, use the Miscellaneous value.

¹¹¹² Measured average demand data. Southern California Edison, "Replace Neon Open Sign with LED Open Sign", Workpaper SCE13LG070, Revision 2, October 2015. Pg. 10.

¹¹¹³ Ibid.

¹¹¹⁴Negative value because this is an increase in heating consumption due to the efficient lighting.

Other variables as provided above.

Based on defaults provided above, the deemed energy savings are provided below:

Electric Energy and Coincident Peak Demand Savings

Building Types ¹¹¹⁵	Energy Savings (kWh)	ΔkWh _{heatpenalty} (if electric heat)	Coincident Demand Savings (kW)
Convenience Store	158	-120	0.0298
Grocery	152	-74	0.0277
Healthcare Clinic	169	-17	0.0374
Hotel/Motel - Common	229	-143	0.0282
Movie Theater	121	-73	0.0227
Restaurant	203	-85	0.0277
Retail - Department Store	191	-88	0.0387
Miscellaneous	115	-55	0.0245

NATURAL GAS SAVINGS

Heating Penalty if fossil fuel heated building (or if heating fuel is unknown):

ΔTherms¹¹¹⁶ = ((WattsBase-WattsEE)/1000) * Hours *- IFTherms

Where:

IFTherms

= Lighting-HVAC Interation Factor for gas heating impacts; this factor represents the increased gas space heating requirements due to the reduction of waste heat rejected by the efficient lighting. Values are provided in the Reference Table in Section 4.5. If unknown, use the Miscellaneous value.

Other factors as defined above

Based on defaults provided above, the deemed penalty is provided below:

Building Type	ΔTherms _{heatpenalty} (if gas heat)
Convenience Store	-5.1
Grocery	-3.2
Healthcare Clinic	-0.7
Hotel/Motel - Common	-6.1
Movie Theater	-3.2
Restaurant	-3.6
Retail - Department Store	-3.7
Miscellaneous	-2.3

WATER AND OTHER NON-ENERGY IMPACT DESCRIPTIONS AND CALCULATION

N/A

DEEMED O&M COST ADJUSTMENT CALCULATION

N/A

¹¹¹⁵ Savings can be calculated for additional building types using the default values provided in the Reference Table in Section 4.5.

¹¹¹⁶ Negative value because this is an increase in heating consumption due to the efficient lighting.

MEASURE CODE: CI-LTG-OPEN-V02-220101

4.5.16 LED Streetlighting

DESCRIPTION

Existing streetlights are retrofitted to be illuminated with light emitting diodes (LED) instead of less efficient lamps. Incentive applies for the replacement or retrofit of existing streetlights with new LED lamps.

This measure was developed to be applicable to the following program types: EREP, TOS*. If applied to other program types, the measure savings should be verified.

* It is recommended to consider likely high freeridership for time of sale applications of this measure.

DEFINITION OF EFFICIENT EQUIPMENT

The efficient equipment is the installed LED streetlight.

DEFINITION OF BASELINE EQUIPMENT

For early replacement, the baseline equipment is the existing streetlight for its' remaining useful life, and a new baseline High Pressure Sodium lamp for the remainder of the measure life. For TOS, baseline is assumed to be High Pressure Sodium lamp.

DEEMED LIFETIME OF EFFICIENT EQUIPMENT

The assumed effective useful life (EUL) of a new LED streetlight is 20 years for standard operation or 10 years for 8766 hour lighting. 1117

For early replacement, it is assumed the existing unit has a remaining useful life (RUL) of 3 years for standard operation and 1.5 year for 8760 operation. 1118

DEEMED MEASURE COST

The actual measure installation cost should be used (including material and labor). The assumed deferred cost (after 3 years for standard operation and 1.5 year for 8760 operation) of replacing the existing lamp with a new High Pressure Sodium lamp is assumed to be \$44. 1119 This cost should be discounted to present value using the nominal discount rate.

LOADSHAPE

Loadshape C20 - Commercial Outdoor Lighting

COINCIDENCE FACTOR

The summer peak coincidence factor for this measure is assumed to be 0 for standard usage or 1.0 for 8766 hour lighting. 1120

¹¹¹⁷ Based on research conducted by Guidehouse and reported in "ComEd LED St Lighting EUL Results Memo," January 27, 2020, Guidehouse reviewed a cross-section of products covered in 2019 energy conservation programs; these fixtures include the most commonly selected manufacturers and output spanning from 4,000 to 25,000 lumens. This review found that manufactures for the majority of LED streetlights installed through programs in IL have recently doubled the expected rated life to 100,000 hours.

¹¹¹⁸ Assuming an existing mercury vapor ballast with a typical rated life of 40,000. Assuming 1/3 remaining useful life and standard operation this equates to 40,000/3/4303 = 3 year remaining life, and 40,000/3/8760 = 1.5 year remaining life for 8760 operation.

¹¹¹⁹ High Pressure Sodium replacement cost (lamp and labor) was provided by ComEd based on their composite maintenance rate.

¹¹²⁰ Assuming standard operation of streetlight occurs outside the summer peak period of 1-5 PM. Coincidence Factor is assumed to equal 0.

Algorithm

CALCULATION OF ENERGY SAVINGS

ELECTRIC ENERGY SAVINGS

For remaining useful life (1st 3 years for standard operation and 1.5 year for 8760 operation) of existing equipment:

(1) $\Delta kWh = (W_{exist} - W_{eff}) * HOURS / 1000$

For remaining life of measure (next 17 years for standard operation and 8.5 years for 8760 operation) or time of sale:

(2) $\Delta kWh = (W_{base} - W_{eff}) * HOURS / 1000$

Where:

W_{exist} = the connected load of the existing equipment

= actual existing equipment wattage

W_{base} = the connected load of the baseline equipment

= assume appropriate High Pressure Sodium lamp wattage for application.

W_{eff} =the connected load of the efficient equipment

= actual efficient equipment wattage

EFLH = annual operating hours of the lamp

= 4,303 hours for standard operation 1121

= 8,766 hours for always on lighting

1000 = conversion factor (W/kW)

Mid Life Baseline Adjustment

To calculate the mid life adjustment, divide the savings for remaining life of measure (1), by the first year savings (2) as provided above.

For example, an existing 469 watts mercury vapor streetlight is replaced by an LED light of 161 watts with standard operation. High Pressure Sodium equivalent is 295 watts:

$$\Delta$$
kWh (first three years) = ((469 - 161) * 4,303) / 1000
= 1,325.3 kWh

ΔkWh (remaining seventeen years) = ((295 - 161) * 4,303) / 1000

= 576.6 kWh

Therefore, a midlife adjustment of 43.5% (576.6/1325.3) would be applied after 3 years.

¹¹²¹ Based on Navigant verified value using 2014 Astronomical Applications Department, U.S. Naval Observatory data for ComEd's service territory. See Navigant Memorandum 'RE: LED Street Lighting Program Hours of Use for the ComEd and DCEO Programs. June 21, 2017'.

SUMMER COINCIDENT PEAK DEMAND SAVINGS

$$\Delta kW = (W_{base} - W_{eff}) / 1000 * CF$$

Where:

CF = Summer Peak Coincidence Factor for measure

= 0 for Standard operation

= 1 for 8766 lighting

NATURAL GAS SAVINGS

N/A

WATER AND OTHER NON-ENERGY IMPACT DESCRIPTIONS AND CALCULATION

N/A

DEEMED O&M COST ADJUSTMENT CALCULATION

For EREP: to calculate an O&M adjustment, in addition to the deferred HPS replacement after 3 years, assume one additional HPS replacement lamp costing \$44 in year nine and year fifteen for standard operation or every 2.7 years for 8,766 hour lighting. 1122

For TOS: Assume one additional HPS replacement costing \$44 every 6 years for standard operation or every 2.7 years for 8,766 hour lighting.

MEASURE CODE: CI-LTG-STRT-V03-220101

¹¹²² Assumes a rated life of the High Pressure Sodium lamp of 24,000 hours. High Pressure Sodium replacement cost (lamp and labor) was provided by ComEd based on their composite maintenance rate.

4.5.17 Exterior Photocell Repair

DESCRIPTION

This measure characterizes the repair of a photocell on an existing exterior light. A photocell is designed to switch exterior lights off during daylight hours, but if broken the fixtures may remain on 8760 hours.

This measure was developed to be applicable to the following program types: RF.

If applied to other program types, the measure savings should be verified.

DEFINITION OF EFFICIENT EQUIPMENT

The efficient condition is an exterior light with a repaired or replaced photocell. The specifications and location of exterior lighting fixtures must be verified.

DEFINITION OF BASELINE EQUIPMENT

The baseline condition is an exterior light with a broken photocell.

DEEMED LIFETIME OF EFFICIENT EQUIPMENT

The assumed measure life is 2 years. 1123

DEEMED MEASURE COST

The deemed measure cost is \$65.52 per lighting sensor. 1124

LOADSHAPE

Loadshape C19 - Industrial Outdoor Lighting Loadshape C20 - Commercial Outdoor Lighting

COINCIDENCE FACTOR

The summer peak coincidence factor for this measure is assumed to be 1.0. The savings for this measure will be throughout the daytime hours.

Algorithm

CALCULATION OF ENERGY SAVINGS

ELECTRIC ENERGY SAVINGS

 $\Delta kWh = (Wattsfixture/1000) * (HOU_{PRE} - HOU_{POST})$

Where:

Wattsfixture = Input wattage of exterior lighting fixture(s) controlled by photocell

HOU_{PRE} = Fixture Annual Operating Hours before Photocell repair/replacement

= 8,766 hours 1125

¹¹²³ Estimated remaining life of an exterior lamp running 8760 hours.

¹¹²⁴ Wisconsin Focus on Energy TRM 2017 based on historical project data cost of 643 units over 31 projects from 2014 to 2018.

¹¹²⁵ Exterior lighting with broken photocells are typically identified by visual inspection during the daytime and it is assumed that exterior lighting that is found to be on during daylight hours is on during *all* day and night hours.

HOU_{POST} = Fixture Annual Operating Hours with Photocell repaired / replaced

= 4,303 hours¹¹²⁶

SUMMER COINCIDENT PEAK DEMAND SAVINGS

$$\Delta kW = \Delta kWh / (HOU_{PRE} - HOU_{POST}) * CF$$

Where:

CF = Summer Peak Coincidence Factor for measure = 1 1127

NATURAL GAS SAVINGS

N/A

WATER AND OTHER NON-ENERGY IMPACT DESCRIPTIONS AND CALCULATION

N/A

DEEMED O&M COST ADJUSTMENT CALCULATION

N/A

MEASURE CODE: CI-LTG-PHRP-V01-210101

 $^{^{\}rm 1126}$ Assumption for Dusk to Dawn as provided in Section 4.5.

¹¹²⁷ The savings for this measure will be throughout the daytime hours when the repaired photocell turns lighting off.

4.6 Refrigeration End Use

4.6.1 Automatic Door Closer for Walk-In Coolers and Freezers

DESCRIPTION

This measure is for installing an auto-closer to the main insulated opaque door(s) of a walk-in cooler or freezer. The auto-closer must firmly close the door when it is within 1 inch of full closure.

This measure was developed to be applicable to the following program types: RF.

If applied to other program types, the measure savings should be verified.

DEFINITION OF EFFICIENT EQUIPMENT

This measure consists of the installation of an automatic, hydraulic-type door closer on main walk-in cooler or freezer doors. These closers save energy by reducing the infiltration of warm outside air into the refrigeration itself.

DEFINITION OF BASELINE EQUIPMENT

In order for this characterization to apply, the baseline condition is assumed to be a walk in cooler or freezer without an automatic closure.

DEEMED LIFETIME OF EFFICIENT EQUIPMENT

The deemed measure life is 8 years. 1128

DEEMED MEASURE COST

The deemed measure cost is \$156.82 for a walk-in cooler or freezer. 1129

LOADSHAPE

Loadshape C22 - Commercial Refrigeration

COINCIDENCE FACTOR

The measure has deemed kW savings therefore a coincidence factor does not apply.

Algorithm

CALCULATION OF SAVINGS

ELECTRIC ENERGY SAVINGS

Savings calculations are based on values from through PG&E's Workpaper PGECOREF110.1 – Auto-Closers for Main Cooler or Freezer Doors. Savings are averaged across all California climate zones and vintages. 1130

Annual Savings	kWh
Walk in Cooler	943
Walk in Freezer	2307

SUMMER COINCIDENT PEAK DEMAND SAVINGS

Annual Savings	kW
Walk in Cooler	0.137

¹¹²⁸ Source: DEER 2014.

¹¹²⁹ Ibid.

¹¹³⁰ Measure savings from ComEd TRM developed by KEMA. June 1, 2010.

Annual Savings	kW
Walk in Freezer	0.309

NATURAL GAS ENERGY SAVINGS

N/A

WATER IMPACT DESCRIPTIONS AND CALCULATION

N/A

DEEMED O&M COST ADJUSTMENT CALCULATION

N/A

MEASURE CODE: CI-RFG-ATDC-V02-190101

4.6.2 Beverage and Snack Machine Controls

DESCRIPTION

This measure relates to the installation of new controls on refrigerated beverage vending machines, non-refrigerated snack vending machines, and glass front refrigerated coolers. Controls can significantly reduce the energy consumption of vending machine and refrigeration systems. Qualifying controls must power down these systems during periods of inactivity but, in the case of refrigerated machines, must always maintain a cool product that meets customer expectations. This measure relates to the installation of a new control on a new or existing unit. This measure should **not** be applied to ENERGY STAR qualified vending machines, as they already have built-in controls.

Vending machine categories are as defined¹¹³¹ below:

- I. Refrigerated Beverage Vending Machine: A commercial refrigerator that cools bottled and/or canned beverages and dispenses the bottled and/or canned beverages on payment. Bottled or canned beverages means a beverage in a sealed container.
 - A. Class A Machine: A refrigerated bottled and/or canned beverage vending machine that is not a combination vending machine and in which 25 percent or more of the surface area on the front side of the beverage vending machine is transparent.
 - B. Class B Machine: Any refrigerated bottled and/or canned beverage vending machine not considered to be Class A, and is not a combination vending machine.
- II. Combination Vending Machine: A bottled and/or canned beverage vending machine containing two or more compartments separated by a solid partition, that may or may not share a product delivery chute, in which at least one compartment is designed to be refrigerated, as demonstrated by the presence of temperature controls, and at least one compartment is not.
 - A. Combination A: Combination vending machine where 25 percent or more of the surface area on the front side of the beverage vending machine is transparent.
 - B. Combination B: Combination vending machine that is not considered to be Combination A.

This measure was developed to be applicable to the following program types: RF.

If applied to other program types, the measure savings should be verified.

DEFINITION OF EFFICIENT EQUIPMENT

In order for this characterization to apply, the efficient equipment is assumed to be a standard efficiency refrigerated beverage vending machine, non-refrigerated snack vending machine, or glass front refrigerated cooler with a control system capable of powering down lighting and refrigeration systems during periods of inactivity.

DEFINITION OF BASELINE EQUIPMENT

In order for this characterization to apply, the baseline equipment is assumed to be a standard efficiency refrigerated beverage vending machine, non-refrigerated snack vending machine, or glass front refrigerated cooler without a control system capable of powering down lighting and refrigeration systems during periods of inactivity

DEEMED LIFETIME OF EFFICIENT EQUIPMENT

The expected measure life is assumed to be 5 years. 1132

 $^{^{1131}}$ Code of Federal Regulations at 10 CFR 431. Subpart Q \$431.296.

¹¹³² Measure Life Study, prepared for the Massachusetts Joint Utilities, Energy & Resource Solutions, November 2005.

DEEMED MEASURE COST

The actual measure installation cost should be used (including material and labor), but the following control costs¹¹³³ can be assumed for analysis purposes:

Refrigerated Vending Machine and Glass Front Cooler: \$245

Non-Refrigerated Vending Machine: \$233

LOADSHAPE

Loadshape C52 - Beverage and Snack Machine Controls

COINCIDENCE FACTOR

The summer peak coincidence factor for this measure is assumed to be 0.1134

Algorithm

CALCULATION OF SAVINGS

ELECTRIC ENERGY SAVINGS

 $\Delta kWh = \Delta kWhLighting + \Delta kWhRef BMC$

$$\Delta kWhLighting = \frac{((8760 - OccHours) * WBulb)}{1000}$$

 Δ kWhRef BMC = MDEC * (SleepHours / 24) * Days

Where:

OccHours = Average Annual Hours facility is occupied ¹¹³⁵

= Actual, if unknown 1136 assume 3,379 hrs

W_{Bulb} = Wattage of bulb in Refrigerated Beverage Vending Machine.

= Actual. If unknown use 56.4 W¹¹³⁷ for fluorescent T8 bulbs¹¹³⁸ and 31.6 W¹¹³⁹ for TLEDs.

. .

¹¹³³ Measure Data and Specifications for the "Vending and Beverage Merchandise Controller", from the California eTRM, last updated 12/27/2018. Measure cost + Labor cost. The refrigerated machine was an average of several types (Double, single and triple doors). *Please see file: SWAP011-01 MeasureDataSpec - Vending and Beverage Merchandise Controller r0.6.xlsm* ¹¹³⁴ Assumed that the peak period is coincident with periods of high traffic diminishing the demand reduction potential of occupancy based controls.

¹¹³⁵ Occupied hours of Use per IL TRM Section 4.5 Lighting, Fixture Annual Operating Hours.

¹¹³⁶ If location is known, but hours are unknown, see IL TRM Section 4.5 Lighting, for list of various locations and Annual Hours. ¹¹³⁷ See 3.4.5 LED Fixtures for the F32T8 Standard Lamp - 4 foot x 2 bulbs.

¹¹³⁸ Per Houghton, D. 1996. "Refrigerated Vending Machines - Overlooked Devices Hold Opportunities for Efficiency, New Services." E Source Tech Update, TU-96-7, the typical backlit display for a refrigerated beverage vending machine consists of two five-foot linear fluorescent lamps." (PGE, SWAP011-01 Vending and Beverage Merchandise Controller measure, MeasureDataSpec file)

¹¹³⁹ See 3.4.5 LED Fixtures for the TLED Lamp x 2 bulbs.

MDEC = Maximum Daily Energy Consumption per Federal regulations¹¹⁴⁰. Refrigerated Volume of 21 (ft³) used in the calculations¹¹⁴¹. If unknown, assume Class B, post-2019¹¹⁴²:

Class	Vintage	EQN	MDEC (kWh/d)
Α	post-2019	0.052 * V + 2.43	3.52
В		0.052 * V + 2.20	3.29
Combination A		0.086 * V + 2.66	4.47
Combination B		0.111 * V + 2.04	4.37
Α	pre-2019	0.055 * V + 2.56	3.72
В		0.073 * V + 3.16	4.69

SleepHours = Maximum hours of sleep mode per day.

= 4 hrs¹¹⁴³

Days = Operating Days/yr.

= 365

For example, adding controls to a Class B post-2019 Vintage refrigerated beverage vending machine in an unknown location:

 $\Delta kWh = \Delta kWh_{ligthing} + \Delta kWh_{Ref BMC}$

 $\Delta kWh_{ligthing}$ = (8760 – OccHours) * W_{Bulb}

= ((8760 - 3,379) * 72 W) / 1,000

= 387 kWh/yr

 $\Delta kWh_{Ref\,BMC}$ = MDEC * SleepHours/24 * Days

= 3.29 * 4/24 * 365

= 200 kWh/yr

 Δ kWh = 587 kWh/yr

SUMMER COINCIDENT PEAK DEMAND SAVINGS

N/A

NATURAL GAS ENERGY SAVINGS

N/A

WATER IMPACT DESCRIPTIONS AND CALCULATION

N/A

¹¹⁴⁰ 10 CFR 431. Subpart Q §431.296

¹¹⁴¹ U.S. Department of Energy (DOE), Office of Energy Efficiency and Renewable Energy, Federal Energy Management Program. (n.d.) "Purchasing Energy-Efficient Refrigerated Beverage Vending Machines." Updated January 2020.

¹¹⁴² Those standards are the most stringent and therefore savings would be conservative.

¹¹⁴³ Itron, Inc. 2005. 2004-2005 Database for Energy Efficiency Resources (DEER) Update Study - Final Report. Prepared for the California Public Utilities Commission. Pg 3-22.

DEEMED O&M COST ADJUSTMENT CALCULATION

N/A

MEASURE CODE: CI-RFG-BEVM-V04-220101

4.6.3 Door Heater Controls for Cooler or Freezer

DESCRIPTION

By installing a control device to turn off door heaters when there is little or no risk of condensation, one can realize significant energy savings. There are two commercially available control strategies that achieve "on-off" control of door heaters based on either (1) the relative humidity of the air in the store, or (2) the "conductivity" of the door (which drops when condensation appears). In the first strategy, the system activates your door heaters when the relative humidity in your store rises above a specific setpoint, and turns them off when the relative humidity falls below that setpoint. In the second strategy, the sensor activates the door heaters when the door conductivity falls below a certain setpoint, and turns them off when the conductivity rises above that setpoint.

This measure was developed to be applicable to the following program types: RF.

If applied to other program types, the measure savings should be verified.

DEFINITION OF EFFICIENT EQUIPMENT

In order for this characterization to apply, the efficient equipment is assumed to be a door heater control on a commercial glass door cooler or refrigerator utilizing humidity or conductivity control.

DEFINITION OF BASELINE EQUIPMENT

In order for this characterization to apply, the baseline condition is assumed to be a commercial glass door cooler or refrigerator with a standard heated door with no controls installed.

DEEMED LIFETIME OF EFFICIENT EQUIPMENT

The expected measure life is assumed to be 10 years. 1144

DEEMED MEASURE COST

The incremental capital cost, including labor costs, for a refrigeration door heater control, regardless of the control strategy, on a per door basis is \$79.50 per cooler door and \$90.77 per freezer door. 1145

LOADSHAPE

Loadshape C51 - Door Heater Control

COINCIDENCE FACTOR¹¹⁴⁶

The summer peak coincidence factor for this measure is assumed to be 44%. 1147

Algorithm

CALCULATION OF SAVINGS

ELECTRIC ENERGY SAVINGS

ΔkWH = kWbase * NUMdoors * ESF * BF * 8766

¹¹⁴⁴ As recommended in Navigant 'ComEd Effective Useful Life Research Report', May 2018.

¹¹⁴⁵ Door heater control unit costs are based on historical cost data, specific to the state of Illinois, collected by Ameren. See reference "Door Heater Costs AIC.xlsx" for more detail.

¹¹⁴⁶ Source partial list from DEER 2008.

¹¹⁴⁷ The summer peak coincidence factor is sourced from; Cadmus, "Commercial Refrigeration Loadshape Project Final Report", Northeast Energy Efficiency Partnership, Regional Evaluation, Measurement, and Verification Forum, Lexington, MA, 2015 (table 39). The coincidence factor is based on the run-time profile of anti-sweat door heater controls, for all control types, for summer peak hours, and represents an average of the monitored reduced run time between heaters with and without controls.

Where:

kWbase = connected load kW for typical reach-in refrigerator or freezer door and frame with a

heater.

= If actual kWbase is unknown, assume 0.230 kW for freezers and 0.066 kW for

coolers.1148

NUMdoors = number of reach-in refrigerator or freezer doors controlled by sensor

= Actual installed

ESF = Energy Savings Factor; represents the percentage of hours annually that the door heater

is powered off due to the controls.

= 45% for all control types 1149

BF = Bonus Factor; represents the increased savings due to reduction in cooling load inside

the cases, and the increase in cooling load in the building space to cool the additional heat

generated by the door heaters. 1150

Definition	Representative Evaporator Temperature Range, °F ¹¹⁵¹	Typical Uses	BF
Low	-35 to 0	Freezers for times such as frozen pizza, ice cream, etc.	1.50
Medium	0 – 20	Coolers for items such as meat, milk, dairy, etc	1.30
High	20 – 45	Coolers for items such as floral, produce and meat preparation rooms	1.30

8766 = annual hours of operation

SUMMER COINCIDENT PEAK DEMAND SAVINGS

 $\Delta kW = (\Delta kWH / 8766) * CF$

Where:

CF = Summer Coincident Factor for the measure

 $= 0.44^{1152}$

¹¹⁴⁸ Wattages per door derived from NEEP Refrigeration Loadshape Report. The Cadmus Group, Commercial Refrigeration Loadshape Project Final Report, Northeast Energy Efficiency Partnerships, Regional Evaluation, Measurement, and Verification Forum, Lexington, MA 2015 (pg. 57). For more detail, see reference file: IL TRM_Door Heater Control_Analysis_Jun 2021.xlsx ¹¹⁴⁹ Difference in effective runtime of an uncontrolled heater and all control style heater controls. Anti-sweat door heater control reduced run time. The Cadmus Group, Commercial Refrigeration Loadshape Project Final Report, Northeast Energy Efficiency Partnerships, Regional Evaluation, Measurement, and Verification Forum, Lexington, MA 2015. Page 69, Section 4.1.4, Table 37.

¹¹⁵⁰ Cooler and freezer bonus factors are from NEEP Refrigeration Loadshape Report. The Cadmus Group, Commercial Refrigeration Loadshape Project Final Report, Northeast Energy Efficiency Partnerships, Regional Evaluation, Measurement, and Verification Forum, Lexington, MA 2015 (pg. 78)

¹¹⁵¹ Energy Efficiency Supermarket Refrigeration, Wisconsin Electric Power Company, July 23, 1993.

¹¹⁵² The summer peak coincidence factor is sourced from; Cadmus, "Commercial Refrigeration Loadshape Project Final Report", Northeast Energy Efficiency Partnership, Regional Evaluation, Measurement, and Verification Forum, Lexington, MA, 2015 (table 39). The coincidence factor is based on the run-time profile of anti-sweat door heater controls, for all control types, for summer peak hours, and represents an average of the monitored reduced run time between heaters with and without controls.

NATURAL GAS ENERGY SAVINGS

N/A

WATER IMPACT DESCRIPTIONS AND CALCULATION

N/A

DEEMED O&M COST ADJUSTMENT CALCULATION

N/A

MEASURE CODE: CI-RFG-DHCT-V04-220101

4.6.4 Electronically Commutated Motors (ECM) for Walk-in and Reach-in Coolers / Freezers

DESCRIPTION

This measure is applicable to the replacement of an existing, uncontrolled, and continuously operating standard-efficiency shaded-pole evaporator fan motor in refrigerated display cases or fan coil in walk-ins.

This measure achieves savings by installing a more efficient motor, the result of which produces less waste heat that the cooling system must reject.

If applicable, savings from this measure may be claimed in combination with measure 4.6.6 Evaporator Fan Control for Electrically Commutated Motors.

This measure was developed to be applicable to the following program types: RF.

If applied to other program types, the measure savings should be verified.

DEFINITION OF EFFICIENT EQUIPMENT

This measure applies to the replacement of an existing standard-efficiency shaded-pole evaporator fan motor in refrigerated display cases or fan coil in walk-ins. The replacement unit must be an electronically commutated motor (ECM) with a minimum efficiency of 66%. If controls are added as part of the motor upgrade to reduce annual run time, additional savings may potentially be claimed using measure 4.6.6 Evaporator Fan Control.

DEFINITION OF BASELINE EQUIPMENT

The baseline is the existing shaded-pole motor(s) with no fan control operating 8760 hours continuously in a refrigerated display case or fan coil unit of a walk-in cooling unit.

DEEMED LIFETIME OF EFFICIENT EQUIPMENT

The expected measure life is assumed to be 15 years. 1153

DEEMED MEASURE COST

The measure cost is assumed to be \$230.94 (EC Motor equipment) plus \$73.65 (EC Motor labor) = \$304.59 per motor for a walk in cooler and walk in freezer. $1154

LOADSHAPE

Loadshape C53 - Flat

COINCIDENCE FACTOR

The peak kW coincidence factor is 100%.

Algorithm

CALCULATION OF SAVINGS

ELECTRIC ENERGY SAVINGS

 Δ kWh = Savings per motor * motors

Where:

¹¹⁵³ DEER, Work Paper PGE3PREF126 ECM for Walk-In Evaporator with Fan Controller Revision # 2

¹¹⁵⁴ DEER, Work Paper PGE3PREF126 ECM for Walk-In Evaporator with Fan Controller Revision # 2

Savings per motor

= based on the motor rating of the ECM motor:

Evaporator Fan Motor Rating (of ECM)	Annual kWh Savings/motor
16W	652
1/15 - 1/20HP	1,586
1/5HP	2,320
1/3HP	3,380
1/2HP	4,481
3/4HP	5,293

= If unknown, assume 1/15 HP, therefore 1,586 kWh saved / motor 1155

motors = number of fan motors replaced

SUMMER COINCIDENT PEAK DEMAND SAVINGS

 $\Delta kW = \Delta kWh/Hours * CF * motors$

Where:

ΔkWh = Gross customer annual kWh savings for the measure, as listed above

= If unknown, assume 1,586 kWh¹¹⁵⁶

Hours = Full Load hours per year

= 8760

CF = Summer Peak Coincident Factor

= 1.0

Other variables as defined above.

The following table provides the resulting kW savings (per motor), if unknown assume 0.181 kW saved / motor: 1157

Evaporator Fan Motor Rating (of ECM)	Peak kW Savings/motor
16W	0.074
1/15 - 1/20HP	0.181
1/5HP	0.265
1/3HP	0.386
1/2HP	0.512
3/4HP	0.604

NATURAL GAS ENERGY SAVINGS

N/A

WATER IMPACT DESCRIPTIONS AND CALCULATION

N/A

 $^{^{1155}}$ Default motor size for EC Evaporator was found to be \leq 1/15 HP per the ComEd Standard Program data. See ECM Motor Size Supplement.xlsx.

¹¹⁵⁶ Ibid.

¹¹⁵⁷ Ibid.

DEEMED O&M COST ADJUSTMENT CALCULATION

N/A

MEASURE CODE: CI-RFG-ECMF-V04-220101

4.6.5 ENERGY STAR Refrigerated Beverage Vending Machine

DESCRIPTION

ENERGY STAR qualified new and rebuilt vending machines incorporate more efficient compressors, fan motors, and lighting systems as well as low power mode option that allows the machine to be placed in low-energy lighting and/or low-energy refrigeration states during times of inactivity.

This measure was developed to be applicable to the following program types: TOS, NC.

If applied to other program types, the measure savings should be verified.

DEFINITION OF EFFICIENT EQUIPMENT

The refrigerated vending machine can be new or rebuilt but must meet the ENERGY STAR specifications, as outlined below. 1158

A. Refrigerated Beverage Vending Machine: A commercial refrigerator that cools bottled and/or canned beverages and dispenses the bottled and/or canned beverages on payment. Bottled or canned beverages means a beverage in a sealed container.

- a. Class A Machine: A refrigerated bottled and/or canned beverage vending machine that is not a combination vending machine and in which 25 percent or more of the surface area on the front side of the beverage vending machine is transparent.
- b. Class B Machine: Any refrigerated bottled and/or canned beverage vending machine not considered to be Class A, and is not a combination vending machine
- B. Combination Vending Machine: A bottled and/or canned beverage vending machine containing two or more compartments separated by a solid partition, that may or may not share a product delivery chute, in which at least one compartment is designed to be refrigerated, as demonstrated by the presence of temperature controls, and at least one compartment is not.
 - a. Combination A Machine: A combination vending machine where 25 percent or more of the surface area on the front side of the beverage vending machine is transparent.
 - b. Combination B Machine: A combination vending machine that is not considered to be Combination A.

DEFINITION OF BASELINE EQUIPMENT

The baseline vending machine is a standard unit.

DEEMED LIFETIME OF EFFICIENT EQUIPMENT

The deemed lifetime of this measure is 14 years. 1159

DEEMED MEASURE COST

The incremental cost of this measure is \$500.1160.

LOADSHAPE

Loadshape C22 - Commercial Refrigeration

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¹¹⁵⁸ ENERGY STAR Program Requirements Specification for Refrigerated Beverage Vending Machines, Version 4.0

¹¹⁵⁹ ENERGY STAR

¹¹⁶⁰ ENERGY STAR

COINCIDENCE FACTOR

It is assumed that controls are only effective during off-peak hours and so have no peak-kW savings.

Algorithm

CALCULATION OF SAVINGS

ELECTRIC ENERGY SAVINGS

Using the ENERGY STAR MDEC Equations, as specified in the above paragraph and the Baseline Equipment DOE Standards, ¹¹⁶¹ the theoretical energy savings are calculated as:

$$\Delta$$
kWh = (MDEC_{Baseline} – MDEC _{Efficient}) * Days

Where:

MDEC_{Baseline} = Maximum Daily Energy Consumption calculated using the equation from the table

below, specific for the baseline equipment class and the volume range

MDEC_{Efficient} = Maximum Daily Energy Consumption calculated using the equation from the table

below, specific for the ENERGY STAR Specification 4.0 equipment class and the volume

range

Days = Days per year

= Actual. If unknown, assume 365.

Maximum Daily Energy Consumption (MDEC) equations for Baseline Equipment and ENERGY STAR equipment compliant with ENERGY STAR Specification V4.0 are outline in the table below:

Product Class	Refrigerated Volume Range (ft³)	MDEC Equation (kWh/day) Federal Standard: Baseline Equipment	MDEC Equation (kWh/day) ENERGY STAR Specification V 4.0
Class A	11.5 - 38.5	0.052 * V + 2.43	0.04836 * V + 2.2599
Class B	21.8 - 30.5	0.052 * V + 2.20	0.04576 * V + 1.936
Combination A	9.7 - 16	0.086 * V + 2.66	0.07998 * V + 2.4738
Combination B	N/A	0.111 * V + 2.04	0.09768 * V + 1.7952

Where:

V = the refrigerated volume (ft³) of the refrigerated bottled or canned beverage vending machine, as specified in Appendix C. ¹¹⁶²

SUMMER COINCIDENT PEAK DEMAND SAVINGS

N/A

NATURAL GAS ENERGY SAVINGS

N/A

¹¹⁶¹ CFR Title 10: Energy. PART 431—ENERGY EFFICIENCY PROGRAM FOR CERTAIN COMMERCIAL AND INDUSTRIAL EQUIPMENT ¹¹⁶² Appendix C of the American National Standards Institute (ANSI)/ American Society of Heating, Refrigerating and Air-Conditioning Engineers (ASHRAE) Standard 32.1 - 2010, "Methods of Testing for Rating Vending Machines for Bottled, Canned or Other Sealed Beverages." For combination vending machines, the refrigerated volume does not include any non-refrigerated compartments.

WATER IMPACT DESCRIPTIONS AND CALCULATION

N/A

DEEMED O&M COST ADJUSTMENT CALCULATION

N/A

MEASURE CODE: CI-RFG-ESVE- V04-210101

4.6.6 Evaporator Fan Control for Electrically Commutated Motors

DESCRIPTION

This measure is for the installation of controls for Electronically Commutated Motors in existing medium temperature walk-in coolers. The controller reduces airflow of the evaporator fans when there is no refrigerant flow.

This measure achieves savings by controlling the motor(s) to run at lower speeds (or shut off entirely) when there is no refrigerant flow, the result of which produces less waste heat that the cooling system must reject.

If eligible, this measure may be claimed in combination with 4.6.4 Electronically Commutated Motors (ECM) for Walk-in and Reach-in Coolers / Freezers.

This measure was developed to be applicable to the following program types: RF.

If applied to other program types, the measure savings should be verified.

DEFINITION OF EFFICIENT EQUIPMENT

The measure must control a minimum of 1/20 HP where fans operate continuously at full speed. The measure also must reduce fan motor power by at least 75% during the off cycle. This measure is not applicable if any of the following conditions apply:

- The compressor runs more than 4380 hours annually
- The evaporator fan does not run at full speed all the time
- The evaporator fan motor runs on poly-phase power
- Evaporator does not use off-cycle or time-off defrost.

DEFINITION OF BASELINE EQUIPMENT

In order for this characterization to apply, the existing condition must be a reach-in or walk-in freezer or cooler with continuously running evaporator fans driven by Electrically Commutated Motors

DEEMED LIFETIME OF EFFICIENT EQUIPMENT

The expected measure life is assumed to be 13 years. 1163

DEEMED MEASURE COST

The measure cost is assumed to be \$69.69 (controller equipment) plus \$92.06 (controller labor) = \$161.75 per motor controlled. 1164

LOADSHAPE

Loadshape C46 - Evaporator Fan Control

COINCIDENCE FACTOR

The measure has deemed kW savings therefore a coincidence factor does not apply.

 $^{^{1163}}$ As recommended in Navigant 'ComEd Effective Useful Life Research Report', May 2018.

¹¹⁶⁴ Source: DEER, Work Paper PGE3PREF126 ECM for Walk-In Evaporator with Fan Controller Revision # 2

Algorithm

CALCULATION OF SAVINGS

Savings are based on a measure created by Energy & Resource Solutions for the California Municipal Utilities Association 1165 and supported by a PGE workpaper. Note that climate differences across all California climate zones result in negligible savings differences, which indicates that the average savings for the California study should apply equally as well to Illinois. Savings found in the aforementioned source are presented in combination with savings from an ECM upgrade, however for the purposes of this measure only those associated with the controller are considered.

ELECTRIC ENERGY SAVINGS

 Δ kWh = Savings per motor * motors

Where:

Savings per motor

= based on the motor rating of the ECM motor:

Evaporator Fan Motor Rating (of ECM)	Annual kWh Savings/motor
16W	198
1/15 - 1/20HP	293
1/5HP	856
1/3HP	1,419
1/2HP	2,126
3/4HP	3,209

motors

= number of fan motors controlled

SUMMER COINCIDENT PEAK DEMAND SAVINGS

 ΔkW = Peak kW savings per motor (as listed in the table below) * motors (as defined above)

Evaporator Fan Motor Rating (of ECM)	Peak kW Savings/motor
16W	0.023
1/15 - 1/20HP	0.033
1/5HP	0.098
1/3HP	0.162
1/2HP	0.243
3/4HP	0.366

NATURAL GAS ENERGY SAVINGS

N/A

WATER IMPACT DESCRIPTIONS AND CALCULATION

N/A

¹¹⁶⁵ See reference Excel files in TRM Reference Documents folder for derivation of TRM values.

DEEMED O&M COST ADJUSTMENT CALCULATION

N/A

MEASURE CODE: CI-RFG-EVPF-V05-220101

4.6.7 Strip Curtain for Walk-in Coolers and Freezers

DESCRIPTION

This commercial measure pertains to the installation of infiltration barriers (strip curtains) on walk-in coolers or freezers. Strip curtains impede heat transfer from adjacent warm and humid spaces into walk-ins when the main door is opened, thereby reducing the cooling load. As a result, compressor run time and energy consumption are reduced. The engineering assumption is that the walk-in door is open for varying durations per day based on facility type, and the strip curtain covers the entire door frame. All algorithms and assumptions are based on prescriptive methodologies detailed by the Regional Technical Forum¹¹⁶⁶, whose source calculations are outlined in ASHRAE's Refrigeration Handbook for calculating refrigeration load from infiltration by air exchange.

This measure was developed to be applicable to the following program types: RF.

If applied to other program types, the measure savings should be verified.

DEFINITION OF EFFICIENT EQUIPMENT

The efficient equipment is a strip curtain at least 0.06 inches thick added to a walk-in cooler or freezer. The new strip curtain must cover the entire area of the doorway when the door is opened.

DEFINITION OF BASELINE EQUIPMENT

The baseline assumption is a walk-in cooler or freezer that previously had either no strip curtain installed or an old, ineffective strip curtain installed.

DEEMED LIFETIME OF EFFICIENT EQUIPMENT

The expected measure life is assumed to be 4 years. 1168

DEEMED MEASURE COST

The incremental capital cost for this measure is \$10.22/sq ft of door opening. 1169

LOADSHAPE

Loadshape C22 - Commercial Refrigeration

COINCIDENCE FACTOR

The summer peak coincidence factor for this measure is 100%. 1170

2022 IL TRM v.10.0 Vol. 2_September 24, 2021_FINAL

¹¹⁶⁶ Database for UES Measures, Regional Technical Forum, Strip Curtains, version 2.1, September 2019

¹¹⁶⁷Pennsylvania Public Utility Commission Technical Reference Manual, Volume 3: Commercial and Industrial Measures, State of Pennsylvania Act 129 Energy Efficiency and Conservation Program & Act 213 Alternative Energy Portfolio Standards, Revised February 2021 -- Chapter 3.5.8 Strip Curtains for Walk-in Freezers and Coolers.

¹¹⁶⁸DEER 2014 Effective Useful Life.

¹¹⁶⁹ The reference for incremental cost is \$10.22 per square foot of door opening (includes material and labor). 2008 Database for Energy-Efficiency Resources (DEER), Version 2008.2.05, "Cost Values and Summary Documentation", California Public Utilities Commission, December 16, 2008.

¹¹⁷⁰ The summer coincident peak demand reduction is assumed as the total annual savings divided by the total number of hours per year, effectively assuming the average demand reduction is realized during the peak period. This is a reasonable assumption for refrigeration savings.

Algorithm

CALCULATION OF SAVINGS

ELECTRIC ENERGY SAVINGS¹¹⁷¹

 $\Delta kWh = \Delta kWh/sq ft * A$

Where:

ΔkWh/sq ft = Average annual kWh savings per square foot of infiltration barrier. Deemed values can

be found in the table below

A = Doorway area in square feet.

= Actual. If the actual doorway area in square feet is unknown, then use the values found in the table below

Default Energy Savings and Door Area for Strip Curtains 1172

Туре	Pre-Existing Curtains	Energy Savings ΔkWh/sq ft	Doorway Area (sqft)	
Supermarket - Cooler	Yes	40.9	21	
Supermarket - Cooler	No	119.9	21	
Supermarket - Freezer	Yes	168.5	21	
Supermarket - Freezer	No	494.3	21	
Convenience Store - Cooler	Yes	6.3	24	
Convenience Store - Cooler	No	23.6	21	
Convenience Store - Freezer	Yes	10.0	21	
Convenience Store - Freezer	No	33.2	21	
Restaurant - Cooler	Yes	6.2	24	
Restaurant - Cooler	No	22.5	21	
Restaurant - Freezer	Yes	32.4	24	
Restaurant - Freezer	No	114	21	
Refrigerated Warehouse	Yes	53.4	120	
Refrigerated Warehouse	No	153.4	120	

SUMMER COINCIDENT PEAK DEMAND SAVINGS

 $\Delta kW = \Delta kWh / 8766 * CF$

Where:

¹¹⁷¹ The source algorithm from which the savings per square foot values are determined is based on Tamm's equation (an application of Bernoulli's equation) [Kalterveluste durch kuhlraumoffnungen. Tamm W,.Kaltetechnik-Klimatisierung 1966;18;142-144;] and the ASHRAE handbook [American Society of Heating, Refrigeration, and Air-Conditioning Engineers (ASHRAE). 2010. ASHRAE Handbook, Refrigeration: 13.4, 13.6].

¹¹⁷² Database for UES Measures, Regional Technical Forum, Strip Curtains, version 2.1, September 2019. Custom edits were made to the workbook in order for savings approach to align with this measure workpaper. The In-Service-Rate (described as the Removal Rate by the RTF workbook) was changed from 25% to 0%. Additionally, a 58% efficacy value was inputted for sites that had existing, but inefficient strip curtains prior to retrofit. This value is sourced from tracer gas measurements on over 100 walk-in refrigeration units during the California Public Utility Commission's (CPUC) evaluation of the 2006-2008 CA investor owned utility energy efficiency programs. The baseline curtain efficacy rates are taken from short-term monitoring of over 100 walk-in units. "Commercial Facilities Contract Group 2006-2008 Direct Impact Evaluation", CPUC, February 2010.

8766 = hours per year

CF = Summer Peak Coincidence Factor for the measure

= 1.0

NATURAL GAS ENERGY SAVINGS

N/A

WATER IMPACT DESCRIPTIONS AND CALCULATION

N/A

DEEMED O&M COST ADJUSTMENT CALCULATION

N/A

MEASURE CODE: CI-RFG-CRTN-V05-220101

4.6.8 Refrigeration Economizers

DESCRIPTION

This measure applies to commercial walk in refrigeration systems and includes two components, outside air economizers and evaporator fan controllers. Economizers save energy by bringing in outside air when weather conditions allow, rather than operating the compressor. Walk-in refrigeration systems evaporator fans run almost all the time; 24 hrs/day, 365 days/yr. This is because they must run constantly to provide cooling when the compressor is running, and to provide air circulation when the compressor is not running. However, evaporator fans are a very inefficient method of providing air circulation. Installing an evaporator fan control system will turn off evaporator fans while the compressor is not running, and instead turn on an energy-efficient 35 watt fan to provide air circulation, resulting in significant energy savings. This measure allows for economizer systems with evaporator fan controls plus a circulation fan and without a circulation fan.

This measure was developed to be applicable to the following program types: RF.

If applied to other program types, the measure savings should be verified. IECC code requires economizers in certain instances and therefore projects relying on code baseline definitions must verify eligibility.

DEFINITION OF EFFICIENT EQUIPMENT

To qualify for this measure an economizer is installed on a walk in refrigeration system.

DEFINITION OF BASELINE EQUIPMENT

The baseline condition is a walk-in refrigeration system without an economizer

DEEMED LIFETIME OF EFFICIENT EQUIPMENT

The estimated life of this measure is 15 years. 1173

DEEMED MEASURE COST

Installation costs can vary considerably depending on system size (larger systems may require multiple economizer units), physical site layouts (locating economizer intakes and ductwork), and controls elected. Therefore, actual site-specific costs should be used.

LOADSHAPE

Loadshape C22 - Commercial Refrigeration

COINCIDENCE FACTOR

The summer peak coincidence factor for this measure is assumed to be 0%. 1174

Algorithm

CALCULATION OF ENERGY SAVINGS

ELECTRIC ENERGY SAVINGS

Electric energy savings is calculated based on whether evaporator fans run all.

With Fan Control Installed

¹¹⁷³ Estimated life from Efficiency Vermont TRM.

¹¹⁷⁴ Based on the assumption that humidity levels will most likely be relatively high during the peak period, reducing the likelihood of demand savings.

ΔkWh = [HP * kWhCond] + [((kWEvap * nFans) – kWCirc) * Hours * DCComp * BF] – [kWEcon * DCEcon * Hours]

Without Fan Control Installed

 Δ kWh = [HP * kWhCond] – [kWEcon * DCEcon * Hours]

Where:

HP = Horsepower of Compressor

= actual installed

kWhCond = Condensing unit savings, per hp. (value from savings table) 1175

	Hermetic / Semi-Hermetic	Scroll	Discus
kWh/HP	1,256	1,108	1,051

Hours = Number of annual hours that economizer operates 1176

Region (city)	Hours
1 (Rockford)	2,376
2 (Chicago/O'Hare)	1,968
3 (Springfield)	1,728
4 (Belleview)	1,488
5 (Marion)	1,224

DCComp = Duty cycle of the compressor

= 50% 1177

kWEvap = Connected load kW of each evaporator fan

= If known, actual installed. Otherwise assume 0.123 kW 1178

kWCirc = Connected load kW of the circulating fan

= If known, actual installed. Otherwise assume 0.035 kW¹¹⁷⁹

nFans = Number of evaporator fans

= actual number of evaporator fans

DCEcon = Duty cycle of the economizer fan on days that are cool enough for the economizer to

be working

2022 IL TRM v.10.0 Vol. 2 September 24, 2021 FINAL

 $^{^{1175}}$ Savings table uses Economizer Calc.xls. Assume 5HP compressor size used to develop kWh/Hp value. No floating head pressure controls and compressor is located outdoors.

¹¹⁷⁶ In the source TRM (VT) this value was 2,996 hrs based on 38° F cooler setpoint, Burlington VT weather data, and 5 degree economizer deadband. The IL numbers were calculated by using weather bin data for each location (number of hours < 38F at each location is the Hours value).

¹¹⁷⁷ A 50% duty cycle is assumed based on examination of duty cycle assumptions from Richard Travers (35%-65%), Cooltrol (35%-65%), Natural Cool (70%), Pacific Gas & Electric (58%). Also, manufacturers typically size equipment with a built-in 67% duty factor and contractors typically add another 25% safety factor, which results in a 50% overall duty factor. (as referenced by the Efficiency Vermont, Technical Reference User Manual).

 $^{^{1178}}$ Based on a weighted average of 80% shaded pole motors at 132 watts and 20% PSC motors at 88 watts.

¹¹⁷⁹ Wattage of fan used by Freeaire and Cooltrol. This fan is used to circulate air in the cooler when the evaporator fan is turned off. As such, it is not used when fan control is not present.

= If known, actual installed. Otherwise assume 63% 1180

BF = Bonus factor for reduced cooling load from running the evaporator fan less or (1.3)¹¹⁸¹

kWEcon = Connected load kW of the economizer fan

= If known, actual installed. Otherwise assume 0.227 kW. 1182

For example, adding an outdoor air economizer and fan controls in Rockford to a 5 hp walk in refrigeration unit with 3 evaporator fans would save:

ΔkWh = [HP * kWhCond] + [((kWEvap * nFans) – kWCirc) * Hours * DCComp * BF] – [kWEcon * DCEcon * Hours]

= [5 * 1256] + [((0.123 * 3) - 0.035) * 2376 * 0.5 * 1.3] - [0.227 * 0.63 * 2376]

= 6456 kWh

SUMMER COINCIDENT PEAK DEMAND SAVINGS

 $\Delta kW = \Delta kWh / Hours$

NATURAL GAS SAVINGS

N/A

WATER IMPACT DESCRIPTIONS AND CALCULATION

N/A

DEEMED O&M COST ADJUSTMENT CALCULATION

N/A

MEASURE CODE: CI-RFG-ECON-V06-200101

¹¹⁸⁰ Average of two manufacturer estimates of 50% and 75%.

¹¹⁸¹ Bonus factor (1+ 1/3.5) assumes COP of 3.5, based on the average of standard reciprocating and discus compressor efficiencies with a Saturated Suction Temperature of 20°F and a condensing temperature of 90°F.

¹¹⁸² The 227 watts for an economizer is calculated from the average of three manufacturers: Freeaire (186 Watts), Cooltrol (285 Watts), and Natural Cool (218 Watts).

4.6.9 Night Covers for Open Refrigerated Display Cases

DESCRIPTION

This measure is the installation of fitted covers on existing open-type refrigerated and freezer display cases that are deployed during the facility unoccupied hours. Night covers are designed to reduce refrigeration energy consumption by reducing the work done by the compressor. Night covers reduce the heat and moisture entry into the refrigerated space through various heat transfer mechanisms. By fully or partially covering the case opening, night covers reduce the convective heat transfer into the case through reduced air infiltration. Additionally, they provide a measure of insulation, reducing conduction into the case, and also decrease radiation into the case by blocking radiated heat from entering the refrigerated space.

DEFINITION OF EFFICIENT EQUIPMENT

Curtains or covers on top of open refrigerated or freezer display cases that are applied at least six hours (during off-hours) in a 24-hour period.

DEFINITION OF BASELINE EQUIPMENT

Refrigerated and freezer, open-type display case in vertical, semi-vertical, and horizontal displays, with no night cover.

DEEMED LIFETIME OF EFFICIENT EQUIPMENT

The measure life is 5 years, based on DEER 2014. 1183

DEEMED MEASURE COST

The incremental capital cost for this measure is \$42 per linear foot of cover installed including material and labor. 1184

LOADSHAPE

Loadshape 22: Commercial Refrigeration

COINCIDENCE FACTOR

N/A – savings occur at night only.

Algorithm

CALCULATION OF ENERGY SAVINGS

ELECTRIC ENERGY SAVINGS

 $\Delta kWh = ES * L$

Where:

ES = the energy savings ($\Delta kWh/ft$) found in table below:

¹¹⁸³ 2014 Database for Energy-Efficiency Resources (DEER), Version 2014, "Cost Values and Summary Documentation", California Public Utilities Commission, January, 2014.

¹¹⁸⁴ 2014 Database for Energy-Efficiency Resources (DEER), Version 2014, "Cost Values and Summary Documentation", California Public Utilities Commission, January, 2014.

Display Case Description	Case Temperature Range (°F)	Annual Electricity Use kWh/ft ¹¹⁸⁵	ES ΔkWh/ft reduction (= 9% reduction of electricity use ^{1186,1187})
Vertical Open, Remote Condensing, Medium Temperature	35°F to 55°F	1453	131
Vertical Open, Remote Condensing, Low Temperature	0°F to 30°F	3292	296
Vertical Open, Self-Contained Medium Temperature	35°F to 55°F	2800	252
Horizontal Open, Remote Condensing, Medium Temperature	35°F to 55°F	439	40
Horizontal Open, Remote Condensing, Low Temperature	0°F to 30°F	1007	91
Horizontal Open, Self-Contained, Medium Temperature	35°F to 55°F	1350	121
Horizontal Open, Self-Contained, Low Temperature	0°F to 30°F	2749	247

L = the length of the refrigerated case in linear feet

= Actual

SUMMER COINCIDENT PEAK DEMAND SAVINGS

Peak savings are null because savings occur at night only.

NATURAL GAS SAVINGS

N/A

WATER IMPACT DESCRIPTIONS AND CALCULATION

N/A

DEEMED O&M COST ADJUSTMENT CALCULATION

N/A

¹¹⁸⁵ Energy Conservation Standards for Commercial Refrigeration Equipment: Technical Support Document, U.S. Department of Energy, September 2013. The information required to estimate annual energy savings for refrigerated display cases is taken from the 2013-2014 U.S. Department of Energy (DOE) energy conservation standard rulemaking for Commercial Refrigerated Equipment. During the rulemaking process, DOE estimates the energy savings specific to night covers through extensive simulation and energy models that are validated by both manufacturers of night covers and refrigerated cases. The information is also referenced from a study done by Southern California Edison and testing by Technischer Uberwachungs-Verein Rheinland, which are used by DOE for the rulemaking process.

¹¹⁸⁶ Southern California Edison Refrigeration Technology and Test Center. Effects of the Low Emissivity Shields on Performance and Power Use of a Refrigerated Display Case. 1997. Southern California Edison, Rancho Cucamonga, CA.

¹¹⁸⁷ Technischer Uberwachungs-Verein Rheinland E.V. Laboratory test results for energy savings on refrigerated dairy case, conducted for Econofrost.

MEASURE CODE: CI-RFG-NCOV-V01-150601

4.6.10 High Speed Rollup Doors

DESCRIPTION

This measure entails the installation of High Speed Doors in refrigerated warehouses. High speed doors can save energy by lowering infiltration through a reduction in time that cooled spaces are exposed to ambient outdoor conditions. This in turn can lower the demand on refrigeration systems.

This measure was developed to be applicable to the following program types: RF.

If applied to other program types, the measure savings should be verified.

DEFINITION OF EFFICIENT EQUIPMENT

To qualify for this measure the installed equipment must be a High Speed Door installed on the loading dock doorway of a refrigerated space. The high speed door is assumed to act as a primary door. It should be noted that for high-traffic applications (about 45 door passages per hour, using the defaults for this measure) a custom analysis is necessary to ensure that high-speed rollup doors will provide savings, because strip curtains may outperform the high speed door, if no other open-door protection device is installed.

DEFINITION OF BASELINE EQUIPMENT

The baseline equipment is existing strip curtains on doorways to a loading dock. During times of traffic, primary doors are left open, leaving just the strip curtains as open-doorway protection.

DEEMED LIFETIME OF EFFICIENT EQUIPMENT

The expected measure life is assumed to be 16 years. 1188

DEEMED MEASURE COST

The incremental measure cost is \$150/sqft. 1189

LOADSHAPE

Loadshape C22 - Commercial Refrigeration

COINCIDENCE FACTOR

The coincidence factor is assumed to be 1.00.

Algorithm

CALCULATION OF SAVINGS

ELECTRIC ENERGY SAVINGS

Electric savings consider the change in loading on the refrigeration system as well as the consumption of the drive on the high speed door. The following algorithms are based heavily on those derived and described in chapter 24 Refrigerated-Facility Loads of the ASHRAE Refrigeration Handbook.

$$\Delta kWh = (0.00008333 * q * D_f * \eta * [D_{tB}(1 - E_B) - D_{tE}(1 - E_E)] - D_{tM}M) * t$$

Where:

0.00008333 = conversion from Btu/h to tons

¹¹⁸⁸ As recommended in Navigant 'ComEd Effective Useful Life Research Report', May 2018.

¹¹⁸⁹ Rite Hite – Industrial High Speed Doors

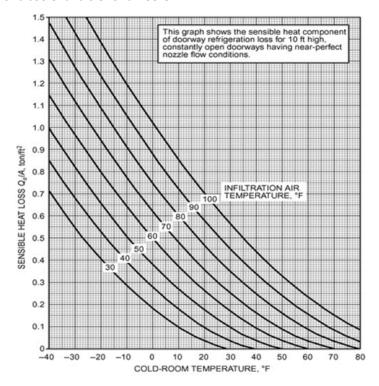
q = sensible and latent refrigeration load for fully established flow, Btu/h

$$= 3790 * W * H^{1.5} * \left(\frac{Q_s}{A}\right) * \left(\frac{1}{R_s}\right)$$

W = width of doorway, in feet. Custom input.

H = height of doorway, in feet. Custom input.

 $\frac{Q_S}{A} = \text{Sensible heat load of infiltration air per square foot of door way opening, as read from the following figure and dependent on infiltration air temperature and cooled space temperature. If unknown, infiltration temperature can be assumed to be 50° F, 1190 cooler temperature 35°F, and freezer temperature -10°F, 1191 resulting in values of 0.06 for a cooler and 0.5 for a freezer.$



R_s = Sensible heat ratio of the infiltration air heat gain, as read or interpolated from the chart below or from a psychometric chart, dependent on temperature and relative humidity of infiltration air and cooled space temperature. If unknown, use the same assumptions as previously, with a warm space relative humidity value of 70%, ¹¹⁹² resulting in values of 0.685 (interpolated) for coolers and 0.73 (interpolated) for freezers.

¹¹⁹⁰ Taken to represent the overall annual average temperature in Illinois. TMY3 data for the five weather regions defined by the TRM indicate averages that fall within the range of 47.6 (Rockford) to 55.9 (Marion).

¹¹⁹¹ Refrigerated Warehouse, 2013 California Building Energy Standards, CODES AND STANDARDS ENHANCEMENT INITIATIVE (CASE), March 2011,

¹¹⁹² Taken to represent the overall annual average in Illinois. TMY3 data for the five weather regions defined by the TRM indicate averages that fall within the range of 69.1 (Springfield) to 72.1 (Rockford).

	arm Space Cold Space at 90% rh										
Temp.	rh,	Dry-Bulb Temperature, °F									
۰F	%	-40	-30	-20	-10	0	10	20	30	40	50
	100	0.60	0.58	0.56	0.53	0.50	0.47	0.44	0.41	0.37	0.34
70	80	0.66	0.64	0.61	0.59	0.56	0.53	0.50	0.48	0.46	0.44
70	60	0.72	0.70	0.68	0.66	0.63	0.61	0.59	0.58	0.59	0.64
	40	0.79	0.78	0.76	0.75	0.73	0.72	0.71	0.73	0.80	_
	100	0.66	0.64	0.62	0.59	0.56	0.52	0.49	0.45	0.41	0.35
<i>c</i> o	80	0.71	0.69	0.67	0.64	0.62	0.59	0.56	0.53	0.52	0.53
60	60	0.77	0.75	0.73	0.71	0.69	0.67	0.65	0.65	0.70	_
	40	0.83	0.82	0.81	0.79	0.78	0.77	0.78	0.83	_	_
	100	0.72	0.70	0.67	0.64	0.61	0.57	0.53	0.49	0.43	_
	80	0.76	0.74	0.72	0.70	0.67	0.64	0.61	0.59	0.62	_
50	60	0.81	0.80	0.78	0.76	0.74	0.72	0.71	0.75	_	_
	40	0.87	0.86	0.84	0.83	0.82	0.82	0.85	_	_	_
	100	0.77	0.75	0.72	0.69	0.66	0.62	0.57	0.51	_	_
	80	0.81	0.79	0.77	0.74	0.72	0.69	0.66	0.67	_	_
40	60	0.85	0.84	0.82	0.80	0.78	0.77	0.79	0.99	_	_
	40	0.90	0.89	0.88	0.87	0.86	0.88	0.97	_	_	_
	100	0.82	0.80	0.77	0.74	0.70	0.66	0.59	_	_	_
	80	0.85	0.83	0.81	0.79	0.76	0.73	0.73	_	_	_
30	60	0.88	0.87	0.86	0.84	0.83	0.83	0.94	_	_	_
	40	0.92	0.91	0.90	0.90	0.91	0.96	_	_	_	_
	100	0.86	0.84	0.82	0.79	0.75	0.69	_	_	_	_
	80	0.89	0.87	0.85	0.83	0.81	0.80	_	_	_	_
20	60	0.91	0.90	0.89	0.88	0.88	0.95	_	_	_	_
	40	0.94	0.94	0.93	0.94	0.97	_	_	_	_	_
	100	0.90	0.88	0.86	0.83	0.78	_	_	_	_	_
	80	0.92	0.90	0.89	0.87	0.86	_	_	_	_	_
10	60	0.94	0.93	0.92	0.92	0.96	_	_	_	_	_
	40	0.96	0.96	0.96	0.98	_	_	_	_	_	_
	100	0.92	0.91	0.89	0.85	_	_	_	_	_	_
	80	0.94	0.93	0.92	0.91	_	_	_	_	_	_
0	60	0.96	0.95	0.95	0.97	_	_	_	_	_	_
	40	0.97	0.97	0.98	_	_	_	_	_	_	_

- D_f = doorway flow factor. Equal to 0.8 for a doorway between a freezer and a dock and 1.1 for a doorway between a cooler and a dock.¹¹⁹³
- η = Efficiency of refrigeration system (kW/ton). Custom input, if unknown assume 1.6 kW/ton for coolers and 2.4 kW/ton for freezers. 1194
- D_{tB} = decimal portion of time doorway is open in the baseline condition. If during facility operating hours, the primary doors are left open, leaving only open-doorway protective devices (e.g., strip curtains) as a barrier, this is considered 1.0. If primary doors are actively operated and do not remain open for the entire time the facility is in operation, refer to the following calculation.

$$D_{tB} = \frac{(P \theta_{pB} + 60 \theta_{oB})}{3600 \theta_d}$$

P = Number of passages through doorway per hour.

 Θ_{DB} = Door open to close time in seconds.

 Θ_{oB} = Time door remains open in minutes.

 Θ_d = Period of time considered in hours, 1 hr.

D_{tE} = decimal portion of time doorway is open in the efficient condition.

$$D_{tE} = \frac{(P \, \theta_{pE} \, + \, 60 \, \theta_{oE})}{3600 \, \theta_d}$$

¹¹⁹³ ASHRAE, "Refrigerated – Facility Loads", in Refrigeration Handbook 2014: ASHRAE, 2014, 24.7.

¹¹⁹⁴ Professional judgement, in alignment with typical freezer and cooler performance found in the Michigan Energy Measures Database (MEMD).

P = Number of passages through doorway per hour. Custom input; assume 5.9 if unknown. 1195

 Θ_{pE} = Door open to close time in seconds. Custom input; assume 7.5 seconds if unknown. ¹¹⁹⁶

 Θ_{oE} = Time door remains open in minutes. Custom input; assume 3 minutes if unknown. 1197

 Θ_d = Period of time considered in hours, 1 hr.

D_{tM} = decimal portion of time high speed door motor is operational.

$$D_{tM} = \frac{P \,\theta_{pE}}{3600 \,\theta_d}$$

Variables defined above.

E_B = effectiveness of baseline open-doorway protective device (strip curtains). Equal to 0.85. 1198

E_E = effectiveness of efficient open-doorway protective device. Equal to 0, unless an additional protective device exists to limit infiltration during times when the high-speed door is open.

M = operating input power of the high speed door motor, in kW.

= Custom input; assume 1.49kW if unknown. 1199

t = hours per year when primary doors to the cooled space are open.

= Custom input; assume 2,959 hrs/yr if unknown. 1200

SUMMER COINCIDENT PEAK DEMAND SAVINGS

$$\Delta kW = (\Delta kWh/t) * CF$$

Where

CF = Summer peak coincidence factor for this measure

= 1.0

All other variables as defined above.

NATURAL GAS ENERGY SAVINGS

N/A

WATER IMPACT DESCRIPTIONS AND CALCULATION

N/A

¹¹⁹⁵ ASHRAE, "Refrigerated – Facility Loads", in Refrigeration Handbook 2014: ASHRAE, 2014, 24.11

¹¹⁹⁶ ASHRAE, "Refrigerated –Facility Loads", in Refrigeration Handbook 2014: ASHRAE, 2014, 24.6

¹¹⁹⁷ Professional judgement.

¹¹⁹⁸ ASHRAE, "Refrigerated – Facility Loads", in Refrigeration Handbook 2014: ASHRAE, 2014, 24.7

¹¹⁹⁹ Rite Hite – Industrial High Speed Doors, product line commonly uses 2HP drives.

¹²⁰⁰ Based on a ComEd survey that obtained the number of hours per week certain building types operate. Warehouses had an average response of 55.6 and industrials had 58.2. Calculated by taking the simple average of the two and multiplying by 52 weeks/yr.

DEEMED O&M COST ADJUSTMENT CALCULATION

Manufacturers suggest annual inspection and maintenance (such as patching tears) of high speed doors. At a minimum, greasing of fittings and oil top-off should be carried out annually. This is estimated at a cost of \$150 per year. 1201

MEASURE CODE: CI-RFG-HSRD-V03-220101

 $^{^{1201}}$ Assumes approximately 1 hour of maintenance, based on manufacturer product spec sheets.

4.6.11 Q-Sync Motors for Walk-in and Reach-in Coolers/Freezers

DESCRIPTION

This measure is applicable to replacement of an existing, uncontrolled, and continuously operating standard-efficiency shaded-pole, permanent split capacitor (PSC), and electronically commutated (EC) evaporator fan motors in reach-in refrigerated display cases as well as walk-in coolers and freezers.

This measure achieves energy savings by installing a more efficient Q-Sync motor in these scenarios (accompanied with replacement fan assembly as necessary). In addition to motor energy savings, the measure also results in less waste heat for the refrigeration equipment to reject and improves the power factor of the equipment.

This measure is limited to a typical reach-in refrigerated display case with the evaporator fan power of 9-12 Watts and walk-in coolers and freezers with the evaporator fan power of 38-50 Watts. In addition to the motor, replacement of the evaporator fan is necessary to ensure matching airflow is provided (because the fan's speed has been modified). Care must be taken by the installer to ensure airflows remain within the specified range, otherwise fan performance could suffer, causing reliability issues. Q-Sync motors are commonly purchased as a kit, which includes replacement fan blades and shrouds when replacement is necessary.

This measure was developed to be applicable to the following program types: RF, NC. 1202

If applied to other program types, the measure savings should be verified.

DEFINITION OF EFFICIENT EQUIPMENT

The replacement unit must be a 9-12 Watt Q-Sync motor with a minimum of 73% motor efficiency or a 38-50 Watt Q-Sync motor with a minimum of 81% motor efficiency (as listed by manufacturer).

DEFINITION OF BASELINE EQUIPMENT

Depending on existing conditions, one of three baselines is chosen:

Baseline 1 is the existing shaded-pole motor(s) with no fan control operating 8760 hours continuously in a refrigerated reach-in display case, walk-in cooler, or walk-in freezer.

Baseline 2 is an EC motor with no fan control operating 8760 hours continuously in a refrigerated reach-in display case.

Baseline 3 is the existing PSC motor(s) with no fan control operating 8760 hours continuously in a walk-in cooler or freezer.

Baseline 4 is a blended baseline, consisting of a mix of shaded-pole motors and EC motors that are assumed to be present in retrofit project where accurate counts are unknown or difficult to determine. It is assumed that existing motors have no fan control and operate 8760 hours continuously in refrigerated reach-in display cases.

DEEMED LIFETIME OF EFFICIENT EQUIPMENT

The deemed measure life is ten years. 1203

DEEMED MEASURE COST

Actual measure costs should be used if available. If costs are not available, the following deemed measure cost can be used. 1204

2022 IL TRM v.10.0 Vol. 2_September 24, 2021_FINAL

¹²⁰² Customers should be encouraged to check with the manufacturer to determine any impact on warranty of new equipment due to installing Q-sync fan/motor assemblies.

¹²⁰³ Based on communication with QM Power representative, April 16, 2018. See reference document "4.16.2018 Email.msg".

¹²⁰⁴ Based on communication with QM Power representative, April 24, 2018. See reference document "4.24.2018 Email.msg".

Measure	Material Unit (Each)	Material Cost / Unit	Labor Unit (Hours)	Labor Rate / Unit	Total Cost / Unit
9-12-watt Q-Sync motor (including replacement fan kit)	1	\$52	0.25	\$120	\$82
38-50-watt Q-Sync motor (including replacement fan kit)	1	\$50	0.50	\$120	\$110

Note: the material unit cost is based on a large-scale retrofit project.

LOADSHAPE

Loadshape C53 - Flat

COINCIDENCE FACTOR

The peak kW coincidence factor is 100%

Algorithm

CALCULATION OF ENERGY SAVINGS

To determine the savings associated with the Q-Sync motor measure we utilized the field study results provided by Oak Ridge National Laboratory (ORNL)¹²⁰⁵ and Alternative Energy Systems Consulting (AESC)¹²⁰⁶ for refrigerated display cases, and the field study results provided by Slipstream¹²⁰⁷ and ORNL¹²⁰⁸ for walk-in coolers and freezers.

For refrigerated display cases, in 2015, ORNL conducted a side-by-side comparison of Q-Sync motors with EC motors in a 16 ft medium-temperature vertical multi-deck refrigerated display case at an Hy-Vee Supermarket in the Kansas City metropolitan area. A retrofit was done on the display case that contained four 12 W EC evaporator fan motors, two in each 8 ft section. Two existing EC motors in one of the 8 ft sections were replaced with two 12 W Q-Sync motors. The initial results show that Q-Sync motors consumed approximately 16.4 watts per motor, and EC motors consumed approximately 22.6 watts per motor. 1209

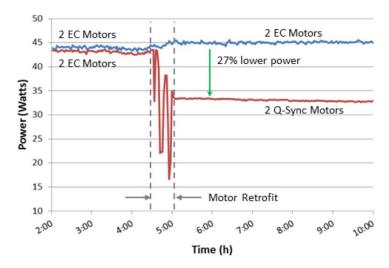
¹²⁰⁵ Brian A. Fricke and Bryan R. Becker, "Q-Sync Motors in Commercial Refrigeration: Preliminary Test Results and Projected Benefits," Oak Ridge National Laboratory, September 2015.

¹²⁰⁶ M. Valmiki and Antonio Corradini, "Energy Savings of Permanent Magnet Synchronous Fan Motor Assembly Refrigerated Case Evaporators," Alternative Energy Systems Consulting, August 2016.

¹²⁰⁷ Xiaohui Zhou, et al, "Q-Sync Motor Performance in Walk-in Coolers and Freezers: Field Test for ComEd Emerging Technologies," Slipstream, March 2019.

¹²⁰⁸ Brian A. Fricke and Bryan R. Becker, "Permanent Magnet Synchronous Motors for Commercial Refrigeration: Final Report," Oak Ridge National Laboratory, July 2018.

¹²⁰⁹ Brian A. Fricke and Bryan R. Becker, "Q-Sync Motors in Commercial Refrigeration: Preliminary Test Results and Projected Benefits," Oak Ridge National Laboratory, September 2015.



In comparison, the 2011 study by Navigant and PNNL determined that a 12 w shade-pole motor 's actual power is 60.0 watts for use in commercial refrigration equipment at design condition, 1210 even though some manufacturers also pointed out that "there could be significant variations in efficiency between motors of the same type but different models." In the AESC study, the field test showed that the average input power for each of the 13 shaded pole motors retrofitted is 41.6 watts. As a compromise between the two studies, we use 50.0 watts as a representative number for shaded pole motors in our calculation. The average evaporator fan motor powers in refrigerated cases are summarized in the following table.

	Shaded-pole motor	PSC motor	Q-Sync motor
Average evaporator fan motor power in refrigerated display cases (watt)	50.0	22.6	16.4

For walk-in coolers and freezers, in 2019, Slipstream conducted a field study in three small businesses in Illinois retrofitting a total of 18 evaporator fan motors in 7 walk-in coolers or freezers. The average input power for each of the existing 16 shaded-pole motors was 131.6 watts, and 58.4 watts for each of the existing two PSC motors. The average input power for each of the 18 Q-Sync motors post-retrofit was 40.1 watts. In the ORNL 2018 field study on walk-in cooler/freezers in two supermarkets, the average input power for each of the existing 20 shaded-pole fan motors was 111.5 watts, and 61.4 watts for each of the existing 73 PSC motors. The average input power for each of the 93 Q-Sync motors post-retrofit was 36.6 watts. Combining both studies' results, the average powers for evaporator fan motors pre- and post-retrofit are listed in the following table:

	Shaded-pole motor	PSC motor	Q-Sync motor
Average evaporator fan motor power in walk-in coolers/freezers (watt)	120.4	61.3	37.2

For refrigerated display cases:

2022 IL TRM v.10.0 Vol. 2_September 24, 2021_FINAL

¹²¹⁰ NCI (Navigant Consulting Inc.) and PNNL (Pacific Northwest National Laboratory), "Preliminary Technical Support Document (TSD): Energy Conservation Program for Certain Commercial and Industrial Equipment: Commercial Refrigeration Equipment," Appliances and Commercial Equipment Standards, Building Technologies Program, Office of Energy Efficiency and Renewable Energy, US Department of Energy, Washington, D.C., 2011.

The electrical energy savings for replacing a shaded-pole motor with a Q-Sync motor in a retrofit project is calculated by the difference of the two motors demonstrated power draw multiplied by the annual operating hours. For medtemperature cases, T is 8,760 hours. For low-temp freezer cases, T is 8,578 hours considering daily 30-minute defrost cycles during which fans are not powered. 1211

Motor energy savings (Baseline 1, med-temp, per motor) = $(50 \text{ w} - 16.4 \text{ w}) \times 8760 \text{ hours} / 1000 = 294.336 \text{ kWh}$

Motor energy savings (Baseline 1, low-temp, per motor) = $(50 \text{ w} - 16.4 \text{ w}) \times 8578 \text{ hours} / 1000 = 288.221 \text{ kWh}$

The electrical energy savings for replacing an EC motor with a Q-Sync motor in a retrofit project is calculated by the difference of the two motors demonstrated power draw multiplied by the annual operating hours (8760 hours):

Motor energy savings (Baseline 2, med-temp, per motor) = $(22.6 \text{ w} - 16.4 \text{ w}) \times 8760 \text{ hours} / 1000 = 54.312 \text{ kWh}$

Motor energy savings (Baseline 2, low-temp, per motor) = (22.6 w - 16.4 w) x 8578 hours / 1000 = 53.184 kWh

The reduced motor power will also reduce refrigeration load. Assuming the power to drive the evaporator fan is converted to heat inside the display cases at 100% rate, the reduction in refrigeration system compressor power can be calculated using the following equation:

$$\Delta kWh_{refrigeration} = \frac{\Delta kWh_{motor}}{COP},$$

where COP is the Coefficient of Performance of refrigeration systems in the supermarket display cases. For medtemperature cases, the average COP is 2.5¹²¹². For low-temp freezer cases, the average COP is 1.3.¹²¹³

The refrigeration energy savings can be calculated based on above numbers:

Refrigeration energy savings (Baseline 1, med-temp, per motor) = 117.734 kWh

Refrigeration energy savings (Baseline 1, low-temp, per motor) = 221.708 kWh

Refrigeration energy savings (Baseline 2, med-temp, per motor) = 21.724 kWh

Refrigeration energy savings (Baseline 2, low-temp, per motor) = 40.910 kWh

The overall energy savings are the sums of the motor energy savings and the refrigeration energy savings:

Overall energy savings (Baseline 1, med-temp, per motor) = 412.070 kWh

Overall energy savings (Baseline 1, low-temp, per motor) = 509.929 kWh

Overall energy savings (Baseline 2, med-temp, per motor) = 76.036 kWh

Overall energy savings (Baseline 2, low-temp, per motor) = 94.094 kWh

For walk-in coolers and freezers:

The electrical energy savings for replacing a shaded-pole motor with a Q-Sync motor in a retrofit project is calculated by the difference of the two motors demonstrated power draw multiplied by the annual operating hours. For coolers, T is 8,760 hours. For freezers, T is 8,578 hours considering daily 30-minute defrost cycles during which fans are not powered.

Motor energy savings (Baseline 1, med-temp, per motor) = $(120.4 \text{ w} - 37.2 \text{ w}) \times 8760 \text{ hours} / 1000 = 728.832 \text{ kWh}$

Motor energy savings (Baseline 1, low-temp, per motor) = (120.4 w - 37.2 w) x 8578 hours /1000 = 713.690 kWh

¹²¹¹ M M. Valmiki and Antonio Corradini, "Energy Savings of Permanent Magnet Synchronous Fan Motor Assembly Refrigerated Case Evaporators," Alternative Energy Systems Consulting, August 2016.

¹²¹² Michael Deru, et al, "U.S. Department of Energy Commercial Reference Building Models of National Building Stock," NREL Report TP-5500-46861, February 2011.

¹²¹³ Michael Deru, et al, "U.S. Department of Energy Commercial Reference Building Models of National Building Stock," NREL Report TP-5500-46861, February 2011.

The electrical energy savings for replacing a PSC motor with a Q-Sync motor in a retrofit project is calculated by the difference of the two motors demonstrated power draw multiplied by the annual operating hours (8760 hours):

Motor energy savings (Baseline 3, med-temp, per motor) = (61.3 w - 37.2 w) x 8760 hours / 1000 = 211.116 kWh

Motor energy savings (Baseline 3, low-temp, per motor) = $(61.3 \text{ w} - 37.2 \text{ w}) \times 8578 \text{ hours} / 1000 = 206.730 \text{ kWh}$

The reduced motor power will also reduce refrigeration load. Assuming the power to drive the evaporator fan is converted to heat inside the display cases at 100% rate, the reduction in refrigeration system compressor power can be calculated using the following equation:

$$\Delta kWh_{refrigeration} = \frac{\Delta kWh_{motor}}{COP}$$

where COP is the Coefficient of Performance of refrigeration systems in the supermarket display cases. For med-temperature cases, the average COP is 2.5. For low-temp freezer cases, the average COP is 1.3.

The refrigeration energy savings can be calculated based on above numbers:

Refrigeration energy savings (Baseline 1, med-temp, per motor) = 291.532 kWh

Refrigeration energy savings (Baseline 1, low-temp, per motor) = 548.992 kWh

Refrigeration energy savings (Baseline 3, med-temp, per motor) = 84.446 kWh

Refrigeration energy savings (Baseline 3, low-temp, per motor) = 159.023 kWh

The overall energy savings are the sums of the motor energy savings and the refrigeration energy savings:

Overall energy savings (Baseline 1, med-temp, per motor) = 1020.364 kWh

Overall energy savings (Baseline 1, low-temp, per motor) = 1262.682 kWh

Overall energy savings (Baseline 3, med-temp, per motor) = 295.562 kWh

Overall energy savings (Baseline 3, low-temp, per motor) = 365.753 kWh

ELECTRIC ENERGY SAVINGS

If the numbers of existing shaded-pole motors, EC motors to be retrofitted are known (Baseline 1,2, & 3):

ΔkWh = Overall annual savings per motor * Motors

Where overall energy savings per motor can is as speficied in the following table:

Evaporator Fan Motor Rating (of Q-Sync motor)	Baseline	Annual kWh Savings/motor
9-12W	shaded-pole motor, med- temp	412.1
9-12W	shaded-pole motor, low-temp	509.9
9-12W	EC motor, med-temp	76.0
9-12W	EC motor, low-temp	94.1
38-50W	shaded-pole motor, med-	1020.364
	temp	
38-50W	shaded-pole motor, low-temp	1262.682
38-50W	PSC motor, med-temp	295.562
38-50W	PSC motor, low-temp	365.753

Motors = number of fan motors replaced

For refrigerated display cases, if the numbers of existing shaded-pole motors and EC motors are unknown in a retrofit project (Baseline 3):

 $\Delta kWh = [W_{med-temp} (W_{SPM} \times S_{SPM-med} + W_{ECM} \times S_{ECM-med}) + W_{low-temp} (W_{SPM} \times S_{SPM-low} + W_{ECM} \times S_{ECM-low})] * Motors$

Motors = number of fan motors replaced

S = annual energy savings per motor, by type. Savings for each different type (S_{SPM-med}, S_{SPM-med}, S_{SPM-med},

low, S_{ECM-med}, S_{ECM-low}) can be looked up from the table above.

W = weighting factors. The weights for the medium-temperature and low-temperature applications ($W_{med-temp}$) and $W_{low-temp}$) should be calculated based on the actural numbers of motors in a retrofit project, and the sum of the two weights should equal to 1. If these weights cannot be accurately obtained, the estimated weights ($W_{med-temp}^*$ and $W_{low-temp}^*$) 1214 from the table below can be used (the W_{SPM} and W_{ECM} numbers are slightly adjusted by +/-5% based on national averages in the 2015 ORNL study, reflecting some

shaded pole motors may have been replaced with EC motors in the past few years). 1215

Application	WSPM	WECM	Wmed-temp*	Wlow-temp*
Supermarkets	0.6	0.4	0.68	0.32
Other Food Retail Formats	0.8	0.2	0.68	0.32
Other Retail Categories	0.7	0.3	0.68	0.32
Restaurants and Bars	0.85	0.15	0.68	0.32
Beverage Vending Machines	0.85	0.15	0.68	0.32

For walk-in coolers and freezers, if the existing motor types are unknown in a retrofit project, it can be assumed they are PSC motors, as from industry survey in the 2018 ORNL study, ¹²¹⁶ 95% of the 38-50 watt evaporator fan motors are PSC motors.

SUMMER COINCIDENT PEAK DEMAND SAVINGS

 $\Delta kW = \Delta kWh / Hours * CF$

Where:

ΔkWh = Gross customer annual kWh savings for the measure, as listed above

Hours = Full Load hours per year

= 8,766 (med-temp); 8,578 (low-temp)

CF = Summer Peak Coincident Factor

= 1.0

Other variables as defined above.

The following table provides the resulting kW savings (per motor):

Evaporator Fan Motor Rating (of Q-Sync motor)	Baseline	kW Savings/motor
9-12W	shaded-pole motor, med-temp	0.047
9-12W	shaded-pole motor, low-temp	0.059
9-12W	EC motor, med-temp	0.009

¹²¹⁴ ASHRAE, "ASHRAE Handbook – Refrigeration," ASHRAE, 2018.

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¹²¹⁵ NCI (Navigant Consulting Inc.) and PNNL (Pacific Northwest National Laboratory), "Preliminary Technical Support Document (TSD): Energy Conservation Program for Certain Commercial and Industrial Equipment: Commercial Refrigeration Equipment," Appliances and Commercial Equipment Standards, Building Technologies Program, Office of Energy Efficiency and Renewable Energy, US Department of Energy, Washington, D.C., 2011.

¹²¹⁶ Brian A. Fricke and Bryan R. Becker, "Permanent Magnet Synchronous Motors for Commercial Refrigeration: Final Report," Oak Ridge National Laboratory, July 2018.

Evaporator Fan Motor Rating (of Q-Sync motor)	Baseline	kW Savings/motor
9-12W	EC motor, low-temp	0.011
38-50W	shaded-pole motor, med-temp	0.116
38-50W	shaded-pole motor, low-temp	0.147
38-50W	PSC motor, med-temp	0.034
38-50W	PSC motor, low-temp	0.043

NATURAL GAS SAVINGS

N/A

WATER AND OTHER NON-ENERGY IMPACT DESCRIPTIONS AND CALCULATION

N/A

DEEMED O&M COST ADJUSTMENT CALCULATION

There is no O&M cost adjustment for replacing shaded pole or EC motors with Q-Sync motors in reach-in refrigerated display case applications. From the 2015 ORNL study, ¹²¹⁷ the 2016 AESC study, ¹²¹⁸ and the manufacturer, ¹²¹⁹ there is no expected degradation in equipment performance after the retrofits, and therefore no O&M cost differences are expected between baseline and efficient measures.

MEASURE CODE: CI-RFG-QMF-V03-220101

¹²¹⁷ Brian A. Fricke and Bryan R. Becker, "Q-Sync Motors in Commercial Refrigeration: Preliminary Test Results and Projected Benefits," Oak Ridge National Laboratory, September 2015.

¹²¹⁸ M M. Valmiki and Antonio Corradini, "Energy Savings of Permanent Magnet Synchronous Fan Motor Assembly Refrigerated Case Evaporators," Alternative Energy Systems Consulting, August 2016.

¹²¹⁹ Based on communication with QM Power representative, August 22, 2018. See reference document "8.22.2018 Email.msg".

4.6.12 Variable Speed Drive for Condenser Fans

DESCRIPTION

This measure is applicable to VFDs installed on condenser fan motors operating in supermarket refrigeration systems.

Where a baseline condenser motor load operates at a fixed-speed, VFDs generate energy and cost savings by modulating frequency and voltage to match the load on the condensers. 1220 Savings result from the resulting fan speed variation.

This measure is applicable to motors between 0.5 horsepower and 1.5 horsepower.

This measure was developed to be applicable to the following program types: RF, TOS.

If applied to other program types, the measure savings should be verified.

DEFINITION OF EFFICIENT EQUIPMENT

This measure applies to retrofitted installation of condenser fan motors in supermarkets where no ability to modulate frequency and voltage for fan-speed variation exits. Savings are based on the application of VFDs to baseline load conditions defined as pre-installation load compared to post-installation load.

DEFINITION OF BASELINE EQUIPMENT

The time-of-sale baseline is a new motor installed without a VFD or other methods of control. Retrofit baseline is an existing motor operating as is.

DEEMED LIFETIME OF EFFICIENT EQUIPMENT

The expected measure life for VFD condenser fan applications is 15 years. 1221

DEEMED MEASURE COST

Customer costs will be used when available. For motor sizes 0.5 to 1.5 HP the default measure cost is \$1,170/HP. Custom costs must be gathered for other motor sizes.

LOADSHAPE

C22-commercial refrigeration.

COINCIDENCE FACTOR

The demand savings factor (DSF) is already based upon coincident savings, and thus there is no additional coincidence factor for this characterization.

Algorithm

CALCULATION OF ENERGY SAVINGS

Energy savings is based on a pre- and post-treatment test. The pre-treatment period being nearly three months in duration with post-treatment of a similar period. Both periods include significant average outdoor temperature (OAT) changes. Measurement of energy savings relies on regression of condenser fan energy use against ambient temperature. These estimates were made on each condenser using both pre- and post-VFD installation; comparison

¹²²⁰ Romberger, Jeff. Wed. "Chapter 18: Variable Frequency Drive Evaluation Protocol. The Uniform Methods Project: Methods for Determining Energy Efficiency Savings for Specific Measures". United States. doi:10.2172/1365710.

¹²²¹ Efficiency Vermont TRM 3/16/2015 pp 19 for motor end use-variable frequency drives.

of the two yields savings. 1222

ELECTRIC ENERGY SAVINGS

Annual ΔkWh_{condenser} = No. fans * HP/fan * kWh savings/HP/Zone

Zone	kWh savings/HP
1 (Rockford)	1,480
2 (Chicago)	1,500
3 (Springfield)	1,430
4 (Belleville)	1,430
5 (Marion)	1,480

For example, for a condenser with 5 fans, each rated at 1.5 HP in Chicago (Zone 2):

Annual Δ kWh_{condenser} = 5 * 1.5 * 1,500

= 11,250 kWh

SUMMER COINCIDENT PEAK DEMAND SAVINGS

N/A

NATURAL GAS SAVINGS

N/A

WATER AND OTHER NON-ENERGY IMPACT DESCRIPTIONS AND CALCULATION

N/A

DEEMED O&M COST ADJUSTMENT CALCULATION

Variable frequency drives, anecdotally, increase motor life because they allow for soft-start and soft shutdown. This would lead to O&M savings from replacing motors. Unfortunately, there is currently insufficient evidence to quantify this savings, so no deemed O&M savings can be claimed at this time.

MEASURE CODE: CI-RFG-VSC-V02-200101

¹²²² Pre- and post-VFD retrofit kWh consumption were derived from measurement of 14 condensers at 4 supermarkets in Rockford, II. Annual savings in each Zone is the product of the number of hours in each 5-degree F Typical Meteorological Year temperature bin multiplied by the mean savings across the 14 condensers measured in the study. These estimates represent means from 10,000 simulations that include confidence intervals at the 90 percent level of +/-330, +/-330, +/-300, +/-320, and +/-310 for zones 1, 2, 3, 4, and 5, respectively. Detailed methods, assumptions, and calculations are found in "Variable Frequency Drive Energy Savings in Supermarkets Report. Slipstream, September, 30 2018" [pending report publication by ComEd.] Once published, the report will be made available to Illinois TRM Stakeholders for reference.

4.6.13 Add Doors to Open Refrigerated Display Cases

DESCRIPTION

Open display cases are typically found in grocery and convenience stores and have been a preference of store owners because they allow customers a clear view and easy access to refrigerated products. This measure is retrofitting existing, open, refrigerated display cases by adding and installing doors. The baseline equipment is an open vertical or horizontal display case with no doors or covering. The efficient equipment is the installation of solid doors on the existing display case. Replacement of open display cases with new display cases with doors is not covered under this measure characterization.

Energy savings are based on air infiltration reduction from the addition of doors to the open display cases. The air infiltration reductions assume a reduced heat gain and subsequent reduced load on the refrigeration compressors. Both radiant and conduction heat losses were factored into the analysis as well. Energy savings are based on a per linear foot of display case.

Interactive HVAC energy savings were also included in the measure savings analysis. The HVAC interactive effects calculation assesses the measure's impact on the heating and cooling equipment. With adding a door to an open refrigerated display case, excess cold air leaking into the conditioned space no longer has to be treated by the heating system, resulting in additive savings. Similarly, the reduction in cold air from the open refrigerated display case no longer supplements the efforts of the space cooling equipment, which results in an overall increase in its consumption.

High, medium, and low temperature cases are eligible for this measure; however, the measure assumptions detailed in this characterization are based on medium temperature display cases, with the installation of zero energy doors, as it was deemed the most likely candidate for participation in this measure. Open low temperature or freezer display cases are not common. If the retrofitted door has LED fixtures, it is recommended to leverage '4.5.4 LED Bulbs and Fixtures' for quantifying savings and measure benefits.

This measure was developed to be applicable to the following program types: RF.

If applied to other program types, the measure savings should be verified.

DEFINITION OF EFFICIENT EQUIPMENT

The efficient condition is retrofitting an existing open, refrigerated, display case by adding doors.

DEFINITION OF BASELINE EQUIPMENT

The baseline condition is an open, refrigerated, display case without any covering.

DEEMED LIFETIME OF EFFICIENT EQUIPMENT

The expected measure life is 15 years. 1223

DEEMED MEASURE COST

The incremental cost, which includes both material and labor, differs depending on whether or not the installed door is equipped with LED lighting. The estimated incremental cost for doors without LED lighting is \$390 per linear foot. The incremental cost for doors with LED lighting is \$419 per linear foot. 1224

¹²²³ The measure life is sourced from the PG&E Workpaper, "Add Doors to Open Medium Temperature Cases – PGE3PREF116 R3", June 2019.

¹²²⁴ The incremental cost is sourced from the PG&E Workpaper, "Add Doors to Open Medium Temperature Cases – PGE3PREF116 R3", June 2019. The incremental cost for retrofitting new doors on existing refrigerated display cases is the

LOADSHAPE

Loadshape CO3 - Commercial Cooling

Loadshape 22: Commercial Refrigeration

COINCIDENCE FACTOR

There are two components to the demand savings of this measure, one that impacts the refrigeration equipment itself, and another that has an interactive impact on the space cooling equipment. As a result, the measure details two summer coincidence peak demand factors.

Algorithm

CALCULATION OF SAVINGS

ELECTRIC ENERGY SAVINGS

$$\Delta kWh = ((\Delta HG*CL)/(EER*1000)*8760) + (MMBtu_{HVAC\,Cool}*CL*(1/SEER)*1000) \\ - kWh_{Night\,Covers} - kWh_{Added\,Lights}$$

Where:

 ΔkWh = gross customer annual kWh savings

ΔHG = Heat Gain, the decreased load or the reduced heat gain on the open refrigerated display

case with the installation of a door (Btu/hr-linear foot)

= 1,172 Btu/h-ft¹²²⁵ for vertical cases or 202.3 Btu/h-ft for horizontal cases¹²²⁶.

CL = Case Length, refrigerated case length in feet

= Actual

EER = Energy Efficiency Ratio; display case compressor efficiency (Btu/hr-watt)

 $= 11.36^{1227}$

1000 = Conversion from watts to kilowatts (W / kW)

8760 = Annual operating hours of the refrigerated display case 1228

material cost of the door and the labor cost required for installation. The material cost of the doors is \$331 per linear foot with LED lighting and \$301 per linear foot without LED lighting. And the installation cost is \$88 per linear foot.

¹²²⁵ The change in heat gain is sourced as the typical value for a medium temperature vertical display case adding doors from the PG&E Workpaper, "Add Doors to Open Medium Temperature Cases - PGE3PREF116 R3", June 2019. The workpaper assumes a net reduction in heat gain with the installation of doors on open refrigerated display cases. The primary benefits account for the decrease in excess heat entering the display case from air infiltration. Radiation and conduction heat gains were also included in the derivation of this value. Additionally, the net heat gain has built in assumptions on how often the refrigerated case doors will be used and the display case accessed by customers and site associates, reducing some of the air infiltration benefits of the new door.

¹²²⁶ Average load difference between Hussmann open horizontal cases and lid horizontal cases across various configurations.

¹²²⁷ Average EER values were calculated as the average of standard reciprocating and discus compressor efficiencies, using a typical condensing temperature of 90°F and saturated suction temperatures (SST) of 20°F for medium temperature applications. The efficiency analysis and product review is sourced from the Efficiency Vermont TRM, which utilizes data from Emerson Climate Technology software. Medium temperature cases have an EER value of 11.36.

¹²²⁸ The measure assumes the baseline equipment is not employing night covers or any other covering but is in fact left open for the duration of its operation.

MMBtu_{HVAC Cool} = Total cooling load increase on the HVAC equipment per linear foot of display case. Varies by location: 1229

Zone	MMBtu _{HVAC} Cool Vertical	MMBtu _{HVAC} Cool Horizontal
1 (Rockford)	-2.632	-0.454
2 (Chicago)	-2.763	-0.477
3 (Springfield)	-3.284	-0.567
4 (Belleville)	-3.254	-0.562
5 (Marion)	-3.335	-0.576

SEER = Seasonal Energy Efficiency Ratio; HVAC equipment operating efficiency (Btu/hr-watt)

 $= 13.00^{1230}$

kWh_{Night Covers} = Reduction in energy savings if existing display case utilizes night covers (kWh/linear-ft)

= 0 if no night covers are deployed. See table below if display case uses night covers.

Display Case Description	Case Temperature Range (°F)	ΔkWh/ft reduction (= 9% reduction of electricity use ^{1231,1232})
Vertical Open, Remote Condensing, Medium Temperature	35°F to 55°F	131
Vertical Open, Remote Condensing, Low Temperature	0°F to 30°F	296
Vertical Open, Self-Contained Medium Temperature	35°F to 55°F	252

kWh_{Added Lights}

- = Reduction in energy savings if new lighting is added to the case (kWh/linear-ft)
- = 0 if no lighting is added, or if lighting is added but existing lighting is removed. If lighting is retrofit, determine case lighting savings using '4.5.4 LED Bulbs and Fixtures'.
- = Actual installed equipment specifications or use case lighting values from '4.5.4 LED Bulbs and Fixtures'.

The MMBtu increase on the HVAC cooling equipment is based on an outdoor air temperature bin analysis, the total hours of operation of the cooling system, and the building's overall loss of additional cooling as a result of the installation of the doors on the open refrigerated display case. The analysis assumes a certain amount of conditioned air has to be treated to replace the air previously cooled by the display case. Furthermore, the analysis assumes an increased load on the cooling system, at outdoor temperatures above 60°F. A 25% disabling factor was also applied to account for some of the cold air pouring out of the display case and subcooling the site's conditioned space, which will not trigger a thermostatic response from the HVAC equipment. For more information on the analysis used to derive the load increase on the HVAC cooling equipment per linear foot of display case, please see the 'HVAC IE' tab in the "IL TRM_Add Doors_Analysis_Mar 2021.xlsx".

¹²³⁰ In light of limited existing market data for the efficiency of commercial air condition equipment in Iowa grocery and convenience stores, SEER assumptions are conservatively sourced from IECC 2012.

¹²³¹ Southern California Edison Refrigeration Technology and Test Center. Effects of the Low Emissivity Shields on Performance and Power Use of a Refrigerated Display Case. 1997. Southern California Edison, Rancho Cucamonga, CA. See '4.6.9 Night Covers' for more detail.

¹²³² Technischer Uberwachungs-Verein Rheinland E.V. Laboratory test results for energy savings on refrigerated dairy case, conducted for Econofrost. See '4.6.9 Night Covers' for more detail.

For example, a grocery store in Chicago installed zero energy doors on four open refrigerated cases that do not use night covers, which amounted to 12 linear feet of retrofitted display cases, savings the site:

SUMMER COINCIDENT PEAK DEMAND SAVINGS

$$\begin{split} \Delta kW &= (((\Delta HG*CL) \, / \, (EER*1000) - kW_{Added \, Lights}) * CF_{Refrigeration}) \\ &+ ((MMBtu_{HVAC \, Cool} \, / \, Hours_{Cool} * CL * (1 \, / \, SEER) * 1000) * CF_{Cool}) \end{split}$$

Where:

 $Hours_{Cool}$

= Total combined hours the site is providing cooling. Varies by location: 1233

Zone	Hours Cool
1 (Rockford)	2,994
2 (Chicago)	3,143
3 (Springfield)	3,736
4 (Belleville)	3,702
5 (Marion)	3,794

kW_{Added Lights}

- = Reduction in demand savings if new lighting is added to the case (kW/linear-ft)
- = 0 if no lighting is added, or if lighting is added but existing lighting is removed. If lighting is retrofit, determine case lighting savings using '4.5.4 LED Bulbs and Fixtures'.
- = Actual installed equipment specifications or use case lighting values from '4.5.4 LED Bulbs and Fixtures'.

CF_{Refrigeration}

= Summer peak coincidence factor for the refrigerated display case

= 0.964

 CF_{Cool}

= Summer peak coincidence factor for the HVAC cooling system. This is the summer system peak coincidence factor for commercial dooling (during system peak hours)

 $= 0.913^{1234}$

NATURAL GAS SAVINGS

$$\Delta$$
Therms = (MMBtu_{HVAC Heat} * CL * (1 / AFUE) * 10

Where:

ΔTherms

= gross customer annual therms savings

¹²³³ The total combined hours in which the site is providing cooling is based on an outdoor air temperature bin analysis, where the site is conditioning cold air at outdoor temperatures of 60°F and above. Weather data was sourced from TMY3 data for the specific locations. For more information on the derivation of these hours, please see 'HVAC IE' tab in the "IL TRM_Add Doors_Analysis_Mar 2021.xlsx" Night covers are not included in the peak demand savings algorithm because night covers are deployed at night, outside of the peak demand period.

¹²³⁴ Based on analysis of Itron eShape data for Missouri, calibrated to Illinois loads, supplied by Ameren. The AC load during the utility's peak hour is divided by the maximum AC load during the year.

 $MMBtu_{HVAC\ Heat}$ = Total heating load decrease on the HVAC equipment per linear foot of display case. Varies by locations: 1235

Zone	MMBtu _{HVAC} Heat Vertical	MMBtu _{HVAC} Heat Horizontal
1 (Rockford)	5.068	0.875
2 (Chicago)	4.937	0.852
3 (Springfield)	4.416	0.762
4 (Belleville)	4.446	0.767
5 (Marion)	4.365	0.753

CL = Case Length, refrigerated case length in feet

= Actual

AFUE = $80\%^{1236}$

10 = Conversion from MMBtu to therms

WATER IMPACT DESCRIPTIONS AND CALCULATION

N/A

DEEMED O&M COST ADJUSTMENT CALCULATION

N/A

MEASURE CODE: CI-RFG-DOOR-V02-220101

¹²³⁵ The MMBtu decrease on the HVAC heating equipment is based on an outdoor air temperature bin analysis, the total hours of operation in which the site is providing heat, and the building's overall reduced heating load as a result of the installation of the doors on the open refrigerated display case. The analysis assumes a certain reduction of conditioned air that had to be treated to make up for the air previously cooled by the display case. The reduced heat gain on the refrigerated display case equals the reduced heat loss by the site and a heating load that no longer has to be provided by the HVAC system. Furthermore, the analysis assumes a decrease load on the heating system, at outdoor temperatures below 60°F. A 25% disabling factor was also applied to account for some of the cold air pouring out of the display case and subcooling the site's conditioned space, which will not trigger a thermostatic response from the HVAC equipment. For more information on the analysis used to derive the load decrease on the HVAC heating equipment per linear foot of display case, please see the 'HVAC IE' tab in the "IL TRM_Add Doors_Analysis_Mar 2021.xlsx".

¹²³⁶ Typical heating system efficiency of 80%, consistent with current heating efficiency assumptions for lighting HVAC interactive effects for commercial fossil fuel-fired systems.

4.6.14 Floating Head Pressure Control

DESCRIPTION

Installers conventionally design a refrigeration system to condense at a set pressure-temperature setpoint, typically 90 degrees. By installing a "floating head pressure control" condenser system, the refrigeration system can change condensing temperatures in response to different outdoor temperatures. This means that as the outdoor temperature drops, the compressor will not have to work as hard to reject heat from the cooler or freezer. This measure is for the application of floating head pressure controls for compressors \leq 10HP and a condensing temperature set to 70° F. This measure is strictly limited to single compressor systems.

This measure was developed to be applicable to the following program types: RF.

If applied to other program types, the measure savings should be verified. IECC code requires economizers in certain instances and therefore projects relying on code baseline definitions must verify eligibility.

DEFINITION OF EFFICIENT EQUIPMENT

High efficiency is a refrigeration system with floating head pressure control.

DEFINITION OF BASELINE EQUIPMENT

The baseline is a refrigeration system without floating head pressure control.

DEEMED LIFETIME OF EFFICIENT EQUIPMENT

The expected measure life is 15 years 1237.

DEEMED MEASURE COST

Floating Head Pressure Control Costs, per Horsepower (condenser rating) are as follows (\$/HP)¹²³⁸:

Unit Type	Low Temperature (Freezer)	Medium Temperature (Refrigerator)	Unknown Temperature ¹²³⁹
Self- Contained Unit	\$411.87	\$449.79	\$430.83
Remote Condensing Unit	\$411.87	\$449.79	\$430.83
Unknown ¹²⁴⁰	\$411.87	\$449.79	\$430.83

LOADSHAPE

Loadshape C22 - Commercial Refrigeration

¹²³⁷ California DEER 2014 Effective Useful Life (EUL) table.

¹²³⁸ Costs are based on number of additional valves per condenser motor for different HP ratings and includes installation labor costs. Costs are averaged and shown on a per HP basis. See reference document

ComGroceryFHPCSingleCompressor_v2_1.xlsm, worksheet 'CostData&Analysis,' blue highlighted cells. A comparison of prevailing wages in the Pacific Northwest showed high similarity to Illinois and therefore a simple inflation technique (using the US BLS's CPI Inflation Calculator, comparing the purchasing power of \$1.00 in January 2012 to May 2021) was used to convert 2012\$ to 2021\$ (a multiplier of 1.19).

¹²³⁹ Unknown values based on weighted average; 2010 ASHRAE Refrigeration Handbook, page 15.1 "Medium- and low-temperature display refrigerator line-ups account for roughly 68% and 32%, respectively, of a typical supermarket's total display refrigerators.

¹²⁴⁰ For unit type unknown, it is assumed 50/50 split of self-contained and remote condensing units.

COINCIDENCE FACTOR

The summer peak coincidence factor for this measure is assumed to be 0%, based on the fact that savings for this measure will occur during periods of coldest outdoor temperatures.

Algorithm

CALCULATION OF ENERGY SAVINGS

ELECTRIC ENERGY SAVINGS

 $\Delta kWh = HP * kWh_{HP}$

Where:

HP = Horsepower of Compressor

= actual installed

kWh_{HP} = Savings factor, kWh per horsepower of compressor rating. Per the tables below based

on weather zone, condensing unit type, and temperature range 1241:

Note: Self-contained condensing units assume heat is rejected to conditioned or semi-conditioned space. Therefore, outdoor air temperature is not considered a critical system variable resulting in identical savings across weather zones that are much lower compared to those realized by remove condensing units that reject heat to the outdoor environment.

Zone 1 (Rockford)

Unit Type	Low Temperature (Freezer)	Medium Temperature (Refrigerator)	Unknown Temperature
Self- Contained Unit	252	131	170
Remote Condensing Unit	482	451	461
Unknown	367	291	315

Zone 2 (Chicago)

Unit Type	Low Temperature (Freezer)	Medium Temperature (Refrigerator)	Unknown Temperature
Self- Contained Unit	252	131	170
Remote Condensing Unit	465	435	445
Unknown	358	283	307

¹²⁴¹ Derived from RTF saving estimates for the NW climate zone and extrapolated to Illinois climate zones by using heating degree-days for a 65 degree F setpoint as established in Measure 4.4.37 Unitary HVAC Condensing Furnace measure. See reference file "fhp-savings-extrapolation-xlsx-Adjusted for Illinois.xlsx," 2021.

Zone 3 (Springfield)

Unit Type	Low Temperature (Freezer)	Medium Temperature (Refrigerator)	Unknown Temperature
Self- Contained Unit	252	131	170
Remote Condensing Unit	403	377	385
Unknown	327	254	278

Zone 4 (Belleville)

Unit Type	Low Temperature (Freezer)	Medium Temperature (Refrigerator)	Unknown Temperature
Self- Contained Unit	252	131	170
Remote Condensing Unit	321	301	307
Unknown	287	216	239

Zone 5 (Marion)

Unit Type	Low Temperature (Freezer)	Medium Temperature (Refrigerator)	Unknown Temperature
Self- Contained Unit	252	131	170
Remote Condensing Unit	328	307	314
Unknown	290	219	242

For example, a low temperature remote condensing unit in Chicago (Zone 2) with a 3-horsepower condenser would annually save:

 Δ kWh = 3 * 465 = 1,395 kWh

SUMMER COINCIDENT PEAK DEMAND SAVINGS

There are no expected summer coincident peak demand savings for this measure.

FOSSIL FUEL IMPACT DESCRIPTIONS AND CALCULATIONS

There are no expected fossil fuel gas savings for this measure.

WATER IMPACT DESCRIPTIONS AND CALCULATION

N/A

DEEMED O&M COST ADJUSTMENT CALCULATION

N/A

MEASURE CODE: CI-RFG-FHP-V01-220101

4.7 Compressed Air

4.7.1 VSD Air Compressor

DESCRIPTION

This measure relates to the installation of an air compressor with a variable frequency drive, load/no load controls or variable displacement control. Baseline compressors choke off the inlet air to modulate the compressor output, which is not efficient. Efficient compressors use a variable speed drive on the motor to match output to the load. Savings are calculated using representative baseline and efficient demand numbers for compressor capacities according to the facility's load shape, and the number of hours the compressor runs at that capacity. Demand curves are as per DOE data for a Variable Speed compressor versus a Modulating compressor. This measure applies only to an individual compressor ≤ 200 hp. Only one compressor per compressed air distribution system is eligible.

This measure was developed to be applicable to the following program types: TOS.

If applied to other program types, the measure savings should be verified.

DEFINITION OF EFFICIENT EQUIPMENT

The high efficiency equipment is a compressor ≤ 200 hp with variable speed control.

DEFINITION OF BASELINE EQUIPMENT

The baseline equipment is either an oil-flooded compressor \leq 200 hp with inlet modulating with blowdown or load/no-load controls.

DEEMED LIFETIME OF EFFICIENT EQUIPMENT

13 years 1242

DEEMED MEASURE COST

IncrementalCost (\$) = $((127 \text{ x hp}_{compressor}) + 1,446) \text{ x } 1.24^{1243}$

Where:

127 and 1,446¹²⁴⁴ = compressor motor nominal hp to incremental cost conversion factor and offset

hp_{compressor} = compressor motor nominal

DEEMED O&M COST ADJUSTMENTS

N/A

LOADSHAPE

Loadshape C35 - Industrial Process

¹²⁴² Department of Energy Technical Support Document.

¹²⁴³ Adjustment for inflation since incremental cost study is in \$2008. The U.S. Bureau of Labor Statistic CPI Inflation Calculator was used to adjust \$2008 (January) to \$2021 (January). The resulting factor was 1.24. This adjustment was evaluated against current pricing of compressors (2021) and found to be a reasonable and appropriate.

¹²⁴⁴ Conversion factor and offset based on a linear regression analysis of the relationship between air compressor motor nominal horsepower and incremental cost, as sourced from the Efficiency Vermont Technical Reference Manual (TRM). Several Vermont vendors were surveyed to determine the cost of equipment.

COINCIDENCE FACTOR

The summer peak coincidence factor for this measure is dependent on the industrial shift and corresponding hours of operation. Values are provided for each shift type in the variable definition section.

Algorithm

CALCULATION OF SAVINGS

ELECTRIC ENERGY SAVINGS

 $\Delta kWh = 0.9 \text{ x hp}_{compressor} \text{ x HOURS x (CF}_{b} - \text{CF}_{e})$

Where:

ΔkWh = gross customer annual kWh savings for the measure

hp_{compressor} = compressor motor nominal hp

0.9¹²⁴⁵ = compressor motor nominal hp to full load kW conversion factor

HOURS = compressor total hours of operation below depending on shift

Shift	Hours
	1,976 hours
Single shift (8/5)	7 AM – 3 PM, weekdays, minus some holidays and scheduled
	down time
	3,952 hours
2-shift (16/5)	7AM – 11 PM, weekdays, minus some holidays and scheduled
	down time
	5,928 hours
3-shift (24/5)	24 hours per day, weekdays, minus some holidays and
	scheduled down time
	8,320 hours
4-shift (24/7)	24 hours per day, 7 days a week minus some holidays and
	scheduled down time
Unknown / Weighted average ¹²⁴⁶	5,702 hours

CF_b = baseline compressor factor ¹²⁴⁷

¹²⁴⁵ Conversion factor based on Survey of CAGI data sheets from 200 compressors. See "IL TRM VSD Air Compressor – Supporting Information.xls" for more information.

 $^{^{1246}}$ Weighting of 16% single shift, 23% two shift, 25% three shift and 36% continual based on DOE evaluation of the Compressed Air Challenge, section 2.1.5 Facility Operating Schedules.

¹²⁴⁷ Compressor factors were developed using DOE part load data for different compressor control types as well as load profiles from 50 facilities employing air compressors less than or equal to 40 hp, as sourced from the Efficiency Vermont TRM.(The "variable speed drive" compressor factor has been adjusted up from the 0.675 presented in the analysis to 0.705 to account for the additional power draw of the VSD).

Baseline Compressor	Compressor Factor (≤ 40 hp) ¹²⁴⁸	Compressor Factor (50 – 200 hp) ¹²⁴⁹
Modulating w/ Blowdown	0.890	0.863
Load/No Load w/ 1 Gallon/CFM	0.909	0.887
Load/No Load w/ 3 Gallon/CFM	0.831	0.811
Load/No Load w/ 5 Gallon/CFM	0.806	0.786

 CF_e = efficient compressor

=0.705 for units $\leq 40 \text{ hp}^{1250}$

= 0.658 for units 50 - 200 hp

For example, a VSD compressor with 10 HP operating in a 1-shift facility would save

 ΔkWh $= 0.9 \times 10 \times 1,976 \times (0.890 - 0.705)$

= 3,290 kWh

SUMMER COINCIDENT PEAK DEMAND SAVINGS

 ΛkW = Δ kWh / HOURS * CF

Where:

CF = Summer peak coincidence factor for this measure

Shift	Coincidence Factor
Single shift (8/5)	0.59
2-shift (16/5)	0.95
3-shift (24/5)	0.95
4-shift (24/7)	0.95
Unknown / Weighted average ¹²⁵²	0.89

¹²⁴⁸ Compressor factors were developed using DOE part load data for different compressor control types as well as load profiles from 50 facilities employing air compressors less than or equal to 40 hp, as sourced from the Efficiency Vermont TRM. (The "variable speed drive" compressor factor has been adjusted up from the 0.675 presented in the analysis to 0.705 to account for the additional power draw of the VSD). See "IL TRM VSD Air Compressor – Supporting Information.xls" for more information. 1249 Compressor factors for this size range were developed using DOE part-load data for different compressor control types as well as load profiles from 45 compressors and 20 facilities. This data comes from ComEd Custom and Insustrial Systems programs. The compressors were filtered to reflect only rotary screw compressors, between 50 and 200 hp, and operating a minimum of 4 hour per day, Additionally, compressors with clear and consistent baseload profiles were excluded from this analysis. See "IL TRM VSD Air Compressor - Supporting Information.xls" for more information.

¹²⁵⁰ Compressor factors were developed using DOE part load data for different compressor control types as well as load profiles from 50 facilities employing air compressors less than or equal to 40 hp, as sourced from the Efficiency Vermont TRM. (The "variable speed drive" compressor factor has been adjusted up from the 0.675 presented in the analysis to 0.705 to account for the additional power draw of the VSD). See "IL TRM VSD Air Compressor – Supporting Information.xls" for more information. ¹²⁵¹ Compressor factors for this size range were developed using DOE part-load data for different compressor control types as well as load profiles from 45 compressors and 20 facilities. This data comes from ComEd Custom and Insustrial Systems programs. The compressors were filtered to reflect only rotary screw compressors, between 50 and 200 hp, and operating a minimum of 4 hour per day, Additionally, compressors with clear and consistent baseload profiles were excluded from this analysis. See "IL TRM VSD Air Compressor – Supporting Information.xls" for more information. ¹²⁵² Ibid.

For example, a VSD compressor with 10 HP operating in a 1 shift facility would save

 Δ kW = 3,290/1,976*0.59

= 0.98 kW

NATURAL GAS ENERGY SAVINGS

N/A

WATER IMPACT DESCRIPTIONS AND CALCULATION

N/A

DEEMED O&M COST ADJUSTMENT CALCULATION

N/A

MEASURE CODE: CI-CPA-VSDA-V04-220101

4.7.2 Compressed Air Low Pressure Drop Filters

DESCRIPTION

Low pressure drop filters remove solids and aerosols from compressed air systems with a longer life and lower pressure drop than standard coalescing filters, resulting in the ability to lower a compressed air systems pressure setpoints. This reduces the compressor work required resulting in energy savings.

This measure was developed to be applicable to the following program types: RF. If applied to other program types, the measure savings should be verified.

DEFINITION OF EFFICIENT EQUIPMENT

The efficient condition is a low pressure drop filter with pressure drop not exceeding 1 psid when new and 3 psid at element change.

DEFINITION OF BASELINE EQUIPMENT

The baseline condition is a standard coalescing filter with a pressure drop of 3 psid when new and 5 psid or more at element change

DEEMED LIFETIME OF EFFICIENT EQUIPMENT

10 years 1253

DEEMED MEASURE COST

The incremental cost for this measure is estimated to be \$1,000 Incremental cost per filter. 1254

LOADSHAPE

Loadshape C35 - Industrial Process

COINCIDENCE FACTOR

The summer peak coincidence factor for this measure is dependent on the industrial shift and corresponding hours of operation. Values are provided for each shift type in the variable definition section.

Algorithm

CALCULATION OF SAVINGS

ELECTRIC ENERGY SAVINGS

 Δ kWh = (kW_{typical} x Δ P x SF x Hours / HP_{typical}) x HP_{real}

Where:

kW_{typical} = Adjusted compressor power (kW) based on typical compressor loading and operating

profile. Use actual compressor control type if known:

¹²⁵³ Based on survey of manufacturer claims (Zeks, Van Air, Quincy), as recommended in Navigant 'ComEd Effective Useful Life Research Report', May 2018.

¹²⁵⁴ Incremental cost research found in LPDF Costs. xlsx.

Compressor kW_{typical}

Control Type	kW _{typical} 1255
Reciprocating - On/off Control	70.2
Reciprocating - Load/Unload	74.8
Screw - Load/Unload	82.3
Screw - Inlet Modulation	82.5
Screw - Inlet Modulation w/ Unloading	82.5
Screw - Variable Displacement	73.2
Screw - VFD	70.8

= If the actual compressor control type is not known, use a weighted average based on the following market assumptions:

Control Type	Share %	kW _{typical} 1256
Market share estimation for	40%	74.8
load/unload control compressors	40% /4.8	
Market share estimation for modulation	40%	82.5
w/unloading control compressors	40% 82.5	
Market share estimation for variable	r variable 20%	
displacement control compressors	20%	73.2
Weighted Average		77.6

ΔΡ = Reduction in pressure differential across the filter (psi)

=2 psi¹²⁵⁷

=1% reduction in power per 2 psi reduction in system pressure is equal to 0.5% reduction SF

per 1 psi, or a Savings Factor of 0.005^{1258}

Hours = Compressor hours of operation below depending on shift

Shift	Hours	
	1,976 hours	
Single shift (8/5)	7 AM – 3 PM, weekdays, minus three-weekday holidays and 10 days of	
	scheduled down time	
	3,952 hours	
2-shift (16/5)	7AM – 11 PM, weekdays, minus three-weekday holidays and 10 days of	
	scheduled down time	
	5,928 hours	
3-shift (24/5)	24 hours per day, weekdays, minus three-weekday holidays and 10 days of	
	scheduled down time	
	8,320 hours	
4-shift (24/7)	24 hours per day, 7 days a week minus three-week day holidays and 10 days of	
	scheduled down time	
Unknown / Weighted average 1259	5,702	

¹²⁵⁵ See "Industrial System Standard Deemed Saving Analysis.xls".

¹²⁵⁶ See "Industrial System Standard Deemed Saving Analysis.xls".

¹²⁵⁷ Assumed pressure will be reduced from a roughly 3 psi pressure drop through a filter to less than 1 psi, for a 2 psi savings

¹²⁵⁸ "Optimizing Pneumatic Systems for Extra Savings," Compressed Air Best Practices, DOE Compressed Air Challenge, 2010.

¹²⁵⁹ Weighting of 16% single shift, 23% two shift, 25% three shift and 36% continual based on DOE evaluation of the Compressed Air Challenge, section 2.1.5 Facility Operating Schedules.

 $HP_{typical}$ = Nominal HP for typical compressor = 100 hp¹²⁶⁰

HP_{real} = Total HP of real compressors distibuting air through filter. This should include the total

horsepower of the compressors that normally run through the filter, but not backup

compressors.

SUMMER COINCIDENT PEAK DEMAND SAVINGS

 $\Delta kW = \Delta kWh / Hours * CF$

Where:

CF

= Summer peak coincidence factor for this measure

Shift	Coincidence Factor
Single shift (8/5)	0.59
2-shift (16/5)	0.95
3-shift (24/5)	0.95
4-shift (24/7)	0.95
Unknown / Weighted average ¹²⁶¹	0.89

NATURAL GAS ENERGY SAVINGS

N/A

WATER IMPACT DESCRIPTIONS AND CALCULATION

N/A

DEEMED O&M COST ADJUSTMENT CALCULATION

N/A

MEASURE CODE: CI-CPA-LPDF-V04-220101

¹²⁶⁰ Industrial System Standard Deemed Saving Analysis.xls

¹²⁶¹ Weighting of 16% single shift, 23% two shift, 25% three shift and 36% continual based on DOE evaluation of the Compressed Air Challenge, section 2.1.5 Facility Operating Schedules.

4.7.3 Compressed Air No-Loss Condensate Drains

DESCRIPTION

No-loss condensate drains remove condensate as needed without venting compressed air, resulting in less air demand and consequently better efficiency. Replacement or upgrades of existing no-loss drains are not eligible for the incentive.

This measure was developed to be applicable to the following program types: RF. If applied to other program types, the measure savings should be verified

DEFINITION OF EFFICIENT EQUIPMENT

The efficient condition is installation of no-loss condensate drains.

DEFINITION OF BASELINE EQUIPMENT

The baseline condition is installation of standard condensate drains (open valve, timer, or both)

DEEMED LIFETIME OF EFFICIENT EQUIPMENT

10 years

DEEMED MEASURE COST

The average equipment cost per drain is \$194 with an installation labor cost of \$50 for a total incremental cost \$244 per drain. 1262

LOADSHAPE

Loadshape C35 - Industrial Process

COINCIDENCE FACTOR

The coincidence factor equals 0.95. 1263

Algorithm

CALCULATION OF SAVINGS

ELECTRIC ENERGY SAVINGS

 Δ kWh = CFM_{reduced} x kW_{CFM} x Hours

Where:

 $CFM_{reduced}$ = Reduced air consumption (CFM) per drain

 $= 3 \text{ CFM}^{1264}$

kW_{CFM} = System power reduction per reduced air demand (kW/CFM) depending on the type of

compressor control:

 $^{^{1262}}$ Based on empirical project data from ComEd Comprehensive Compressed Air Study program and VEIC review of pricing data found in CAS Cost Data.xlsx.

¹²⁶³ Efficiency Vermont Technical Reference Manual (TRM) Measure Savings Algorithms and Cost Assumptions, August 10, 2016.

 $^{^{1264}}$ Reduced CFM consumption is based on a timer drain opening for 10 seconds every 300 seconds as the baseline. See

[&]quot;Industrial System Standard Deemed Saving Analysis.xls".

System Power Reduction per Reduced Air Demand 1265

Control Type	kW / CFM
Reciprocating - On/off Control	0.184
Reciprocating - Load/Unload	0.136
Screw - Load/Unload	0.152
Screw - Inlet Modulation	0.055
Screw - Inlet Modulation w/ Unloading	0.055
Screw - Variable Displacement	0.153
Screw - VFD	0.178

Or if compressor control type is unknown, then a weighted average based on market share can be used:

Control Type		Share %	kW / CFM
Market share estimation for load/unload co	ation for load/unload control 40%		0.136
compressors		40%	0.130
Market share estimation for modulation		40%	0.055
w/unloading control compressors		40%	
Market share estimation for variable		200/	0.153
displacement control compressors		20%	0.153
Weighted Average		0.107	

Hours = Compressed air system pressurized hours

=6136 hours 1267

SUMMER COINCIDENT PEAK DEMAND SAVINGS

 $\Delta kW = \Delta kWh / HOURS * CF$

Where:

CF = Summer peak coincidence factor for this measure

= 0.95

NATURAL GAS ENERGY SAVINGS

N/A

WATER IMPACT DESCRIPTIONS AND CALCULATION

N/A

DEEMED O&M COST ADJUSTMENT CALCULATION

N/A

¹²⁶⁵ Calculated based on the type of compressor control. This assumes the compressor will be between 40% and 100% capacity before and after the changes to the system demand. See "Industrial System Standard Deemed Saving Analysis.xls".

¹²⁶⁶ Table 8.2.3, Technical Support Document. US Department of Energy

¹²⁶⁷ US DOE, Evaluation of the Compressed Air Challenge® Training Program, Page 19.

MEASURE CODE: CI-CPA-NCLD-V03-200101

4.7.4 Efficient Compressed Air Nozzles

DESCRIPTION

This measure is for the replacement of standard air nozzle with high-efficiency air nozzle used in a compressed air system. High-efficiency air nozzles reduce the amount of air required to blow off parts or for drying. These nozzles utilize the Coandă effect to pull in free air to accomplish tasks with significantly less compressed air. High-efficiency nozzles often replace simple copper tubes. These nozzles have the added benefits of noise reduction and improved safety in systems with greater than 30 psig.

DEFINITION OF EFFICIENT EQUIPMENT

The high-efficiency air nozzle must meet the following specifications:

- 1. High-efficiency air nozzle must replace continuous open blow-offs
- 2. High-efficiency air nozzle must meet SCFM rating at 80psig less than or equal to: 1/8" 11 SCFM, 1/4" 29 SCFM, 5/16" 56 SCFM, 1/2" 140 SCFM.
- 3. Manufacturer's specification sheet of the high-efficiency air nozzle must be provided along with the make and model

DEFINITION OF BASELINE EQUIPMENT

The baseline condition is a standard air nozzle.

DEEMED LIFETIME OF EFFICIENT EQUIPMENT

The measure life is 15 years. 1268

DEEMED MEASURE COST

The estimated incremental measure costs are presented in the following table: 1269

Nozzle Diameter	1/8"	1/4"	5/16"	1/2"
Average IMC	\$42	\$57	\$87	\$121

LOADSHAPE

Loadshape C35 - Industrial Process

COINCIDENCE FACTOR

The summer peak coincidence factor for this measure is dependent on the industrial shift and corresponding hours of operation. Values are provided for each shift type in the variable definition section.

¹²⁶⁸ PA Consulting Group (2009). Business Programs: Measure Life Study. Prepared for State of Wisconsin Public Service Commission.

¹²⁶⁹ Costs are from EXAIR's website and are an average of nozzles that meet the flow requirements. Models include Atto Super, Pico Super, Nano Super, Micro Super, Mini Super, Super and Large Super nozzles. Accessed March 20, 2014.

Algorithm

CALCULATION OF ENERGY SAVINGS

ELECTRIC ENERGY SAVINGS

ΔkWh = (SCFM * SCFM%Reduced) * kW/CFM * %USE * Hours

Where:

SCFM

= Air flow through standard nozzle. Use actual rated flow at 80 psi if known. If unknown, the table below includes the CFM by orifice diameter. 1270, 1271

Orifice Diameter	SCFM
1/8"	21
1/4"	58
5/16"	113
1/2"	280

SCFM%Reduced = Percent in reduction of air loss per nozzle. Estimated at 50%. 1272

kW/CFM

= System power reduction per air demand (kW/CFM) depending on the type of air compressor found in table below: 1273

Air Compressor Type	kW/CFM
Reciprocating – On/off Control	0.18
Reciprocating – Load/Unload	0.14
Screw-Load/Unload	0.15
Screw-Inlet Modulation	0.06
Screw-Inlet Modulation w/ Unloading	0.06
Screw – Variable Displacement	0.15
Screw - VFD	0.18

%USE = Percent of the compressor total operating hours that the nozzle is in use

= Custom: if unknown assume 5% 1274

Hours = Compressed air system pressurized hours.

= Use actual hours if known, otherwise assume values in table below:

Single Shift Two Shifts	Hours
Two Shifts	1,976
	3,952
Three Shifts	5,928

¹²⁷⁰ Review of manufacturer's information.

¹²⁷¹ Technical Reference Manual (TRM) for Ohio Senate Bill 221"Energy Efficiency and Conservation Program" and 09-512-GE-UNC, October 15, 2009. Pages 170-171.

¹²⁷² Conservative estimate based on average values provided by the Compressed Air Challenge Training Program, Machinery's Handbook 25th Edition, and manufacturers' catalog.

¹²⁷³ Calculated based on the type of compressor control. This assumes the compressor will be between 40% and 100% capacity before and after the changes to the system demand. See "Industrial System Standard Deemed Saving Analysis.xls".

¹²⁷⁴ Assumes 50% handheld air guns and 50% stationary air nozzles. Manual air guns tend to be used less than stationary air nozzles, and a conservative estimate of 1 second of blow-off per minute of compressor run time is assumed. Stationary air nozzles are commonly more wasteful as they are often mounted on machine tools and can be manually operated resulting in the possibility of a long term open blow situation. An assumption of 5 seconds of blow-off per minute of compressor run time is used.

Shift	Hours
Four Shifts or Continual Operation	8,320
Unknown / Weighted average ¹²⁷⁵	5,702

SUMMER COINCIDENT PEAK DEMAND SAVINGS

 $\Delta kW = \Delta kWh/Hours * CF$

Where:

 Δ kWh = As calculated above

CF = Summer peak coincidence factor

Shift	Coincidence Factor
Single Shift	0.59
Two Shifts	0.95
Three Shifts	0.95
Four Shifts or Continual Operation	0.95
Unknown / Weighted average 1276	0.89

NATURAL GAS SAVINGS

N/A

WATER IMPACT DESCRIPTIONS AND CALCULATION

N/A

DEEMED O&M COST ADJUSTMENT CALCULATION

N/A

MEASURE CODE CI-CPA-CNOZ-V02-190101

REVIEW DEADLINE: 1/1/2023

¹²⁷⁶ Ibid.

 $^{^{1275}}$ Weighting of 16% single shift, 23% two shift, 25% three shift and 36% continual based on DOE evaluation of the Compressed Air Challenge, section 2.1.5 Facility Operating Schedules.

4.7.5 Efficient Refrigerated Compressed Air Dryer

DESCRIPTION

An air dryer is an essential component in a compressed air system that prevents condensate from being deposited in the compressed air supply lines of a facility. If warm saturated compressed air is supplied directly to the plant, excess condensate will form in the compressed air supply lines. Uncontrolled condensate can damage demand-side tools and process equipment. Secondly, in an oil-flooded rotary screw compressor, the residual oil from compression can be carried along the supply lines potentially damaging process equipment. Industries that use compressed air for processes make use of various types of dryers including refrigerated dryers (both cycling and non-cycling). For this measure, three types of refrigerated air dryers will be considered: thermal mass, variable speed and digital scroll. All these technologies offer better part load performance compared to non-cycling refrigerated dryers, thereby offering energy savings during periods when the dryer is not operating at peak capacity.

This measure was developed to be applicable to the following program types: TOS.

If applied to other program types, the measure savings should be verified.

DEFINITION OF EFFICIENT EQUIPMENT

A new, high efficiency thermal mass dryer, variable speed dryer, or digital scroll dryer.

DEFINITION OF BASELINE EQUIPMENT

A standard non-cycling refrigerated compressed air dryer of comparable capacity.

DEEMED LIFETIME OF EFFICIENT EQUIPMENT

The measure life is 13 years. 1277

DEEMED MEASURE COST

The incremental capital cost for this measure is \$6 per CFM. 1278

LOADSHAPE

Loadshape C35 - Industrial Process

COINCIDENCE FACTOR

The summer peak coincidence factor for this measure is dependent on the industrial shift and corresponding hours of operation. Values are provided for each shift type in the variable definition section.

Algorithm

CALCULATION OF SAVINGS

ELECTRIC ENERGY SAVINGS

 Δ kWh = P_s x (EC50_{baseline} - EC50_{efficient}) x HOURS x CFM

Where:

P_s = Full flow specific power of the dryer

¹²⁷⁷ As recommended in Navigant 'ComEd Effective Useful Life Research Report', May 2018.

¹²⁷⁸ Analysis of material cost between cycling and non-cycling dryers according to online prices from Grainger. Cost provided is the average incremental cost when comparing non-cycling and cycling dryers of the same CFM capacity.

= 0.007 kW/CFM¹²⁷⁹ (for both baseline and efficient equipment)

EC50_{baseline}

= Energy consumption ratio of baseline dryer at 50%¹²⁸⁰ inlet load capacity as compared to fully loaded operating conditions. ¹²⁸¹

= 0.843

ECF50_{efficient}

= Energy consumption ratio of efficient dryer at 50% inlet load capacity as compared to fully loaded operating conditions.

= Dependent on efficient dryer type, refer to the following table: 1282

Dryer Type	EC50 _{efficient}
Thermal-Mass	0.729
VSD	0.501
Digital Scroll	0.551

HOURS

= Compressed air system pressurized hours, depending on shift. If unknown, use weighted average. This value is the weighted average of facility owner responses from the DOE evaluation of the Compressed Air Challenge. Facility owners with compressed air systems were surveyed detailing the number of shifts their facilities operated.

Shift	Hours	Distribution of Facilities by Hours of Operation ¹²⁸³	Weighted Hours
Single Shift 7 AM – 3 PM, weekdays, minus some holidays and scheduled down time	1,976	16%	316
Two Shifts 7AM - 11 PM, weekdays, minus some holidays and scheduled down time	3,952	23%	909
Three Shifts 24 hours per day, weekdays, minus some holidays and scheduled down time	5,928	25%	1,482
Four Shifts or Continual Operation 24 hours per day, 7 days a week minus some holidays and scheduled down time	8,320	36%	2,995
	•	Total weighted average	5,702

CFM = Cubic feet per minute, rated capacity of refrigerated dryer

= Assume 100% of actual rated capacity.

SUMMER COINCIDENT PEAK DEMAND SAVINGS

 $\Delta kW = \Delta kWh / HOURS * CF$

Where:

¹²⁷⁹ Compressed Air Challenge: Compressed Air Best Practice; "Cycling Air Dryers – Are Savings Significant?" Fox, Timothy J. and Marshall, Ron.

¹²⁸⁰ Engineering judgement, based on the assumption that on average, compressed air systems will operate at 50% capacity.

¹²⁸¹ Compressed Air Challenge: Compressed Air Best Practice; "Cycling Air Dryers – Are Savings Significant?" Fox, Timothy J. and Marshall, Ron.

¹²⁸² Ibid.

¹²⁸³ DOE evaluation of the Compressed Air Challenge, section 2.1.5 Facility Operating Schedules.

CF = Summer peak coincidence factor, depending on shift. If unknown, use weighted average.

Shift	Coincidence Factor
Single Shift	0.59
Two Shifts	0.95
Three Shifts	0.95
Four Shifts or Continual Operation	0.95
Unknown / Weighted average 1284	0.89

NATURAL GAS ENERGY SAVINGS

N/A

WATER IMPACT DESCRIPTIONS AND CALCULATION

N/A

DEEMED O&M COST ADJUSTMENT CALCULATION

N/A

MEASURE CODE: CI-CPA-CADR-V02-190101

¹²⁸⁴ Weighting of 16% single shift, 23% two shift, 25% three shift and 36% continual based on DOE evaluation of the Compressed Air Challenge, section 2.1.5 Facility Operating Schedules.

4.7.6 Vortex Tube Thermostat - PROVISIONAL MEASURE

DESCRIPTION

Cabinets that house programmable controllers, relays, motor controls, or other electrical components can generate significant amounts of heat. Removing heat from these cabinets is necessary to ensure the operation and longevity of the electrical components inside. There are several common methods of cooling electrical cabinets: fans, open blowing of compressed air, direct-expansion cooling units, heat pipes, thermoelectric coolers, and compressed air vortex coolers. Compressed air vortex tubes ("Ranque-Hilsch vortex tubes") are used because they are cost-effective, simple (no moving parts), and appropriate for dirty or dusty environments where filter fouling is a concern. Vortex tubes separate the compressed air stream into hot air and cold air streams that reach to 100°F below inlet air temperature, making them much more effective than open blowing. 1286

If compressed air cooling is used and uncontrolled, it typically blows continuously at an unregulated pressure. In these cases, a thermostatic control is recommended to reduced unnecessary compressed air consumption. These controls are available as retrofit kits or integrated with new vortex coolers.

This measure was developed to be applicable to the following program types: TOS, RF.

If applied to other program types, the measure savings should be verified.

DEFINITION OF EFFICIENT EQUIPMENT

The high efficiency equipment is a vortex tube cabinet cooler with valve and thermostatic control. Inlet modulating compressor systems are not eligible for this measure.

DEFINITION OF BASELINE EQUIPMENT

The baseline equipment is a continuously operated vortex tube cabinet cooler without thermostatic control.

DEEMED LIFETIME OF EFFICIENT EQUIPMENT

5 years 1288

DEEMED MEASURE COST

\$340 per thermostat kit, \$280 incremental cost of new cooler with thermostat, and \$1,390 total cost of new cooler with thermostat. 1289

LOADSHAPE

Loadshape C35 - Industrial Process

¹²⁸⁵ Enclosure Cooling Solutions, Hoffman. 2018.

 $[\]frac{https://hoffman.nvent.com/wcsstore/AuroraStorefrontAssetStore/User\%20Downloads/Literature\%20Requests/content\ Bro-00127.pdf$

¹²⁸⁶ Vortex Tube Short Course, Vortec. February 2017. https://www.vortec.com/vortex-tube-short-course

¹²⁸⁷ Eliminate Inappropriate Uses of Compressed Air, US Department of Energy. August 2004. https://www.energy.gov/sites/prod/files/2014/05/f16/compressed_air2.pdf

¹²⁸⁸ The thermostatic control lifetime is conservatively estimated at 5 years due to installation in a dirty, hazardous, or corrosive environment. Engineering judgement.

¹²⁸⁹ Based on a survey of Vortec and Exair product offerings. See "IL TRM Vortex Cooler Thermostat - Supporting Information.xls" for more detail.

COINCIDENCE FACTOR

The summer peak coincidence factor for this measure is dependent on the industrial shift and corresponding hours of operation. Values are provided for each shift type in the variable definition section.

Algorithm

CALCULATION OF ENERGY SAVINGS

ELECTRIC ENERGY SAVINGS

 $\Delta kWh = CFM_{Cooler} * kW_{Comp} * Hours * SF$

Where:

CFM_{Cooler} = Rated flow of the vortex cooler (CFM)

kW_{Comp} = System power reduction per air demand (kW/CFM) depending on the type of air compressor found in table below. 1290 If unknown, assume Screw – Load/Unload.

Air Compressor Type	kW _{Comp} (kW/CFM)
Reciprocating – On/off Control	0.18
Reciprocating – Load/Unload	0.14
Screw-Load/Unload	0.15
Screw – Variable Displacement	0.15
Screw - VFD	0.18

Hours

- = Compressed air system pressurized hours
- = Use actual hours if known, otherwise assume values in table below:

Shift	Hours
Single Shift	1,976
Two Shifts	3,952
Three Shifts	5,928
Four Shifts or Continual Operation	8,320
Unknown / Weighted average ¹²⁹¹	5,702

SF

= Savings Factor, representing the percentage of time the cooler is shut off by the thermostatic control.

 $=25\%^{1292}$

 $^{^{1290}}$ Calculated based on the type of compressor control. This assumes the compressor will be between 40% and 100% capacity before and after the changes to the system demand. See "Industrial System Standard Deemed Saving Analysis.xls".

¹²⁹¹ Weighting of 16% single shift, 23% two shift, 25% three shift and 36% continual based on DOE evaluation of the Compressed Air Challenge, section 2.1.5 Facility Operating Schedules.

¹²⁹² This is a conservative assumption based on available case studies and conversations with distributors. Broadly, the minimum savings factor is equal to the safety factor used when sizing. This assumes that the heat generation inside the cabinet is constant. Since this not likely, the savings factor should be greater than the safety factor. 25% was selected as it was the most conservative of the case studies and a reasonable safety factor. See "IL TRM Vortex Cooler Thermostat - Supporting Information.xls" for more detail.

For example, a 20-CFM vortex cooler outfitted with a thermostat control would save

 Δ kWh = 20 * 0.152 * 5,702 * 25%

= 4,334 kWh

SUMMER COINCIDENT PEAK DEMAND SAVINGS

 $\Delta kW = \Delta kWh/Hours * CF$

Where:

 ΔkW = As calculated above

CF = Summer peak coincidence factor

Shift	Coincidence Factor
Single Shift	0.59
Two Shifts	0.95
Three Shifts	0.95
Four Shifts or Continual Operation	0.95
Unknown / Weighted average 1293	0.89

For example, a 20-CFM vortex cooler outfitted with a thermostat control would save

 Δ kW = 4,334 / 5,702 * 0.89

= 0.68 kW

NATURAL GAS SAVINGS

N/A

WATER AND OTHER NON-ENERGY IMPACT DESCRIPTIONS AND CALCULATION

N/A

DEEMED O&M COST ADJUSTMENT CALCULATION

N/A

MEASURE CODE CI-CPA-VTEX-V01-200101

 $^{^{1293}}$ Weighting of 16% single shift, 23% two shift, 25% three shift and 36% continual based on DOE evaluation of the Compressed Air Challenge, section 2.1.5 Facility Operating Schedules.

4.7.7 Efficient Desiccant Compressed Air Dryer

DESCRIPTION

Compressed air is dried to reduce or eliminate condensation that can harm the compressed air system or end use equipment. For applications that require air to be dried below a dew point of 35°F, ¹²⁹⁴ regenerative desiccant air dryers are typically used. Typically, regenerative desiccant dryers achieve pressure dew points as low as -40°F.

Regenerative desiccant dryers generally consist of two towers (or vertical tanks) filled with porous desiccant media. "Wet" compressed air flows through one tower, exiting as dried compressed air, while the other tower is dried out (or regenerated). This dryer alternates this process between towers to prevent compressed air flowing through saturated towers and damaging downstream equipment. The means of regeneration distinguishes the different types of regenerative dryer.

Heatless Desiccant Dryer: Uses compressed air ("purge air") to dry out the regenerating tower. The amount of purge air is typically between 15-20% of the dryer's rate flow (CFM), regardless of the flow rate that the compressor is supplying. 1295 This type of dryer alternates tower regeneration approximately every 5 minutes. 1296

Heated Desiccant Dryer: Uses a combination of compressed purge air and heat for regeneration. The amount of purge air is typically 5-10% of the dryer's rate flow (CFM), regardless of the flow rate that the compressor is supplying. 1297 This type of dryer alternates tower regeneration approximately every 8 hours. 1298

Externally Heated Blower Purge Dryer: Uses an external blower and heat source for regeneration. This type of dryer requires a small amount (2%) of purge air or ambient air to cool the tower after heating. This type of dryer alternates tower regeneration approximately every 8 hours. ¹²⁹⁹ There is also a type of blower purge dryer called a zero purge dryer that eliminates all compressed purge air.

The energy use of these dryers is primarily due to regeneration of the desiccant. Standard dryers come equipped with a fixed, timer regeneration control. However, the actual load on the dryer is variable. Optional dew point demand controls (DPDC) adjust the amount of regeneration to the moisture load on the dryer, reducing unnecessary purge energy.

This measure was developed to be applicable to the following program types: TOS, NC, ER.

DEFINITION OF EFFICIENT EQUIPMENT

The efficient equipment is heated or externally-heated by a blower purge desiccant dryer without dew point demand controls. Dryers installed on inlet modulation compressors do not qualify for this measure.

2022 IL TRM v.10.0 Vol. 2_September 24, 2021_FINAL

¹²⁹⁴ The dew point limitation of the most common refrigerant-type air dryer. Improving Compressed Air System Performance: A Sourcebook for Industry, US Department of Energy. Page 48.

https://www.energy.gov/sites/prod/files/2016/03/f30/Improving%20Compressed%20Air%20Sourcebook%20version%203.pdf ¹²⁹⁵ Lessons Learned: Saving Energy Costs with Heated Blower Purge Desiccant Dryers, Marshall, Ron. https://airbestpractices.com/system-assessments/air-treatmentn2/lessons-learned-saving-energy-costs-heated-blower-

https://airbestpractices.com/system-assessments/air-treatmentn2/lessons-learned-saving-energy-costs-heated-blowerdesiccant-dry-0

 $^{{}^{1296} \} Regenerative \ Desiccant \ Compressed \ Air \ Dryers. \ White, Donald. \ \underline{https://airbestpractices.com/technology/airtreatmentn2/regenerative-desiccant-compressed-air-dryers}$

¹²⁹⁷ Types of Compressed Air Dryers 2: Refrigerant and Regenerative Desiccant, Compressed Air and Gas Institute (CAGI). https://airbestpractices.com/technology/air-treatment/n2/types-compressed-air-dryers-refrigerant-and-regenerative-desiccant

¹²⁹⁸ Regenerative Desiccant Compressed Air Dryers. White, Donald. https://airbestpractices.com/technology/air-treatmentn2/regenerative-desiccant-compressed-air-dryers

¹²⁹⁹ Regenerative Desiccant Compressed Air Dryers. White, Donald. https://airbestpractices.com/technology/airtreatmentn2/regenerative-desiccant-compressed-air-dryers

DEFINITION OF BASELINE EQUIPMENT

The baseline equipment is a heatless regenerative desiccant dryer without dew point demand controls.

DEEMED LIFETIME OF EFFICIENT EQUIPMENT

The lifetime of this measure is 15 years. 1300

DEEMED MEASURE COST

The incremental equipment cost for heated and blower purge regenerative desiccant dryers is \$3/CFM and \$12/CFM, respectively. 1301

LOADSHAPE

Loadshape C35 – Industrial Process

COINCIDENCE FACTOR

The summer peak coincidence factor for this measure is dependent on the industrial shift and corresponding hours of operation. Values are provided for each shift type in the variable definition section.

Algorithm

CALCULATION OF ENERGY SAVINGS

ELECTRIC ENERGY SAVINGS

$$\Delta$$
kWh = CFM_{Drver} * (P_{Base} – P_{EE} * PRF) * HOU

Where:

CFM_{Dryer} = rated capacity of the dryer in cubic feet per minute (CFM)

P_{Base} = power requirement of the baseline heatless regenerative dryer (kW/CFM)

= PF_{Heatless} * kW_{comp}

PF_{Heatless} = purge flow of heatless model (%)

 $= 15\%^{1302}$

kW_{comp} = system power reduction per reduced air demand (kW/CFM) depending on the type of

compressor control. 1303 If unknown, assume Screw – Load/Unload.

Air Compressor Type	ΔkW/CFM
Reciprocating – On/off Control	0.18
Reciprocating – Load/Unload	0.14
Screw-Load/Unload	0.15
Screw – Variable Displacement	0.15

¹³⁰⁰ Focus on Energy Evaluation Business Programs: Measure Life Study, p. 91-92. PA Consulting Group. August 25, 2009. https://focusonenergy.com/sites/default/files/bpmeasurelifestudyfinal_evaluationreport.pdf

¹³⁰¹ Analysis of equipment cost between heatless, heated, blower purge dryers according to available online pricing. The capacity range considered was 250 – 1,500 CFM. Cost provided is the average incremental cost when comparing heated and blower purge dryers to baseline heatless dryers of the same CFM capacity. See "IL TRM Deissciant Dryers – Supporting Information.xls" file for more detail.

 $^{^{1302}}$ Typical estimates of purge flow for heatless dryers range from 15-20% of dryer rated capacity. 15% was selected as a conservative value.

¹³⁰³ Consistent with Air Nozzle measure, this assumes the compressor will be between 40% and 100% capacity before and after the changes to the system demand. See "Industrial System Standard Deemed Saving Analysis.xls".

Air Compressor Type	ΔkW/CFM
Screw - VFD	0.18

Note: Dryers installed on inlet modulation compressors do not qualify for this measure.

PEE	= power requirement of the energy efficient (neated or blower purge) regenerative dryer

(kW/CFM)

= (PF_{EE} * kW_{comp} + kW_{Heater} + kW_{Blower})

 PF_{EE} = purge flow of energy efficient model (%)¹³⁰⁴

= 7.5% for heated models

= 2% for blower purge models (with compressed air cooling)

= 0% for "zero purge" blower purge models

kW_{Heater} = average power of heater per CFM of dryer (kW/CFM)^{1305,1306}

= 0.007 kW/CFM for heated models

= 0.013 kW/CFM for blower purge models

 kW_{Blower} = average power of blower per CFM of dryer $(kW/CFM)^{1307}$

= 0 kW/CFM for heated models

= 0.003 kW/CFM for blower purge models

PRF = purge reduction factor

= Assume 50% for heatless desiccant dryers% 1308

= Assume 60% for externally-heated or heated blower purge desiccant dryers 1309

HOU = compressor total hours of operation below depending on shift

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¹³⁰⁴ Lessons Learned: Saving Energy Costs with Heated Blower Purge Desiccant Dryers, Marshall, Ron. https://airbestpractices.com/system-assessments/air-treatmentn2/lessons-learned-saving-energy-costs-heated-blower-desiccant-dry-0

¹³⁰⁵ Based on a review of data sheets from six manufacturers. These values reflect average heater kW and not nominal heater kW. The heater operation will vary based on moisture load to the dryer. See "IL TRM Deissciant Dryers – Supporting Information.xls" file for more detail.

¹³⁰⁶ The heater operation will be controlled by temperature to avoid overheating the desiccant media. Lessons Learned: Saving Energy Costs with Heated Blower Purge Desiccant Dryers, Marshall, Ron. https://airbestpractices.com/system-assessments/airtreatmentn2/lessons-learned-saving-energy-costs-heated-blower-desiccant-dry-0

¹³⁰⁷ Based on a review of data sheets from six manufacturers. These values reflect average blower kW and not nominal blower kW. The blower operation will in many cases vary based on moisture load to the dryer. See "IL TRM Deissciant Dryers – Supporting Information.xls" file for more detail.

¹³⁰⁸ "For heatless desiccant dryers, the reduction in purge tends to be proportional only to the reduction of flow, not the reduction in moisture load due to the lower inlet temperatures." The 50% value is based on the TRM's assumption of a 50% dryer load factor used Illinois TRM Measure 4.7.5. Marshall, Ron. Lessons Learned: Saving Energy Costs with Heated Blower Desiccant Dryers. https://www.airbestpractices.com/system-assessments/air-treatmentn2/lessons-learned-saving-energy-costs-heated-blower-desiccant-dry-0

¹³⁰⁹ "But for heated style units, the dryer reacts to both reductions. This means some energy is saved due to flow reduction, and additional energy is saved due to the lower moisture load in the cooler inlet air, resulting in more energy savings when compared with heatless styles." Marshall, Ron. Lessons Learned: Saving Energy Costs with Heated Blower Desiccant Dryers. https://www.airbestpractices.com/system-assessments/air-treatmentn2/lessons-learned-saving-energy-costs-heated-blower-desiccant-dry-0

Shift	Hours
Single Shift	1,976
Two Shifts	3,952
Three Shifts	5,928
Four Shifts or Continual Operation	8,320
Unknown / Weighted average ¹³¹⁰	5,702

SUMMER COINCIDENT PEAK DEMAND SAVINGS

 $\Delta kW_{peak} = \Delta kWh / HOU * CF$

Where:

CF

= summer peak coincidence factor

Shift	Coincidence Factor
Single Shift	0.59
Two Shifts	0.95
Three Shifts	0.95
Four Shifts or Continual Operation	0.95
Unknown / Weighted average 1311	0.89

NATURAL GAS SAVINGS

N/A

WATER AND OTHER NON-ENERGY IMPACT DESCRIPTIONS AND CALCULATION

N/A

DEEMED O&M COST ADJUSTMENT CALCULATION

N/A

MEASURE CODE CI-CPA-DDRY-V02-210101

¹³¹⁰ Weighting of 16% single shift, 23% two shift, 25% three shift and 36% continual based on DOE evaluation of the Compressed Air Challenge, section 2.1.5 Facility Operating Schedules.

¹³¹¹ Weighting of 16% single shift, 23% two shift, 25% three shift and 36% continual based on DOE evaluation of the Compressed Air Challenge, section 2.1.5 Facility Operating Schedules.

4.7.8 Desiccant Dryer Dew Point Demand Controls

DESCRIPTION

Compressed air is dried to reduce or eliminate condensation that can harm the compressed air system or end use equipment. For applications that require air to be dried below a dew point of 35°F, ¹³¹² regenerative desiccant air dryers are typically used. Typically, regenerative desiccant dryers achieve pressure dew points as low as -40°F.

Regenerative desiccant dryers generally consist of two towers (or vertical tanks) filled with porous desiccant media. "Wet" compressed air flows through one tower, exiting as dried compressed air, while the other tower is dried out (or regenerated). This dryer alternates this process between towers to prevent compressed air flowing through saturated towers and damaging downstream equipment. The means of regeneration distinguishes the different types of regenerative dryer.

The energy use of these dryers is primarily due to regeneration of the desiccant. Standard dryers come equipped with a fixed, timer regeneration control. However, the actual load on the dryer is variable. Dew point demand controls (DPDC) adjust the amount of regeneration to the load on the dryer, reducing unnecessary purge energy. DPDC can be retrofit on existing desiccant dryers or integrated in new desiccant dryers.

Heatless Desiccant Dryer: Uses compressed air ("purge air") to dry out the regenerating tower. The amount of purge air is typically between 15-20% of the dryer's rate flow (CFM), regardless of the flow rate that the compressor is supplying. 1313 This type of dryer alternates tower regeneration approximately every 5 minutes. 1314

Heated Desiccant Dryer: Uses a combination of compressed purge air and heat for regeneration. The amount of purge air is typically 5-10% of the dryer's rate flow (CFM), regardless of the flow rate that the compressor is supplying. ¹³¹⁵ This type of dryer alternates tower regeneration approximately every 8 hours. ¹³¹⁶

Externally Heated Blower Purge Dryer: Uses an external blower and heat source for regeneration. This type of dryer requires a small amount (2%) of purge air or ambient air to cool the tower after heating. This type of dryer alternates tower regeneration approximately every 8 hours. ¹³¹⁷ There is also a type of blower purge dryer called a zero purge dryer that eliminates all compressed purge air.

This measure was developed to be applicable to the following program types: RF

DEFINITION OF EFFICIENT EQUIPMENT

The efficient equipment is a heatless, externally-heated, or blower purge regenerative desiccant dryer without dew point demand controls. The controls should be able to respond to changes in flow and moisture loading. Dryers installed on inlet modulation compressors do not qualify for this measure.

DEFINITION OF BASELINE EQUIPMENT

The baseline equipment is a heatless, externally-heated, or blower purge regenerative desiccant dryer with dew point demand controls.

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¹³¹² The dew point limitation of the most common refrigerant-type air dryer. Improving Compressed Air System Performance: A Sourcebook for Industry, US Department of Energy. Page 48.

¹³¹³ Lessons Learned: Saving Energy Costs with Heated Blower Purge Desiccant Dryers, Marshall, Ron.

 $^{^{\}rm 1314}$ Regenerative Desiccant Compressed Air Dryers. White, Donald.

¹³¹⁵ Types of Compressed Air Dryers 2: Refrigerant and Regenerative Desiccant, Compressed Air and Gas Institute (CAGI).

 $^{^{\}rm 1316}$ Regenerative Desiccant Compressed Air Dryers. White, Donald.

¹³¹⁷ Regenerative Desiccant Compressed Air Dryers. White, Donald.

DEEMED LIFETIME OF EFFICIENT EQUIPMENT

The lifetime of this measure is 5 years. 1318

DEEMED MEASURE COST

The estimated cost of the controls retrofit is \$4,000. 1319

LOADSHAPE

Loadshape C35 – Industrial Process

COINCIDENCE FACTOR

The summer peak coincidence factor for this measure is dependent on the industrial shift and corresponding hours of operation. Values are provided for each shift type in the variable definition section.

Algorithm

CALCULATION OF ENERGY SAVINGS

ELECTRIC ENERGY SAVINGS

$$\Delta kWh = CFM_{Dryer} * (PF * kW_{Comp} + kW_{Heater} + kW_{Blower}) * HOU * PRF$$

Where:

CFM_{Dryer} = rated capacity of the dryer in cubic feet per minute (CFM)

PF = purge flow of desiccant dryer (%)¹³²⁰

Air Compressor Type	Purge Flow
Heatless	15%
Externally-Heated	7.5%
Blower Purge	2%

 $kW_{\text{comp}} \\$

= system power reduction per reduced air demand (kW/CFM) depending on the type of compressor control. ¹³²¹ If unknown, assume Screw – Load/Unload.

Air Compressor Type	ΔkW/CFM
Reciprocating – On/off Control	0.18
Reciprocating – Load/Unload	0.14
Screw-Load/Unload	0.15
Screw – Variable Displacement	0.15
Screw - VFD	0.18

Note: Dryers installed on inlet modulation compressors do not qualify for this measure.

¹³¹⁸ Since this is a retrofit, the EUL is one-third of the dryer life which is 15 years (TRM 4.7.7). Focus on Energy Evaluation Business Programs: Measure Life Study, p. 91-92. PA Consulting Group. August 25, 2009.

¹³¹⁹ Desiccant Air Dryer Control: Seeing Isn't Always Believing. Marshall, Ron.

¹³²⁰ Lessons Learned: Saving Energy Costs with Heated Blower Purge Desiccant Dryers, Marshall, Ron.

¹³²¹ Consistent with Air Nozzle measure, this assumes the compressor will be between 40% and 100% capacity before and after the changes to the system demand. See "Industrial System Standard Deemed Saving Analysis.xls".

kW_{Heater} = average power of heater per CFM of dryer (kW/CFM)^{1322,1323}

= 0.007 kW/CFM for heated models

= 0.013 kW/CFM for blower purge models

kW_{Blower} = average power of blower per CFM of dryer (kW/CFM)¹³²⁴

= 0 kW/CFM for heated models

= 0.003 kW/CFM for blower purge models

HOU = compressor total hours of operation below depending on shift

Shift	Hours
Single Shift	1,976
Two Shifts	3,952
Three Shifts	5,928
Four Shifts or Continual Operation	8,320
Unknown / Weighted average ¹³²⁵	5,702

PRF = purge reduction factor

= Assume 50% for heatless desiccant dryers% 1326

= Assume 60% for externally-heated or heated blower purge desiccant dryers 1327

SUMMER COINCIDENT PEAK DEMAND SAVINGS

 $\Delta kW_{peak} = \Delta kWh / HOU * CF$

Where:

CF = summer peak coincidence factor

Shift	Coincidence Factor
Single Shift	0.59
Two Shifts	0.95
Three Shifts	0.95
Four Shifts or Continual Operation	0.95

¹³²² Based on a review of data sheets from six manufacturers. These values reflect average heater kW and not nominal heater kW. The heater operation will vary based on moisture load to the dryer. See "IL TRM Deissciant Dryers – Supporting Information.xls" file for more detail.

¹³²³ The heater operation will be controlled by temperature to avoid overheating the desiccant media. Lessons Learned: Saving Energy Costs with Heated Blower Purge Desiccant Dryers, Marshall, Ron.

¹³²⁴ Based on a review of data sheets from six manufacturers. These values reflect average blower kW and not nominal blower kW. The blower operation will in many cases vary based on moisture load to the dryer. See "IL TRM Deissciant Dryers – Supporting Information.xls" file for more detail.

 $^{^{1325}}$ Weighting of 16% single shift, 23% two shift, 25% three shift and 36% continual based on DOE evaluation of the Compressed Air Challenge, section 2.1.5 Facility Operating Schedules.

¹³²⁶ "For heatless desiccant dryers, the reduction in purge tends to be proportional only to the reduction of flow, not the reduction in moisture load due to the lower inlet temperatures." The 50% value is based on the TRM's assumption of a 50% dryer load factor used Illinois TRM Measure 4.7.5. Marshall, Ron. Lessons Learned: Saving Energy Costs with Heated Blower Desiccant Dryers.

¹³²⁷ "But for heated style units, the dryer reacts to both reductions. This means some energy is saved due to flow reduction, and additional energy is saved due to the lower moisture load in the cooler inlet air, resulting in more energy savings when compared with heatless styles." Marshall, Ron. Lessons Learned: Saving Energy Costs with Heated Blower Desiccant Dryers.

Shift	Coincidence Factor
Unknown / Weighted average 1328	0.89

NATURAL GAS SAVINGS

N/A

WATER AND OTHER NON-ENERGY IMPACT DESCRIPTIONS AND CALCULATION

N/A

DEEMED O&M COST ADJUSTMENT CALCULATION

N/A

MEASURE CODE CI-CPA-DPDC-V01-210101

¹³²⁸ Weighting of 16% single shift, 23% two shift, 25% three shift and 36% continual based on DOE evaluation of the Compressed Air Challenge, section 2.1.5 Facility Operating Schedules.

4.7.9 Compressed Air Heat Recovery

DESCRIPTION

Air compressors are inherently inefficient, converting 80 to 93% of the electrical input energy into heat. 1329 Recovering this wasted heat for useful purposes is one method for reducing facility-level energy use. Typical air compressor heat recovery involves ducting air-cooled air compressor exhaust for space heat. Recovered heat can also be used for process heating, water heating, and boiler makeup water heating, but this workpaper only addresses the most common scenario.

This measure was developed to be applicable to the following program types: RF, NC. If applied to other program types, the measure savings should be verified.

DEFINITION OF EFFICIENT EQUIPMENT

The efficient equipment is an air-cooled air compressor that is ducted for heat recovery during the heating season. The ducting must include a thermostat that controls the heat recovery based on whether heating is needed.

DEFINITION OF BASELINE EQUIPMENT

The baseline equipment is an air-cooled air compressor whose exhaust is ducted to the outdoors or to a space where heat is not needed (e.g., compressor room, unoccupied space).

DEEMED LIFETIME OF EFFICIENT EQUIPMENT

15 years 1330

DEEMED MEASURE COST

\$80/hp¹³³¹

LOADSHAPE

N/A

COINCIDENCE FACTOR

N/A

Algorithm

CALCULATION OF ENERGY SAVINGS

ELECTRIC ENERGY SAVINGS

N/A

SUMMER COINCIDENT PEAK DEMAND SAVINGS

N/A

¹³²⁹ Ron Marshall, William Scales, Gary Shafer, Paul Shaw, Paul Sheaffer, Rick Stasyshan, H.P. Improving Compressed Air System Performance: A Sourcebook for Industry v3. United States: N. p., 2016.

¹³³⁰ The 15-year measure life is based on the value for HVAC controls within the ComEd EUL research. The ductwork has an estimated 20-year measure life but is limited by the mechanical and thermostatic controls.

¹³³¹ This estimate is based on three representative projects received through the Nicor Custom Program. The costs in these three projects were \$73/hp, \$76/hp, and \$84/hp.

NATURAL GAS SAVINGS

 $\Delta therms$ = η_{HR} * 2,545 * HP * PP * Hours * CHF / 100,000 / η_{heat}

Where:

 η_{HR} = Efficiency of heat recovery

 $= 80\%^{1332}$

2,545 = Conversion factor, Btu/hp-hr

HP = Nominal horsepower of the compressor

PP = Percent power at average load (% flow or capacity) conditions. See table below

If average flow is unknown, assume 65%. 1333

If compressor type is unknown, assume Load/No-load (1 gal/CFM)

= 93.5%

% Capacity	On/Off Control	Load/No- Load (1 gal/cfm)	Load/No- Load (10 gal/cfm)	Inlet Valve Modulation (w/o Blowdown)	Inlet Valve Modulation (w/ Blowdown)	Variable Displacement	VSD w/ Unloading	VSD w/ Stopping
0%	0%	27%	27%	71%	26%	25%	12%	0%
10%	10%	32%	35%	74%	40%	34%	20%	12%
20%	20%	63%	42%	76%	54%	44%	28%	24%
30%	30%	74%	52%	79%	62%	52%	36%	33%
40%	40%	81%	60%	82%	82%	61%	45%	41%
50%	50%	87%	68%	86%	86%	63%	53%	53%
60%	60%	92%	76%	88%	88%	69%	60%	60%
65%	65%	94%	80%	90%	90%	73%	66%	66%
70%	70%	95%	83%	92%	92%	77%	71%	71%
80%	80%	98%	89%	94%	94%	85%	80%	80%
90%	90%	100%	96%	97%	97%	91%	89%	89%
100%	100%	100%	100%	100%	100%	100%	100%	100%

Hours = Compressor hours of operation below depending on shift

= Use actual hours if known, otherwise assume values in table below:

Shift	Hours
Single Shift	1,976
Two Shifts	3,952
Three Shifts	5,928
Four Shifts or Continual Operation	8.320

¹³³² Ron Marshall, William Scales, Gary Shafer, Paul Shaw, Paul Sheaffer, Rick Stasyshan, H.P. Improving Compressed Air System Performance: A Sourcebook for Industry v3. United States: N. p., 2016 (page 14).

12

¹³³³ The analysis of compressor load factors for the Illinois TRM's 4.7.1 VSD Air Compressor measure show an average load factor range of 63 – 65%. For more information, please see: "IL TRM VSD Air Compressor – Supporting Information.xls".

Shift	Hours
Unknown / Weighted average 1334	5,702

CHF

= Climate heating factor. This value represents the amount of time that the facility has a use for space heating. See table below for values. ¹³³⁵

Zone	Climate Heating Factor
1 - Rockford	58%
2 - Chicago	55%
3 - Springfield	48%
4 - Belleville	49%
5 - Marion	46%

100,000 = Conversion factor, Btu/therm

 η_{heat} = Heating system efficiency

= If actual heating system efficiency is unknown, assume 80% 1336

WATER AND OTHER NON-ENERGY IMPACT DESCRIPTIONS AND CALCULATION

N/A

DEEMED O&M COST ADJUSTMENT CALCULATION

N/A

MEASURE CODE CI-CPA-CHR-V01-210101

¹³³⁴ Weighting of 16% single shift, 23% two shift, 25% three shift and 36% continual based on DOE evaluation of the Compressed Air Challenge, section 2.1.5 Facility Operating Schedules.

¹³³⁵ These values reflect a ratio of the hours below a heating balance point over 8,760. The heating balance point is assumed to be 55°F. The data source is TMY3 data. See "Compressed Air Heat Recovery – Supporting Info" file for derivation.

¹³³⁶ 80% is the federal minimum efficiency of gas-fired unit heaters. Unit heaters are a common heat source in industrial and manufacturing settings, where compressed air is likely to be in place.

4.7.10 Compressed Air Storage Receiver Tank

DESCRIPTION

Using an air receiver or storage tank will buffer the air demands of the system on the compressor, thus eliminating short cycling. Although a load/no load compressor unloads in response to lowered demand, it does so over a period of time to prevent lubrication oil from foaming. Therefore, reducing the number of cycles reduces the number of transition times from load to no load and saves energy.

To qualify for this measure an existing load/no load compressor with a 1 gal/cfm storage ratio or a modulating w/ blowdown compressor must be replaced with a load/no load compressor with an improved storage capacity and ratio.

This measure was developed to be applicable to the following program types: RF, NC. If applied to other program types, the measure savings should be verified.

DEFINITION OF EFFICIENT EQUIPMENT

The efficient equipment is an oil-flooded load/no load compressor with an improved storage capacity and ratio compared to the existing system. The cfm should reflect the rated capacity (in cfm) of all active compressors. If that value cannot be determined, compressor power can be converted to capacity using the rule-of-thumb 4.5 cfm/hp. 1337

DEFINITION OF BASELINE EQUIPMENT

The baseline equipment is an oil-flooded load/no load compressor with a 1 gal/cfm storage ratio or a modulating w/blowdown compressor.

DEEMED LIFETIME OF EFFICIENT EQUIPMENT

10 years

DEEMED MEASURE COST

Incremental cost (\$) = 4.67 * $(TANK_E - TANK_B)^{1338}$

Where:

4.67 = air receiver tank size, in gallons, to equipment cost conversion factor

TANK_E = efficient tank size (gallons)

TANK_B = baseline tank size (gallons)

LOADSHAPE

Loadshape C35 – Industrial Process

COINCIDENCE FACTOR

The summer peak coincidence factor for this measure is dependent on the industrial shift and corresponding hours of operation. Values are provided for each shift type in the variable definition section.

Algorithm

¹³³⁷ The 4.5 cfm/hp rule of thumb is based on a rotary screw compressor delivering 4 to 5 cfm per 1 hp, "Relationship Between Pressure and Flow", Compressed Air System Best Practices, Industrial Utility Efficiency.

^{1338 2018} Vermont PUC: Technical Reference User Manual (TRM) Measure Savings Algorithms and Cost Assumptions

CALCULATION OF ENERGY SAVINGS

ELECTRIC ENERGY SAVINGS

 $\Delta kWh = 0.9 \text{ x hp}_{compressor} \text{ x HOURS x (CF}_{b} - \text{CF}_{e})$

Where:

 ΔkWh = gross customer annual kWh savings for the measure

= compressor motor nominal hp hp_{compressor}

 0.9^{1339} = compressor motor nominal hp to full load kW conversion factor **HOURS** = compressor total hours of operation below depending on shift

Shift	Hours	
	1,976 hours	
Single shift (8/5)	7 AM – 3 PM, weekdays, minus some holidays and scheduled	
	down time	
	3,952 hours	
2-shift (16/5)	7AM – 11 PM, weekdays, minus some holidays and scheduled	
	down time	
	5,928 hours	
3-shift (24/5)	24 hours per day, weekdays, minus some holidays and	
	scheduled down time	
	8,320 hours	
4-shift (24/7)	24 hours per day, 7 days a week minus some holidays and	
	scheduled down time	
Unknown / Weighted average 1340	5,702 hours	

= baseline compressor factor ¹³⁴¹ CF_b

> = See table below for baseline compressor factor. If compressor type is unknown, default to a load/no load compressor with 1 gallon/cfm for the appropriate-sized compressor.

¹³³⁹ Conversion factor based on Survey of CAGI data sheets from 200 compressors. See "IL TRM VSD Air Compressor – Supporting Information.xls" for more information.

¹³⁴⁰ Weighting of 16% single shift, 23% two shift, 25% three shift and 36% continual based on DOE evaluation of the Compressed Air Challenge, section 2.1.5 Facility Operating Schedules.

¹³⁴¹ Compressor factors were developed using DOE part load data for different compressor control types as well as load profiles from 50 facilities employing air compressors less than or equal to 40 hp, as sourced from the Efficiency Vermont TRM.

Baseline Compressor	Compressor Factor (≤ 40 hp) ¹³⁴²	Compressor Factor (50 – 200 hp) ¹³⁴³
Modulating w/ Blowdown	0.890	0.863
Load/No Load w/ 1 Gallon/CFM	0.909	0.887
Load/No Load w/ 3 Gallon/CFM	0.831	0.811
Load/No Load w/ 4 Gallon/CFM	0.812	0.792
Load/No Load w/ 5 Gallon/CFM	0.806	0.786

CF_e = efficient compressor factor

= See table above for load/no load compressors with the adequate storage capacity installed. If unknown, default to load/no load compressors w/ 4 gallons/cfm.

For example, a 1-shift facility with a 100-hp modulating (with blowdown) adds a 2,000-gallon receiver to their compressed air system. This improvement brings the system storage over 4 gallons per cfm.

Capacity Check: = 2,000 gallons / (100 hp * 4.5 cfm/hp)

= 4.4 gallons per cfm

 Δ kWh = 0.9 * 100 * 1,976 * (0.863 – 0.792)

= 12,627 kWh

SUMMER COINCIDENT PEAK DEMAND SAVINGS

 Δ kW = Δ kWh / HOURS * CF

Where:

CF = Summer peak coincidence factor for this measure

Shift	Coincidence Factor
Single shift (8/5)	0.59
2-shift (16/5)	0.95
3-shift (24/5)	0.95
4-shift (24/7)	0.95
Unknown / Weighted average 1344	0.89

¹³⁴² Compressor factors were developed using DOE part load data for different compressor control types as well as load profiles from 50 facilities employing air compressors less than or equal to 40 hp, as sourced from the Efficiency Vermont TRM. See "IL TRM VSD Air Compressor – Supporting Information.xls" for more information.

¹³⁴³ Compressor factors for this size range were developed using DOE part-load data for different compressor control types as well as load profiles from 45 compressors and 20 facilities. This data comes from ComEd Custom and Insustrial Systems programs. The compressors were filtered to reflect only rotary screw compressors, between 50 and 200 hp, and operating a minimum of 4 hour per day, Additionally, compressors with clear and consistent baseload profiles were excluded from this analysis. See "IL TRM VSD Air Compressor – Supporting Information.xls" for more information.

¹³⁴⁴ Weighting of 16% single shift, 23% two shift, 25% three shift and 36% continual based on DOE evaluation of the Compressed Air Challenge, section 2.1.5 Facility Operating Schedules.

For example, a 1-shift facility with a 100-hp VSD modulating (with blowdown) compressor adds a 2,000-gallon receiver to their compressed air system. This improvement vrings the system storage over 4 gallons per cfm.

Capacity Checek: = 2,000 gallons / (100 hp * 4.5 cfm/hp)

= 4.4 gallons per cfm

 Δ kW = 12,627 / 1,976 * 0.59

= 3.77 kW

NATURAL GAS ENERGY SAVINGS

N/A

WATER IMPACT DESCRIPTIONS AND CALCULATION

N/A

DEEMED O&M COST ADJUSTMENT CALCULATION

N/A

MEASURE CODE: CI-CPA-CASRT-V01-210101

4.7.11 Reduce Compressed Air Setpoint

DESCRIPTION

This measure characterizes the energy savings associated with reducing the compressed air pressure setpoint. A lower setpoint pressure results in the reduction of work requirements on the compressor resulting in energy savings. The energy savings assumptions are based on compressors operating at 100 psi.

This measure was developed to be applicable to the following program types: RF. If applied to other program types, the measure savings should be verified.

DEFINITION OF EFFICIENT EQUIPMENT

The efficient equipment must meet the following requirements:

- Compressor setpoint must be decreased
- Specification and location of compressor must be known and verifiable

DEFINITION OF BASELINE EQUIPMENT

The baseline equipment is an air compressor with a pressure setpoint higher than necessary (line pressure more than 115% of the highest end use requirement).

DEEMED LIFETIME OF EFFICIENT EQUIPMENT

The expected measure life is 5 years. 1345

DEEMED MEASURE COST

The incremental cost is assumed to be \$0.

LOADSHAPE

Loadshape C35 – Industrial Process

COINCIDENCE FACTOR

The summer peak coincidence factor for this measure is dependent on the industrial shift and corresponding hours of operation. Values are provided for each shift type in the variable definition section.

Algorithm

CALCULATION OF ENERGY SAVINGS

ELECTRIC ENERGY SAVINGS

 $\Delta kWh = (kW_{typical} * \Delta P * SF * Hours / HP_{typical}) * HP_{real}$

Where:

 Δ kWh = gross customer annual kWh savings for the measure

kW_{typical} = adjusted compressor power (kW) based on typical compressor loading and operating

profile. Use actual compressor control type if known:

¹³⁴⁵ Based on value from ComEd Operational Efficiency CY2018 Impact Evaluation.

Control Type	kW _{typical} 1346
Reciprocating - On/off Control	70.2
Reciprocating - Load/Unload	74.8
Screw - Load/Unload	82.3
Screw - Inlet Modulation	82.5
Screw - Inlet Modulation w/ Unloading	82.5
Screw - Variable Displacement	73.2
Screw - VFD	70.8

= if the actual compressor control type is not known, use a weighted average based on the following market assumptions:

Control Type	Share %	kW _{typical} 1347
Market share estimation for 56%		74.8
load/unload control compressors	50% /4.8	
Market share estimation for modulation 27%		82.5
w/unloading control compressors	27% 82.5	
Market share estimation for variable	170/	72.2
displacement control compressors	17% 73.2	
Weighted Average		76.6

ΔP = reduction in pressure differential between efficient and base case (psi)

= actual

SF =1% reduction in power per 2 psi reduction in system pressure is equal to 0.5% reduction

per 1 psi, or a Savings Factor of 0.005¹³⁴⁸

HOURS = compressor total hours of operation below depending on shift

Shift	Hours
	1,976 hours
Single shift (8/5)	7 AM – 3 PM, weekdays, minus some holidays and scheduled
	down time
	3,952 hours
2-shift (16/5)	7AM – 11 PM, weekdays, minus some holidays and scheduled
	down time
	5,928 hours
3-shift (24/5)	24 hours per day, weekdays, minus some holidays and
	scheduled down time
	8,320 hours
4-shift (24/7)	24 hours per day, 7 days a week minus some holidays and
	scheduled down time
Unknown / Weighted average ¹³⁴⁹	5,702 hours

¹³⁴⁶ Consistent with 4.7.2 Compressed Air Low Pressure Drop Filters. See "Industrial System Standard Deemed Saving Analysis.xls".

¹³⁴⁷ Based on Tables 8.2.2 and 8.2.3 from Technical Support Document: Air Compressors. US Department of Energy. May, 2016.

¹³⁴⁸ "Optimizing Pneumatic Systems for Extra Savings," Compressed Air Best Practices, DOE Compressed Air Challenge, 2010.

¹³⁴⁹ Weighting of 16% single shift, 23% two shift, 25% three shift and 36% continual based on DOE evaluation of the Compressed Air Challenge, section 2.1.5 Facility Operating Schedules.

HP_{typical} = nominal HP for typical compressor

 $= 100 \text{ hp}^{1350}$

HP_{real} = total HP of real compressors distibuting air through filter. This should include the total

horsepower of the compressors that normally run through the filter, but not backup

compressors.

SUMMER COINCIDENT PEAK DEMAND SAVINGS

 $\Delta kW = \Delta kWh / HOURS * CF$

Where:

CF = Summer peak coincidence factor for this measure

Shift	Coincidence Factor
Single shift (8/5)	0.59
2-shift (16/5)	0.95
3-shift (24/5)	0.95
4-shift (24/7)	0.95
Unknown / Weighted average ¹³⁵¹	0.89

NATURAL GAS ENERGY SAVINGS

N/A

WATER IMPACT DESCRIPTIONS AND CALCULATION

N/A

DEEMED O&M COST ADJUSTMENT CALCULATION

N/A

MEASURE CODE: CI-CPA-RCAS-V01-210101

¹³⁵⁰ Consistent with 4.7.2 Compressed Air Low Pressure Drop Filters. See "Industrial System Standard Deemed Saving Analysis.xls".

¹³⁵¹ Weighting of 16% single shift, 23% two shift, 25% three shift and 36% continual based on DOE evaluation of the Compressed Air Challenge, section 2.1.5 Facility Operating Schedules.

4.7.12 AODD Pump Controls

DESCRIPTION

Diaphragm pumps are widely used for their numerous advantages, such as simplicity, serviceability, and durability. These pumps can tolerate fluids that are corrosive, viscous, or contain a significant portion of entrained solids (E.g., effluent and slurries). Diaphragm pumps can be driven by compressed air or electric motors. Air-operated double diaphragm (AODD) pumps are estimated to be present in up to 85-90% of manufacturing plants in the US. 1352 The intrinsic simplicity of AODDs allow them to have significantly lower upfront material costs than electric motor-driven diaphragm pumps since there is no electric motor.

Typically, AODDs are operated at a fixed capacity and do not have a controller attached. In this scenario, the pump consumes compressed air continuously when operating. An electronic stroke controller can reduce the amount of air that the AODD pump consumes while operating. This controller synchronizes the compressed air release with the pump so that the diaphragm experiences a burst of air rather than a continuous stream. This reduces the air consumption and noise generation of the pump. This technology increases the pressure variance experienced by the pump; however, the overall impact on fluid flow is negligible. 1353

Typically, this technology is limited to larger AODD pump sizes (≥ 2 "), higher pressures (≥ 60 psig) and applications with longer operation times. This technology might not be applicable for systems with highly viscous fluids.

This measure was developed to be applicable to the following program types: RF, TOS. If applied to other program types, the measure savings should be verified.

DEFINITION OF EFFICIENT EQUIPMENT

The efficient equipment is an AODD pump with an electronic stroke optimizing control.

DEFINITION OF BASELINE EQUIPMENT

The baseline equipment is an AODD pump operating at a fixed capacity.

DEEMED LIFETIME OF EFFICIENT EQUIPMENT

10 years 1354

DEEMED MEASURE COST

Total cost is \$1,150. The material cost for this type of control is \$950. 1355 Labor is \$200, based on estimated time of 2 hours and \$100 per hour rate. 1356

LOADSHAPE

Loadshape C35 - Industrial Process

13

¹³⁵² Hank Van Ormer. "Study Proves Potential Energy Savings of AODD Pump Controls," Compressed Air Best Practices. https://www.airbestpractices.com/system-assessments/end-uses/study-proves-potential-energy-savings-aodd-pump-controls
https://www.airbestpractices.com/system-assessmen

¹³⁵⁴ This is an estimated based on lifetimes of similar electronic controls. HVAC controls generally have a 15-year EUL but are typically in less demanding environments than industrial pumping applications (e.g., manufacturing, wastewater treatment, etc.). For this reason, a more conservative value of 10 years was selected.

¹³⁵⁵ MizAir.com. Accessed August 4, 2020. https://www.mizair.com/lp-miz

¹³⁵⁶ Engineering judgement.

COINCIDENCE FACTOR

The summer peak coincidence factor for this measure is dependent on the industrial shift and corresponding hours of operation. Values are provided for each shift type in the variable definition section.

Algorithm

CALCULATION OF ENERGY SAVINGS

ELECTRIC ENERGY SAVINGS

 $\Delta kWh = CFM_{AODD} * kW_{Comp} * Hours * SF$

Where:

 CFM_{AODD}

= Rated flow of the AODD (CFM). Use actual, if known.

If unknown, see below for guidance. 1357

Nominal Pump Size	Pressure Air Range (psig)	Range of Air Consumption (SCFM)	Default Air Consumption (SCFM)
2"	80 – 120 psig (average = 95 psig)	90 – 120	105
3" & 4"	90 – 110 psig (average = 100 psig)	125 - 150	138

 kW_{Comp}

= System power reduction per air demand (kW/CFM) depending on the type of air compressor found in table below. ¹³⁵⁸ If unknown, assume Screw – Load/Unload.

Air Compressor Type	kW _{Comp} (kW/CFM)
Reciprocating – On/off Control	0.18
Reciprocating – Load/Unload	0.14
Screw-Load/Unload	0.15
Screw – Variable Displacement	0.15
Screw – VFD	0.18

Hours

- = Compressed air system pressurized hours
- = Use actual hours if known, otherwise assume values in table below:

Shift	Hours
Single Shift	1,976
Two Shifts	3,952
Three Shifts	5,928
Four Shifts or Continual Operation	8,320
Unknown / Weighted average ¹³⁵⁹	5,702

SF

= Savings Factor, representing the reduction of compressed air consumed by the pump

^{1357 &}quot;Demand-Side Savings: Energy Efficiency in Optimizing Compressed Air," Air Power USA. Page 8-46.

¹³⁵⁸ Calculated based on the type of compressor control. This assumes the compressor will be between 40% and 100% capacity before and after the changes to the system demand. See "Industrial System Standard Deemed Saving Analysis.xls"

¹³⁵⁹ Weighting of 16% single shift, 23% two shift, 25% three shift and 36% continual based on DOE evaluation of the Compressed Air Challenge, section 2.1.5 Facility Operating Schedules

 $=35\%^{1360}$

For example, a 2-inch AODD is outfitted with a stroke-optimizing control

 Δ kWh = 105 * 0.15 * 5,702 * 35%

= 31,432 kWh

SUMMER COINCIDENT PEAK DEMAND SAVINGS

 $\Delta kW = \Delta kWh/Hours * CF$

Where:

 Δ kWh = As calculated above

CF = Summer peak coincidence factor

Shift	Coincidence Factor
Single Shift	0.59
Two Shifts	0.95
Three Shifts	0.95
Four Shifts or Continual Operation	0.95
Unknown / Weighted average 1361	0.89

For example, a 2-inch AODD is outfitted with a stroke-optimizing control

 Δ kW = 31,432 / 5,702 * 0.89

= 4.91 kW

NATURAL GAS SAVINGS

N/A

WATER AND OTHER NON-ENERGY IMPACT DESCRIPTIONS AND CALCULATION

N/A

DEEMED O&M COST ADJUSTMENT CALCULATION

N/A

MEASURE CODE: CI-CPA-AODD-V01-220101

¹³⁶⁰ This is the average value of several references, the strongest of which is a lab study that reports a savings range of 20% - 50%. "Diaphragm Pump Controller Performance Project Report," Purdue School of Engineering and Technology. January 12, 2015. For a full list of savings estimates, see the "IL TRM AODD Controls – Supporting Info.xls"

¹³⁶¹ Weighting of 16% single shift, 23% two shift, 25% three shift and 36% continual based on DOE evaluation of the Compressed Air Challenge, section 2.1.5 Facility Operating Schedules

4.8 Miscellaneous End Use

4.8.1 Pump Optimization

DESCRIPTION

Pump improvements can be done to optimize the design and control of centrifugal water pumping systems, including water solutions with freeze protection up to 15% concentration by volume. Other fluid and gas pumps cannot use this measure calculation. The measurement of energy and demand savings for commercial and industrial applications will vary with the type of pumping technology, operating hours, efficiency, and existing and proposed controls. Depending on the specific application slowing the pump, trimming or replacing the impeller may be suitable options for improving pumping efficiency. Pumps up to 40 HP are allowed to use this energy savings calculation. Larger motors should use a custom calculation (which may result in larger savings that this measure would claim).

DEFINITION OF EFFICIENT EQUIPMENT

In order for this characterization to apply, the efficient equipment is proven to be an optimized centrifugal pumping system meeting the applicable program efficiency requirements:

- Pump balancing valves no more than 15% throttled
- Balancing valves on at least one load 100% open.

DEFINITION OF BASELINE EQUIPMENT

In order for this characterization to apply, the baseline equipment is assumed to be the existing pumping system including existing controls and sequence of operations.

DEEMED LIFETIME OF EFFICIENT EQUIPMENT

The expected measure life is assumed to be 8 years. 1362

DEEMED MEASURE COST

The incremental capital cost for this measure can vary considerably depending upon the strategy employed to achieve the required efficiency levels and should be determined on a site-specific basis.

LOADSHAPE

Loadshape C14: Indust. 1-shift (8/5) (e.g., comp. air, lights) Loadshape C15: Indust. 2-shift (16/5) (e.g., comp. air, lights) Loadshape C16: Indust. 3-shift (24/5) (e.g., comp. air, lights) Loadshape C17: Indust. 4-shift (24/7) (e.g., comp. air, lights)

COINCIDENCE FACTOR

The summer peak coincidence factor for this measure is assumed to be 38%. 1363

¹³⁶² SCE Pump Test Final Report (2009), Summit Blue Consulting, LLC. This value is a weighted average of estimates provided by program participants.

¹³⁶³ Summer Peak Coincidence Factor has been preserved from the "Technical Reference Manual" (TRM) for Ohio Senate Bill 221 Energy Efficiency and Conservation Program and 09-512-GE-UNC," October 15, 2009. This is likely a conservative estimate, but is recommended for further study (as stated in the OH State TRM, page 269).

Algorithm

CALCULATION OF SAVINGS

ELECTRIC ENERGY SAVINGS

 Δ kWh = (HP_{motor} * 0.746 * LF / η _{motor}) * HOURS * ESF

Where:

HP_{motor} = Installed nameplate motor horsepower

= Actual

0.746 = Conversion factor from horse-power to kW (kW/hp)

LF / η_{motor} = Combined as a single factor since efficiency is a function of load

 $= 0.65^{1364}$

Where:

LF = Load Factor; Ratio of the peak running load to the nameplate rating

of the motor

 η_{motor} = Motor efficiency at pump operating conditions

HOURS = Annual operating hours of the pump

= Actual

ESF = Energy Savings Factor; assume a value of 15%. 1365

SUMMER COINCIDENT PEAK DEMAND SAVINGS

 $\Delta kW = (HP_{motor} * 0.746 * (LF / \eta_{motor})) * (ESF) * CF$

Where:

CF = Summer Coincident Peak Factor for measure

NATURAL GAS ENERGY SAVINGS

N/A

WATER IMPACT DESCRIPTIONS AND CALCULATION

N/A

DEEMED O&M COST ADJUSTMENT CALCULATION

N/A

MEASURE CODE: CI-MSC-PMPO-V04-220101

¹³⁶⁴ "Measured Loading of Energy Efficient Motors - the Missing Link in Engineering Estimates of Savings," ACEEE 1994 Summer Study Conference, Asilomar, CA.

¹³⁶⁵ Published estimates of typical pumping efficiency improvements range from 5 to 40%. For analysis purposes, assume 15%. United States Industrial Electric Motor Systems Market Opportunities Assessment December 2002, Table E-7, Page 18.

4.8.2 Roof Insulation for C&I Facilities

DESCRIPTION

Energy and demand saving are realized through reductions in the building cooling and heating loads by way of improvements in roof assembly thermal resistance properties. This measure was developed to be applicable to the following program types: RF and NC.

If applied to other program types, the measure savings should be verified.

DEFINITION OF EFFICIENT EQUIPMENT

The efficient condition is a roof assembly with thermal resistance that exceeds code requirements and should be determined by the program.

DEFINITION OF BASELINE EQUIPMENT

The baseline condition in retrofit scenarios is the thermal resistance of the existing roof assembly.

The baseline for new construction scenarios is the thermal resistance of the roof assembly as mandated by applicable building code. Assembly R-values shall be referenced from IECC 2015 or ASHRAE -90.1 - 2013, or IECC 2018 or ASHRAE 90.1-2016, depending on the IECC in effect on the date of the building permit (if unknown assume IECC 2015).

Note IECC 2018 (based on ASHRAE 90.1-2016) became effective July 1, 2019 and is baseline for all New Construction permits from that date.

DEEMED LIFETIME OF EFFICIENT EQUIPMENT

The measure expected useful life (EUL) is assumed to be 20 years per DEER 2008. This is consistent with SDG&E's 9th Year Measure Retrofit Study (1996 & 1997 Residential Weatherization Programs), CPUC's Energy Efficiency Policy Manual v.2, and GDS's Measure Life Report Residential and Commercial/Industrial Lighting and HVAC Measures (June 2007).

DEEMED MEASURE COST

Costs can be highly variable due to differences in building type and structural assemblies and for that reason actual costs should be used when possible. Absent of actual cost information, estimated costs can be used. Per the W017 Itron California Measure Cost Study, ¹³⁶⁶ the material cost for R-30 insulation is \$0.59 per square foot. The installation cost is \$0.81 per square foot. The total measure cost, therefore, is \$1.40 per square foot of insulation installed.

LOADSHAPE

Loadshape C03: Commercial Cooling

COINCIDENCE FACTOR

CF_{SSP} = Summer System Peak Coincidence Factor for Commercial cooling (during system peak hour)

= 91.3% ¹³⁶⁷

CF_{PJM} = PJM Summer Peak Coincidence Factor for Commercial cooling (average during peak period)

¹³⁶⁶ Measure costs are from the "2010-2012 WO017 Ex Ante Measure Cost Study", Itron, California Public Utilities Commission, May 2014. The data is provided in a file named "MCS Results Matrix – Volume I".

¹³⁶⁷ Based on analysis of Itron eShape data for Missouri, calibrated to Illinois loads, supplied by Ameren. The AC load during the utility's peak hour is divided by the maximum AC load during the year.

=47.8% 1368

Algorithm

CALCULATION OF ENERGY SAVINGS

ELECTRIC ENERGY SAVINGS

Electric energy savings is calculated as the sum of energy saved when cooling the building and energy saved when heating the building

$$\Delta kWh = \Delta kWh_cooling + \Delta kWh_heating$$

If central cooling, the electric energy saved in annual cooling due to the added insulation is

$$\Delta$$
kWh_cooling = ((1/R_existing) - (1/R_new)) * Area * EFLH_{cooling} * Δ T_{AVG,cooling} / 1,000 / η_cooling

Where:

R existing

= Roof assembly heat loss coefficient with existing (or code required) insulation [($hr^{-o}F-ft^{2}$)/Btu]

= In retrofit scenarios, actual existing conditions prior to retrofit should be used. If unavailable, defualt values by building type can be used, as outlined in the following table and adopted from Ohio Energy Technical Reference Manual and expanded to cover all type of commercial buildings in the state of Illinois. In new construction scenarios, the applicable code requirements, per the following tables, should be used.

For retrofits, the R-value for the entire assembly:

Building Type	Retrofit Assembly
Building Type	R-Value
Assembly	13.5
Assisted Living	13.5
College	13.5
Convenience Store	13.5
Elementary School	13.5
Garage	13.5
Grocery	13.5
Healthcare Clinic	13.5
High School	13.5
Hospital	13.5
Hotel/Motel	13.5
Manufacturing Facility	12
MF - High Rise	13.5
MF - Mid Rise	13.5
Movie Theater	13.5
Office - High Rise	13.5
Office - Low Rise	13.5
Office - Mid Rise	13.5
Religious Building	13.5
Restaurant	13.5

¹³⁶⁸ Based on analysis of Itron eShape data for Missouri, calibrated to Illinois loads, supplied by Ameren. The average AC load over the PJM peak period (1-5pm, M-F, June through August) is divided by the maximum AC load during the year.

Building Type	Retrofit Assembly R-Value
Retail - Department Store	13.5
Retail - Strip Mall	13.5
Warehouse	12
Unknown	13.5

R-Values: ASHRAE - 90.1 - 2013 and 2016

	IL TRM Zones 1, 2, & 3 [ASHRAE/IECC Climate Zone 5 (A, B, C)]			
	Nonresidential		Semiheated	
	Assembly Insulation Min. Maximum R-Value		Assembly Maximum	Insulation Min. R-Value
Insulation Entirely Above Deck	0.032	R-30.0 c.i.	0.063	R-15 c.i.
Metal Building (Roof)	0.037	R-19 + R-11 Ls or R-25 + R-8 Ls	0.082	R-19
Attic and Other	0.021	R-49	0.034	R-30

	IL TRM Zones 4 & 5 [ASHRAE/IECC Climate Zone 4 (A, B, C)]			
	Nonresidential		Semiheated	
	Assembly Insulation Min. Maximum R-Value		Assembly Maximum	Insulation Min. R-Value
Insulation Entirely Above Deck	0.032	R-30.0 c.i.	0.093	R-10 c.i.
Metal Building (Roof)	0.037	R-19 + R-11 Ls or R-25 + R-8 Ls	0.082	R-19
Attic and Other	0.021	R-49	0.034	R-30

<u>Table Notes</u> c.i. = continuous insulation

Ls = linear system, a continuous vapor barrier liner installed below the purlins and uninterrupted by framing members

R new

= Roof assembly heat loss coefficienty with new insulation [(hr-oF-ft2)/Btu]

Area

= Area of the roof surface in square feet.

EFLH_{cooling}

= Equivalent Full Load Hours for Cooling [hr] in Existing Buildings or New Construction are provided in Section 4.4, HVAC end use

 $\Delta T_{\text{AVG,cooling}}$

= Average temperature difference $[^{o}F]$ during cooling season between outdoor air temperature and assumed $75^{o}F$ indoor air temperature

Climate Zone (City based upon)	OA _{AVG,cooling} [°F] ¹³⁶⁹	ΔT _{AVG,cooling} [°F]
1 (Rockford)	81	6
2 (Chicago)	81	6
3 (Springfield)	81	6
4 (Belleville)	82	7
5 (Marion)	82	7

¹³⁶⁹ National Solar Radiation Data Base -- 1991- 2005 Update: Typical Meteorological Year 3

1,000 = Conversion from Btu to kBtu

n_cooling = Seasonal energy efficiency ratio (SEER) of cooling system (kBtu/kWh). Use actual if possible, if unknown and for planning purposes assume the following:

Year Equipment was Installed	SEER estimate
Before 2006	10
After 2006	13

If the building is heated with electric heat (resistance or heat pump), the electric energy saved in annual heating due to the added insulation is

 Δ kWh_heating = [(1/R_existing) - (1/R_new)] * Area * EFLH_{heating} * Δ T_{AVG,heating} / 3,412 / η _heating

Where:

EFLH_{heating} = Equivalent Full Load Hours for Heating [hr] in Existing Buildings or New Construction

are provided in Section 4.4, HVAC end use

ΔT_{AVG,heating} = Average temperature difference [°F] during heating season between outdoor air temperature and assumed 55°F heating base temperature

Climate Zone (City based upon)	OA _{AVG,heating} [°F] ¹³⁷⁰	ΔT _{AVG,heating} [°F]
1 (Rockford)	32	23
2 (Chicago)	34	21
3 (Springfield)	35	20
4 (Belleville)	36	19
5 (Marion)	39	16

3,142 = Conversion from Btu to kWh.

η_heating = Efficiency of heating system. Use actual efficiency. If not available refer to default table below.

	Age of	HSPF	ηHeat (Effective COP Estimate)
System Type	Equipment	Estimate	(HSPF/3.413)*0.85
Hoot Dumin	Before 2006	6.8	1.7
Heat Pump	After 2006	7.7	1.92
Resistance	N/A	N/A	1

If the building is heated with a gas furnace, there will be some electric savings in heating the building attributed to extra insulation since the furnace fans will run less.

$$\Delta$$
kWh_heating = Δ Therms * Fe * 29.3

Where:

 Δ Therms = Gas savings calculated with equation below.

¹³⁷⁰ National Solar Radiation Data Base -- 1991- 2005 Update: Typical Meteorological Year 3

Fe = Percentage of heating energy consumed by fans, assume 7.7% 1371

29.3 = Conversion from therms to kWh

SUMMER COINCIDENT PEAK DEMAND SAVINGS

 $\Delta kW = (\Delta kWh_cooling / EFLH_cooling) * CF$

Where:

EFLH_{cooling} = Equivalent full load hours of air conditioning in Existing Buildings or New Construction

are provided in Section 4.4, HVAC end use

CF_{SSP} = Summer System Peak Coincidence Factor for Commercial cooling (during system peak

hour)

= 91.3% ¹³⁷²

CF_{PJM} = PJM Summer Peak Coincidence Factor for Commercial cooling (average during peak

period)

=47.8% 1373

NATURAL GAS SAVINGS

If building uses a gas furnace, the savings resulting from the insulation is calculated with the following formula.

 Δ Therms = ((1/R_existing) - (1/R_new)) * Area * EFLH_{heating} * Δ T_{AVG,heating} / 100,000 / η _heat

Where:

R_existing = Roof assembly heat loss coefficient with existing (or code required) insulation [(hr-OF-

ft²)/Btu], per guidance outlined in Electric Energy Savings section.

R_new = Roof assembly heat loss coefficienty with new insulation [(hr-of-ft2)/Btu]

Area = Area of the roof surface in square feet. Assume 1000 sq ft for planning.

EFLH_{heating} = Equvalent Full Load Hours for Heating in Existing Buildings or New Construction are

provided in Section 4.4, HVAC end use

 $\Delta T_{AVG,heating}$ = Average temperature difference [^{0}F] during heating season (see above)

100,000 = Conversion from BTUs to Therms

η_heat = Efficiency of existing furnace. Assume 0.78 for planning purposes.

WATER IMPACT DESCRIPTIONS AND CALCULATION

N/A

DEEMED O&M COST ADJUSTMENT CALCULATION

N/A

 $^{^{1371}}$ F_e is estimated using TRM models for the three most popular building types for programmable thermostats: low-rise office (10.2%), sit-down restaurant (8.6%), and retail – strip mall (4.4%). 7.7% reflects the average Fe of the three building types. See "Fan Energy Factor Example Calculation 2021-06-23.xlsx" for reference.

¹³⁷² Based on analysis of Itron eShape data for Missouri, calibrated to Illinois loads, supplied by Ameren. The AC load during the utility's peak hour is divided by the maximum AC load during the year.

¹³⁷³ Based on analysis of Itron eShape data for Missouri, calibrated to Illinois loads, supplied by Ameren. The average AC load over the PJM peak period (1-5pm, M-F, June through August) is divided by the maximum AC load during the year.

MEASURE CODE: CI-MSC-RINS-V06-220101

4.8.3 Computer Power Management Software

DESCRIPTION

This measure characterizes the savings achieved through controlling the power management settings of a desktop computer, monitor or laptop. This can be achieved one of two ways; either a centralized computer power management software is installed on a network of computers to monitor and record usage and manage the power management settings of all units (referred to as Centralized Software), or the settings are adjusted on each individual unit (referred to as Individual Settings).

DEFINITION OF EFFICIENT EQUIPMENT

For Centralized Software, tthe efficient equipment is defined by the requirements listed below:

- Allow centralized control and override of computer power management settings of workstations which include both a computer monitor and CPU (i.e. a desktop or laptop computer on a distributed network)
- Be able to control on/off/sleep states on both the CPU and monitor according to the Network Administrator-defined schedules and apply power management policies to network groups
- Have capability to allow networked workstations to be remotely wakened from power-saving mode (e.g. for system maintenance or power/setting adjustments)
- Have capability to detect and monitor power management performance and generate energy savings reports
- Have capability to produce system reports to confirm the inventory and performance of equipment on which the software is installed.

For Individual Settings, each desktop, monitor or laptop requires power settings to be adjusted to appropriately place devices in a low-power standby, sleep or off mode after a predetermined period of inactivity (for example display sleep mode after 10 minutes of inactivity and computer sleep mode after 30 minutes).

This measure was developed to be applicable to the following program types: RF. If applied to other program types, the measure savings should be verified.

DEFINITION OF BASELINE EQUIPMENT

Baseline is defined as a desktop computer, monitor or laptop without the power management settings enabled.

DEEMED LIFETIME OF EFFICIENT EQUIPMENT

For Centralized Software, the expected measure life is five years. 1374

For Individual Settings, the expected measure life is two years. 1375

DEEMED MEASURE COST

For Centralized Software, the deemed measure cost is \$29 per networked computer, including labor. 1376

For Individual Settings, the deemed measure cost is \$10 per unit. 1377

-

¹³⁷⁴ Computers and peripheral equipment are considered 5-year property. 2016 IRS Publication 946. https://www.irs.gov/pub/irs-prior/p946--2016.pdf

¹³⁷⁵ Reduced estimate accounting for settings only lasting as long as units are in operation and the ease at which they can be turned off or adjusted in any one individual machine, due to personal preference.

¹³⁷⁶ Work Paper WPSCNROE0003 Revision 1, Power Management Software for Networked Computers. Southern California Edison.

¹³⁷⁷ Estimate assuming 15 minutes of labor at \$40/hour rate.

LOADSHAPE

Loadshape C21: Commercial Office Equipment.

COINCIDENCE FACTOR

N/A

Algorithm

CALCULATION OF ENERGY SAVINGS

ELECTRIC ENERGY SAVINGS

 $\Delta kWh = ((UECCompBase - UECCompEff) + (UECMonBase - UECMonEff))$

Where:

UECComBase = Energy consumption of computer before adjusting power settings

(∑State PowerState x HoursBase,State) / 1,000

UECComEff = Energy consumption of computer after adjusting power settings

(∑State PowerState x HoursEff,State) / 1,000

UECMonBase = Energy consumption of monitor before adjusting power settings

(State MpW x PowerState x HoursBase, State) / 1,000

UECMonEff = Energy consumption of monitor after adjusting power settings

(∑State MpW x PowerState x HoursEff,State) / 1,000

HoursBase,State = Annual hours in each power state 1378

8,760 x BaseDutyCycle(%)

Computer Dower State	Base Duty Cycle	
Computer Power State	Computer	Monitor
Unplugged	5%	22%
Off	55%	50%
Sleep	2%	2%
Idle	35%	N/A
Active	3%	26%

Hours Eff,State = Annual hours in each power state 1379

8,760 x EfficientDutyCycle(%)

¹³⁷⁸ Northwest Regional Technical Forum Non-Res Network Computer Power Management , January 29, 2015. Analysis can be found in NonResNetCompPwrMgt_v4_1.xlsm. https://rtf.nwcouncil.org/measure/non-res-network-computer-power-management

¹³⁷⁹ Northwest Regional Technical Forum Non-Res Network Computer Power Management , January 29, 2015. Analysis can be found in NonResNetCompPwrMgt_v4_1.xlsm. https://rtf.nwcouncil.org/measure/non-res-network-computer-power-management

Computer Dower State	Efficient Duty Cycle	
Computer Power State	Computer	Monitor
Unplugged	5%	22%
Off	77%	57%
Sleep	2%	2%
Idle	13%	N/A
Active	3%	19%

PowerState =

Power (W) consumption in each power state 1380

	Power Draw (Watts)		
Computer Power State	Desktop Computer	Laptop Computer	Monitor
Unplugged	0.0	0.0	0.0
Off	0.9	0.5	0.23
Sleep	2.1	0.9	0.32
Idle	39.9	8.9	N/A
Active	72.2	60.0	14.43

For example: Computer Savings:

kWh savings = (UECCompBase -UECCompEff)

UECCompBase = $0 \times 5\% \times 8,760+0.9 \times 55\% \times 8,760+2.1 \times 2\% \times 8,760+39.9 \times 35\% \times 8,760+72.2 \times 3\% \times 8,760=146.2$ kWh

UECCompEff = 0 x 5% x 8760+0.9 x 77% x 8760+2.1 x 2% x 8760+39.9 x 13% x 8760+72.2 x 3% x 8760=70.5kWh

Computer kWh savings = (146.2-70.5) = 75.7kWh

For example: Laptop Savings:

UECCompBase = 0 x 5% x 8,760+0.5 x 55% x 8,760 + 0.9 x 2% x 8,760+8.9 x 35% x 8,760+60.0x 3% x 8,760=45.6 kWh

UECCompEff = 0 x 5% x 8760+0.5 x 77% x 8760+ 0.9 x 2% x 8760+8.9 x 13% x 8760+60.0 x 3% x 8760= 29.4 kWh

Laptop kWh savings = (45.6 - 29.4) = 16.2 kWh

For example: Monitor Savings (assuming CPMS is controlling 2 monitors):

Monitor kWh savings = (UECMonBase - UECMonEff)

UECMonBase = $(2 \times 0 \times 22\% \times 8,760+2 \times 0.23 \times 50\% \times 8,760+2 \times 0.32 \times 2\% \times 8,760+2 \times 14.43 \times 26\% \times 8,760)/1,000=67.9kWh$

UECMonEff = $(2 \times 0 \times 22\% \times 8760 + 2 \times 0.23 \times 57\% \times 8,760 + 2 \times 0.32 \times 2\% \times 8,760 + 2 \times 14.43 \times 19\% \times 8,760)/1,000=50.5$ kWh

Monitor kWh savings = (67.9-50.5) = 17.4kWh

SUMMER COINCIDENT PEAK DEMAND SAVINGS

 $\Delta kW = \Delta kWh/8760$

¹³⁸⁰ Northwest Regional Technical Forum Non-Res Network Computer Power Management , January 29, 2015. Analysis can be found in NonResNetCompPwrMgt_v4_1.xlsm. https://rtf.nwcouncil.org/measure/non-res-network-computer-power-management

Computer peak kW savings = 75.7/8760 = 0.009 kW Laptop peak kW savings = 16.2/8760 = 0.002 kW Monitor (assuming CPMS is controlling 2 monitors) peak kW savings =17.4/8760 = 0.002 kW

NATURAL GAS SAVING

NA

WATER IMPACT DESCRIPTIONS AND CALCULATION

NA

DEEMED O&M COST ADJUSTMENT CALCULATION

For Centralized Software, assume \$2/unit 1381

For Individual Settings, no O&M impacts.

MEASURE CODE: CI-MSC-CPMS-V04-220101

¹³⁸¹ Based on Dimetrosky, S., Luedtke, J. S., & Seiden, K. (2005). Surveyor Network Energy Manager: Market Progress Evaluation Report, No. 2 (Northwest Energy Efficiency Alliance report #E05-136). Portland, OR: Quantec LLC and review of CLEARResult document providing Qualifying Software Providers for ComEd program and their licensing fees; "Qualifying Vendor Software Comparison.pdf".

4.8.4 Modulating Commercial Gas Clothes Dryer

DESCRIPTION

This measure relates to the installation of a two-stage modulating gas valve retrofit kit on a standard commercial non-modulating gas dryer. Commercial gas clothes dryers found in coin-operated laundromats or on-premise laundromats (hospitals, hotels, health clubs, etc.) traditionally have a single firing rate which is sized properly for highest heat required in initial drying stages but is oversized for later drying stages requiring lesser heat. This causes the burner to cycle on/off frequently, resulting in less efficient drying and wasted gas. Replacing the single stage gas valve with a two-stage gas valve allows the firing rate to adjust to the changing heat demand, thereby reducing overall gas consumption.

This measure was developed to be applicable to the following program types: RF.

If applied to other program types, the measure savings should be verified.

DEFINITION OF EFFICIENT EQUIPMENT

A 30 to 250 pound capacity commercial gas dryer retrofitted with a two-stage modulating gas valve kit.

DEFINITION OF BASELINE EQUIPMENT

A 30 to 250 pound capacity commercial gas dryer with no modulating capabilities.

DEEMED LIFETIME OF EFFICIENT EQUIPMENT

The deemed measure life for the retrofit kit is 14 years, assumed to be equal to that of a commercial gas dryer. 1382

DEEMED MEASURE COST

The full retrofit cost is assumed to be \$700, including the material cost for the basic modulating gas valve retrofit kit (\$600) and the associated of labor for installation (\$100). 1383

LOADSHAPE

N/A

COINCIDENCE FACTOR

N/A

Algorithm

CALCULATION OF SAVINGS

ELECTRIC ENERGY SAVINGS

N/A

SUMMER COINCIDENT PEAK DEMAND SAVINGS

N/A

¹³⁸² Zhang, Yanda, and Julianna Wei. *Commerical Clothes Dryers, CASE Initiative for PY2013: Title 20 Standards Development*. California Public Utilities Commission, 2013.

¹³⁸³ Engineering judgement, based on observed costs during Nicor Gas pilot study. "Nicor Gas Emerging Technology Program, 1036: Commercial Dryer Modulation Retrofit Public Project Report." 2014.

NATURAL GAS ENERGY SAVINGS

Note: Accurately estimating dryer energy consumption is complicated and challenging due to a variety of factors that influence cycle times and characteristics and ultimately drying energy requirements. Clothing loads can vary by weight, volume, fiber composition, physical structure, and initial water content, meaning that for any given cycle drying energy requirements can differ. Additionally, dryer settings selected by the user as well as interactions with the site's HVAC systems are known to influence dryer performance. As better information becomes available, this characterization can be modified to allow for a more site-specific estimation of savings.

$$\Delta$$
Therms = N_{Cycles} * SF

Where:

N_{Cycles} = Number of dryer cycles per year. Refer to the table below if this value is not directly available.

Application	Cycles per Year
Coin- Operated Laundromats 1384	1,483
Multi-family Dryers ¹³⁸⁵	1,074
On-Premise Laundromats 1386	3,607

SF = Savings factor

= 0.18 therms/cycle¹³⁸⁷

If using default cycles the savings are as follows:

Application	ΔTherms
Coin- Operated Laundromats 1388	267
Multi-family Dryers ¹³⁸⁹	193
On-Premise Laundromats 1390	649

WATER IMPACT DESCRIPTIONS AND CALCULATION

N/A

DEEMED O&M COST ADJUSTMENT CALCULATION

N/A

MEASURE CODE: CI-MSC-MODD-V01-160601

¹³⁸⁴ From DOE's Federal Register Notices, Energy Conservation Program: Energy Conservation Standards for Commercial Clothes Dryers, Office of Energy Efficiency & Renewable Energy.

¹³⁸⁵ Ibid.

¹³⁸⁶ Average value for dryer cycles in healthcare facility, hotels, drycleaners and laundromats from tests conducted in Nicor Gas Emerging Technology Program's Commercial Dryer Modulation Retrofit Public Project Report.

¹³⁸⁷ Based on Illinois weather data, and average dryer performance for laundromat (30 to 45lb) and hotel (75 to 170 lb) dryers. See GTI Analysis.xlsx for complete derivation.

¹³⁸⁸ From DOE's Federal Register Notices, Energy Conservation Program: Energy Conservation Standards for Commercial Clothes Dryers, Office of Energy Efficiency & Renewable Energy.

¹³⁸⁹ Ibid.

¹³⁹⁰ Average value for dryer cycles in healthcare facility, hotels, drycleaners and laundromats from tests conducted in Nicor Gas Emerging Technology Program's Commercial Dryer Modulation Retrofit Public Project Report.

4.8.5 High Speed Clothes Washer

DESCRIPTION

This measure applies to the installation of clothes washers with extraction speeds of 200G or greater, which is significantly higher than traditional hard-mount washers. Standard washer extractors in laundromats operate at speeds of 70-80G¹³⁹¹. The high-speed extraction process in the wash cycle removes more water from each compared to standard washers, reducing operating time and gas consumption of clothes dryers. Heat exposure and mechanical action are also reduced, resulting in less linen wear.

This measure was developed to be applicable to the following program types: TOS, NC, EREP. If applied to other program types, the measure savings should be verified.

DEFINITION OF EFFICIENT EQUIPMENT

The efficient equipment is assumed to be a clothes washer with an extraction speed of 200G or greater, installed in a commercial laundromat. This measure is only applicable for sites utilizing gas dryers. Sites using electric dryers are not eligible for participation.

DEFINITION OF BASELINE EQUIPMENT

The baseline equipment is assumed to be a clothes washer with an extraction speed of 100G or less, installed in a commercial laundromat.

DEEMED LIFETIME OF EFFICIENT EQUIPMENT

The measure lifetime is assumed to be the typical lifetime of a commercial clothes washer: 7 years. 1392

For early replacement measures it is assumed the existing unit would last another 2.3 years. 1393

DEEMED MEASURE COST¹³⁹⁴

The incremental cost for time of sale is \$9.70/lb capacity.

The full cost of the high speed washer for early replacement applications is \$164.89/lb capacity. The deferred replacement cost of the baseline unit is \$155.19/lb capacity. This future cost should be discounted to present value using the real discount rate.

LOADSHAPE

N/A

COINCIDENCE FACTOR

N/A

Algorithm

CALCULATION OF SAVINGS

ELECTRIC ENERGY SAVINGS

N/A

¹³⁹¹ "The Real Size of a Front Load Washer", Laundromat123

¹³⁹² "Assessment of Water Savings for Commercial Washers: Report on the Monitoring and Assessment of Water Savings from the Coin-Operated Multi-Load Clothes Washers Voucher Initiative Program." San Diego County Water Authority October 2016.

¹³⁹³ One-third of expected measure life.

¹³⁹⁴ Measure costs are based on data from a quote provided by a commercial washer distributor to Franklin Energy Services.

SUMMER COINCIDENT PEAK DEMAND SAVINGS

N/A

NATURAL GAS SAVINGS

 Δ Therms = (Ncycles * Days * Capacity * RMC * h_e / η_{drver} /100,000) * DryerUse * LF

Where:

Ncycles = Average number of washer cycles per day

= Use values from table below, depending on application

Application	Ncycles
Coin-operated Laundromats	4.3 ¹³⁹⁵
Multi-family	3.4 ¹³⁹⁶
Hotel/Motel/Hospital	10.4 ¹³⁹⁷

Days = Days per year of commercial laundromat operation

= Actual, or if unknown, assume 360 days 1398

Capacity = Clothes washer rated capacity (lb/cycle) 1399

= Actual

= Retained Moisture Content (%) 1400 reduction from replacing a low extraction speed washer RMC

= Assume 15%¹⁴⁰¹

¹³⁹⁵"2014-2015 State of the Self-Service Laundry Industry Report." Carlo Calma, April 13, 2015.

^{1396 &}quot;Assessment of Water Savings for Commercial Washers: Report on the Monitoring and Assessment of Water Savings from the Coin-Operated Multi-Load Clothes Washers Voucher Initiative Program." San Diego County Water Authority October 2016. ¹³⁹⁷ "Laundry Planning Guide." EDRO, January 2015.

¹³⁹⁸ Based on professional judgement, assuming closed on holidays.

¹³⁹⁹ Clothes washer capacity is based on weight of dry clothing.

¹⁴⁰⁰ The EDRO "Laundry Planning Guide" describes moisture retention as "the ratio of retained moisture weight to clean dry textile weight." The pounds of water retained by clothing at the end of a wash cycle is calculated by multiplying Capacity (lbs of dry clothing per cycle) by RMC.

¹⁴⁰¹ Using chart provided (Figure 1) and assuming a 50/50 cloth blend load of cotton and polyester, the retained moisture drops from approximately 65% to 50% when a 100 g washer is replaced with a 200 g washer. Chart from "Laundry Planning Guide." EDRO, January 2015. The Department of Energy test procedures for commercial clothes washers specifies, "...the use of energy test cloth consisting of a pure finished bleach cloth, made with a momie or granite weave, which is a blended fabric of 50percent cotton and 50-percent polyester." - Energy Conservation Program: Energy Conservation Standards for Commercial Clothes Washers; Final Rule, Notice of Proposed Rulemaking, DOE, March 2014 (10 CFR Part 431).

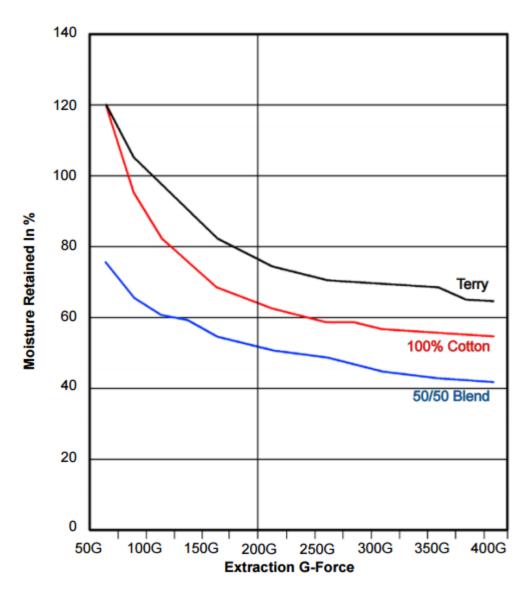


Figure 1

h_e = Heat required by a dryer to evaporate 1 lb of water

= Assume 1,200 Btu/lb¹⁴⁰²

 η_{dryer} = Efficiency of the clothes dryer

= Actual, or if unknown, assume 60% 1403

100,000 = Converts Btus to therms

DryerUse = % of washer loads dried in the field

= Assume 91% 1404

LF = Load Factor (%) to account for the pounds per washer load, as a percentage of rated capacity

-

¹⁴⁰² "Laundry Planning Guide." EDRO, January 2015.

¹⁴⁰³ ACEEE (2010), "Are We Missing Energy Savings in Clothes Dryers?" Paul Bendt (Ecos), 2010

¹⁴⁰⁴ "Dryer Field Study." Northwest Energy Efficiency Alliance, November 20, 2014.

= Assume 66% 1405

For example, a clothes washer with a 14 lb/cycle capacity and installed at a coin-operated laundromat, using default assumptions, would save:

 Δ Therms = (Ncycles * Days * Capacity * RMC * h_e / η_{dryer} /100,000) * DryerUse * LF

= (4.3 * 360 * 14 * 0.25 * 1,200 / 0.60 /100,000) * 0.91 * 0.66

= 65 therms

WATER AND OTHER NON-ENERGY IMPACT DESCRIPTIONS AND CALCULATION

N/A

DEEMED O&M COST ADJUSTMENT CALCULATION

N/A

MEASURE CODE: CI-MSC-HSCW-V02-210101

¹⁴⁰⁵"Assessment of Water Savings for Commercial Washers: Report on the Monitoring and Assessment of Water Savings from the Coin-Operated Multi-Load Clothes Washers Voucher Initiative Program." San Diego County Water Authority October 2016.

4.8.6 ENERGY STAR Computers

DESCRIPTION

This measure estimates savings for a desktop computer with ENERGY STAR (ES) Version 8.0 rating, ES 8.0 +20%, ES 8.0 with 80 PLUS Platinum PSUs, and ES 8.0 with 80 PLUS Titanium PSUs.

This measure was developed to be applicable to the following program types: TOS. If applied to other program types, the measure savings should be verified.

DEFINITION OF EFFICIENT EQUIPMENT

The efficient product is a desktop with a rating of ENERGY STAR Version 8.0 rating, ES 8.0 +20%, ES 8.0 with 80 PLUS Platinum PSUs, or ES 8.0 with 80 PLUS Titanium PSUs.

DEFINITION OF BASELINE EQUIPMENT

Non ENERGY STAR qualified equipment with standard efficiency power supply.

DEEMED LIFETIME OF EFFICIENT EQUIPMENT

The life of this measure is 4 years. 1406

DEEMED MEASURE COST¹⁴⁰⁷

The incremental cost for an 80 Plus Desktop PSU is \$5.

The incremental cost for an ENERGY STAR desktop PSU is \$20.

LOADSHAPE

C21 Commercial Office Equipment

COINCIDENCE FACTOR

N/A

Algorithm

CALCULATION OF ENERGY SAVINGS

ELECTRIC ENERGY SAVINGS 1408

```
 \Delta kWh = 8760/1000 * (((Watts_{Base,Off} * \%Time_{Off}) + (Watts_{Base,Sleep} * \%Time_{Sleep}) + (Watts_{Base,Long} * \%Time_{Long}) + (Watts_{Base,Short} * \%Time_{Short})) - ((Watts_{Eff,Off} * \%Time_{Off}) + (Watts_{Eff,Sleep} * \%Time_{Sleep}) + (Watts_{Eff,Sleep} * \%Time_{Long}) + (Watts_{Eff,Short} * \%Time_{Short})))
```

Where (see assumptions in table below):

8760/1000 = Converts W to kWh

Watts Base,Off = baseline equipment power in off mode

%Time _{Off} = typical percent of time a desktop, integrated desktop or notebook is in off mode during

the year

¹⁴⁰⁶ Codes and Standards Enhancement (CASE) Initiative For PY 2013: Title 20 Standards Development. Analysis of Standards Proposal for Computers, August 6, 2013. Section 2.3 Design Life, Page 15.

¹⁴⁰⁷ NEEA Research Into Action, 80 PLUS Market Progress Evaluation Report #5, November 26, 2013. Page 24.

¹⁴⁰⁸ ENERGY STAR Program Requirements for Computers - Eligibility Criteria v8.0, Section 3.5.2.v., Equation 1: TEC Calculation (ETEC) for Desktop, Integrated Desktop, and Notebook Computers, pg 12.

Watts Base, Sleep = baseline equipment power in sleep mode

%Time Sleep = typical percent time in sleep mode

Watts Base,Long = baseline equipment power in long idle mode

%Time Long = typical percent time in long idle mode

Watts Base, Short = baseline equipment power in short idle mode

%Time _{Short} = typical percent time in short idle mode

Watts Eff,Off = efficient equipment power in off mode

Watts Eff,Sleep = efficient equipment power in sleep mode

Watts Eff,Long = efficient equipment power in long idle mode

Watts Eff,Short = efficient equipment power in short idle mode

Measure Annual Mode Time (%)	Off	Sleep	Long Idle	Short Idle
Duty cycle – Commercial Desktop ¹⁴⁰⁹	15%	45%	10%	30%

Measure Watt Draw in Mode (Watts)	Off	Sleep	Long Idle	Short Idle
Baseline ¹⁴¹⁰	0.88	2.1	26.5	27.9
ES 8.0 Desktops ¹⁴¹¹	0.64	1.54	14.97	19.62
ES 8.0 +20% Desktops 1412	0.64	1.53	14.47	19.22
ES 8.0 Desktops w/ 80 PLUS Platinum PSUs ¹⁴¹³	0.50	1.50	13.97	18.30
ES 8.0 Desktops w/ 80 PLUS Titanium PSUs ¹⁴¹⁴	0.50	1.50	13.67	17.91

Calculated energy consumption in each mode, and savings provided below:

Measure TEC by Mode - Commercial	Off	Sleep	Long Idle	Short Idle	TEC (kWh/yr)	Savings (kWh/yr)
Baseline	1.2	8.3	23.2	73.3	106.0	N/A
ES 8.0 Desktops	0.8	6.1	13.1	51.6	71.6	34.4
ES 8.0 +20% Desktops	0.8	6.0	12.7	50.5	70.1	35.9

¹⁴⁰⁹ ENERGY STAR Program Requirements for Computers - Eligibility Criteria v8.0, Section 3.5.2.v., Table 4: Mode Weightings for Desktops and Integrated Desktop Computers, pg 13.

¹⁴¹⁰ Codes and Standards Enhancement (CASE) Initiative For PY 2013: Title 20 Standards Development. Computers: Technical Report - Supplemental Analysis and Test Results, January 21, 2014.

¹⁴¹¹ Analysis of current DT I2 Category Desktops in the ENERGY STAR version 8.0 Qualified Products List (QPL) as accessed on 5/6/2020 (see File "ENERGY STAR_Computers_Analysis_2020.xlsx", Sheet "DT I2 Stats").

¹⁴¹² Analysis of current DT I2 Category Desktops in the ENERGY STAR version 8.0 Qualified Products List (QPL), passing with > 20% margin, as accessed on 5/6/2020 (see File "ENERGY STAR_Computers_Analysis_2020.xlsx", Sheet "DT I2 Stats").

¹⁴¹³ 80 PLUS program savings calculator, additional 7% reduction in idle power levels over ENERGY STAR version 7.0 computers with 80 PLUS Silver PSU levels. The program calculator was used to establish relative and comparable savings, and as a result, absolute idle power values do not match. For more details on the derivation of the 6.7% savings factor, please see, "80 PLUS Desktop Savings_25Aug2014_Revised ESv8.xlsx", 'Analysis Summary' tab.

¹⁴¹⁴ 80 PLUS program savings calculator, additional 9.1% reduction in idle power levels over ENERGY STAR version 7.0 computers with 80 PLUS Silver PSU levels. The program calculator was used to establish relative and comparable savings, and as a result, absolute idle power values do not match. For more details on the derivation of the 8.7% savings factor, please see, "80 PLUS Desktop Savings_25Aug2014_Revised ESv8.xlsx", 'Analysis Summary' tab.

Measure TEC by Mode - Commercial	Off	Sleep	Long Idle	Short Idle	TEC (kWh/yr)	Savings (kWh/yr)
ES 8.0 Desktops w/ 80 PLUS	0.7	5.9	12.2	48.1	66.9	39.1
Platinum PSUs						
ES 8.0 Desktops w/ 80 PLUS	0.7	5.9	12.0	47.1	65.6	40.3
Titanium PSUs						

Savings calculations can be referenced in "ENERGY STAR Computers Analysis_2020_Revised.xlsx"

SUMMER COINCIDENT PEAK DEMAND SAVINGS¹⁴¹⁵

 $\Delta kW = (Watts_{Base} - Watts_{Eff})/1000 * CF$

Where:

Watts_{Base} = Assumed average baseline wattage during peak period (see table below)

Watts_{Eff} = Assumed average efficient wattage during peak period (see table below)

CF = Summer Peak Coincidence Factor

= 1.0

Calculated average demand during peak period, and savings provided below:

Measure Demand Reduction by Mode	TEC (Watts)	Long Idle Demand Savings (kW)	Short Idle Demand Savings (kW)	Weighted Average Demand Savings (kW)
Baseline	14.1	N/A	N/A	N/A
ES 8.0 Desktops	9.5	0.0115	0.0083	0.0091
ES 8.0 +20% Desktops	9.3	0.0120	0.0087	0.0095
ES 8.0 Desktops w/ 80 PLUS Platinum PSUs	8.9	0.0125	0.0096	0.0103
ES 8.0 Desktops w/ 80 PLUS Titanium PSUs	8.7	0.0128	0.0100	0.0107

Please note, the last column is a weighted average of the Long & Short Idle Modes and should be the value used in calculations. All Savings calculations can be referenced in "ENERGY STAR Computers Analysis_2020_Revised.xlsx"

NATURAL GAS SAVINGS

N/A

WATER AND OTHER NON-ENERGY IMPACT DESCRIPTIONS AND CALCULATION

N/A

DEEMED O&M COST ADJUSTMENT CALCULATION

N/A

¹⁴¹⁵ It assumed that computers will not be off during peak period, and that the weighting of sleep, long idle and short idle during peak hours is consistent with the whole year. Wattage assumptions are weighted accordingly and coincidence factor is thus assumed to be 1.0 – see "ENERGY STAR Computers Analysis_2020_Revised.xlsx" for calculation.

MEASURE CODE: CI-MSC-COMP-V03-210101

4.8.7 Advanced Power Strip – Tier 1 Commercial

DESCRIPTION

This measure relates to Advanced Power Strips – Tier 1 which are multi-plug power strips with the ability to automatically disconnect specific connected loads depending upon the power draw of a control load, also plugged into the strip. Power is disconnected from the switched (controlled) outlets when the control load power draw is reduced below a certain adjustable threshold, thus turning off the appliances plugged into the switched outlets. By disconnecting, the standby load of the controlled devices, the overall load of a centralized group of equipment (e.g. a desk workstation) can be reduced. In a commercial office space, savings generally occur during off-hours, when connected equipment continues to consume electricity while in standby mode or when off. Uncontrolled outlets are also provided that are not affected by the control device and so are always providing power to any device plugged into it.

This measure was developed to be applicable to the following program types: DI.

If applied to other program types, the measure savings should be verified.

DEFINITION OF EFFICIENT EQUIPMENT

The efficient case is an advanced power strip with a load-sensing master plug and at least two controlled plugs.

DEFINITION OF BASELINE EQUIPMENT

The assumed baseline is a standard power strip with surge protection that does not control connected loads.

DEEMED LIFETIME OF EFFICIENT EQUIPMENT

The assumed lifetime of the advanced power strip is 7 years. 1416

DEEMED MEASURE COST

For direct install the actual full equipment and installation cost (including labor) and for kits the actual full equipment cost should be used.

LOADSHAPE

Loadshape C47 – Standby Losses – Commercial Office 1417

COINCIDENCE FACTOR

N/A due to no savings attributable to standby losses between 1 and 5 PM.

¹⁴¹⁶ This is a consistent assumption with 5.2.2 Advanced Power Strip – Tier 2.

¹⁴¹⁷ Loadshapes were calculated from empirical studies and compared to the existing loadshape in Volume 1, Table 3.5. The studies were:

Acker, Brad et. al, "Office Space Plug Load Profiles and Energy Saving Interventions," 2012 ACEEE Summer Study on Energy Efficiency in Buildings.

Sheppy, M. et al, "Reducing Plug Loads in Office Spaces" Hawaii and Guam Energy Improvement Technology Demonstration Project, NREL/NAVFAC (January 2014).

Algorithm

CALCULATION OF ENERGY SAVINGS

ELECTRIC ENERGY SAVINGS

 $\Delta kWh^{1418} \hspace{1.5cm} = ((kW_{wkday}* (hrs_{wkday} - hrs_{wkday-open})) + (kW_{wkend}* (hrs_{wkend} - hrs_{wkend-open}))) * weeks/year*$

ISR

Where:

kW_{wkday} = Standby power consumption of connected electronics on weekday off-hours. If

unknown, assume 0.0315 kW.

kW_{wkend} = Standby power consumption of connected electronics on weekend off-hours. If

unknown, assume 0.00617 kW.

hrs_{wkday} = total hours during the work week (Monday 7:30 AM to Friday 5:30 PM)

= 106

hrs_{wkend} = total hours during the weekend (Friday 5:30 PM to Monday 7:30 AM)

= 62

hrs_{wkday-open} = hours the office is open during the work week. If unknown, assume 50 hours.

hrs_{wkend-open} = hours the office is open during the weekend. If unknown, assume 0 hours.

weeks/year = number of weeks per year

= 52.2

ISR = In Service Rate

= Assume 0.969 for commercial Direct Install application 1419

For example, an office open 9 hours per day (45 hours per week) on weekdays and 4 hours on Saturday:

 Δ kWh = ((0.0315 * (106 - 45)) + (0.00617 * (62 - 4))) * 52.2 * 0.969

= 115 kWh

SUMMER COINCIDENT PEAK DEMAND SAVINGS

N/A due to no savings attributable to standby losses between 1 and 5 PM.

NATURAL GAS SAVINGS

N/A

WATER AND OTHER NON-ENERGY IMPACT DESCRIPTIONS AND CALCULATION

N/A

¹⁴¹⁸ Savings algorithm reconstructed from weekday and weekend savings information in Acker, Brad *et. al,* "Office Space Plug Load Profiles and Energy Saving Interventions," 2012 ACEEE Summer Study on Energy Efficiency in Buildings, and verified against savings in Acker *et. al* and savings in: BPA, "Smart Power Strip Energy Savings Evaluation: Ross Complex," (2011). Office stations are assumed to have zero or minimal standy losses during normal operating hours. Method shown in "Commercial Tier 1 APS Calculations – IL TRM.xlsx".

¹⁴¹⁹ Based upon review of the PY2 and PY3 ComEd Direct Install Residential program surveys. This value could be modified based upon commercial application evaluation.

DEEMED O&M COST ADJUSTMENT CALCULATION

N/A

MEASURE CODE: CI-MSC-APSC-V03-200101

4.8.8 High Efficiency Transformer

DESCRIPTION

Distribution transformers are used in commercial and industrial applications to step down power from distribution voltage to be used in HVAC or process loads (220V or 480V) or to serve plug loads (120V).

Distribution transformers that are more efficient than the required minimum federal standard efficiency qualify for this measure. If there is no specific standard efficiency requirement, the transformer does not qualify (because we cannot define a reasonable baseline). For example, although the federal standards increased the minimum required efficiency in 2016, most transformers with a NEMA premium or CEE Tier 2 rating will still achieve energy conservation. Standards are defined for low-voltage dry-type distribution transformers (up to 333kVA single-phase and 1000kVA 3-phase), liquid-immersed distribution transformers (up to 833kVA single-phase and 2500kVA 3-phase), and medium-voltage dry-type distribution transformers (up to 833kVA single-phase and 2500kVA 3-phase).

This measure was developed to be applicable to the following program types: TOS, NC.

If applied to other program types, the measure savings should be verified.

DEFINITION OF EFFICIENT EQUIPMENT

Any transformer that is more efficient than the federal minimum standard. This includes CEE Tier II (single or three phase) and most NEMA premium efficiency rated products.

DEFINITION OF BASELINE EQUIPMENT

A transformer that meets the minimum federal efficiency requirement should be used as the baseline to calculate savings. Standards are developed by the Department of Energy and published in the Federal Register 10CFR 431. 1420

(a) Low-Voltage Dry-Type Distribution Transformers.

(2) The efficiency of a low-voltage dry-type distribution transformer manufactured on or after January 1, 2016, shall be no less than that required for their kVA rating in the table below. Low-voltage dry-type distribution transformers with kVA ratings not appearing in the table shall have their minimum efficiency level determined by linear interpolation of the kVA and efficiency values immediately above and below that kVA rating.

Sir	igle-phase	Thr	ee-phase
kVA	Efficiency (%)	kVA	Efficiency (%)
15	97.70	15	97.89
25	98.00	30	98.23
37.5	98.20	45	98.40
50	98.30	75	98.60
75	98.50	112.5	98.74
100	98.60	150	98.83
167	98.70	225	98.94
250	98.80	300	99.02
333	98.90	500	99.14
		750	99.23
		1000	99.28

(b) Liquid-Immersed Distribution Transformers.

2022 IL TRM v.10.0 Vol. 2_September 24, 2021_FINAL

¹⁴²⁰ US Department of Energy, "Energy Conservation Program: Energy Conservation Standards for Distribution Transformers; Final Rule", 10 CFR Part 431, Published April 18, 2013, Compliance effective as of January 1, 2016.

(2) The efficiency of a liquid-immersed distribution transformer manufactured on or after January 1, 2016, shall be no less than that required for their kVA rating in the table below. Liquid-immersed distribution transformers with kVA ratings not appearing in the table shall have their minimum efficiency level determined by linear interpolation of the kVA and efficiency values immediately above and below that kVA rating.

Single	e-phase	Thr	ee-phase
kVA	Efficiency (%)	kVA	Efficiency (%)
10	98.70	15	98.65
15	98.82	30	98.83
25	98.95	45	98.92
37.5	99.05	75	99.03
50	99.11	112.5	99.11
75	99.19	150	99.16
100	99.25	225	99.23
167	99.33	300	99.27
250	99.39	500	99.35
333	99.43	750	99.40
500	99.49	1000	99.43
667	99.52	1500	99.48
833	99.55	2000	99.51
		2500	99.53

(c) Medium-Voltage Dry-Type Distribution Transformers.

(2) The efficiency of a medium- voltage dry-type distribution transformer manufactured on or after January 1, 2016, shall be no less than that required for their kVA and BIL rating in the table below. Medium-voltage dry-type distribution transformers with kVA ratings not appearing in the table shall have their minimum efficiency level determined by linear interpolation of the kVA and efficiency values immediately above and below that kVA rating.

	Single-phase				Thre	ee-phase	
		BIL*			BIL		
kVA	20-45 kV	46-95 kV	≥96 kV	kVA	20-45 kV	46-95 kV	≥96 kV
	Efficiency (%)	Efficiency (%)	Efficiency (%)		Efficiency (%)	Efficiency (%)	Efficiency (%)
15	98.10	97.86		15	97.50	97.18	
25	98.33	98.12		30	97.90	97.63	
37.5	98.49	98.30		45	98.10	97.86	
50	98.60	98.42		75	98.33	98.13	
75	98.73	98.57	98.53	112.5	98.52	98.36	
100	98.82	98.67	98.63	150	98.65	98.51	
167	98.96	98.83	98.80	225	98.82	98.69	98.57
250	99.07	98.95	98.91	300	98.93	98.81	98.69
333	99.14	99.03	98.99	500	99.09	98.99	98.89
500	99.22	99.12	99.09	750	99.21	99.12	99.02
667	99.27	99.18	99.15	1000	99.28	99.20	99.11
833	99.31	99.23	99.20	1500	99.37	99.30	99.21
				2000	99.43	99.36	99.28
				2500	99.47	99.41	99.33

DEEMED LIFETIME OF EFFICIENT EQUIPMENT

30 years 1421

DEEMED MEASURE COST

Actual incremental costs should be used.

LOADSHAPE

Use custom loadshape based on application; default loadshape is Loadshape C67 (Ameren) or C68 (ComEd), which represent overall utility system loads.

COINCIDENCE FACTOR

Coincidence Factor for distribution transformers is 1.0 by definition. By including the load factor in the demand savings calculation, the load profile is accounted for.

Algorithm

CALCULATION OF ENERGY SAVINGS

Savings are determined by metering equipment

ELECTRIC ENERGY SAVINGS

$$\Delta kWh = Losses_{hase} - Losses_{FF}$$

Where:

$$Losses_{base} = PowerRating * LF * PF * \left(\frac{1}{EFF_{base}} - 1\right) * 8766$$

$$Losses_{EE} = PowerRating * LF * PF * \left(\frac{1}{EFF_{EE}} - 1\right) * 8766$$

PowerRating = kVA rating of the transformer (in units of kVA)

EFF_{base} = baseline total efficiency rating of federal minimum standard transformer (refer to

baseline tables above based on kVA, voltage, and type of transformer)

EFF_{EE} = actual total efficiency rating of the transformer as calculated by the appropriate DOE

test method. 1422

LF = Load Factor for the transformer. Ratio of average transformer load to peak load rating

over a period of one year. Use actual load factor for the network segment served based on historical data. If unknown, use 22% for commercial load and 45% for industrial

load. 1423

PF = Power Factor for the load being served by the transformer. Ratio of real power to

apparent power supplied to the transformer. Use actual power factor for the network

segment served. If unknown, use 1.0 (unity) by default. 1424

¹⁴²¹ US DOE lists lifetime at 32 years. For consistency with efficiency measure evaluated lifetimes, 30 years is the recommended maximum deemed lifetime. US Department of Energy, "Energy Conservation Program: Energy Conservation Standards for Distribution Transformers; Final Rule", 10 CFR Part 431, Published April 18, 2013, Effective as of January 1, 2016.

¹⁴²² Energy Conservation Program: Test Procedures for Distribution Transformers; Final Rule. Effective May 30, 2006.

¹⁴²³ Guidelines on The Calculation and Use of Loss Factors, Electric Authority, Te Mana Hiko, February 14, 2013.

¹⁴²⁴ Unity power factor for used as default value, as used in the test procedures provided by US DOE. Energy Conservation Program: Test Procedures for Distribution Transformers; Final Rule. Effective May 30, 2006.

SUMMER COINCIDENT PEAK DEMAND SAVINGS

$$\Delta$$
kW = PowerRating * LF * PF * $\left(\frac{1}{Eff_{base}} - \frac{1}{Eff_{EE}}\right)$

Variables as provided above.

NATURAL GAS SAVINGS

N/A

WATER AND OTHER NON-ENERGY IMPACT DESCRIPTIONS AND CALCULATION

N/A

DEEMED O&M COST ADJUSTMENT CALCULATION

N/A

MEASURE CODE: CI-MSC-TRNS-V03-220101

4.8.9 High Frequency Battery Chargers

DESCRIPTION

This measure applies to industrial high frequency battery chargers, used for industrial equipment such as fork lifts, replacing existing SCR (silicon controlled rectifier) or ferroresonant charging technology. High frequency battery chargers have a greater system efficiency.

This measure was developed to be applicable to the following program types: TOS, NC. If applied to other program types, the measure savings should be verified.

DEFINITION OF EFFICIENT EQUIPMENT

High frequency battery charger systems with minimum Power Conversion Efficiency of 90% and a minimum 8-hour shift operation five days per week.

DEFINITION OF BASELINE EQUIPMENT

SCR or ferroresonant battery charger systems with minimum 8-hour shift operation five days per week.

DEEMED LIFETIME OF EFFICIENT EQUIPMENT

15 years 1425

DEEMED MEASURE COST

The deemed incremental measure cost is \$400. 1426

LOADSHAPE

```
Loadshape C14 - Indust. 1-shift (8/5) (e.g., comp. air, lights)
Loadshape C15 - Indust. 2-shift (16/5) (e.g., comp. air, lights)
Loadshape C16 - Indust. 3-shift (24/5) (e.g., comp. air, lights)
Loadshape C17 - Indust. 4-shift (24/7) (e.g., comp. air, lights)
```

COINCIDENCE FACTOR

The coincidence factor is assumed to be 0.0 for 1 and 2-shift operation and 1.0 for 3 and 4-shift operation. 1427

Algorithm

ELECTRIC ENERGY SAVINGS

 Δ kWh = (CAP * DOD) * CHG * (CR_B / PC_B - CR_{EE} / PC_{EE})

Where:

CAP = Capacity of Battery

= Use actual battery capacity, otherwise use a default value of 35 kWh¹⁴²⁸

DOD = Depth of Discharge

¹⁴²⁵ Suzanne Foster Porter et al., "Analysis of Standards Options for Battery Charger Systems", (PG&E, 2010), 45.

¹⁴²⁶ Suzanne Foster Porter et al., "Analysis of Standards Options for Battery Charger Systems", (PG&E, 2010), 42.

¹⁴²⁷ Emerging Technologies Program Application Assessment Report #0808, Industrial Battery Charger Energy Savings Opportunities, Pacific Gas & Electric. May 29, 2009.

¹⁴²⁸ Jacob V. Renquist, Brian Dickman, and Thomas H. Bradley, :"Economic Comparison of fuel cell powered forklifts to battery powered forklifts", International Journal of Hydrogen Energy Volume 37, Issue 17, (2012): 2.

= Use actual depth of discharge, otherwise use a default value of 80%. 1429

CHG = Number of Charges per year

= Use actual number of annual charges, if unknown use values below based on the type of operations 1430

Standard Operations	Number of Charges per year
1-shift (8 hrs/day – 5 days/week)	520
2-shift (16 hrs/day – 5 days/week)	1040
3-shift (24 hrs/day – 5 days/week)	1560
4-shift (24 hrs/day – 7 days/week)	2184

CR_B = Baseline Charge Return Factor

 $= 1.2485^{1431}$

PC_B = Baseline Power Conversion Efficiency

 $= 0.84^{1432}$

CR_{EE} = Efficient Charge Return Factor

 $= 1.107^{1433}$

PC_{EE} = Efficient Power Conversion Efficiency

 $= 0.89^{1434}$

Default savings using defaults provided above are provided below:

Standard Operations	ΔkWh
1-shift (8 hrs/day – 5 days/week)	3,531
2-shift (16 hrs/day – 5 days/week)	7,061
3-shift (24 hrs/day – 5 days/week)	10,592
4-shift (24 hrs/day – 7 days/week)	14,829

SUMMER COINCIDENT PEAK DEMAND SAVINGS

$$\Delta kW = (PF_B/PC_B - PF_{EE}/PC_{EE}) * Volts_{DC} * Amps_{DC} / 1000 * CF$$

Where:

 PF_B = Power factor of baseline charger

 $= 0.9095^{1435}$

¹⁴²⁹ Ryan Matley, "Measuring Energy Efficiency Improvements in Industrial Battery Chargers", (ESL-IE-09-05-32, Energy Technology Conference, New Orleans, LA, May 12-15, 2009), 4.

¹⁴³⁰ Number of charges is derived from the following reference and adjusted to the hours and days of the different types of shift operations. These values are based on an estimated 2-charge per 8-hour workday. See reference file Ryan Matley, "Measuring Energy Efficiency Improvements in Industrial Battery Chargers", (ESL-IE-09-05-32, Energy Technology Conference, New Orleans, LA, May 12-15, 2009), 4.

¹⁴³¹ Ryan Matley, "Measuring Energy Efficiency Improvements in Industrial Battery Chargers", (ESL-IE-09-05-32, Energy Technology Conference, New Orleans, LA, May 12-15, 2009), 4 (average of SCR and Ferroresonant).

¹⁴³² Ibid.

¹⁴³³ Ibid.

¹⁴³⁴ Ibid.

¹⁴³⁵ Ibid.

PF_{EE} = Power factor of high frequency charger

 $= 0.9370^{1436}$

Volts_{DC} = Actual DC rated voltage of charger (assumed baseline charger is replaced with same rated high

frequency unit)

= Use actual battery DC voltage rating, otherwise use a default value of 48 volts. 1437

Amps_{DC} = Actual DC rated amperage of charger (assumed baseline charger is replaced with same rated

high frequency unit)

= Use actual battery DC ampere rating, otherwise use a default value of 81 amps. 1438

1,000 = watt to kilowatt conversion factor

CF = Summer Coincident Peak Factor for this measure

= 0.0 (for 1 and 2-shift operation) 1439

= 1.0 (for 3 and 4-shift operation) 1440

Other variables as provided above.

Default savings using defaults provided above are provided below:

Standard Operations	ΔkW
1-shift (8 hrs/day – 5 days/week)	0
2-shift (16 hrs/day – 5 days/week)	0
3-shift (24 hrs/day – 5 days/week)	0.1165
4-shift (24 hrs/day – 7 days/week)	0.1165

NATURAL GAS SAVINGS

N/A

WATER IMPACT DESCRIPTIONS AND CALCULATION

N/A

DEEMED O&M COST ADJUSTMENT CALCULATION

N/A

MEASURE CODE: CI-MSC-BACH-V02-210101

¹⁴³⁶ Ibid

¹⁴³⁷ Voltage rating based on the assumption of 35kWh battery with a normalized average amp-hour capacity of 760 Ah charged over a 7.5 hour charge cycle. Pacific Gas & Electric, "Emerging Technologies Program Application Assessment Report #0808", Industrial Battery Charger Energy Savings Opportunities. May 29, 2009. Page 8, Table 3.

¹⁴³⁸ Ampere rating based on the assumption of 35kWh battery with a normalized average amp-hour capacity of 760 Ah charged over a 7.5 hour charge cycle. Pacific Gas & Electric, "Emerging Technologies Program Application Assessment Report #0808", Industrial Battery Charger Energy Savings Opportunities. May 29, 2009. Page 8, Table 3.

¹⁴³⁹ Emerging Technologies Program Application Assessment Report #0808, Industrial Battery Charger Energy Savings Opportunities, Pacific Gas & Electric. May 29, 2009.

¹⁴⁴⁰ Ibid.

4.8.10 Commercial Clothes Dryer Moisture Sensor

DESCRIPTION

This measure applies to moisture sensing controllers installed on new or existing commercial natural gas clothes dryers controlled electronically. Moisture controllers detect when the load is dry, which will stop the cycle from consuming additional energy. Some new commercial dryers utilize moisture sensors, but the majority of older dryers, as well as many new models, still do not utilize moisture sensors. In a commercial dyer, when a load is drying, the heat will run completely on in the early stages. Then, it begins to cycle on and off more frequently as the load becomes drier. Traditional moisture sensors use a conductivity strip in the dryer drum. The wet load will contact the strip that completes the circuit. When the load is dry, the circuit is shorted that completes the drying cycle. Instead, this technology is a "plug and play" retrofit controller that uses patent-pending software to determine when the load is dry. When the load is dry, it overrides the existing controls to end the cycle, which shuts the drying cycle. This measure does not apply to mechanical timer dryers or to dryers with modulating valves installed.

Natural gas energy savings will be achieved by reduced drying times and correspondingly reduced natural gas consumption. Electric savings will also be achieved by reduced operating times.

This measure was developed to be applicable to following facility types:

- Hotel/Motel
- Miscellaneous Fitness and Recreational Sports Centers
- Hospital
- Assisted Living Facilities
- · Miscellaneous Dry cleaning
- Multifamily

Moisture sensing controller retrofits could create significant energy savings opportunities at other larger facility types with on-premise laundry operations (such as correctional facilities, universities, and staff laundries); however, the results included in this analysis are based heavily on past project data for the applicable facility types listed above and may not apply to facilities outside of this list due to variances in number of loads and average pound (lbs.) capacity per project site. Projects at these facilities should continue to be evaluated through custom programs and the applicable facility types and the resulting analysis should be updated based on new information.

This measure was developed to be applicable to the following program types: RF. If applied to other program types, the measure savings should be verified.

DEFINITION OF EFFICIENT EQUIPMENT

A retrofit moisture controlling technology is added to new or existing commercial natural gas clothes dryers. Existing facilities must be able to confirm that they do not have moisture sensors (conductive strip type) or modulating gas valves installed on clothes dryers already before proceeding with the installation of this technology.

DEFINITION OF BASELINE EQUIPMENT

The baseline equipment is a conventional natural gas clothes dryer without a moisture sensor or a modulating gas valve installed.

DEEMED LIFETIME OF EFFICIENT EQUIPMENT

The equipment effective useful life (EUL) is 14 years based on manufacturer claims, assumed to be equal to that of a commercial dryer. 1441

¹⁴⁴¹ Zhang, Yanda, and Julianna Wei. *Commerical Clothes Dryers, CASE Initiative for PY2013: Title 20 Standards Development.* California Public Utilities Commission, 2013.

DEEMED MEASURE COST

The full retrofit cost is assumed to be \$600, including the material cost for the basic moisture control retrofit (\$500) and the associated labor for installation (\$100). 1442

LOADSHAPE

Loadshape C55; Commercial Clothes Washer

COINCIDENCE FACTOR

The coincidence factor for this measure is dependent on the application:

Application	Coincidence Factor 1443
Multi-family Dryers	0.15
On-Premise Laundromats	0.52

Algorithm

CALCULATION OF ENERGY SAVINGS

ELECTRIC ENERGY SAVINGS

Electric energy savings are per retrofitted dryer.

$$\Delta$$
kWh = N_{Cycles} * SF

Where:

 N_{Cycles}

= Number of dryer cycles per year. Refer to the table below if this value is not directly available from the facility.

Application	Cycles per Dryer Per Year
Multi-family Dryers ¹⁴⁴⁴	1,074
On-Premise Laundromats 1445	3.607

SF = Savings factor

 $= 0.16 \text{ kWh/cycle}^{1446}$

If using default cycles the savings are as follows:

Application	ΔkWh per Dryer
Multi-family Dryers	171.8
On-Premise Laundromats	577.1

¹⁴⁴² Based on Gas Technology Institute's analysis of cost data from "Nicor Gas Emerging Technology Program, 1069: Moisture Sensor Retrofit, Comprehensive Pilot Assessment Report," May 1, 2017.

¹⁴⁴³ In the absence of loadshape information for commercial applications, this is estimated by adjusting the residential coincidence factor proportionately by the relative number of loads (264 for residential and as described in this measure for commercial applications).

¹⁴⁴⁴ From DOE's Federal Register Notices - found here: http://energy.gov/eere/buildings/recent-federal-register-notices

¹⁴⁴⁵ Average value for dryer cycles in healthcare facility, hotels, drycleaners and laundromats from tests conducted in Nicor Gas Emerging Technology Program's Commercial Dryer Modulation Retrofit Public Project Report.

¹⁴⁴⁶ Savings factor based on engineering analysis of savings data from "Nicor Gas Emerging Technology Program, 1069: Moisture Sensor Retrofit, Comprehensive Pilot Assessment Report," May 1, 2017 and "Advanced Commercial Clothes Dryer Technologies Field Test," prepared by Gas Technology Institute for the Minnesota Department of Commerce, January 15, 2018.

SUMMER COINCIDENT PEAK DEMAND SAVINGS

 $\Delta kW = \Delta kWh/Hours * CF$

Where:

Hours = Assumed Run hours of Clothes Dryer 1447

Application	Hours
Multi-family Dryers	806
On-Premise Laundromats	2,705

CF = Summer Peak Coincidence Factor for measure.

Application	Coincidence Factor 1448
Multi-family Dryers	0.15
On-Premise Laundromats	0.52

If using default cycles the savings are as follows:

Application	ΔkW per Dryer
Multi-family Dryers	0.0320
On-Premise Laundromats	0.1109

NATURAL GAS SAVINGS

Natural gas savings are per retrofitted dryer.

 Δ Therms = $N_{Cycles} * SF$

Where:

SF = Savings factor

= 0.15 therms/cycle¹⁴⁴⁹

If using default cycles the savings are as follows:

Application	ΔTherms per Dryer
Multi-family Dryers	161
On-Premise Laundromats	541

WATER AND OTHER NON-ENERGY IMPACT DESCRIPTIONS AND CALCULATION

N/A

DEEMED O&M COST ADJUSTMENT CALCULATION

N/A

¹⁴⁴⁷ Estimate based on 45 minutes per cycle.

¹⁴⁴⁸ In the absence of loadshape information for commercial applications, this is estimated by adjusting the residential coincidence factor proportionately by the relative number of loads (264 for residential and as described in this measure for commercial applications).

¹⁴⁴⁹ Savings factor based on engineering analysis of savings data from "Nicor Gas Emerging Technology Program, 1069: Moisture Sensor Retrofit, Comprehensive Pilot Assessment Report," May 1, 2017 and "Advanced Commercial Clothes Dryer Technologies Field Test," prepared by Gas Technology Institute for the Minnesota Department of Commerce, January 15, 2018.

MEASURE CODE: CI-MSC-CDMS-V01-190101

4.8.11 Efficient Thermal Oxidizers

DESCRIPTION

Thermal Oxidizers are used to destroy volatile organic compounds (VOCs) from process exhausts, before emitting the treated air to the environment. VOC emissions are precursors to the formation of ground-level ozone pollution, and its control is mandated by the U.S. EPA. Some VOC constituents are individually toxic and require efficient destruction. Some waste streams have high enough concentrations to present an explosion hazard. Other waste streams merely present nuisance odors that need to be mitigated.

A facility may be required to utilize a Thermal Oxidizer by a state regulatory agency air quality permit. Some permits may require a VOC destruction efficiency that must be demonstrated with periodic emissions testing. Other permits merely require maintaining an oxidizer chamber temperature. A facility may also choose to utilize a Thermal Oxidizer for other purposes (nuisance odors), without a regulatory requirement.

The Efficient Thermal Oxidizer measure seeks to evaluate natural gas savings from utilizing more efficient means for VOC destruction with the use of a recuperative or regenerative thermal oxidizer. The heat recovery (either Recuperative or Regenerative) is used to pre-heat the inlet process air stream. This primary heat recovery is used within the thermal oxidizer process and the only heat recovery that is covered in this measure protocol. Natural gas savings will result from reduced burner firing. There is a "secondary" form of heat recovery that recovers heat from the combustion exhaust stack for other purposes like space heating, DHW heating, etc.

DEFINITION OF EFFICIENT EQUIPMENT

Two Thermal Oxidizer technologies can be considered as efficient equipment: Recuperative and Regenerative.

Recuperative Thermal Oxidizer

In a Recuperative Thermal Oxidizer, the exhaust air stream is sent through a heat exchanger to indirectly pre-heat the inlet air stream coming from the process. The heat exchanger efficiency for a recuperator is typically 50-70%. ¹⁴⁵⁰ The chamber temperature is typically 1400 °F to 1500 °F.

Regenerative Thermal Oxidizer

A Regenerative Thermal Oxidizer utilizes a two-chamber ceramic bed as its heat exchanger system. The exhaust air passes through one bed, imparting its heat onto the ceramic media, while the intake air passes through the other bed, capturing the waste heat from the previous cycle. The flow reverses every few minutes so that the intake bed becomes the exhausted bed and vice versa. The heat exchanger efficiency of a regenerative system is much higher than a recuperative system. These efficiencies can reach 85% to 97%. However, the ceramic media needs to be periodically cleaned or replaced. The chamber temperatures in Regenerative Thermal Oxidizers are typically 1,500 °F to 1,600 °F (depending on VOC requirements).

DEFINITION OF BASELINE EQUIPMENT

Depending on the facility process, there may be two baseline selection options: incinerator or recuperator.

The baseline Thermal Oxidizer with no heat recovery is referred to as an Incinerator. This baseline is recommended for selection if it currently exists on site or in new construction when there is a specific process that cannot practically utilize a recuperator due to VOCs coating or clogging the heat exchanger. This system employs a burner to provide direct fire to a process exhaust air stream. Typical operative temperatures are 1400 °F to 2200 °F. The advantage of an afterburner is a quick startup and shutdown time that is ready on demand. The equipment cost is lower than the efficient equipment, but the fuel consumption is much higher.

¹⁴⁵¹ Ibid.

¹⁴⁵⁰ Presentation on the "Operating Cost Reduction Strategies for Oxidizers", presented by Rich Grzanka, during the Chem Show Technology Exposition on October 31, 2007.

In all other cases, (existing equipment is recuperative or new construction/ expansion of manufacturing process), a recuperative thermal oxidizer is recommended as the appropriate baseline.

DEEMED LIFETIME OF EFFICIENT EQUIPMENT

The expected useful life of any thermal oxidizer system is assumed to 20 years. 1452

DEEMED MEASURE COST

The cost of any thermal oxidizer is dependent on various variables such as air flow capacity, destruction efficiency, heat exchanger efficiency, etc. 1453 Shown below is an example of a system for 20,000 CFM.

Recuperative Thermal Oxidizer costs, based on their heat recovery efficiency, is detailed in the table below.

Heat Recovery Efficiency	Equipment Cost
0%	\$106,042
35%	\$174,193
50%	\$203,801
70%	\$253,801
Average	\$184,317

Regenerative Thermal Oxidizer, at 95% heat recovery, have a deemed cost of \$546,000.

Incinerator cost is treated as 0% heat recovery in the Recuperative Cost summary table above, and has a deemed cost of \$106,042.

LOADSHAPE

N/A

COINCIDENCE FACTOR

N/A

Algorithm

CALCULATION OF ENERGY SAVINGS

Energy savings from thermally efficient equipment are entirely natural gas related. There are no electricity savings nor peak demand savings, as the blower fans and valve actuators are assumed to operate the same in all conditions.

ELECTRIC ENERGY SAVINGS

N/A

SUMMER COINCIDENT PEAK DEMAND SAVINGS

N/A

NATURAL GAS SAVINGS

 Δ Therms = ((Baseline QT Air Pollution Control Device - Proposed QT Air Pollution Control Device) x Hours) / LHV Where:

¹⁴⁵² EPA Air Pollution Control Cost Manual, Chapter 2, November 2017. The system capital recovery cost is based on an estimated 20-year equipment life. This estimate of oxidizer equipment life is consistent with information available to EPA and is consistent with statements from large vendors for incinerators and oxidizers.

¹⁴⁵³ U.S. Environmental Protection Agency, Incinerators and Oxidizers, Chapter 2, November 2017.

LHV = Latent Heat of Vaporization

= If the post is regenerative thermal oxidizer, LHV = 0.953.

= If the post is recuperative thermal oxidizer, LHV = 1.

Regenerative or Recuperative: A baseline or proposed Regenerative or Recuperative Air Pollution Control Device can each be modeled in the following heat balance equation: 1454

$$QT (BTU/hr) = QI + QCC + QRL - QVOC$$

Incinerator: A baseline incinerator Air Pollution Control Device can be modeled as the following heat balance equation:

$$QT (BTU/hr) = QI + QCC + QRL$$

Where:

QT = Total Energy Input

QI = Energy used to raise the temperature of process air (FI) in BTU/hr

QCC = Heat used to raise the temperature of combustion air (FCC)

QRL = Radiation heat loss from RTO (BTU/hr)

QVOC = Heat release provided by VOC combustion

Hours = Annual hours per year that Oxidizer is used

Where:

 $QI = FI \times 1.08 \times (TO - TI)$

TO = Average stack outlet temperature (°F) (actual trended average or use efficiency equation below to solve for TO under assumed conditions)

$$TO = TC - (N X (TC - TI) X FI / (FI + FCC)$$

TC = Combustion chamber temperature (°F), trended or design value provided by the manufacturer

N = Thermal Efficiency of Heat Exchanger

Thermal Oxidizer	Efficiency
Regenerative	97%
Recuperative	70%
Incinerator	0%

TI = Inlet air temperature (°F), this is the temperature of the air coming from the process

FI = Process air (CFM), actual loading or use maximum design value

1.08 = Conversion Factor

= 60 (min/hr) \times 0.07489 (lb/ft³, density air at standard conditions) \times 0.2404 Btu/°F-lb, (specific heat of air), where 0.2404 is average heat capacity of intake air

Where:

 $QCC = FCC \times 1.08 \times (TO - TA)$

FCC = Additional combustion air CFM at provided FI value

¹⁴⁵⁴ ICAC Guidance Method for Estimation of Gas Consumption in a Regenerative Thermal Oxidizer (RTO), July 2002.

= If unknown, assume 3% of design value 1455

TO = Average outlet temperature (°F) (same as above)

TA = Combustion intake air temperature (°F)

= Indoor: Actual, or assume 70 °F year-round

= Outdoor: Actual annual average found near the facility, or assume TMY3 annual averages:

Region / Area	Average Outdoor Air Temperature
Chicago O'Hare	50.0 °F
Chicago Midway	52.5 °F
Rockford Airport	47.6 °F

Where:

 $QRL = SA \times BTU/hr \ radiant \ loss$

SA = Surface Area (provided by the manufacturer or rough measurements taken)

BTU/hr radiant loss = Assume 240 BTU/hr if installed outdoors, otherwise, 0 BTU/hr for indoor installation since the waste heat provides space heating and offset gas-fired space heating equipment

Where:

QVOC = VOC X HC X (% Dest / 100)

VOC = Average lbs/hr from process to oxidizer

HC = Btu/lb, weighted average for the heat of combustion of VOCS

= Site-specific, lookup table

% Destruction = Destruction efficiency of VOCs provided by the manufacturer, or use:

Hours = Annual hours of operation of the air pollution control device, assume customer production schedule or hours of occupancy

LHV = Lower heating value of natural gas

= 983 BTU/CF¹⁴⁵⁶

HHV = High heating value of natural gas

 $= 1,031 BTU/CF^{1457}$

0.953 = LHV / HHV conversion factor

To calculate the natural gas savings by upgrading from an incinerator to an Efficient Thermal Oxidizer system, the new temperatures must be considered. The addition of heat recovery (either Recuperative or Regenerative) will increase the inlet temperature, TI, above that found in the facility.

The calculation should consider changes in the inlet temperature. First, the key temperature required for 99.99% destruction efficiency of various VOC compounds must be determined. The U.S. EPA's Innovative Strategies and Economics Group produced some guidance on the key temperatures ¹⁴⁵⁸ for the following compounds:

¹⁴⁵⁵ Ibic

¹⁴⁵⁶ Biomass Energy Data Book, 2011, Appendix A: Lower and Higher Heating Values of Gas, Liquid, and Solid Fuels.

¹⁴⁵⁷ Heat content of natural gas delivered to consumers per the Energy Information Administration, Independent Statistics & Analysis, 2018.

¹⁴⁵⁸ U.S. Environmental Protection Agency, Incinerators and Oxidizers, Chapter 2, November 2017.

VOC Compound	Key Destruction Temperature (°F)
Acrylonitrile	1,344
Allyl chloride	1,276
Benzene	1,350
Chlorobenzene	1,407
1,2 – dichloromethane	1,368
Methyl chloride	1,596
Toluene	1,341
Vinyl chloride	1,369

For VOC compounds not listed above, the Key Destruction Temperature should be determined through product literature, equipment vendors, Material Data Safety Sheets (MSDS), or some other source.

When employing heat recovery, either Recuperative or Regenerative, the increased outlet temperature is limited to the heat exchanger efficiency. This efficiency, or in other words how much heat can be recovered, is limited to the auto-ignition temperatures of the VOCs in the air stream. Regenerative Thermal Oxidizers offer the advantage of recovering more heat as the combustion can occur within the heat exchanger, whereas with Recuperative Thermal Oxidizers, the heat exchanger efficiency is much lower to prevent premature combustion in the stack of the recuperator.

While the VOCs in the waste air stream have some heating value that contributes to reaching the required chamber temperature, such contributions do not have as high of an impact in the overall energy consumption calculation when compared to the heat exchanger efficiency.

WATER AND OTHER NON-ENERGY IMPACT DESCRIPTIONS AND CALCULATION

Thermal oxidizer operations will have no impact on water or other resources. There may be some safety issues with potential burning hazards from deploying this equipment at high temperatures. There may also be some potential issues with installing outdoor natural gas piping to the location of the Thermal Oxidizers. In terms of physical sizing, regenerative thermal oxidizers are much larger, thus requiring larger physical space at the site of installation.

DEEMED O&M COST ADJUSTMENT CALCULATION

The ceramic media in the regenerative thermal oxidizer requires regular servicing and may need to be considered as a regular part of facility O&M.

MEASURE CODE: CI-MSC-ETOX-V01-190101

4.8.12 Spring-Loaded Garage Door Hinge

DESCRIPTION

Existing overhead doors often close loosely at the perimeter weather strips and between panels. Conditioned air escapes through these gaps, leading to energy loss. Spring-loaded hinges create tension and reduce gaps at the perimeter and between panels. The product is applicable for small-commercial and residential sectors, but the savings estimated by this measure apply only to small-commercial applications. This measure applies to sites where the inside area of the garage is conditioned during the heating season by natural gas.

This measure was developed to be applicable to the following program types: NC, RF. If applied to other program types, the measure savings should be verified as a custom measure.

DEFINITION OF EFFICIENT EQUIPMENT

The efficient equipment consists of a heavy-duty spring-loaded hinge installed in place of a standard hinge on a garage overhead door. The number of hinges per project may vary depending on the door type, size, and number of panels. The efficient condition is an air sealed garage door with no gaps around the perimeter or between panels.

DEFINITION OF BASELINE EQUIPMENT

The baseline equipment is a garage door with a 1/8-inch gap between the door and the weather-stripping around the perimeter of the door. The bottom of the door is assumed sealed.

DEEMED LIFETIME OF EFFICIENT EQUIPMENT

The expected measure life is assumed to be 20 years. 1459

DEEMED MEASURE COST

Incremental costs equal installed cost and will vary based on the number of hinges required per door. Based on information provided by the manufacturer to Nicor Gas, average material cost is \$126 per garage door and installation cost is \$63 per garage door for a total installed cost of \$189 per garage door. The typical garage door is assumed to have 4 panels and 9 total hinges.

LOADSHAPE

N/A

COINCIDENCE FACTOR

N/A

Algorithm

CALCULATION OF ENERGY SAVINGS

Savings are calculated based on a reduction in airflow rate associated with decreased infiltration across the leakage area. The algorithm below for change in cubic feet per minute, ΔCFM , is modeled after equation 48 in Chapter 16: Ventilation and infiltration of the 2017 ASHRAE Handbook—Fundamentals.

ELECTRIC ENERGY SAVINGS

N/A

¹⁴⁵⁹ Public Service Commission of Wisconsin, "Evaluation – Business Program: Measure Life Study," Focus on Energy (2009): page 1-4, Table 1-2 Recommended Measure Life by WISeerts Group Description for Building Shell Equip or Tech measure type, accessed March 26, 2019, https://focusonenergy.com/sites/default/files/bpmeasurelifestudyfinal_evaluationreport.pdf.

SUMMER COINCIDENT PEAK DEMAND SAVINGS

N/A

NATURAL GAS SAVINGS

$$\begin{split} &\Delta CFM = A_l * [(C_S * \Delta T) + (C_W * W_S^2)]^{0.5} \\ &\Delta HeatLoad = \Delta CFM * Conv_{min} * Density_{air} * SpecificHeat_{air} * \Delta T \\ &\Delta therms_{Hr} = \Delta HeatLoad/Eff_{heat}/Conv_{BTU} \end{split}$$

Where:

 A_1 = Leakage area, estimated at 51 (in²), of air gap before retrofit. ¹⁴⁶⁰

 $\Delta therms_{Ann} = \Delta therms_{Hr} * Hours$

 C_s = Stack coefficient, 0.0299 ($cfm^2/in^4 * {}^\circ F$), adjustment based on airflow at average building height. ¹⁴⁶¹

 C_w = Wind coefficient, 0.0086 (cfm^2/in^4*mph^2), adjustment based on airflow at average building height and wind shelter classification. ¹⁴⁶²

 ΔT = Average temperature difference between outside air temperature (OAT) during the heating season¹⁴⁶³ and assumed indoor heating temperature setpoint 70°F;¹⁴⁶⁴ see table below.

 W_s = Average wind speed (mph) during heating season, see table below.

Climate Zone	Average OAT, Heating (°F)	Average Delta T, Heating (°F)	Average heating Season Wind Speed (mph) 1465
1 (Rockford)	32	38	10
2 (Chicago)	34	36	10
3 (Springfield)	35	35	10
4 (Belleville)	36	34	9
5 (Marion)	39	31	7

 $Conv_{min}$ = Conversion from minutes to hours, 60 minutes/hour.

Density_{air} = The density of air, 0.08 (lb/ft³) at 1 atmosphere pressure and approximately 30-40°F. 1466

 1460 Leakage area is estimated based on average door size of installations previously completed in Wisconsin and reported in the Wisconsin Focus on Energy Technical Reference Manual. Average door size is 10 ft x 12 ft, with a side and top perimeter equal to 1 top * (10 ft * 12 in/1 ft) + 2 sides* (12 ft * 12 in/1 ft) = 408 in. At 1/8 in perimeter gap, the leakage area is 408 in * 1/8 in = 51 in².

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 $^{^{1461}}$ 2017 ASHRAE Handbook—Fundamentals, 16.24, Table 4 "Basic Model Stack Coefficient C_s", assumed average building height of 16 feet, two-story.

 $^{^{1462}}$ 2017 ASHRAE Handbook—Fundamentals, 16.24, Table 6 "Basic Model Wind Coefficient C_w ", assumed average building height of 16 feet and shelter class 3: "Typical shelter caused by other buildings across street from building under study." 1463 DOE Weather Data, TMY3 (Typical Meteorological Year), developed by NREL, for the average outdoor temperature when the heating system is expected to be operating.

¹⁴⁶⁴ Energy Center of Wisconsin, "Baseline Building Energy Models – Nonresidential Heating Thermostat Setpoint," ComEd Portfolio Modeling Report (July 2010): page 6.

¹⁴⁶⁵ DOE Weather Data, TMY3 (Typical Meteorological Year), developed by NREL, for the average wind speed when the heating system is expected to be operating, defined as hours where the average temperature is lower than 55°F.

¹⁴⁶⁶ Engineering ToolBox, (2003). Air - Density, Specific Weight and Thermal Expansion Coefficient at Varying Temperature and Constant Pressures. [online] Available at: https://www.engineeringtoolbox.com/air-density-specific-weight-d_600.html [Accessed March 2019].

SpecificHeat_{air} = Specific heat of air, 0.24 (BTU/lb) at 1 atmosphere pressure and 32°F. 1467

 Eff_{heat} = Efficiency of the heating system, assume 0.78 for planning purposes. 1468

 $Conv_{BTU}$ = Conversion from BTUs to therms, 100,000 BTU/therm.

 $EFLH_H$ = Equivalent Full Load Heating Hours in Existing Buildings or New Construction are listed

in section 4.4 HVAC End Use, but a subset of the building types most likely to use this

measure are repeated here for easy reference.

	EFLH Existing Buildings						
Building Type	Zone 1 (Rockford)	Zone 2 (Chicago)	Zone 3 (Springfield)	Zone 4 (Belleville)	Zone 5 (Marion)		
Convenience Store	1,481	1,368	1,214	871	973		
Garage	958	969	852	680	1,047		
High School	1,845	1,857	1,666	1,187	1,388		
Manufacturing	1,048	1,013	939	567	634		
Office - Low Rise	1,428	1,425	1,132	692	793		
Retail - Strip Mall	1,347	1,325	1,183	1,064	1,096		
Warehouse	1,285	1,286	1,180	1,147	1,224		

	EFLH New Construction						
Building Type	Zone 1 (Rockford)	Zone 2 (Chicago)	Zone 3 (Springfield)	Zone 4 (Belleville)	Zone 5 (Marion)		
Convenience Store	1,481	1,368	1,214	871	973		
Garage	958	969	852	680	1,047		
High School	1,807	1,642	2,093	2,292	1,830		
Manufacturing	1,048	1,013	939	567	634		
Office - Low Rise	947	989	1,090	1,302	1,076		
Retail - Strip Mall	722	789	667	834	911		
Warehouse	389	522	408	527	567		

Savings for all climate zones and selected building types are presented in the following table.

	Annual Therm Savings Existing Buildings						
Building Type	Zone 1 (Rockford)	Zone 2 (Chicago)	Zone 3 (Springfield)	Zone 4 (Belleville)	Zone 5 (Marion)		
Convenience Store	59.89	51.62	44.19	29.20	26.38		
Garage	38.74	36.56	31.01	22.79	28.39		
High School	74.61	70.07	60.64	39.79	37.63		
Manufacturing	42.38	38.22	34.18	19.01	17.19		
Office - Low Rise	57.75	53.77	41.21	23.20	21.50		
Retail - Strip Mall	54.47	50.00	43.06	35.67	29.72		

¹⁴⁶⁷ Engineering ToolBox, (2004). Air - Specific Heat at Constant Pressure and Varying Temperature. [online] Available at: https://www.engineeringtoolbox.com/air-specific-heat-capacity-d_705.html [Accessed March 2019].

¹⁴⁶⁸ To maintain consistency across assumptions within the IL TRM, this value is equal to the furnace efficiency value listed in the Roof Insulation for C&I Facilities measure in the 2019 IL TRM v.7.0 Vol. 2, Page 562.

Annual Therm Savings Existing Buildings						
Building Type Zone 1 Zone 2 Zone 3 Zone 4 Zone 5 (Rockford) (Chicago) (Springfield) (Belleville) (Marion)						
Warehouse	51.97	48.53	42.95	38.45	33.19	

Annual Therm Savings New Construction						
Building Type	Zone 1 (Rockford)	Zone 2 (Chicago)	Zone 3 (Springfield)	Zone 4 (Belleville)	Zone 5 (Marion)	
Convenience Store	59.89	51.62	44.19	29.20	26.38	
Garage	38.74	36.56	31.01	22.79	28.39	
High School	73.08	61.96	76.19	76.83	49.62	
Manufacturing	42.38	38.22	34.18	19.01	17.19	
Office - Low Rise	38.30	37.32	39.68	43.64	29.17	
Retail - Strip Mall	29.20	29.77	24.28	27.96	24.70	
Warehouse	15.73	19.70	14.85	17.67	15.37	

Savings for all climate zones and selected building types per linear foot are presented in the following table.

Annual Therm Savings per Linear Foot Existing Buildings						
Building Type	Zone 1 (Rockford)	Zone 2 (Chicago)	Zone 3 (Springfield)	Zone 4 (Belleville)	Zone 5 (Marion)	
Convenience Store	1.76	1.52	1.30	0.86	0.78	
Garage	1.14	1.08	0.91	0.67	0.83	
High School	2.19	2.06	1.78	1.17	1.11	
Manufacturing	1.25	1.12	1.01	0.56	0.51	
Office - Low Rise	1.70	1.58	1.21	0.68	0.63	
Retail - Strip Mall	1.60	1.47	1.27	1.05	0.87	
Warehouse	1.53	1.43	1.26	1.13	0.98	

Annual Therm Savings per Linear Foot New Construction						
Building Type	Zone 1 (Rockford)	Zone 2 (Chicago)	Zone 3 (Springfield)	Zone 4 (Belleville)	Zone 5 (Marion)	
Convenience Store	1.76	1.52	1.30	0.86	0.78	
Garage	1.14	1.08	0.91	0.67	0.83	
High School	2.15	1.82	2.24	2.26	1.46	
Manufacturing	1.25	1.12	1.01	0.56	0.51	
Office - Low Rise	1.13	1.10	1.17	1.28	0.86	
Retail - Strip Mall	0.86	0.88	0.71	0.82	0.73	
Warehouse	0.46	0.58	0.44	0.52	0.45	

WATER AND OTHER NON-ENERGY IMPACT DESCRIPTIONS AND CALCULATION

N/A

DEEMED O&M COST ADJUSTMENT CALCULATION

N/A

MEASURE CODE: CI-MSC-SLDH-V01-200101

4.8.13 Variable Speed Drives for Process Fans

DESCRIPTION

This measure is applied to variable speed drives (VSD) which are installed on non-HVAC fans for process loads. There are separate measures for HVAC pumps and cooling tower fans (4.4.17) and HVAC supply and return fans (4.4.26). VSD process pump applications require custom analysis by the program administrator. The VSD will modulate the speed of the motor when it does not need to run at full load. Since the power of the motor is proportional to the cube of the speed for these types of applications, significant energy savings will result.

This measure was developed to be applicable to the following program types: TOS, RF. If applied to other program types, the measure savings should be verified.

DEFINITION OF EFFICIENT EQUIPMENT

The VSD is applied to a motor which does not have a VSD. The application must have a variable load and installation is to include the necessary controls. Savings are based on application of VSDs to a range of baseline load conditions including no control, inlet guide vanes, outlet guide vanes and throttling valves.

DEFINITION OF BASELINE EQUIPMENT

The time of sale baseline is a new motor installed without a VSD or other methods of control. Retrofit baseline is an existing motor operating without a method of variable control. This information shall be collected from the customer.

Installations of new equipment with VSDs which are required by IECC 2012 or 2015 as adopted by the State of Illinois are not eligible for incentives.

Note IECC 2018 became effective July 1, 2019 and is the baseline for all New Construction permits from that date.

DEEMED LIFETIME OF EFFICIENT EQUIPMENT

The expected measure life is 15 years. 1469

DEEMED MEASURE COST

The costs vary based on the motor horsepower and application. Actual costs should be used.

LOADSHAPE

Time-based schedule considerations are required to perform energy savings calculations and should be concurrently used to establish the savings loadshape that is in alignment with relevant loadshape components and definitions.

COINCIDENCE FACTOR

The demand savings factor (DSF) is already based upon coincident savings, and thus there is no additional coincidence factor for this characterization.

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¹⁴⁶⁹ ComEd Effective Useful Life Research Report (2018)

Algorithm

CALCULATION OF SAVINGS

ELECTRIC ENERGY SAVINGS

kWh_{Base} =
$$\left(0.746 \times HP \times \frac{LF}{\eta_{motor}}\right) \times RHRS \times \sum_{0\%}^{100\%} (\%FF \times PLR_{Base})$$

kWh_{Retrofit} =
$$\left(0.746 \times HP \times \frac{LF}{\eta_{motor}} \right) \times RHRS \times \sum_{0\%}^{100\%} \left(\%FF \times PLR_{Retrofit} \right)$$

$$\mathsf{ESF} = \frac{(\mathsf{kWh}_{\mathsf{Base}} - \mathsf{kWh}_{\mathsf{Retrofit}})/\mathsf{kWh}_{\mathsf{Base}}}{\mathsf{kWh}_{\mathsf{Base}}}$$

$$\Delta kWh_{total} = kWh_{Base} \times ESF$$

Where:

 kWh_{Base} = Baseline annual energy consumption (kWh/yr) $kWh_{Retrofit}$ = Retrofit annual energy consumption (kWh/yr)

ESF = Energy savings factor; If ESF is greater than 67%, cap the ESF at 67% for process fan VSD

improvements. 1470

 ΔkWh_{total} = Total project annual energy savings 0.746 = Conversion factor for HP to kWh

HP = Nominal horsepower of controlled motor

LF = Load Factor; Motor Load at Fan Design CFM (Default = 65%)¹⁴⁷¹

 η_{motor} = Installed nominal/nameplate motor efficiency

Default motor is a NEMA Premium Efficiency, ODP, 4-pole/1800 RPM fan motor

NEMA Premium Efficiency Motors Default Efficiencies 1472

	Оре	en Drip Proof (O	DP)	Totally Enclosed Fan-Cooled (TEFC)			
		# of Poles			# of Poles		
Size HP	6	4	2	6	4	2	
Size HP	Speed (RPM)				Speed (RPM)		
	1200	1800 Default	3600	1200	1800	3600	
1	0.825	0.855	0.770	0.825	0.855	0.770	
1.5	0.865	0.865	0.840	0.875	0.865	0.840	
2	0.875	0.865	0.855	0.885	0.865	0.855	
3	0.885	0.895	0.855	0.895	0.895	0.865	
5	0.895	0.895	0.865	0.895	0.895	0.885	
7.5	0.902	0.910	0.885	0.910	0.917	0.895	

¹⁴⁷⁰ Recommendations for Verifying Savings for non-HVAC VFDs memorandum calculated an energy savings limit of 67% for process fans using the Toshiba Energy Savings Software for Motors and Drives (2009 version).

2022 IL TRM v.10.0 Vol. 2 September 24, 2021 FINAL

¹⁴⁷¹ Lawrence Berkeley National Laboratory, and Resource Dynamics Corporation. (2008). "Improving Motor and Drive System Performance; A Sourcebook for Industry". U.S. Department of Energy, Office of Energy Efficiency and Renewable Energy. Golden, CO: National Renewable Energy Laboratory.

¹⁴⁷² Douglass, J. (2005). Induction Motor Efficiency Standards. Washington State University and the Northwest Energy Efficiency Alliance, Extension Energy Program, Olympia, WA, October 2005.

	Оре	en Drip Proof (O	DP)	Totally Enclosed Fan-Cooled (TEFC)			
		# of Poles		# of Poles			
Size HP	6	4	2	6	4	2	
3126 117		Speed (RPM)		:	Speed (RPM)		
	1200	1800 Default	3600	1200	1800	3600	
10	0.917	0.917	0.895	0.910	0.917	0.902	
15	0.917	0.930	0.902	0.917	0.924	0.910	
20	0.924	0.930	0.910	0.917	0.930	0.910	
25	0.930	0.936	0.917	0.930	0.936	0.917	
30	0.936	0.941	0.917	0.930	0.936	0.917	
40	0.941	0.941	0.924	0.941	0.941	0.924	
50	0.941	0.945	0.930	0.941	0.945	0.930	
60	0.945	0.950	0.936	0.945	0.950	0.936	
75	0.945	0.950	0.936	0.945	0.954	0.936	
100	0.950	0.954	0.936	0.950	0.954	0.941	
125	0.950	0.954	0.941	0.950	0.954	0.950	
150	0.954	0.958	0.941	0.958	0.958	0.950	
200	0.954	0.958	0.950	0.958	0.962	0.954	
250	0.954	0.958	0.950	0.958	0.962	0.958	
300	0.954	0.958	0.954	0.958	0.962	0.958	
350	0.954	0.958	0.954	0.958	0.962	0.958	
400	0.958	0.958	0.958	0.958	0.962	0.958	
450	0.962	0.962	0.958	0.958	0.962	0.958	
500	0.962	0.962	0.958	0.958	0.962	0.958	

RHRS = Annual operating hours of process fan. Actual hours should be used.

%FF = Percentage of run-time spent within a given flow fraction range.

Fans used in process applications operate under site-specific conditions. The percentage of run-time spent within each of the given ranges in the table below should be field collected.

Flow Fraction (% of design cfm)	Percent of Time at Flow Fraction
0% to 10%	
>10% to 20%	
>20% to 30%	
>30% to 40%	
>40% to 50%	Field Collected for each bin.
>50% to 60%	
>60% to 70%	
>70% to 80%	
>80% to 90%	
>90% to 100%	

 PLR_{Base} = Part load ratio for a given flow fraction range based on the baseline flow control type

 $PLR_{Retrofit}$ = Part load ratio for a given flow fraction range based on the retrofit flow control type

	Flow Fraction									
Control Type	0- 10%	>10% to 20%	>20% to 30%	>30% to 40%	>40% to 50%	>50% to 60%	>60% to 70%	>70% to 80%	>80% to 90%	>90% to 100%
No Control or Bypass Damper	1.00	1.00	1.00	1.00	1.00	1.00	1.00	1.00	1.00	1.00
Discharge Dampers	0.46	0.55	0.63	0.70	0.77	0.83	0.88	0.93	0.97	1.00
Outlet Damper, BI & Airfoil Fans	0.53	0.53	0.57	0.64	0.72	0.80	0.89	0.96	1.02	1.05
Inlet Damper Box	0.56	0.60	0.62	0.64	0.66	0.69	0.74	0.81	0.92	1.07
Inlet Guide Vane, BI & Airfoil Fans	0.53	0.56	0.57	0.59	0.60	0.62	0.67	0.74	0.85	1.00
Inlet Vane Dampers	0.38	0.40	0.42	0.44	0.48	0.53	0.60	0.70	0.83	0.99
Outlet Damper, FC Fans	0.22	0.26	0.30	0.37	0.45	0.54	0.65	0.77	0.91	1.06
Eddy Current Drives	0.17	0.20	0.25	0.32	0.41	0.51	0.63	0.76	0.90	1.04
Inlet Guide Vane, FC Fans	0.21	0.22	0.23	0.26	0.31	0.39	0.49	0.63	0.81	1.04
VFD with duct static pressure controls	0.09	0.10	0.11	0.15	0.20	0.29	0.41	0.57	0.76	1.01
VFD with low/no duct static pressure	0.05	0.06	0.09	0.12	0.18	0.27	0.39	0.55	0.75	1.00

$$\sum_{0\%}^{100\%} (\%FF \times PLR)$$

= The sum of the product of the percentage of run-time spent within a given flow fraction range (%FF) and the part load ratio for a given flow fraction range based on the retrofit flow control type.

Example: A process fan with discharge damper controls operates 85% of the time at 75% flow fraction, 5% of the time at 80% flow fraction, and 10% of the time at 95% flow fraction:

$$\sum_{0\%}^{100\%} (\%FF \times PLR) = (0.85 \times 0.93) + (0.05 \times 0.97) + (0.10 \times 1.00)$$
$$= 0.939\%$$

SUMMER COINCIDENT PEAK DEMAND SAVINGS

$$\begin{aligned} \text{kW}_{\text{Base}} &= & \left(0.746 \times HP \times \frac{LF}{\eta_{motor}}\right) \times PLR_{Base,FFpeak} \\ \text{kW}_{\text{Retrofit}} &= & \left(0.746 \times HP \times \frac{LF}{\eta_{motor}}\right) \times PLR_{Retrofit,FFpeak} \\ \Delta \text{kW}_{\text{fan}} &= & \text{kW}_{\text{Base}} - \text{kW}_{\text{Retrofit}} \end{aligned}$$

Where:

 $kW_{Base} \hspace{1cm} = \text{Baseline summer coincident peak demand (kW)}$ $kW_{Retrofit} \hspace{1cm} = \text{Retrofit summer coincident peak demand (kW)}$ $\Delta kW_{fan} \hspace{1cm} = \text{Fan-only summer coincident peak demand impact}$ $\Delta kW_{total} \hspace{1cm} = \text{Total project summer coincident peak demand impact}$

 $PLR_{Base,FFpeak}$ = The part load ratio for the average flow fraction between the peak daytime hours during the weekday peak time period based on the baseline flow control

type (default average flow fraction during peak period = 90%)

 $PLR_{Retrofit,FFpeak}$

= The part load ratio for the average flow fraction between the peak daytime hours during the weekday peak time period based on the retrofit flow control type (default average flow fraction during peak period = 90%)

FOSSIL FUEL IMPACT DESCRIPTIONS AND CALCULATION

There are no expected fossil fuel impacts for this measure.

WATER IMPACT DESCRIPTIONS AND CALCULATION

N/A

DEEMED O&M COST ADJUSTMENT CALCULATION

N/A

MEASURE CODE: CI-MSC-VSDP-V01-200101

4.8.14 Low Flow Toilets and Urinals

DESCRIPTION

Toilets and urinals are found in bathrooms located in commercial, and industrial facilities. The first federal standards dealing with water consumption for toilets and urinals was the Energy Policy Act of 1992. It specified a gallon per flush (gpf) standard for both fixtures. These standards are used to define the baseline equipment for this measure. The Subsequent U.S. EPA WaterSense program in 2009 set even tighter standards for plumbing fixtures, including toilets and urinals. These standards are used to define the efficient equipment for this measure.

DEFINITION OF EFFICIENT EQUIPMENT

The high efficiency equipment is either a U.S. EPA WaterSense certified commercial toilet fixture or commercial urinal.

DEFINITION OF BASELINE EQUIPMENT

The baseline equipment is a toilet or urinal that has a maximum gallons per flush outlined by the Energy Policy Act of 1992.

DEEMED LIFETIME OF EFFICIENT EQUIPMENT

The estimated useful life for this measure is assumed to be 25 years for both toilets and urinals. 1473

DEEMED MEASURE COST

The incremental costs for both toilets and urinals are \$0.1474

LOADSHAPE

Loadshape C02 - Commercial Electric DHW

COINCIDENCE FACTOR

N/A

Algorithm

CALCULATION OF ENERGY SAVINGS

ELECTRIC ENERGY SAVINGS

The following savings should be included in the total savings for this measure but should not be included in TRC tests to avoid double counting the economic benefit of water savings.

 Δ kWh = Δ Water / 1,000,000 * Ewater total

Ewater = IL Total Water Energy Factor (kWh/Million Gallons)

¹⁴⁷³ ATD Home Inspection: http://www.atdhomeinspection.com/advice/average-product-life/ is 50 years. 25 years is used to be conservative.

¹⁴⁷⁴ Measure cost assumption from City of Fort Collins, "Green Building Practice Summary," March 21, 2011, page 2. The document states "Information from the EPA WaterSense web site: WaterSense® labeled toilets are not more expensive than regular toilets. MaP testing results have shown no correlation between price and performance. Prices for toilets can range from less than \$100 to more than \$1,000. Much of the variability in price is due to style, not functional design."

 $= 5,010^{1475}$

Toilet Calculation:

For example, a low flow toilet is installed in a commercial location.

 Δ kWh = 491 gal/year / 1,000,000 * 5,010 kWh/million gallons

= 2.5 kWh/year

Urinal Calculation:

For example, a low flow urinal is installed in a commercial location.

 Δ kWh = 2,340 gal/year / 1,000,000 * 5,010 kWh/million gallons

= 11.7 kWh/year

SUMMER COINCIDENT PEAK DEMAND SAVINGS

N/A

NATURAL GAS SAVINGS

N/A

WATER IMPACT DESCRIPTIONS AND CALCULATION

 Δ Water = (GPF_{Base} - GPF_{Eff}) * NFPD * ADPY

Where:

GPF_{Base} = Baseline equipment gallons per flush

= 1.6 for toilets 1476

 $= 1.0 \text{ for urinals}^{1477}$

GPF_{Eff} = Efficient equipment gallons per flush

= Actual, if unknown assume 1.28 for toilets 1478

= Actual, if unknown assume 0.5 for urinals 1479

NFPD = Number of flushes per day

= 5.9 for toilets 1480

= 18 for urinals 1481,1482

ADPY = Annual days per year

= 260 for commercial and industrial 1483

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¹⁴⁷⁵ This factor includes 2571 kWh/MG for water supply based on Illinois energy intensity data from a 2012 ISAWWA study and 2439 kWh/MG for wastewater treatment based on national energy intensity use estimates. For more information please review Elevate Energy's Review 'IL TRM: Energy per Gallon Factor, May 2018'.

¹⁴⁷⁶ U. S. EPA WaterSense. "Water Efficiency Management Guide – Bathroom Suite" (EPA 832-F-17-016d), Nov 2017.

¹⁴⁷⁷ U.S. EPA WaterSense. "WaterSenses Specification for Flushing Urinals Supporting Statement", Oct 2009.

¹⁴⁷⁸ U. S. EPA WaterSense. "Water Efficiency Management Guide – Bathroom Suite" (EPA 832-F-17-016d), Nov 2017.

¹⁴⁷⁹ U.S. EPA WaterSense. "WaterSenses Specification for Flushing Urinals Supporting Statement", Oct 2009.

¹⁴⁸⁰ CASE Initiative for PY 2013: Analysis of Standards Proposal for Toilets and Urinals Water Efficiency. July 29, 2013. Pg 18.

 $^{^{1482}}$ U.S. EPA WaterSense. "WaterSenses Specification for Flushing Urinals Supporting Statement", Oct 2009. Pg 1.

¹⁴⁸³ Assuming the work week is Monday through Friday.

Toilet Calculation:

For example, a low flow toilet is installed in a commercial location.

Urinal Calculation:

For example, a low flow urinal is installed in a commercial location.

$$\Delta Water = (1.0-0.5) \ gal/flush \ x \ 18 \ flush/day \ x \ 260 \ days/year$$

$$= 2,340 \ gal/year$$

DEEMED O&M COST ADJUSTMENT CALCULATION

N/A

MEASURE CODE: CI-MSC-LFTU-V02-210101

4.8.15 Smart Irrigation Controls

DESCRIPTION

Irrigation systems are commonly found on commercial properties, educational institutions, public parks, golf courses, and other facilities with landscaped grounds. They are typically operated on timers, applying the irrigation water in the early morning or after dusk. The timing and duration of irrigation application are determined by the user, along with the location and density of sprinklers. The irrigation water gets applied according to the control schedule, regardless of whether the landscape actually needs the irrigation water at that time.

The new measure involves the installation of a control system technology that reduces or eliminates irrigation during times of precipitation or when there is already sufficient soil moisture. This measure applies to landscape irrigation systems for commercial, institutional, and public properties only. It does not apply to agricultural irrigation systems for crops or residential landscape irrigation systems.

This measure was developed to be applicable to the following program types: TOS, RF. If applied to other program types, the measure savings should be verified.

DEFINITION OF EFFICIENT EQUIPMENT

Smart Irrigation Controls utilize sensors, gauges, or local weather forecasts to regulate the application of irrigation water to lawn or landscape vegetation. There are two main technologies used for this purpose: 1) Precipitation based smart irrigation controllers, and 2) Soil-moisture based smart irrigation controllers.

Precipitation Based Smart Irrigation Controllers

This type of system utilizes either an on-site rain gauge or a local weather service to determine if there is sufficient precipitation to allow shut-off of the irrigation water.

Soil Moisture Based Smart Irrigation Controllers

This type of system utilizes soil moisture sensors, buried in the root zone, to determine if irrigation water is needed. A "suspended cycle irrigation system" uses the soil moisture sensors to determine whether a regularly scheduled irrigation application is necessary. If there is sufficient soil moisture, then the next scheduled irrigation cycle gets interrupted. A "water-on-demand irrigation system" applies irrigation water when the moisture sensor reaches its lower limit and shuts off when the moisture sensor reaches its upper limit. There is no regularly scheduled irrigation with the water on demand system.

For the purposes of this measure characterization, the assumed rolling 24-hour threshold for shutting off the irrigation is 6 mm (0.24"). The Savings Factor is based on the percentage of time that the rolling 24-hour average of precipitation meets or exceed the 6 mm threshold.

DEFINITION OF BASELINE EQUIPMENT

The baseline irrigation system applies irrigation water to the lawn or landscape on a regularly scheduled timer. The timing and duration of irrigation application are determined by the user, along with the location and density of sprinklers. The irrigation water gets applied according to the control schedule, regardless of whether the landscape actually needs the irrigation water at that time.

Sprinkler head nozzles have a variety of configurations that affect the distribution of the irrigation water. The water can come in the form of a spray, a rotating plume, a bubbler, or a drip.

Typical baseline irrigation systems provide 1 inch of irrigation to the entire lawn. This is equivalent to 0.623 gallons per square foot of lawn per week. 1484

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¹⁴⁸⁴ Today's Homeowner with Danny Lipford. "How to Calculate Lawn Irrigation Water Usage and Costs."

DEEMED LIFETIME OF EFFICIENT EQUIPMENT

The expected useful life for Irrigation Control Measures is assumed to be 15 years.

DEEMED MEASURE COST

The measure cost for a multi-zone smart irrigation control system is \$500.1485

LOADSHAPE

N/A

COINCIDENCE FACTOR

N/A

Algorithm

CALCULATION OF ENERGY SAVINGS

Energy savings from Irrigation Control Measures are the result of reduced water consumption. There are indirect electric energy savings from reduced potable water treatment.

ELECTRIC ENERGY SAVINGS

The electric energy savings are based indirectly on the reduced electricity usage used to provide the potable water and treat the wastewater. By applying an "Energy Factor", the water savings (in gallons/year) can be converted to electricity savings (in kWh/year). This "Energy Factor" considers the electric energy requirements of potable water treatment plants and potable water distribution. Since the "wasted" irrigation water in the baseline case will likely be absorbed into the soil or will runoff into surface water bodies, electricity savings from a reduction in wastewater treatment load would not apply.

The methodology for quantifying the water savings involves a direct comparison of the baseline equipment to the efficient equipment. In order to calculate the baseline water usage of an irrigation system, the number of sprinklers and their sizing need to be determined. The static pressure and sizing of the water service, along with the sprinkler head orifice sizing will ultimately determine the flow rate of water.

The electricity savings for this measure can be calculated by applying an energy factor to the calculated water savings.

 $\Delta kWh_{water} = \Delta Water / 1,000,000 * E_{water}$

Where:

E_{water} = Illinois Total Water Energy Factor (kWh/Million Gallons) =2,571¹⁴⁸⁶

The total water savings for this measure can be calculated as follows:

 Δ Water = BSFL - ESFL

Where:

Elevate Energy's 'IL TRM: Energy per Gallon Factor, May 2018 paper'.

¹⁴⁸⁵ Material pricing taken from Google shopping search on "smart irrigation control system". The Rain Bird Smart LNK WiFi Irrigation System Indoor Controller (4 Pack) sells for \$316 from online retailer Wish.com.. Installation labor pricing taken from online retailer Home Advisor – Lawn and Garden, Repair a Sprinkler System which stated \$45 to \$200 per hour for a plumber.

¹⁴⁸⁶ This factor include 2571 kWh/MG for water supply based on Illinois energy intensity data from a 2012 ISAWWA study and 2439 kWh/MG for wastewater treatment based on national energy intensity use estimates. For more information please review

ΔWater = Total Water Savings (gallon/season)

The baseline volumetric flow rate for the entire system can be calculated as follows:

BSFL = NOS x SFL x DOI x NAY

Where:

BSFL = Baseline System Flow Rate (gallon/year)

NOS = Number of Sprinklers, the total number of sprinklers at the property

= Actual

SFL = Sprinkler Flow Rate (gallon/minute)

= Actual, site-specific irrigation system specifications should be consulted to determine

the property's sprinkler flow rate

DOI = Duration of Irrigation (minutes/application)

= Actual, the baseline scheduling controls should be used to determine the irrigation

season

NAY = Number of Applications per Year (application/year)

= Actual

The efficient volumetric flow rate can be calculated as follows:

 $ESFL = BSFL \times (1 - SF)$

Where:

ESFL = Efficient System Flow Rate (gallon/season)

BSFL = Baseline System Flow Rate (gallon/season)

SF = Savings Factor

The volumetric flow rate for the entire efficient system is based on applying a Savings Factor (SF) to the BSFL. The SF is determined by calculating the number of weeks in the irrigation season (April 25 through October 13) when there is sufficient precipitation to allow the shutoff of the irrigation system. Typical Meteorological Year (TMY-3) data gives precipitation depth in millimeters for each hour of the typical year. By consulting the TMY-3 data for the closest applicable weather station, the SF can be determined.

One source recommends a rain sensor shut-off threshold of 6 mm of precipitation for twice or thrice weekly irrigation schedule or 13 mm of precipitation for once weekly irrigation schedule. For the purposes of this workpaper, we will use a rolling 24-hour threshold of 6 mm.

The State Climatologist Office for Illinois produced a map of the Illinois Growing Season days per year for different parts of the state. 1488 Using a growing season average of 170 days, the "irrigation season" begins on April 25 and end on October 13.

By analyzing the TMY-3 precipitation data, the number of weeks during the "irrigation season" that the rolling 24-hour precipitation levels greater than 6 mm can be determined, along with the Savings Factors:

 $\begin{tabular}{lll} Chicago: & SF = 0.265 \\ Midway: & SF = 0.241 \\ Rockford: & SF = 0.268 \\ Peoria: & SF = 0.227 \\ Springfield: & SF = 0.186 \\ \end{tabular}$

¹⁴⁸⁷ Michael D. Dukes. "Smart Irrigation Controllers: What Makes an Irrigation Controller Smart". University of Florida, Institute for Food & Agricultural Sciences.

¹⁴⁸⁸ State Climatologist Office for Illinois, Illinois State Water Survey, 2003. Based on 1971 – 2000 data, assessing the number of days between the last spring drop below 32 degrees and the firest fall drop below 32 degrees.

SUMMER COINCIDENT PEAK DEMAND SAVINGS

N/A

NATURAL GAS SAVINGS

N/A

WATER AND OTHER NON-ENERGY IMPACT DESCRIPTIONS AND CALCULATION

The water savings inherent in the efficient irrigation control technology will help preserve water supplies and extend the life of water treatment and wastewater treatment equipment. By reducing irrigation during periods of precipitation, unnecessary storm runoff and puddling can be avoided. For more details on calculating water savings, please see the 'Algorithm' section of this characterization.

DEEMED O&M COST ADJUSTMENT CALCULATION

Maintaining an Efficient Irrigation Control system will require periodic cleaning and calibration of the sensors. Any wiring or wireless communication devices will also need to be maintained. Costs for these activities is \$196.1489

MEASURE CODE: CI-MSC-SIRC-V02-220101

¹⁴⁸⁹ Based on data provided on Home Advisor website, Lawn and Garden, Repair a Sprinkler System.

4.8.16 Commercial Weather Stripping

DESCRIPTION

Entrance/exit doors installed for a commercial or industrial buildings often leave clearance gaps to allow for proper operation. The gaps around the doors allow unconditioned air to infiltrate the building due to wind force, internal building stack affect, and other temperature differentials, thus adding to the cooling and heating loads of an HVAC system. Sweeps and other weather stripping applications are designed to close these gaps, while still allowing proper operation. They are installed along the bottom, head, and jambs of exterior doors to prevent air infiltration from adding to the HVAC load.

This measure was developed to be applicable to the following program types: RF, DI. If applied to other program types, the measure savings should be verified.

DEFINITION OF EFFICIENT EQUIPMENT

There are a variety of types of materials used as door sweeps and weather stripping, including nylon bristles, felt, vinyl, open or closed-cell foam, and EPDM rubber. Their effectiveness is assumed to be the same when properly installed.

DEFINITION OF BASELINE EQUIPMENT

This measure shall apply to the exterior doors on commercial buildings that are not sealed from the outside environment (i.e., interior vestibule doors would be ineligible) with visible gaps of at least 1/8 inches and up to 3/4 inches along any outside edge of the door. The space on the interior of the door must be conditioned and/or heated, and the calculation methodology will use standard efficiencies of 1.0 kW/ton for cooling and 80% for heating. Electric resistance heating and electric heat pump systems will use coefficients of performance (COPs) of 1.0 and 3.3, respectively.

DEEMED LIFETIME OF EFFICIENT EQUIPMENT

The estimated useful life (EUL) is 10 years. 1490

DEEMED MEASURE COST

Costs for this measure should be determined by actual quotes obtained from manufacturers and estimated labor. If not available, it is estimated based on brush weather strips cost of \$5.50/LF with labor and other direct costs of installation costing \$2.50/LF with the total coming to \$8.00/LF. 1491

LOADSHAPE

Loadshape C03 - Commercial Cooling

Loadshape C04 - Commercial Electric Heating

Loadshape C05 - Commercial Electric Heating and Cooling

COINCIDENCE FACTOR

N/A

¹⁴⁹⁰ Assumed lower than residential due to likely significantly higher door usage.

¹⁴⁹¹ Deemed costs referenced from the Arkansas TRM.

Algorithm

CALCULATION OF ENERGY SAVINGS

ELECTRIC ENERGY SAVINGS

 $\Delta kWh = \Delta kWh_{weatherstrip} * Length$

Where:

 $\Delta kWh_{\text{weatherstrip}}$

= Annual kWh savings from installation of door sweep per linear foot 1492

Climate Zone	ΔkWh _{weatherstrip} per linear ft			
(City based upon)	Electric Resistance	Heat Pump		
1 (Rockford)	89.4	44.7		
2 (Chicago)	78.6	39.3		
3 (Springfield)	69.2	34.6		
4 (Belleville)	59.9	29.9		
5 (Marion)	48.0	24.0		

Length = Linear feet of door weatherstipping installed

SUMMER COINCIDENT PEAK DEMAND SAVINGS

Cooling savings have not been quantified for this measure.

NATURAL GAS SAVINGS

 Δ Therms = Δ Therms_{weatherstrip} * Length

Where:

 $\Delta Therms_{weatherstrip}$

= Annual therm savings from installation of door sweep per linear foot 1493

Climate Zone (City based upon)	ΔTherms _{weatherstrip} per linear ft
1 (Rockford)	3.91
2 (Chicago)	3.44
3 (Springfield)	3.03
4 (Belleville)	2.62
5 (Marion)	2.1

Length = Linear feet of door weatherstripping installed

¹⁴⁹² Converts the Therm value to kWh and incorporates the relative COP efficiencies (assumed 0.78 for gas heat, 1 for electric resistance and 2.0 for heat pumps).

 $^{^{1493}}$ Savings are based on lab test results performed by CLEAResult, assuming a 1/8"gap. See 'Commercial Weather Stripping IL_TRM_Workpaper v1.2'. The results for 1/8"gap are similar to the prescriptive Residential door sweep measure in 5.6.1 Air Sealing (assuming 3 ft doorsweep) and so deemed appropriate by the TAC.

WATER AND OTHER NON-ENERGY IMPACT DESCRIPTIONS AND CALCULATION

NA

DEEMED O&M COST ADJUSTMENT CALCULATION

NA

MEASURE CODE: CI-MSC-WTST-V01-200101

4.8.17 Switch Peripheral Equipment Consolidation

DESCRIPTION

This measure will allow for projects with small scopes of equipment replacement to be cost effectively brought into the telecommunication optimization incentive program. Consolidating telecommunication line and trunk equipment eliminate underutilized equipment which reduces power draw from the rectifier. This avoided heat load also results in cooling savings.

This measure was developed to be applicable to the following program types: Telecommunication Optimization. If applied to other program types, the measure savings should be verified.

DEFINITION OF EFFICIENT EQUIPMENT

The measure requires no new equipment and only consolidates partially loaded equipment. There are a myriad of different types of line and trunk equipment, but consolidation eliminates underutilized equipment which will result in energy savings.

DEFINITION OF BASELINE EQUIPMENT

Baseline telecommunications equipment is partially loaded line and trunk equipment that is no longer needed due to line loss on the telecommunications network. Lines are consolidated to like equipment and the underutilized equipment is removed. This applies to all line and trunk equipment and does not exclude participation from any particular type of line and trunk equipment. All line and trunk equipment are considered eligible but only up to and including 40 pieces of equipment. Above that amount, projects will require on-site amp reduction verification.

Baseline cooling equipment is assumed to be an Air-Cooled Chiller without an economizer with a capacity >240 MBtu. If cooling equipment can be verified, the chiller efficiency can be replaced with the appropriate value using Table 3.

ASHRAE 90.1 2016: Table 6.8.1-11

Equipment Type	Net Sensible Cooling Capacity	Downflow units	Upflow - Ducted	Upflow - Unducted	Horizontal Flow
		СОР	СОР	СОР	СОР
	< 65 MBtuh	2.30	2.10	2.09	2.45
Air Cooled	> 65 MBtuh and < 240 MBtuh	2.20	2.05	1.99	2.35
	> 240 MBtuh	2.00	1.85	1.79	2.15
	< 65 MBtuh	2.50	2.30	2.25	2.70
Water Cooled	> 65 MBtuh and < 240 MBtuh	2.40	2.20	2.15	2.60
	> 240 MBtuh	2.25	2.10	2.05	2.45
	< 65 MBtuh	2.45	2.25	2.20	2.60
Water Cooled with Fluid Economizer	> 65 MBtuh and < 240 MBtuh	2.35	2.15	2.10	2.55
Tidid Leonomizer	> 240 MBtuh	2.20	2.05	2.00	2.40
	< 65 MBtuh	2.30	2.10	2.00	2.40
Glycol Cooled	> 65 MBtuh and < 240 MBtuh	2.05	1.85	1.85	2.15
	> 240 MBtuh	1.95	1.80	1.75	2.10
	< 65 MBtuh	2.25	2.10	2.00	2.35
Glycol Cooled with Fluid Economizer	> 65 MBtuh and < 240 MBtuh	1.95	1.80	1.75	2.10
Traid Economizer	> 240 MBtuh	1.90	1.80	1.70	2.10

Converted ASHRAE 90.1 2016: Table 6.8.1-11 Cooling Efficiency Table

Equipment Type	Net Sensible Cooling Capacity	Downflow units	Upflow - Ducted	Upflow - Unducted	Horizontal Flow
		kW/Ton	kW/Ton	kW/Ton	kW/Ton
	< 65 MBtuh	1.53	1.67	1.68	1.44
Air Cooled	> 65 MBtuh and < 240 MBtuh	1.60	1.72	1.77	1.50
	> 240 MBtuh	1.76	1.90*	1.96	1.64
	< 65 MBtuh	1.41	1.53	1.56	1.30
Water Cooled	> 65 MBtuh and < 240 MBtuh	1.47	1.60	1.64	1.35
	> 240 MBtuh	1.56	1.67	1.72	1.44
	< 65 MBtuh	1.44	1.56	1.60	1.35
Water Cooled with Fluid Economizer	> 65 MBtuh and < 240 MBtuh	1.50	1.64	1.67	1.38
Tidid Economizer	> 240 MBtuh	1.60	1.72	1.76	1.47
	< 65 MBtuh	1.53	1.67	1.76	1.47
Glycol Cooled	> 65 MBtuh and < 240 MBtuh	1.72	1.90	1.90	1.64
	> 240 MBtuh	1.80	1.95	2.01	1.67
	< 65 MBtuh	1.56	1.67	1.76	1.50
Glycol Cooled with Fluid Economizer	> 65 MBtuh and < 240 MBtuh	1.80	1.95	2.01	1.67
Traid Economizer	> 240 MBtuh	1.85	1.95	2.07	1.67

^{*}Default value based on previous program data; in all but one project, this was the cooling efficiency value used

DEEMED LIFETIME OF EFFICIENT EQUIPMENT

10 years. 1494

DEEMED MEASURE COST

There is no equipment cost to implement this measure. The only associated cost is the required internal labor to move lines from the to-be-removed piece of equipment to the chosen like piece of equipment. The default labor cost is \$742/piece of equipment removed. 1495

LOADSHAPE

Loadshape is determined by the constant power draw by the line and trunk equipment; default loadshape is: Loadshape C53 – Flat.

COINCIDENCE FACTOR

Coincidence Factor is determined by the constant power draw by the line and trunk equipment; the summer peak coincidence factor for the line and trunk equipment is assumed to be 100%. The cooling coincident factor is assumed to be slightly less due to compressor cycling; the summer peak coincidence factor for the cooling system is assumed to be 82%.

Algorithm

CALCULATION OF ENERGY SAVINGS

ELECTRIC ENERGY SAVINGS

 $kWh Savings = p * kW_{Trunk}(1 + LCF * CE) * t$

Where:

p = Number of pieces of redundant equipment removed

kW_{Trunk} = Average line and trunk equipment power draw, 0.233 kW¹⁴⁹⁶

LCF = Load Conversion Factor kW to Ton, 0.284

CE = Cooling Efficiency, default value = 1.90 kW/ton¹⁴⁹⁷

t = time, 8,760 hours

SUMMER COINCIDENT PEAK DEMAND SAVINGS

$$kW \; Savings = p*kW_{Trunk} \big(CF_{Trunk} + LCF*CE*CF_{Cooling} \big)$$

 $^{^{1494}}$ Assumption is based on communication from AT&T program manager indicating an expectation that consolidated equipment should be expected to remain for a minimum of 10 years.

Value based on the average of program data provided by Franklin Energy. See "Network Combing Workpaper Research_v2.xls" for details. Note projects were capped at 40 pieces of equipment in the development of this average.
 Value based on the average of program data provided by Franklin Energy. See "Network Combing Workpaper Research_v2.xls" for details. Note projects were capped at 40 pieces of equipment in the development of this average.
 Cooling efficiency kW/ton default is based on air cooled units >240 Mbtuh, upflow ducted value as per the ASHRAE 90.1 2016 tables provided in the baseline section. This was the appropriate cooling efficiency value for all but one of Franklin Energy's projects.

Where:

p = Number of pieces of redundant equipment removed

kW_{Trunk} = Average line and trunk equipment power draw, 0.233 kW

LCF = Load Conversion Factor kW to Ton, 0.284

CE = Cooling Efficiency, default value = 1.90 kW/ton based on previous program data

CF_{Trunk} = Line and Trunk Equipment Coincidence Factor, 1.0

CF_{Cool} = Cooling System Coincidence Factor, 0.82

NATURAL GAS SAVINGS

N/A

WATER AND OTHER NON-ENERGY IMPACT DESCRIPTIONS AND CALCULATION

N/A

DEEMED O&M COST ADJUSTMENT CALCULATION

N/A

MEASURE CODE: CI-MSC-SPEC-V01-210101

4.8.18 ENERGY STAR Uninterruptible Power Supply

DESCRIPTION

This measure is for replacing an inefficient uninterruptable power supply (UPS) with an efficient ENERGY STAR rated UPS in telecommunications, or similar facility that operates continuously. Note for data centers and other facilities that are not operated similarly to telecommunication applications, a custom calculation based on M&V analysis and that accounts for ramp-up of loads on the UPS should be performed. UPS units provide backup power in data centers and draw power constantly to keep their batteries charged. Uninterruptible power supplies (UPS) are utilized in many organizations to protect themselves from downtime with power distribution and avoid data processing errors due to downtimes. UPS systems are connected between the public power distribution system and mission critical loads.

This measure was developed to be applicable to the following program types: TOS. If applied to other program types, the measure savings should be verified.

DEFINITION OF EFFICIENT EQUIPMENT

The efficient condition is a new ENERGY STAR UPS in a telecommunication or similar application. For single-normal mode UPSs, the installed system must meet or exceed the average loading-adjusted efficiency values required by the ENERGY STAR program.

DEFINITION OF BASELINE EQUIPMENT

The baseline condition is an existing non-ENERGY STAR UPS in a telecommunication or similar application.

DEEMED LIFETIME OF EFFICIENT EQUIPMENT

The measure life is assumed to be 15 years. 1498

DEEMED MEASURE COST

The incremental cost is estimated at \$59per UPS unit. 1499

LOADSHAPE

Loadshape is determined by the constant power draw by the UPS; default loadshape is Loadshape C53 – Flat.

COINCIDENCE FACTOR

The coincidence factor for the UPS or rectifier is assumed to be 1.0 due to equipment operating during peak period.

¹⁴⁹⁸ California Municipal Utilities Association. Savings Estimation Technical Reference Manual 2017, Third Edition. Section 8.12, p. 8–15.

¹⁴⁹⁹ As estimated in the California Municipal Utilities Association. Savings Estimation Technical Reference Manual 2017, incremental measure cost based on average UPS costs for a range of sizes, assuming a 30% premium for an ENERGY STAR UPS.

Algorithm

CALCULATION OF ENERGY SAVINGS

ELECTRIC ENERGY SAVINGS

 $\Delta kWh = Size * (1/Eff_{AVGbase} - 1/Eff_{AVGee}) * EFLH$

Where:

Size = Size of UPS in rated output power, kW

Eff_{AVGbase} = Efficiency of existing UPS

= Actual or use table below 1500

UPS Product Class	Rated Output Power	Minimum Efficiency
Voltage and	P ≤ 300 W	$-1.09 \times 10^{-6} \times P^2 + 6.50 \times 10^{-4} \times P + 0.876$
Frequency	300 W < P ≤ 700 W	$-5.63 \times 10^{-8} \times P^2 + 7.61 \times 10^{-5} \times P + 0.955$
Dependent (VFD)	P > 700 W	$-6.22 \times 10^{-9} \times P^2 + 3.91 \times 10^{-6} \times P + 0.981$
Voltage	P ≤ 300 W	$-6.45 \times 10^{-7} \times P^2 + 3.80 \times 10^{-4} \times P + 0.929$
Voltage	300 W < P ≤ 700 W	$-3.94 \times 10^{-8} \times P^2 + 4.87 \times 10^{-5} \times P + 0.974$
Independent (VI)	P > 700 W	$-2.28 \times 10^{-9} \times P^2 + 7.40 \times 10^{-7} \times P + 0.990$
Voltage and	P ≤ 300 W	$-3.13\times10^{-6}\times P^2 + 1.960\times10^{-3}\times P + 0.544$
Frequency	300 W < P ≤ 700 W	$-2.60 \times 10^{-7} \times P^2 + 3.65 \times 10^{-4} \times P + 0.765$
Independent (VFI)	P > 700 W	$-1.70 \times 10^{-8} \times P^2 + 3.85 \times 10^{-5} \times P + 0.877$

Eff_{AVGee} = Efficiency of new ENERGY STAR UPS

= Actual or ENERGY STAR minimum value from table below 1501

Data d Outmut Davier	UPS Product Class					
Rated Output Power	VFD	VI	VFI			
P ≤ 350 W	5.71 × 10 ⁻⁵ × P + 0.962	5.71 × 10 ⁻⁵ × P + 0.962	0.011 × ln(P) + 0.824			
350 W < P ≤ 1.5 kW	0.982	0.984	0.011 × ln(P) + 0.824			
1.5 kW < P ≤ 10 kW	0.981 - E _{MOD}	0.981 - E _{MOD}	$0.0145 \times In(P) + 0.8 - E_{MOD}$			
P > 10 kW	0.97	0.94	0.0058 × In(P) + 0.886			

 E_{MOD} = an allowance of 0.004 for Modular UPSs applicable in the commercial 1500 – 10,000 W range

EFLH = Equivalent Full Load Hours, per equation below and values provided in table 1502

= $(t_{0.25} \times 0.25 + t_{0.5} \times 0.5 + t_{0.75} \times 0.75 + t_{1.0} \times 1.0) \times 8760$ hours

Rated Output Power (P) in watts	UPS Product Class	Time spent	EFLH			
rower (r) in watts	Class	25%	50%	75%	100%	
P ≤ 1.5 kW	VFD	0.2	0.2	0.3	0.3	5913
	VI or VFI	0	0.3	0.4	0.3	6570

¹⁵⁰⁰ 10 CFR 430 Energy Conservation Standards for Uninterruptible Power Supplies https://beta.regulations.gov/document/EERE-2016-BT-STD-0022-0007

 $^{\rm 1501}$ ENERGY STAR Uninterruptible Power Supplies Final Version 2.0 Specification.

¹⁵⁰² Calculation and inputs provided in ENERGY STAR Uninterruptible Power Supplies Final Version 2.0 Specification.

Rated Output Power (P) in watts	UPS Product Class	Time spen	EFLH			
rower (r) in watts		25%	50%	75%	100%	
1.5 kW < P ≤ 10 kW	VFD, VI, or VFI	0	0.3	0.4	0.3	6570
P > 10 kW	VFD, VI, or VFI	0.25	0.5	0.25	0	4380

Default Energy Savings are provided below: 1503

Output Power Range	Single-Normal Mode UPS Systems			Multiple-Normal Mode UPS Systems	
	VFD	VI	VFI	VFD _{25%} /VI _{75%}	VFD _{25%} /VFI _{75%}
P ≤ 350 W	416.7	133.3	996.6	212.4	777.2
350 W < P ≤ 1.5 kW	162.5	246.2	-407.4*	229.7	-219.0*
1.5 kW < P ≤ 10 kW	131.7	105.8	-609.2*	115.9	-383.8*
10 kW < P < 16 kW	65.2	-63.4*	255.1	-21.9*	210.9
16 kW ≤ P ≤ 80 kW	65.2	31.4	62.6	48.6	72.3
P > 80 kW	65.2	31.4	102.7	48.6	72.3

^{&#}x27;*' negative savings, i.e. an increase in consumption and so these are not recommended

SUMMER COINCIDENT PEAK DEMAND SAVINGS

 $\Delta kW = Size * (1/Eff_{AVGbase} - 1/Eff_{AVGee}) * CF$

Where:

CF_{IT} = Coincidence factor of UPS

= 1.0

Default Summer Peak Demand Savings are provided below based on defaults above:

Output Power Range	Single-Normal Mode UPS Systems			Multiple-Normal Mode UPS Systems	
	VFD	VI	VFI	VFD _{25%} /VI _{75%}	VFD _{25%} /VFI _{75%}
P ≤ 350 W	0.0705	0.0203	0.1517	0.0323	0.1183
350 W < P ≤ 1.5 kW	0.0275	0.0375	-0.0620*	0.0350	-0.0333*
1.5 kW < P ≤ 10 kW	0.0223	0.0161	-0.0927*	0.01764	-0.05842*
10 kW < P < 16 kW	0.0149	-0.0096*	0.0388	-0.00333*	0.03210
16 kW ≤ P ≤ 80 kW	0.0149	0.0048	0.0095	0.00740	0.01101
P > 80 kW	0.0149	0.0048	0.0156	0.00740	0.01101

NATURAL GAS SAVINGS

N/A

DEEMED O&M COST ADJUSTMENT CALCULATION

N/A

MEASURE CODE: CI-MSC-UPSE-V02-220101

¹⁵⁰³ Default savings are provided in a calculation file provided by Franklin Energy that averages a number of power ratings within each range. See "ENERGY STAR UPS Calculations.xls" for more information.

4.8.19 Energy Efficient Rectifier

DESCRIPTION

This measure is for replacing an inefficient rectifier with an efficient unit in a data center, telecommunications, or similar facility that operates continuously. A rectifier converts alternating current (AC) to direct current (DC).

This measure was developed to be applicable to the following program types: TOS. If applied to other program types, the measure savings should be verified.

DEFINITION OF EFFICIENT EQUIPMENT

The efficient condition is a new rectifier whose efficiency in normal mode (not in energy saver mode) is at least 94%. ¹⁵⁰⁴

DEFINITION OF BASELINE EQUIPMENT

The baseline condition is an existing rectifier whose efficiency in normal mode (not in energy saver mode) is less than 90%. ¹⁵⁰⁵

DEEMED LIFETIME OF EFFICIENT EQUIPMENT

The measure life is assumed to be 15 years. 1506

DEEMED MEASURE COST

The incremental cost is estimated at \$59 per kW of IT Load. 1507

LOADSHAPE

Loadshape is determined by the constant power draw by the Rectifier; default loadshape is Loadshape C53 – Flat.

COINCIDENCE FACTOR

The coincidence factor for the rectifier is assumed to be 1.0 due to equipment operating during peak period.

¹⁵⁰⁴ Switching mode rectifier (SMR) technologies allows for efficiencies as high as 96% according to the Office of Energy Efficiency & Renewable Energy. Accessed: 12/05/19 https://www.energy.gov/eere/amo/high-efficiency-wide-band-three-phase-rectifiers-and-adaptive-rectifier-management

¹⁵⁰⁵ Mid-range efficiency for most low peak rectifiers (88%-92%) based on information from the Office of Energy Efficiency & Renewable Energy. Accessed: 12/05/19 https://www.energy.gov/eere/amo/high-efficiency-wide-band-three-phase-rectifiers-and-adaptive-rectifier-management

¹⁵⁰⁶ California Municipal Utilities Association. Savings Estimation Technical Reference Manual 2017, Third Edition. Section 8.12, p. 8–15.

¹⁵⁰⁷ Based on market study of twenty 1600 Volt Bridge Rectifiers. Accessed: 12/05/19.
https://www.mouser.com/Semiconductors/Discrete-Semiconductors/Diodes-Rectifiers/Bridge-Rectifiers/_/N-ax1mf?P=1yzxhysZ1yzxpaz

Algorithm

CALCULATION OF ENERGY SAVINGS

ELECTRIC ENERGY SAVINGS

 $\Delta kWh = kWh_{base} - kWh_{EE}$ $kWh_{base} = ((Load * H_{IT})/Eff_{base}) + ((Load * (1/Eff_{base} - 1) * H_{Cool} * kW/Ton_{Cool} * 3412/12000)$ $kWh_{EE} = ((Load * H_{IT})/Eff_{EE}) + ((Load * (1/Eff_{EE} - 1) * H_{Cool} * kW/Ton_{Cool} * 3412/12000)$

Where:

Load = Average IT load (output kW)

= Actual, typically at 20% of equipment rated load 1508

H_{IT} = Annual hours of operation of rectifier

= 8760

H_{cool} = Annual cooling system hours of operation

= Actual or defaults below:

System Size	Cooling Hours (H _{cool})	
Small IT (≤ 50 kW) without air-side economizer	8760 hours ¹⁵⁰⁹	
Small IT (> 50 kW) with air-side economizer	4380 hours ¹⁵¹⁰	

Eff_{base} = Efficiency of existing rectifier

= Actual. If unknown assume 90%¹⁵¹¹

 Eff_{EE} = Efficiency of new rectifier

= Actual. If unknown assume 94%

kW/Ton_{cool} = Cooling system efficiency (kW/Ton)

Cooling Equipment Type	Efficiency Calculation (kW/Ton _{cool})
Air-Cooled Chiller	kW/Ton _{Chiller} + kW _{chilled water pump} /Tons
Water-Cooled Chiller	kW/Ton _{Compressor} + (kW _{chilled water pump} + kW _{condensor water pump} +kW _{cooling tower fans})/Tons
Direct Expansion System	12/EER

SUMMER COINCIDENT PEAK DEMAND SAVINGS

$$\Delta kW = kW_{base} - kW_{EE}$$

$$kW_{base} = ((Load * CF_{IT})/Eff_{base}) + ((Load * CF_{cool} * (1/Eff_{base} - 1) * kW/Ton_{Cool} * 3412/12000)$$

$$kWh_{EE} = ((Load * CF_{IT})/Eff_{EE}) + ((Load * CF_{cool} * (1/Eff_{EE} - 1) * kW/Ton_{Cool} * 3412/12000)$$

¹⁵⁰⁸ Based on industry knowledge of large telecom company set up.

¹⁵⁰⁹ Small IT systems are assumed to have no air-side economizer and to operate continuously throughout the year.

¹⁵¹⁰ Larger IT systems are assumed to have an air-side economizer that allows the cooling system to be turned off for half the year. This corresponds to approximately a 45°F changeover temperature, which is a conservative assumption.

¹⁵¹¹ Mid-range efficiency for most low peak rectifiers (88%-92%) based on information from the Office of Energy Efficiency & Renewable Energy.

Where:

CF_{IT} = Coincidence factor of rectifier

= 1.0

CF_{cool} = Coincidence factor of cooling system

= 0.82

NATURAL GAS SAVINGS

N/A

WATER AND OTHER NON-ENERGY IMPACT DESCRIPTIONS AND CALCULATION

N/A

DEEMED O&M COST ADJUSTMENT CALCULATION

N/A

MEASURE CODE: CI-MSC-RECT-V02-220101

4.8.20 Energy Efficient Hydraulic Oils - Provisional Measure

DESCRIPTION

Industrial hydraulic systems use hydraulic oil to transfer input energy to output power. Hydraulic oils also protect critical components from premature wear. Energy efficient hydraulic oil lubricants meet these requirements and provide reduced energy consumption. Energy efficient hydraulic oils have a lower coefficient of friction which reduces the friction between two moving parts (rotating pump equipment and hydraulic oil). This lower coefficient of friction reduces the energy required to yield output power. Second, these oils have a high viscosity index which reduces the effect temperature has on the viscosity of the hydraulic oil. The high viscosity index allows constant viscosity over a range of operating temperatures which optimizes volumetric and mechanical efficiency at the pumps rated output. Additionally, energy efficient hydraulic oils reduce the operating temperature of the hydraulic system.

Manufacturers who use electric-motor-driven hydraulic systems have been found to reduce energy consumption by between 3 and 7%.

This measure was developed to be applicable to the following program types: NC, TOS and RF. If applied to other program types, the measure should be verified as a custom measure.

DEFINITION OF EFFICIENT EQUIPMENT

This is applicable for small, medium, and large manufacturers in all climate zones using electric motors to power their hydraulic system both inside and/or outside conditioned areas; or for all hydraulic systems on mobile equipment in all climate zones on Illinois.

DEFINITION OF BASELINE EQUIPMENT

The baseline equipment is defined as hydraulic systems using non-energy efficient industrial hydraulic oils which provides no energy efficiency benefits. In the formula below, the baseline equipment is where, Ei = zero.

DEEMED LIFETIME OF EFFICIENT EQUIPMENT

The expected measure life is assumed to be 10 years.

The ability to reduce energy consumption (energy efficiency) is an inherent characteristic in the oil which does not deplete over time. As long as the energy efficient oil is in use, it will provide energy efficiency.

DEEMED MEASURE COST

The actual incremental costs between an energy-efficient hydraulic oil and a standard hydraulic oil should be used.

LOADSHAPE

```
Loadshape C14: Indust. 1-shift (8/5) (e.g., comp. air, lights)
Loadshape C15: Indust. 2-shift (16/5) (e.g., comp. air, lights)
Loadshape C16: Indust. 3-shift (24/5) (e.g., comp. air, lights)
Loadshape C17: Indust. 4-shift (24/7) (e.g., comp. air, lights)
```

COINCIDENCE FACTOR

No coincidence factor though it is noted that reduced consumption for equipment will reduce the overall baseload power demand, especially if a construction operation or manufacturing operation demand more utility power in summer weather (e.g., construction ground work, rubber manufacturing, etc).

Algorithm

CALCULATION OF ENERGY SAVINGS

Savings are calculated based on a reduced coefficient of friction and the shear-stable high viscosity index value associated with energy-efficient hydraulic oils in hydraulic systems. The algorithm below for Energy Savings, is modeled after the Focus on Energy Emerging Technology Program M&V study.

ELECTRIC ENERGY SAVINGS

 Δ kWh = MotorHP * (0.746 kW/HP) * (%MotorLoading / μ Motor) * HOURS * Ei

Where:

MotorHP = Rated horsepower of electric motor, summed when pumps are in series.

= Actua

%MotorLoading = Is dependent upon many factors including the part being manufactured, the polymer, the

machine's specifications, and cycle time.

= Actual, calculated as (Average load / Full rated load)

= Estimated as 75%. 1512

 μ Motor = Motor efficiency

= Actual. If unknown, estimated as 92% for motors in size range typically used. 1513

HOURS = Hours of operation per year

= Actual

Ei = Efficiency improvement due to use of energy efficient hydraulic oils

= Actual. If not measured, assume 3.3%. 1514

SUMMER COINCIDENT PEAK DEMAND SAVINGS

N/A

NATURAL GAS SAVINGS

N/A

WATER AND OTHER NON-ENERGY IMPACT DESCRIPTIONS AND CALCULATION

N/A

DEEMED O&M COST ADJUSTMENT CALCULATION

O&M savings from the necessary standard oil replacement over the lifetime of the energy efficient hydraulic oil (including oil cost, disposal costs, labor and avoided downtime) should be calculated. If additional savings for improved pump and valve lifetime can be demonstrated, these can also be included.

¹⁵¹² Most electric motors are designed to run at 50% to 100% of rated load, from Department of Energy "Determining Electric Motor Load & Efficiency", June 23, 2020.

¹⁵¹³ Based on common size and type of motor - chart on pages 13-14, "Attachment C" of reference 9, the efficiency of a 50HP motor (TEFC type) at 1200 RPM is 92%. Or 75HP at 900 RPM at 75% TEFC type is 91.8%. These are common sizes and type for manufacturers.

¹⁵¹⁴ Estimate based on review of a number of studies provided by ExxonMobil and saved in reference folders.

An example O&M cost calculation is provided below, relating to the standard hydraulic oil requiring 1 change out per year:

O&M Component	Cost
Oil cost	\$800
Oil disposal cost	\$80
Labor (4 hours per change at \$40/hr)	\$160
Downtime Production cost (2 hours at \$500 lost	\$1000
production cost per year)	
Total annual O&M benefit (1 change per year)	\$2040

MEASURE CODE: CI-MSC-EEHO-V01-210101

4.8.21 Energy Efficient Gear Lubricants - Provisional Measure

DESCRIPTION

Industrial gear reduction systems use gear oil to transfer input energy to output power. Gear oils also protect critical components from premature wear. Energy efficient gear oil lubricants meet these requirements and provide reduced energy consumption. Energy efficient gear oils have a lower coefficient of friction which reduces the friction between two moving parts (rotating pump equipment and hydraulic oil). This lower coefficient of friction reduces the energy required to yield output power. Second, these oils have a high viscosity index which reduces the effect temperature has on the viscosity of the hydraulic oil. The high viscosity index allows constant viscosity over a range of operating temperatures which optimizes volumetric and mechanical efficiency at the pumps rated output. Additionally, energy efficient gear oils reduce the operating temperature of the gear-reduction gearbox.

Manufacturers who use electric-motor-driven gear-reduction gearboxes can reduce energy consumption by up to 1% per gear-mesh (e.g., 3% efficiency for a 3-reduction gearbox).

This measure was developed to be applicable to the following program types: NC, TOS and RF. If applied to other program types, the measure should be verified as a custom measure.

DEFINITION OF EFFICIENT EQUIPMENT

This is applicable for small, medium, and large manufacturers in all climate zones using electric motors to power their gear reduction system both inside and/or outside conditioned areas; or for all gear reduction systems on mobile equipment in all climate zones on Illinois.

DEFINITION OF BASELINE EQUIPMENT

The baseline equipment is defined as a gearbox using non-energy efficient industrial gear lubricants which provides no energy efficiency benefits. In the formula below, the baseline equipment is where, Ei = zero.

DEEMED LIFETIME OF EFFICIENT EQUIPMENT

The expected measure life is assumed to be 10 years.

The ability to reduce energy consumption (energy efficiency) is an inherent characteristic in the oil which does not deplete over time. As long as the energy efficient oil is in use, it will provide energy efficiency.

DEEMED MEASURE COST

The actual incremental costs between an energy-efficient and a standard gear lubricant should be used.

LOADSHAPE

```
Loadshape C14: Indust. 1-shift (8/5) (e.g., comp. air, lights)
Loadshape C15: Indust. 2-shift (16/5) (e.g., comp. air, lights)
Loadshape C16: Indust. 3-shift (24/5) (e.g., comp. air, lights)
Loadshape C17: Indust. 4-shift (24/7) (e.g., comp. air, lights)
```

COINCIDENCE FACTOR

No coincidence factor though it is noted that reduced consumption for equipment will reduce the overall baseload power demand, especially if a construction operation or manufacturing operation demand more utility power in summer weather (e.g., construction ground work, rubber manufacturing, etc).

Algorithm

CALCULATION OF ENERGY SAVINGS

Savings are calculated based on a reduced coefficient of friction and the shear-stable high viscosity index value associated with energy-efficient gear oils in gear-reduction systems. The algorithm below for Energy Savings is modeled after the Focus on Energy Emerging Technology Program M&V study.

ELECTRIC ENERGY SAVINGS

 Δ kWh = MotorHP * (0.746 kW/HP) * (%MotorLoading / μ Motor) * HOURS * Ei

Where:

MotorHP = Rated horsepower of electric motor, summed when pumps are in series.

= Actual

%MotorLoading = Is dependent upon many factors including the part being manufactured, the polymer, the

machine's specifications, and cycle time.

= Actual, calculated as (Average load / Full rated load)

= Estimated as 75%. 1515

 μ Motor = Motor efficiency

= Actual. If unknown, estimated as 92% for motors in size range typically used. 1516

HOURS = Hours of operation per year

= Actual

Ei = Efficiency improvement due to use of energy efficient hydraulic oils

= Actual. If not measured, assume 1% per gear mesh. 1517

SUMMER COINCIDENT PEAK DEMAND SAVINGS

N/A

NATURAL GAS SAVINGS

N/A

WATER AND OTHER NON-ENERGY IMPACT DESCRIPTIONS AND CALCULATION

N/A

DEEMED O&M COST ADJUSTMENT CALCULATION

O&M savings from the necessary standard oil replacement over the lifetime of the energy efficient gear oil (including oil cost, disposal costs, labor and avoided downtime) should be calculated. If additional savings for improved gear box lifetime can be demonstrated, these can also be included.

¹⁵¹⁵ Most electric motors are designed to run at 50% to 100% of rated load, from Department of Energy "Determining Electric Motor Load & Efficiency", June 23, 2020.

¹⁵¹⁶ Based on common size and type of motor - chart on pages 13-14, "Attachment C" of reference 9, the efficiency of a 50HP motor (TEFC type) at 1200 RPM is 92%. Or 75HP at 900 RPM at 75% TEFC type is 91.8%. These are common sizes and type for manufacturers.

¹⁵¹⁷ Estimate based on review of a number of studies provided by ExxonMobil and saved in reference folders.

MEASURE CODE: CI-MSC-EEGL-V01-210101

4.8.22 Smart Sockets

DESCRIPTION

Smart sockets achieve savings through the reduction of the standby load of the controlled appliance, as well as eliminating the operation of an appliance during unoccupied hours. The standby power consumption of home appliances and office equipment can be significantly reduced.

In a commercial office space, significant opportunity exists for savings from the reduction of plug loads, with power strips and timers being a key energy saving measure. Savings from smart sockets generally occurs during off-hours, when connected equipment continues to consume electricity while in standby mode or when off. Savings may also be achieved through the more precise scheduling of the appliance, so that it is not operating during unoccupied hours, though those savings have not been attempted to be quantified within this summary.

Smart sockets are ideal for all types of plugged-in devices such as small appliances (coffee maker, office heater, etc.), in-wall AC units, large office equipment, outlet lights, digital signs, decorative lighting, televisions, etc, though they provide the greatest energy savings when installed on equipment with higher wattage and standby power consumption. In a commercial office space, the shared photocopier is often the largest stand-alone user of electricity, with the highest standby power draw, so an ideal candidate for use with a smart socket. Note that a dedicated power supply is critical for your office photocopier. Also, note that the electrical amperage rating of the smart socket should be verified to suit the connected equipment. Desktop computers with peripheral equipment may be better served by an advanced power strip.

This measure was developed to be applicable to the following program types: DI, KITS. If applied to other program types, the measure savings should be verified.

DEFINITION OF EFFICIENT EQUIPMENT

The efficient case is the use of a smart plug with a standby power wattage of 2W or less. Should be UL listed. (Simply Conserve Smart Socket SS-15A1-WiFi has a standby power of less than or equal to 0.7).

DEFINITION OF BASELINE EQUIPMENT

The assumed baseline is an appliance or piece of office equipment plugged into an outlet (without a power strip) or into a standard power strip with surge protection that does not control connected loads. Note many ENERGY STAR appliances require power saving settings which will partially offset the savings potential of this measure. Where possible non-ENERGY STAR equipment should be plugged in to the socket to ensure savings are realized.

DEEMED LIFETIME OF EFFICIENT EQUIPMENT

The assumed lifetime of the smart socket is 7 years. 1520

DEEMED MEASURE COST

For direct install, the actual full equipment and installation cost (including labor) and for kits the actual full equipment cost should be used. If unknown for kits, use \$9.00/each. 1521

¹⁵¹⁸ See Page 6 of New Buildings Institute, "Plug Load Savings Assessment: Part of the Evidence-based Design and Operations PIER Program," California Energy Commission, Evidence-based Design and Operations PIER Program, March 2013.

¹⁵¹⁹ From Ross Wiffler, "A Dedicated Power Supply is Critical for Your Office Copier", Copiers & More, Small Business, Aug. 18th, 2015. https://commonsensebusinesssolutions.com/a-dedicated-power-supply-is-critical-for-your-office-copier/

¹⁵²⁰ This is an assumption consistent with 4.8.7 Advanced Power Strip – Tier 1 Commercial.

¹⁵²¹ Based on cost from vendor of typical smart socket on the market, Simply Conserve Smart Socket by AM Conservation Group. 10 amp smart socket: \$8.92/each; 15 amp smart socket: \$9.00/each.

LOADSHAPE

Loadshape C47 – Standby Losses – Commercial Office 1522

COINCIDENCE FACTOR

N/A due to no savings attributable to standby losses between 1 and 5 PM.

Algorithm

CALCULATION OF ENERGY SAVINGS

ELECTRIC ENERGY SAVINGS

Where:

W_{Base} = Standby power or On power consumption of connected appliance.

Use actual if known, or refer to tables below. If unknown, e.g. via kits, assume 9.4W¹⁵²⁴ Appliances assumed to be in standby mode:

Controlled Equipment 1525	Standby Power (W)
Coffee Maker	1.14
Television, CRT	3.06
Television, Rear Projection	6.97
Television, LCD ¹⁵²⁶	8.00
Set-top Box, DVR	36.68
Set-top Box, Digital Cable	17.83
Set-top Box, Satellite	15.66
Television/VCR	5.99
VCR	4.68
Computer, Desktop	2.84
Computer Notebook	8.90
Multifunction Device, Inkjet	5.26

¹⁵²² As referenced in 4.8.7 Advanced Power Strip – Tier 1 Commercial, Loadshapes were calculated from empirical studies and compared to the existing loadshape in Volume 1, Table 3.5. The studies were:

Acker, Brad et. al, "Office Space Plug Load Profiles and Energy Saving Interventions," 2012 ACEEE Summer Study on Energy Efficiency in Buildings.

Sheppy, M. et al, "Reducing Plug Loads in Office Spaces" Hawaii and Guam Energy Improvement Technology Demonstration Project, NREL/NAVFAC (January 2014).

¹⁵²³ Savings algorithm reconstructed from weekday and weekend savings information in Acker, Brad *et. al,* "Office Space Plug Load Profiles and Energy Saving Interventions," 2012 ACEEE Summer Study on Energy Efficiency in Buildings, and verified against savings in Acker *et. al* and savings in: BPA, "Smart Power Strip Energy Savings Evaluation: Ross Complex," (2011). Office stations are assumed to have zero or minimal standy losses during normal operating hours. Method shown in "Commercial Tier 1 APS Calculations – IL TRM.xlsx".

¹⁵²⁴ Average connected wattage found in Guidehouse, 'ComEd Small Business Kits CY2020 Impact Evaluation Report 2021-04-01 Final.pdf'.

¹⁵²⁵ See Standby Power Summary Table contained in "Standby Power", Lawrence Berkeley National Laboratory, Building Technology and Urban Systems Division, https://standby.lbl.gov/data/summary-table/

¹⁵²⁶ From "iTECH evaluation on the SmartSocket," ITECH Electronic Co., LTD, 1/28/19. IoT – Related Technical Articles. https://www.itechate.com/uploadfiles/2019/01/201901281143214321.pdf.

Controlled Equipment 1525	Standby Power (W)
Multifunction Device, Laser	3.12
Scanner, Flatbed	2.48

Appliances assumed to be in on mode:

Controlled Equipment 1527	On Power (W)
Light	10.4
Fan	70
Space Heater	450
Water Cooler	100

OnAd	i = Ad	justment for v	vattages of a	innliances tha	t are nowered	l on during	out of hours
Oliva		justilient for v	vallages or a	ippiiarices tria	t are powered	i on duning	out of flours

= 50%¹⁵²⁸ for appliances in on mode

=100% for appliances in standby mode and for unknown

W_{Eff} = Standby power consumption of smart socket. If unknown, assume 0.7W¹⁵²⁹.

hrs_{wkdav} = total hours during the work week (Monday 7:30 AM to Friday 5:30 PM)

= 106

hrs_{wkend} = total hours during the weekend (Friday 5:30 PM to Monday 7:30 AM)

= 62

hrs_{wkday-open} = hours the office is open during the work week. If unknown, assume 48 hours.

hrs_{wkend-open} = hours the office is open during the weekend. If unknown, assume 10 hours. ¹⁵³⁰

weeks/year = number of weeks per year

= 52.2

ISR = In Service Rate

= Assume 0.969 for commercial Direct Install application 1531

= Assume 0.28 for kits that include two smart sockets 1532

= Assume 0.36 for kits that include one smart socket 1533

¹⁵²⁷ See Standby Power Summary Table contained in "Standby Power", Lawrence Berkeley National Laboratory, Building Technology and Urban Systems Division, https://standby.lbl.gov/data/summary-table/

¹⁵²⁸ In the absence of empirical data, a 50% adjustment for appliances assumed to be on during out of hours is applied.

¹⁵²⁹ Average smart socket wattage found in Guidehouse, 'ComEd Small Business Kits CY2020 Impact Evaluation Report 2021-04-01 Final.pdf'.

¹⁵³⁰ Unknown hours are based on a Guidehouse review of open hours for 487 participants in this measure.

¹⁵³¹ Based upon review of the PY2 and PY3 ComEd Direct Install Residential program surveys. This value could be modified based upon commercial application evaluation.

¹⁵³² This ISR is based on the results of surveys of ComEd Small Business Kit recipients conducted in the Spring of 2021. This result includes the reduction in the installation rate from the survey respondents that indicated they did not install the application which is necessary to use the smart socket as intended.

¹⁵³³ This ISR is based on the results of the surveys of ComEd Small Business Kit recipients conducted in the Spring of 2021. It is based on an estimate of what the ISR would be if the kit only included a single socket even though all the kits distributed by ComEd included two sockets. Similar to the ISR for the two socket kits, this ISR accounts for the reduction in the installation rate

For example, a smart socket is direct installed with a LCD Television in an office open 9.6 hours per day (48 hours per week) on weekdays and 10 hours on weekends:

$$\Delta$$
kWh = ((((8 * 1) - 0.7) * (106 - 48)) + (((8 * 1) - 0.7) * (62 - 10)))/1000 * 52.2 * 0.969
= 40.6 kWh

SUMMER COINCIDENT PEAK DEMAND SAVINGS

N/A due to no savings attributable to standby losses between 1 and 5 PM.

NATURAL GAS SAVINGS

N/A

WATER AND OTHER NON-ENERGY IMPACT DESCRIPTIONS AND CALCULATION

N/A

DEEMED O&M COST ADJUSTMENT CALCULATION

N/A

MEASURE CODE: CI-MSC-SSOC-V02-220101

from the survey respondents that indicated they did not install the application which is necessary to use the smart socket as intended.

4.8.23 Lithium Ion Forklift Batteries

DESCRIPTION

This measure applies to electric forklifts used in commercial, industrial, and warehouse environments. Electric forklifts with lithium ion battery systems are more efficient than electric forklifts with traditional lead acid battery systems because the lithium ion batteries have lower internal resistance. This allows the batteries to transfer power faster, reduces waste heat, and reduces standby losses.

Electric forklifts can be purchased with lithium ion battery systems or an existing electric forklift can be retrofitted to use a lithium ion battery system. An electric forklift can be converted to a lithium ion battery system by removing the lead acid battery and installing a battery case that includes a series of lithium ion batteries and the appropriate ballast to meet weight and balance specifications for the forklift. The lithium ion battery case is a one-for-one equivalent replacement of the lead acid battery in respect to capacity, shape, and weight. The forklift may require a new charger to work with the new lithium ion battery system.

This measure was developed to be applicable to the following program types: TOS and RF. If applied to other program types, the measure savings should be verified.

DEFINITION OF EFFICIENT EQUIPMENT

Class I, Class II, or Class III forklifts that are powered by lithium ion batteries with minimum 8-hour shift operation five days per week.

DEFINITION OF BASELINE EQUIPMENT

Class I, Class II, or Class III forklifts that are powered by lead acid batteries with minimum 8-hour shift operation five days per week.

DEEMED LIFETIME OF EFFICIENT EQUIPMENT

15 years. 1534

DEEMED MEASURE COST

Costs will vary significantly based on the capacity and class of the forklift. Costs for this measure should be determined by actual quotes obtained from manufacturers and estimated labor. If not available, it is estimated that converting a lead acid battery forklift to a lithium ion battery system would cost \$17,000. 1535

LOADSHAPE

Loadshape C14 - Indust. 1-shift (8/5) (e.g., comp. air, lights)
Loadshape C15 - Indust. 2-shift (16/5) (e.g., comp. air, lights)
Loadshape C16 - Indust. 3-shift (24/5) (e.g., comp. air, lights)
Loadshape C17 - Indust. 4-shift (24/7) (e.g., comp. air, lights)

¹⁵³⁴ Lifetime of measure assumed to be limited by the lifetime of the lithium ion charger. See reference file Suzanne Foster Porter et al., "Analysis of Standards Options for Battery Charger Systems", (PG&E, 2010), 45.

¹⁵³⁵ Thomas, Pete. "Is a Lithium Ion Forklift Battery Worth the Extra Expense?" Toyota Material Handling Northern California. Accessed May 5, 2021. https://www.tmhnc.com/blog/lithium-ion-forklift-battery-cost-and-runtime.

COINCIDENCE FACTOR

It is assumed that lead acid battery forklifts are charged overnight. Therefore, the coincidence factor is assumed to be 0.0 for 1-shift and 2-shift operations and 1.0 for 3-shift and 4-shift operations. 1536

Algorithm

CALCULATION OF ENERGY SAVINGS

ELECTRIC ENERGY SAVINGS

 Δ kWh = (CAP * DOD) * CHG * (EE_{LIB} - EE_{LAB}) / EE_{LAB}

Where:

CAP = Capacity of Battery

= Use actual battery capacity, otherwise use a default value of 35 kWh¹⁵³⁷

DOD = Depth of Discharge

= Use actual depth of discharge, otherwise use a default value of 80%. 1538

CHG = Number of Charges per year

= Use actual number of annual charges, if unknown use values below based on the type of operation

Standard Operations	Number of Charges per year
1-shift (8 hrs/day – 5 days/week)	520
2-shift (16 hrs/day – 5 days/week)	1,040
3-shift (24 hrs/day – 5 days/week)	1,560
4-shift (24 hrs/day – 7 days/week)	2,184

EE_{LAB} = Energy Efficiency of Lead Acid Battery

= Use actual efficiency of battery for retrofit, for new or unknown use 46% 1539

EE_{LIB} = Energy Efficiency of Lithium Ion Battery

= Use actual efficiency of battery, if unknown use 73%¹⁵³⁹

Savings for each shift operation using defaults provided above are provided below:

¹⁵³⁶ Matley, Ryan. May 29, 2009. "Industrial Battery Charger Energy Savings Opportunities." Emerging Technologies Program Application Assessment Report #0808. Pacific Gas & Electric.

¹⁵³⁷ Renquist, Jacob V., Brian Dickman, and Thomas H. Bradley. June 19, 2012. "Economic comparison of fuel cell powered forklifts to battery powered forklifts." International Journal of Hydrogen Energy, Volume 37, Issue 17.

¹⁵³⁸ Matley, Ryan. May 2009. "Measuring Energy Efficiency Improvements in Industrial Battery Chargers." Energy Systems Laboratory.

¹⁵³⁹ Abdulhameed, Alshaebi, Husam Dauod, and Sang Won Yoon. May 2017. "Evaluation of Different Forklift Battery Systems Using Statistical Analysis and Discrete Event Simulation." Industrial and Systems Engineering Conference. Pittsburg, PA.

Standard Operations	Savings (kWh/yr)
1-shift (8 hrs/day – 5 days/week)	8,546
2-shift (16 hrs/day – 5 days/week)	17,092
3-shift (24 hrs/day – 5 days/week)	25,638
4-shift (24 hrs/day – 7 days/week)	35,894

SUMMER COINCIDENT PEAK DEMAND SAVINGS

It is assumed there is zero peak demand savings.

NATURAL GAS SAVINGS

N/A

WATER AND OTHER NON-ENERGY IMPACT DESCRIPTIONS AND CALCULATION

N/A

DEEMED O&M COST ADJUSTMENT CALCULATION

Lithium ion batteries offer several O&M advantages over lead acid batteries. These benefits include, but are not limited to:

- Lithium ion batteries charge must faster, which results in less downtime. 1540
- There is no requirement for changing out batteries at the end of a shift or having multiple spare batteries in stock. ¹⁵⁴⁰ A 3-shift operation would require a facility to have three separate lead acid batteries for each forklift, so they could swap out batteries at the end of each shift. A lithium ion battery is charged while still in the forklift and can use opportunity charging during employee breaktime.
- Fewer maintenance issues and no requirement for battery watering¹⁵⁴⁰
- Longer operating life. ¹⁵⁴¹ Lithium ion batteries can last nearly four times as long as lead acid batteries.

These benefits should be considered and evaluated on a project-by-project basis. It is estimated that lithium ion forklift adoption saves a facility 65 labor hours per truck on an annual basis. 1542

MEASURE CODE: CI-MSC-LION-V01-220101

¹⁵⁴⁰ Abdulhameed, Alshaebi, Husam Dauod, and Sang Won Yoon. May 2017. "Evaluation of Different Forklift Battery Systems Using Statistical Analysis and Discrete Event Simulation." Industrial and Systems Engineering Conference. Pittsburg, PA. ¹⁵⁴¹ Mongird, Kendall, Viswanathan, Vilayanur V., Balducci, Patrick J., Alam, Md Jan E., Fotedar, Vanshika, Koritarov, V S., and Hadjerioua, Boualem. July 2019. "Energy Storage Technology and Cost Characterization Report". U.S. Department of Energy – HydroWires. https://doi.org/10.2172/1573487.

¹⁵⁴² Abdulhameed, Alshaebi, Husam Dauod, and Sang Won Yoon. May 2017. "Evaluation of Different Forklift Battery Systems Using Statistical Analysis and Discrete Event Simulation." Industrial and Systems Engineering Conference. Pittsburg, PA.

4.8.24 Building Operator Certification

DESCRIPTION

Building Operator Certification (BOC) is a training and certification program for commercial and public sector building operators. The curriculum teaches participants how to improve building comfort and efficiency by optimizing the building's systems. BOC curriculums provide participants with knowledge about system operations, proper maintenance practices, occupant communication, and occupant comfort. Participants realize energy savings by utilizing the knowledge gained to improve their building operations through O&M and capital measures.

Evaluators in Illinois used differing levels of engagement with participants to estimate savings from the BOC training. While deeming savings does not fully capture the individual and varied actions that participants made as a result of their BOC training, it is a reasonable approach to better align the expected level of impacts and program expenditures with evaluation expenditures. Deemed savings for this measure represent a weighted average of analyses' results from several Illinois BOC program evaluations. The evaluations estimated net savings and were developed per square foot of building area to account for the diversity of building sizes across Illinois. All savings estimating algorithms presented in this work paper are for net savings. Participants are required to complete a rigorous BOC course, and can only claim savings for the facilities for which the individual taking the course are responsible.

The AIC and ComEd evaluators will conduct interviews with 2020 participants to determine the actions and corresponding savings achieved since participating in the training, the results of which will be provided in the final 2021 evaluations (produced by April 30, 2022) and used to measure savings for 2021. The 2021 evaluation results will also be used to update this measure for use in 2023. The 2022 IL-TRM v10.0 will be used to verify savings for 2021 and 2022 participants, and these results will be included in the final 2022 BOC evaluations (produced by April 30, 2023). This will include 2 years' worth of participants due to the annualization of savings for 2022 participants and the transition year of 2021 to the deemed approach. In addition, Nicor evaluators will conduct interviews with past BOC participants to determine the actions and corresponding savings achieved since participating in the training, the results of which will inform updates to this measure for use in 2023.

This measure was developed to be applicable to the following program types: TOS. If applied to other program types, the measure savings should be verified.

DEFINITION OF EFFICIENT EQUIPMENT

The efficient case is facilities operated by participants who complete a BOC training program. Participants must complete either the BOC Level I or Level II course and obtain a certificate of completion to be eligible for savings ¹⁵⁴³. Eligible BOC programs must cover the following subject areas:

BOC Level I

- Efficient Operation of HVAC Systems
- Measuring and Benchmarking Energy
- Efficient Lighting Fundamentals
- HVAC Controls Fundamentals
- Indoor Environmental Quality
- Common Opportunities for Low-Cost Operational Improvement

BOC Level II

- Building Scoping and Operational Improvements
- Optimizing HVAC Controls for Energy Efficiency
- Introduction to Building Commissioning
- Water Efficiency for Building Operators
- Project Peer Exchange

The BOC course must include formal instruction (i.e., lectures), individual projects and group exercises, bringing the total course time to at least 61 hours. Participants must obtain a training certificate of completion to be eligible for savings. Individuals who participate are not eligible for savings more than twice over the measure life, once for BOC

-

¹⁵⁴³ Future evaluation research could explore savings differences between Level I and Level II participants.

Level I and another for BOC Level II. The entire floor area for any given building can only be used once over the measure life, and evaluators will verify attendees' participation year-over-year.

The savings factors for this measure were developed based on an examination of savings using a weighted average approach from several similar BOC programs. The table below outlines the referenced evaluation studies, and key parameters which were inputs to this measure characterization. It is important to note that the savings information referenced is net. Therefore, this measure does not require the additional application of a net-to-gross ratio.

No previous custom study of customer participation in BOC shall inform eligibility for this measure.

Utility or Program Administrator	Year	Participants	Average Building Area	MWh/ Participant	kW/ Participant	Therm/ Participant	Incremental Measure Costs (\$/Participant) ¹⁵⁴⁴
Ameren Illinois ¹⁵⁴⁵	2020	10	140,137	60	0.83	987	\$253.94
Ameren Illinois ¹⁵⁴⁶	2019	12	408,309	64	12.8	3,615	\$114.93
ComEd ¹⁵⁴⁷	2020	33	319,068	133	14.7	0	\$8,878.79
Weighted Average ¹⁵⁴⁸			306,006	105	12.0	968	\$5,398.52

DEFINITION OF BASELINE EQUIPMENT

The baseline is building operations as they existed before the participant completed the BOC training course.

DEEMED LIFETIME OF EFFICIENT EQUIPMENT

The measure life for BOC savings is 13 years¹⁵⁴⁹. Based on analyzed research, assume 42%¹⁵⁵⁰ of BOC savings are derived from O&M measures that have a 4-year measure life¹⁵⁵¹. This should be handled similar to other midlife adjustments, where after 4 years, a midlife adjustment factor of 58% is applied for the remaining nine years of the measure life.

DEEMED MEASURE COST

The deemed training measure cost is $$1,400.^{1552}$ In addition, the incremental cost of capital and O&M measures should also be included. If unknown, use an incremental measure cost of $$0.018/{\rm ft}^2.^{1553}$

¹⁵⁴⁴ Total incremental measure costs from the evaluation, net of O&M adjustments (if applicable), divided by the number of BOC participants.

¹⁵⁴⁵ Opinion Dynamics, 'Ameren Illinois Company 2020 Business Program Impact Evaluation Report, Final', April 28th 2021.

¹⁵⁴⁶ Opinion Dynamics, 'Ameren Illinois Company 2019 Business Program Impact Evaluation Report, Final', April 30th 2020.

¹⁵⁴⁷ The ComEd evaluation includes both 2018 and 2019 participants. The interview sample did not stratify by program year, so the savings per participant are the same for each year. Guidehouse, 'ComEd Building Operator Certification Pilot Impact Evaluation Report', April 12th, 2021.

¹⁵⁴⁸ The weighted average numbers are used to determine the savings parameters within this measure. The savings parameters are set so the average savings using the TRM algorithm, including the building area cap, equals the weighted average savings from the referenced evaluation studies.

¹⁵⁴⁹ Average measure life of capital measures from the ComEd CY2020 evaluation.

 $^{^{1550}}$ Weighted average from referenced evaluation studies which outlined lifetime information.

¹⁵⁵¹ EUL for operational updates when the controls type is unknown. See Attachment B:Effective Useful Life for Custom Measure. Effective Useful Life for Retro-commissioning and Behavior Programs memo by Guidehouse, September 17, 2019.

¹⁵⁵² The current price to take the BOC training and certification in Illinois, https://www.boccentral.org/training/illinois_Accesss

¹⁵⁵² The current price to take the BOC training and certification in Illinois. https://www.boccentral.org/training/illinois. Accessed May 2021.

¹⁵⁵³ Based on evaluated measure incremental costs, net of O&M adjustments when available, from Ameren Illinois and ComEd BOC programs in Illinois.

LOADSHAPE

C23 - Commercial Ventilation

COINCIDENCE FACTOR

The demand savings factor (C_d) is already based upon coincident savings, and thus there is no additional coincidence factor for this characterization.

Algorithm

CALCULATION OF ENERGY SAVINGS

ELECTRIC ENERGY SAVINGS

 Δ kWh = C_e * Area

Where

Area = Building area operated by the participant. The maximum eligible area per participant is 500,000 ft². In the event there are multiple participants who operate the same building (i.e. service address), or group of buildings, the program administrator can only claim savings on building square footage once (i.e., they cannot claim savings based on the same square footage for multiple participants), unless the managed square footage exceeds 500,000 ft²; in which case, the program administrator can continue to claim savings up to the 500,000 ft² per participant cap until the total

square footage has been accounted for.

C_e = unit area kWh savings constant per participant 1554, 0.342 kWh/ft²/participant

SUMMER COINCIDENT PEAK DEMAND SAVINGS

 $kW = C_d * Area / 1000$

Where

C_d = Unit demand savings constant 1555, 0.0384 W/ft² (capped)/participant

1000 = unit conversion from W to kW

NATURAL GAS SAVINGS

Therms = C_g * Area

Where

 C_g = Unit gas savings constant ¹⁵⁵⁶, 0.00316 therms/ft² (capped)/participant

¹⁵⁵⁴ Average net savings per participant from the evaluations referenced. See table of evaluations in the Definition of Efficient Equipment section of this measure.

¹⁵⁵⁵ Average net demand savings per participant from the evaluations referenced. See table of evaluations in the Definition of Efficient Equipment section of this measure.

¹⁵⁵⁶ Average net natural gas savings per participant from the evaluations referenced. See table of evaluations in the Definition of Efficient Equipment section of this measure.

WATER AND OTHER NON-ENERGY IMPACT DESCRIPTIONS AND CALCULATION

N/A. Water and other non-energy impacts could be added in future updates.

DEEMED O&M COST ADJUSTMENT CALCULATION

N/A

MEASURE CODE: CI-MSC-BOC-V01-220101

4.8.25 Warm-Mix Asphalt Chemical Additives

DESCRIPTION

Warm-Mix Asphalt (WMA) is the name for a variety of technologies that allow for production and placement of asphalt at temperatures lower than traditional Hot-Mix Asphalt (HMA). The production temperature of WMA is typically 25°F to 90°F below that of HMA, resulting in reduced energy consumption. The actual temperature reduction depends upon the warm mix technology used. Currently, there are three categories of WMA technologies: asphalt foaming technologies, organic additives, and chemical additives.

The asphalt foaming technologies include a variety of processes to foam asphalt, including water-injecting systems, damp aggregate, or the addition of a hydrophilic material such as a zeolite. In the asphalt plant, the water turns to steam, disperses throughout the asphalt, and expands the binder, providing a corresponding temporary increase in volume and fluids content, similar in effect to increasing the binder content. Chemical additives often include surfactants that aid in coating and lubrication of the asphalt binder in the mixture. Lastly, organic additives are typically special types of waxes that cause a decrease in binder viscosity above the melting point of the wax.

In additional to energy savings, using WMA in place of HMA reduces greenhouse gas emissions and provides multiple non-energy benefits, such as beter compaction, cool-weather paving, longer haul distances, and improved working conditions for the paving crew (reduction of fumes and odors). Warm-mix chemical additives allow for the mixing and placement of asphalt at temperatures lower than traditional HMA while maintaining similar strength, durability, and performance characteristics.

This measure is applicable to the industrial market with the end user in the transporation sector. WMA can be used in any climate, as the lower mix temperature allows WMA to be used in cooler ambient conditions than traditional HMA.

This measure was developed to be applicable to the following program types: TOS. If applied to other program types, the measure savings should be verified.

DEFINITION OF EFFICIENT EQUIPMENT

The efficient case is WMA. WMA is generally produced at temperatures ranging from 25°F to 90°F lower than HMA. 1557

General WMA technologies can be categorized as chemical additives, organic additives, and water-based foaming methods. Chemical additives reduce the internal friction between aggregate particles and thin films of binders when subjected to high shear rates during mixing and high shear stress during compaction. In contrast, the other two WMA methods rely on reduction of binder viscosity.

DEFINITION OF BASELINE EQUIPMENT

The baseline case is traditional HMA. HMA is traditionally mixed between 280°F and 320°F. 1558

DEEMED LIFETIME OF EFFICIENT EQUIPMENT

The measure life is 1 year. Savings occur during production, and last only as long as the production runs. Since savings and costs scale to tons of asphalt production, a 1-year measure life appropriately tracks lifecycle savings.

¹⁵⁵⁷ West, R.C., M.C. Rodezno, G. Julian, B.D. Prowell, B. Frank, L.V. Osborn, & A.J. Kriech (2014). "NCHRP Report 779:Field Performance of Warm-Mix Asphalt Technologies. Transportation Research Board of the National Academies", Washington, D.C. doi:10.17226/22272.

¹⁵⁵⁸ West, R.C., M.C. Rodezno, G. Julian, B.D. Prowell, B. Frank, L.V. Osborn, & A.J. Kriech (2014). "NCHRP Report 779:Field Performance of Warm-Mix Asphalt Technologies. Transportation Research Board of the National Academies", Washington, D.C. doi:10.17226/22272.

DEEMED MEASURE COST

The costs of WMA depend primarily on the type of WMA technology that is used. Of the WMA technology options, water-injection asphalt foaming typically have the lowest cost per ton. Water injection WMA technologies have a lower incremental cost at around \$0.08 per ton. ¹⁵⁵⁹

Compared to other WMA technologies, additive based WMA technologies increase the mix costs by \$2.50 per ton due to the cost of chemicals and freight costs.

LOADSHAPE

N/A

COINCIDENCE FACTOR

N/A

Algorithm

CALCULATION OF ENERGY SAVINGS

Energy savings are dependent on multiple factors that primarily affect the production of WMA. The following factors have been identified as the primary contributors to energy consumption:

- Mixing drum temperature
- Additive type

ELECTRIC ENERGY SAVINGS

N/A.

SUMMER COINCIDENT PEAK DEMAND SAVINGS

N/A.

NATURAL GAS SAVINGS

Average temperature reduction achieved by plants that reduce mix production temperature when using WMA must be determined to estimate reductions in energy consumption. In practice, WMA production temperatures when using water-injection foaming technologies are typically about 25°F lower than those for hot mix asphalt (HMA) using the same mix design. WMA produced with additives tends to have substantially lower mixing temperatures. For the purpose of estimating energy savings, a temperature difference of 50°F is assumed for additive-type WMA compared to HMA using the same mix design.

$$therms_{savings} = tons \times SF$$

Where:

tons = Tons of asphalt produced

SF = WMA production savings factor (therms/ton)

¹⁵⁵⁹ West, R.C., M.C. Rodezno, G. Julian, B.D. Prowell, B. Frank, L.V. Osborn, & A.J. Kriech (2014). "NCHRP Report 779:Field Performance of Warm-Mix Asphalt Technologies. Transportation Research Board of the National Academies", Washington, D.C. doi:10.17226/22272.

¹⁵⁶⁰ West, R.C., M.C. Rodezno, G. Julian, B.D. Prowell, B. Frank, L.V. Osborn, & A.J. Kriech (2014). "NCHRP Report 779:Field Performance of Warm-Mix Asphalt Technologies. Transportation Research Board of the National Academies", Washington, D.C. doi:10.17226/22272.

- = 1100 Btu/Δ°F/ton¹⁵⁶¹
- = 0.011 therms/ Δ °F/ton (1100 Btu/ Δ °F/ton/100,000 Conversion factor from Btu to therm)
- See Table 2 for SF for Water Injection Foaming and Additives

Table 7 Energy Savings by mixing temperature reduction

WMA Production Technology	[A] Energy Savings (therms/Δ°F/ton)	[B] Temperature Reduction (°F)	[C] = [A]*[B] SF (therms/ton)
Water Injection Foaming	0.011	25	0.275
Additives	0.011	50	0.605
Custom Documented	0.011	Custom	Calculated

Example:

A plant producing 1,000 ton ashphalt everyday now decides to adopt additives for energy savings and non energy benefits. The savings for that plant will be computed:

Savings = 1,000 tons * 0.605 (therms/ton) from table # 2. = 605 therms saved.

WATER AND OTHER NON-ENERGY IMPACT DESCRIPTIONS AND CALCULATION

In addition to reduced energy consumption, reduction in production temperatures results in reduced greenhouse gas emissions from the combustion process and any emissions from the mixed asphalt. The reduction of emissions, fumes, and odors results in a healthier work environment for production operators, truck drivers, and application workers. The lower temperature mix also allows for an extended paving season, night paving, and longer hauling distances for the WMA in comparison to HMA with faster application times.

DEEMED O&M COST ADJUSTMENT CALCULATION

N/A

MEASURE CODE: CI-MSC-WMIX-V01-220101

¹⁵⁶¹ West, R.C., M.C. Rodezno, G. Julian, B.D. Prowell, B. Frank, L.V. Osborn, & A.J. Kriech (2014). "NCHRP Report 779:Field Performance of Warm-Mix Asphalt Technologies. Transportation Research Board of the National Academies", Washington, D.C. doi:10.17226/22272.

4.8.26 Energy Efficient Hand Dryers

DESCRIPTION

This measure consists of installing efficient hand dryers that save energy by drying with air movement, using motion sensors, and reducing drying time. Energy efficient hand dryers use less energy per dry than standard hand dryers. Hand dryers are applicable in retail, commercial, and industrial settings.

This measure was developed to be applicable to the following program types: TOS, ERET. If applied to other program types, the measure savings should be verified.

DEFINITION OF EFFICIENT EQUIPMENT

To qualify for this measure, a hand dryer must use 5 Wh or less per use.

DEFINITION OF BASELINE EQUIPMENT

The baseline equipment for this measure is hand dryer with 5 or more Wh per use. Usually, these hand dryers are push-button activated.

DEEMED LIFETIME OF EFFICIENT EQUIPMENT

The measure life for a new energy efficient hand dryer is 10 years 1562.

DEEMED MEASURE COST 1563

Incremental cost is \$483. Baseline cost for a hand dryer is \$368. Efficient cost for an efficient hand dryer is \$851.

LOADSHAPE

Loadshape C02 - Commercial Electric DHW

COINCIDENCE FACTOR

N/A

Algorithm

CALCULATION OF ENERGY SAVINGS

ELECTRIC ENERGY SAVINGS

$$\Delta kWh = \frac{UPD*DPY*(\Delta Wh)}{1000}$$

Where:

UPD = Number of uses per day.

= If not known, use assumption from the table below.

¹⁵⁶² Based on studies conducted by two separate parties; Comparative Environmental Life Cycle Assessment of Hand Drying Systems by Quantis (pg 2) and Guidelines to Reduce/Eliminate Paper Towel Use by Installing Electric Hand Dryers by Partners in Pollution Prevention P3 (pg 17).

¹⁵⁶³ Cost is the average retail costs for 16 baseline and 10 efficient hand dryers. See *Hand_Dryer_Analysis.xlsx* . Cost source: RestroomDirect.com

DPY

= Number of days the facility operates per year.

= If not known, use assumption from the table below.

Usage	Uses per Day ¹⁵⁶⁴	Days per Year (DPY) ¹⁵⁶⁵	Building Type
Low	50	250	Office / Warehouse
Medium/Moderate	250	365	Restaurant / Small Grocery/Retail
High 500 20		200	School/University / Theater /
High	300	200	Conference Center
High - Grocery	500	365	Large Grocery/Retail
Heavy	2,500	365	Transportation Center / Stadium /
Duty/Extreme	2,500	303	Airport

ΔWh

= Change in Watt-hours from baseline to efficient.

$$\Delta Wh = \frac{(Power*Cycle\:Time)_{Baseline} - (Power*Cycle\:Time)_{Efficient}}{3600\frac{sec}{hr}}$$

Where:

Power = Unit wattage.

= If not known, use assumption from the table below.

Cycle Time = Runtime seconds per use.

= If not known, use assumption from the table below.

Assumptions	Power (watts)	Cycle Time (seconds)
Baseline ¹⁵⁶⁶	2,036	37
Efficient ¹⁵⁶⁷	1,066	12

For example, a new efficient hand dryer replacing a baseline hand dryer at a large grocery store, with unknown uses per day and unknown days per year:

$$\Delta$$
kWh = (500 * 365 * (((2036*37) - (1066*12)) /3600)) /1000

= 3,170.4 kWh

¹⁵⁶⁴ Industry Standard. Medium/Moderate Uses per day is supported by both Excel Dryer Data (Cost Savings with Hand Dryers vs Average Cost of Paper Towels https://www.exceldryer.com/calculator-dial/) and World Dryer Data (https://staging.worlddryer.com/savings-calculator)

¹⁵⁶⁵ Illinois TRM v9.0, Days per year, from 4.3.2 Low Flow Faucet Aerators

¹⁵⁶⁶ CLEAResult survey of 24 hand dryers in convenience stores in Arkansas. See *Hand_Dryer_Analysis.xlsx*.

¹⁵⁶⁷ CLEAResult cost/specification survey of 10 unique efficient hand dryers. See Hand_Dryer_Analysis.xlsx.

SUMMER COINCIDENT PEAK DEMAND SAVINGS

$$\Delta kW = \frac{\Delta kWh}{HOU} * CF$$

Where:

HOU = Use building hours, if known.

= If hours not known, hours are selected from the fixture hours column of the lighting

reference table in section 4.5 for each building type.

CF = Coincident Factor, use 1.0.

For example, a new efficient hand dryer replacing a baseline hand dryer at a large grocery store, with unknown uses per day and unknown days per year:

 $\Delta kW = 3,170.4 / 5,468 * 1.0$

= 0.58 kW

NATURAL GAS SAVINGS

N/A

WATER AND OTHER NON-ENERGY IMPACT DESCRIPTIONS AND CALCULATION

N/A

DEEMED O&M COST ADJUSTMENT CALCULATION

N/A

MEASURE CODE: CI-MSC-EEHD-V01-220101